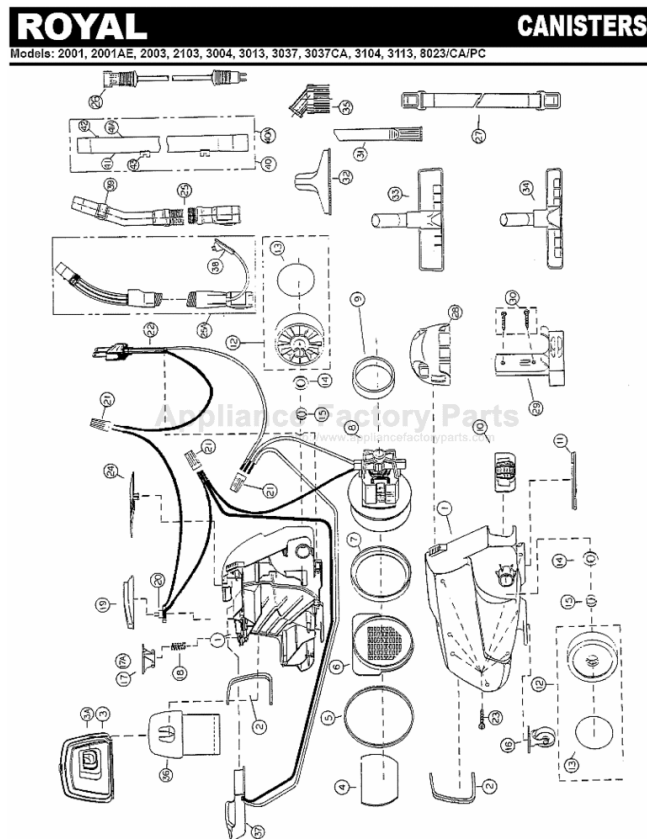


This Owner's Manual is provided and hosted by [Appliance Factory Parts](#).



Royal 08023PC Owner's Manual

[Shop genuine replacement parts for Royal 08023PC](#)

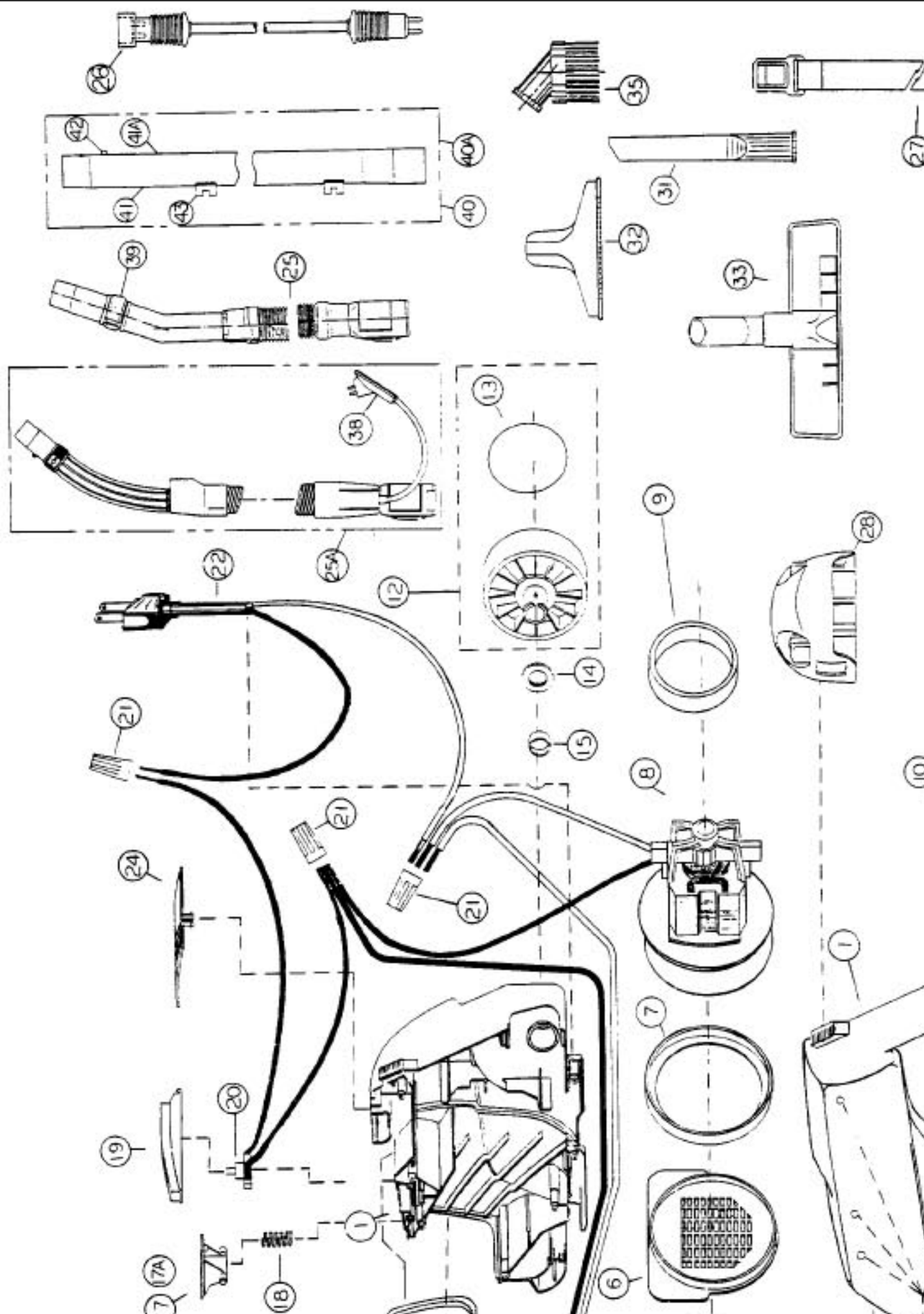


[Find Your Royal Vacuum Cleaner Parts - Select From 772 Models](#)

----- Manual continues below -----

ROYAL

Models: 2001, 2001AE, 2003, 2103, 3004, 3013, 3037, 3037CA, 3104, 3113, 8023/CA/PC



ROYAL

Models: 2001, 2001AE, 2003, 2103, 3004, 3013, 3037, 3037CA, 3104, 3113, 8023/CA/PC

1.....	NLA	Housing Assy, 2001, 2001AE	25.....	R-200284	Hose A
1.....	NLA	Housing Assy, 2003, 2103	25.....	R-200284	Hose A
1.....	NLA	Housing Assy, 3013, 3113	25.....	NLA	Hose A
1.....	NLA	Housing Assy, 3004, 3104	25.....	R-300485	Hose A
1.....	R-00102A	Housing Assy, 3037/CA	25.....	NLA	Hose A
1.....	R-001073	Housing Assy, 8023/CA/PC	26.....	R-211317	Power I
2.....	R-200180	Housing Seal		R-255100	Connec
3.....	R-200105	Door, Gasket & Pin Assy	27.....	R-200319	Carry S
3.....	R-200106	Door, Gasket & Pin Assy, 3104	28.....	R-200390	Tool Ca
3.....	NLA	Door, Gasket & Pin Assy, 2103	28.....	R-215090	Tool Ca
4.....	NLA	Filter, Microfresh, 2 pack	29.....	R-200391	Wall Br
4.....	NLA	Filter, blue foam, 2001/AE, 2003, 3013, 2103, 3113, 8023/CA/PC	30.....	R-503010	Screw,
5.....	NLA	Motor Support Gasket	31.....	R-502801	Crevice
6.....	R-200110	Motor Support Grill	31.....	R-320801	Crevice
7.....	R-200121	Motor Gasket	32.....	R-098584	Upholst
7.....	NLA	Motor Gasket, 2003, 2103, 3013, 3113	33.....	R-300422	11" Flo
8.....	NLA	Motor, 2001/AE	33.....	R-200122	11" Flo
8.....	R-303332	Motor, 3004, 3104	33.....	R-205033	11" Flo
8.....	R-200320	Motor, 2003, 2103	34.....	R-097682	10" Flo
8.....	NLA	Motor, 3013, 3113	34.....	R-097682	10" Flo
8.....	R-303332	Motor, 3037/CA, 8023/CA/PC			8023
9.....	R-200150	Field Gasket	34.....	NLA	Carpet
10.....	R-200145	Exhaust Grill	35.....	NLA	Round
11.....	R-200135	Cord Release	35.....	R-050282	Round
12.....	R-200115	Wheel & Label Assy	35.....	R-215082	Round
12.....	NLA	Wheel & Label Assy, 3013, 3113	36.....	R-200147	Paper E
13.....	NLA	Label	36.....	R-300475	Paper E
13.....	R-200115	Wheel & Label Assy, 2001/AE, 3037/CA, 8023	36.....	R-200348	Paper E
13.....	NLA	Label, 2001/AE, 2003, 2103, 8023/CA/PC	36.....	NLA	Paper E
13.....	NLA	Label, 3013, 3113	37.....	R-210306	Plug Ho
14.....	R-260100	Felt Washer	37.....	R-210306	Plug Ho
15.....	R-265100	Wheel Sleeve	38.....	R-210315	Pigtail,
16.....	NLA	Caster	39.....	R-300458	Bleed V
17.....	NLA	Door Latch	40.....	NLA	Wand,
17.....	NLA	Door Latch, 3104	40.....	R-210325	Wand,
17.....	R-2001253	Door Latch, 2103	40.....	R-210325	Wand,
18.....	R-200175	Spring, door latch	40.....	NLA	Wand A
19.....	R-200130	Switch Actuator	40A.....	NLA	Wand A
20.....	NLA	Switch	41.....	R-310478	Wand C
21.....	R-259762	Wire Connector	41A.....	NLA	Wand C
22.....	NLA	Cord	42.....	R-401232	Snap B
22.....	R-999020	Cord, 2001/AE	43.....	NLA	Cord C
22.....	R-999025	Cord, 3013, 3113		NLA	Power I
22.....	R-999025	Cord, 3037/CA		R-210300	Power I
22.....	R-999020	Cord, 8023/CA/PC		NLA	Power I
23.....	R-250100	Screw, housing			
24.....	NLA	Shroud, 3004, 3013			

NOT ILLUSTRATED

R-210395..... Belt, sty