# **Operation Details**

# 1. MAIN UNIT FUNCTION

#### DISPLAY

#### 1) C/O Model (high quality LCD remote controller supplied)

# **Operation Indicator**

- On while in appliance operation, off while in appliance pause
- Flashing while in disconnection or short in Thermistor (3 sec off / 0.5 sec on)

#### **Sleep Timer Indicator**

• On while in sleep timer mode, off when sleep timer cancel or appliance operation pause

#### **Timer Indicator**

• On while in timer mode (on/off), off when timer mode is completed or canceled

# Comp. Running Incidator

· While in appliance operation, on while in outdoor unit compressor running, off while in compressor off

# 2) H/P Model (high quality LCD remote controller supplied)

#### **Operation Indicator**

- On while in appliance operation, off while in appliance pause
- Flashing while in disconnection or short in Thermistor (3 sec off / 0.5 sec on)

# Sleep Timer Indicator

• On while in sleep timer mode, off when sleep timer cancel or appliance operation pause

# **Timer Indicator**

• On while in timer mode (on/off), off when timer mode is completed or canceled

# **Defrost Indicator**

Off except when hot start during heating mode operation or while in defrost control

# **■** Cooling Mode Operation

- When the intake air temperature reaches 0.5 °CC below the setting temp, the compressor and the outdoor fan stop.
- When it reaches 0.5°C above the setting temp, they start to operate again.

Compressor ON Temp=> Setting Temp+0.5 ℃

Compressor OFF Temp => Setting Temp-0.5 °C

• While in compressor running, operating with the airflow speed set by the remote controller. While in compressor not running, operating with the low airflow speed regardless of the setting.

# ■ Healthy Dehumidification Mode

When the dehumidification operation input by the remote controller is received, the intake air temperature is
detected and the setting temp is automatically set according to the intake air temperature.

26 °C ≤ Intake Air Temp => 25 °C

24 °C ≤ Intake Air Temp < 26 °C => Intake Air Temp-1 °C

18 °C ≤ Intake Air Temp < 24 °C => Intake Air Temp-0.5 °C

Intake Air Temp < 18°C => 18°C

• While in compressor off, the indoor fan repeats low airflow speed and pause.

• While the intake air temp is between compressor on temp. and compressor off temp., 10-min dehumidification operation and 4-min compressor off repeat

Compressor ON Temp. => Setting Temp+0.5 °C

Compressor OFF Temp. => Setting Temp-0.5 °C

• In 10-min dehumidification operation, the indoor fan operates with the low airflow speed.

# ■ Heating Mode Operation

• When the intake air temp reaches +3 °Cabove the setting temp, the compressor is turned off. When below the setting temp, the compressor is turned on.

Compressor ON Temp. => Setting Temp.

Compressor OFF Temp. => Setting Temp.+3℃

- While in compressor on, the indoor fan is off when the indoor pipe temp. is below 26®°C, when above 28°C, it operates with the low or setting airflow speed (while in sleep mode, with the medium airflow speed).
- While in compressor off, the indoor fan is off when the indoor pipe temp is below  $33\,^{\circ}\text{C}$ , when above  $35\,^{\circ}\text{C}$ , it operates with the low airflow speed.
- If overloaded while in heating mode operation, in order to prevent the compressor from OLP operation, the outdoor fan is turned on/off according to the indoor pipe temp.
- While in defrost control, both of the indoor and outdoor fans are turned off.

#### Defrost Control (New Type Defrost Control)

- While in heating mode operation in order to protect the evaporator pipe of the outdoor unit from freezing, reversed to cooling cycle to defrost the evaporator pipe of the outdoor unit.
- Defrost control is available 60 min. later since heating mode operation started, and it will not prolong over 12 min.
- Defrost control is carried out according to the following priority order while in heating mode operation.
  - 1st priority: Defrost control is carried out according to the indoor pipe temp 60 min. later since heating mode operation started.
- 2nd priority: The temp differences between the indoor pipe temp and the intake air temp 25 min. later ( $\Delta$ T1) and 60 min. later ( $\Delta$ T2) since heating mode operation started are measured, then defrost control is carried out according to the difference ( $\Delta$ T= $\Delta$ T1- $\Delta$ T2).
- 3rd priority : Defrost control is carried out according to the temp difference (ΔTE=TE1-TE2) between the indoor pipe temperatures of 25 min later (TE1) and 60 min later (TE2) after heating mode operation started
- When the indoor pipe temp is 41 °C or above, defrost control is not carried out even if the condition is one of the defrost conditions above.
- While in defrost control, the compressor is on and the indoor fan, the outdoor fan, and the 4 way valve are off.

# ■ Defrost Control (Fuzzy Rule applied)

- While in heating mode operation in order to protect the evaporator pipe of the outdoor unit from freezing, reversed to cooling cycle to defrost the evaporator pipe of the outdoor unit.
- After 40 min heating mode operation, at 4 min interval, whether to carry out defrost control or not and the time of defrost control are determined according to the following conditions.
- 1) While in heating mode operation, the maximum of the indoor pipe temperature is measured and it is compared with the present indoor pipe temperature to get the difference of the indoor pipe temperatures (=the maximum temperature of indoor pipe? the present temperature of indoor pipe), according to which, whether to carry out defrost control or not is determined.

- 2) According to the need of defrost control shown above and the elapsed time of heating mode operation at that moment, the defrost control time is determined.
- 3) When the determined time of defrost control is below 7 min, heating mode operation continues without carrying out defrost control. According to the procedure stated above, the determination is made again. When the defrost control time is 7 min or longer, defrost control is then carried out.
- While in defrost control, the minimum temp of the indoor pipe is measured and it is compared with the present temp of the indoor pipe to get the difference of the indoor pipe temperatures (=the present temperature of the indoor pipe? the minimum temperature of the indoor pipe). When the difference is 5 ℃ or higher, defrost control is completed and heating mode operation is carried out.
- While in defrost control, if the defrost time determined before the start of defrost control is completed, defrost control stops and heating mode operation is carried out regardless of the above condition.
- When the indoor pipe temp is 42 °C or above, defrost control is not carried out even if the condition is one of the defrost conditions above.
- While in defrost control, the compressor is on and the indoor fan, the outdoor fan, and the 4 way valve are off.

## ■ Fuzzy Operation (C/O Model)

• According to the temperature set by Fuzzy rule, when the intake air temp is 0.5 ℃ or more below the setting temp, the compressor is turned off. When 0.5 ℃ or more above the setting temp, the compressor is turned on.

Compressor ON Temp => Setting Temp+0.5 °C

Compressor OFF Temp => Setting Temp+0.5℃

• At the beginning of Fuzzy mode operation, the setting temperature is automatically selected according to the intake air temp at that time.

```
26 °C ≤ Intake Air Temp => 25 °C
```

 $24^{\circ}C \le Intake Air Temp < 26^{\circ}C => Intake Air Temp + 1^{\circ}C$ 

22°C ≤ Intake Air Temp<24°C => Intake Air Temp+0.5°C

18°C ≤ Intake Air Temp<22°C => Intake Air Temp

Intake Air Temp<18°C => 18°C

- When the Fuzzy key (Temperature Control key) is input after the initial setting temperature is selected, the Fuzzy key value and the intake air temperature at that time are compared to select the setting temperature automatically according to the Fuzzy rule.
- While in Fuzzy operation, the airflow speed of the indoor fan is automatically selected according to the temperature

#### **■** Fuzzy Operation (H/P Model)

- When any of operation mode is not selected like the moment of the power on or when 3 hrs has passed since the operation off, the operation mode is selected.
- When determining the operation mode, the compressor, the outdoor fan, and the 4 way valve are off and only the indoor fan is operated for 15 seconds. Then an operation mode is selected according to the intake air temp at that moment as follows.

```
24°C ≤ Inatake Air Temp => Fuzzy Operation for Cooling
```

21 °C ≤ Inatake Air Temp<24 °C => Fuzzy Operation for Dehumidification

Inatake Air Temp<21 °C => Fuzzy Operation for Heating

• If any of the operation modes among cooling / dehumidification / heating mode operations is carried out for 10 sec or longer before Fuzzy operation, the mode before Fuzzy operation is operated.

## 1) Fuzzy Operation for Cooling

• According to the setting temperature selected by Fuzzy rule, when the intake air temp is 0.5 °C or more below the setting temp, the compressor is turned off. When 0.5 °C or more above the setting temp, the compressor is turned on.

```
Compressor ON Temp \Rightarrow Setting Temp+0.5 °C
```

Compressor OFF Temp => Setting Temp+0.5 °C

• At the beginning of Fuzzy mode operation, the setting temperature is automatically selected according to the intake air temp at that time.

```
26 °C ≤ Intake Air Temp => 25 °C
```

```
24°C ≤ Intake Air Temp<26°C => Intake Air Temp+1°C
```

22 °C ≤ Intake Air Temp<24 °C => Intake Air Temp+0.5 °C

18°C ≤ Intake Air Temp<22°C => Intake Air Temp

```
Intake Air Temp < 18^{\circ} => 18^{\circ}
```

- When the Fuzzy key (Temperature Control key) is input after the initial setting temperature is selected, the Fuzzy key value and the intake air temperature at that time are compared to select the setting temperature automatically according to the Fuzzy rule.
- While in Fuzzy operation, the airflow speed of the indoor fan is automatically selected according to the temperature.

## 2) Fuzzy Operation for Dehumidification

• According to the setting temperature selected by Fuzzy rule, when the intake air temp is 0.5 °C or more below the setting temp, the compressor is turned off. When 0.5 °C or more above the setting temp, the compressor is turned on.

```
Compressor ON Temp => Setting Temp+0.5 °C
```

Compressor OFF Temp => Setting Temp+0.5 °C

• At the beginning of Fuzzy mode operation, the setting temperature is automatically selected according to the intake air temp at that time.

```
26 °C ≤ Intake Air Temp => 25 °C
```

24°C ≤ Intake Air Temp<26°C => Intake Air Temp+1°C

22°C ≤ Intake Air Temp<24°C => Intake Air Temp+0.5°C

18°C ≤ Intake Air Temp<22°C => Intake Air Temp

```
Intake Air Temp < 18^{\circ}C => 18^{\circ}C
```

- When the Fuzzy key (Temperature Control key) is input after the initial setting temperature is selected, the Fuzzy key value and the intake air temperature at that time are compared to select the setting temperature automatically according to the Fuzzy rule.
- While in Fuzzy operation, the airflow speed of the indoor fan repeats the low airflow speed or pause as in dehumidification operation.

# 3) Fuzzy Operation for Heating

• According to the setting temperature selected by Fuzzy rule, when the intake air temp is 3℃ or more above the setting temp, the compressor is turned off. When below the setting temp, the compressor is turned on.

```
Compressor ON Temp => Setting Temp
Compressor OFF Temp => Setting Temp + 3°C
```

• At the beginning of Fuzzy mode operation, the setting temperature is automatically selected according to the intake air temp at that time.

```
20 °C ≤ Intake Air Temp => Intake Air Temp + 0.5 °C Intake Air Temp < 20 °C => 20 °C
```

- When the Fuzzy key (Temperature Control key) is input after the initial setting temperature is selected, the Fuzzy key value and the intake air temperature at that time are compared to select the setting temperature automatically according to the Fuzzy rule.
- While in Fuzzy operation, the airflow speed of the indoor fan is set to the high or the medium according to the intake air temperature and the setting temperature.

#### ■ Airflow Speed Selection

• The airflow speed of the indoor fan is set to high, medium, low, or chaos (auto) by the input of the airflow speed selection key on the remote controller.

# **■** On-Timer Operation

- When the set time is reached after the time is input by the remote controller, the appliance starts to operate.
- The timer LED is on when the on-timer is input. It is off when the time set by the timer is reached.
- If the appliance is operating at the time set by the timer, the operation continues.

## **■** Off-Timer Operation

- When the set time is reached after the time is input by the remote controller, the appliance stops operating.
- The timer LED is on when the off-timer is input. It is off when the time set by the timer is reached.
- If the appliance is on pause at the time set by the timer, the pause continues.

# ■ Off-Timer <=> On-Timer Operation

• When the set time is reached after the on/off time is input by the remote controller, the on/off-timer operation is carried out according to the set time.

# ■ Off-Timer Operation (Simple LCD Remote Controller)

- When the set time is reached after <1,2,3,4,5,6,7,0(cancel) hr> is input by the remote controller while in appliance operation, the operation of the appliance stops.
- If the operation of the appliance is stopped while in the off-timer mode, the off-timer mode is canceled.
- The timer LED is on when the off-timer mode is input. When the off-timer mode is canceled, it is off."

## ■ Sleep Timer Operation

- When the sleep time is reached after <1,2,3,4,5,6,7,0(cancel) hr> is input by the remote controller while in appliance operation, the operation of the appliance stops.
- While the appliance is on pause, the sleep timer mode cannot be input.
- While in cooling mode operation, 30 min later since the start of the sleep timer, the setting temperature increases by 1 °C After another 30 min elapse, it increases by 1 °C again.
- When the sleep timer mode is input while in cooling cycle mode, the airflow speed of the indoor fan is set to the low
- When the sleep timer mode is input while in heating cycle mode, the airflow speed of the indoor fan is set to the medium.

#### ■ Chaos Swing Mode

- By the Chaos Swing key input, the upper/lower vane automatically operates with the Chaos Swing or they are fixed to the desired direction.
- While in Chaos Swing mode, the angles of cooling and heating cycle operations are different.

## **■** Chaos Natural Wind Mode

• When the Chaos Natural Wind mode is selected and then operated, the high, medium, or low speed of the air-flow mode is operated for 2~15 sec randomly by the Chaos Simulation."

#### ■ Jet Cool Mode Operation (C/O Model)

- If the Jet Cool key is input at any operation mode while in appliance operation, the Jet Cool mode operates.
- In the Jet Cool mode, the indoor fan is operated at super-high speed for 30 min at cooling mode operation.
- In the Jet Cool mode operation, the room temperature is controlled to the setting temperature, 18 °C
- When the sleep timer mode is input while in the Jet Cool mode operation, the Jet Cool mode has the priority.
- When the Jet Cool key is input, the upper/lower vanes are reset to those of the initial cooling mode and then operated in order that the air outflow could reach further.

# ■ Jet Cool Mode Operation (H/P Model)

- While in heating mode or Fuzzy operation, the Jet Cool key cannot be input. When it is input while in the other mode operation (cooling, dehumidification, ventilation), the Jet Cool mode is operated."
- In the Jet Cool mode, the indoor fan is operated at super-high speed for 30 min at cooling mode operation.
- In the Jet Cool mode operation, the room temperature is controlled to the setting temperature, 18 °C
- When the sleep timer mode is input while in the Jet Cool mode operation, the Jet Cool mode has the priority.
- When the Jet Cool key is input, the upper/lower vanes are reset to those of the initial cooling mode and then operated in order that the air outflow could reach further.

#### ■ Auto Restarting Operation

- When the power is restored after a sudden power failure while in appliance operation, the mode before the power failure is kept on the memory and the appliance automatically operates in the mode on the memory.
- The slide switch on the main unit of the appliance should be on the Auto Restarting position in order that the Auto Restarting operation is available.
- Operation Mode that is kept on the memory
- State of Operation ON/OFF
- Operation Mode/Setting Temp/Selected Airflow Speed
- Sleep Timer Mode/Remaining Time of Sleep Timer (unit of hour)
- If no input by the remote controller or no switching of the slide switch within 7 hr after the appliance operates by the Auto Restarting operation, the appliance is forced to stop at the moment of 7-hr elapse.

# **■** Forced Operation ( C/O Model)

- To operate the appliance by force in case that the remote controller is lost, the forced operation selection switch is on the main unit of the appliance to operate the appliance in the standard conditions.
- When the power is supplied while the slide switch is on the forced operation position, or when the slide switch position is switched to the Auto Restarting position (or test operation) or switched from the remote control position to the forced operation position while the power is on, the forced operation is carried out.
- When the slide switch position is switched from the forced operation position to the Auto Restarting position or the remote control position, the forced operation is canceled and the appliance stops operating.
- The forced operation is carried out in cooling mode with the setting temperature 22°C and the high speed of airflow.
- While in forced operation, the key input by the remote controller has no effect and the buzzer sounds 10 times to indicate the forced operation.

# **■** Forced Operation (H/P Model)

- To operate the appliance by force in case that the remote controller is lost, the forced operation selection switch is on the main unit of the appliance to operate the appliance in the standard conditions.
- When the power is supplied while the slide switch is on the forced operation position, or when the slide switch position is switched to the Auto Restarting (or test operation) position or switched from the remote control position to the forced operation position while the power is on, the forced operation is carried out.
- When the slide switch position is switched from the forced operation position to the Auto Restarting position or the remote control position, the forced operation is canceled and the appliance stops operating.
- The forced operation is carried out in cooling mode with the setting temperature 22 ℃ and the high speed of air-flow.
- In the forced operation mode, the indoor fan is operated at low speed for around 15 sec and then the operation condition is set according to the intake air temperature as follows.

```
24^{\circ}\text{C} \leq \text{Intake Air Temp} => Cooling Mode Operation, 22^{\circ}\text{C}, High Speed 21^{\circ}\text{C} \leq \text{Intake Air Temp} < 24^{\circ}\text{C} => Dehumidification Operation, 23^{\circ}\text{C}, High Speed Intake Air Temp < 21^{\circ}\text{C} => Heating Mode Operation, 24^{\circ}\text{C}, High Speed
```

• While in forced operation, the key input by the remote controller has no effect and the buzzer sounds 10 times to indicate the forced operation.

#### **■** Test Operation Control

- To check the condition of the installation when installing the appliance, the appliance is operated at cooling mode, high speed of airflow, compressor-on for 18 min without controlling the room temperature.
- Only when the slide switch on the main unit is switched from the remote control position to the test operation position, test operation is carried out.
- When the slide switch position is switched to the remote control position while in test operation, the test operation is canceled and the appliance is stopped. When switched to the forced operation position, the test operation is canceled and the forced operation is carried out.
- While in test operation, a key can be input by the remote controller.
   When a key (operation start/stop, operation mode selection, airflow speed selection, temperature control, Jet Cool) is input by the remote controller, the test operation is canceled and the appliance is operated according to the setting by the remote controller.

#### ■ Remote Control Operation Mode

• When the remote control is selected by the slide switch on the main unit, the appliance operates according to the input by the remote controller.

# ■ Protection of the evaporator pipe from frosting

- If the indoor pipe temp is below 0°C in 7 min after the compressor operates without any pause while in cooling cycle operation mode, the compressor and the outdoor fan are turned off in order to protect the indoor evaporator pipe from frosting.
- When the indoor pipe temp is 7°C or higher after 3 min pause of the compressor, the compressor and the outdoor fan is turned on according to the condition of the room temperature.

# ■ Buzzer Sounding Operation

- When the appliance-operation key is input by the remote controller, the short "beep-beep-" sounds.
- When the appliance-pause key is input by the remote controller, the long "beep-" sounds.
- When a key is input by the remote controller while the slide switch on the main unit of the appliance is on the forced operation position, the error sound "beep-beep-beep-beep-beep-" is made 10 times to indicate that the remote control signal cannot be received.

# ■ Self Diagnosis Operation

#### Thermistor Error Indicator

- When the indoor pipe sensor or the room temperature sensor is open or is shorted, the error is indicated.
- To indicate the error, the operation LED (or the cooling LED) flashed at 3 sec interval.
- When the error is cleared, the LED stops flashing, the operation (or cooling) LED is on.
- While in appliance pause, the error is not indicated.
- Since the airflow quantity and speed are controlled by the adjustment of the vane angle using the Wind-up effect, you can enjoy the natural and pleasant wind uniformly at any location in the room.
- Since the indoor outflow air is sucked again by the upper/lower vanes, the indoor temperature drop is minimized and the pleasant humidity is maintained.

# ■ Air Cleaner Operation

- When an air cleaner function is selected during Air Conditioner operation
- Plasma air cleaner function will be operated while in any operation mode with selecting the function.
- The function is to be stopped while it is operating with selecting the function.
- · When an air cleaner function is selected during operation off
- The function will be only operated.
- When inlet grille of air conditioner is opened during plasma operation, High Voltage Generator(H.V.B) is to be stopped. When inlet grille of air conditioner is closed during plasma operation, High Voltage Generator(H.V.B) will be operated again.