

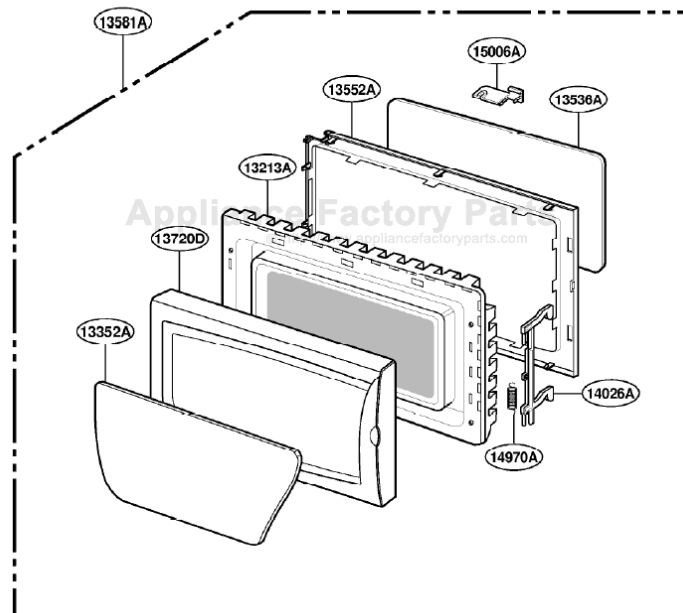
This Owner's Manual is provided and hosted by Appliance Factory Parts.



Kenmore 767.8613000 Owner's Manual

[Shop genuine replacement parts for Kenmore
767.8613000](#)

DOOR PARTS



[Find Your Kenmore Microwave Parts - Select From 532 Models](#)

----- Manual continues below -----



Department 731A Toronto

TECHNICAL FLASH

T.F. 22-449



BASIC SERVICE MANUAL

FOR

MICROWAVE OVEN

MODEL 767. 8613000

MARCH, 2001

SAFETY PRECAUTIONS

This device is to be serviced only by properly qualified service personnel. Consult the service manual for proper service procedures to assure continued safety operation and for precautions to be taken to avoid possible exposure to excessive microwave energy.

PRECAUTIONS TO BE OBSERVED BEFORE AND DURING SERVICING TO AVOID POSSIBLE EXPOSURE TO EXCESSIVE MICROWAVE ENERGY

- A) Do not operate or allow the oven to be operated with the door open.
- B) Make the following safety checks on all ovens to be serviced before activating the magnetron or other microwave source, and make repairs as necessary; (1) interlock operation, (2) proper door closing, (3) seal and sealing surfaces (arcing, wear, and other damage), (4) damage to or loosening of hinges and latches, (5) evidence of dropping or abuse.
- C) Before turning on microwave power for any service test or inspection within the microwave generating compartments, check the magnetron, wave guide or transmission line, and cavity for proper alignment, integrity, and connections.
- D) Any defective or misadjusted components in the interlock, monitor, door seal, and microwave generation and transmission systems shall be repaired, replaced, or adjusted by procedures described in this manual before the oven is released to the owner.

CONTENTS

(Page)

SAFETY PRECAUTIONS	Inside front cover
SPECIFICATIONS	1-1
CAUTIONS	2-1
INSTALLATIONS	3-1
OPERATING INSTRUCTIONS	4-1
FEATURES.....	4-1
CONTROL PANEL	4-1
SCHEMATIC DIAGRAM	4-2
CIRCUIT DESCRIPTION	4-3
SERVICE INFORMATION	5-1
TOOLS AND MEASURING INSTRUMENTS	5-1
MICROWAVE LEAKAGE TEST	5-1
MEASUREMENT OF MICROWAVE POWER OUTPUT	5-3
DISASSEMBLY AND ADJUSTMENT	5-3
INTERLOCK CONTINUITY TEST.....	5-7
COMPONENT TEST PROCEDURE	5-8
TROUBLE SHOOTING.....	5-11
EXPLODED VIEW	6-1
REPLACEMENT PARTS LIST	7-1
SCHEMATIC DIAGRAM OF P.C.B.	8-1
PRINTED CIRCUIT BOARD.....	8-2
P.C.B. PARTS LIST	9-1

SPECIFICATIONS

MODEL NO.	86130
Rated Power Consumption	1,050 W
Output	700 W (*IEC 705 Rating standard)
Frequency	2,450 MHz \pm 50 MHz
Power Supply	120 V AC, 60 Hz
Magnetron Cooling	Forced Air Cooling
Microwave Stirring	Turntable
Rectification	Rectification Voltage Doubler Half-Wave
Door Sealing	Choke Cover and Choke System
Safety Devices	Thermostat: Open at 90°C \pm 5°C Close at 75°C \pm 5°C
	Fuse(15A) Primary Interlock Switch Secondary Interlock Switch Interlock Monitor Switch
Magnetron	2M213
High Voltage Capacitor	0.76 μ F, 2.1 KV AC
High Voltage Diode	350 mA, 9.0 KV
Cavity Lamp	125 V, 20 W
Tray	Tempered Safety Glass
Overall Dimensions	19"(W) x 12 ⁷ / ₈ "(D) x 11"(H)
Oven Cavity Size	12 ¹ / ₄ "(W) x 12 ¹ / ₂ "(D) x 7 ³ / ₄ "(H)
Effective Capacity of Oven Cavity	0.7 Cu.ft
Accessories	Owner's Manual, Glass Turntable and Rotating Ring.

SWITCH CHART

SWITCH MODE	PRIMARY INTERLOCK SWITCH	SECONDARY INTERLOCK SWITCH	INTERLOCK MONITOR SWITCH
CONDITIONS	COM	COM	COM
	NO	NO	NC
DOOR OPEN			•
DOOR CLOSED	•	•	

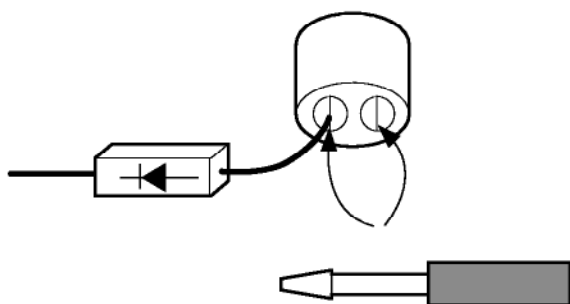
NOTE: Use the above switch chart with circuit diagram on page 4-2.

"•" represents the connection of the terminal of each switch.

CAUTIONS

Unlike other appliances, the microwave oven is high-voltage and high-current equipment. Though it is free from danger in ordinary use, extreme care should be taken during repair.

- DO NOT operate on a 2-wire extension cord during repair and use.
- NEVER TOUCH any oven components or wiring during operation.
- BEFORE TOUCHING any parts of the oven, always remove the power plug from the outlet.
- For about 30 seconds after the oven stops, an electric charge remains in the high voltage capacitor. When replacing or checking, you must discharge the high voltage capacitor by shorting across the two terminals with an insulated screwdriver.

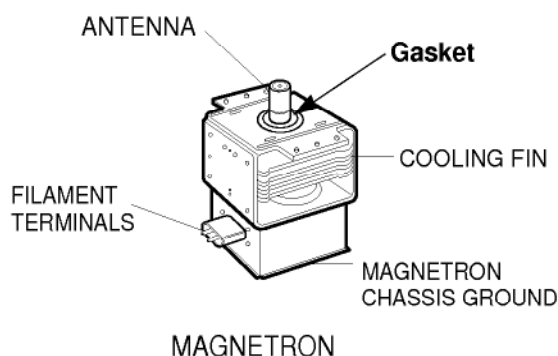


- Remove your watches whenever working close to or replacing the Magnetron.
- DO NOT touch any parts of the control panel circuit. A resulting static electric discharge may damage this P.C.B.
- NEVER operate the oven with no load.
- NEVER injure the door seal and front plate of the oven cavity.
- NEVER put iron tools on the magnetron.
- NEVER put anything into the latch hole and the interlock switches area.

MICROWAVE RADIATION

Personnel should not be exposed to the microwave energy which may radiate from the magnetron or other microwave generating device if it is improperly used or connection. All input and output microwave connections, waveguide, flange, and gasket must be secured not to be operated the device without a microwave energy absorbing load attached. Never look into an open waveguide or antenna while the device is energized.

- Proper operation of the microwave oven requires that the magnetron be assembled to the waveguide and cavity. Never operate the magnetron unless it is properly installed.
- **Be sure that the magnetron gasket is properly installed around the dome of the tube whenever installing the magnetron.**



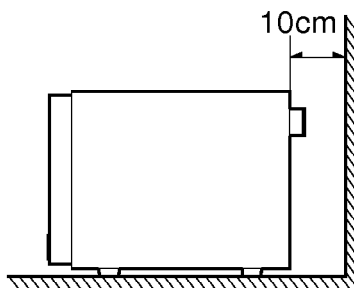
THE OVEN IS TO BE SERVICED ONLY BY PROPERLY QUALIFIED SERVICE PERSONNEL.

INSTALLATIONS

BEFORE YOU BEGIN, READ THE FOLLOWING INSTRUCTIONS COMPLETELY AND CAREFULLY.

INSTALLING

1. Empty the microwave oven and clean inside it with a soft, damp cloth. Check for damage such as misaligned door, damage around the door or dents inside the cavity or on the exterior.
2. Put the oven on a counter, table, or shelf that is strong enough to hold the oven and the food and utensils you put in it. (The control panel side of the oven is the heavy side. Use care when handling.)
3. Do not block the vent and the air intake openings. Blocking vent or air intake openings can cause damage to the oven and poor cooking results. Make sure the microwave oven legs are in place to ensure proper air flow.
4. The oven should not be installed in any area where heat and steam are generated, because they may damage the electronic or mechanical parts of the unit. Do not install the oven next to a conventional surface unit or above a conventional wall oven.
5. Use microwave oven in an ambient temperature less than 104°F(40°C).
6. Place the microwave oven on a sturdy and flat surface at least 10 cm(4 inches) from the wall.
7. Place the microwave oven as far away as possible from TV, RADIO, COMPUTER, etc., to prevent interference.



GROUNDING INSTRUCTIONS

For personal safety, this appliance must be fully grounded at all times.

In the event of an electrical short circuit, grounding reduces the risk of electrical shock.

The plug must be plugged into an outlet that is properly installed and grounded.

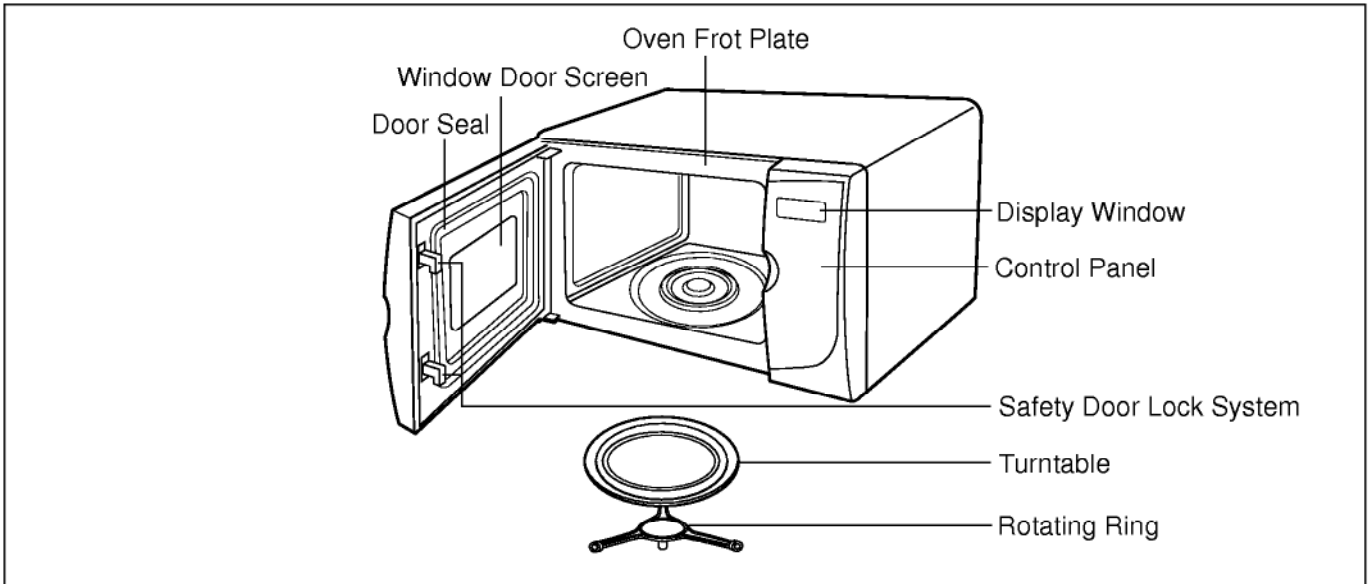
WARNING

Improper use of the grounding plug can result in a risk of electric shock.

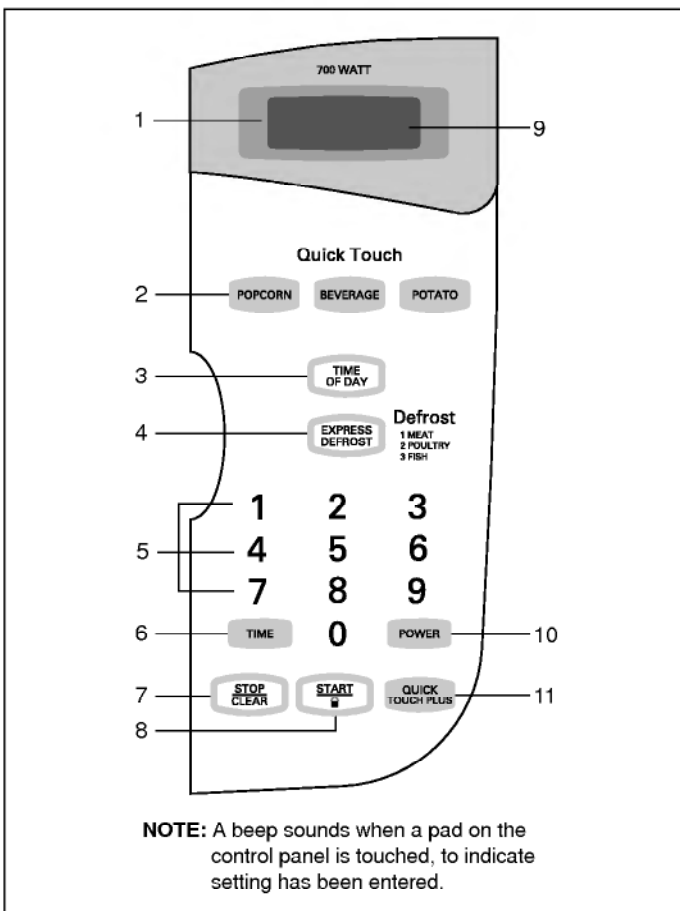
Do not, under any circumstances, cut or remove the third ground prong from the power cord plug.

OPERATING INSTRUCTIONS

FEATURES



CONTROL PANEL



- 1. INDICATORS.**
- 2. QUICK TOUCH:** Touch this pad to select programming food items.
- 3. TIME OF DAY:** It is used to set the time of day.
- 4. EXPRESS DEFROST:** This feature provides you with the best defrosting method for frozen foods.
- 5. NUMBER:** These used to set for time of day, cooking time, power level, or defrost weight.
- 6. TIME:** You can set the desired cook time.
- 7. STOP/CLEAR:** It used to stop oven and clear all entries except time of day.
- 8. START:** This feature allows oven to begin functioning.
- 9. DISPLAY WINDOW**
- 10. POWER:** You can select the desired power level for cooking.
- 11. QUICK TOUCH PLUS:** You can extend cooking time in multiples of 1 minute by repeatedly touching this pad during cooking.

CIRCUIT DESCRIPTION

GENERAL DETAILS

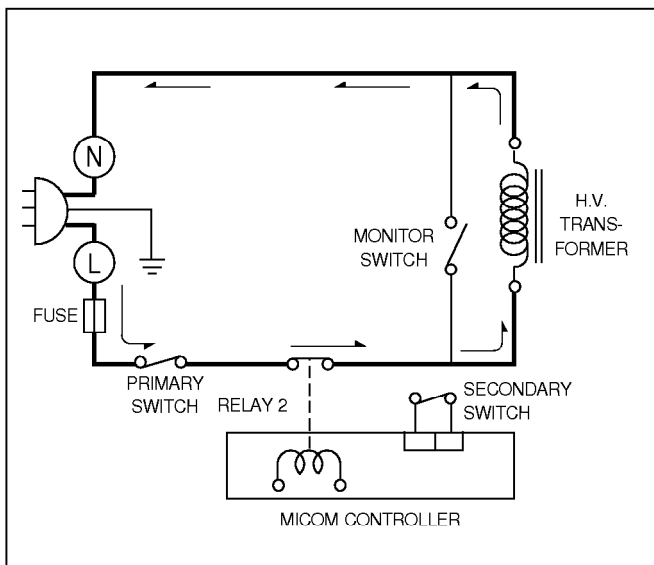
- The low voltage transformer supplies the necessary voltage to the micom controller when power cord is plugged in.
- When the door is closed, the primary switch is ON, the secondary switch is ON, and the monitor switch opens (contact COM and NO).

WHEN SELECTING COOKING POWER LEVEL AND TIME

- The micom controller memorizes the function you set.
- The time you set appears in the display window.
- Each indicator light turns on to indicate that the stage has been set.

WHEN TOUCHING THE START PAD

- The coil of the relay is energized by the micom controller.
- Power input is supplied to the high voltage transformer through the fuse to the primary switch and relay 2.
- Turntable rotates.



- The fan motor rotates and cools the magnetron by blowing the air.
- The air is also directed into the oven to exhaust the vapor in the oven through the upper plate.
- Cooking time starts counting down.
- 3.2 volts AC is generated from the filament winding of the high voltage transformer. This 3.2 volts is applied to the magnetron to heat the magnetron filament through two noise-preventing choke coils.

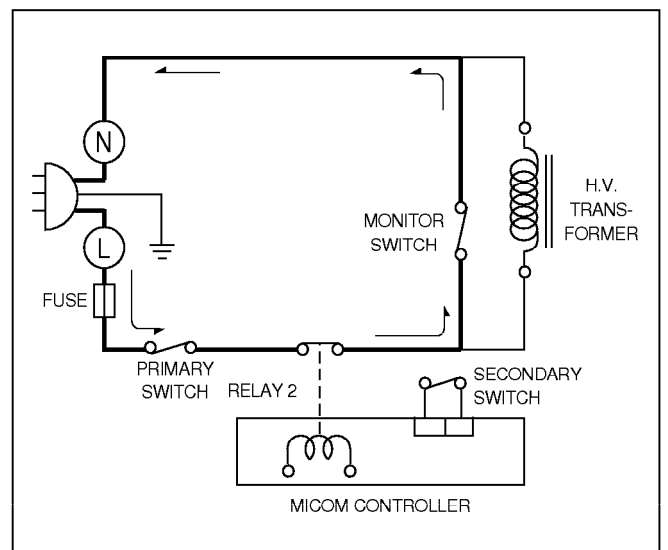
- A high voltage of approximately 2100 volts AC is generated in the secondary of the high voltage transformer which is increased by the action of the high voltage diode and charging of the high voltage capacitor.
- The negative 4,000 Volts DC is applied to the filament of the magnetron.

WHEN THE OVEN IS SET AT ANY LEVEL EXCEPT MAXIMUM.

- The micom controller controls the ON-OFF time of relay 2 by the applied signal to vary the average output power of microwave oven as POWER LEVEL. (refer to page 1-1)
- One complete cycle of relay 2 is 22 seconds.

WHEN THE DOOR IS OPENED DURING COOKING

- Both the primary switch and relay 2 cut off the primary winding voltage of the high voltage transformer.
- ON-OFF of relay 2 is coupled electrically with opening and closing of the secondary switch.
- When the door is opened, the secondary switch is opened and when the door is closed, the secondary switch is closed.
- The cooking time stops counting down.
- Relay stops functioning.
- As the door is opened, if the contact of primary switch and relay 2 and/or secondary switch fail to open, the fuse opens due to the large current surge caused by the monitor switch activation, which in turn stops magnetron oscillation.



SERVICE INFORMATION

TOOLS AND MEASURING INSTRUMENTS

NECESSARY TOOLS

Tools normally used for TV servicing are sufficient. Standard tools are listed below.

- Diagonal pliers
- Long nose pliers
- Phillips screwdriver
- Flat blade screwdriver
- Wrench (size 5mm)
- Nutdriver (size 5mm)
- Adjustable wrench
- Soldering iron
- Solder
- Vinyl insulation tape
- Polishing cloth

NECESSARY MEASURING INSTRUMENTS

- TESTER (VOLTS-DC, AC, Ohmmeter)
- Microwave survey meter
 - Holaday HI-1500
HI-1501
 - Narda 8100
8200
- Inch scale
- 600 cc non conductive material beaker (glass or plastic), inside diameter: approx. 8.5 cm (3¹/₂ in.)
- Cylindrical and made of borosilicate glass vessel.
max. thickness: 3 mm
outside diameter: approx. 190mm
height: approx. 90mm
- Glass thermometer: 100°C or 212°F (1 deg scale)

MICROWAVE LEAKAGE TEST

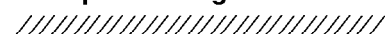
CAUTIONS

- **Be sure to check microwave leakage prior to servicing the oven if the oven is operative prior to servicing.**
- **The service personnel should inform the manufacture importer, or assembler of any certified oven unit found to have a microwave emission level in excess of 5 mW/cm² and should repair any unit found to have excessive emission levels at no cost to the owner and should ascertain the cause of the excessive leakage. The service personnel should instruct the owner not to use the unit until the oven has been brought into compliance.**
- **If the oven operates with the door open, the service personnel should:**
 - **Tell the user not to operate the oven.**
 - **Contact the manufacturer.**
- The service personnel should check all surface and vent openings for microwave leakage.
- Check for microwave leakage after every servicing. The power density of the microwave radiation leakage emitted by the microwave oven should not exceed 4 mW/cm². Always start measuring of an unknown field to assure safety for operating personnel from radiation leakage.

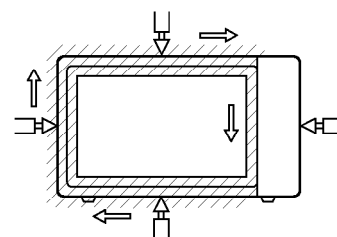
MEASURING MICROWAVE ENERGY LEAKAGE

- **Pour 275±15cc of 20±5°C(68±9°F) water in a beaker which is graduated to 600 cc, and place the beaker on the center of the turntable.**
- **Set the energy leakage monitor to 2,450 MHz and use it following the manufacturer's recommended test procedure to assure correct result.**
- **When measuring the leakage, always use the 2-inch (5cm) spacer supplied with the probe.**
- **Operate the oven at its maximum output.**
- **Measure the microwave radiation using and electromagnetic radiation monitor by holding the probe perpendicular to the surface being measured**

Move probe along shaded area



Probe scanning speed
Less than 2.5 cm/sec
(1in/sec)



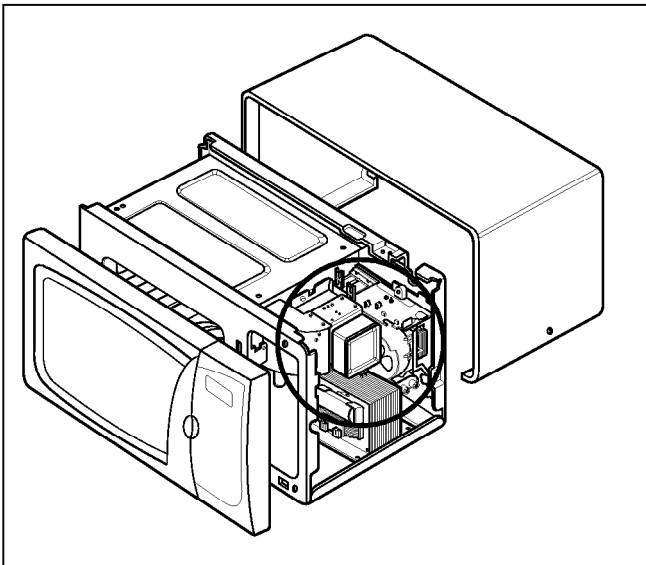
MEASUREMENT WITH OUTER CASE REMOVED

- When you replace the magnetron, measure for microwave energy leakage before the outer case is installed and after all necessary components are replaced or adjusted.

Special care should be taken in measuring the following parts. (Circled area of Fig. below)

- Around the magnetron
- The waveguide

WARNING : AVOID CONTACTING ANY HIGH VOLTAGE PARTS



MEASUREMENT WITH A FULLY ASSEMBLED OVEN

- After all components, including the outer case, are fully assembled, measure for microwave energy leakage around the door viewing window, the exhaust opening, and air inlet openings.
- Microwave energy leakage must not exceed the values prescribed below.

NOTE: Leakage with the outer case removed less than 5 mW/cm.sq. Leakage for a fully assembled oven (Before the latch switch (primary) is interrupted) with the door in a slightly opened position-less than 2 mW/cm.sq.

NOTES WHEN MEASURING

- Do not exceed meter full scale deflection.
- The test probe must be removed no faster than 1 inch/sec (2.5 cm/sec) along the shaded area, otherwise a false reading may result.
- The test probe must be held with the grip portion of the handle.
A false reading may result if the operator's hand is between the handle and the probe.
- When testing near a corner of the door, keep the probe perpendicular to the surface making sure the probe horizontally along the oven surface; this may possibly cause probe damage.

RECORD KEEPING AND NOTIFICATION AFTER MEASUREMENT

- After adjustment and repair of any microwave energy interruption or microwave energy blocking device, record the measured values for future reference. Also enter the information on the service invoice.
- The microwave energy leakage should not be more than 4 mW/cm.sq. after determining that all parts are in good condition, functioning properly and genuine replacement parts which are listed in this manual have been used.
- At least once a year, have the electromagnetic energy leakage monitor checked for calibration by its manufacturer.

MEASUREMENT OF MICROWAVE POWER OUTPUT

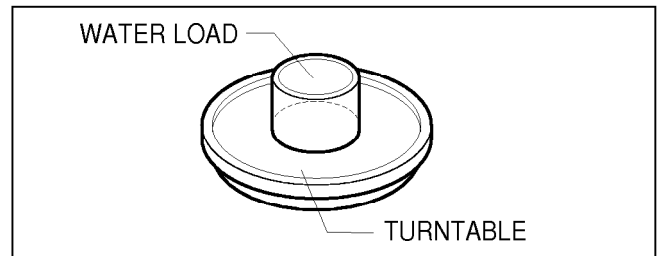
- Microwave power output measurement is made with the microwave oven supplied at its rated voltage and operated at its maximum microwave power setting with a load of (1000±5) g of potable water.
- The water is contained in a cylindrical borosilicate glass vessel having a maximum material thickness of 3 mm and an outside diameter of approximately 190mm.
- The oven and the empty vessel are at ambient temperature prior to the start of the test.
- The initial temperature (T₁) of the water is (10±2) °C It is measured immediately before the water is added to the vessel. After addition of the water to the vessel, the load is immediately placed on the center of the turntable which is in the lowest position and the microwave power switched on.
- The time T for the temperature of the water to rise by a value Δ T of (10±2) °K is measured, where T is the time in seconds and ΔT is the temperature rise. The initial and final water temperatures are selected so that the maximum difference between the final water temperature and the ambient temperature is 5 °K.

- The microwave power output P in watts is calculated from the following formula :

$$P = \frac{4187 \times (\Delta T)}{T}$$

is measured while the microwave generator is operating at full power. Magnetron filament heat-up time is not included. (about 3 sec)

- The water is stirred to equalize temperature throughout the vessel, prior to measuring the final water temperature.
- Stirring devices and measuring instruments are selected in order to minimize addition or removal of heat.



DISASSEMBLY AND ADJUSTMENT

A. OUTER CASE REMOVAL

- 1) Disconnect the power supply cord from the outlet.
- 2) Remove the screws from the rear of the case.
The outer case must be moved backward to be lifted off.

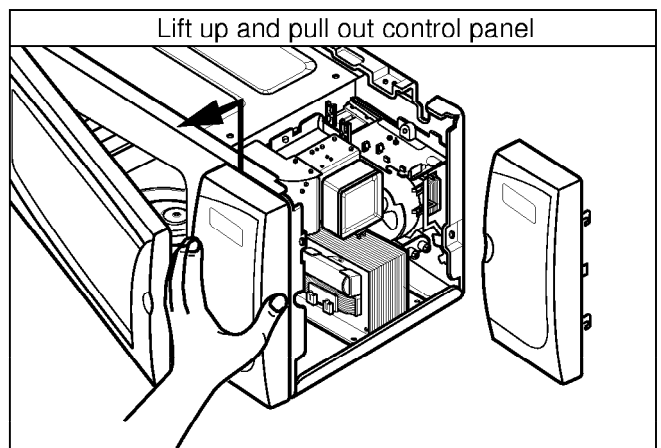
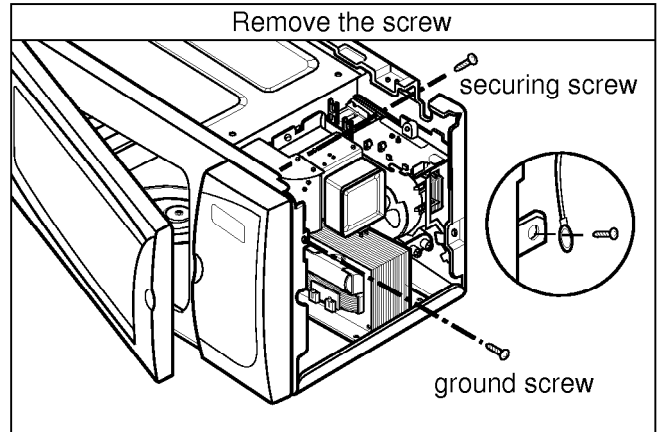
B. POWER SUPPLY CORD

- 1) Remove the outer case.
- 2) Disconnect two terminals, and remove one screw of the ground terminal.

C. CONTROL PANEL ASSEMBLY

- 1) Open the door.
- 2) Remove the screws for the ground and securing the control panel.
- 3) Disconnect the leadwire from RELAY(RY2) of the PCB SUB ASS'Y.
- 4) Lift up and pull out control panel assembly carefully from the cavity.
- 5) Disconnect the leadwire from connector(CN1) of the PCB SUB ASS'Y.

CAUTION: DISCHARGE THE HIGH VOLTAGE CAPACITOR BEFORE SERVICING
(Refer to page 2-1)



D. DOOR GROSS ASSEMBLY REMOVAL

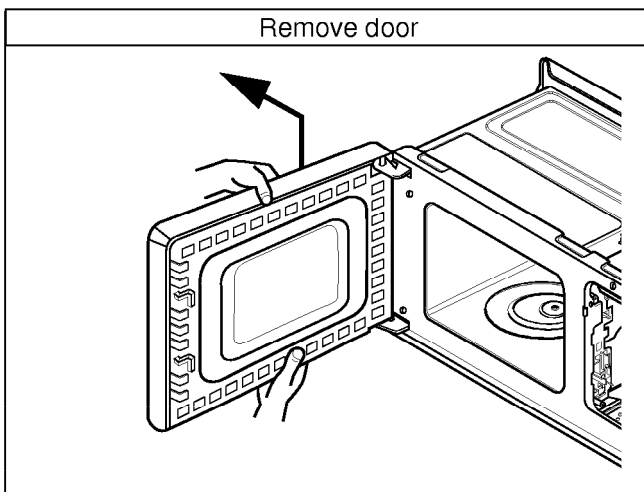
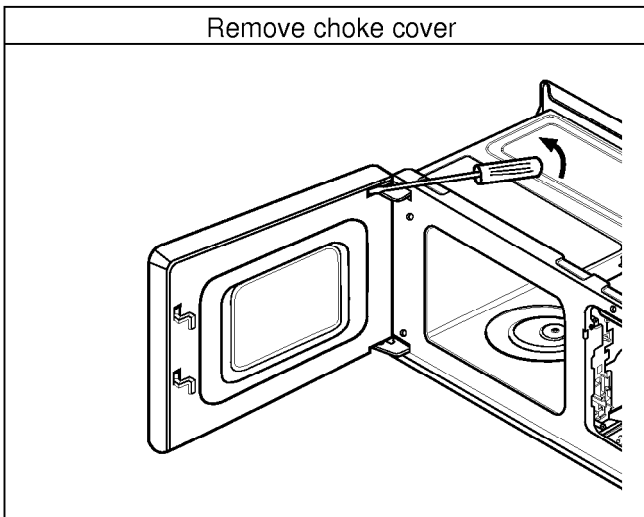
- 1) Open the door.
- 2) Remove the choke cover very carefully with a flat-blade screwdriver.

CAUTION : Be careful not to damage door seal plate by screwdriver.

- 3) Lift up and push the door.

NOTE:

1. After replacing the door, be sure to check that the primary switch, monitor switch, and secondary switch operate normally.
2. After replacing the door, check for microwave energy leakage with a survey meter. Microwave energy must be below the limit of 5 mW/cm. (with a 275 ml water load)
3. When mounting the door assembly to the oven assembly, be sure to adjust the door assembly parallel to the chassis. Also adjust so the door has no play between the inner door surface and oven frame assembly. If the door assembly is not mounted properly, microwaves may leak from the clearance between the door and the oven.



E. HIGH VOLTAGE TRANSFORMER REMOVAL

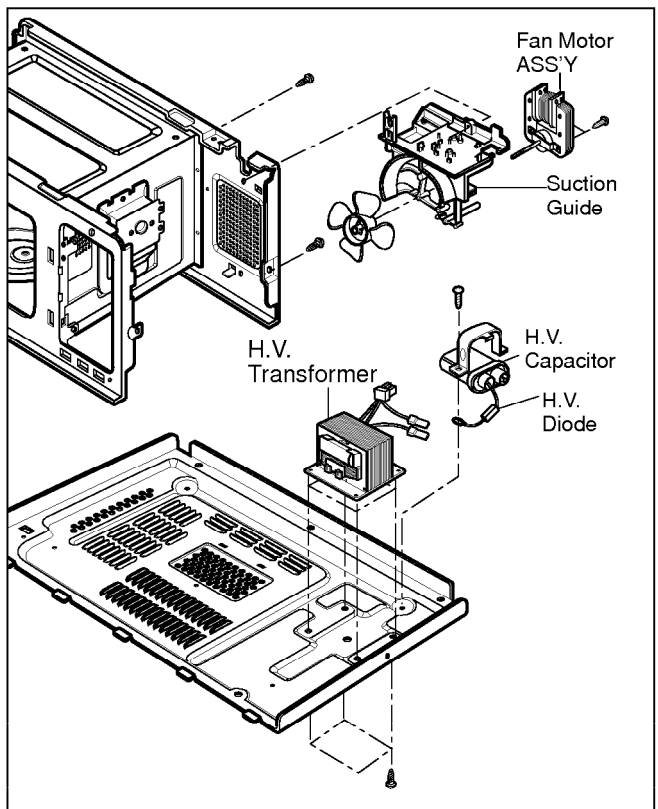
- 1) Discharge the high voltage capacitor.
- 2) Disconnect the leadwire from magnetron, high voltage transformer, and capacitor.
- 3) Remove the screw holding the high voltage transformer to the baseplate.

F. FAN MOTOR ASSEMBLY REMOVAL

- 1) Discharge the high voltage capacitor.
- 2) Disconnect the leadwire from fan motor, and high voltage capacitor.
- 3) Remove the two screws holding the suction guide ASS'Y to the oven cavity and remove the high voltage diode earth screw.
- 4) Remove the two screws holding the fan motor ASS'Y to the suction guide ASS'Y.

G. HIGH VOLTAGE CAPACITOR AND DIODE REMOVAL

- 1) Discharge the high voltage capacitor.
- 2) Disconnect the leadwire from fan motor, and high voltage capacitor.
- 3) Remove the screw holding the suction guide ASS'Y to the oven cavity and remove the high voltage diode earth screw.
- 4) Remove the screw holding the high voltage capacitor bracket.



H. AIR DUCT ASSEMBLY REMOVAL

- 1) Disconnect the leadwire from lamp.
- 2) Remove the mounting screw to Latch Board.

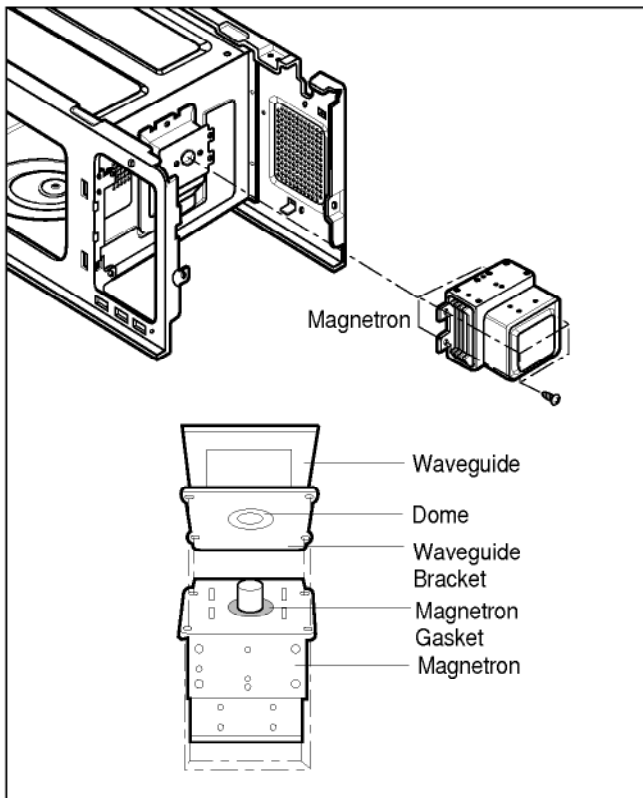
I. MAGNETRON REMOVAL

- 1) Disconnect the leadwire from the high voltage transformer.
- 2) Carefully remove the mounting screws holding the magnetron to the waveguide.
- 3) Remove the magnetron ASS'Y until the tube is clear from the waveguide.

NOTE:

1. When removing the magnetron, make sure its dome does not hit any adjacent parts, or it may be damaged.
2. When replacing the magnetron, be sure to install the magnetron gasket in the correct position and be sure that the gasket is in good condition.
3. After replacing the magnetron, check for microwave leakage with a survey meter around the magnetron. Microwave energy must be below the limit of 5 mW/cm^2 . (With a 275 ml. water load).

Make sure that gasket is rigidly attached to the magnetron. To prevent microwave leakage, tighten the mounting screws properly, making sure there is no gap between the waveguide and the magnetron.

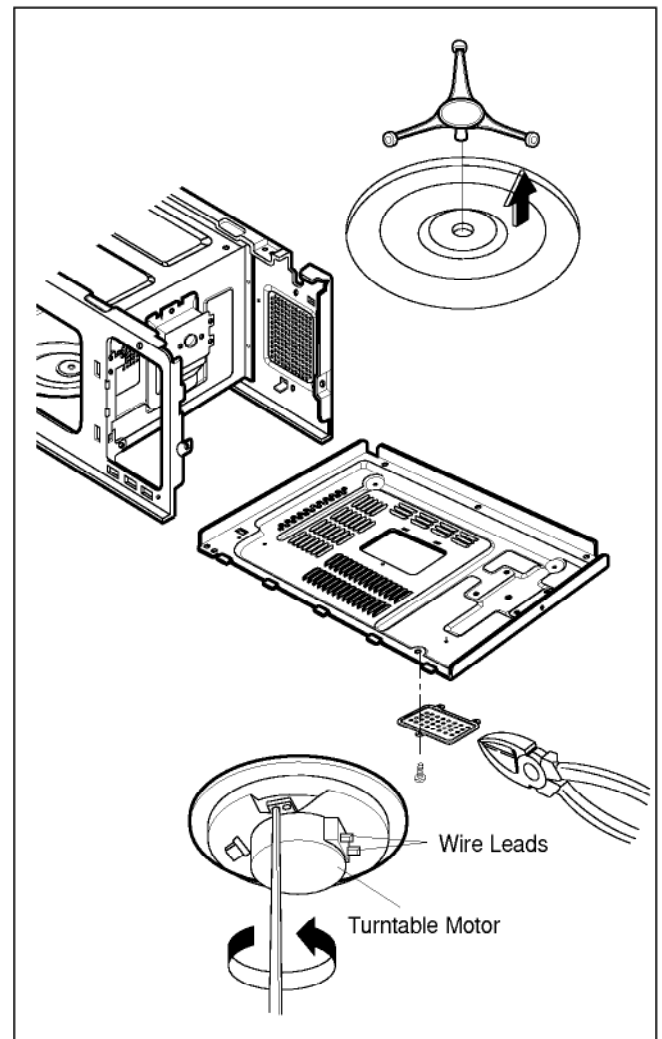


J. REMOVING THE TURNTABLE MOTOR

- 1) Remove the turntable.
- 2) Remove the turntable shaft VERY CAREFULLY with a slotted screwdriver.
- 3) Lay the unit down on its back.
- 4) Remove the turntable motor cover.
The turntable base cover is easily removed by pinching the six parts with a wire cutting.
- 5) Disconnect the leadwire from the turntable motor terminals.
- 6) Remove the screw securing the turntable motor to the oven cavity ASS'Y
- 7) After repairing the motor, rotate the removed turntable motor cover.
- 8) Fit the turntable motor cover's projecting part to the base plate slit.

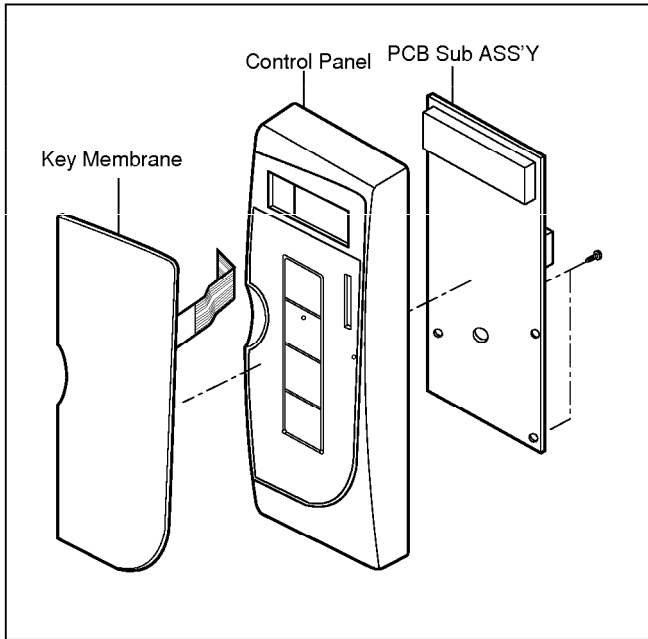
NOTE:

1. Remove the wire lead from the turntable motor VERY CAREFULLY.
2. Be sure to grasp the connector, not the wires, when removing.



K. PCB ASSEMBLY REMOVAL

- 1) Remove the control panel assembly from the cavity. (Refer to control panel assembly removal on previous page.)
- 2) Remove screws which hold the PCB SUB ASS'Y to the control panel.
- 3) Disconnect the flat cable from the PCB SUB ASS'Y and take off the PCB SUB ASS'Y.

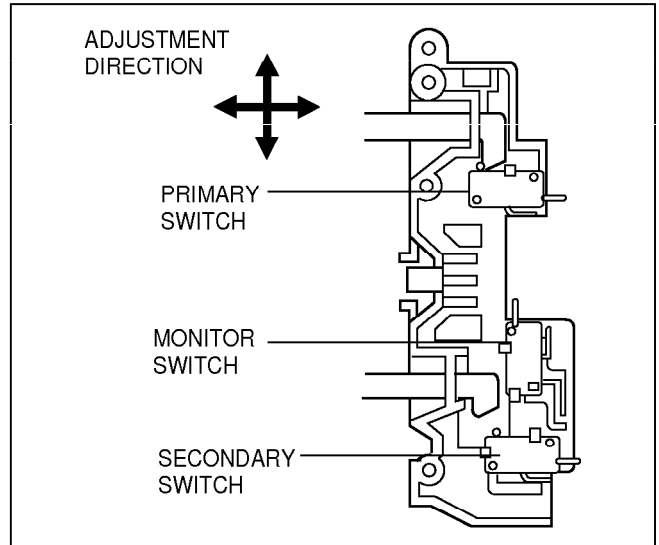


L. INTERLOCK SYSTEM

1) INTERLOCK MECHANISM

The door lock mechanism is a device which has been specially designed to eliminate completely microwave activity when the door is opened during cooking and thus to prevent the danger resulting from the microwave leakage.

2) MOUNTING OF THE PRIMARY/MONITOR/SECONDARY SWITCHES TO THE LATCH BOARD



3) INSTALLATION AND ADJUSTMENT OF THE LATCH BOARD TO THE OVEN ASSEMBLY

- Mount the latch board to the oven assembly.
- Adjust the latch board in the arrow direction so that oven door will not have any play in it when the door is closed.
- Tighten the mounting screw.
- **Check for play in the door by pushing the door release button. Door movement should be less than 0.5 mm. (1/64 inch)**

Don't push the door release button while making adjustment. Make sure that the latch moves smoothly after adjustment are completed and that the screws are tight. Make sure the primary, monitor, and secondary switches operate properly by following the continuity test procedure.

INTERLOCK CONTINUITY TEST

WARNING : FOR CONTINUED PROTECTION AGAINST EXCESSIVE RADIATION EMISSION, REPLACE ONLY WITH IDENTICAL REPLACEMENT PARTS.

TYPE NO. SZM-V 16-FA-63 OR VP-533A-OF OR V-5230Q FOR PRIMARY SWITCH
 TYPE NO. SZM-V 16-FA-62 OR VP-532A-OF OR V-5220Q FOR MONITOR SWITCH
 TYPE NO. SZM-V 16-FA-63 OR VP-533A-OF OR V-5230Q FOR SECONDARY SWITCH

A. PRIMARY INTERLOCK SWITCH TEST

When the door release button is depressed slowly with the door closed, an audible **click** should be heard at the same time or successively at intervals. When the button is released slowly, the latches should activate the switches with an audible **click**.

If the latches do not activate the switches when the door is closed, the switches should be adjusted in accordance with the adjustment procedure. Disconnect the wire lead from the primary switch. Connect the ohmmeter leads to the common (COM) and normally open (NO) terminal of the switch. The meter should indicate an open circuit in the door open condition. When the door is closed, the meter should indicate a closed circuit.

When the primary switch operation is abnormal, make the necessary adjustment or replace the switch only with the same type of switch.

B. SECONDARY INTERLOCK SWITCH TEST

Disconnect the wire lead from the secondary switch.

Connect the ohmmeter leads to the common (COM) and normally open (NO) terminals of the switch. The meter should indicate a open circuit in the door open condition. When the door is closed, meter should indicate an closed circuit. When the secondary switch operation is abnormal, make the necessary adjustment or replace the switch only with the same type of switch.

C. MONITOR SWITCH TEST

Disconnect the wire lead from the monitor switch. Connect the ohmmeter leads to the common (COM) and normally closed (NC) terminals of the switch. The meter should indicate closed circuit in the door open condition. When the door is closed, meter should indicate an open circuit. When the monitor switch operation is abnormal, replace with the same type of switch.

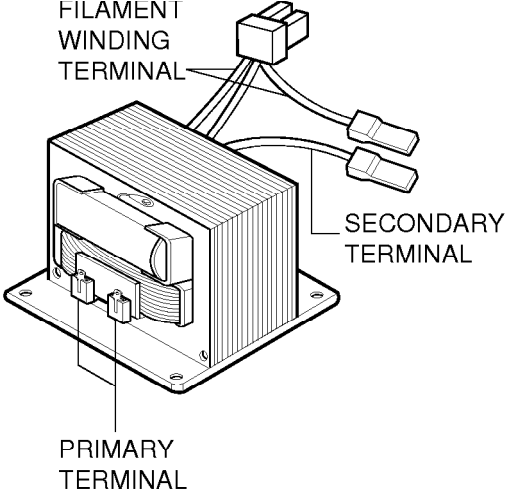
NOTE: After repairing the door or the interlock system, it is necessary to do this continuity test before operating the oven.

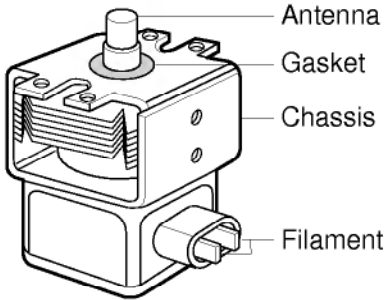
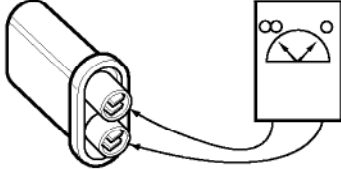
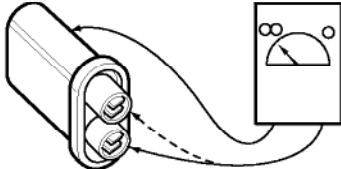
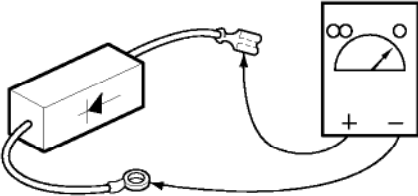
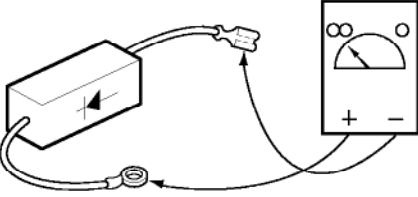
COMPONENTS	TEST PROCEDURE	RESULTS	
		Door open	Door closed
SWITCHES (Wire leads removed)	Check for continuity of the switch with an Ohm-meter		
	Primary Switch		
	Monitor Switch		
	Secondary Switch		
NOTE : After checking for the continuity of switches, make sure that they are connected correctly.			

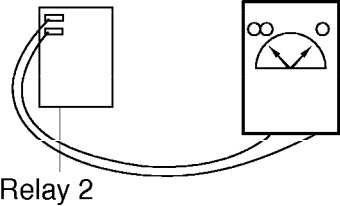


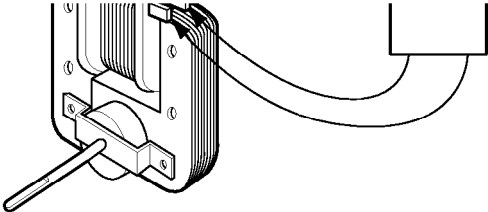
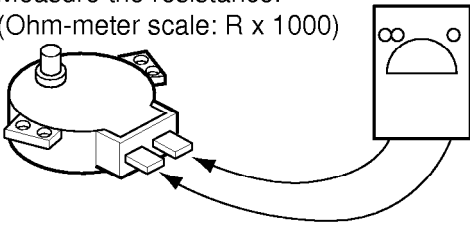
COMPONENT TEST PROCEDURE

CAUTIONS

1. DISCONNECT THE POWER SUPPLY CORD FROM THE OUTLET WHENEVER REMOVING THE OUTER CASE FROM THE UNIT. PROCEED WITH THE TEST ONLY AFTER DISCHARGING THE HIGH VOLTAGE CAPACITOR AND REMOVING THE WIRE LEADS FROM THE PRIMARY WINDING OF THE HIGH VOLTAGE TRANSFORMER. (SEE PAGE 2-1)
2. ALL OPERATIONAL CHECKS WITH MICROWAVE ENERGY MUST BE DONE WITH A LOAD (1 LITER OF WATER IN CONTAINER) IN THE OVEN.

COMPONENTS	TEST PROCEDURE	RESULTS
<p>HIGH VOLTAGE TRANSFORMER (Wire leads removed)</p>	 <p>1. Measure the resistance. (Ohm-meter scale: Rx1 and Rx100)</p> <ul style="list-style-type: none"> • Primary winding • Secondary winding • Filament winding <p>2. Measure the resistance. (Ohm-meter scale: Rx1000)</p> <ul style="list-style-type: none"> • Primary winding to ground • Filament winding to ground 	<p>Approx.: 0.3 ~ 0.8 ohm Approx.: 100 ~ 200 ohm Less than: 1 ohm</p> <p>Normal: Infinite Normal: Infinite</p>
<p>MAGNETRON (Wire leads removed)</p>	<p>1. Measure the resistance. (Ohm-meter scale: Rx1)</p> <ul style="list-style-type: none"> • Filament terminal <p>2. Measure the resistance. (Ohm-meter scale: Rx1000)</p> <ul style="list-style-type: none"> • Filament to chassis 	<p>Normal: Less than 1 ohm</p> <p>Normal: Infinite</p>

COMPONENTS	TEST PROCEDURE	RESULTS
	 <p>NOTE: When testing the magnetron, be sure to install the magnetron gasket in the correct position and be sure that the gasket is in good condition.</p>	
HIGH VOLTAGE CAPACITOR	<p>Measure the resistance. (Ohm-meter scale: Rx1000)</p> <ul style="list-style-type: none"> Terminal to terminal. 	Normal: Momentarily indicates several ohms, and then gradually returns to infinite.
	<p>Measure the resistance. (Ohm-meter scale: Rx1000)</p> <ul style="list-style-type: none"> Terminal to case. 	Normal: Infinite.
HIGH VOLTAGE DIODE	<p>Measure the continuity (Forward). (Ohm-meter scale: Rx10000)</p> 	Normal: Continuity. Abnormal: Infinite.
NOTE : Some inexpensive meters may indicate infinite resistance in both direction.	<p>Measure the continuity (Reverse). (Ohm-meter scale: Rx10000)</p> 	Normal: Infinite. Abnormal: Continuity.

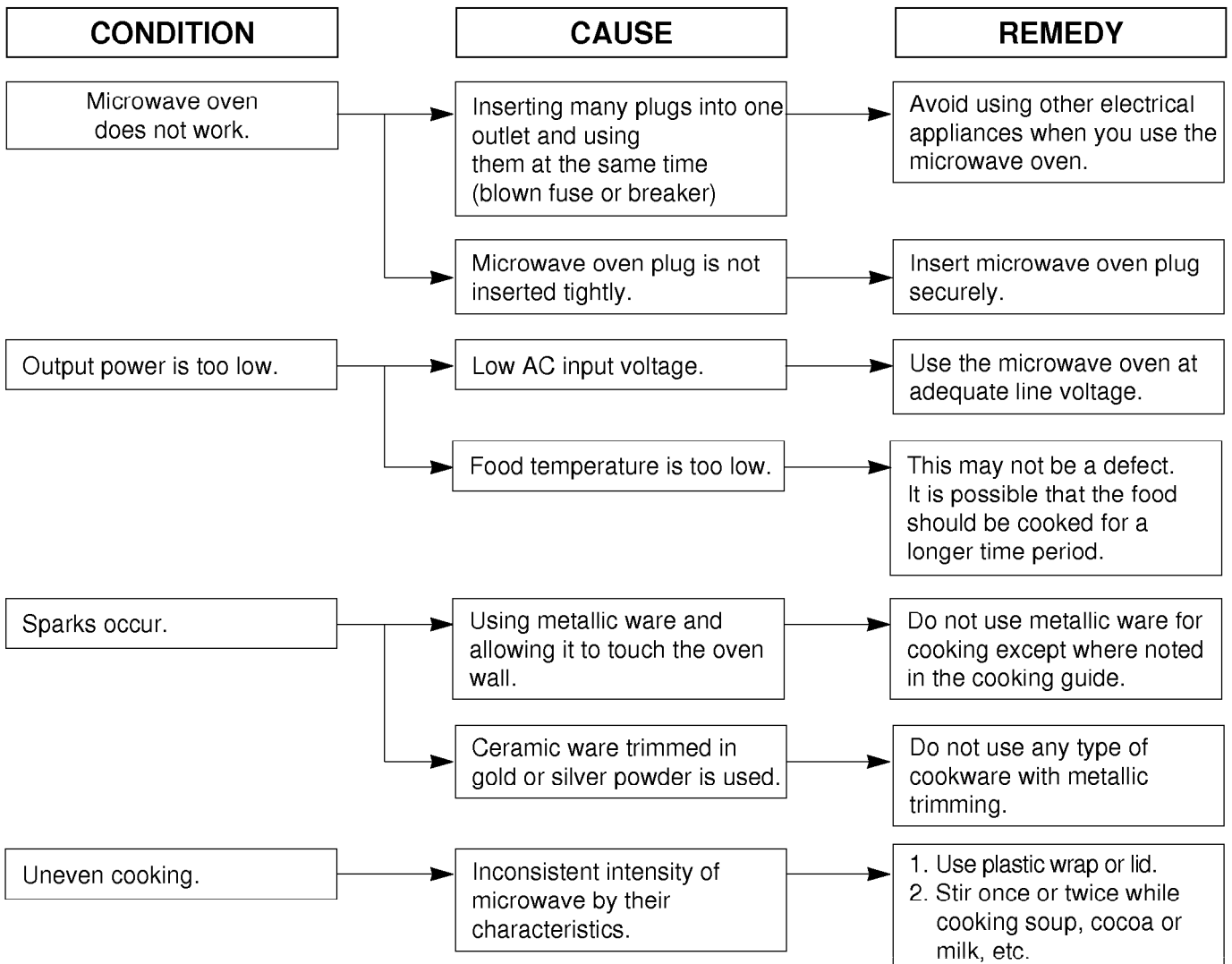
COMPONENTS	TEST PROCEDURE	RESULTS		
RELAY 2	<p>Check for continuity of relay 2 with an ohm-meter. (Remove wire leads from relay 2 and operate the unit.)</p>  <p style="text-align: center;">Relay 2</p>	<p>POWER LEVEL</p> <p>1 2 3 4 5 6 7 8 9 10</p>	 <p>4 sec 6 sec 8 sec 10 sec 12 sec 14 sec 16 sec 18 sec 20 sec 22 sec</p>	 <p>18 sec 16 sec 14 sec 12 sec 10 sec 8 sec 6 sec 4 sec 2 sec 0 sec</p>
FAN MOTOR (Wire leads removed)	<p>Measure the resistance. (Ohm-meter scale: R x 100)</p> 	<p>Normal: A~B : Approx. 65 ~ 80 ohm B~C : Approx. 10 ~ 30 ohm A~C : Approx. 85 ~ 105 ohm</p> <p>Abnormal: Infinite or several ohm.</p>		
TURNTABLE MOTOR (Wire leads removed)	<p>Measure the resistance. (Ohm-meter scale: R x 1000)</p> 	<p>Normal: Approx. 100 ~ 150 ohm Abnormal: Infinite or several ohm.</p>		
<p>NOTE : • A MICROWAVE LEAKAGE TEST MUST ALWAYS BE PERFORMED WHEN THE UNIT IS SERVICED FOR ANY REASON.</p> <ul style="list-style-type: none"> • MAKE SURE THE WIRE LEADS ARE IN THE CORRECT POSITION. • WHEN REMOVING THE WIRE LEADS FROM THE PARTS, BE SURE TO GRASP THE CONNECTOR, NOT THE WIRES. 				

TROUBLE SHOOTING

WHEN YOU GET A COMPLAINT FROM YOUR CUSTOMER, EVALUATE THE COMPLAINT CAREFULLY. IF THE FOLLOWING SYMPTOMS APPLY, PLEASE INSTRUCT THE CUSTOMER IN THE PROPER USE OF THE MICROWAVE OVEN. THIS CAN ELIMINATE AN UNNECESSARY SERVICE CALL.

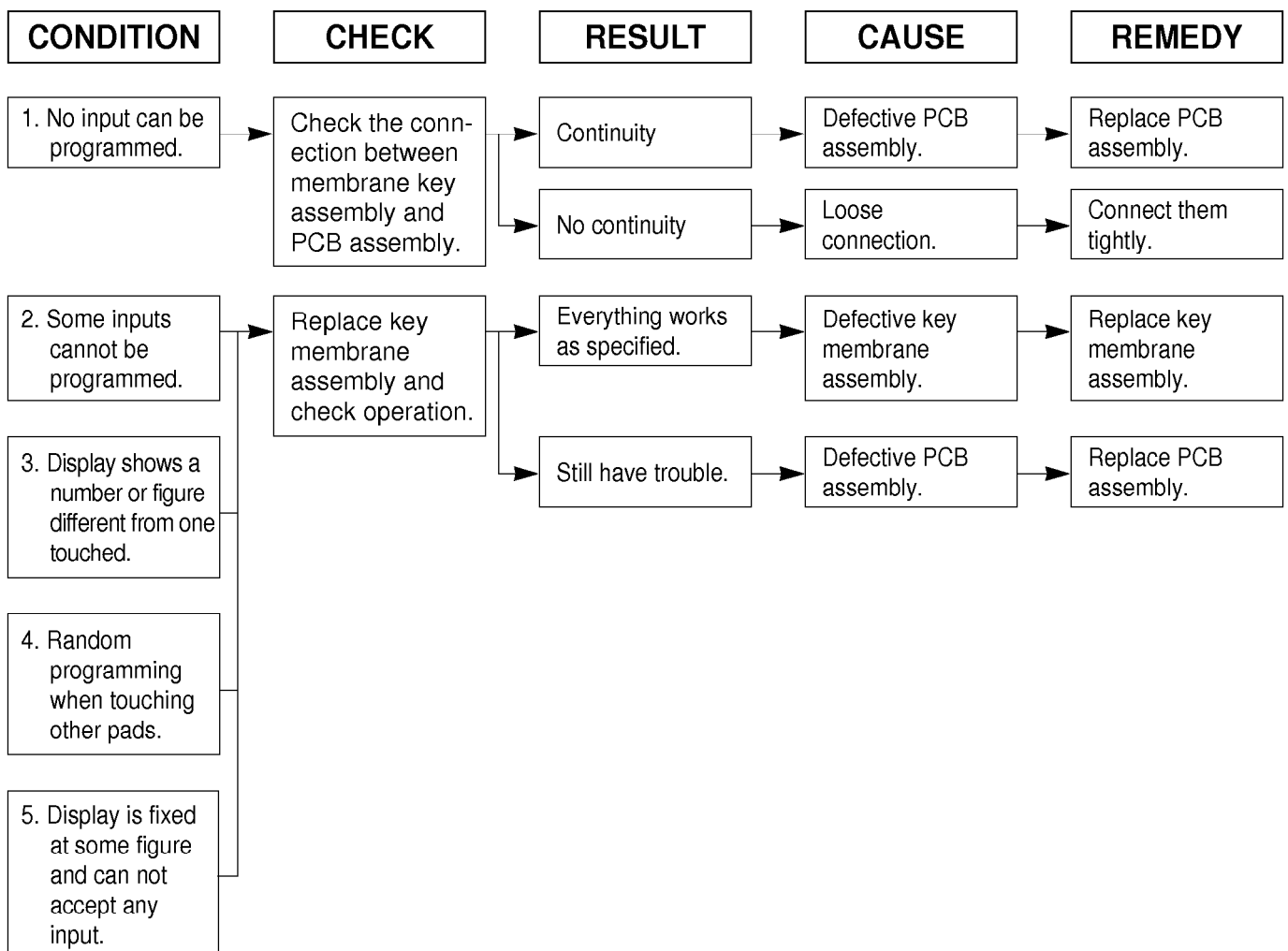
CAUTIONS

1. Check grounding before checking for trouble.
 2. Be careful of the high voltage circuit.
 3. Discharge the high voltage capacitor. (See page 2-1)
 4. When checking the continuity of the switches or of the high voltage transformer, disconnect one lead wire from these parts and then check continuity with the AC plug removed. To do otherwise may result in a false reading or damage to your meter.
 5. Do not touch any part of the circuit on the PCB since static electric discharge may damage this control panel.
- Always touch yourself to ground while working on this panel to discharge any static charge built up in your body. (Micom model only)



(TROUBLE 1) The following visual conditions indicate a probable defective control circuit.

1. Incomplete segments.
 - Segment missing.
 - Partial segment missing.
 - Digit flickering (NOTE: Slight flickering is normal.)
2. Colon does not turn on or blink.
3. A distinct change in the brightness of one or more numbers in display.
4. One or more digits in the display are not lighting.
5. Display does not count down with time blinking or up with clock operation.
6. Display obviously jumps in time while counting down.
7. Display counts down too fast while cooking.
8. Each indicator light does not turn on after setting cooking cycle.
9. Display time of day does not reappear when cooking is finished.
10. Beep sound is not heard when correct key is touched.



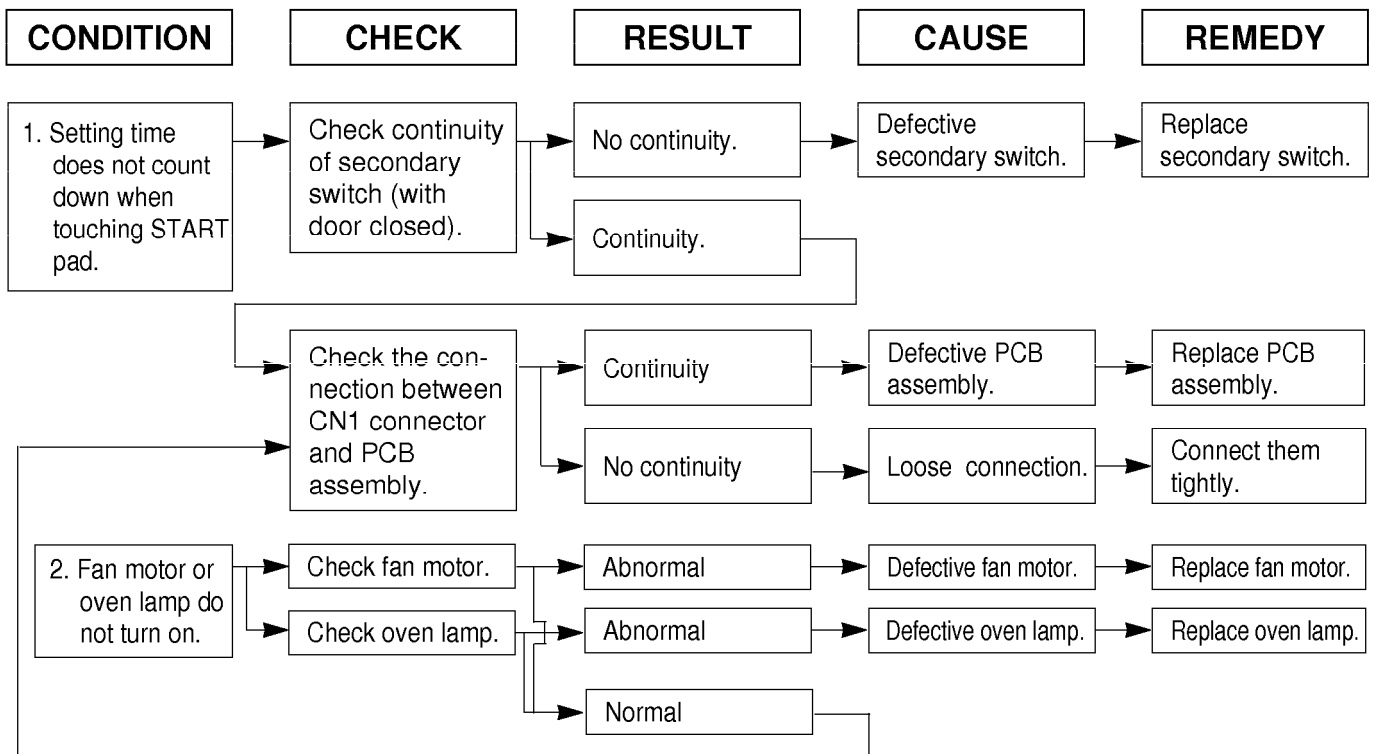
(TROUBLE 2) Oven does not operate at all, Display window does not display any figures, and no input is accepted.

CONDITION	CHECK	RESULT	CAUSE	REMEDY	
1. Fuse blows.	Check continuity of monitor switch (with door closed).	Continuity.	Malfunction of the monitor switch.	Replace fuse, primary, monitor, secondary switches, and RELAY(RY2) of P.C.B Assembly.	
		No continuity.			
	Replace fuse	Check continuity of primary switch (with door opened).	Continuity.		Shorted contact at the primary switch.
			No continuity.		
	Disconnect one side of the wire lead connected from transformer to the high voltage capacitor and operate the unit.	Normal.	Defective high voltage capacitor.		Replace high voltage capacitor.
		Fuse blows again	Defective high voltage transformer.		Replace high voltage transformer.

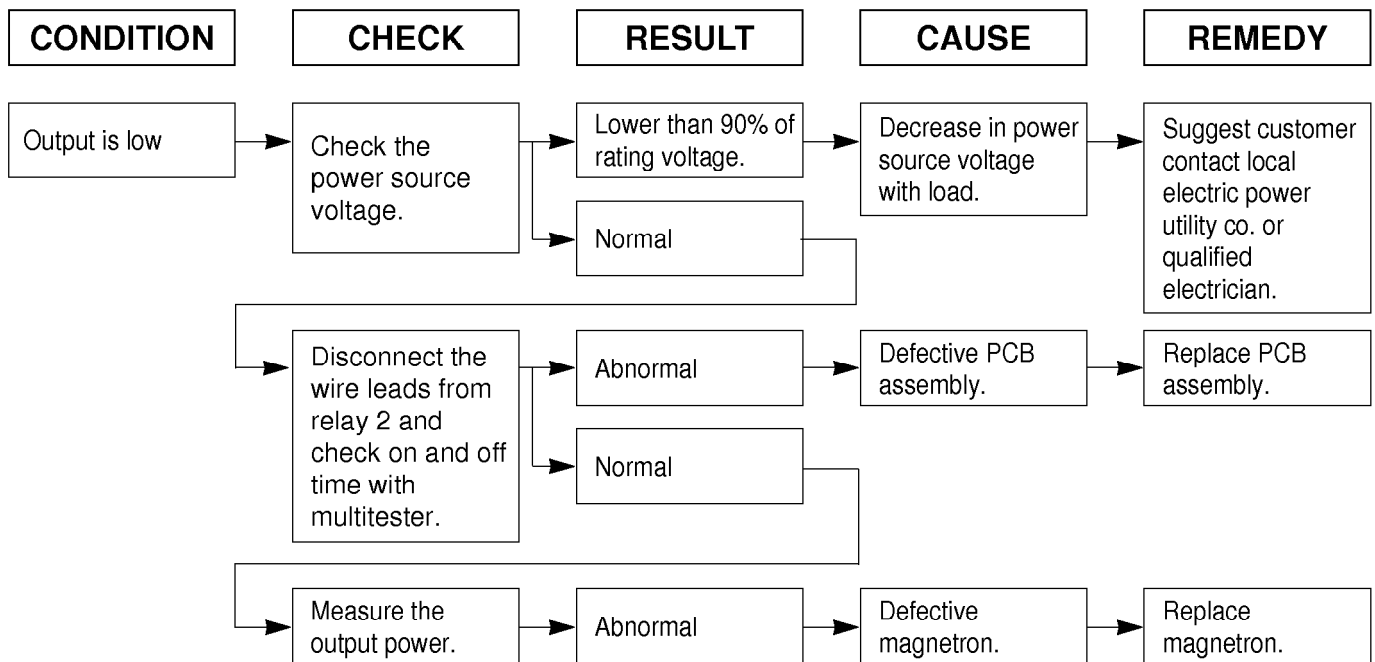
NOTE : All these switches must be replaced at the same time. Refer to page 5-7

2. Fuse does not blow.	Check continuity of thermostat.	No continuity.	Defective thermostat.	Replace thermostat.
		Continuity.		
	Check continuity of power supply cord.	No continuity.	Defective power supply cord.	Replace power supply cord.

(TROUBLE 3) Display shows all figures set, but oven does not start cooking while desired program times are set and START pad is touched.



(TROUBLE 4) Oven seems to be operating but little heat is produced in oven load.



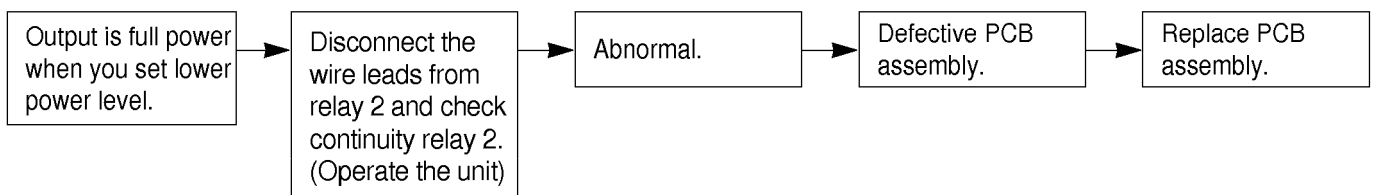
NOTE : Simple test of power output-conducted by heating one liter water for one min. if available. Minimum 8.5°C temperature rise is normal condition.

**(TROUBLE 5) No microwave oscillation even though oven lamp and fan motor run.
(Display operates properly)**

CONDITION	CHECK	RESULT	CAUSE	REMEDY
No microwave oscillation.	Disconnect the wire leads from relay 2 and check continuity of relay 2. (Operate the unit)	No continuity.	Defective PCB assembly.	Replace PCB assembly.
		Continuity.		
	Check high voltage transformer	Abnormal	Defective high voltage transformer.	Replace high voltage transformer.
		Normal		
	Check high voltage capacitor.	Abnormal	Defective high voltage capacitor.	Replace high voltage capacitor.
Normal				
Check high voltage diode.	Abnormal	Defective high voltage diode.	Replace high voltage diode.	
	Normal			
Check magnetron.	Abnormal	Defective magnetron.	Replace magnetron.	

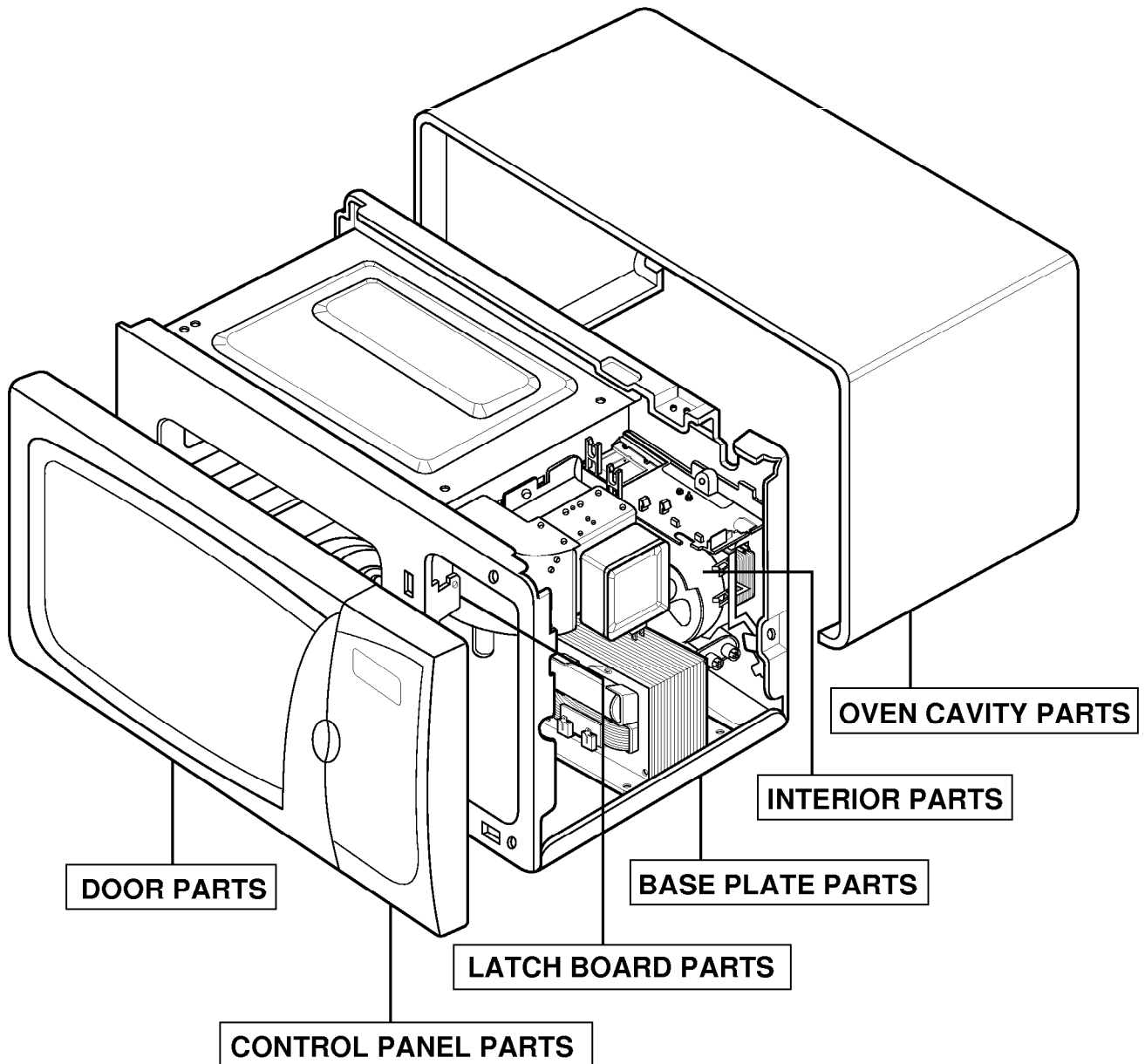
NOTE : • Make sure the wire leads correct position.

- When Removing the wire leads from the parts, be sure to grasp the connector, not the wires.
- When removing the magnetron, be sure to install the magnetron gasket in the correct position and in good condition.

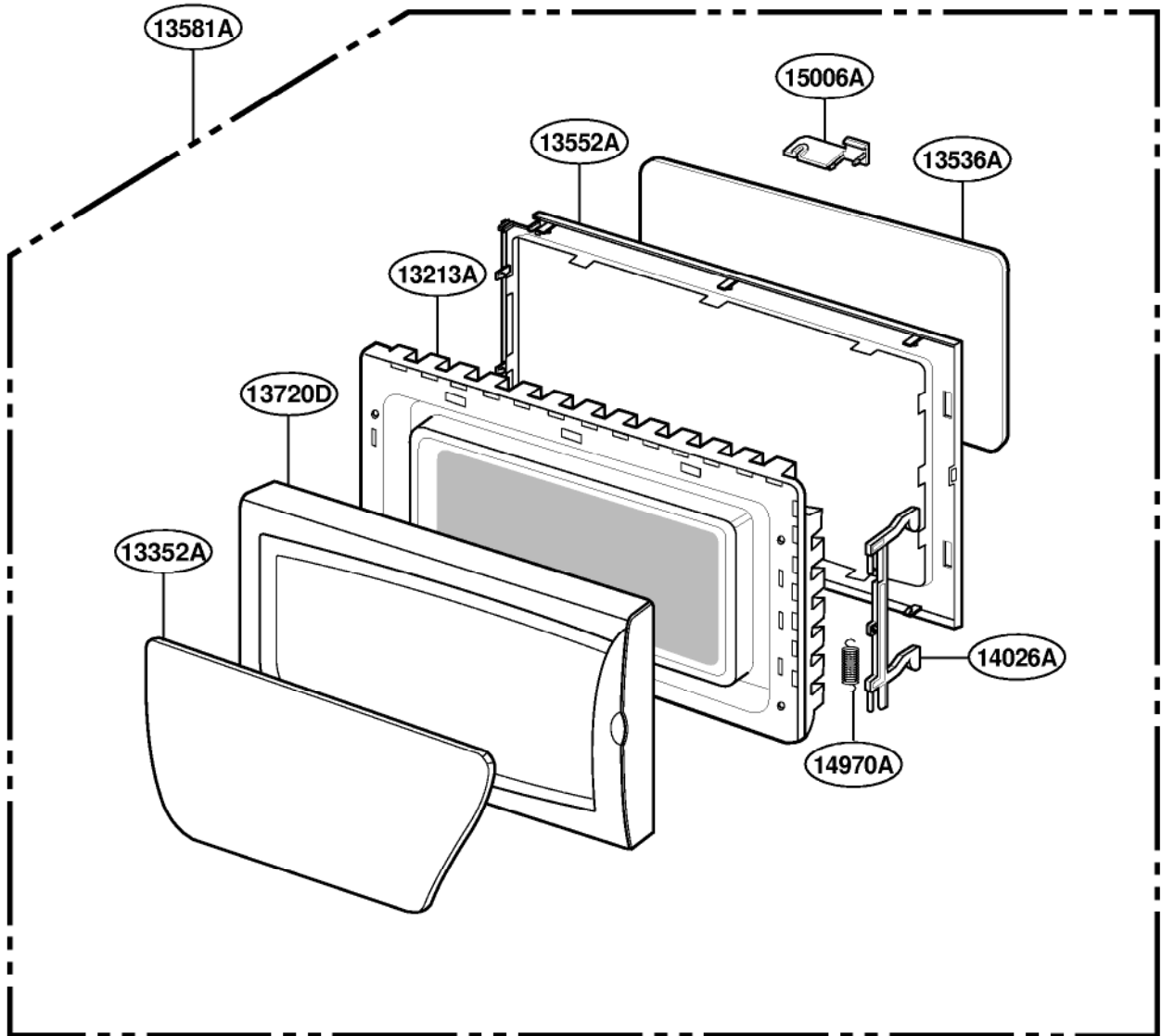


EXPLODED VIEW

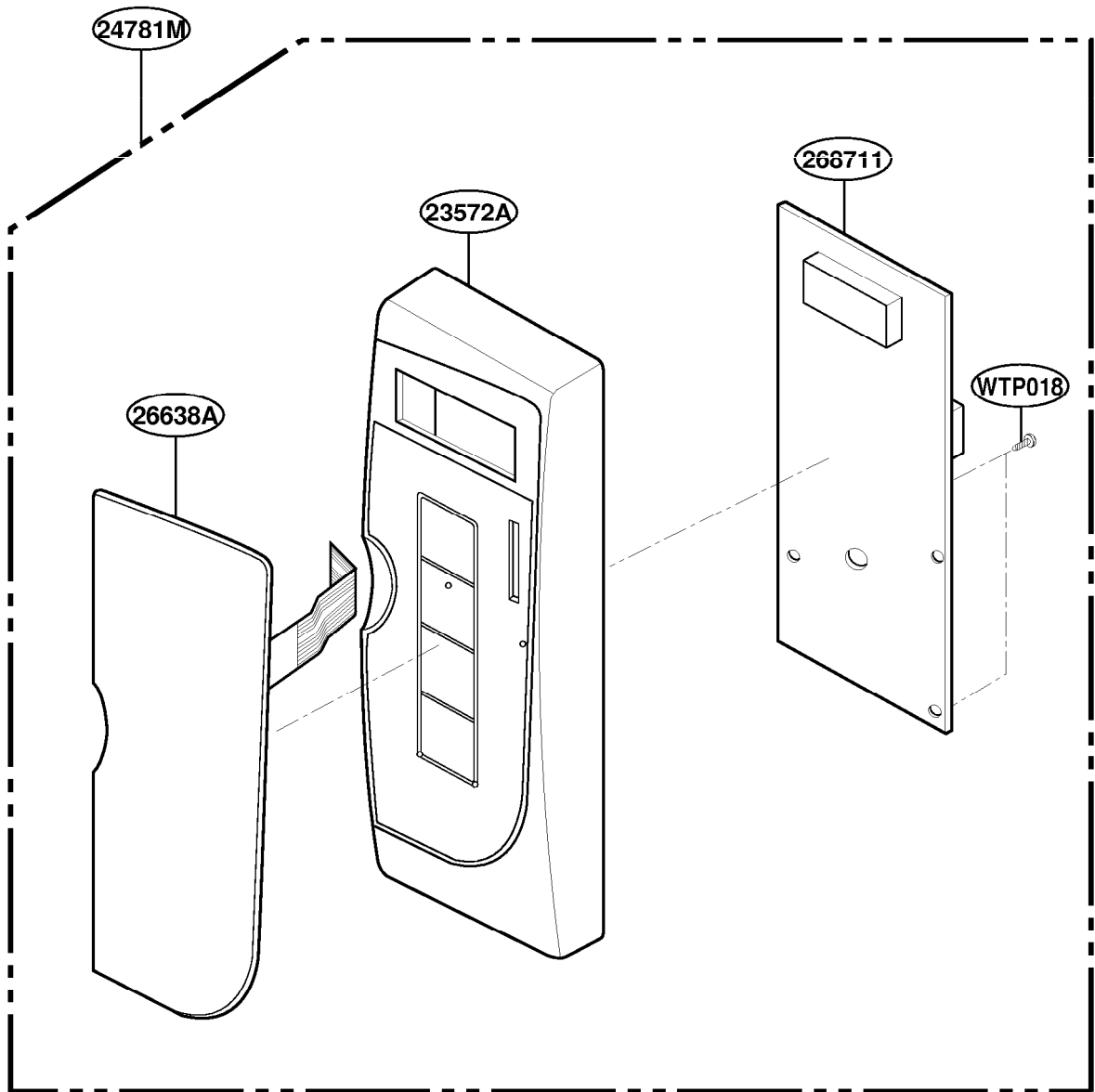
INTRODUCTION



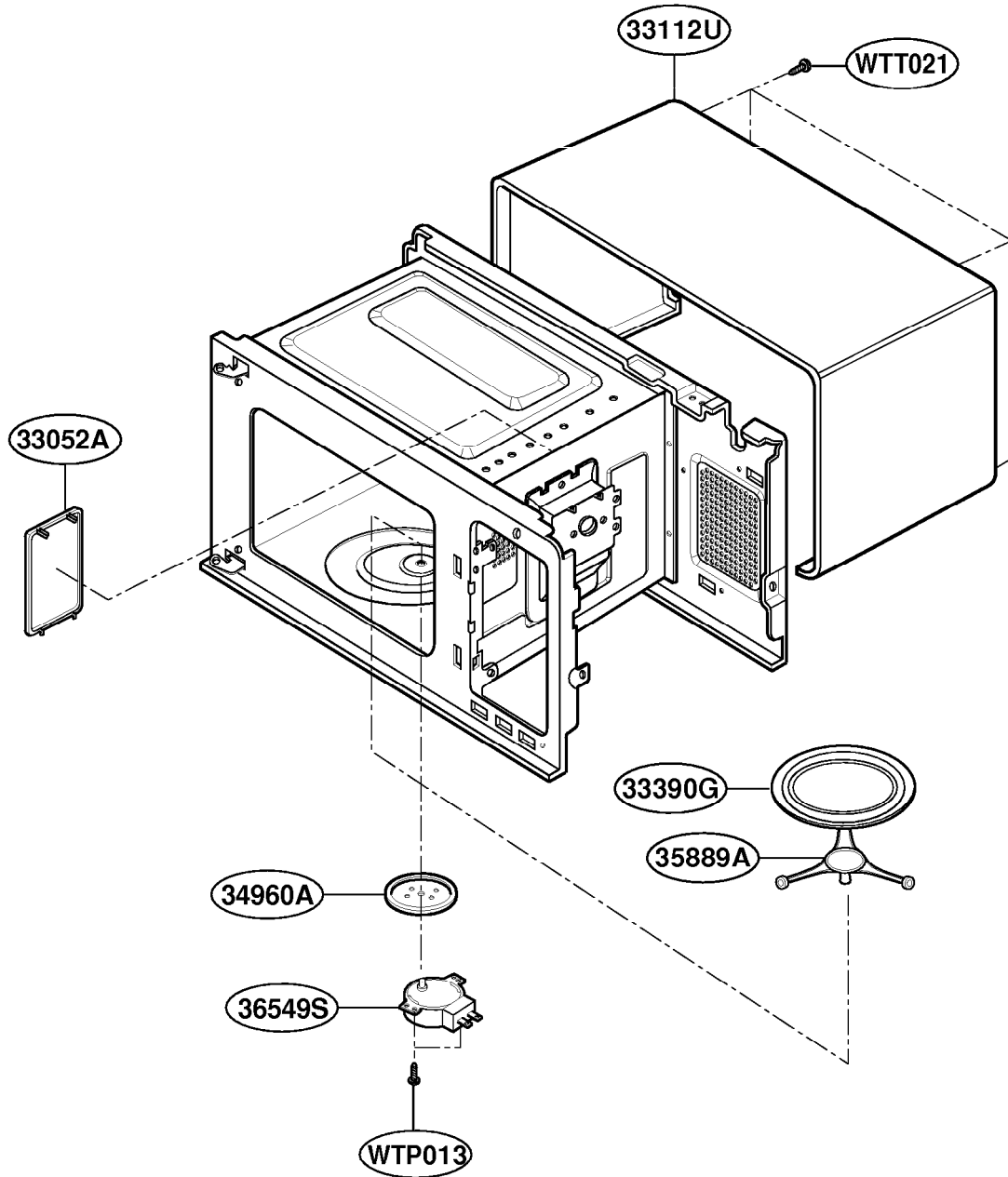
DOOR PARTS



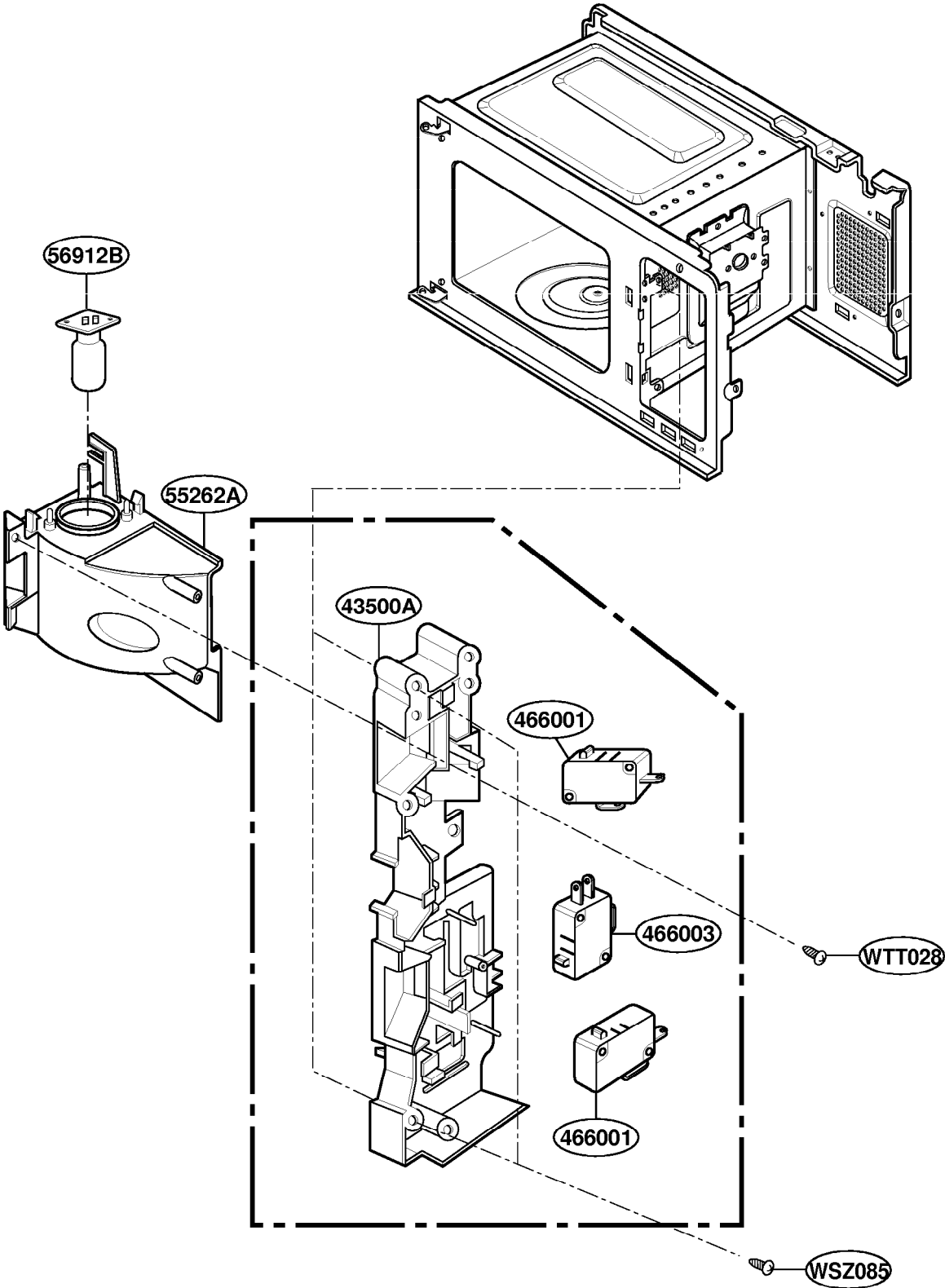
CONTROLLER PARTS



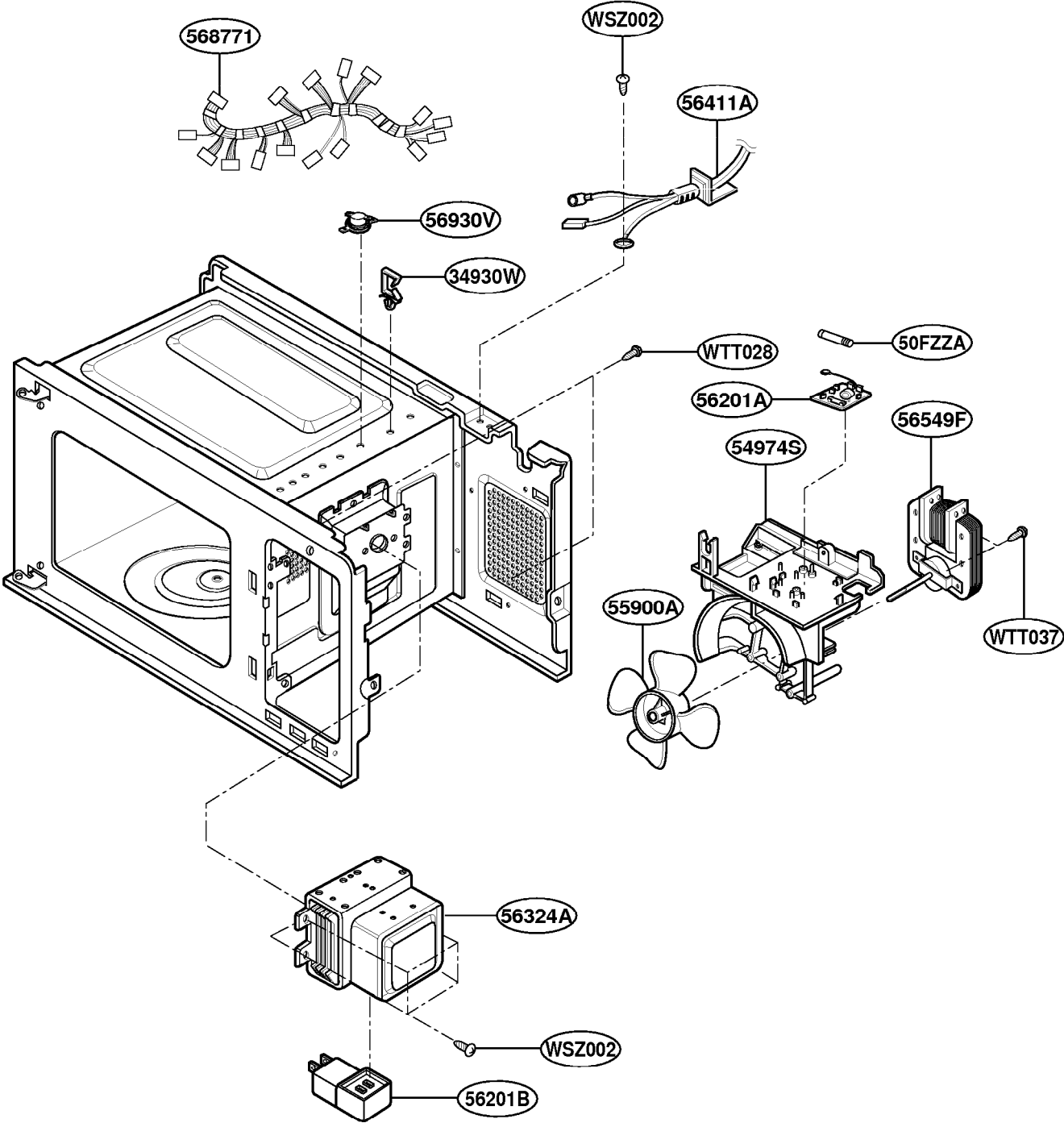
OVEN CAVITY PARTS



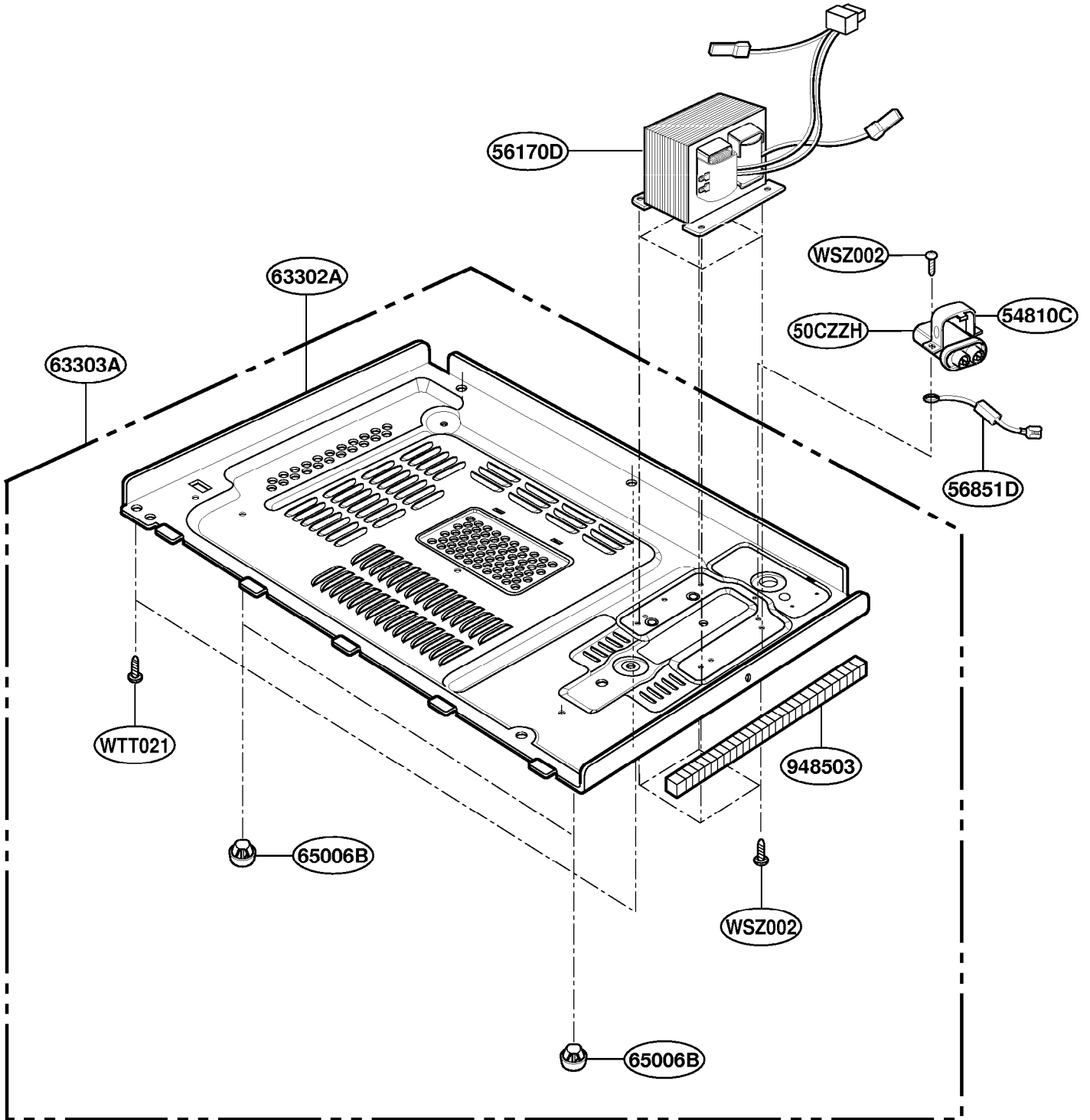
SUCTION GUIDE PARTS



INTERIOR PARTS



BASE PLATE PARTS



REPLACEMENT PARTS LIST

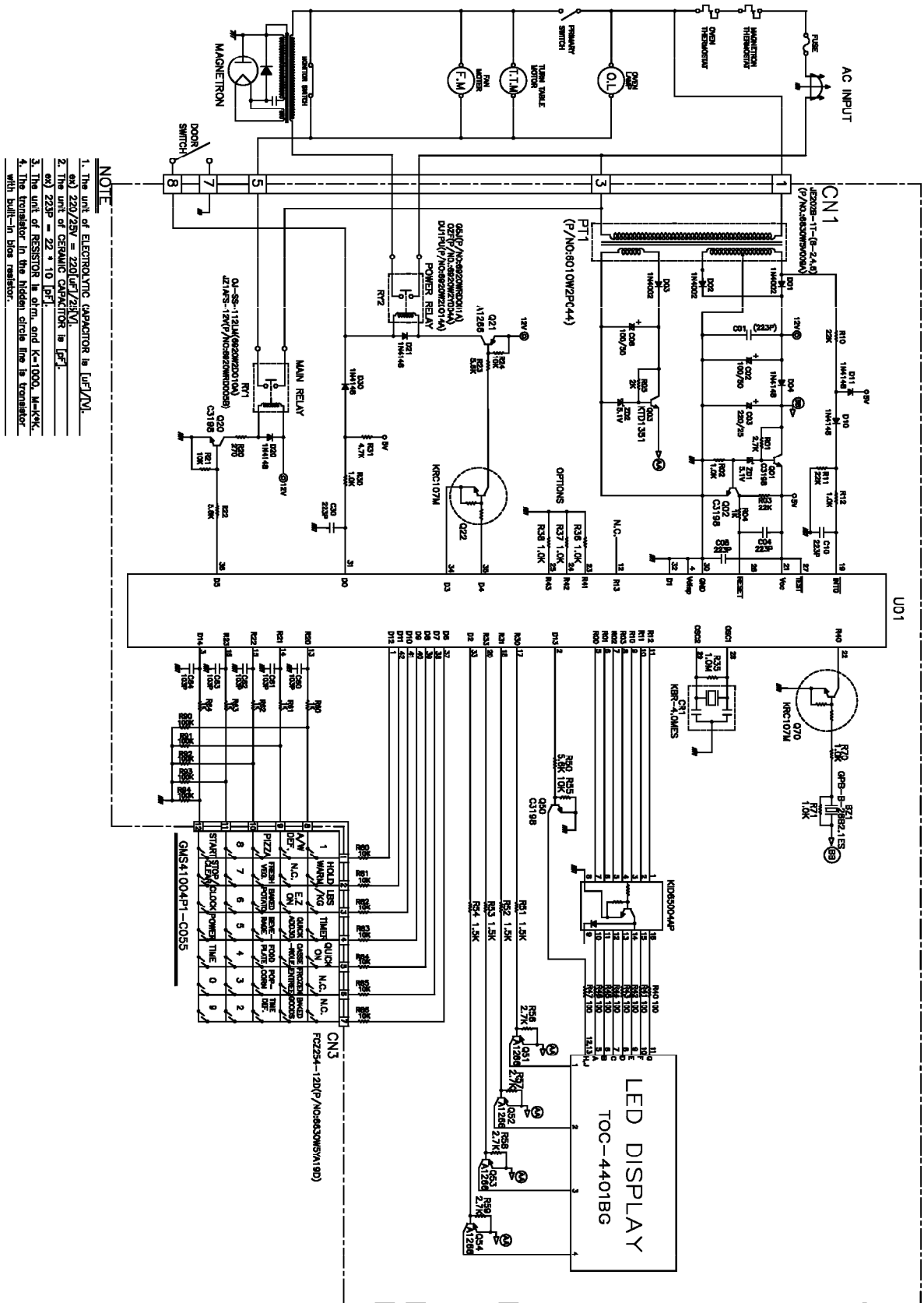
LOC. NO.	PART NO.	DESCRIPTION	SVC	ALTER
*01	3828W5A1947	MANUAL,[OWNERS]MWO	R	
*02	3828W5S1812	MANUAL,[SERVICE]	R	
13213A	3213W1A033C	DOOR FRAME ASSY	R	
13352A	3352W1A108S	FRONT SCREEN	R	
13536A	3536WRA001J	SEAL TAPE	R	
13552A	3552W1A048A	CHOKE COVER	R	
13581A	3581W1A262F	DOOR ASSY	R	
13720D	3720W0D155L	PANEL,[DOOR]	R	
14026A	4026W2A024A	LATCH	R	
14970A	4970WRA001B	SPRING	R	
15006A	5006W3A012A	CAP,[CHOKE COVER]	R	
23572A	3572W0A181D	CONTROL PANEL	R	
24781M	4781W1M224H	CONTROLLER ASSY,[MICOM]	R	
26638A	6638W1A060A	KEY MEMBRANE	R	
268711	6871W2S052B	PWB(PCB) ASSY,[MAIN]	R	
33052A	3052W2A021A	CANOPY,[RESIN]	R	
33112U	3112W0U023U	OUT CASE,[U-BENDING]	R	
33390G	3390W1G005A	TRAY,[GLASS]	R	
34930W	4930W3B028A	HOLDER	R	
34960A	4960W3G027A	MOUNT	R	
35889A	5889W2A013A	ROTATING RING ASSY	R	
36549S	6549W1S007D	MOTOR(CIRC),SYNCHRONOUS	R	6549W1S006D
43500A	3500W1A007A	BOARD,[LATCH BOARD]	R	
466001	6600W1K001D	SWITCH,MICRO	R	3B73362E
466003	3B73361D	SWITCH,MICRO	R	3B73361E
50CZZH	0CZZW1H001L	CAPACITOR,DRAWING[HIGH VOLTAGE]	R	6120W3H003C
50FZZA	3B70856G	FUSE,DRAWING	R	3B74133F
54810C	4810W3C003A	BRACKET,[CAPACITOR]	R	
54974S	4974W1S056A	GUIDE,[SUCTION GUIDE]	R	
55262A	5262W2A044A	DUCT,[AIR DUCT]	R	
55900A	5900W1A004A	FAN	S	
56170D	6170W1D030B	TRANSFORMER,HIGH VOLTAGE	R	6170W1D048A
56201A	2B72130F	FILTER ASSY,NOISE	R	
56201B	6201W2A019A	FILTER ASSY,CHOKE	R	6201W2A019C
56324A	3B71077B	MAGNETRON	R	
56411A	6411W1A012C	POWER CORD ASSY	R	
56549F	6549W1F005B	MOTOR(CIRC),FAN	R	
56851D	6021W3B001N	CABLE ASSY,DIODE	R	6021W3B001J
568771	6877W1A207A	LEAD WIRE ASSY	R	
56912B	6912W3B002L	LAMP[OVEN/BASELESS]	R	
56930V	6930W3A001C	THERMOSTAT,BIMETAL	R	
63302A	3302W0A019B	BASE PLATE	R	
63303A	3303W1A044B	BASE PLATE ASSY	R	
65006B	5006W3A019A	CAP,[BASE PLATE]	R	
948503	3B72244K	CUSHION	R	
WSZ002	1SBF0402418	SCREW TAP TITE(S),BINDING HEAD	R	
WSZ062	4000W4A003A	SCREW,	R	
WSZ085	4B70188C	SCREW,	R	

R, S : SERVICE PARTS

LOC. NO.	PART NO.	DESCRIPTION	SVC	ALTER
WTP013	1TPL0402418	SCREW TAPPING,PAN HEAD	R	
WTP018	1TPL0402818	SCREW TAPPING,PAN HEAD	R	
WTT021	1TTL0402418	SCREW TAPPING,TRUSS HEAD	R	
WTT028	1TTL0402818	SCREW TAPPING,TRUSS HEAD	R	
WTT037	1TTL0403818	SCREW TAPPING,TRUSS HEAD	R	

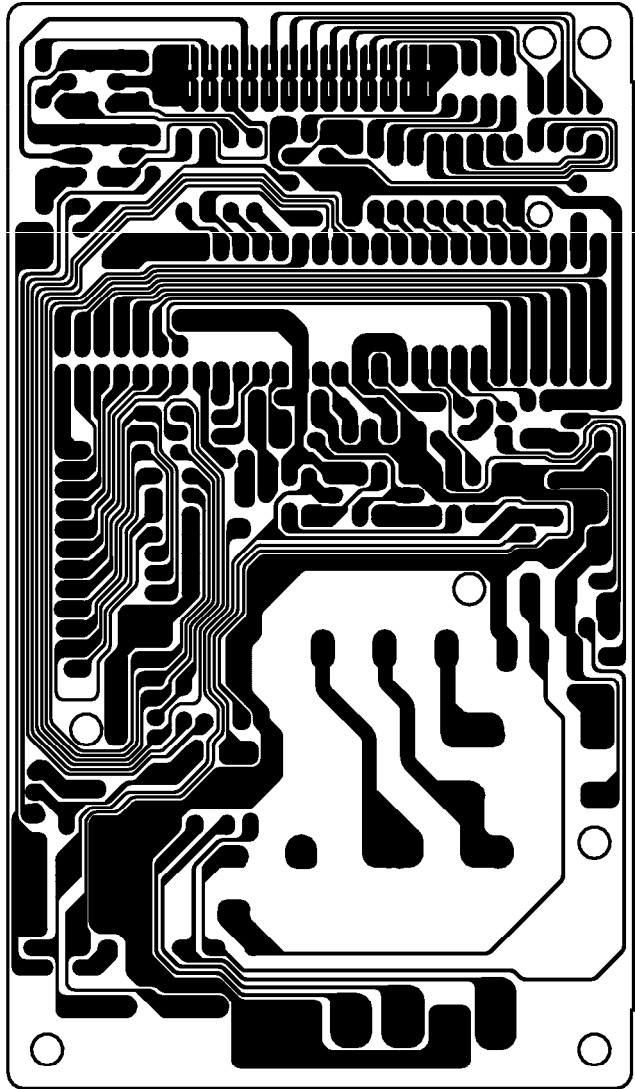
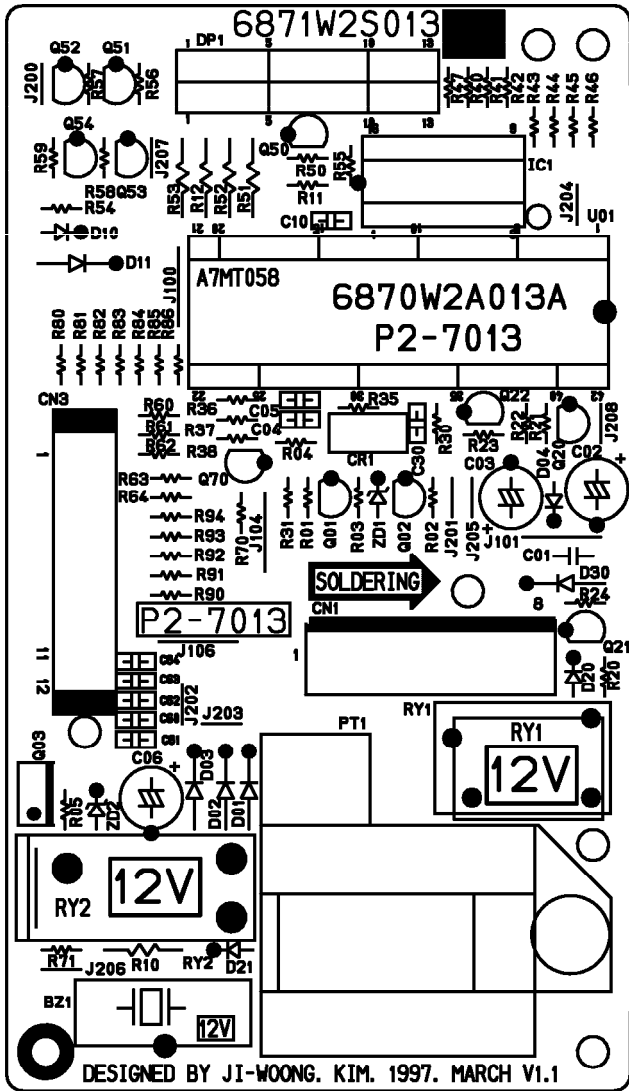
R, S : SERVICE PARTS

SCHEMATIC DIAGRAM OF P.C.B.



- NOTE**
1. The unit of ELECTROLYTIC CAPACITOR is $\mu\text{F}/\text{V}$.
 2. The unit of CERAMIC CAPACITOR is μF .
 3. The unit of RESISTOR is Ω , k , and M .
 4. The tolerance in the dimension size line is $\pm 0.1\text{mm}$ when built in this resistor.

PRINTED CIRCUIT BOARD



P.C.B. PARTS LIST

LOC. NO.	PART NO.	DESCRIPTION	SPECIFICATION	SVC	ALTER
BZ1	6908W3YA01B	BUZZER,PIEZO CERAMIC	TFM-57 EAST 2048HZ 70DB 3V 0.0	R	6908W3YA01A
C01	0CK1040K518	CAPACITOR,CERAMIC (HIGH DIELEC	0.1000UF 50V K B TA26	R	
C02	0CE1071K638	CAPACITOR,AL.ELECTROLYTIC	100UF SM 50V M FM5 TP5	R	
C03	0CE2271H638	CAPACITOR,AL.ELECTROLYTIC	220UF SM 25V M FM5 TP5	R	
C04	0CE2271H638	CAPACITOR,AL.ELECTROLYTIC	220UF SM 25V M FM5 TP5	R	
C05	0CK2230H518	CAPACITOR,CERAMIC (HIGH DIELEC	0.0220UF 25V K B TA26	R	
C06	0CK1040K518	CAPACITOR,CERAMIC (HIGH DIELEC	0.1000UF 50V K B TA26	R	
C07	0CK2230H518	CAPACITOR,CERAMIC (HIGH DIELEC	0.0220UF 25V K B TA26	R	
C41	0CK2230H518	CAPACITOR,CERAMIC (HIGH DIELEC	0.0220UF 25V K B TA26	R	
C61	0CK2210K518	CAPACITOR,CERAMIC (HIGH DIELEC	220PF 50V K B TA26	R	
C62	0CK2210K518	CAPACITOR,CERAMIC (HIGH DIELEC	220PF 50V K B TA26	R	
C63	0CK2210K518	CAPACITOR,CERAMIC (HIGH DIELEC	220PF 50V K B TA26	R	
C64	0CK2210K518	CAPACITOR,CERAMIC (HIGH DIELEC	220PF 50V K B TA26	R	
CN1	6630W5V009A	CONNECTOR (CIRC),WAFER	JE202B-1T-5(8-2,4,6),JAE EUN,W	R	6630W5V021A
CN3	6630W5YA19C	CONNECTOR (CIRC),WAFER	FCZ254-11D	R	6630W5V017B
CU1	4850W4C001G	CUSHION	7.0T 10W 35L SPONGE	R	
D01	0DD400209AA	DIODE,RECTIFIER	1N4002 TP PYUNG CHANG	R	
D02	0DD400209AA	DIODE,RECTIFIER	1N4002 TP PYUNG CHANG	R	
D04	0DD400209AA	DIODE,RECTIFIER	1N4002 TP PYUNG CHANG	R	
D05	0DD414809AA	DIODE,SWITCHING	1N4148 26MM	R	
D08	0DD414809AA	DIODE,SWITCHING	1N4148 26MM	R	
D09	0DD400209AA	DIODE,RECTIFIER	1N4002 TP PYUNG CHANG	R	
D10	0DD400209AA	DIODE,RECTIFIER	1N4002 TP PYUNG CHANG	R	
D11	0DD400209AA	DIODE,RECTIFIER	1N4002 TP PYUNG CHANG	R	
D12	0DD400209AA	DIODE,RECTIFIER	1N4002 TP PYUNG CHANG	R	
D41	0DD414809AA	DIODE,SWITCHING	1N4148 26MM	R	
D42	0DD414809AA	DIODE,SWITCHING	1N4148 26MM	R	
D43	0DD414809AA	DIODE,SWITCHING	1N4148 26MM	R	
DP1(B)	0DLZZW5A01C	LED	WD061A-01 BK WAICHI GREEN 100	R	0DLZZW5A01B
PT1	6170W2I004A	TRANSFORMER,POWER	120V/60HZ,12V/100MA,7.5V/90MA	R	
Q01	0TR101509AB	TRANSISTOR	A1015=KTA12660 KEC O TO-92 TP	R	
Q02	0TR101509AB	TRANSISTOR	A1015=KTA12660 KEC O TO-92 TP	R	
Q03	0TR101509AB	TRANSISTOR	A1015=KTA12660 KEC O TO-92 TP	R	
Q04	0TR107009AE	TRANSISTOR	KRA107M TO-92M KEC	R	
Q05	0TR181509AB	TRANSISTOR	KTC1815-Y=KTC3198YTO-92 TP	R	
Q42	0TR101509AB	TRANSISTOR	A1015=KTA12660 KEC O TO-92 TP	R	
Q51	0TR107009AE	TRANSISTOR	KRA107M TO-92M KEC	R	
Q81	0TR101509AB	TRANSISTOR	A1015=KTA12660 KEC O TO-92 TP	R	
Q82	0TR101509AB	TRANSISTOR	A1015=KTA12660 KEC O TO-92 TP	R	
Q83	0TR101509AB	TRANSISTOR	A1015=KTA12660 KEC O TO-92 TP	R	
Q84	0TR101509AB	TRANSISTOR	A1015=KTA12660 KEC O TO-92 TP	R	
R01	0RD1001G608	RESISTOR,FIXED CARBON FILM	1K OHM 1/4 W 5.00% TA26	R	
R02	0RD2202F608	RESISTOR,FIXED CARBON FILM	22K OHM 1/6 W 5.00% TA26	R	
R03	0RD1001F608	RESISTOR,FIXED CARBON FILM	1K OHM 1/6 W 5.00% TA26	R	
R04	0RD1501F608	RESISTOR,FIXED CARBON FILM	1.5K OHM 1/6 W 5.00% TA26	R	
R05	0RD2701F608	RESISTOR,FIXED CARBON FILM	2.7K OHM 1/6 W 5.00% TA26	R	
R06	0RD1002F608	RESISTOR,FIXED CARBON FILM	10K OHM 1/6 W 5.00% TA26	R	
R07	0RD1001F608	RESISTOR,FIXED CARBON FILM	1K OHM 1/6 W 5.00% TA26	R	
R08	0RD2001F608	RESISTOR,FIXED CARBON FILM	2K OHM 1/6 W 5.00% TA26	R	
R09	0RD4701G608	RESISTOR,FIXED CARBON FILM	4.7K OHM 1/4 W 5.00% TA26	R	
R10	0RD1002F608	RESISTOR,FIXED CARBON FILM	10K OHM 1/6 W 5.00% TA26	R	

R: SERVICE PARTS

LOC. NO.	PART NO.	DESCRIPTION	SPECIFICATION	SVC	ALTER
R11	0RD2700F608	RESISTOR, FIXED CARBON FILM	270 OHM 1/6 W 5.00% TA26	R	
R21	0RD1000F608	RESISTOR, FIXED CARBON FILM	100 OHM 1/6 W 5.00% TA26	R	
R22	0RD1000F608	RESISTOR, FIXED CARBON FILM	100 OHM 1/6 W 5.00% TA26	R	
R23	0RD1000F608	RESISTOR, FIXED CARBON FILM	100 OHM 1/6 W 5.00% TA26	R	
R24	0RD1000F608	RESISTOR, FIXED CARBON FILM	100 OHM 1/6 W 5.00% TA26	R	
R25	0RD1000F608	RESISTOR, FIXED CARBON FILM	100 OHM 1/6 W 5.00% TA26	R	
R26	0RD1000F608	RESISTOR, FIXED CARBON FILM	100 OHM 1/6 W 5.00% TA26	R	
R27	0RD1000F608	RESISTOR, FIXED CARBON FILM	100 OHM 1/6 W 5.00% TA26	R	
R28	0RD1000F608	RESISTOR, FIXED CARBON FILM	100 OHM 1/6 W 5.00% TA26	R	
R42	0RD1001F608	RESISTOR, FIXED CARBON FILM	1K OHM 1/6 W 5.00% TA26	R	
R43	0RD4701F608	RESISTOR, FIXED CARBON FILM	4.7K OHM 1/6 W 5.00% TA26	R	
R44	0RD1002F608	RESISTOR, FIXED CARBON FILM	10K OHM 1/6 W 5.00% TA26	R	
R45	0RD1501F608	RESISTOR, FIXED CARBON FILM	1.5K OHM 1/6 W 5.00% TA26	R	
R46	0RD4702F608	RESISTOR, FIXED CARBON FILM	47K OHM 1/6 W 5.00% TA26	R	
R48	0RD5601F608	RESISTOR, FIXED CARBON FILM	5.6K OHM 1/6 W 5.00% TA26	R	
R51	0RD1000F608	RESISTOR, FIXED CARBON FILM	100 OHM 1/6 W 5.00% TA26	R	
R52	0RD1001F608	RESISTOR, FIXED CARBON FILM	1K OHM 1/6 W 5.00% TA26	R	
R61	0RD1004F608	RESISTOR, FIXED CARBON FILM	1M OHM 1/6 W 5.00% TA26	R	
R62	0RD1002F608	RESISTOR, FIXED CARBON FILM	10K OHM 1/6 W 5.00% TA26	R	
R63	0RD1002F608	RESISTOR, FIXED CARBON FILM	10K OHM 1/6 W 5.00% TA26	R	
R64	0RD1002F608	RESISTOR, FIXED CARBON FILM	10K OHM 1/6 W 5.00% TA26	R	
R65	0RD1002F608	RESISTOR, FIXED CARBON FILM	10K OHM 1/6 W 5.00% TA26	R	
R66	0RD1503F608	RESISTOR, FIXED CARBON FILM	150K OHM 1/6 W 5.00% TA26	R	
R67	0RD1503F608	RESISTOR, FIXED CARBON FILM	150K OHM 1/6 W 5.00% TA26	R	
R68	0RD1503F608	RESISTOR, FIXED CARBON FILM	150K OHM 1/6 W 5.00% TA26	R	
R69	0RD1503F608	RESISTOR, FIXED CARBON FILM	150K OHM 1/6 W 5.00% TA26	R	
R71	0RD1002G608	RESISTOR, FIXED CARBON FILM	10K OHM 1/4 W 5.00% TA26	R	
R72	0RD1002G608	RESISTOR, FIXED CARBON FILM	10K OHM 1/4 W 5.00% TA26	R	
R73	0RD1002G608	RESISTOR, FIXED CARBON FILM	10K OHM 1/4 W 5.00% TA26	R	
R74	0RD1002G608	RESISTOR, FIXED CARBON FILM	10K OHM 1/4 W 5.00% TA26	R	
R75	0RD1002G608	RESISTOR, FIXED CARBON FILM	10K OHM 1/4 W 5.00% TA26	R	
R76	0RD1002G608	RESISTOR, FIXED CARBON FILM	10K OHM 1/4 W 5.00% TA26	R	
R77	0RD1002G608	RESISTOR, FIXED CARBON FILM	10K OHM 1/4 W 5.00% TA26	R	
R81	0RD1501G608	RESISTOR, FIXED CARBON FILM	1.5K OHM 1/4 W 5.00% TA26	R	
R82	0RD1501G608	RESISTOR, FIXED CARBON FILM	1.5K OHM 1/4 W 5.00% TA26	R	
R83	0RD1501G608	RESISTOR, FIXED CARBON FILM	1.5K OHM 1/4 W 5.00% TA26	R	
R84	0RD1501G608	RESISTOR, FIXED CARBON FILM	1.5K OHM 1/4 W 5.00% TA26	R	
R85	0RD4701F608	RESISTOR, FIXED CARBON FILM	4.7K OHM 1/6 W 5.00% TA26	R	
R86	0RD4701F608	RESISTOR, FIXED CARBON FILM	4.7K OHM 1/6 W 5.00% TA26	R	
R87	0RD4701F608	RESISTOR, FIXED CARBON FILM	4.7K OHM 1/6 W 5.00% TA26	R	
R88	0RD4701F608	RESISTOR, FIXED CARBON FILM	4.7K OHM 1/6 W 5.00% TA26	R	
RY1	6920W2D010A	RELAY	OJ-SS-112LM	R	6920W2D010B
RY2	6920W2YD04A	RELAY	OZF-S-112LM1P, DC12V, SPST, OEG	R	
U01	0ITO474430H	IC, TOSHIBA	TMP47C443N-HK71 28PIN	R	
ZD1	0DZ510009AA	DIODE, ZENER	5.1V 1/2W TP	R	
ZD2	0DZ560009AA	DIODE, ZENER	RD5.6JB, 0.5W TP PYUNG CHANG	R	

R: SERVICE PARTS

