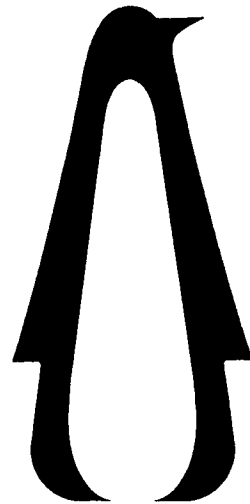


SERVICE REPAIR PARTS LIST

for

MODEL AR1800XT0



COOLERATOR^{*}

R O O M A I R C O N D I T I O N E R S



FOR CUSTOMER SATISFACTION ALWAYS USE
FACTORY SPECIFICATION PARTS



Whirlpool CORPORATION

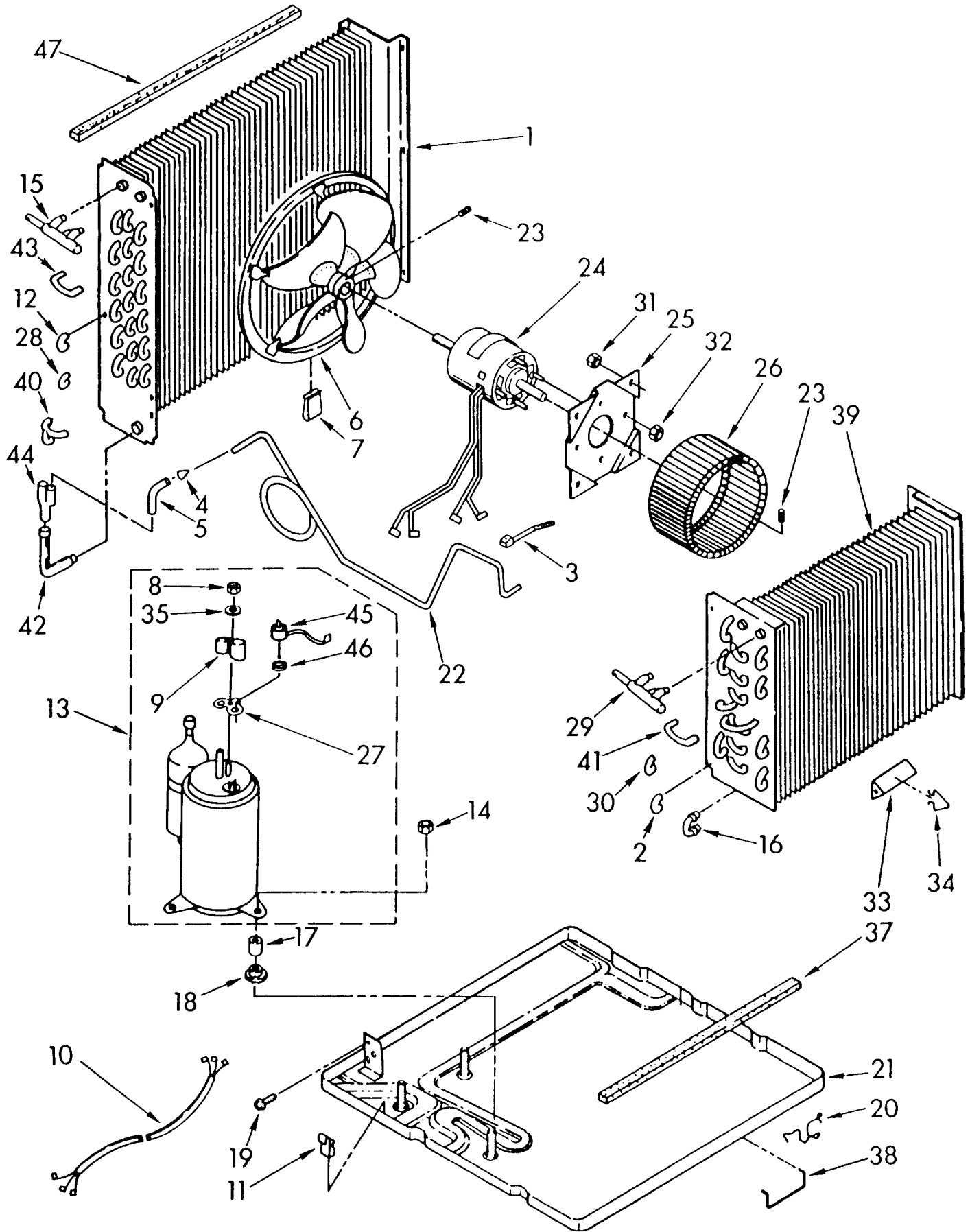
Benton Harbor, Michigan.

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UNIT PARTS

For Model: AR1800XT0



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

1	1156327	Condenser
2	855199	Bend, Return (4)
3	857547	Tie, Cable
4	49599	Strainer, Tube
5	484230	Tube, Outlet (Includes No.4)
6	997226	Blade, Fan
7	876034	Clip, Balancing
8	950027	Nut, Cover
9	950036	Cover, Terminal
10	484136	Harness, Wiring
11	642684	Clamp, Tube (2)
12	708531	Bend, Return (7)
13	819230	Compressor
14	858121	Locknut (4)
15	1156330	Tube, Maniflod
16	997669	Bend, Return (11)
17	950020	Sleeve (3)
18	950021	Grommet (3)
19	487910	Screw, SM #8 x 1/2A
20	852272	Clip, Mtg. (3) (Base To Front)
21	950364	Base, Unit
22	1156440	Tube Restrictor (3) (Length 50.0")
23	595085	Screw, Set 5/16 x 1/4
24	952072	Motor, Fan
25	998024	Plate, Mounting
26	647618	Wheel, Blower
27	950035	Gasket, Terminal Cover
28	708532	Bend, Return (12)
29	1156330	Tube, Maniflod
30	1156330	Bend, Retrun
31	858122	Locknut
32	488130	Nut, 8-32
33	472046	Anticipator
34	997677	Clip
35	950037	Gasket, Nut
37	853170	Seal
38	647971	Handle, Base
39	1156493	Evaporator
40	1156107	Bend, Return 3-Way
41	1156531	Bend, Return
42	1155580	Tube, Connect
43	1156329	Tube, Bend
44	947364	Tube, Flow, Divder
45	950032	Spring, Overload
46	1155605	Overload
47	948600	Seal, Condenser

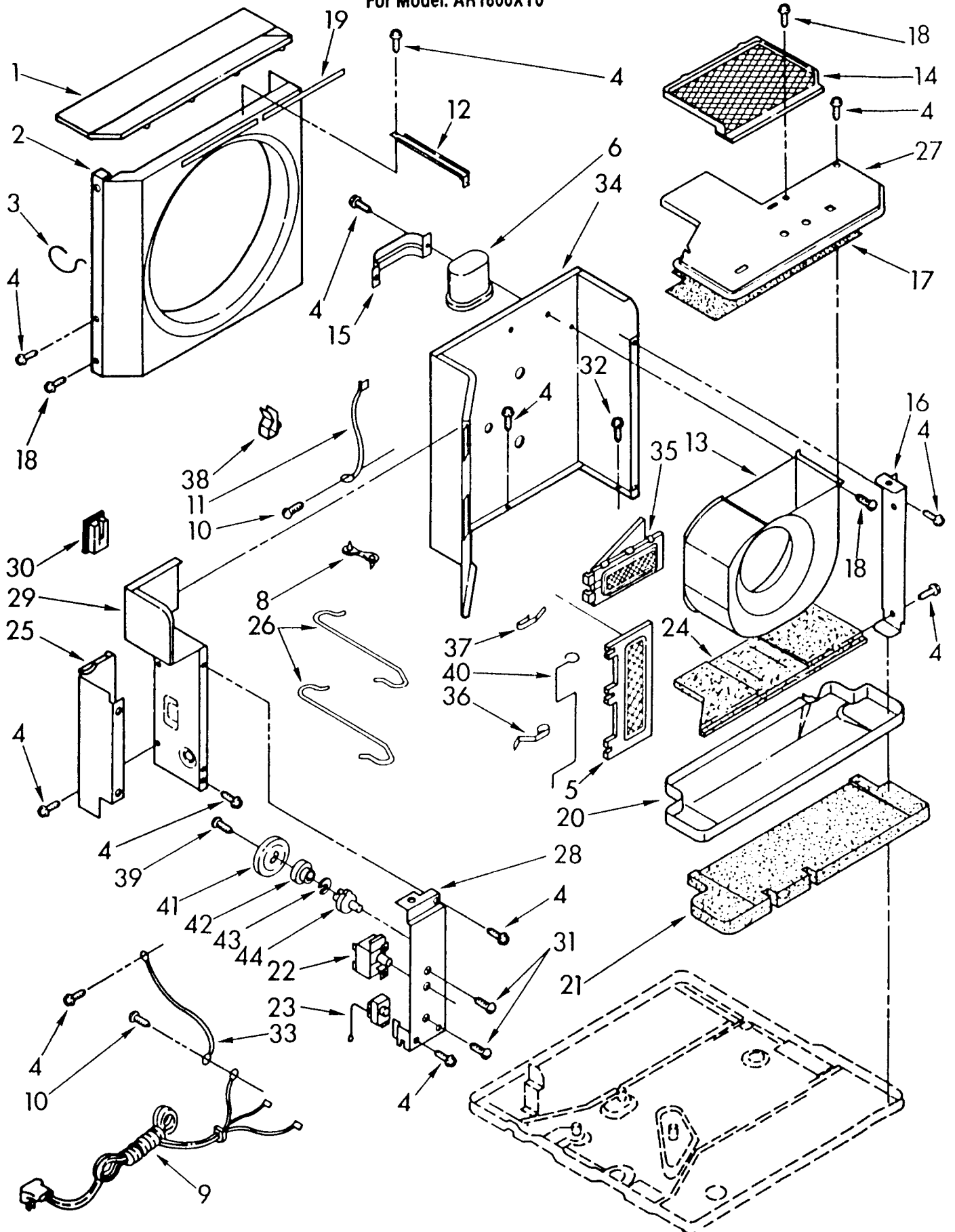
Following Parts Not Illustrated

LITERATURE PARTS

LIT1156807	Sheet, Tech And Wiring Diagram
LIT1156809	Guide, Operating
LIT1155965	Instructions, Installation
LIT1156794	Guide, Energy
LIT879862	List, Repair Parts

AIR FLOW AND CONTROL PARTS

For Model: AR1800XT0



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

1	997264	Cover, Condenser Shroud
2	953028	Shroud, Condenser
3	477442	Clip, Shroud (2)
4	488480	Screw, SM #8 x 1/2A
	488861	Screw, SM #10 x 1/2
5	997222	Door, Fresh Air
6	952739	Capacitor, Running
8	648791	Clamp, Wire
9	649070	Cable, Appliance
10	487871	Screw, 8-32 x 3/8
11	998177	Wire, Ground
12	858663	Support, Unit
13	997220	Housing, Blower Wheel
14	856506	Guard, Evaporator Impeller
15	1156412	Bracket, Capacitor
16	997397	Adapter, Evaporator Header Plate
17	948234	Insulation, Evaporator Cover
18	487910	Screw, #8 x 1/2
19	997266	Seal, Side Condenser
	997267	Rear
20	997238	Pan, Condensate
21	997237	Insulation, Pan
22	950521	Switch, Rotary
23	1155799	Control, Temperature
24	997236	Insulation, Base
25	952208	Cover, Control Access
27	997269	Cover, Evaporator
28	852217	Panel, Control
29	1155423	Extension, Dividing Wall
30	1155479	Seal, Tube
31	488734	Screw, 6-32 x .175
32	488624	Screw, S.M.#8 x 3/8
33	997388	Ground Wire
34	953040	Wall, Dividing
35	997221	Door, Exhaust
36	998178	Spring, Door
37	859369	Spring, Door
38	947072	Clamp, Cable (2)
39	489130	Screw, 8-16 x 5/8
40	997223	Actuator, Fresh Air
41	647882	Cam
42	647879	Bushing
43	647881	Spring
44	852669	Shaft, Control

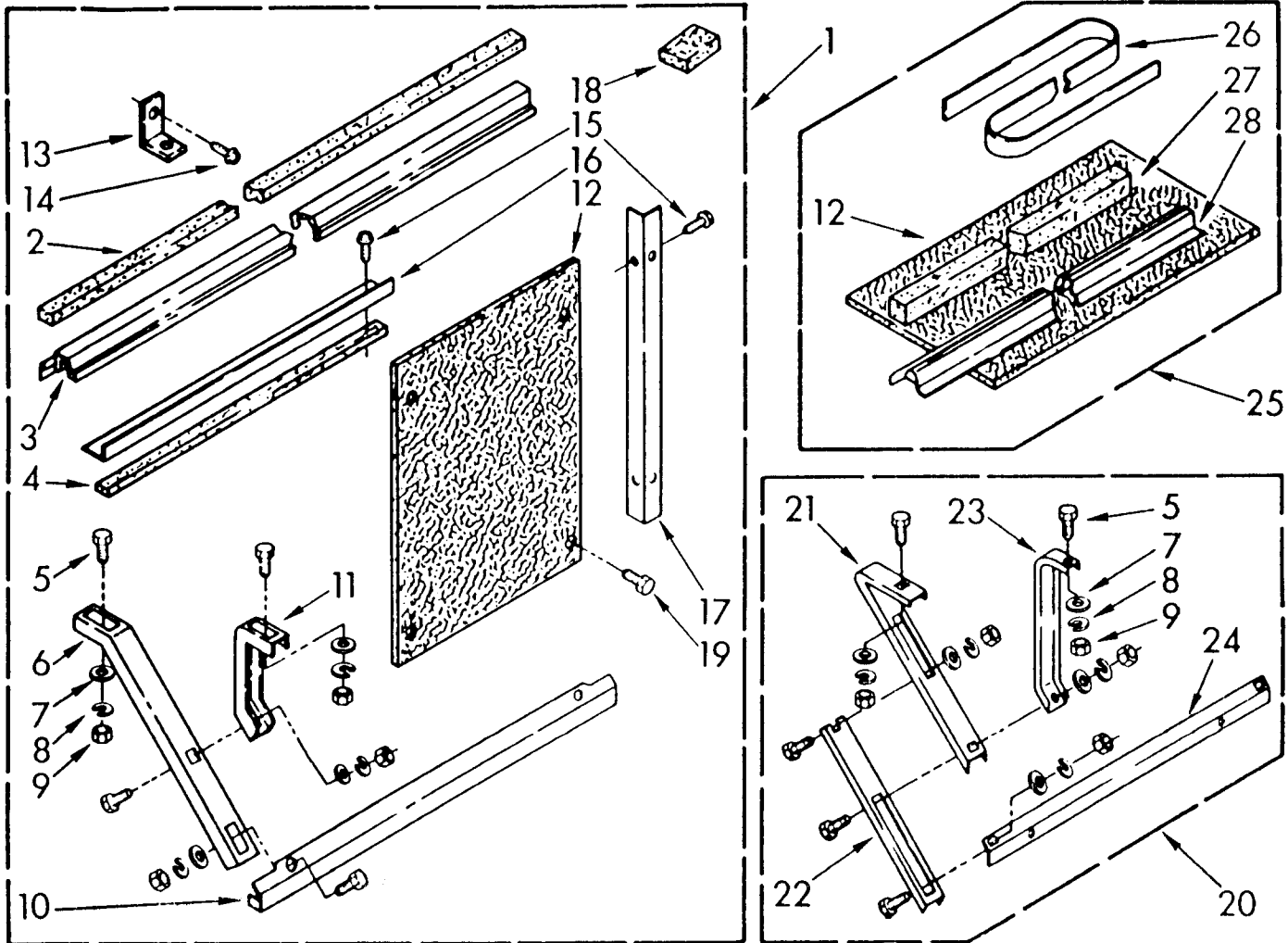
1	998624	Cabinet
2	647849	Grommet, Cable
3	857022	Wire, Ground
4	488853	Screw, 8-32 x 3/8 (Machine)
5	486529	Nut, 8-32
6	488854	Screw, 8-32 x 3/8 (Standard)
7	953006	Plate, Escutcheon
8	469175	Spacer, Plate (3)
9	953054	Knob, Control (3)
11	953018	Front, Cabinet
12	649958	Filter, Air
13	476707	Retainer, Filter
14		Seal, Front
	649725	Top & Sides
	649726	Bottom
15	953064	Louver, Vertical
16	953062	Handle, Louver
17	953063	Link, Louver
18	649967	Spring, Louver
20	649945	Support, Cabinet (2)
21	649946	Retainer, Support (2)
22	649947	Bracket, Support
23	644271	Angle, Top
24	644272	Angle, Side (2)
25	644288	Gasket, Sash
26	644303	Board, Filler
27	993848	Bag, Accessory
28	487371	Screw, #10 Wood x 3/4"
29	488750	Bolt, 1/4-20 x 3/4" (6)
30	488808	Washer (6)
31	486009	Washer, Lock (6)
32	486035	Nut, Hex 1/4-20 (6)
33	488017	Screw, #8 S.M. x 3/8"
34	488720	Screw, #10 S.M. x 1/2"
35	855265	Seal, Strip
36	852220	Seal, Cabinet Bottom
37	995274	Block, Spacer (4)
38	469877	Seal, Meeting
39	644228	Bracket, Window Lock
40	649955	Rack, Louver (2)
41	953060	Louver, Horizontal (2)
42	953059	Handle, Louver
43	953061	Louver, Horizontal
44	855998	Retianer (4)
45	855999	Clip (4)
Optional Parts		
	953021	Front, Cabinet (Complete Assembly)

INSTALLATION PARTS

For Model: AR1800XT0

The Accessory Installation Kits illustrated below may or may not be included with your Air Conditioner. They have been made available only as an accessory to help you install the Air Conditioner where special circumstances may require them.

If one of these accessory kits has been installed with your Air Conditioner and repair parts are required at some later date, you may select the correct part number from this listing.



1	485854	Kit, Standard Installation
2	469877	Seal
3	644288	Gasket, Sash
4	855265	Strip, Seal
5	488750	Bolt, 1/4 x 3/4 (6)
6	649945	Support, Cabinet (2)
7	488808	Washer (6)
8	486009	Lockwasher (6)
9	486035	Nut, Hex (6)
10	649947	Bracket, Support
11	649946	Support, Retainer (2)
12	644303	Board, Filler
13	644228	Bracket
14	487371	Screw, 10 x 3/4
15	488720	Screw, 10 x 1/2
16	644271	Angle (Top)
17	644272	Angle (2)
18	995274	Spacer, Block (4)
19	488017	Screw, 8 x 3/8
20	485679	Kit, Outside Support
21	644283	Support, Cabinet (2)
22	644284	Extension, Support (2)
23	644285	Retainer, Cabinet (2)
24	644281	Bracket, Support
25	485856	Kit, Wide Window
26	856979	Strip, Seal
27	470800	Seal, Meeting Rail
28	485457	Gasket, Sash (54")

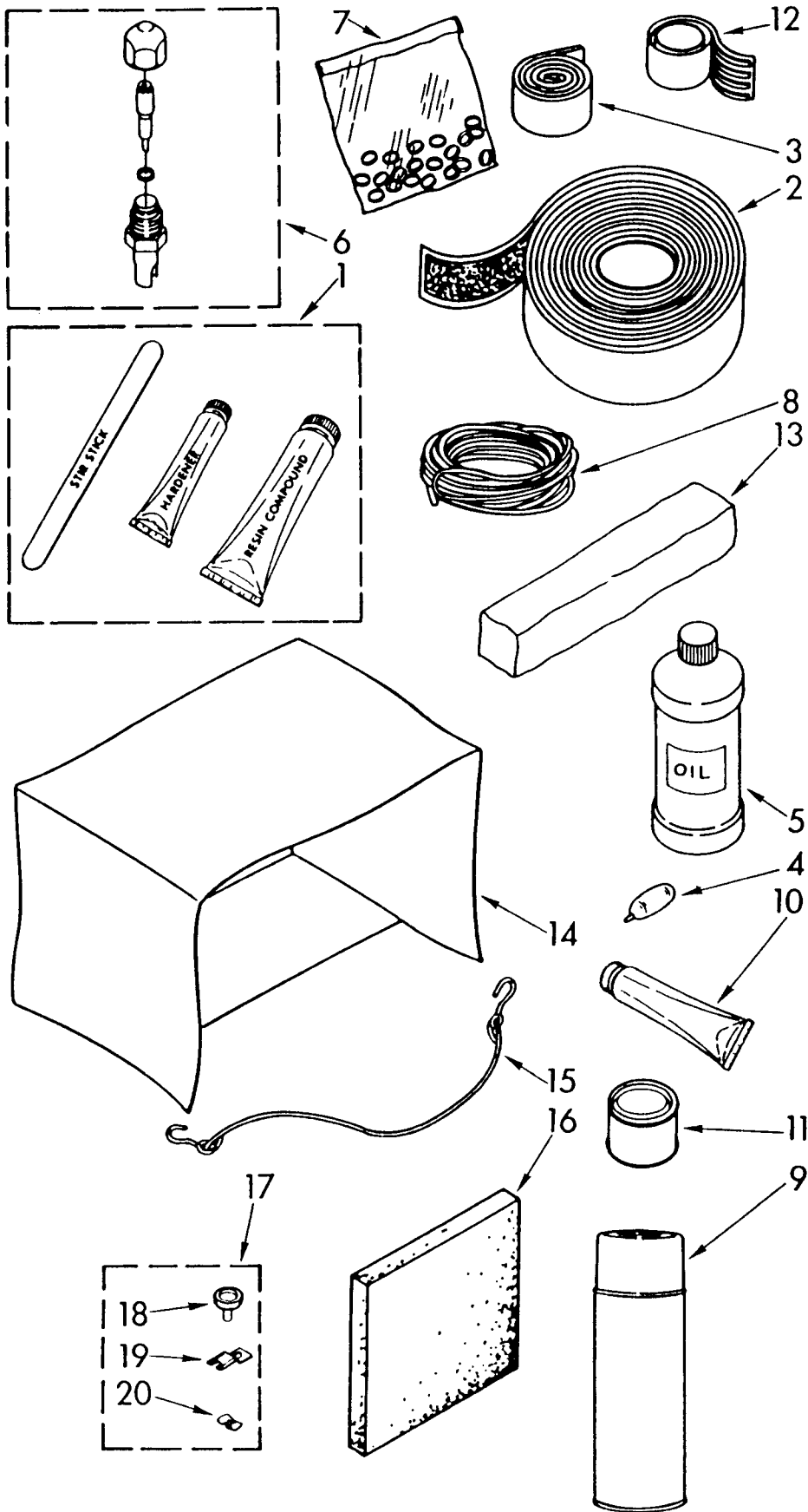
Following Parts Not Illustrated

LITERATURE PARTS

LIT998618	Instructions, Installation (Standard And Wide Window Kit)
LIT485707	Instructions, Installation (Outside Support Kit)

OPTIONAL PARTS (NOT INCLUDED)

For Model: AR1800XT0



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

1	799833	Epoxy, Tube (Aluminum Repair)
2	505168	Tape, No Drip 30'
3	479502	Tape, Vinyl 36'
4	10943	Oil, Turbine 1 Fl. Oz.
5	99243	Oil, Turbine 8 Fl. Oz.
6		Valve, Access
	876620	3/16" Tube O.D.
	978025	1/4" Tube O.D.
	978026	5/16" Tube O.D.
	978027	3/8" Tube O.D.
	978028	1/2" Tube O.D.
	978029	5/8" Tube O.D.
	978030	3/4" Tube O.D.
7	978865	Seal, Ring Access Valve (20-Pack)
8		Wire, 25'Roll
	10875	Blue 16 Ga.
	242820	Black 14 Ga.
	242825	Red 14 Ga.
	242826	White 14 Ga.
	47261	Black 12 Ga.
	299885	Red 12 Ga.
	47263	White 12 Ga.
9	813684	Adhesive, Insulation (24 Oz. Spray)
10	279368	Adhesive, Insulation (2 Oz. Tube)
11	485426	Paint, Touch-up Starlight Gray 1/2 Pint (lacquer)
12	212643	Sealer, Permagum 4-1" Strips
13	99344	Sealer, Permagum 1 Lb. Bar
14	484069	Cover, Winter
15	813610	Retainer, Cord Winter Cover
16		insulation,cabinet
	855438	top
	854937	right side
	854938	left side
17	876135	cup,condensate kit
18	997285	cup,condensate
19	997284	support,cup
20	997286	nut,speed