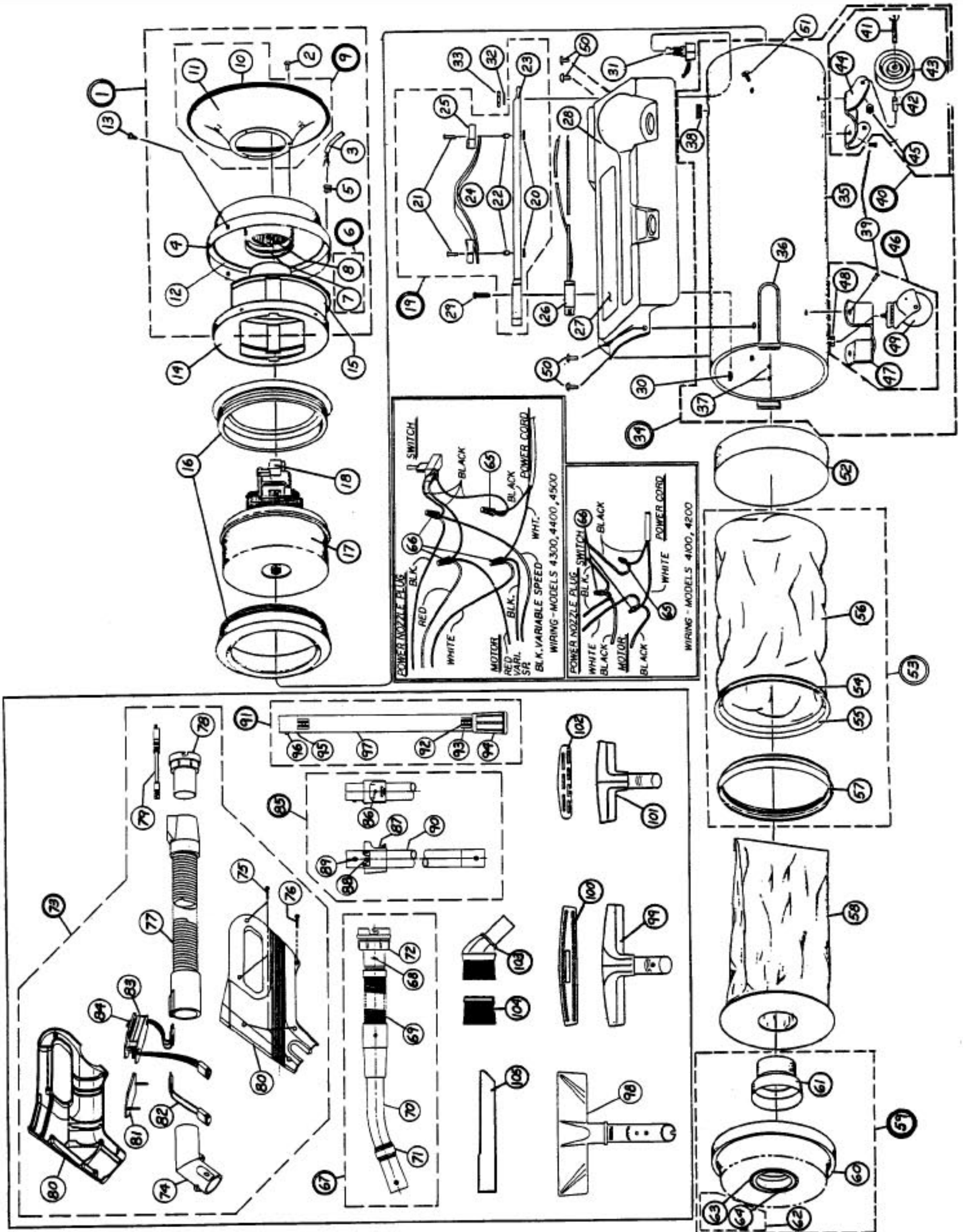


Models: 4100, 4200, 4300, 4400, 4500



ROYAL

METAL TANKS

Models: 4100, 4200, 4300, 4400, 4500

1	NLA	End Bell & Cord Ring Assy, 4100, 4200	52	R-415030	Filter Disc
1A	NLA	End Bell & Cord Ring Assy, 4300, 4400	53	R-041140	Bag Assembly
1B	R-415764	End Bell & Cord Ring Assy, 4500	54	NLA	Bag Clamping Wire
2	R-008241	Rivet	55	NLA	Bag Inlet
3	NLA	Cord, 25 ft, 4100, 4200	56	NLA	Cloth Bag
3A	NLA	Cord, 30 ft, 4300, 4400	57	R-701407	Inlet Gasket
3B	R-041437A	Cord, 30 ft, 4500	58	R-401403	Envelope w/ 4 Paper Bags
4	NLA	End Bell, 4100, 4200	59	R-040173	End Bell Assy, front
4A	NLA	End Bell, 4300, 4400, 4500	60	R-401777	Front End Bell
5	R-880304	Strain Relief	61	R-775794	Inlet Tube
6	R-026065	Connector Assembly	62	R-026056	Connector Assy
7	NLA	Pin	63	NLA	Connector Pin
8	NLA	Connector Stamping	64	NLA	Connector Stamping
9	R-040169A	Cord Storage Ring Assy, 4100, 4200, 4300, 4400	65	R-259761	Solderless Connector, small
9A	R-040169A	Cord Storage Ring Assembly, 4500	66	R-259762	Solderless Connector, large
10	R-401201	Bumper, 4100, 4200, 4300,	67	R-041084B	7 ft Hose & Bleed Valve Assy, 4100
10A	R-401201A	Bumper,	68	NLA	Split Rivet
11	NLA	Storage Ring	69	NLA	Hose Assy, blue vinyl
12	R-156776	Gasket, 4100, 4200	69	R-410802B	Hose Assy, grey vinyl
13	R-200707	Screw	70	NLA	Curved Wand
14	R-401062	Rear Motor Support Assy	71	NLA	Bleed Valve
15	R-411277	Air Deflector, 4300, 4400, 4500	72	R-190180B	Hose Connector Assy
16	R-350060	Motor Support	73	NLA	Power Grip & Electric Hose Assy
17	R-435210	Motor Assembly, 4100, 4200	73B	NLA	Power Grip & Electric Hose Assy, 4500
17A	NLA	Motor Assembly, 4300, 4400	74	R-417005A	Dirt Passage Tube, 4300, 4200, 4400
17B	R-460003	Motor Assembly, 4500	74A	R-417005A	Dirt Passage Tube, 4500
18	NLA	Carbon Brush Assy, 4100, 4200	75	NLA	Screw
18A	NLA	Carbon Brush Assy, 4300, 4400	76	NLA	Screw
18B	NLA	Carbon Brush Assy, 4500	77	R-420802A	Electric Hose, 4200
19	R-0411302	Handle Assembly, 4100, 4200, 4300, 4400	77A	NLA	Electric Hose, 4300, 4400
19A	NLA	Handle Assembly, 4500	77B	R-467802	Electric Hose, 4500
20	R-011246	Washer	78	R-049780A	Connector Assy
21	NLA	Rivet	79	NLA	Pigtail, 2 wire, 4200, 4250
22	R-601772	Spacer	79A	R-041728A	Pigtail, 3 wire
23	NLA	Wiring Duct	80	NLA	Housing Assy
24	R-701314B	Handle, 4100, 4200, 4300, 4400	81	NLA	Cover & Label Assy, 4200
24A	R-7013146	Handle, 4500	82	NLA	Plug Assy, 4200
25	R-750725	Grip Stamping	83	R-440030	Circuit Board Assy, 4300, 4400
26	R-401323	Plug, w/ leads, 4100, 4200	83A	R-2460030	Circuit Board Assy, 4500
26A	R-460001	Plug, w/ leads, 4300, 4400, 4500	84	R-170176	Button, suction control, 4300, 4400, 4500
27	NLA	Label, 4100, 4200	85	R-041077	Upper Wand Assembly, 4100
27A	NLA	Label, 4300, 4400	85A	R-041777A	Upper Wand Assembly, 4200, 4300, 4400, 4500
27B	NLA	Label, 4500	86	R-133054	Rivet, 5200, 4300, 4400, 4500
28	R-411000A	Tool Caddy, 4100, 4200, 4300, 4400	87	NLA	Cuff, 4200, 4300, 4400
28A	R-411000A	Tool Caddy, 4500	87A	NLA	Cuff, 4500
29	R-411752	Screw	88	R-008241	Rivet
30	R-411612	Handle Nut	89	NLA	Snap Button
31	R-413302	Switch, push type, 4100, 4200	90	NLA	Upper Wand, 4100
31A	R-460002	Switch, toggle type, 4300, 4400, 4500, 6 leads	90A	NLA	Upper Wand, 4200, 4300, 4400, 4500
32	NLA	Lockwasher, switch	91	NLA	Lower Wand, 4100, 4200, 4300, 4400
33	R-153319	Nut, switch	91A	R-041776A	Lower Wand, 4500
34	R-042071	Casing & Wheels Assy, 4100, 4200	92	R-010442	Rivet
34A	NLA	Casing & Wheels Assy, 4300, 4400	93	NLA	Cord Clip, 4100, 4200, 4300, 4400
34B	NLA	Casing & Wheels Assy, 4500	93A	NLA	Cord Clip, 4500
35	R-041162	Casing Assy, 4100, 4200, 4300, 4400	94	R-901843A	Tube Seal, 4100, 4200, 4300, 4400
35A	R-041162	Casing Assy, 4500, 4600	94A	R-901843A	Tube Seal, 4500
36	R-040174B	Clamp Assy, 4100, 4200, 4300, 4400	95	R-008241	Rivet
36A	R-040174B	Clamp Assy, 4500	96	R-401232	Snap Button
37	R-008241	Rivet	97	NLA	Lower Wand
38	R-230324	Grommet	98	R-241020B	11" Carpet Nozzle Assy, 4100, 4300
39	R-133054	Rivet	99	NLA	10" Floor Brush Assy, 4100, 4200, 4300, 4400
40	R-026105	Rear Wheels Assy	99A	R-415682A	10" Floor Brush Assy, 4500
41	R-260042	Screw	100	NLA	Brush Insert
42	R-260772	Spacer	101	NLA	6" Upholstery Tool, 4100, 4200, 4300, 4400
43	NLA	Wheel	101A	R-415582A	6" Upholstery Tool, 4500
44	R-966006	Wheel Bracket	102	NLA	Plastic Insert
45	R-413709	Hex Nut	103	NLA	Round Brush Assy, 4100, 4200, 4300, 4400
46	NLA	Front Wheels Assy, 4100, 4200	103A	R-097282A	Round Brush Assy, 4500
46A	R-070275	Front Wheels Assy	104	R-972806	Brush Insert
47	R-701119	Bracket	105	NLA	Crevice Tool, 4100, 4200, 4300, 4400
48	R-413612	Hex Nut	105A	R-258801A	Crevice Tool, 4500
49	R-988440	Caster, swivel ball	NLA	NLA	Power Nozzle Assy, 4100
50	R-133054	Rivet		R-610110	Power Nozzle Assy, 4200, 4300, 4400
51	R-350810	Screw		NLA	Power Nozzle Assy, 4500