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# LG L5004R Owner's Manual

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LG

# LG Room Air Conditioner

## ***SERVICE MANUAL***

***MODEL: L5004R***

### **CAUTION**

- BEFORE SERVICING THE UNIT, READ THE SAFETY PRECAUTIONS IN THIS MANUAL.
- ONLY FOR AUTHORIZED SERVICE PERSONNEL.

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# Safety Precautions



To prevent injury to the user or other people and property damage, the following instructions must be followed.

- Incorrect operation due to ignoring instruction will cause harm or damage. The seriousness is classified by the following indications.

**⚠ WARNING** This symbol indicates the possibility of death or serious injury.

**⚠ CAUTION** This symbol indicates the possibility of injury or damage to property only.

- Meanings of symbols used in this manual are as shown below.

	<b>Be sure not to do.</b>
	<b>Be sure to follow the instruction.</b>

## ⚠ WARNING

### ■ Installation

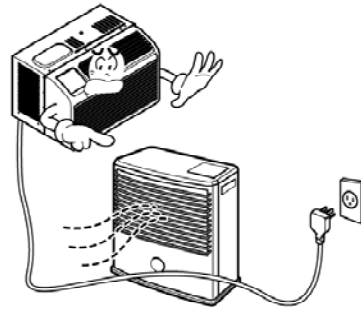
#### Always install the expansion panel(s).

- Improper assembly or installation may cause incorrect operation, including injury, fire, and electric shock hazards.



#### Do not place the power cord near a heater.

- It may cause fire and electric shock.



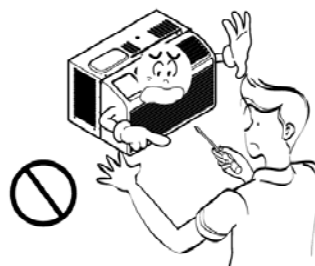
#### Do not use the power cord near flammable gas or combustibles such as gasoline, benzene, thinner, etc.

- It may cause explosion or fire.



#### Do not disassemble or modify products.

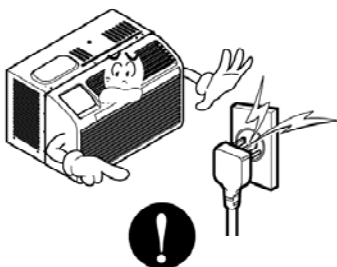
- It may cause electric shock and failure.



■ Operation

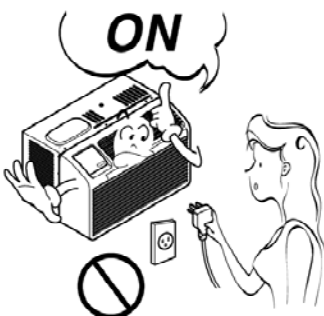
**Plug in the power plug properly.**

- Otherwise, it will cause electric shock or fire.



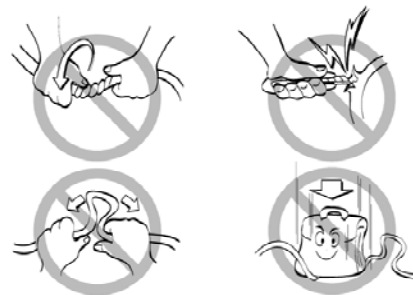
**Do not operate or stop the unit by inserting or pulling out the power plug.**

- It will cause electric shock or fire.



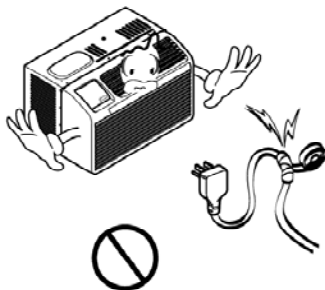
**Do not damage or use an unspecified power cord.**

- It will cause electric shock or fire.



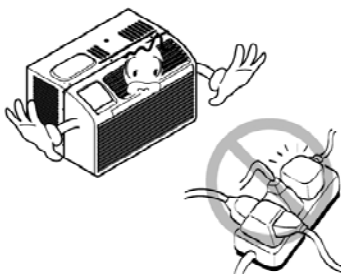
**Do not modify power cord length.**

- It will cause electric shock or fire.



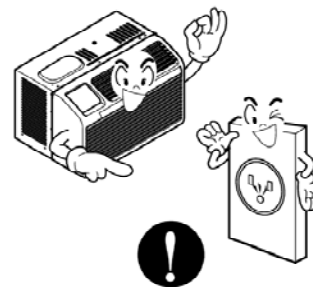
**Use the air conditioner on a single outlet circuit. (See page 7.) Do not share the outlet with other appliances.**

- It will cause electric shock or fire.



**Always plug into a grounded outlet.**

- No grounding may cause electric shock.



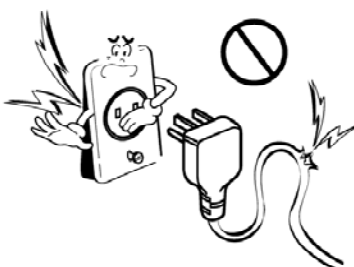
**Unplug the unit if strange sounds, odors, or smoke come from it.**

- Otherwise it will cause fire and electric shock accident.



**Do not use the socket if it is loose or damaged.**

- It may cause fire and electric shock.



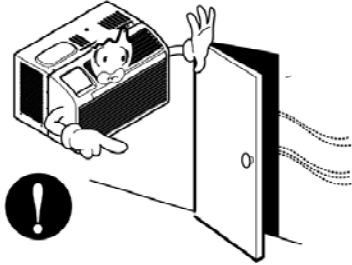
**Do not operate with wet hands or in damp environment.**

- It may cause electric shock.



**Close all doors, windows and other outside openings to the room.**

- The air conditioner must be operated in a enclosed area to be most effective.



**Ventilate before operating air conditioner when gas goes out.**

- It may cause explosion, fire, and burn.



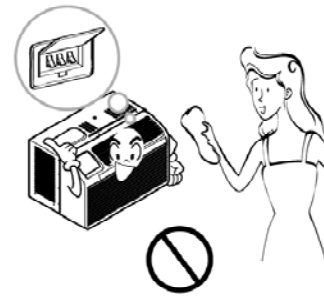
**If water enters the product, turn off the power switch of the main body of appliance. Contact service center after taking the power plug ut from the socket.**

- There is risk of fire or electric shock.



**Do not clean the air conditioner with water.**

- Water may enter the unit and degrage the insulation. It may cause an electric shock.



## **CAUTION**

### ■ Installation

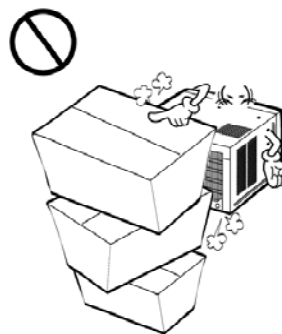
**Never touch the metal parts of the unit when removing the filter.**

- They are sharp and may cause injury.



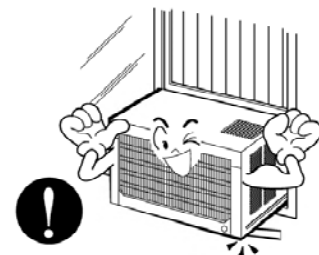
**Do not block the inlet or outlet.**

- It may cause failure of appliance or performance deteriorate.



**Ensure that the outer case is not damaged by age or wear.**

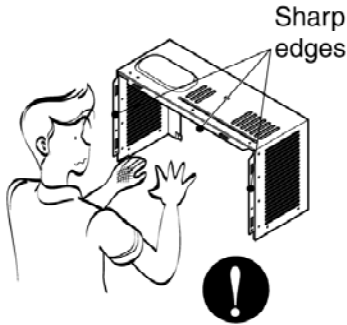
- If the outer case is damaged, it must be repaired or replaced immediately. Leaving it damaged could result in the air conditioner falling out of the window, creating a safety hazard.



## ■ Operation

**Be cautious not to touch the sharp edges when installing**

- It may cause injury.



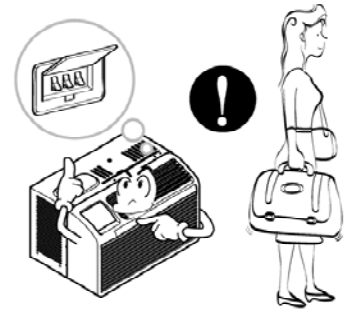
**Hold the plug by the head when taking it out.**

- It may cause electric shock and damage.



**Unplug the air conditioner if it will not be used for a long period.**

- It will waste power consumption in vain and it may cause accident.



**Unplug the air conditioner before cleaning it.**

- Since the fan rotates at high speed during operation, it may cause injury.



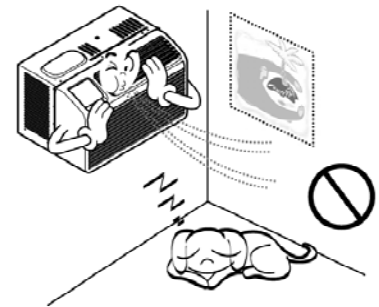
**Do not put a pet or house plant where it will be exposed to direct air flow**

- This could injure the pet or plant.



**Do not use this appliance for special purposes such as pets, foods, precision machinery, or objects of art.**

- It is an air conditioner, not a precision refrigeration system.



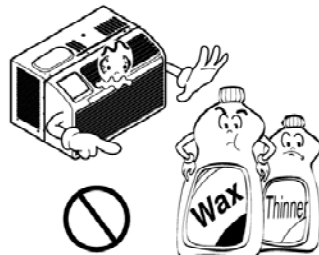
**Always insert the filter securely. Clean it every two weeks.**

- Operation without filters will cause failure.



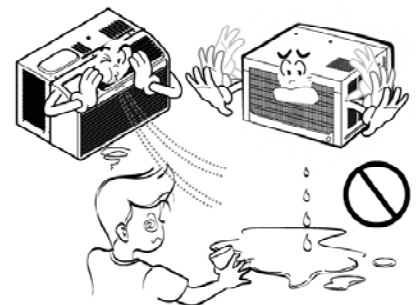
**Use a soft cloth to clean. Do not use wax, thinner, or a strong detergent.**

- The appearance of the air conditioner may deteriorate, change color, or develop surface flaws.



**Do not drink water drained from air conditioner. Do not direct airflow at room occupants only.**

- It is not sanitary and could cause illness or personal injury hazard.



# Dimensions

## Symbols Used in this Manual



This symbol alerts you to the risk of electric shock.

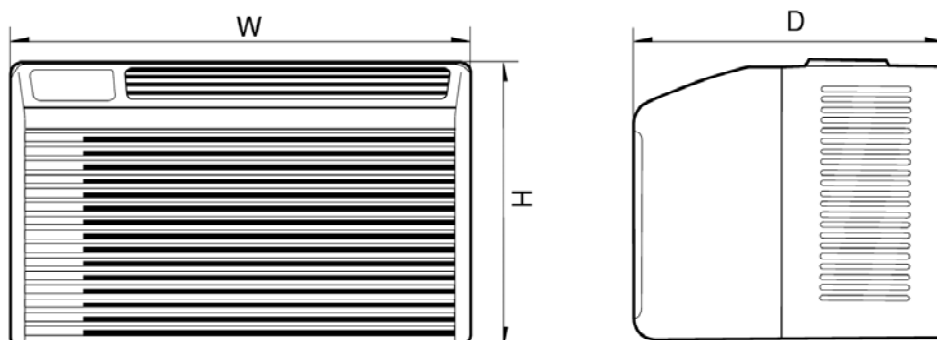


This symbol alerts you to hazards that could cause harm to the air conditioner.

**NOTICE**

This symbol indicates special notes.

## Outside Dimensions



Dimension		Model	All Model
W	mm(inch)		439(17 <sup>5</sup> / <sub>16</sub> "
H	mm(inch)		283(11 <sup>1</sup> / <sub>8</sub> "
D	mm(inch)		326(12 <sup>13</sup> / <sub>16</sub> "

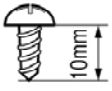
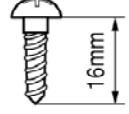
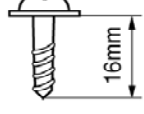
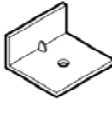




## Product Specifications

ITEMS \ MODELS	GL5004
COOLING CAPACITY (BTU/h)	5,050
POWER SUPPLY (Phase, V, Hz)	1ø, 115V, 60HZ
INPUT (W)	520
OPERATING CURRENT (AMP.)	4.8
REFRIGERANT CONTROL	CAPILLARY TUBE
REFRIGERANT CHARGE (R-22)	205g(7.2 Oz)
INSIDE FAN	TURBO
OUTSIDE FAN	ROPELLER FAN WITH SLINGER RING
AIR DISCHARGE	2-WAY (RIGHT AND LEFT)
CHASSIS	TOP-DOWN
PROTECTOR	<ul style="list-style-type: none"> <li>• OVERLOAD PROTECTOR FOR COMPRESSOR</li> <li>• INTERNAL PROTECTOR FOR FAN MOTOR</li> </ul>
TEMPERATURE CONTROL	THERMISTOR

**NOTICE** SPECIFICATIONS ARE SUBJECT TO MINOR CHANGE WITHOUT NOTICE FOR FURTHER IMPROVEMENT.



## Installation Kits Contents(some Models)

HARDWARE			
TYPE A: 14EA (SHORT SCREW)	TYPE B: 2EA (WOOD SCREW)	TYPE C: 2EA (WOOD SCREW)	TYPE D: 3EA (L BRACKET)
			
TYPE E: 1EA (SEAL STRIP)	TYPE F: 1EA (SASH SEAL)	TYPE G: 2EA (GUIDE PANEL)	TYPE H: 1EA (UPPER GUIDE)
(Adhesive backed)	(Not adhesive backed)		
			

### Before Installation (Some Models Including Installation Kit)

1. Insert the guide panels into the guides of the air conditioner.  
Fasten the curtains to the unit with screws (TYPE A), as shown Figure. 4.

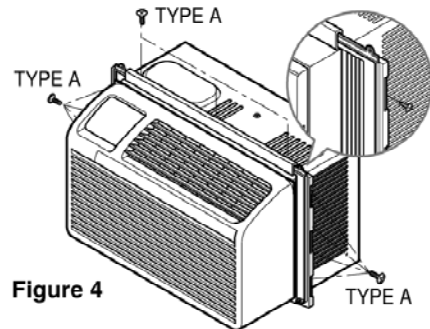


Figure 4

2. Cut the adhesive-backed seal strip (TYPE E) to the window width.  
Remove the backing from the seal strip and attach the seal strip to the underside of the bottom window. (Figure. 5)

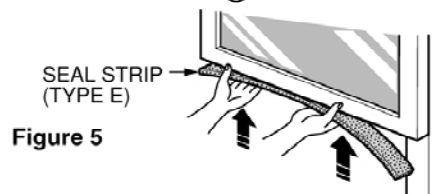


Figure 5

### Start Installation (Some Models Including Installation Kit)

#### 1. Locating Unit in Window

Open the window and mark center line with pencil on the center of the inner sill, as shown in Figure. 6.

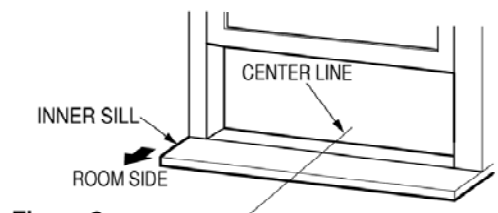


Figure 6

#### 2. Attach L Bracket

- a. Install the L brackets behind the inner window sill, with the short side of bracket as shown. Use the 2 screws (TYPE A) provided.
- b. The bracket helps to hold unit securely in place. Be sure to place bracket edge flush against back of inner sill. See Figure.7.

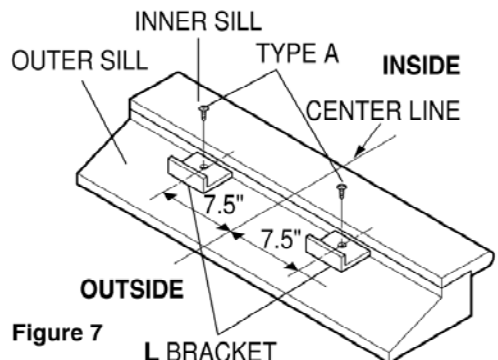


Figure 7

**CAUTION:** During the following step, hold unit firmly until window sash is lowered to top channel behind side panel frames. Personal injury or property damage may result if unit falls from window.

**3. Install the Air Conditioner in the Window**

- a. Carefully lift the air conditioner and slide it into the open window. Make sure the bottom guide of the air conditioner drops into the notches of the L bracket.

**IMPORTANT :**

When the air conditioner drops into the L bracket, the air conditioner will be centered in window opening as shown in Figure. 8.

- b. While steadying the air conditioner, carefully bring the window sash down behind the upper guide of the air conditioner, as shown in Figure. 9.

**4. Secure the Guide Panels**

Extend the guide panels (TYPE G) to fill the window opening using 2 screws (TYPE B), 2 screws (TYPE C) to secure them as shown in Figure. 10.

**5. Install the Sash Seal and Sash Lock**

- a. Cut the sash seal (TYPE F) to the window width. Stuff the sash seal between the glass and the window to prevent air and insects from getting into the room, as shown in Figure. 10.
- b. Fasten the L bracket using a (TYPE A) screw, as shown in Figure. 10.

**6. Window installation of room air conditioner is now completed. See ELECTRICAL DATA for attaching power cord to electrical outlet.**

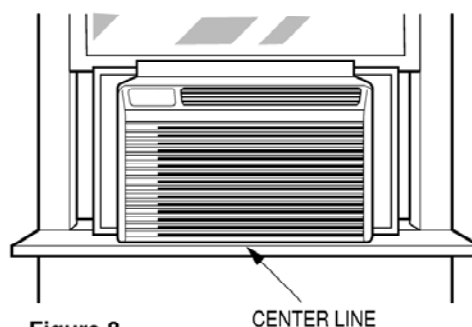


Figure 8

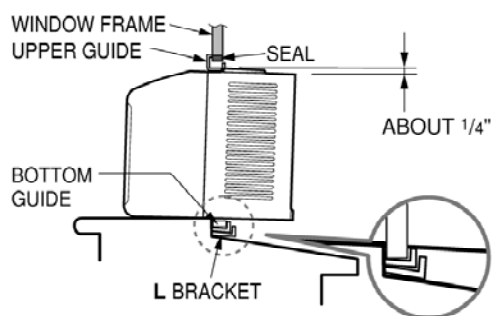


Figure 9

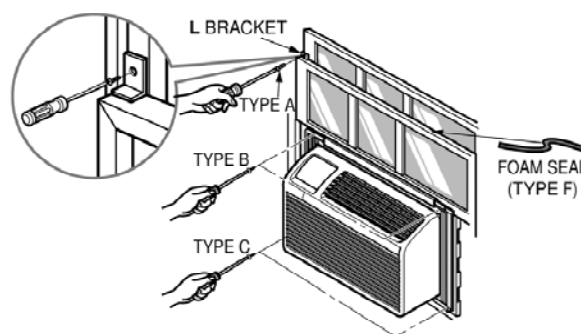


Figure 10

**How to Secure the Drain pipe**

In humid weather, excess water may cause the BASE PAN to overflow. To drain the water, remove the DRAIN CAP and secure the DRAIN PIPE to the rear hole of the BASE PAN. (Figure. 11)

Press the drain pipe into the hole by pushing down and away from the fins to avoid injury.

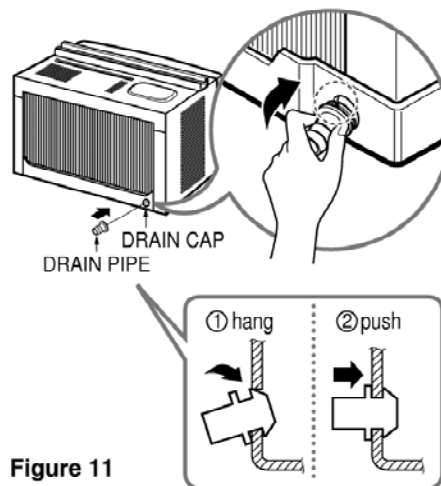


Figure 11

# Operation

## Feature

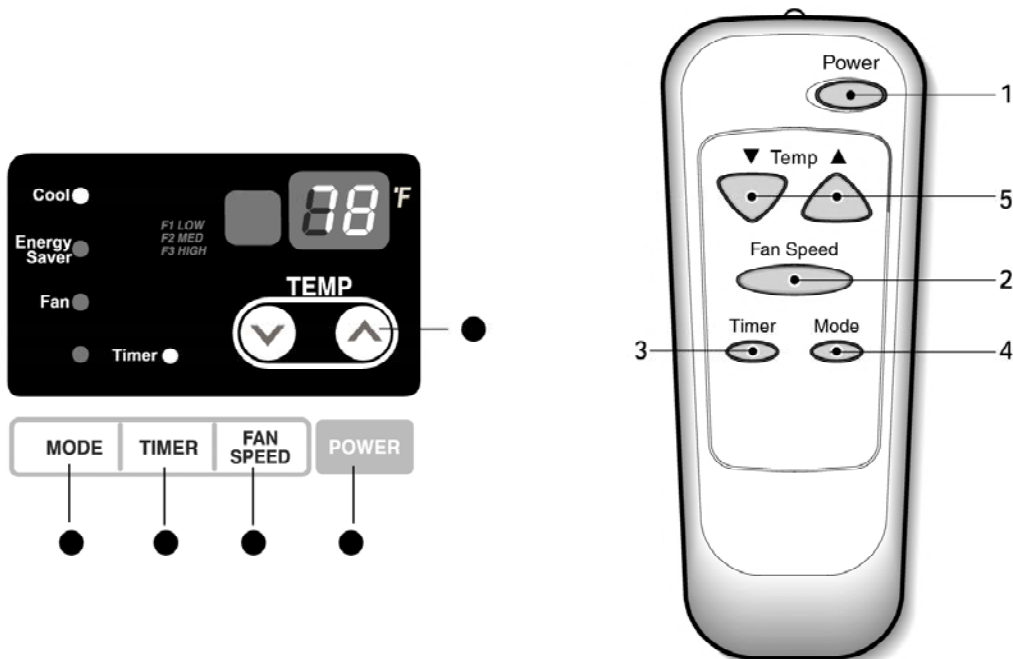
- DESIGNED FOR COOLING ONLY
- POWERFUL AND INCREDIBLE COOLING
- TOP-DOWN CHASSIS FOR THE SIMPLE INSTALLATION AND SERVICE
- BUILT-IN ADJUSTABLE THERMOSTAT
- WASHABLE ONE-TOUCH FILTER
- COMPACT SIZE

## Insulation Resistance Test

1. Unplug the power cord and connect a jumper between 2 pins (black and white).
2. The grounding conductor (green or green and yellow) is to be open.
3. Measure the resistance value with an ohm meter between the jumpered lead and each exposed metallic part on the equipment at all positions [except Off] of the ROCKER SWITCH.
4. The value should be over 1 MΩ.

## About the Controls of the Air Conditioner

**! CAUTION:** The Remote Controller will not function properly if strong light strikes the sensor window of the air conditioner or if there are obstacles between the Remote Controller and the air conditioner.



**Power**

To turn the Set ON, push the button. To turn the Set OFF, push the button again.  
 This button takes priority over any other buttons.  
 When you first turn it on, the Set is on the High cool mode and the temp. at 72° F

**Fan Speed**

Pressing the Fan Speed button toggles between **Low** and **High** speeds.

**On/Off Timer**

- Stopping Operation

Each press of the button cycles through the options in this order:  
 1 Hour → 2 Hours → 3 Hours → 4 Hours → 5 Hours → 6 Hours → 7 Hours  
 8 Hours → 9 Hours → 10 Hours → 11 Hours → 12 Hours  
 The set temperature will be raised 2° F after 30 minutes and again by 2° F after another 30 minutes.

- Starting Operation

Each press of the button cycles through the options in this order:  
 1 Hour → 2 Hours → 3 Hours → 4 Hours → 5 Hours → 6 Hours → 7 Hours  
 8 Hours → 9 Hours → 10 Hours → 11 Hours → 12 Hours

**Cool/Energy Saver/Fan/Dry**

Everytime you push this button, it will toggle between COOL, ENERAGY SAVERFAN and DRY.

**Temperature Setting**

This button can automatically control the temperature of the room.  
 The temperature can be set within a rance of 60°F to 86°F by 1°F.  
 Select the lower number for lower temperature of the moon.

**How to Insert Batteries**

1. Remove the cover from the bac k of the remote controller
2. Insert two batteries.  
 Be sure of the polar ity when installing the batteries.  
 Be sure that both batter ies are ne w.
3. Re-attach the co ver.



Do not use rechargeab le batter ies. Such batter ies differ from standard dr y cells in shape , dimensions , and performance .

Remove the batter ies from the remote controller if the air conditioner is not going to be used for an extended length of time .

# Disassembly

## Mechanical Parts

### 1. FRONT GRILLE

1. Disconnect the unit from source of power.
2. Using a screwdriver, remove the screw from the front grille. (See Figure 13)
3. Push the front grille up from the bottom. Pull the top of the front grille away from the cabinet as the top tabs lift out of their slots. (See Figure 14)
4. Replace the grille by placing the tabs in the slots and push the grille until it snaps into place.

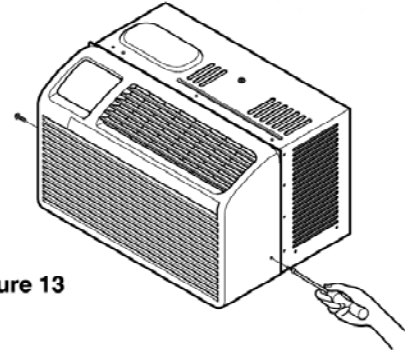


Figure 13

### 2. CABINET

1. Disconnect the unit from the power source.
2. Remove the front grille. (Refer to section 1)
3. Remove 10 screws that secure the cabinet to the base pan and condenser. (See Figure 15)
4. Lift the cabinet from the unit.
5. Re-install by referring to the procedures above.

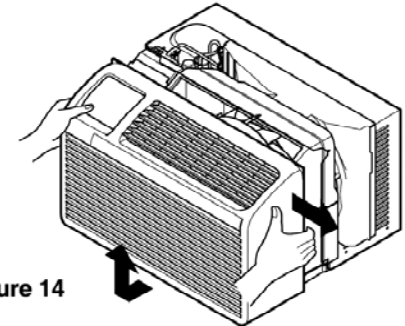


Figure 14

### 3. CONTROL PANEL

1. Disconnect the unit from the power source.
2. Remove the front grille. (Refer to Section 1)
3. Remove the cabinet. (Refer to Section 2)
4. Remove 2 screws that secure the control panel to control box and base pan. (See Figure 16)
5. Pull the control board toward yourself.

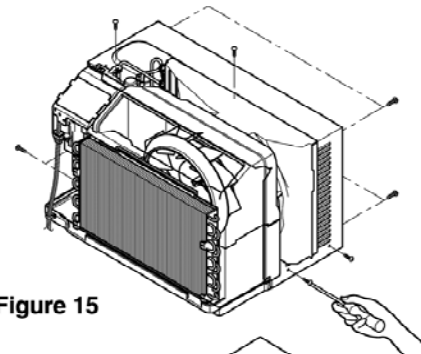


Figure 15

**NOTICE** Controls, wires, and capacitor are now accessible for servicing. Discharge the capacitor before servicing.

6. Disconnect one housing terminal and 3 wires for the fan motor and compressor. (See Figure 17)
7. Re-install components by referring to procedures above. (Refer to wiring diagram on page 19 in this manual or on control box.)

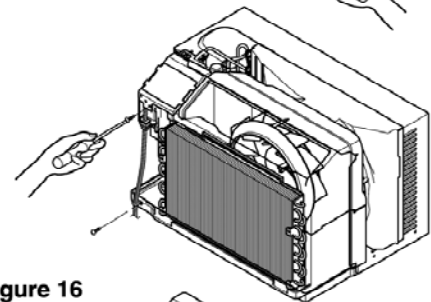


Figure 16

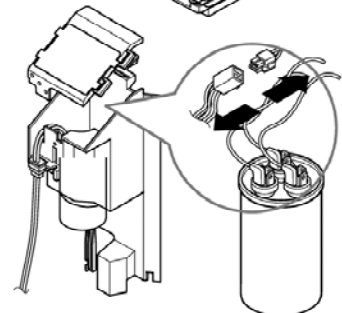


Figure 17

## Air Handling Parts

### 4. AIR GUIDE UPPER

1. Disconnect the unit from the power source.
2. Remove the front grille. (Refer to Section 1)
3. Remove the cabinet. (Refer to Section 2)
4. Remove the control board. (Refer to Section 3)
5. Remove tape that attached the air guide upper and lower.
6. Lift air guide upper upward. (See Figure 18)
7. Re-install by referring to the procedures above.

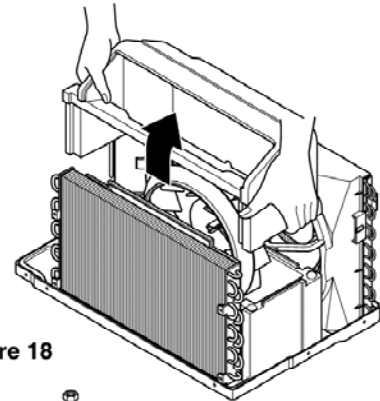


Figure 18

### 5. ORIFICE, TURBO FAN AND FAN

1. Disconnect the unit from the power source.
2. Remove the front grille. (Refer to Section 1)
3. Remove the cabinet. (Refer to Section 2)
4. Remove the control panel. (Refer to Section 3)
5. Remove the air guide upper. (Refer to Section 4)
6. Remove 2 screws that secure the condenser to the base pan.
7. Remove the screw that secures the shroud to channel of condenser.
8. Press the snap area of shroud with your thumbs. This allows you to remove it from the condenser.
9. Remove 1 screw that secures the evaporator to the base pan. (See Figure 19)
10. Remove the orifice by pushing the snap area of the air guide blower. (See Figure 20)
11. Remove the clamp springs which are clamped to the boss of fan and turbo fan by hand plier. (See Figure 21)
12. Pull the fan and turbo fan outward.
13. Re-install by referring to the procedures above.

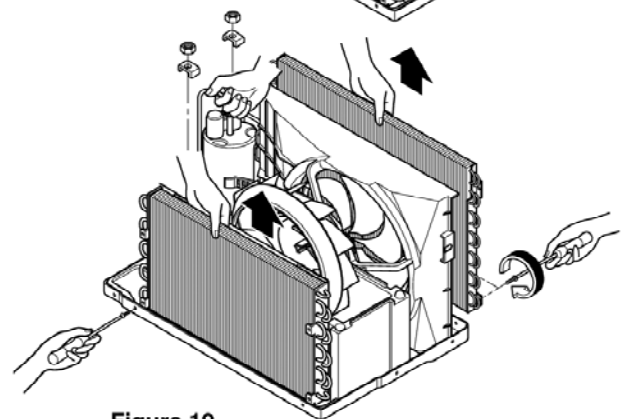


Figure 19

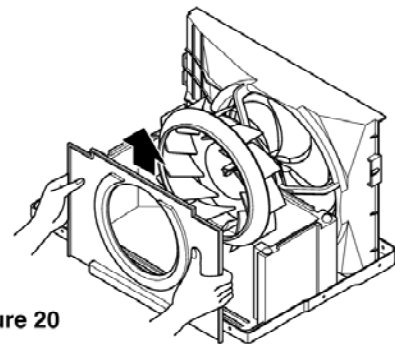


Figure 20

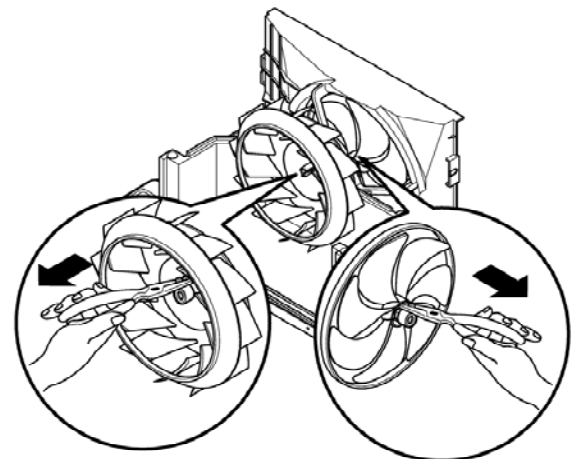


Figure 21

### 6. MOTOR

1. Disconnect the unit from the power source.
2. Remove the front grille. (Refer to Section 1)
3. Remove the cabinet. (Refer to Section 2)
4. Remove the control panel. (Refer to Section 3)
5. Remove the air guide upper. (Refer to Section 4)
6. Remove the compressor, turbo fan, axial fan and shroud. (Refer to Section 5)
7. Remove 4 screws that secure the motor to the mount motor of shroud. (See Figure 22)
8. Remove the motor.
9. Re-install by referring to the procedures above.

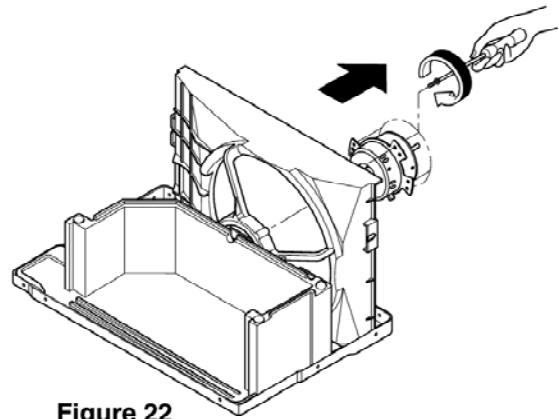


Figure 22

### 7. AIR GUIDE LOWER AND SHROUD

1. Disconnect the unit from the power source.
2. Remove the front grille. (Refer to Section 1)
3. Remove the cabinet. (Refer to Section 2)
4. Remove the control panel. (Refer to Section 3)
5. Remove the air guide upper. (Refer to Section 4)
6. Remove the compressor, turbo fan, axial fan. (Refer to Section 5)
7. Remove the motor. (Refer to Section 6)
8. Remove 2 screws that secure the shroud to the base pan. (See Figure 23)
9. Lift air guide lower and shroud upward. (See Figure 23)
10. Re-install by referring to the procedures above.

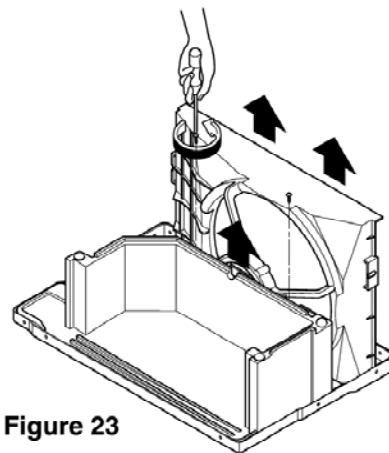


Figure 23

## Electrical Parts

### 8. OVERLOAD PROTECTOR

1. Remove the front grille and cabinet. (Refer to Section 1, 2)
2. Remove the nut which fastens the terminal cover.
3. Remove the terminal cover.
4. Remove all the leads from the overload protector.
5. Remove the overload protector.
6. Re-install the components by referring to the removal procedure above. (See Figure 24)

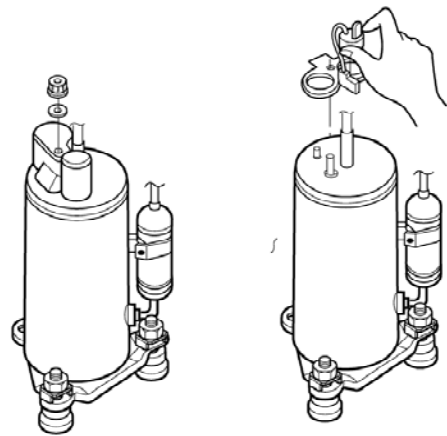


Figure 24

### 9. COMPRESSOR

1. Remove the front grille and cabinet. (Refer to Section 1, 2)
2. Discharge the refrigerant by using a refrigerant recovery system.
3. Remove the overload protector. (Refer to Section 8)
4. After discharging the unit completely, unbrace the suction and discharge pipes at the compressor connections.
5. Remove 3 nuts which fasten the compressor.
6. Remove the compressor.
7. Re-install by referring to the removal procedure above. (See Figure 25)

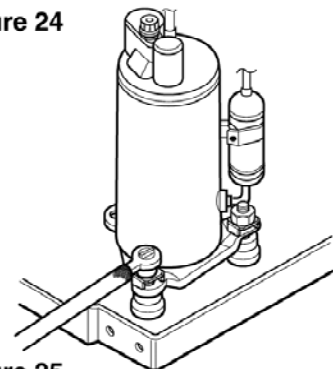
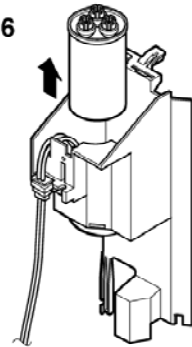


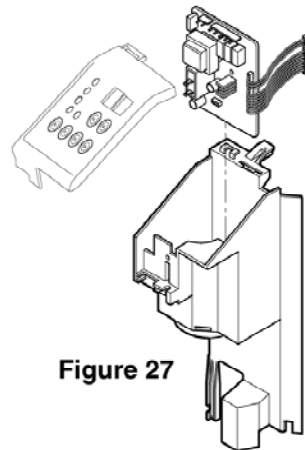
Figure 25

**10. CAPACITOR**

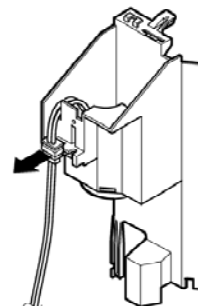
1. Remove the cabinet. (Refer to Section 2)
2. Remove the control panel. (Refer to Section 3)
3. Discharge the capacitor by placing a 20 K resistor across the capacitor terminals.
4. Remove all the leads of capacitor terminals.
5. Re-install the components by referring to the removal procedure above. (See Figure 26)

**Figure 26****11. THERMISTOR**

1. Remove the cabinet. (Refer to Section 2)
2. Remove the control panel. (Refer to Section 3)
3. Remove the main PCB inside the control box.
4. Remove the thermostat.
5. Re-install the components by referring to the removal procedure above.

**Figure 27****12. POWER CORD**

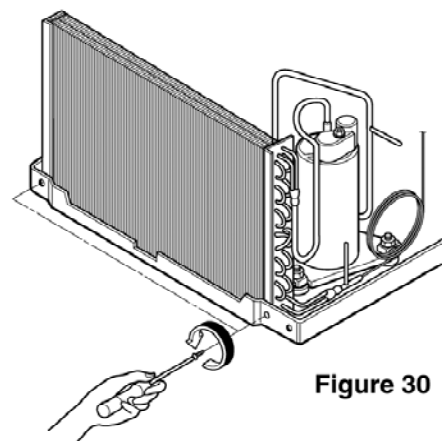
1. Disconnect the unit from source of power.
2. Remove the front grille. (Refer to Section 1)
3. Remove the cabinet. (Refer to Section 2)
4. Remove a screw that secures control panel to control box. (Refer to Section 3)
5. Pull the power cord. (See Figure 29)
6. Re-install by referring to procedures above.
6. Re-install by referring to the procedures above.

**Figure 29**

## Refrigerating Cycle

**13. CONDENSER**

1. Remove the cabinet. (Refer to Section 2)
2. Discharge the refrigerant by using a refrigerant recovery system.
3. Remove 2 screws which fasten the condenser. (See Figure 30)
4. After discharging the refrigerant completely, unbrazed the interconnecting tube at the condenser connections.
5. Remove the condenser.

**Figure 30**

### 15. EVAPORATOR

1. Remove the cabinet. (Refer to Section 2)
2. Discharge the refrigerant by using a refrigerant recovery system.
3. Remove the air guide upper. (Refer to Section 4)
4. After discharging the refrigerant completely, unbrazed the interconnecting tube at the evaporator connections.
5. Remove the evaporator.
6. Re-install by referring to the procedures above.

### 16. CAPILLARY TUBE

1. Remove the cabinet. (Refer to Section 2)
2. Discharge the refrigerant by using a refrigerant recovery system.
3. Remove the air guide upper. (Refer to Section 4)
4. After discharging the refrigerant completely, unbrazed the interconnecting tube of the capillary tube.
5. Remove the capillary tube.
6. Re-install by referring to the procedures above.

#### **NOTICE** Replacement of the refrigeration cycle.

1. When replacing the refrigerating cycle, be sure to discharge the refrigerant by using a refrigerant recovery system.
2. After discharging the unit completely, remove the desired components, and unbrazed the pinch-off tubes.
3. Solder service valves into the pinch-off tube ports, leaving the valves open.
4. Solder the pinch-off tubes with service valves.
5. After completing the above procedures, the valve must be closed and left in place on the system for any subsequent procedures.
6. Evacuate as follows:
  - 6-1. Connect the vacuum pump, as illustrated in figure 31A.
  - 6-2. Start the vacuum pump. Slowly open manifold valves A and B with two full turns counter-clockwise and leave the valves closed. The vacuum pump is now pulling through valves A and B up to valve C by means of manifold and the entire system.

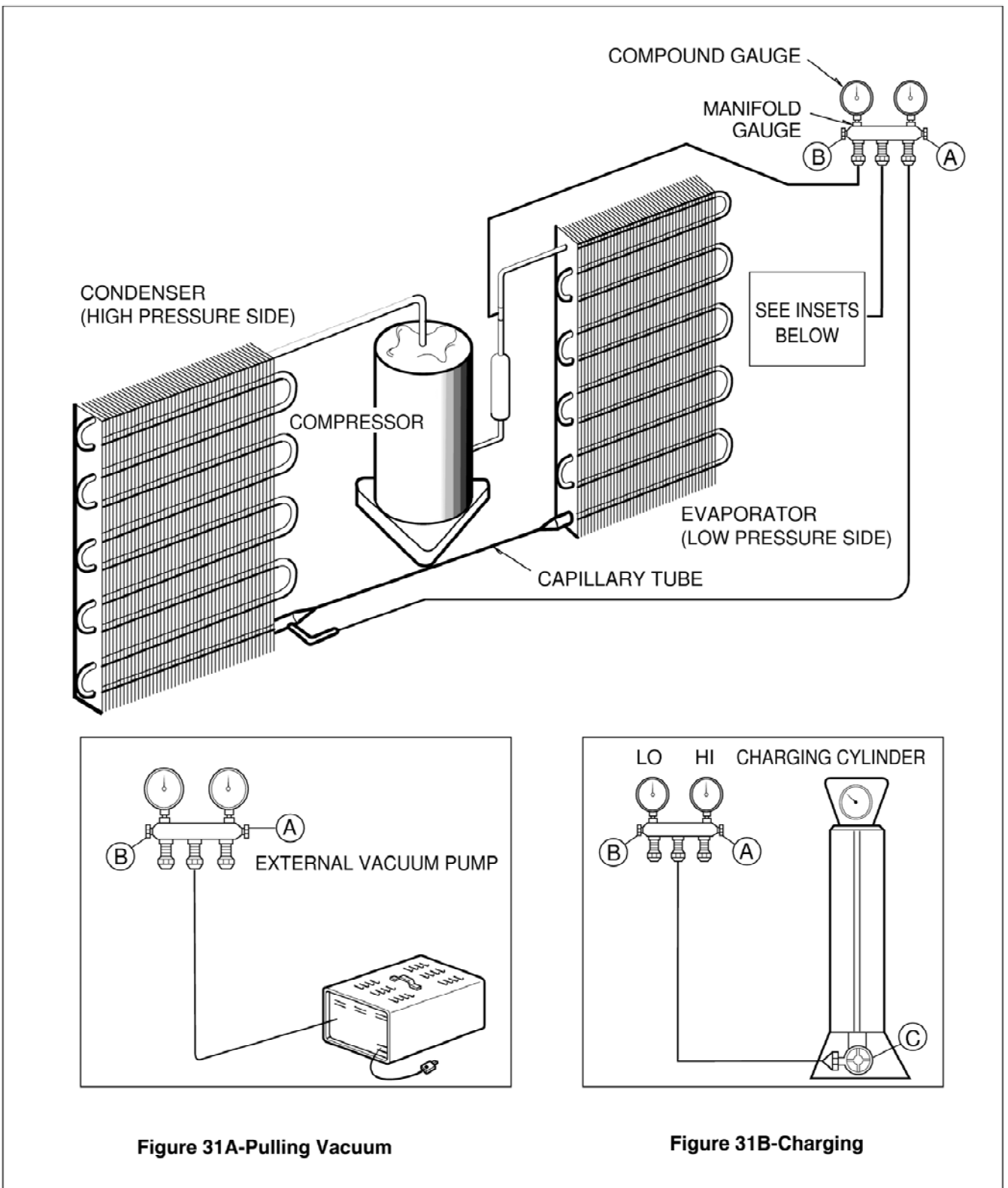


**CAUTION: If high vacuum equipment is used, just crack valves A and B for a few minutes, then open**

**slowly with the two full turns counter-clockwise. This will keep oil from foaming and being drawn into the vacuum pump.**

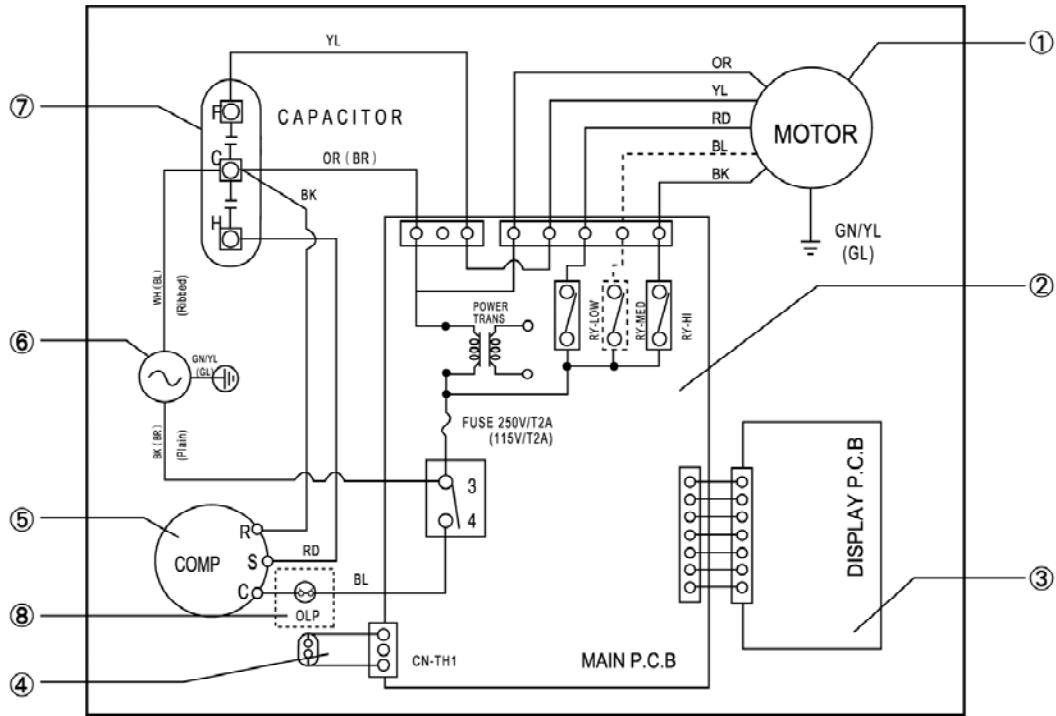
- 6-3. Operate the vacuum pump for 20 to 30 minutes, until 600 micron vacuum is obtained. Close valves A and B and observe vacuum gauge for a few minutes. A rise in pressure would indicate a possible leak or moisture remaining in the system. With valves A and B closed, stop the vacuum pump.
- 6-4. Remove the hose from the vacuum pump and place it on the charging cylinder. See figure 20B. Open valve C. Discharge the line at the manifold connection.
- 6-5. The system is now ready for final charging.
7. Recharge as follows:
  - 7-1. Rotary compressor systems are charged from the high-side. If the total charge cannot be put in the high-side, the balance will be put in the suction line through the access valve which is installed as the system is opened.
  - 7-2. Connect the charging cylinder as shown in figure 31B. With valve C open, discharge the hose at the manifold connection.
  - 7-3. Open valve A and allow the proper charge to enter the system. Valve B is still closed.
  - 7-4. If more charge is required, the high-side will not take it. Close valve A.
  - 7-5. With the unit running, open valve B and add the balance of the charge.
    - a. Do not add the liquid refrigerant to the low-side.
    - b. Watch the low-side gauge, allow pressure to rise to 30 lbs(0.2MP).
    - c. Turn off valve B and allow the pressure to drop.
    - d. Repeat steps B and C until the balance of the charge is in the system.
- 7-6. When the unit is operating correctly, use the pinch-off tool with the unit still running and the clamp on the pinch-off tube. Using a tube cutter, cut the pinch-off tube about 2 inches from the pinch-off tool. Use sil-fos solder and solder the pinch-off tube closed. Turn off the unit, allow setting for a while and then test the leakage of the pinch-off connection.

**Equipment needed:** Vacuum pump, charging cylinder, manifold gauge, brazing equipment, pinch-off tool capable of making a vapor proof seal, leak detector, tubing cutter, hand tools to remove components and service valve.



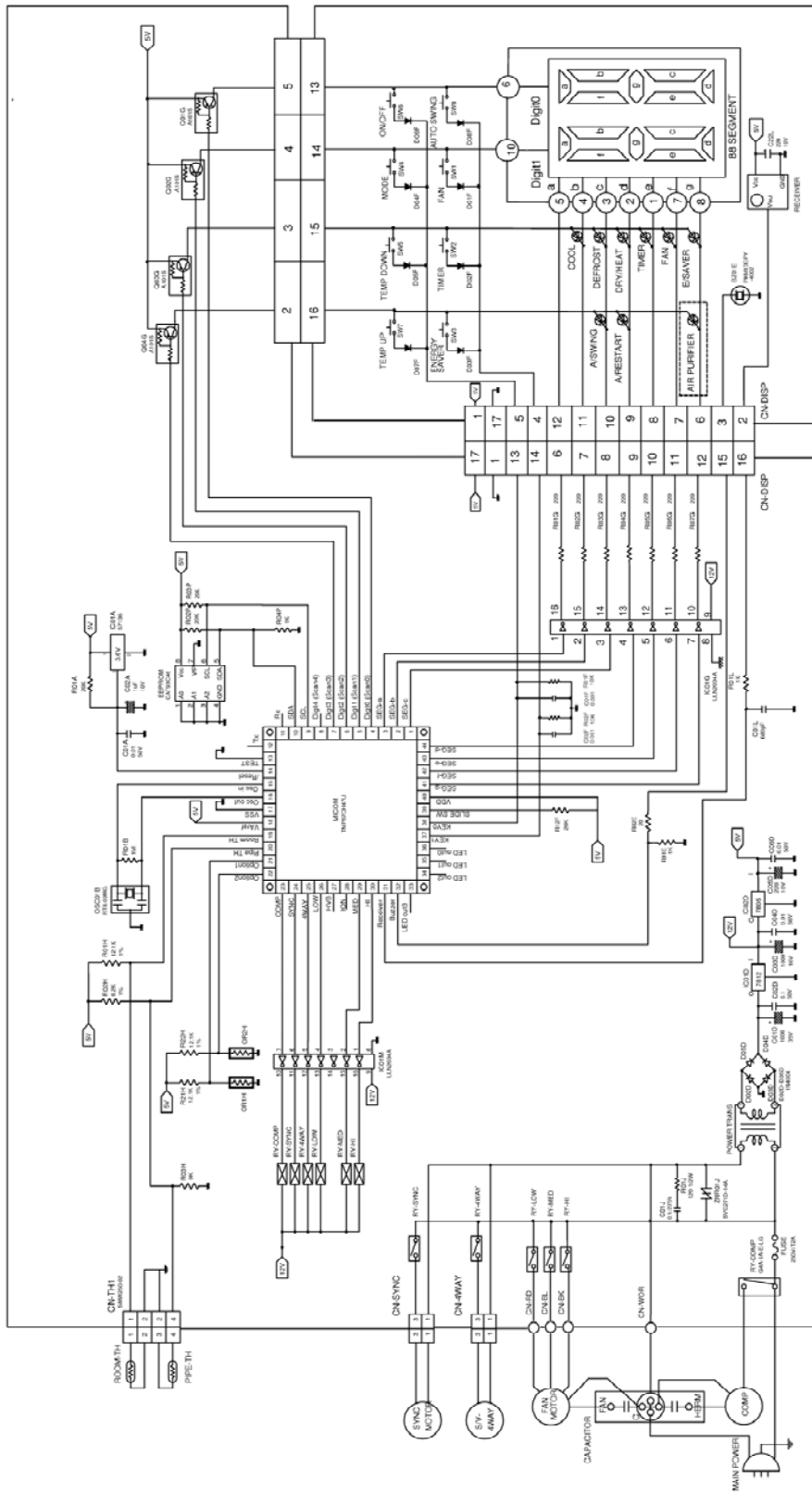
# Schematic Diagram

## Circuit Diagram

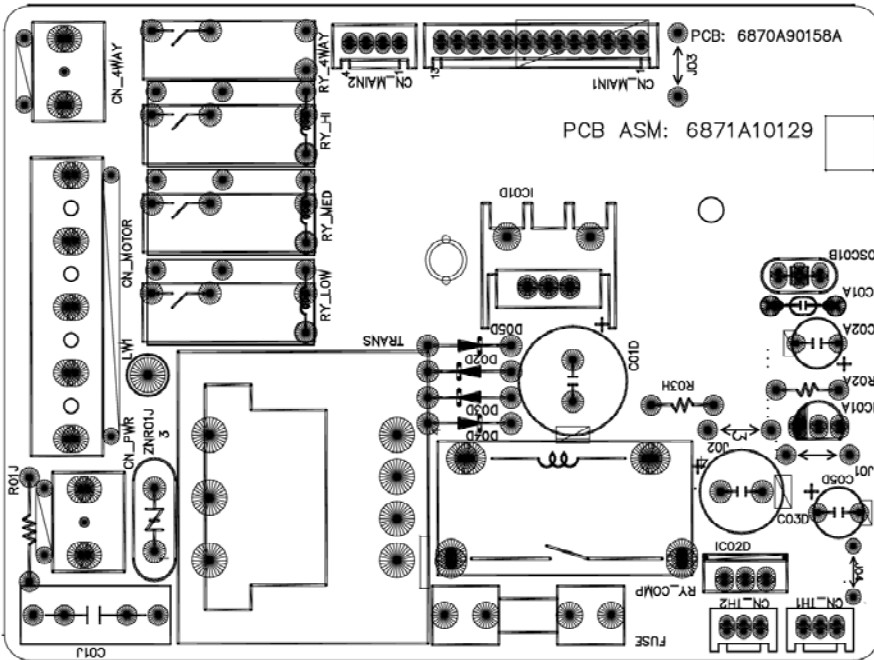
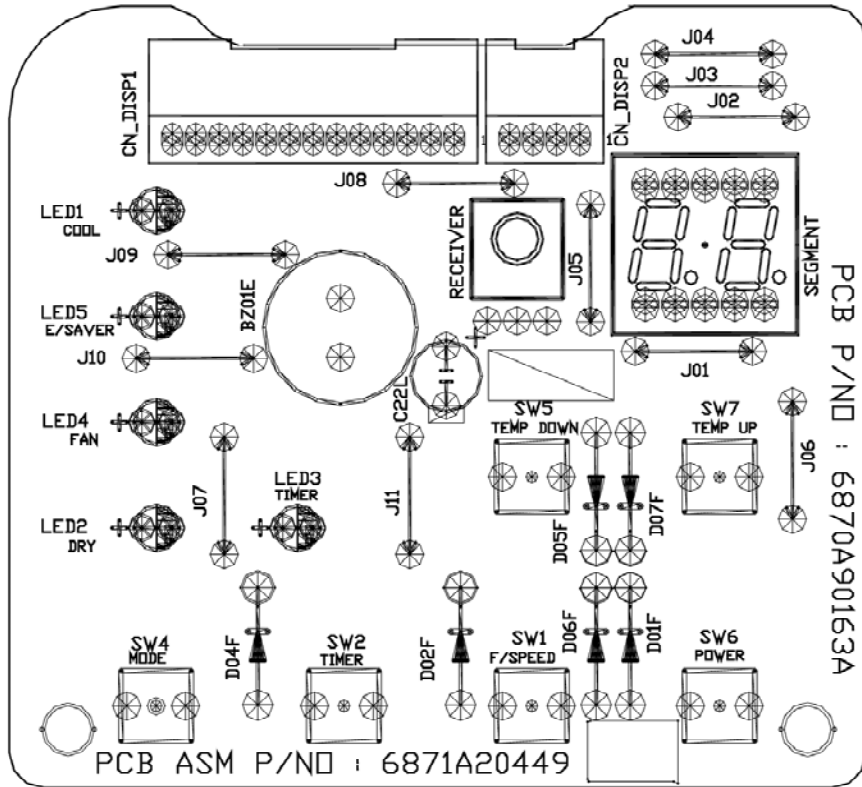


REF. NO	DESCRIPTION & NAME	Q'TY
1	FAN MOTOR	1
2	MAIN PCB	1
3	DISPLAY	1
4	TERMITOR	1
5	COMPRESSOR	1
6	POWER CORD ASSY	1
7	CAPACITOR	1
8	OVERLOAD PROTECTOR	1

Electronic Control Device

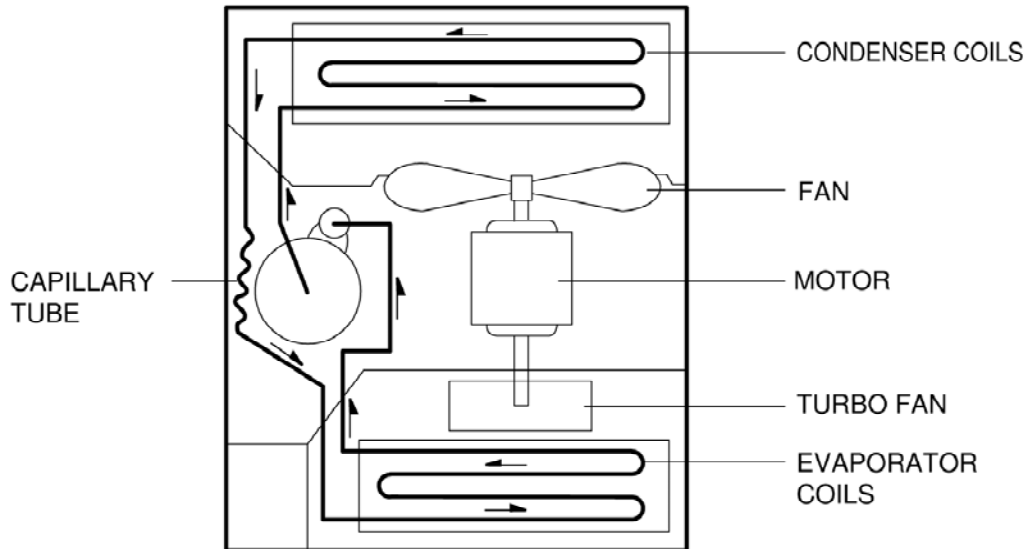


**Components Location (For Main P.W.B ASM)**

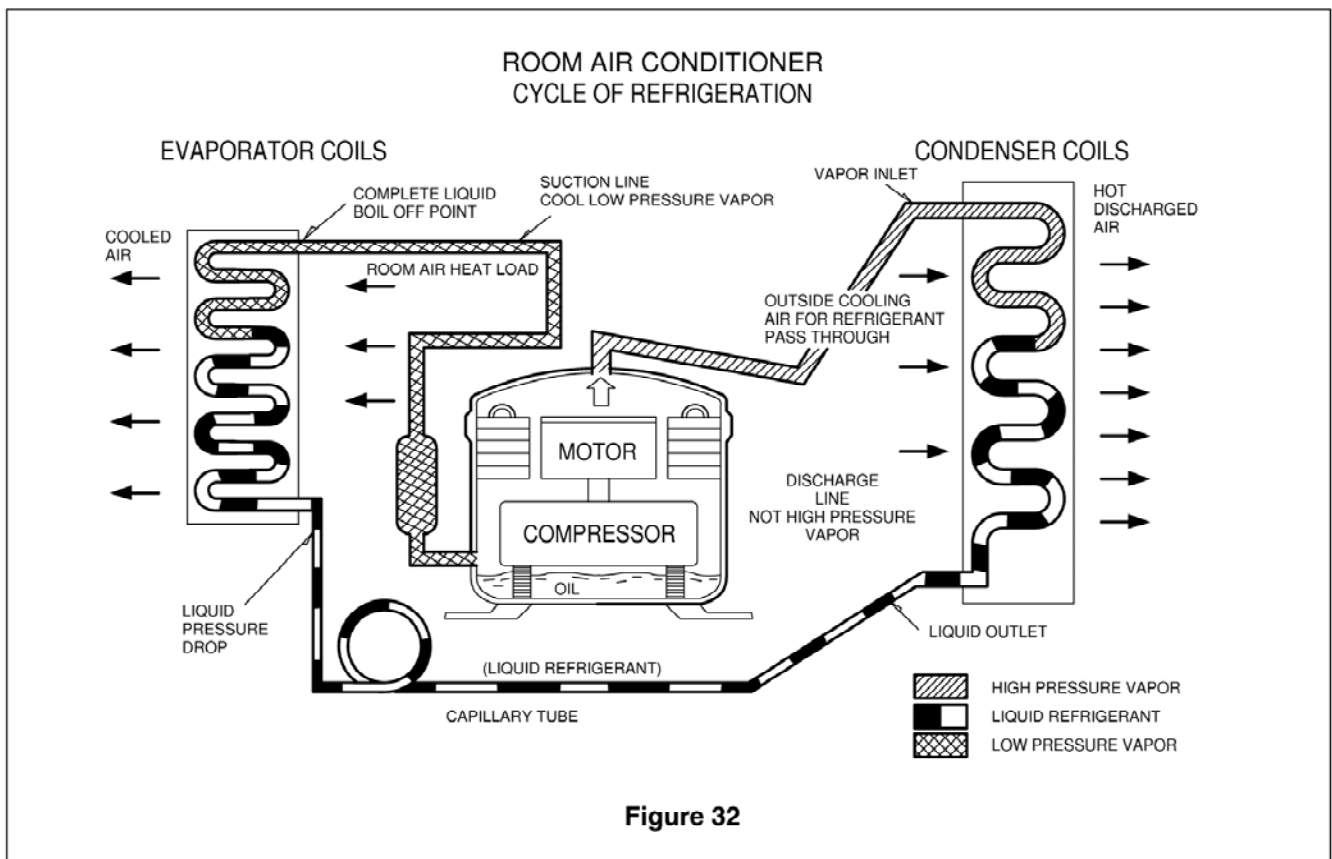


# Troubleshooting Guide

## Piping System



Following is a brief description of the important components and their function in what is called the refrigeration system. Reference should be made to Figure 32 to follow the refrigerating cycle and the flow of the refrigerant in the cooling cycle.

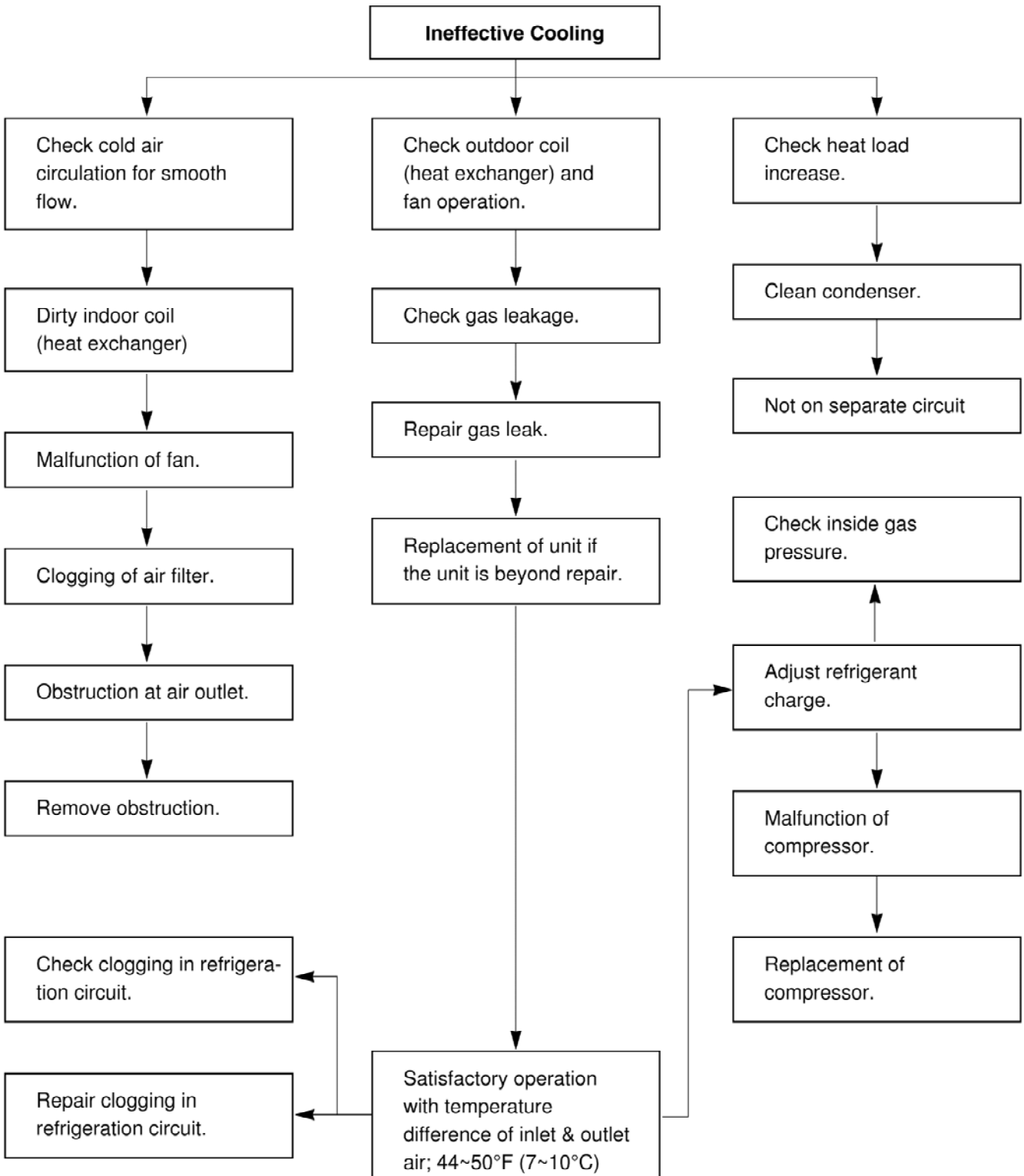


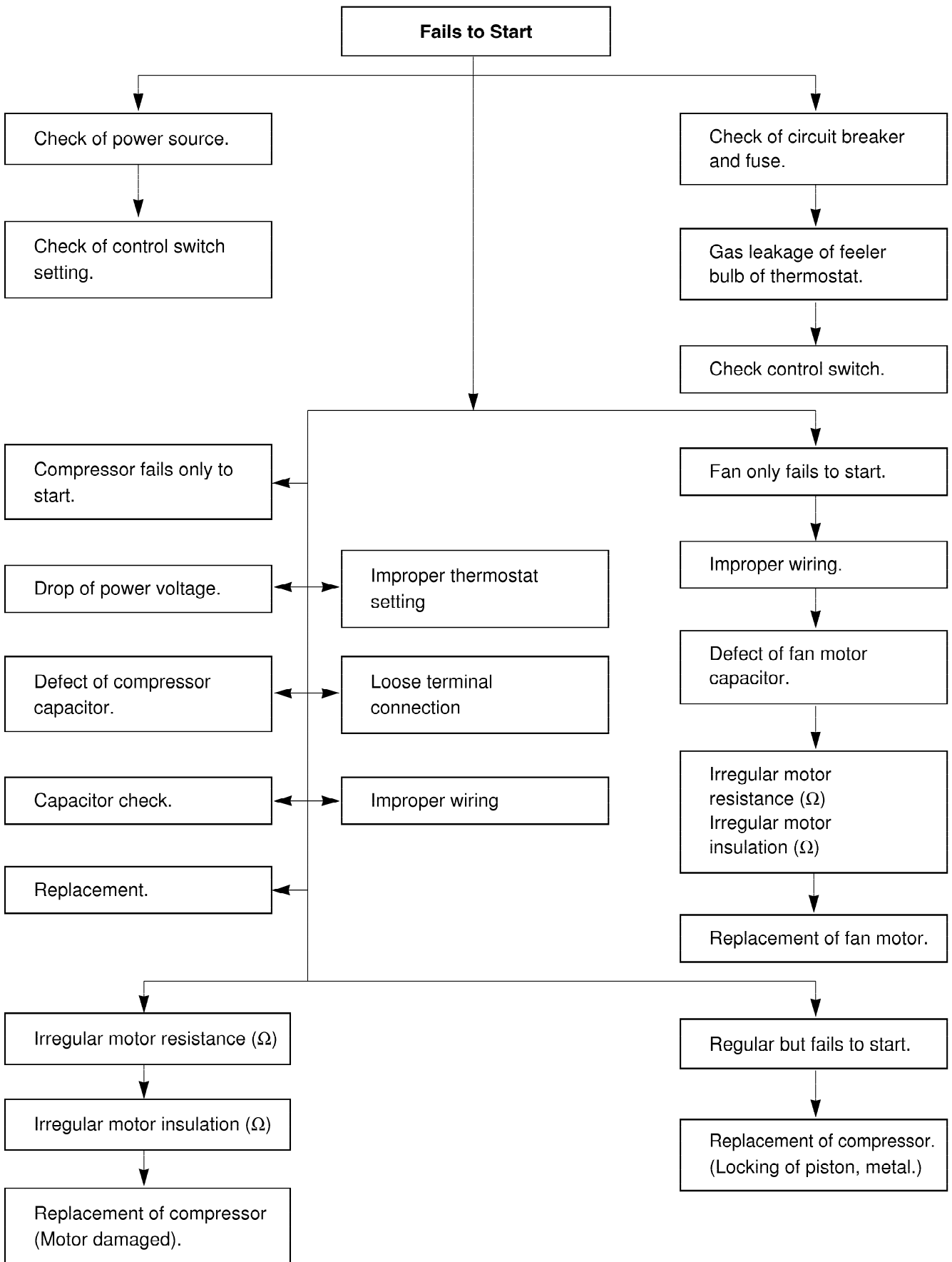
## Troubleshooting Guide

In general, possible trouble is classified in two kinds.

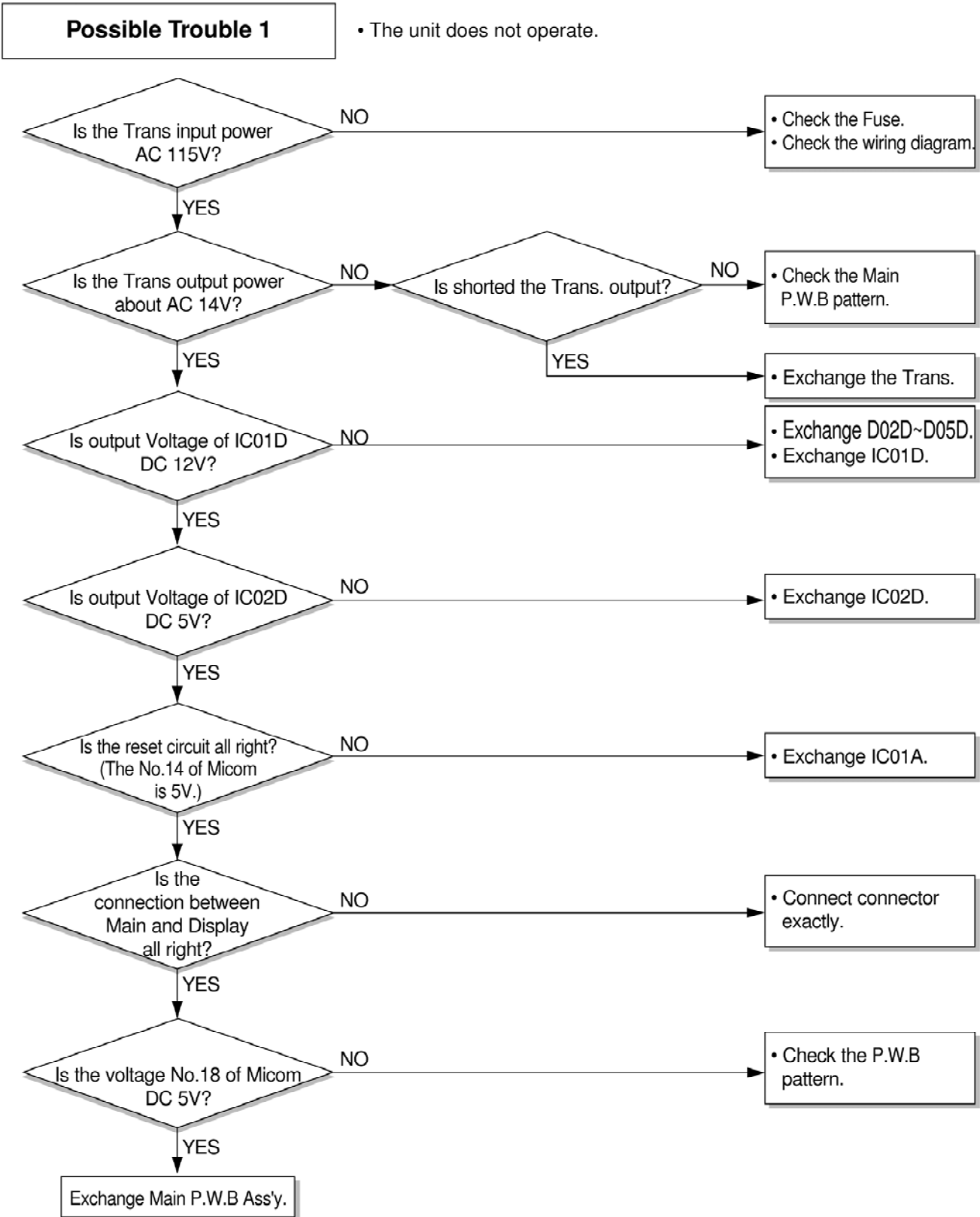
The one is called Starting Failure which is caused by an electrical defect. The other is Ineffective Air Conditioning caused by a defect in the refrigeration circuit and improper application.

### Unit is running but cooling is ineffective.



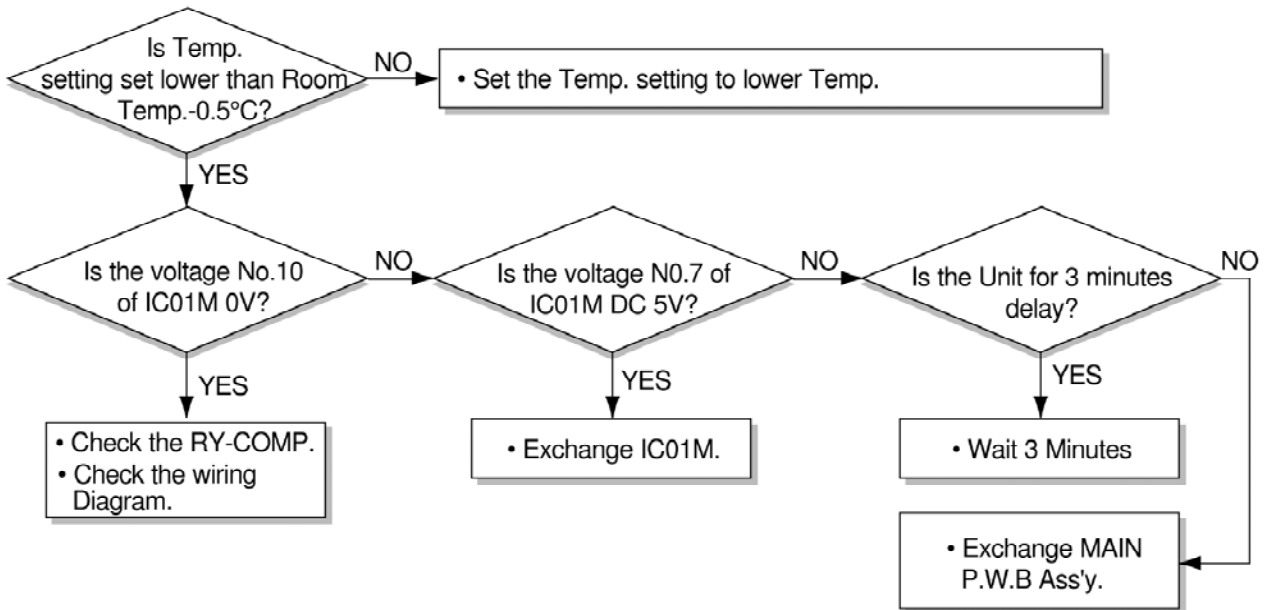


**ELECTRIC PARTS TROUBLESHOOTING GUIDE:**



**Possible Trouble 2**

• The compressor does not operate.



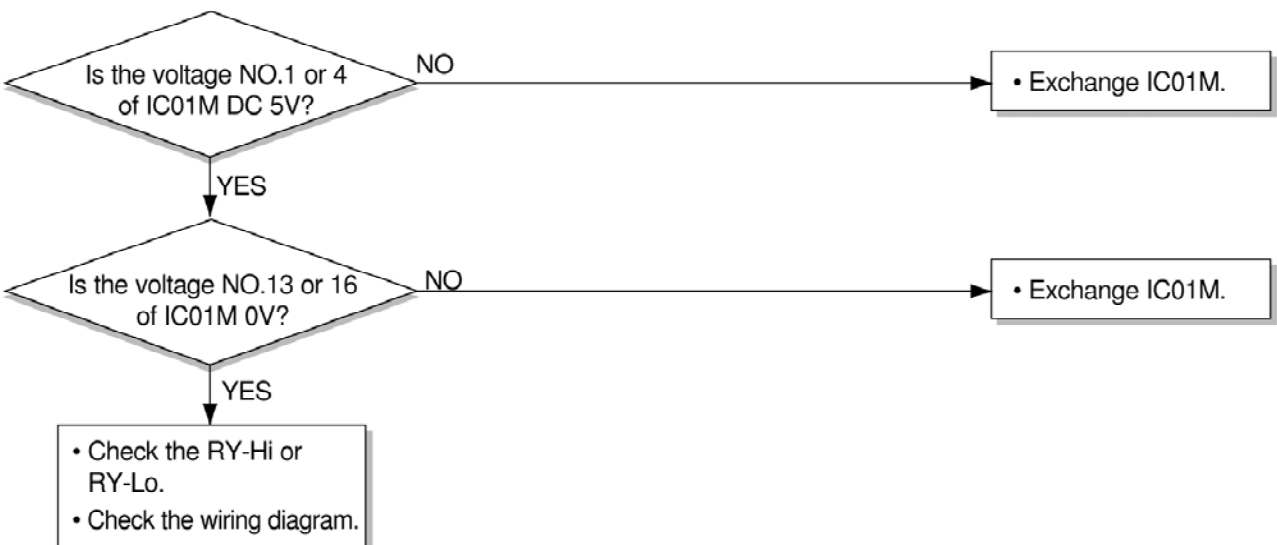
**Possible Trouble 3**

• The compressor always operate.



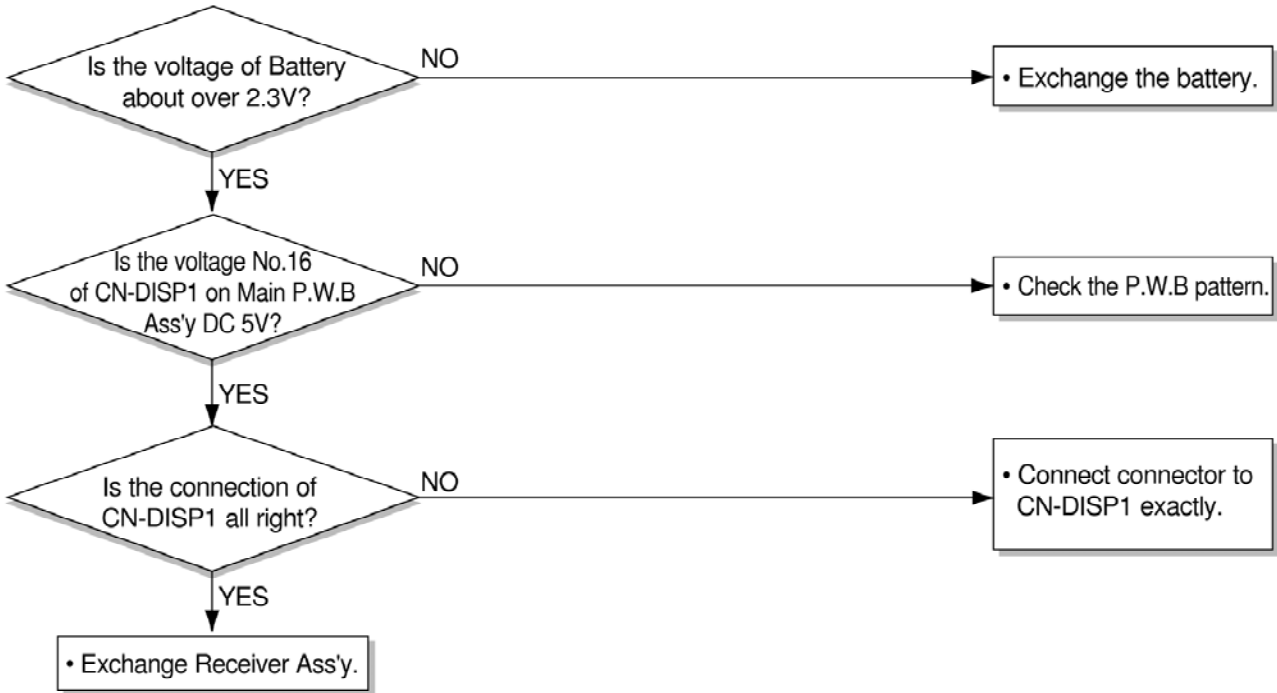
**Possible Trouble 4**

• Fan does not operate.



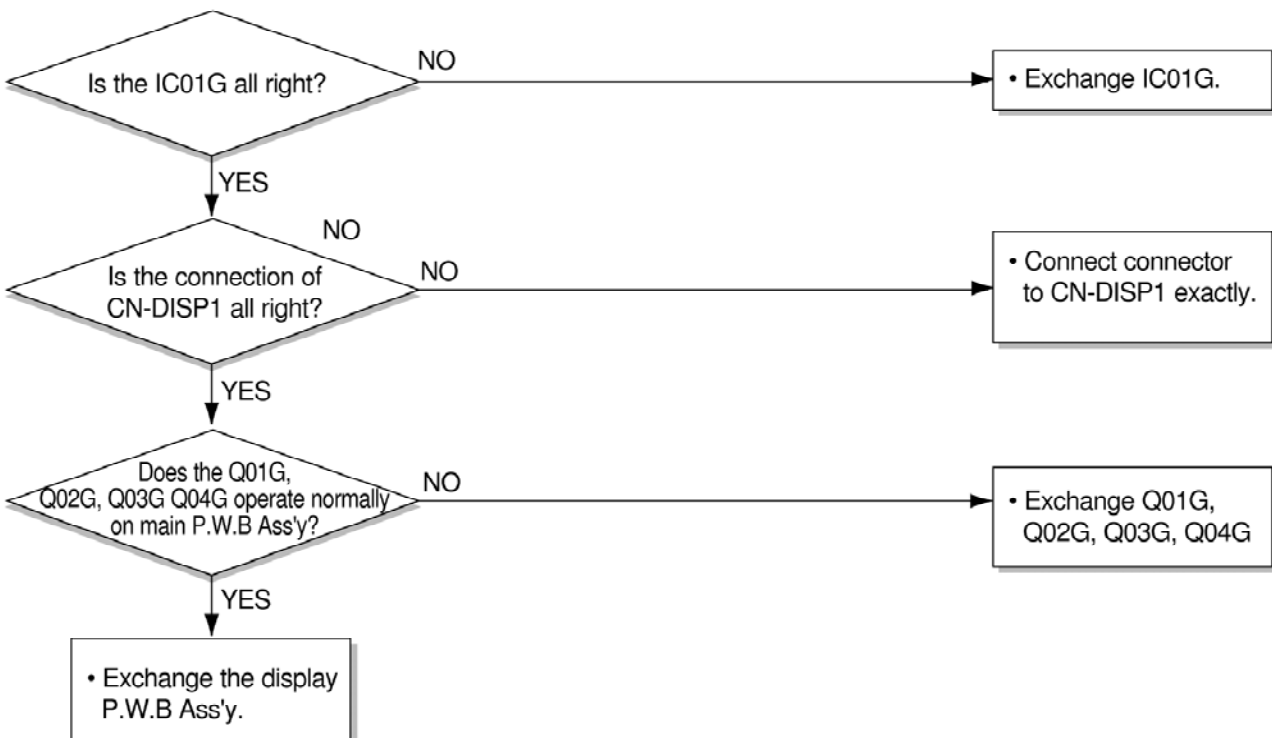
**Possible Trouble 5**

• Remote controller does not operate.



**Possible Trouble 6**

• It displays abnormally on Display P.W.B Ass'y.



## Room Air Conditioner Voltage Limits

NAME PLATE RATING	MINIMUM	MAXIMUM
115V ± 10%	103.5V	126.5V

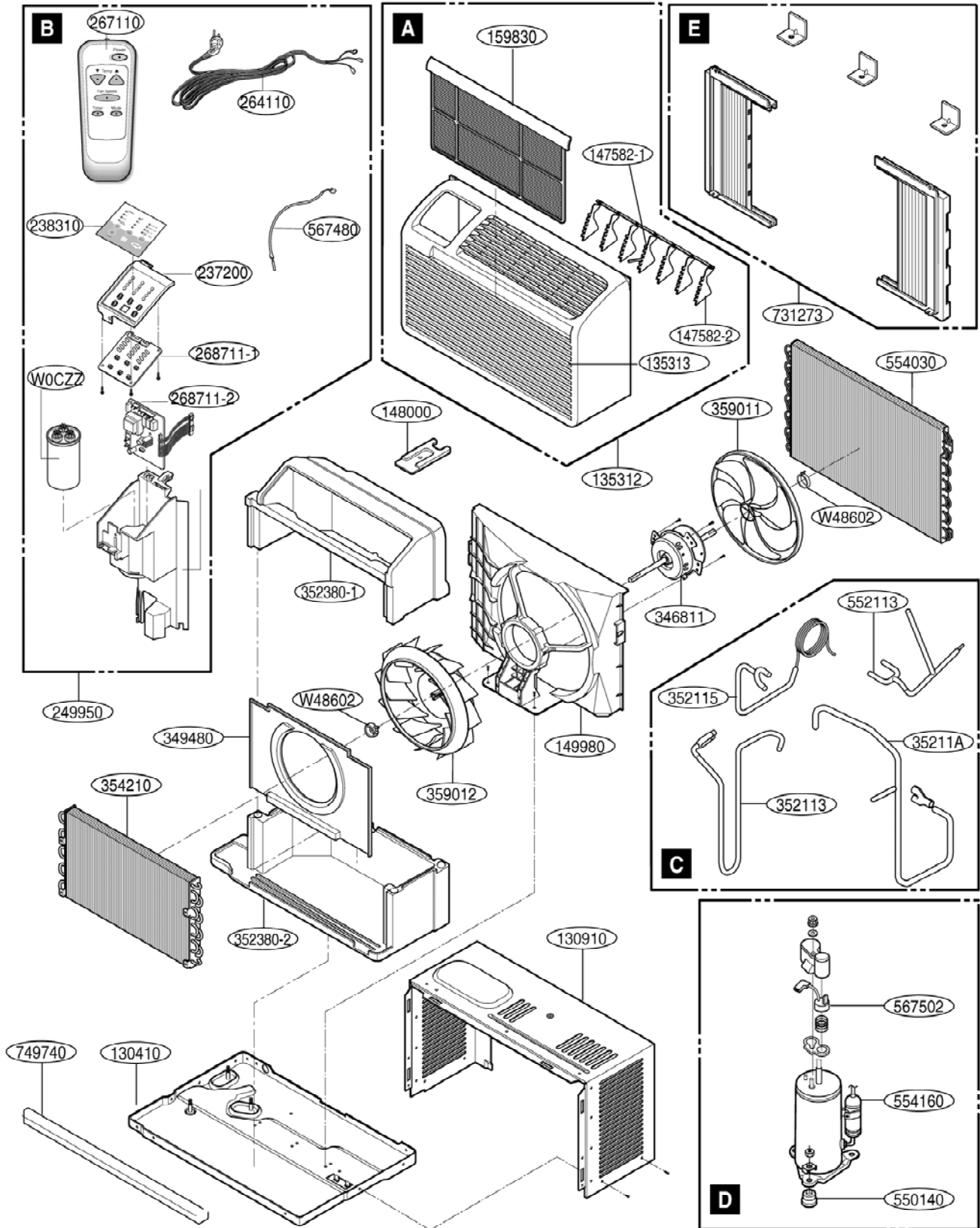
COMPLAINT	CAUSE	REMEDY
Fan motor will not run.	No power	Check voltage at outlet. Correct if none.
	Power supply cord	Check voltage to rotary switch. If none, check power supply cord. Replace cord if circuit is open.
	Rocker switch	Check switch continuity. Refer to wiring diagram for terminal identification. Replace switch if defective.
	Wire disconnected or connection loose	Connect wire. Refer to wiring diagram for terminal identification. Repair or replace loose terminal.
	Capacitor (Discharge capacitor before testing.)	Test capacitor. Replace if not within ±10% of manufacturer's rating. Replace if shorted, open, or damaged.
	Will not rotate	Fan blade hitting shroud or blower wheel hitting scroll. Re-align assembly.  Units using slinger ring condenser fans must have 0.22~0.25 inch clearance to the base. If necessary, shim up the bottom of the fan motor with mounting screw(s).  Check fan motor bearings; if motor shaft will not rotate, replace the motor.
Fan motor runs.	Revolves on overload	Check voltage. See limits on this page.  If not within limits, call an electrician.  Test capacitor. Check bearings. Does the fan blade rotate freely? If not, replace fan motor.  Pay attention to any change from high speed to low speed. If the speed does not change, replace the motor.

*Troubleshooting Guide*

COMPLAINT	CAUSE	REMEDY
Fan motor noise.	Tubo Fan	If cracked, out of balance, or partially missing, replace it.
	Axial Fan	If cracked, out of balance, or partially missing, replace it.
	Loose set screw	Tighten it.
	Worn bearings	If knocking sounds continue when running or loose, replace the motor. If the motor hums or noise appears to be internal while running, replace motor.
Compressor will not run, fan motor runs.	Voltage	Check voltage. See the limits on the preceding page. If not within limits, call an electrician.
	Wiring	Check the wire connections; if loose, repair or replace the terminal. If the wires are disconnected, refer to wiring diagram for identification, and replace the wires. Check the wire connections; If not according to the wiring diagram, correct the connections.
	Rocker Switch	Check for continuity, refer to the wiring diagram for terminal identification. Replace the switch if the circuit is open.
	Thermostat	Check the position of knob. If not at the coldest setting, advance the knob to this setting and restart the unit.
		Check the continuity of the thermostat. Replace the thermostat if the circuit is open.
	Capacitor (discharge capacitor before servicing.)	Check the capacitor. Replace if not within $\pm 10\%$ of manufacturer's rating, replace if shorted, open, or damaged.
	Compressor	Check the compressor for open circuit or ground. If open or grounded, replace the compressor.
Overload	Check the compressor overload if externally mounted. Replace if open. (If the compressor temperature is high, remove the overload, cool, and retest.)	
Compressor cycles on overload.	Voltage	Check the voltage. See the limits on the preceding page. If voltage is not within these limits, call an electrician.
	Overload	Check overload, if externally mounted. Replace if open. (If the compressor temperature is high, remove the overload, cool, and retest.)

COMPLAINT	CAUSE	REMEDY
Compressor cycles on overload.	Fan motor	If not running, determine the cause. Replace if required.
	Condenser air flow restriction	Remove the cabinet, inspect the interior surface of the condenser. If restricted, clean carefully with a vacuum cleaner (do not damage fins) or brush. Clean the interior base before re-assembling.
	Condenser fins (damaged)	If the condenser fins are closed over a large area on the coil surface, head pressures will increase, causing the compressor to cycle. Straighten the fins or replace the coil.
	Capacitor	Test the capacitor.
	Wiring	Check the terminals. If loose, repair or replace.
	Refrigeration system	Check the system for a restriction.
Insufficient cooling	Air filter	If restricted, clean or replace.
	Unit undersized	Determine if the unit is properly sized for the area to be cooled.
Excessive noise	Turbo Fan or Axial Fan	Check the set screw, or clamp. If loose or missing, correct. If the turbo fan or axial fan is hitting scroll or barrier, rearrange the air handling parts.
	Copper tubing	Remove the cabinet and carefully rearrange the tubing not to contact the cabinet, compressor, shroud, and barrier.

# Exploded View



# Replacement Parts List

LOCATION NO.	DESCRIPTION	PART NO.	REMARK
		WG5004R	
130410	BASE ASSEMBLY, SINGLE	3041A10040A	
130910	CABINET ASSEMBLY, SINGLE	3091A10055A	
135312	GRILLE ASSEMBLY, FRONT(SINGLE)	3531A11010A	
148000	BRACE	4800A30012A	
149980	SHROUD	4998A10028A	
152302	FILTER(MECH), A/C	5231AR9001B	
159900-1	VANE, VERTICAL	4758A30041A	
159900-2	VANE, VERTICAL	4758A30041B	
237200	PANEL,CONTROL	3720A30076A	
238210	ESCUTCHEON	3831A10038C	
249950	CONTROL BOX ASSEMBLY	4995A20378B	
263230	THERMISTOR ASSEMBLY	6323A20004R	
264110	POWER CODE ASSEMBLY	6411A20038A	
267110	REMOTE CONTROLLER	6727AQ9142P	
238712	PWB(PCB)ASEMBLY,DISPLAY	6871A20449A	
268714	PWB(PCB)ASSEMBLY,MAIN	6871A10129A	
346811	MOTOR ASSEMBLY, SINGLE	4681A20116E	
349480	ORIFICE	4948A20031B	
352113	TUBE ASSEMBLY, DISCHARGE	5211A21136A	
352115	TUBE ASSEMBLY, EVAPORATOR IN	5211A25019A	
35211A	TUBE ASSEMBLY, SUCTION SINGLE	5211A21228B	
352380-1	AIR GUIDE	5238A10026A	
352380-2	AIR GUIDE	5238A10025A	
352410	EVAPORATOR ASSEMBLY, FIRST	5421A20176C	
359012	FAN TURBO	5900A20040B	
550140	ISOLATOR, COMPRESSOR	5040AR4195A	
554030	CONDESER ASSEMBLY, FIRST	5403A20174A	
554160	COMPRESSOR	2520UCAA011	
559010	FAN, AXIAL	5900A20042A	
567502	O.L.P	6750U-L050A	
W0CZZ	CAPACITOR, DRAWING	0CZZA20005B	
W48602	CLAMP, SPRING	3H02932B	

