

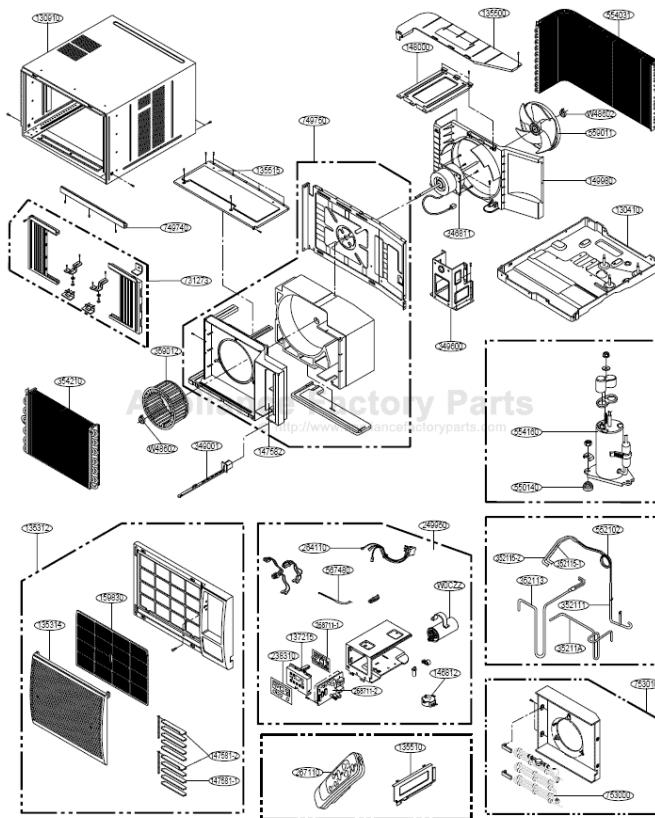
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# COMFORT-AIRE REG-183A

## Owner's Manual

**Shop genuine replacement parts for COMFORT-AIRE  
REG-183A**



**[Find Your COMFORT-AIRE Air Conditioner Parts - Select From 599 Models](#)**

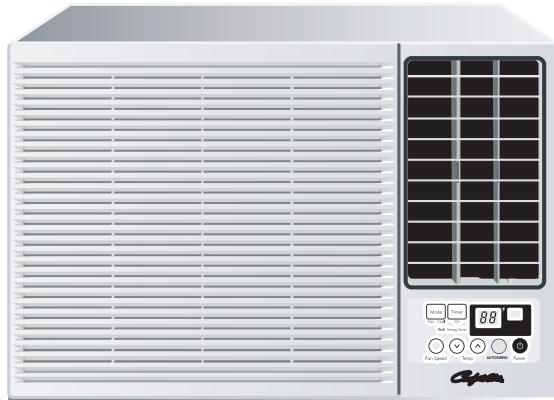
----- Manual continues below -----

# HEAT CONTROLLER, INC.

*Comfort-Care*®

## Room Air Conditioner

**MODELS:** REG-183A  
REG-243A



## *Service And Parts Manual*

### **CAUTION**

- BEFORE SERVICING THE UNIT, READ THE SAFETY PRECAUTIONS IN THIS MANUAL.
- ONLY FOR AUTHORIZED SERVICE PERSONNEL

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# Safety Precautions

To prevent injury to the user or other people and property damage, the following instructions must be followed.

■ Incorrect operation due to ignoring instruction will cause harm or damage. The seriousness is classified by the following indications.

**⚠ WARNING** This symbol indicates the possibility of death or serious injury.

**⚠ CAUTION** This symbol indicates the possibility of injury or damage to property only.

■ Meanings of symbols used in this manual are as shown below.



**Be sure not to do.**



**Be sure to follow the instruction.**

## ⚠ WARNING

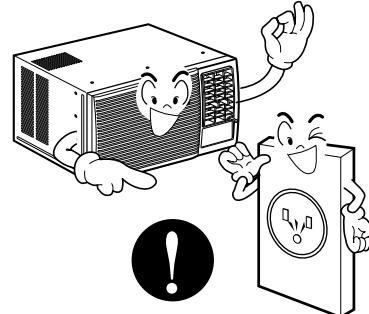
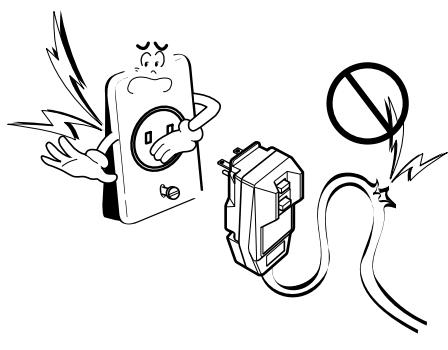
### ■ Installation

**Do not use damaged power cord plugs, or a loose socket.**

- There is risk of fire or electric shock.

**Always use the power plug and socket with the ground terminal.**

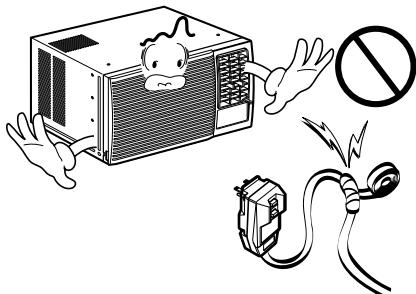
- There is risk of electric shock.



## Safety Precautions

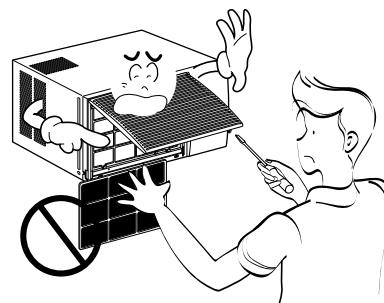
### Do not modify or extend the power cord.

- There is risk or fire or electric shock.



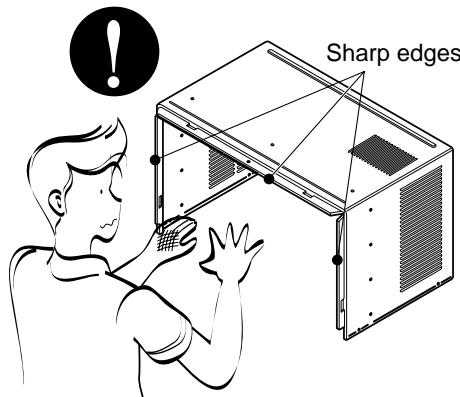
### Do not install, remove, or re-install the unit by yourself(customer).

- There is risk of fire, electric shock, explosion, or injury.



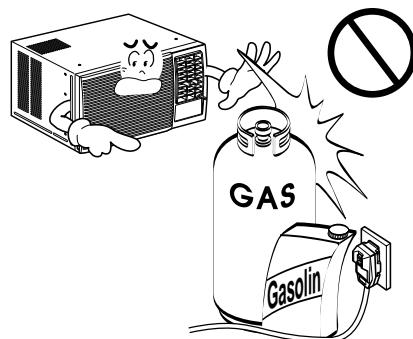
### Be cautious when unpacking and installing the product.

- Sharp edges could cause injury. Be especially careful of the case edges and the fins on the condenser and evaporator.



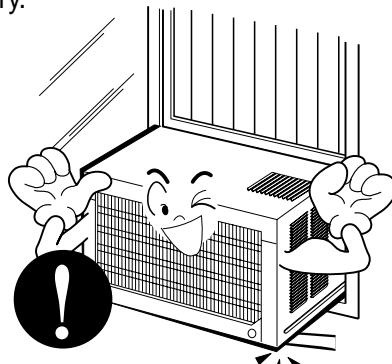
### Do not store or use flammable gas or combustibles near the air conditioner.

- There is risk of fire or failure of product.



### Be sure the installation area does not deteriorate with age.

- If the base collapses, the air conditioner could fall with it, causing property damage, product failure, and personal injury.



# Dimensions

## Symbols Used in this Manual



This symbol alerts you to the risk of electric shock.

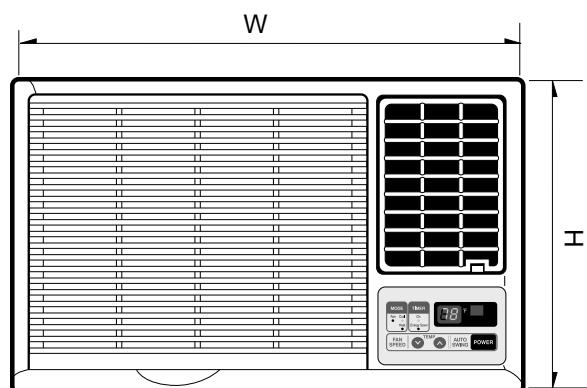
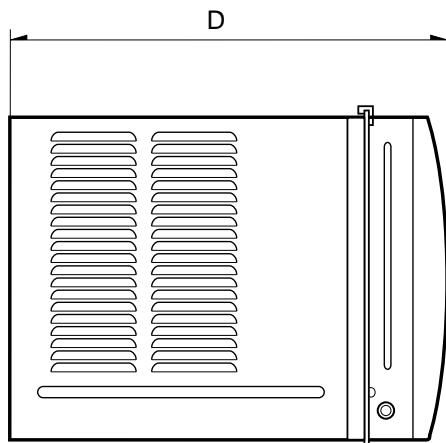


This symbol alerts you to hazards that could cause harm to the air conditioner.

**NOTICE**

This symbol indicates special notes.

## Outside Dimensions



Dimension \ Model	REG-183A	REG-243A
W mm(inch)	660 (26)	660 (26)
H mm(inch)	428 (16 27/32)	428 (16 27/32)
D mm(inch)	770(30 5/16)	770 (30 5/16)

# Product Specifications

ITEMS	MODELS	REG-183A	REG-243A
POWER SUPPLY		1Ø, 208/230V, 60Hz	1Ø, 208/230V, 60Hz
COOLING CAPACITY (Btu/h)		17,500/17,000	23,00/23,500
INPUT (W)		1,800/1,750	2,700/2,760
RUNNING CURRENT (A)		8.2/8.8	13.2/12.2
E.E.R (BTU/W.h)		9.7/9.7	8.5/8.5
HEATING CAPACITY (Btu/h)		11,600/9,400	9,400/11,600
INPUT (W)		3,100/3,670	3,750/3,770
RUNNING CURRENT (A)		15.0/16.0	15.0/16.0
OPERATING CONDITION	COOLING INDOOR(°C)	26.7 (DB)*	19.4 (WB)**
	OUTDOOR(°C)	35 (DB)*	23.9 (WB)**
	HEATING INDOOR(°C)	21.1 (DB)*	15.6 (DB)**
	OUTDOOR(°C)	8.3 (DB)*	6.1 (DB)**
REFRIGERANT (R-22) CHARGE		810(28.6oz)	1040(36.7oz)
EVAPORATOR		3ROW 18STACKS	3ROW 15STACKS
CONDENSER		2ROW 19STACKS,L-BENDING TYPE	2ROW 16STACKS,L-BENDING TYPE
FAN, INDOOR		BLOWER	
FAN, OUTDOOR		PROPELLER TYPE FAN WITH SLINGER-RING	
FAN SPEEDS, FAN/COOLING/HEATING		1 / 2 / 2	1 / 2 / 2
FAN MOTOR		6 POLES	
OPERATION CONTROL		TOUCH PANEL	
ROOM TEMP. CONTROL		THERMISTOR	
AIR DIRECTION CONTROL		VERTICAL LOUVER(RIGHT&LEFT) HORIZONTAL LOUVER(UP&DOWN)	
CONSTRUCTION		SLIDE IN-OUT CHASSIS	
ELECTRIC HEATER		3.5KW, 230V	
PROTECTOR	COMPRESSOR	INTERNAL OVERLOAD PROTECTOR	
	FAN MOTOR	INTERNAL THERMAL PROTECTOR	
	ELECTRIC HEATER	FUSE LINK, BIMETAL THERMOSTAT	
POWER CORD		1.6m(3 WIRE WITH GROUNDING)	
		ATTACHMENT PLUG(CORD-CONNECTED TYPE)	
DRAIN SYSTEM		DRAIN PIPE OR SPLASHED BY FAN SLINGER	
NET WEIGHT (lbs/kg)		137/62	146/66
OUTSIDE DIMENSION (W x H x D)	(inch)	26 X 16 27/32 X 30 5/16	26 X 16 27/32 X 30 5/16
	(mm)	660 X 428 X 770	660 X 428 X 770

\* DB:Dry Bulb

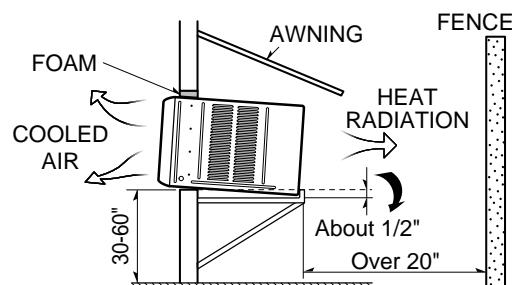
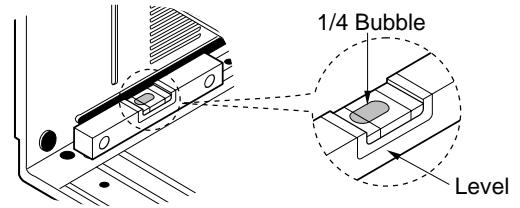
\*\*WB:Wet Bulb

NOTE: Please refer to Label Quality on the product since this specification may be changed for improving performance.

# INSTALLATION

## How to Install the unit

1. To avoid vibration and noise, make sure the unit is installed securely and firmly.
2. Install the unit where the sunlight does not shine directly on the unit.  
If the unit receives direct sunlight, build an awning to shade the cabinet.
3. There should be no obstacle, like a fence, within 20" which might restrict heat radiation from the condenser.
4. To prevent reducing performance, install the unit so that louvers of the cabinet are not blocked.
5. Install the unit a little obliquely outward not to leak the condensed water into the room (about 1/2" or 1/4 bubble with level).
6. Install the unit with its bottom portion 30~60" above the floor level.
7. Stuff the foam between the top of the unit and the wall to prevent air and insects from getting into the room.
8. The power cord must be connected to an independent circuit. The green wire must be grounded.
9. Connect the drain tube to the base pan hole in the rear side if you need to drain (consult a dealer).  
Plastic hose or equivalent may be connected to the drain tube.

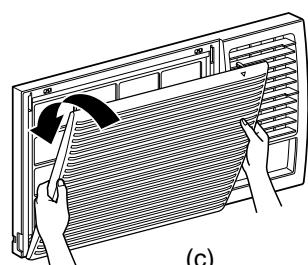
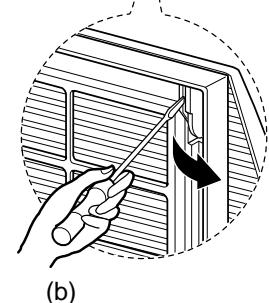
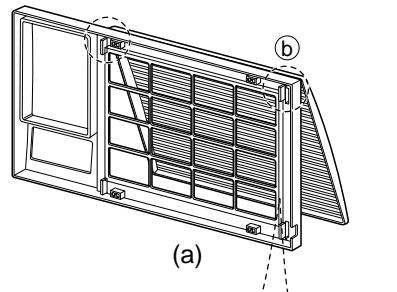


## How to use the Reversible Inlet grille

The grille is designed to clean the filter both upward and downward.

### A. BEFORE ATTACHING THE FRONT GRILLE TO THE CABINET, IF YOU WANT TO PULL OUT THE FILTER UPWARD;

1. Open the inlet grille slightly (a).
2. Turn inside out the front grille (a).
3. Disassemble the inlet grille from the front grille with separating the hinged part by inserting a straight type screw-driver tip (b).
4. Then, rotate the inlet grille 180 degrees and insert the hooks into bottom holes of the front grille.
5. Insert the filter and attach the front grille to the cabinet.



### B. IF YOU WANT TO PULL OUT THE FILTER DOWNWARD; THE GRILLE IS ALREADY DESIGNED FOR THAT WAY.

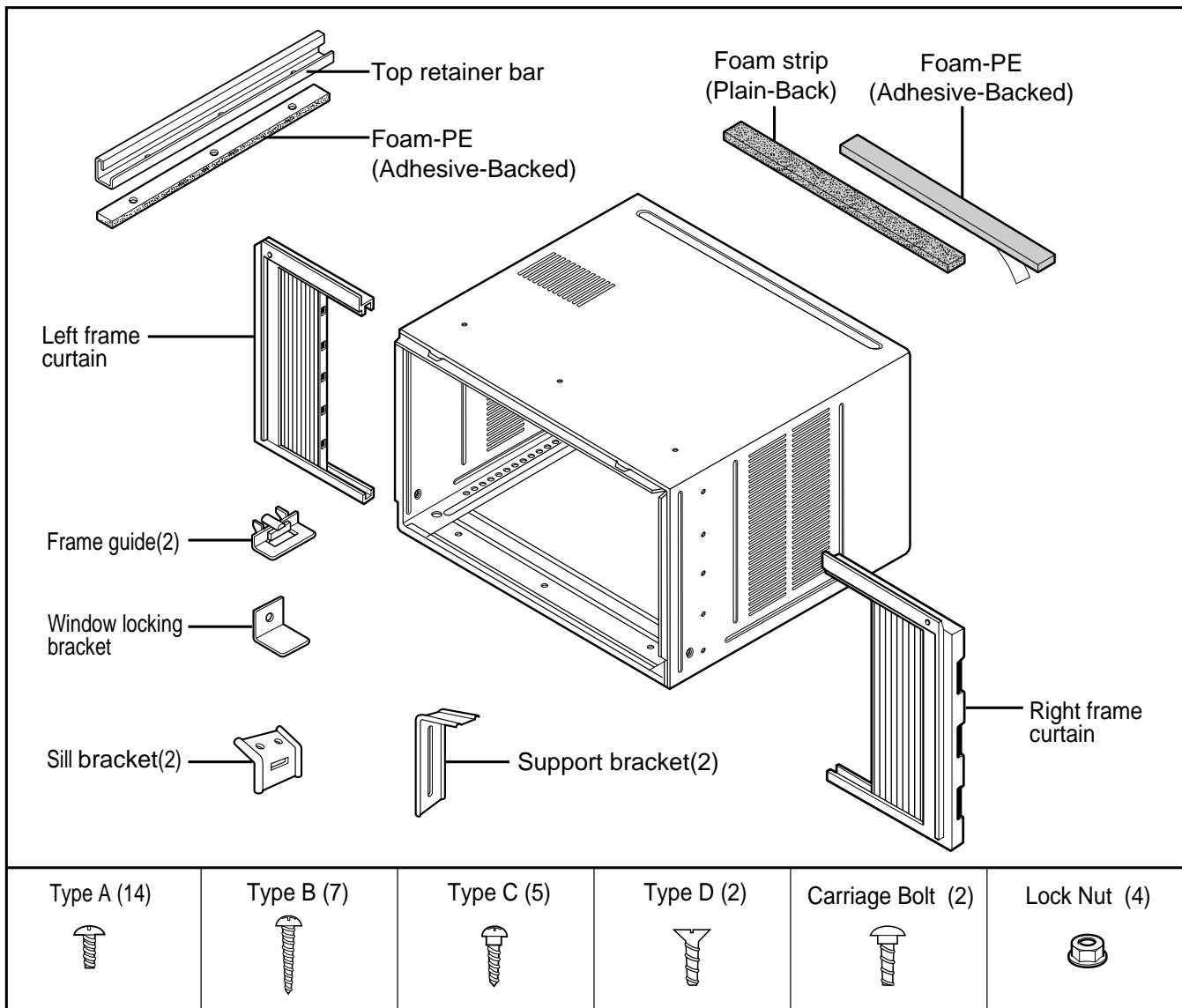
## Window Requirements

**NOTICE** All supporting parts should be secured to firm wood, masonry, or metal.

### • WINDOW REQUIREMENTS

1. This unit is designed for installation in standard double hung windows with actual opening widths from 29" to 41". The top and bottom window sashes must open sufficiently to allow a clear vertical opening of 18" from the bottom of the upper sash to the window stool.
2. The stool offset (height between the stool and sill) must be less than 1 1/4".

### Installation Kits Contents (some models including installation kit)

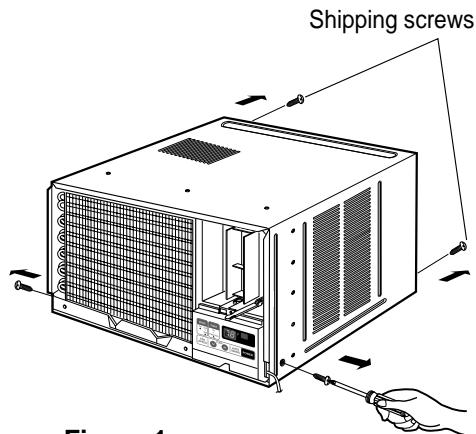


## Suggested tool Requirements

**SCREWDRIVER(+,-), RULER, KNIFE, HAMMER, PENCIL, LEVEL**

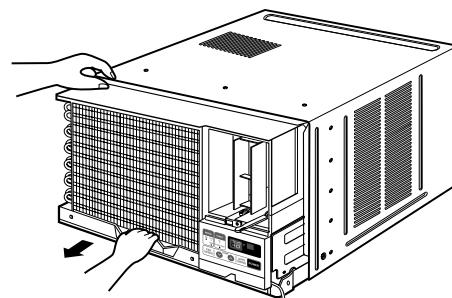
### • PREPARATION OF CHASSIS

1. Remove the screws which fasten the cabinet at both sides and at the back. Keep these two screws which fasten the cabinet at both sides for later use.
2. Slide the unit out from the cabinet by gripping the base pan handle and pulling forward while bracing the cabinet.
3. Cut the window sash seal to the proper length. Peel off the backing and attach the Foam-PE to the underside of the window sash.
4. Remove the backing from Foam-PE with 3 holes and attach it to the bottom of the Top retainer bar.



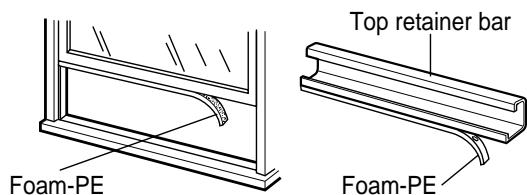
**Figure 1**

5. Attach the Top retainer bar onto the top of the cabinet with 3 screws (Type A).



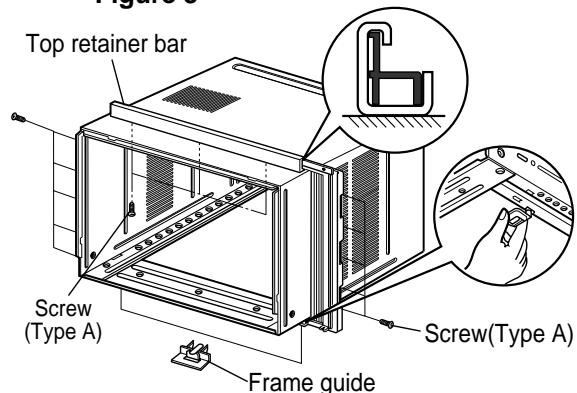
**Figure 2**

6. Insert the Frame guides into the bottom of the cabinet.



**Figure 3**

7. Insert the Frame Curtain into the Top retainer bar and Frame guides.



**Figure 4**

## Cabinet Installation

1. Open the window. Mark a line on the center of the window stool between the side window stop moldings. Loosely attach the sill bracket to the support bracket using the carriage bolt and the lock nut.

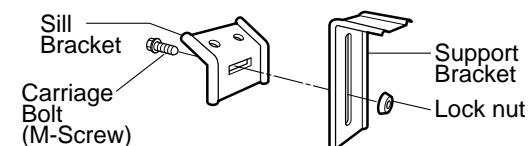


Figure 5

2. Attach the sill bracket to the window sill using the screws (Type B). Carefully place the cabinet on the window stool and align the center mark on the bottom front with the center line marked window stool.

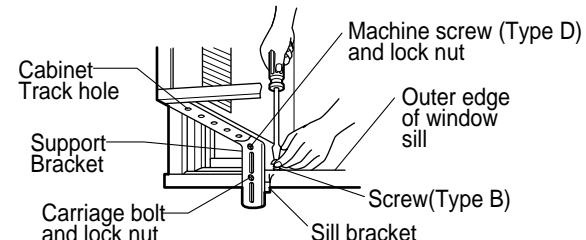


Figure 6

3. Using the M-screw and the lock nut, attach the support bracket to the cabinet track hole. Use the first track hole after the sill bracket on the outer edge of the window sill. Tighten the carriage bolt and the lock nut. Be sure the cabinet slants outward.



**CAUTION: Do not drill a hole in the bottom pan. The unit is designed to operate with approximately 1/2" of water in bottom pan.**

4. Pull the bottom window sash down behind the Top retainer bar until they meet.

### NOTICE

1. Do not pull the window sash down so tightly that the movement of Frame curtain is restricted. Attach the cabinet to the window stool by driving the screws (Type B) through the cabinet into window stool.
2. The cabinet should be installed with a very slight tilt downward toward the outside.

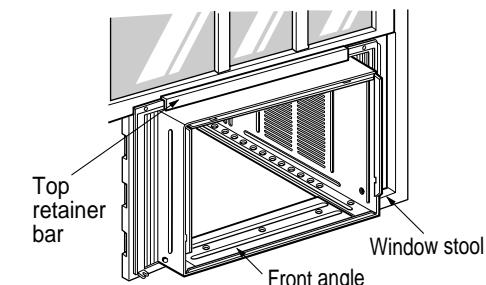


Figure 7

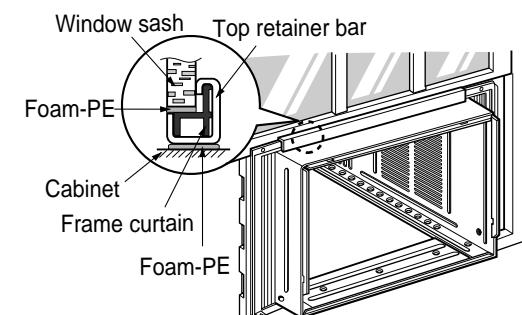


Figure 8

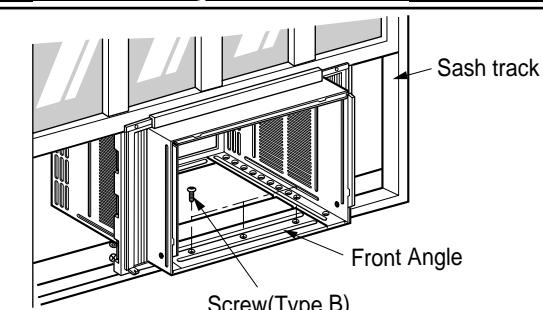


Figure 9

5. Pull each Frame curtain fully to each window sash track, and pull the bottom window sash down behind the Top retainer bar until it meets.

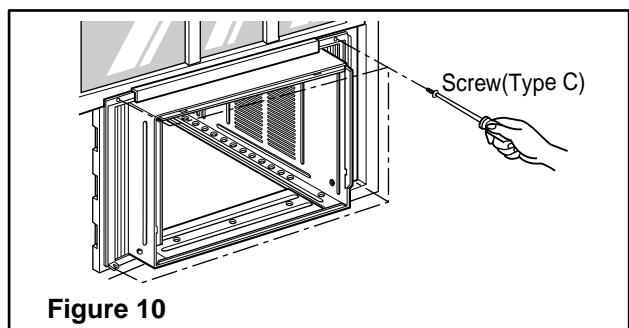


Figure 10

6. Attach each Frame curtain the window sash by using screws (Type C). (See Fig. 10)

**CAUTION: For security purpose, reinstall screws (Type A) at cabinet's sides.**

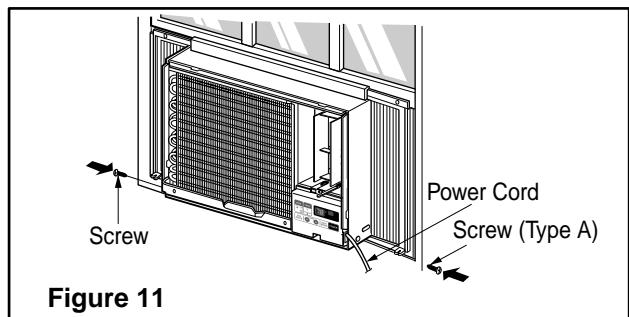


Figure 11

7. Slide the unit into the cabinet. (See Fig. 11)
8. Cut the Foam-strip to the proper length and insert between the upper window sash and the lower window sash. (See Fig. 12)

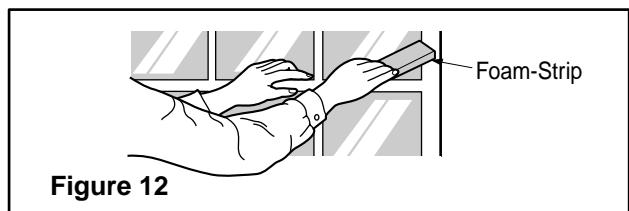


Figure 12

9. Attach the Window locking bracket with a screw (Type C). (See Fig. 13)

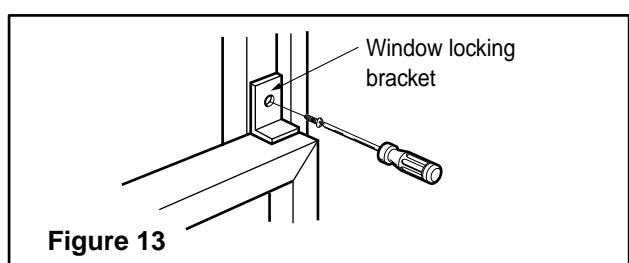


Figure 13

10. Attach the front grille to the cabinet by inserting the tabs on the grille into the tabs on the front of the cabinet. Push the grille in until it snaps into place. (See Fig. 14)

11. Lift the inlet grille and secure it with a screw (Type A) through the front grille. (See Fig. 14)

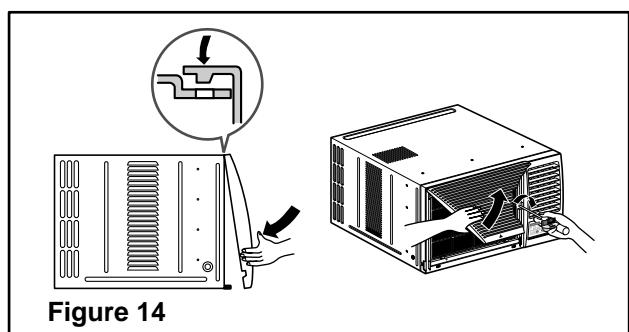


Figure 14

12. Window installation of room air conditioner is now completed.

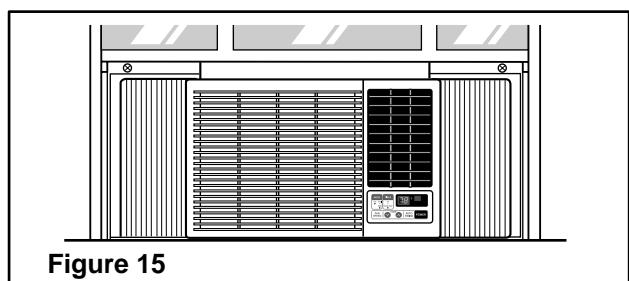


Figure 15

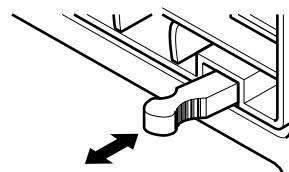
# Operation

## • VENTILATION

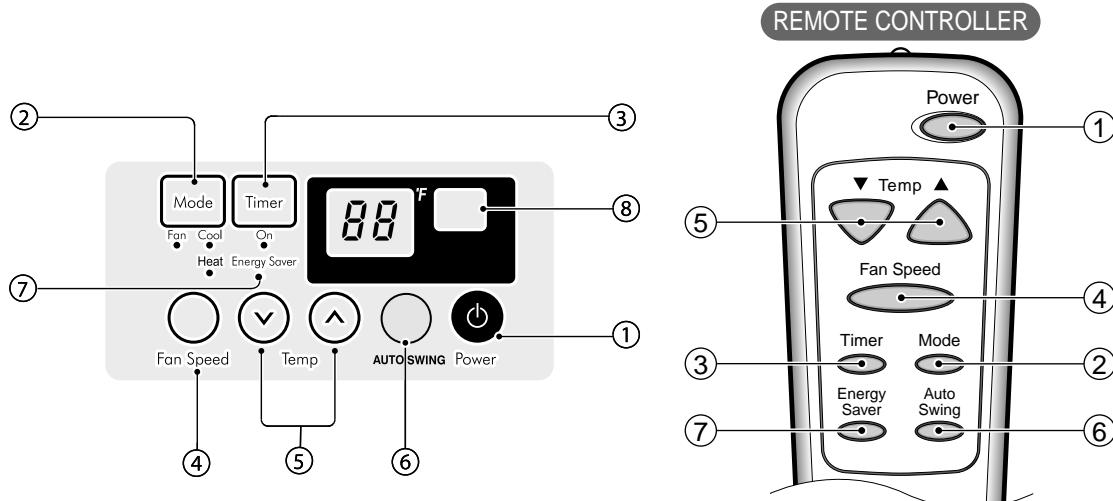
The ventilation lever must be in the CLOSE position in order to maintain the best cooling conditions.

When a fresh air is necessary in the room, set the ventilation lever to the OPEN position.

The damper is opened and room air is exhausted.



CLOSE ■ VENT ■ OPEN



### 1. POWER BUTTON

To turn the air conditioner ON, push the button. To turn the air conditioner OFF, push the button again. This button takes priority over any other buttons.

### 2. OPERATION MODE SELECTION BUTTON

Everytime you push this button, it will toggle COOL, FAN and HEAT.

### 3. ON/OFF TIMER BUTTON

Everytime you push this button, timer is set as follows.(1Hour → 2Hours → 3Hours → 4Hours → 5Hours → 6Hours → 7Hours → 8Hours → 9Hours → 10Hours → 11Hours → 12Hours → Cancel)

### 4. FAN SPEED SELECTOR

Everytime you push this button, it is set as follows. (Hi[ F2 ] → Low[ F1 ] → Hi[ F2 ]....)

### 5. ROOM TEMPERATURE SETTING BUTTON

This button can automatically control the temperature of the room. The temperature can be set within a range of 60°F to 86°F by 1°F.

### 6. AUTO SWING

This button can automatically control the air flow direction.

### 7. ENERGY SAVER

The fan stops when the compressor stops cooling.

Approximately every 3 minutes the fan will turn on and check the room air to determine if cooling is needed.

### 8. REMOCON SIGNAL RECEIVER



**CAUTION: A slight heat odor may come from the unit when first switching to HEAT after the cooling season is over. This odor, caused by fine dust particles on the heater, will disappear quickly.**

# Disassembly

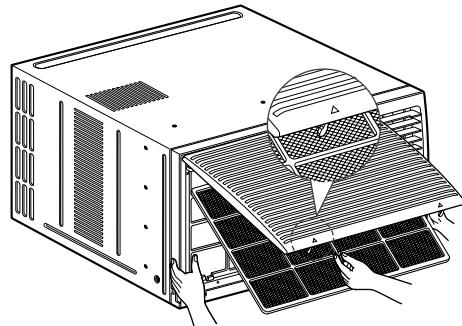
- Before the following disassembly, power switch is set to off and disconnected the power cord.

## Mechanical parts

### 1. Front grille

1. Open the inlet grille upward or downward.
2. Remove the screw which fastens the front grille.
3. Pull the front grille from the right side.
4. Remove the front grille. (See Fig. 16)
5. Re-install the component by referring to the removal procedure.

**NOTICE** Mark  $\Delta$  of inlet grille means opening direction.



### 2. Cabinet

1. After disassembling the front grille, remove the screws which fasten the cabinet at both sides. Keep these for later use.
2. Remove the two screws which fasten the cabinet at back. (See Fig. 17)
3. Pull the base pan forward.

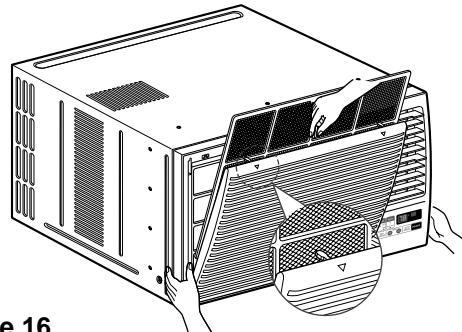


Figure 16

### 3. Control box

1. Remove the front grille. (Refer to section 1)
2. Pull the base pan forward so that you can remove the 2 screws which fasten the cover control at the right side. (See Fig. 18)
3. Remove the 3 screws which fasten the controlbox. (See Fig. 18)
4. Discharge the capacitor by placing a 20,000 ohm resistor across the capacitor terminals.
5. Disconnect two wire housings in the control box.
6. Pull the control box forward completely.
7. Re-install the components by referring to the removal procedure. (See Fig. 18)

(Refer to the wiring diagram found on page 29~30 in this manual and on the control box.)

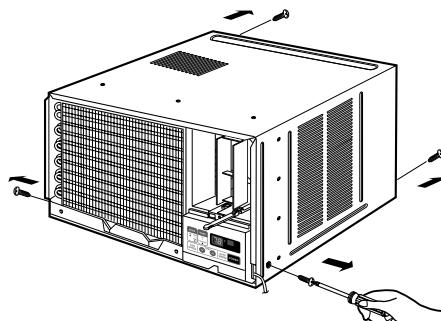


Figure 17

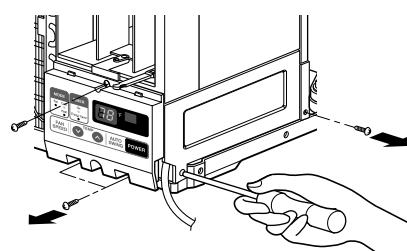


Figure 18

## Air handling parts

### 4. Cover (at the top)

1. Remove the front grille. (Refer to section 1)
2. Remove the cabinet. (Refer to section 2)
3. Remove 11 screws which fasten the brace and covers.
4. Remove the covers and the brace. (See Fig. 19)
5. Re-install the components by referring to the removal procedure, above.

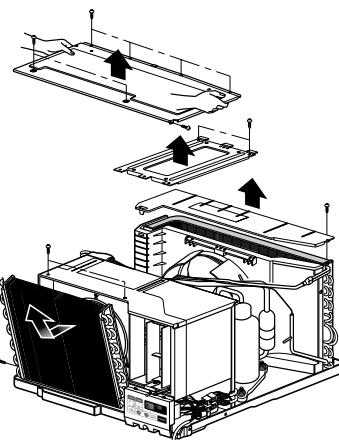


Figure 19

### 5. Blower

1. Remove the cover. (Refer to section 4)
2. Remove the 3 screws which fasten the evaporator at the left side and the top side.(See Fig. 19)
3. Move the evaporator sideward carefully.
4. Remove the 2 terminals carefully(See Fig. 20).
5. Remove the 3 screws which fasten the Heater Cover. (See Fig. 20)
6. Remove the Heater Cover.(See Fig. 20)
7. Remove the orifice from the air guide carefully. (See Fig. 21)
8. Remove the clamp which secures the blower with plier. (See Fig. 21)
9. Remove the blower with plier or your hand without touching blades. (See Fig. 22)
10. Re-install the components by referring to the removal procedure, above.

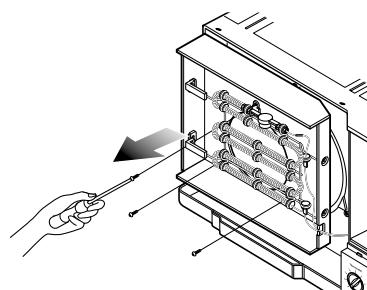


Figure 20

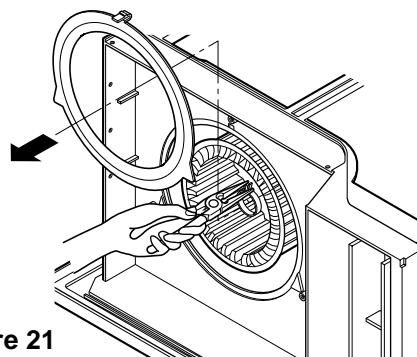


Figure 21

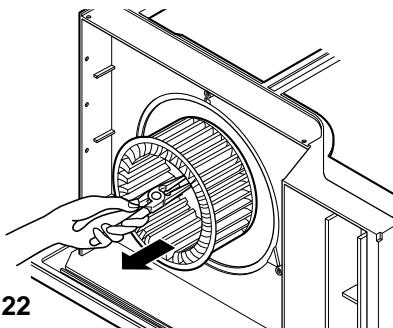


Figure 22

### 6. Fan

1. Remove the cabinet. (Refer to section 2)
2. Remove the brace and shroud cover.  
(Refer to section 4)
3. Remove the side cover with 2 screws.(See Fig. 23)
4. Remove the 5 or 6 screws which fasten the condenser.
5. Move the condenser sideways carefully.
6. Remove the clamp which secures the fan.
7. Remove the fan. (See Fig. 23)
8. Re-install the components by referring to the removal procedure, above.

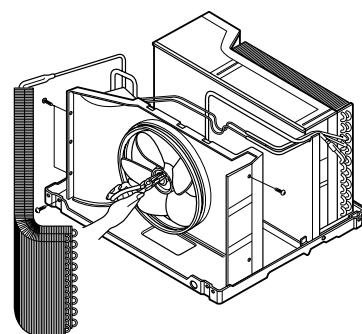


Figure 23

### 7. Shroud

1. Remove the fan. (Refer to section 6)
2. Remove the 2 screws which fasten the shroud.
3. Remove the shroud. (See Fig. 24)
4. Re-install the component by referring to the removal procedure, above.

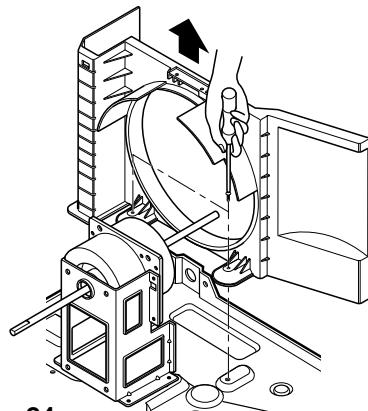


Figure 24

## Electrical parts

### 8. Motor

1. Remove the cabinet. (Refer to section 2)
2. Remove the cover control and disconnect a wire housing in control box. (Refer to section 3)
3. Remove the blower. (Refer to section 5)
4. Remove the fan. (Refer to section 6)
5. Remove the 4 screws which fasten the motor. (See Fig. 25)
6. Remove the motor.
7. Re-install the components by referring to the removal procedure, above.

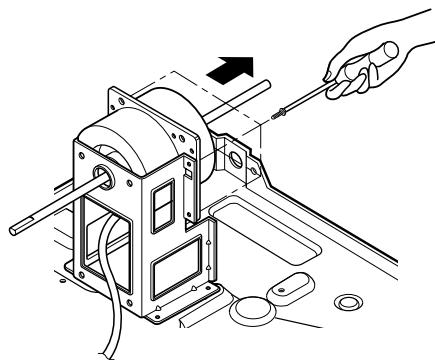


Figure 25

### 9. Compressor

1. Remove the cabinet. (Refer to section 2)
2. Discharge the refrigerant system using Freon™ Recovery System.  
If there is no valve to attach the recovery system, install one (such as a watco a-1) before venting the Freon™ . Leave the valve in place after servicing the system.
3. Disconnect the 3 leads from the compressor.
4. After purging the unit completely, unbend the suction and discharge tubes at the compressor connections.
5. Remove the 3 nuts and the 3 washers which fasten the compressor. (See Fig. 26)
6. Remove the compressor.
7. Re-install the components by referring to the removal procedure, above.

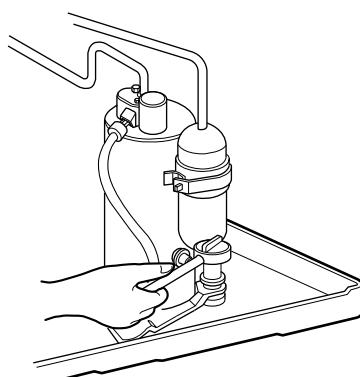


Figure 26

## 10. CAPACITOR

1. Remove the control box. (Refer to section 3)
2. Remove the screw and knobs which fasten the display panel.
3. Disconnect the 2 leads from the rocker switch and remove the panel.
4. Remove a screw and unfold the control box. (See Fig. 27)
5. Remove the screw and the clamp which fastens the capacitor. (See Fig. 27)
6. Disconnect all the leads of capacitor terminals.
7. Re-install the components by referring to the removal procedure, above.

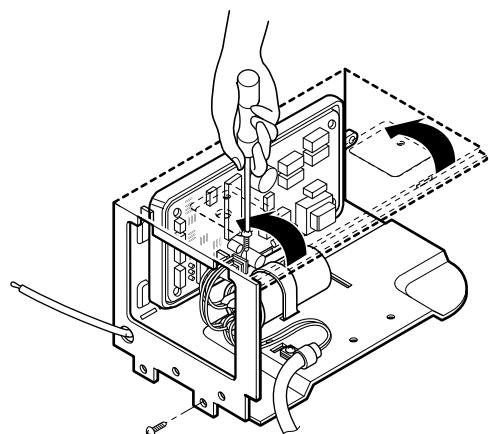


Figure 27

## 11. POWER CORD

1. Remove the control box. (Refer to section 3)
2. Unfold the control box. (Refer to section 10)
3. Disconnect the grounding screw from the control box.
4. Disconnect 2 receptacles.
5. Remove a screw which fastens the clip cord.
6. Pull the power cord. (See Fig. 28)
7. Re-install the component by referring to the removal procedure, above.  
(Use only one ground-marked hole for ground connection.)
8. If the supply cord of this appliance is damaged, it must be replaced by the special cord.  
(The special cord means the cord which has the same specification marked on the supply cord fitted to the unit.)

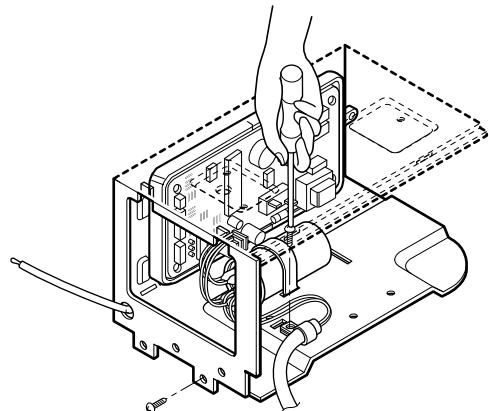


Figure 28

## 12. THERMISTOR

1. Remove the control box. (Refer to section 3)
2. Unfold the control box. (Refer to section 10)
3. Disconnect the thermistor terminals from main P.W.B assembly.
4. Remove the thermistor.
5. Re-install the components by referring to the removal procedure above. (See Figure 30)

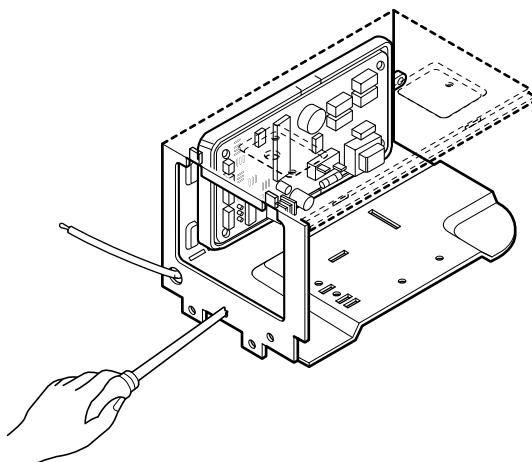
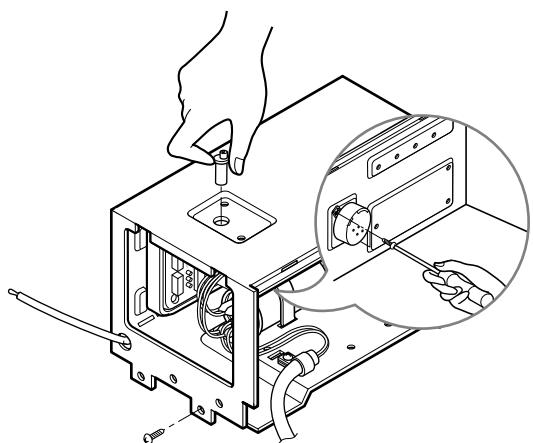


Figure 29

### **13. SYNCHRONOUS MOTOR**

1. Remove the control box. (Refer to section 3)
2. Unfold the control box. (Refer to section 10)
3. Remove the crankshaft.
4. Disconnect all the leads of the synchronous motor.
5. Remove the 2 screws which fasten the synchronous motor. (See Fig. 30)
6. Re-install the components by referring to the removal procedure, above.



**Figure 30**

## Refrigeration cycle

**!** **CAUTION:** Discharge the refrigerant system using Freon™ Recovery System. If there is no valve to attach the recovery system, install one (such as a WATCO A-1) before venting the Freon™. Leave the valve in place after servicing the system.

### 16. CONDENSER

1. Remove the cabinet. (Refer to section 2)
2. Remove the brace and the shroud cover. (Refer to section 4)
3. Remove 2 screws which fasten the side cover. (See Fig. 31)
4. Remove the 5 or 6 screws which fasten the condenser.
5. After discharging the refrigerant completely, unbend the interconnecting tube at the condenser connections.
6. Remove the condenser.
7. Re-install the components by referring to notes. (See Fig. 31)

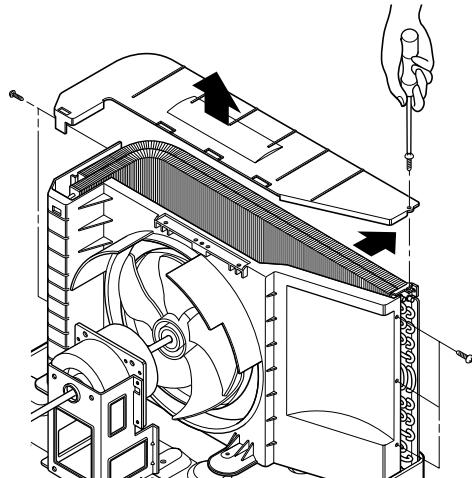


Figure 31

### 17. EVAPORATOR

1. Remove the cabinet. (Refer to section 2)
2. Remove the top cover and the brace. (Refer to section 4)
3. Discharge the refrigerant completely.
4. Remove the 3 screws which fasten the evaporator at the left side and the top side.
5. Move the evaporator sideward carefully and then unbend the interconnecting tube at the evaporator connectors.
6. Remove the evaporator.
7. Re-install the components by referring to notes. (See Fig. 32)

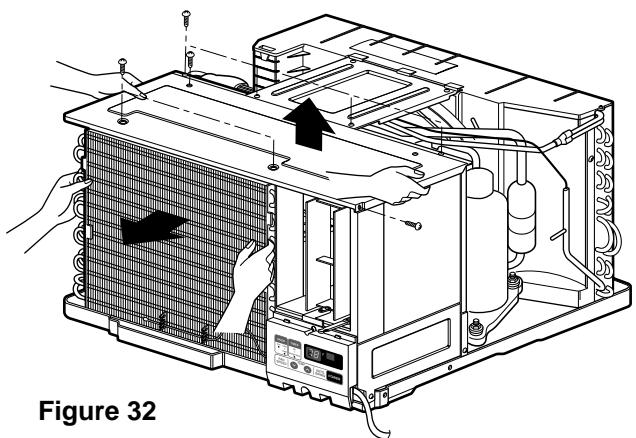


Figure 32

### 18. CAPILLARY TUBE

1. Remove the cabinet. (Refer to section 2)
2. Remove the brace. (Refer to section 4)
3. After discharging the refrigerant completely, unbend the interconnecting tube at the capillary tube.
4. Remove the capillary tube.
5. Re-install the components by referring to notes.

---

**NOTICE**

- Replacement of the refrigeration cycle.

1. When replacing the refrigeration cycle, be sure to discharge the refrigerant system using a Freon™ recovery System.  
If there is no valve to attach the recovery system, install one (such as a WATCO A-1) before venting the Freon™. Leave the valve in place after servicing the system.
2. After discharging the unit completely, remove the desired component, and unbrace the pinch-off tubes.
3. Solder service valves into the pinch-off tube ports, leaving the valves open.
4. Solder the pinch-off tubes with Service valves.
5. Evacuate as follows.

- 1) Connect the vacuum pump, as illustrated Fig. 35A.
- 2) Start the vacuum pump, slowly open manifold valves A and B with two full turns counterclockwise and leave the valves closed.

The vacuum pump is now pulling through valves A and B up to valve C by means of the manifold and entire system.



**CAUTION: If high vacuum equipment is used, just crack valves A and B for a few minutes, then open slowly with the two full turns counterclockwise. This will keep oil from foaming and being drawn into the vacuum pump.**

- 3) Operate the vacuum pump for 20 to 30 minutes, until 600 microns of vacuum is obtained. Close valves A and B, and observe vacuum gauge for a few minutes. A rise in pressure would indicate a possible leak or moisture remaining in the system. With valves A and B closed, stop the vacuum pump.
- 4) Remove the hose from the vacuum pump and place it on the charging cylinder. See Fig. 35B. Open valve C.  
Discharge the line at the manifold connection.
- 5) The system is now ready for final charging.

6. Recharge as follows :

- 1) Refrigeration cycle systems are charged from the High-side. If the total charge cannot be put in the High-side, the balance will be put in the suction line through the access valve which you installed as the system was opened.
- 2) Connect the charging cylinder as shown in Fig. 35B.  
With valve C open, discharge the hose at the manifold connection.
- 3) Open valve A and allow the proper charge to enter the system. Valve B is still closed.
- 4) If more charge is required, the high-side will not take it. Close valve A.
- 5) With the unit running, open valve B and add the balance of the charge.
  - a. Do not add the liquid refrigerant to the Low-side.
  - b. Watch the Low-side gauge; allow pressure to rise to 30 lbs.
  - c. Turn off valve B and allow pressure to drop.
  - d. Repeat steps B and C until the balance of the charge is in the system.
- 6) When satisfied the unit is operating correctly, use the pinch-off tool with the unit still running and clamp on to the pinch-off tube. Using a tube cutter, cut the pinch-off tube about 2 inches from the pinch-off tool. Use sil-fos solder and solder pinch-off tube closed. Turn off the unit, allow it to set for a while, and then test the leakage of the pinch-off connection.

## Disassembly

**Equipment needed:** Vacuum pump, Charging cylinder, Manifold gauge, Brazing equipment. Pin-off tool capable of making a leak-proof seal, Leak detector, Tubing cutter, Hand Tools to remove components, Service valve.

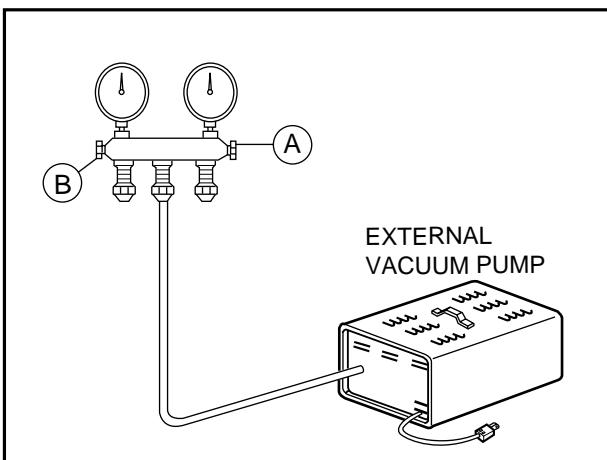
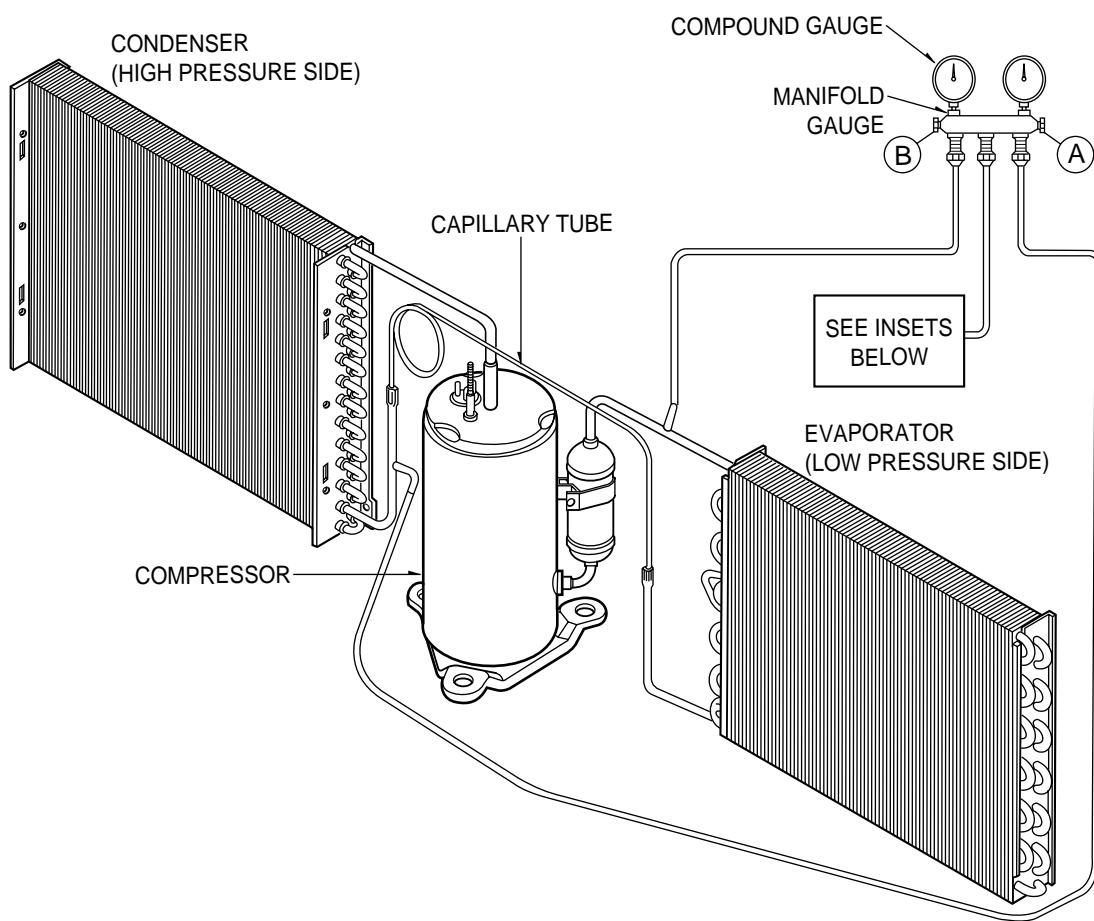


Figure 31A-Pulling Vacuum

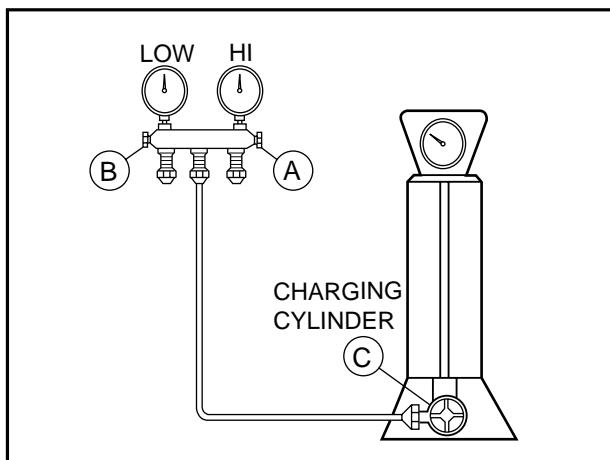
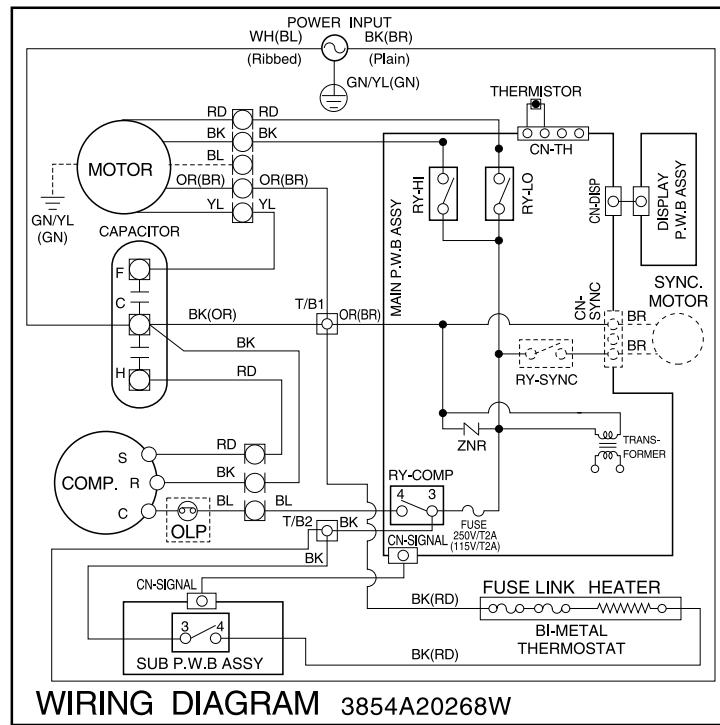


Figure 31B-Charging

# Schematic Diagram

## ***Wiring Diagram***

#### ■ ELECTRIC HEATING MODEL



# Troubleshooting Guide

## Piping System

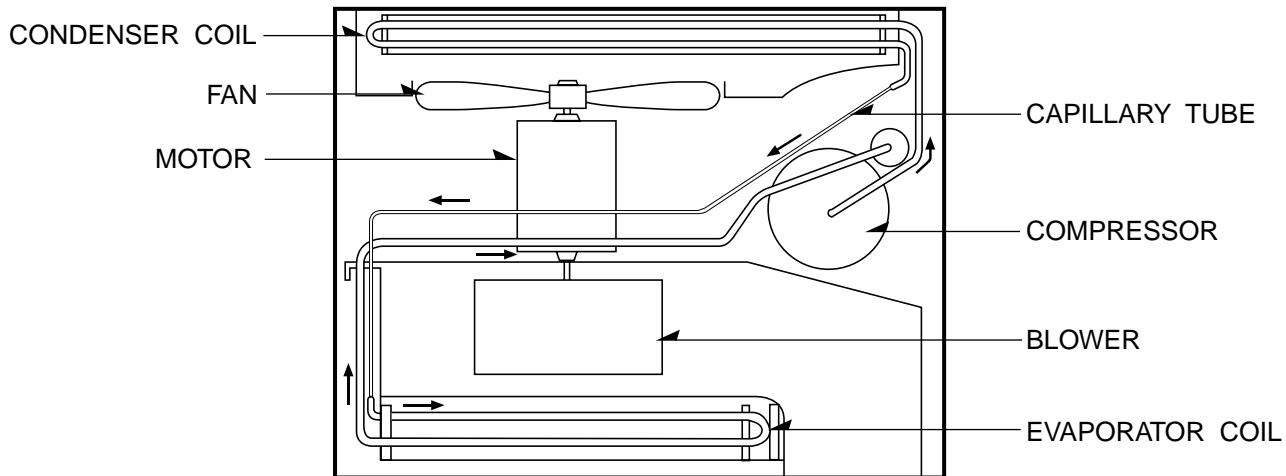
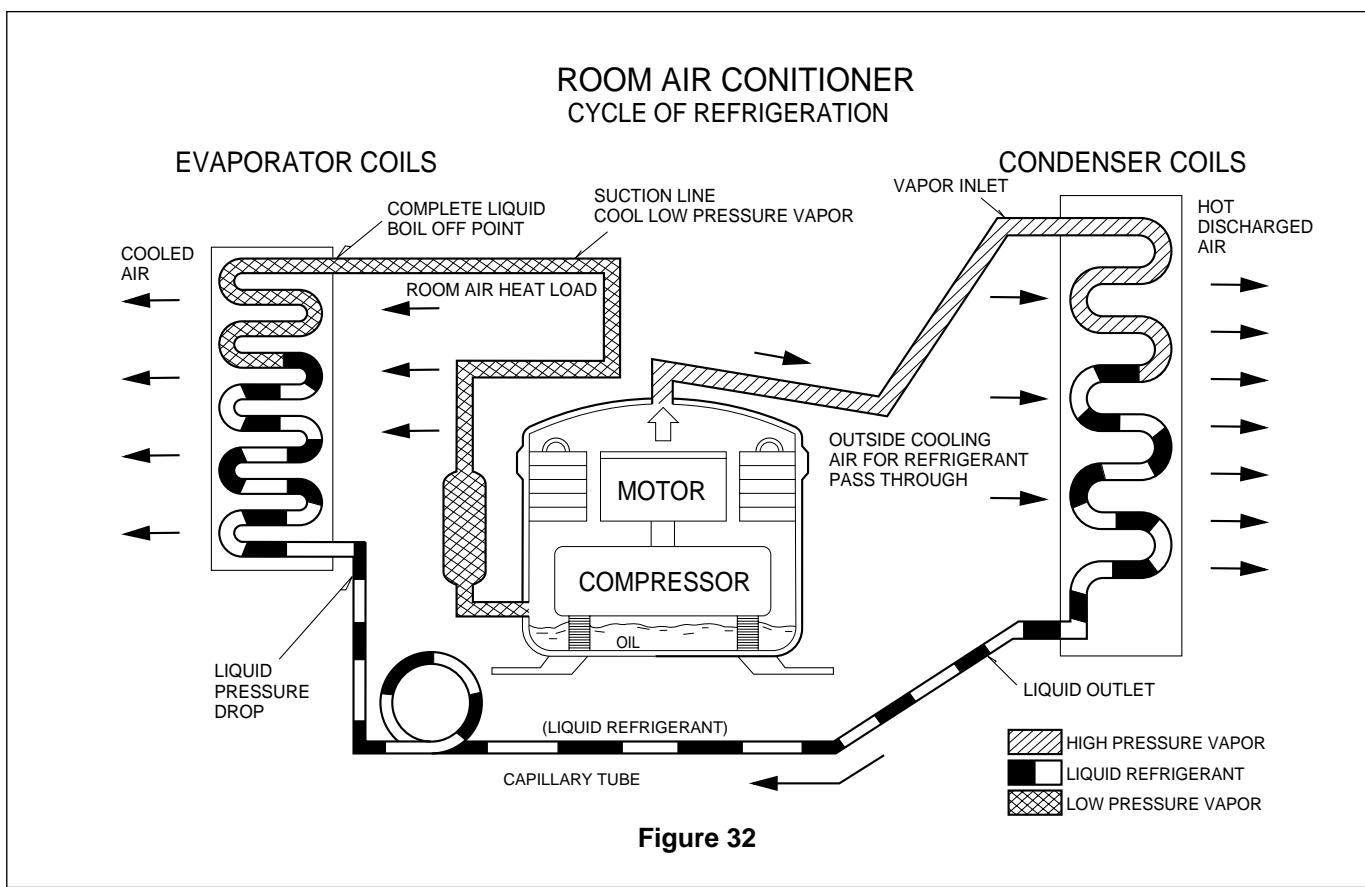


Figure 32 is a brief description of the important components and their function in what is called the refrigeration system. This will help you to understand the refrigeration cycle and the flow of the refrigerant in the cooling cycle.

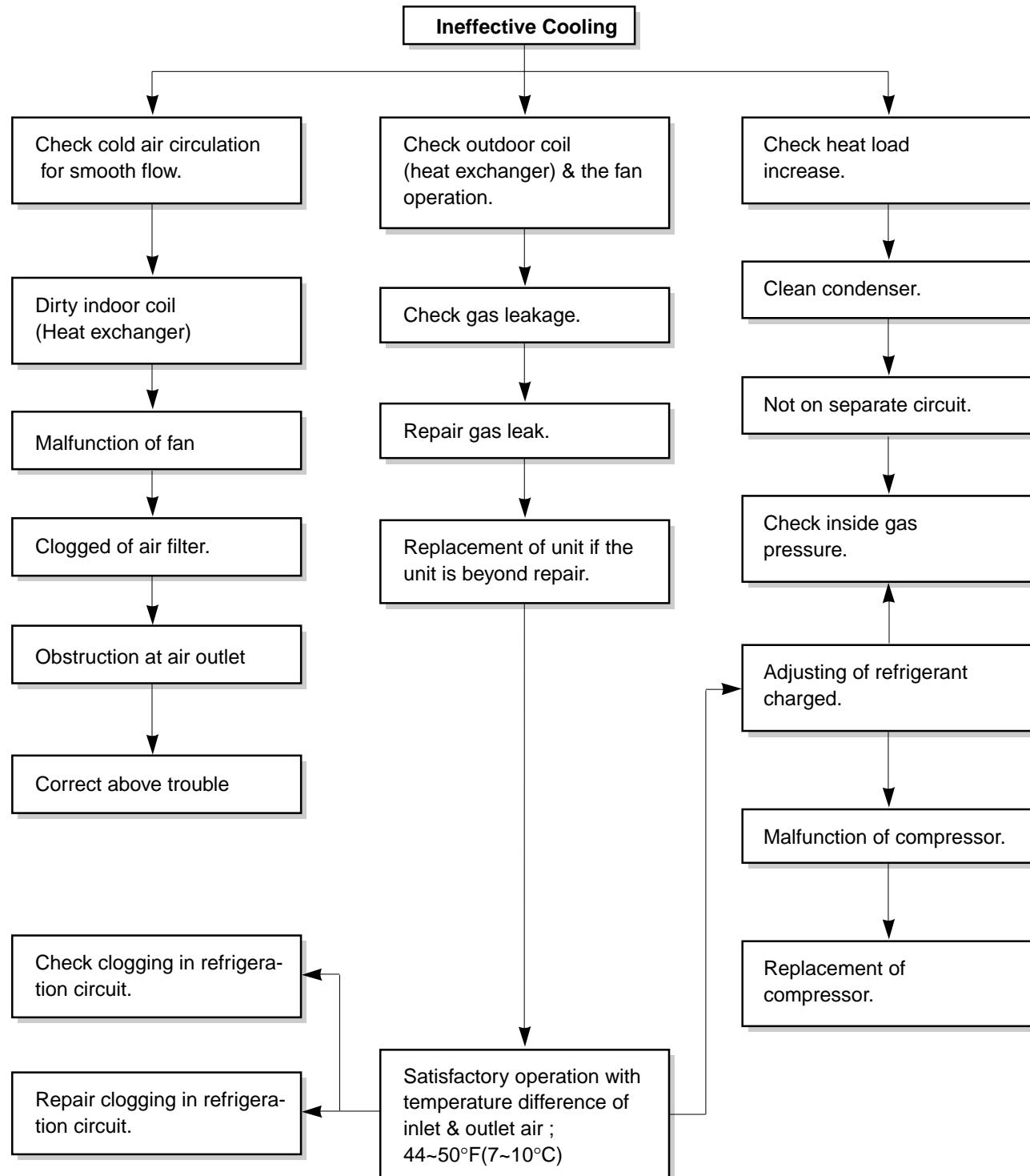


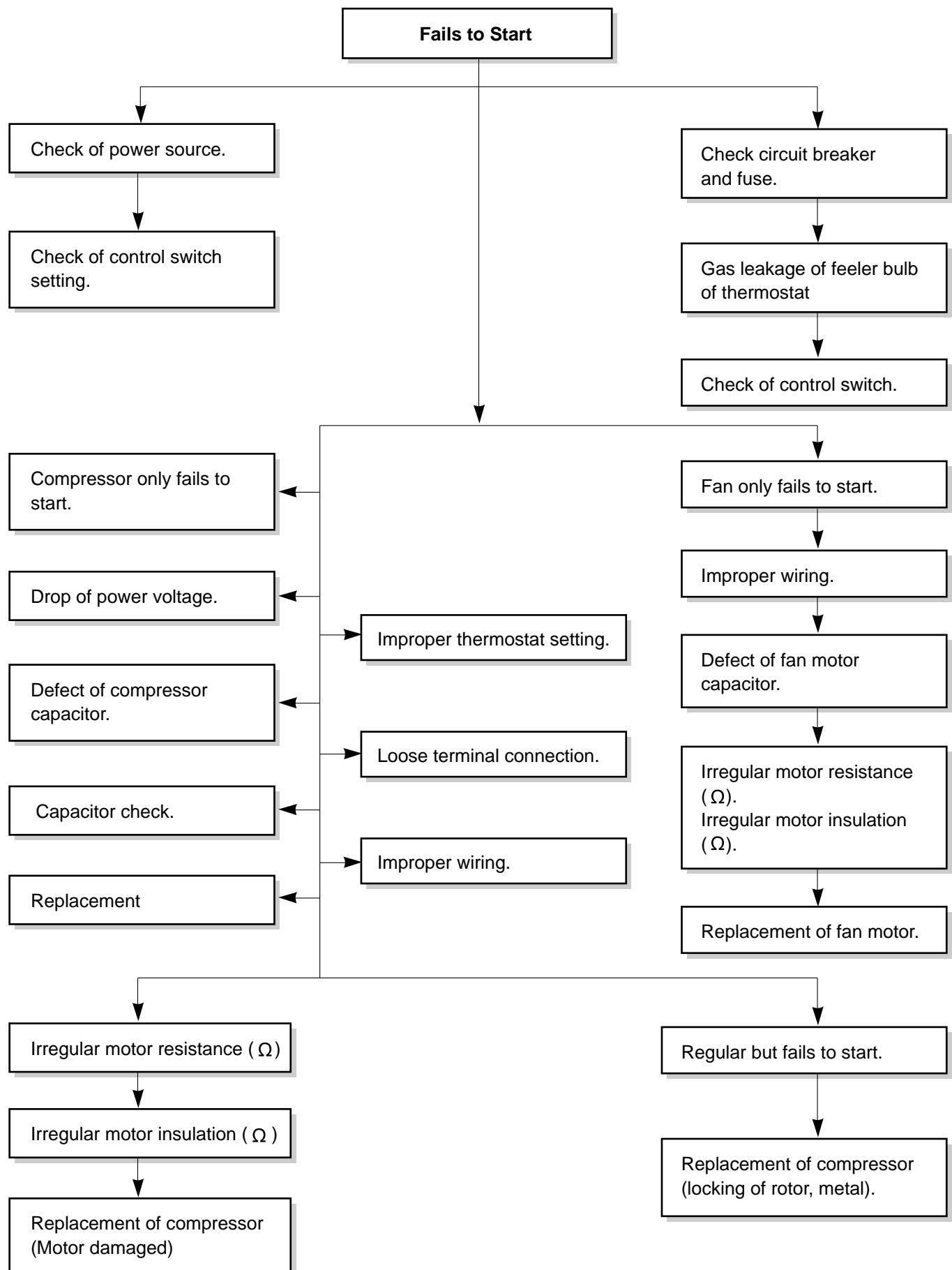
## Troubleshooting Guide

In general, possible trouble is classified in two kinds.

The one is called Starting Failure which is caused from an electrical defect, and the other is ineffective Air Conditioning caused by a defect in the refrigeration circuit and improper application.

### Unit runs but poor cooling.





## Room Air Conditioner Voltage Limits

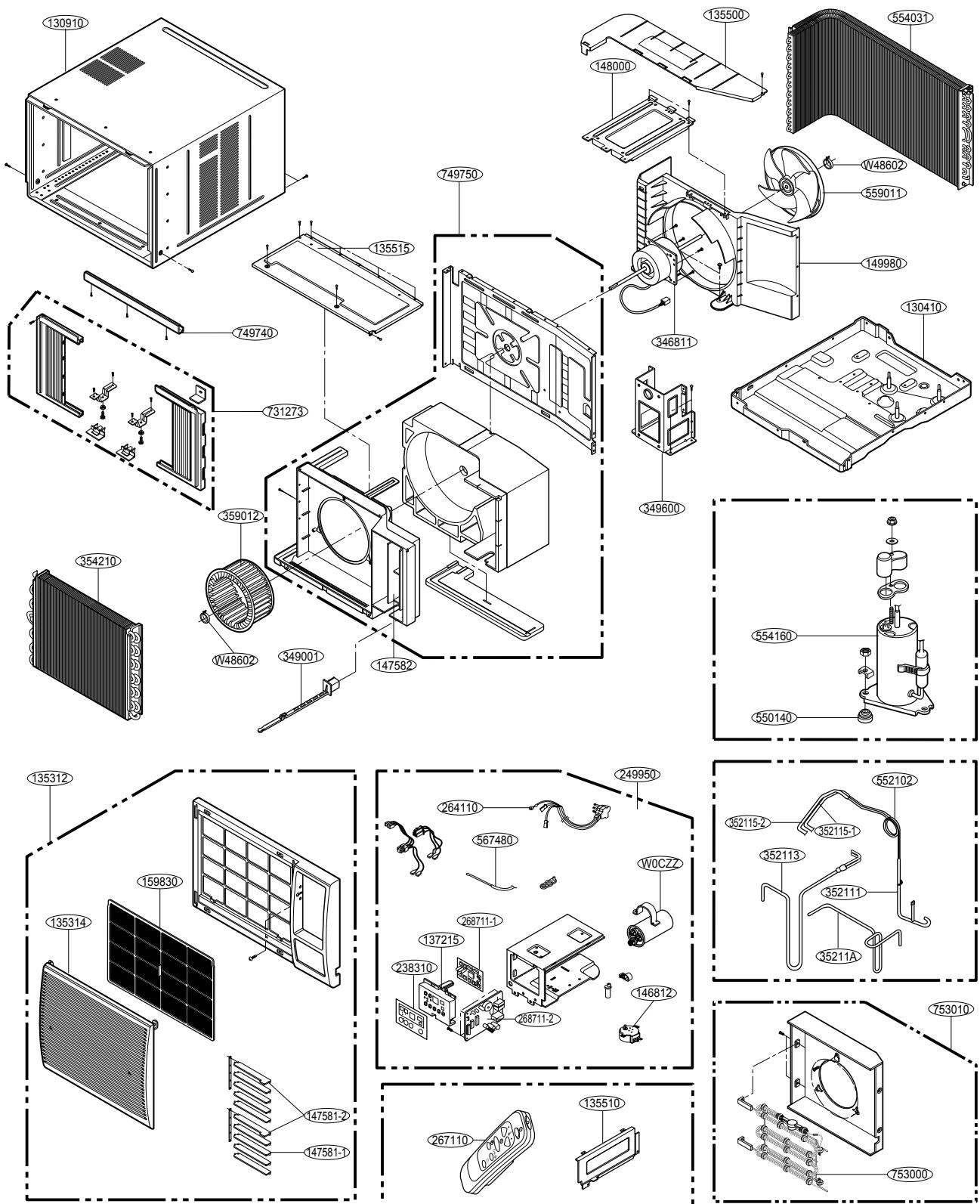
NAME PLATE RATING	MINIMUM	MAXIMUM
208~230±10%	187V	253V
115±10%	104V	126V

COMPLAINT	CAUSE	REMEDY
Fan motor will not run.	No power	Check voltage at outlet. Correct if necessary.
	Power supply cord	Check voltage to rotary switch. If none, check power supply cord. Replace cord if circuit is open.
	Rotary switch	Check switch continuity. Refer to wiring diagram for terminal identification. Replace switch if defective.
	Wire disconnected or connection loose	Connect wire. Refer to wiring diagram for terminal identification. Repair or replace loose terminal.
	Capacitor (Discharge capacitor before testing.)	Test capacitor. Replace if not within ±10% of manufacturer's rating. Replace if shorted, open, or damaged.
	Will not rotate	Fan blade hitting shroud or blower wheel hitting scroll. Realign assembly.  Units using slinger ring for condenser fan must have 1/4 to 5/16 inch clearance to the base. If it hits the base, shim up the bottom of the fan motor with mounting screw(s).  Check fan motor bearings; if motor shaft will not rotate, replace the motor.
Fan motor runs intermittently	Revolves on overload.	Check voltage. If not within limits, call an electrician.  Test capacitor. Check bearings. Does the fan blade rotate freely? If not, replace fan motor.  Pay attention to any change from high speed to low speed. If the speed does not change, replace the motor.
Fan motor noise.	Fan	If cracked, out of balance, or partially missing, replace it.
	Blower	If cracked, out of balance, or partially missing, replace it.
	Loose clamper	Tighten it.
	Worn bearings	If knocking sounds continue when running or loose, replace the motor. If the motor hums or noise appears to be internal while running, replace motor.
Compressor will not run, but fan motor runs.	Voltage	Check voltage. If not within limits, call an electrician.
	Wiring	Check the wire connections, if loose, repair or replace the terminal. If wires are off, refer to wiring diagram for identification, and replace. Check wire locations. If not per wiring diagram, correct.
	Rotary	Check for continuity, refer to the wiring diagram for terminal identification. Replace the switch if circuit is open.

## Troubleshooting Guide

COMPLAINT	CAUSE	REMEDY
Compressor will not run, but fan motor runs.	Thermostat	Check the position of knob If not at the coldest setting, advance the knob to this setting and restart unit. Check continuity of the thermostat. Replace thermostat if circuit is open.
	Capacitor (Discharge capacitor before servicing.)	Check the capacitor. Replace if not within $\pm 10\%$ of manufacturers rating. Replace if shorted, open, or damaged.
	Compressor	Check the compressor for open circuit or ground. If open or grounded, replace the compressor.
	Overload	Check the compressor overload, if externally mounted. Replace if open. (If the compressor temperature is high, remove the overload, cool it, and retest.)
Compressor cycles on overload.	Voltage	Check the voltage. If not within limits, call an electrician.
	Overload	Check overload, if externally mounted. Replace if open. (If the compressor temperature is high, remove the overload, cool, and retest.)
Compressor cycles on overload.	Fan motor	If not running, determine the cause. Replace if required.
	Condenser air flow restriction	Remove the cabinet. inspect the interior surface of the condenser; if restricted, clean carefully with a vacuum cleaner (do not damage fins) or brush. Clean the interior base before reassembling.
	Condenser fins (damaged)	If condenser fins are closed over a large area on the coil surface, head pressures will increase, causing the compressor to overload. Straighten the fins or replace the coil.
Compressor cycles on overload.	Capacitor	Test capacitor.
	Wiring	Check the terminals. If loose, repair or replace.
	Refrigerating system	Check the system for a restriction.
Insufficient cooling or heating	Air filter	If restricted, clean or replace.
	Exhaust damper door	Close if open.
	Unit undersized	Determine if the unit is properly sized for the area to be cooled.
Excessive noise	Blower or fan	Check the set screw or clamp. If loose or missing, correct. If the blower or fan is hitting air guide, rearrange the air handling parts.
	Copper tubing	Remove the cabinet carefully and rearrange tubing not to contact cabinet, compressor, shroud, and barrier.
Auto air-swing fails.	Rotary switch.	Set the knob to HIGH COOL or LOW COOL while rocker switch is ON.
	Wiring	Check terminals. If loose, repair or replace.
	Synchronous motor.	Check the synchronous motor for open circuit.

# Exploded View



Replacement Parts List			
LocNo	P/NO	REG-183A	REMARK
		DESCRIPTION	
130410	3041A23004F	Base Assy Single	R
130910	3091AR6056Q	Cabinet Assy Single	R
135312	AEB30969402	Grille Assy Front	R
135314	3530AR1604A	Grille Assy Inlet	R
135510	3551A30015A	COVER ASSEMBLY, CONTROL	R
137215	3720AR6163A	PANEL, CONTROL	R
146812	2H01102J	MOTOR ASSEMBLY, SYNC	R
147581-1	4758AR7264C	Louver ,HORIZONTAL	R
147581-2	4758AR7278C	LOUVER, HORIZONTAL	R
147582	4758AR6157B	LOUVER, VERTICAL	R
148000	4800AR7271A	BRACE	R
149980	4998AR1597B	SHROUD	R
159830	5231AR6159A	FILTER(MECH), A/C	R
238310	MDD37823802	ESCUTCHEON	R
249950	4995A20186K	CONTROL BOX ASSEMBLY, SINGLE	R
264110	6411A20056Q	POWER CORD ASSEMBLY	R
567480	6323A20003S	THERMISTOR ASSEMBLY	R
268711-1	6871A20611V	PWB(PCB) ASSEMBLY, DISPLAY	R
268711-2	EBR30851603	PWB(PCB) ASSEMBLY, MAIN(AC)	R
267110	6711A20035A	REMOTE CONTROLLER	R
346811	4681A20081T	MOTOR ASSEMBLY, AC	R
349001	4900AR7265A	DAMPER, VENTILATION	R
349600	4960AR1596A	MOUNT, MOTOR	R
352111	5211AR7059A	TUBE ASSEMBLY, CONNECTOR	R
352113	5211A25040C	TUBE ASSEMBLY, DISCHARGE SINGLE	R
35211A	5211A20204G	TUBE ASSEMBLY, SUCTION SINGLE	R
749750	5239A20001N	AIR GUIDE ASSEMBLY	R
354210	5421A20059F	EVAPORATOR ASSEMBLY, FIRST	R
359012	5834AR1599B	FAN ASSEMBLY, BLOWER	R
550140	4H00982C	ISOLATOR, COMP	R
552102	5210A24956Q	Tube,Bending	R
554031	5403A20062F	CONDENSER ASSEMBLY, BENDING	R
554160	2520UCBJ002	COMPRESSOR	R
559011	5900AR1508B	FAN ASSEMBLY, AXIAL	R
753000	5300A20003A	HEATER, ELECTRIC	R
753010	5301A30001B	HEATER ASSEMBLY, ELECTRIC	R
W0CZZ	6120AR2194F	CAPACITOR, DRAWING	R
W48602	3H02932C	CLAMP, SPRING	R
352115-1	5211A20433C	TUBE, EVAPORATOR	R
352115-2	5211A20433D	TUBE, EVAPORATOR	R
135500	3550AR6167A	COVER	R
731273	3127A10015M	Install Part Assembly,Single	R
749740	2H00858D	Guide	R
135515	3551A30001A	Cover Assembly,Top(Indoor)	R

Replacement Parts List			
LocNo	P/NO	REG-243A	REMARK
		DESCRIPTION	
130410	3041A23004H	Base Assy Single	R
130910	3091AR6056Q	Cabinet Assy Single	R
135312	AEB30969402	Grille Assy Front	R
135314	3530AR1604A	Grille Assy Inlet	R
135510	3551A30015A	COVER ASSEMBLY, CONTROL	R
137215	3720AR6163A	PANEL, CONTROL	R
146812	2H01102J	MOTOR ASSEMBLY, SYNC	R
147581-1	4758AR7264C	Louver ,HORIZONTAL	R
147581-2	4758AR7278C	LOUVER, HORIZONTAL	R
147582	4758AR6157B	LOUVER, VERTICAL	R
148000	4800AR7271A	BRACE	R
149980	4998AR1597B	SHROUD	R
159830	5231AR6159A	FILTER(MECH), A/C	R
238310	MDD37823802	ESCUTCHEON	R
249950	4995A20186L	CONTROL BOX ASSEMBLY, SINGLE	R
264110	6411A20056Q	POWER CORD ASSEMBLY	R
567480	6323A20003S	THERMISTOR ASSEMBLY	R
268711-1	6871A20611V	PWB(PCB) ASSEMBLY, DISPLAY	R
268711-2	EBR30851603	PWB(PCB) ASSEMBLY, MAIN(AC)	R
267110	6711A20035A	REMOTE CONTROLLER	R
346811	4681A20130E	MOTOR ASSEMBLY, AC	R
349001	4900AR7265A	DAMPER, VENTILATION	R
349600	4960A10006A	MOUNT, MOTOR	R
352111	5211AR3399Z	TUBE ASSEMBLY, CONNECTOR	R
352113	5211A21526V	TUBE ASSEMBLY, DISCHARGE SINGLE	R
35211A	5211A30250H	TUBE ASSEMBLY, SUCTION SINGLE	R
749750	5239A20001N	AIR GUIDE ASSEMBLY	R
354210	5421A20248E	EVAPORATOR ASSEMBLY, FIRST	R
359012	5834AR1599B	FAN ASSEMBLY, BLOWER	R
550140	4022UL005A	ISOLATOR, COMP	R
552102	5211A21444C	Tube Assembly,Capillary	R
554031	5403A20232G	CONDENSER ASSEMBLY, BENDING	R
554160	5416A20045B	COMPRESSOR	R
559011	5900AR1508B	FAN ASSEMBLY, AXIAL	R
753000	5300A20003A	HEATER, ELECTRIC	R
753010	5301A30001B	HEATER ASSEMBLY, ELECTRIC	R
W0CZZ	0CZZA20001X	CAPACITOR, DRAWING	R
W48602	3H02932C	CLAMP, SPRING	R
352115-1	5210A22224W	TUBE, EVAPORATOR	R
352115-2	5210A22224U	TUBE, EVAPORATOR	R
135500	3550AR6173A	COVER	R
731273	3127A10015M	Install Part Assembly,Single	R
749740	2H00858D	Guide	R
135515	3551A30001A	Cover Assembly,Top(Indoor)	R

**Specifications and performance data subject to change without notice.**

## **HEAT CONTROLLER, INC.**

1900 WELLWORTH AVENUE • JACKSON, MICHIGAN 49203  
*THE QUALITY LEADER IN CONDITIONING AIR*

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