

GoldStar

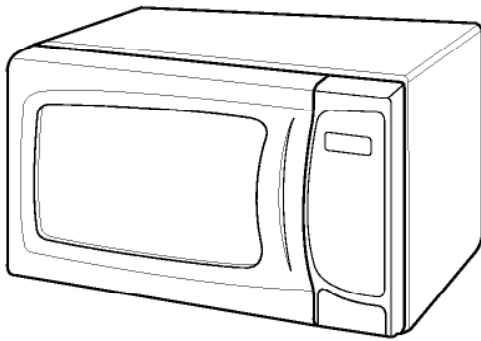
<http://www.LGService.com>
E-mail:Techsupport@LGService.com

MICROWAVE OVEN SERVICE MANUAL

MODEL : MA-2003B/2003W

CAUTION

BEFORE SERVICING THE UNIT, READ THE
SAFETY PRECAUTIONS IN THIS MANUAL.



SAFETY PRECAUTIONS

This device is to be serviced only by properly qualified service personnel.

Consult the service manual for proper service procedures to assure continued safety operation and for precautions to be taken to avoid possible exposure to excessive microwave energy.

PRECAUTIONS TO BE OBSERVED BEFORE AND DURING SERVICING TO AVOID POSSIBLE EXPOSURE TO EXCESSIVE MICROWAVE ENERGY

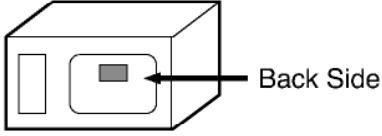
- A) Do not operate or allow the oven to be operated with the door open.
- B) Make the following safety checks on all ovens to be serviced before activating the magnetron or other microwave source, and make repairs as necessary; (1) interlock operation, (2) proper door closing, (3) seal and sealing surfaces (arcing, wear, and other damage), (4) damage to or loosening of hinges and latches, (5) evidence of dropping or abuse.
- C) Before turning on microwave power for any service test or inspection within the microwave generating compartments, check the magnetron, wave guide or transmission line, and cavity for proper alignment, integrity, and connections.
- D) Any defective or misadjusted components in the interlock, monitor, door seal, and microwave generation and transmission systems shall be repaired, replaced, or adjusted by procedures described in this manual before the oven is released to the owner.
- E) A microwave leakage check to verify compliance with the Federal Performance Standard should be performed on each oven prior to release to the owner.

CONTENTS

(Page)

SAFETY PRECAUTIONS	Inside front cover
SPECIFICATIONS	1-1
CAUTIONS	2-1
INSTALLATIONS	3-1
OPERATING INSTRUCTIONS	4-1
FEATURES.....	4-1
CONTROL PANEL	4-1
OPERATING SEQUENCE.....	4-2
SCHEMATIC DIAGRAM	4-3
CIRCUIT DESCRIPTION	4-4
SERVICE INFORMATION	5-1
TOOLS AND MEASURING INSTRUMENTS.....	5-1
MICROWAVE LEAKAGE TEST	5-1
MEASUREMENT OF MICROWAVE POWER OUTPUT	5-3
DISASSEMBLY AND ADJUSTMENT.....	5-3
INTERLOCK CONTINUITY TEST.....	5-7
COMPONENT TEST PROCEDURE	5-8
TROUBLE SHOOTING	5-11
EXPLODED VIEW	6-1
REPLACEMENT PARTS LIST	7-1
SCHEMATIC DIAGRAM OF P.C.B.	8-1
PRINTED CIRCUIT BOARD.....	8-2
P.C.B. PARTS LIST	9-1

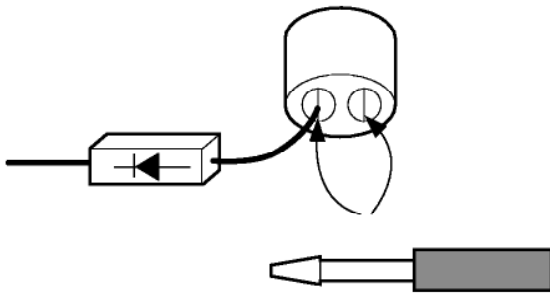
SPECIFICATIONS

ITEM	DESCRIPTION
MODEL	MA-2003B
Power Requirement	120 Volts AC 60 Hz 1,550 Watts (13.6 A) Single phase, 3 wire grounded
Power Output	1,150 Watts full microwave power (IEC705)
Microwave Frequency	2,450 MHz
Magnetron	2M246, 2M248J
Timer	0 ~ 99 min. 99 sec.
Outside Dimensions	23 ⁷ / ₈ " (W) x 13 ⁹ / ₁₆ " (H) x 18 ¹³ / ₁₆ " (D)
Cavity Dimensions	17 ¹ / ₁₆ " (W) x 10 ¹³ / ₁₆ " (H) x 18 ⁵ / ₁₆ " (D)
Net Weight	42 lbs (approx.)
Shipping weight	46 lbs (approx.)
Control Complement	Touch Control System Clock : 1:00 - 12:59 Microwave Power for Variable Cooking Power level HIGH -----Full power throughout the cooking time 9 (Saute) -----approx. 90% of Full power, 8 (Reheat) -----approx. 80% 7 (Med.-High)-----approx. 70%, 6 (Medium) -----approx. 60% 5 (Med.-Low) -----approx. 50%, 4 (Defrost) -----approx. 40% 3 (Low) -----approx. 30%, 2 (Simmer)-----approx. 20% 1 (Warm)-----approx. 10%
Nameplate Location	 <p>The diagram shows a 3D perspective view of the microwave oven's back panel. A rectangular nameplate is located on the right side of the panel. An arrow points from the text 'Back Side' to the nameplate.</p>
Accessories	Owner's manual & cooking guide Glass turntable Rotating ring
<p>This microwave oven is designed for household use only. It is not recommended for commercial purposes.</p>	

CAUTIONS

Unlike other appliances, the microwave oven is high-voltage and high-current equipment. Though it is free from danger in ordinary use, extreme care should be taken during repair.

- DO NOT operate on a 2-wire extension cord during repair and use.
- NEVER TOUCH any oven components or wiring during operation.
- BEFORE TOUCHING any parts of the oven, always remove the power plug from the outlet.
- For about 30 seconds after the oven stops, an electric charge remains in the high voltage capacitor. When replacing or checking, you must discharge the high voltage capacitor by shorting across the two terminals with an insulated screwdriver.

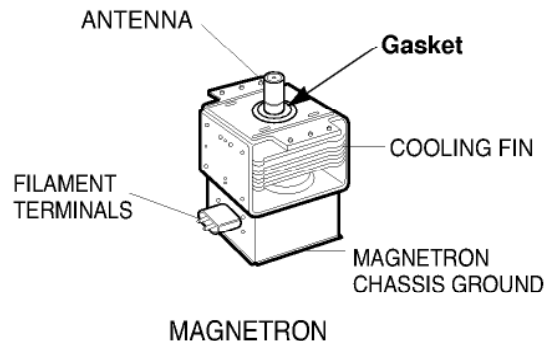


- Remove your watches whenever working close to or replacing the Magnetron.
- DO NOT touch any parts of the control panel circuit. A resulting static electric discharge may damage this P.C.B.
- NEVER operate the oven with no load.
- NEVER injure the door seal and front plate of the oven cavity.
- NEVER put iron tools on the magnetron.
- NEVER put anything into the latch hole and the interlock switches area.

MICROWAVE RADIATION

Personnel should not be exposed to the microwave energy which may radiate from the magnetron or other microwave generating device if it is improperly used or connection. All input and output microwave connections, waveguide, flange, and gasket must be secure never operate the device without a microwave energy absorbing load attached. Never look into an open waveguide or antenna while the device is energized.

- Proper operation of the microwave oven requires that the magnetron be assembled to the waveguide and cavity. Never operate the magnetron unless it is properly installed.
- **Be sure that the magnetron gasket is properly installed around the dome of the tube whenever installing the magnetron.**



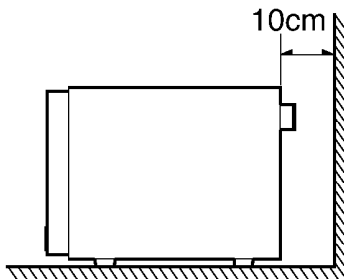
THE OVEN IS TO BE SERVICED ONLY BY PROPERLY QUALIFIED SERVICE PERSONNEL.

INSTALLATIONS

BEFORE YOU BEGIN, READ THE FOLLOWING INSTRUCTIONS COMPLETELY AND CAREFULLY.

INSTALLING

1. Empty the microwave oven and clean inside it with a soft, damp cloth. Check for damage such as misaligned door, damage around the door or dents inside the cavity or on the exterior.
2. Put the oven on a counter, table, or shelf that is strong enough to hold the oven and the food and utensils you put in it. (The control panel side of the oven is the heavy side. Use care when handling.)
3. Do not block the vent and the air intake openings. Blocking vent or air intake openings can cause damage to the oven and poor cooking results. Make sure the microwave oven legs are in place to ensure proper air flow.
4. The oven should not be installed in any area where heat and steam are generated, because they may damage the electronic or mechanical parts of the unit.
Do not install the oven next to a conventional surface unit or above a conventional wall oven.
5. Use microwave oven in an ambient temperature less than 104°F(40°C).
6. Place the microwave oven on a sturdy and flat surface at least 10 cm(4 inches) from the wall.
7. Place the microwave oven as far away as possible from TV, RADIO, COMPUTER, etc., to prevent interference.



GROUNDING INSTRUCTIONS

For personal safety, this appliance must be fully grounded at all times.

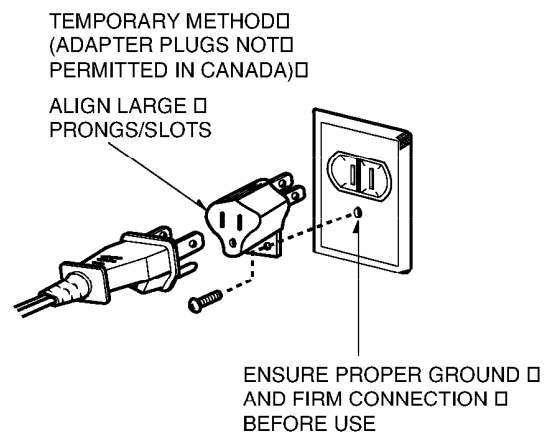
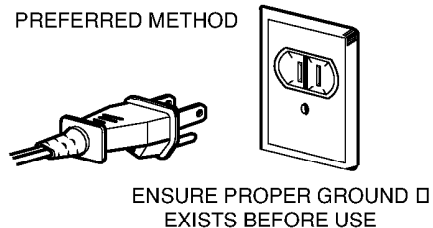
In the event of an electrical short circuit, grounding reduces the risk of electrical shock.

The plug must be plugged into an outlet that is properly installed and grounded.

WARNING

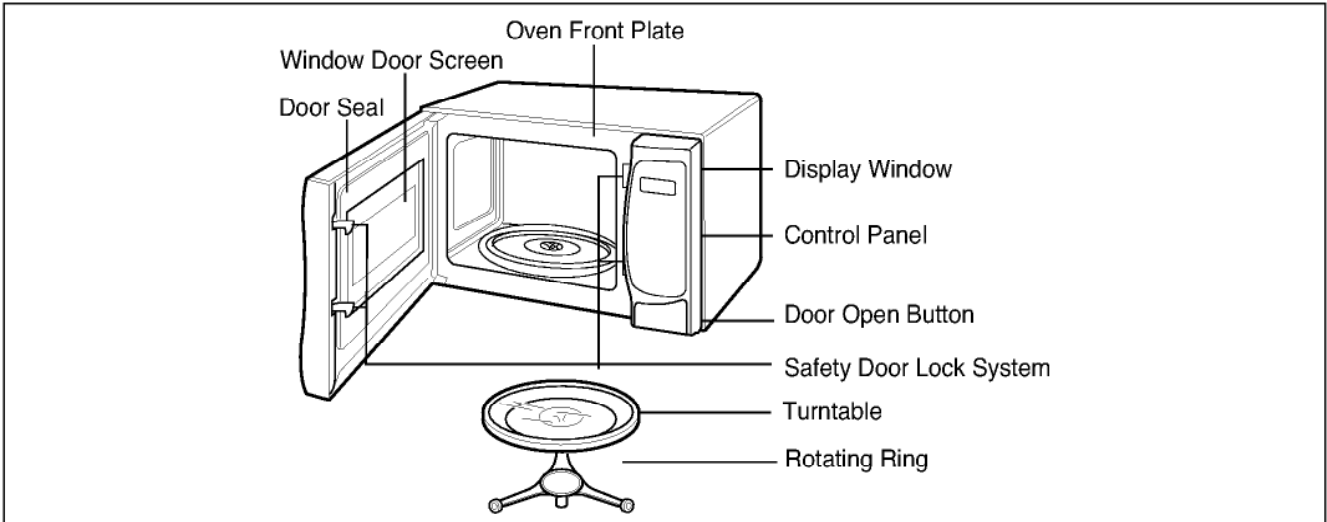
Improper use of the grounding plug can result in a risk of electric shock.

Do not, under any circumstances, cut or remove the third ground prong from the power cord plug.

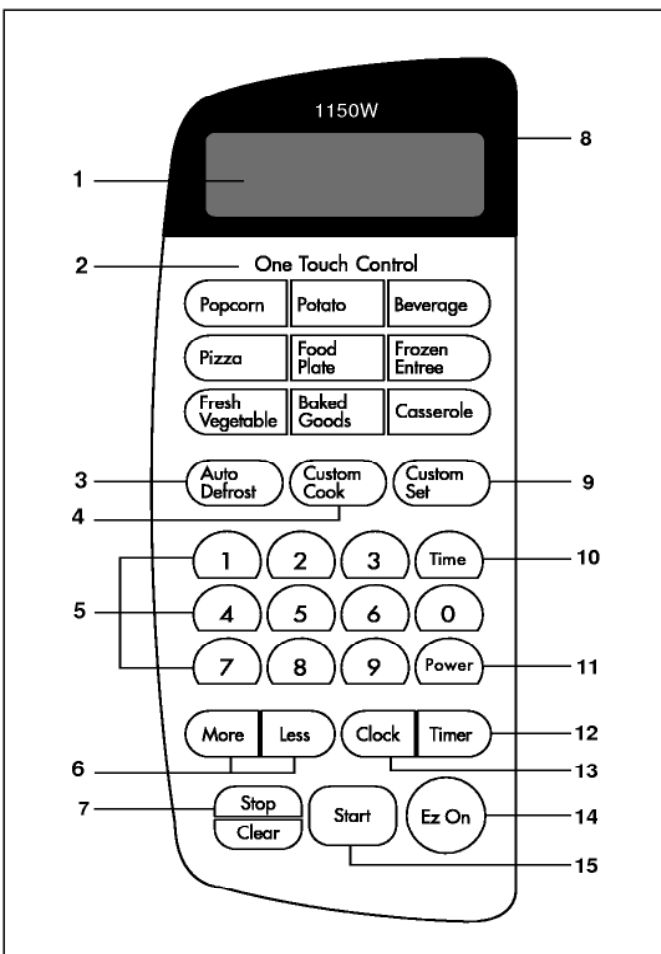


OPERATING INSTRUCTIONS

FEATURES



CONTROL PANEL



- INDICATORS.
- ONE TOUCH CONTROL: This menu has been pre programmed to cook food automatically by one touch.
- AUTO DEFROST: This feature provides you with the best defrosting method for frozen foods.
- CUSTOM COOK: This feature allows you to set and execute a frequently used single stage program.
- NUMBER: These used to set for time of day, cooking time, power level, or defrost weight.
- MORE / LESS: All of the one touch cook and TIMED COOK can be adjusted to cook food for a longer or shorter time.
 MORE → Pressing MORE will add 10 seconds to the cooking time.
 LESS → Pressing LESS will subtract 10 seconds of cooking time.
- STOP/CLEAR: It used to stop oven and clear all entries except time of day.
- DISPLAY WINDOW.
- CUSTOM SET: You can select sound on/off, clock on/off, scroll speed, lbs/kg choice, language choice, demo on/off mode.
- TIME: You can set the desired cook time.
- POWER: You can select the desired power level for cooking.
- TIMER: You can use the timer function of your oven for purpose other than cooking.
- CLOCK: It is used to set the time of day.
- EZ ON: You can extend cooking time in multiples of 1 minute by repeatedly touching this pad during cooking.
- START: This feature allows oven to begin functioning.

OPERATING SEQUENCE

The following is a description of component functions during oven operation.

1. SETTING THE CLOCK



ex.) To set 4:30, touch number key [4],[3], and [0].

NOTE: 1) This is a 12 hour clock.

2) Clock will operate as long as power is applied to the oven.

2. CANCEL FUNCTION

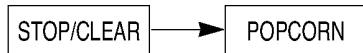
Touch the **STOP/CLEAR** pad whenever you need to cancel an entry or a function currently in use.

The display will return either to the last item entered or to the clock.

3. EZ ON

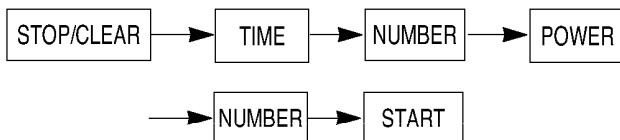


4. ONE TOUCH COOKING



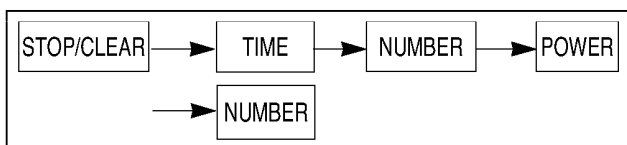
NOTE: Heat only 1 package at a time

5. TIME COOKING

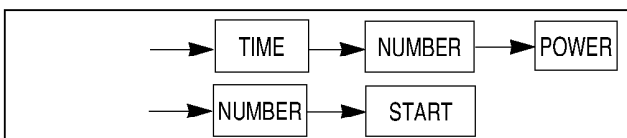


6. MULTI-STAGE COOKING

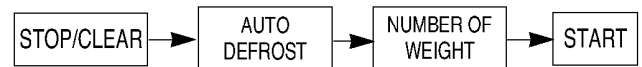
1ST STAGE



2ND STAGE



7. AUTO DEFROST COOKING



8. CHILD LOCK

This oven has a CHILD LOCK feature
TO SET CHILD LOCK

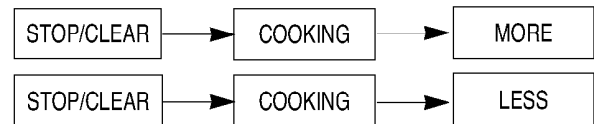
- Touch and hold 0 pad → **LOCKED** appears on the display.

TO CANCEL CHILD LOCK

- Touch and hold 0 pad → **LOCKED** disappears.

9. MORE / LESS

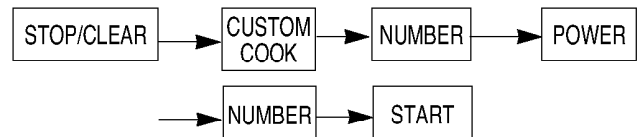
The cook time is adjustable by MORE pad or LESS pad



10. CUSTOM COOK

You can program the cook time and power level by using CUSTOM COOK pad.

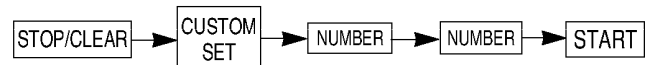
ex) To set cook time 10 mine 30seconds, touch number key [1],[0],[3], and [0]



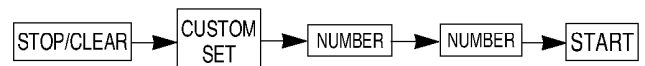
11. CUSTOM SET

You can select Sound On/Off, Clock On/Off, Scroll Speed, Lbs/Kg Choice, Demo On/Off modes.

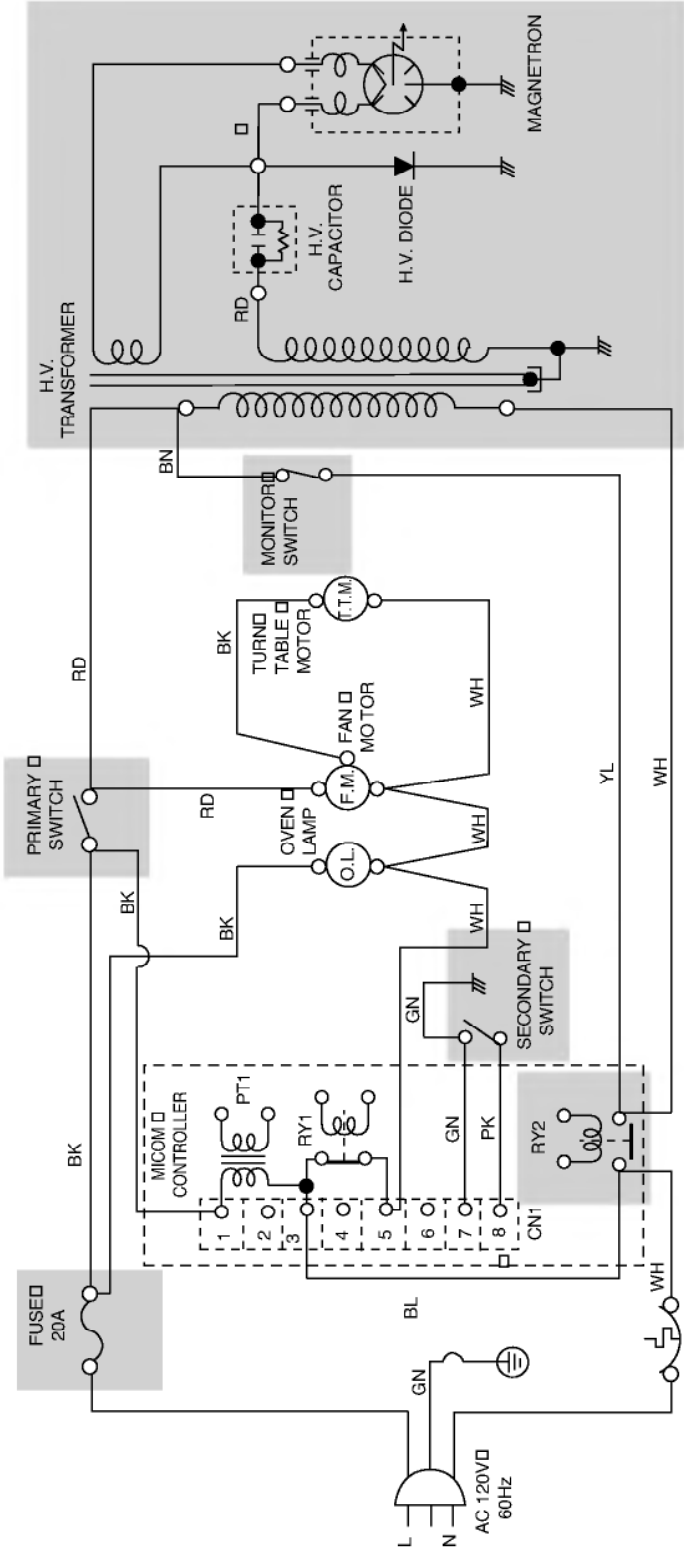
- To turn ON/OFF sound.



- To select scroll speed



SCHEMATIC DIAGRAM



** NOTE : DOOR IS OPENED. □

BK : BLACK	BL : BLUE	YL : YELLOW	RD : REDD
WH : WHITE	PK : PINK	GN : GREEN	BN : BROWN

IMPORTANT SAFETY NOTE: THE SHADED AREAS ON THIS SCHEMATIC DIAGRAM INCORPORATE SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM MICROWAVE RADIATION, FIRE, ELECTRICAL SHOCK, AND HAZARDS. WHEN SERVICING IT IS ESSENTIAL THAT ONLY MANUFACTURER'S SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SHADED AREAS OF THE SCHEMATIC DIAGRAM.

NOTICE: SINCE THIS IS BASIC SCHEMATIC DIAGRAM, THE VALUES OF COMPONENTS AND SOME PARTIAL CONNECTIONS ARE SUBJECT TO CHANGE FOR IMPROVEMENT.

CIRCUIT DESCRIPTION

GENERAL DETAILS

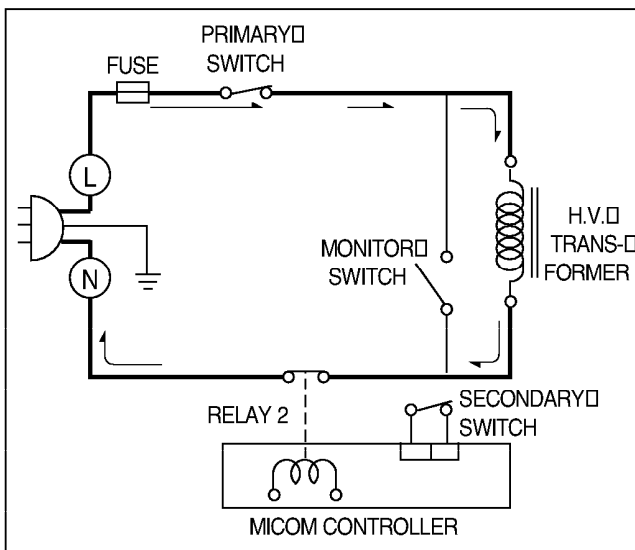
- The low voltage transformer supplies the necessary voltage to the micom controller when power cord is plugged in.
- When the door is closed, the primary switch is ON, the secondary switch is ON, and the monitor switch opens (contact COM and NO).

WHEN SELECTING COOKING POWER LEVEL AND TIME

- The micom controller memorizes the function you set.
- The time you set appears in the display window.
- Each indicator light turns on to indicate that the stage has been set.

WHEN TOUCHING THE START PAD

- The coil of the relay is energized by the micom controller.
- Power input is supplied to the high voltage transformer through the fuse to the primary switch and relay 2.
- Turntable rotates.



- The fan motor rotates and cools the magnetron by blowing the air (coming from the intake on the base-plate).
- The air is also directed into the oven to exhaust the vapor in the oven through the upper plate.
- Cooking time starts counting down.
- 3.3 volts AC is generated from the filament winding of the high voltage transformer. This 3.3 volts is applied to the magnetron to heat the magnetron filament through two noise-preventing choke coils.

- A high voltage of approximately 2100 volts AC is generated in the secondary of the high voltage transformer which is increased by the action of the high voltage diode and charging of the high voltage capacitor.
- The negative 4,000 Volts DC is applied to the filament of the magnetron.

WHEN THE OVEN IS SET AT ANY LEVEL EXCEPT MAXIMUM.

- The micom controller controls the ON-OFF time of relay 2 by the applied signal to vary the average output power of microwave oven as POWER LEVEL. (refer to page 1-1)
- One complete cycle of relay 2 is 22 seconds.

WHEN THE DOOR IS OPENED DURING COOKING

- Both the primary switch and relay 2 cut off the primary winding voltage of the high voltage transformer.
- ON-OFF of relay 2 is coupled electrically with opening and closing of the secondary switch.
- When the door is opened, the secondary switch is opened and when the door is closed, the secondary switch is closed.
- The cooking time stops counting down.
- Relay stops functioning.
- As the door is opened, if the contact of primary switch and relay2 and/or secondary switch fail to open, the fuse opens due to the large current surge caused by the monitor switch activation, which in turn stops magnetron oscillation.

