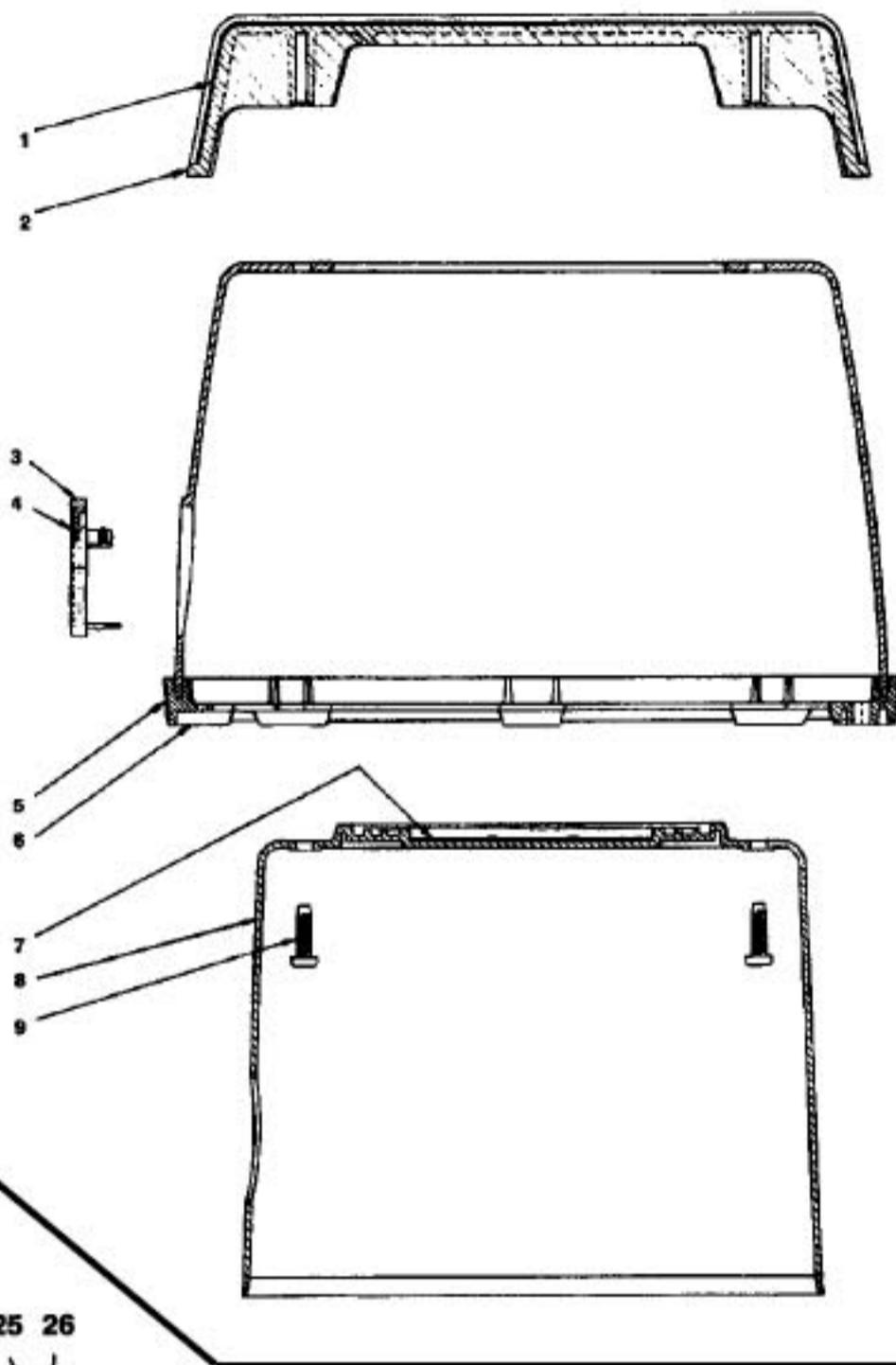


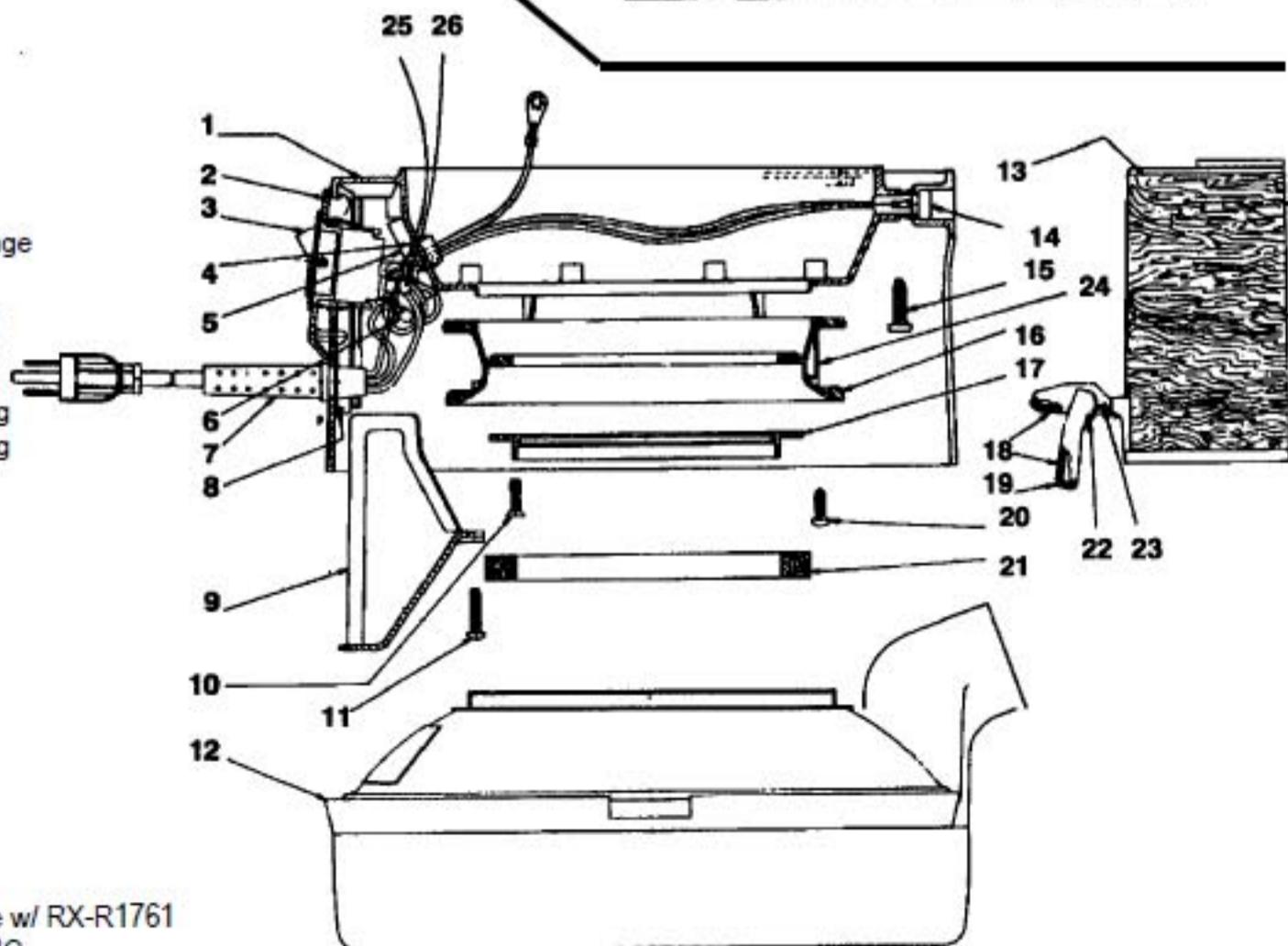
### CAP AND CAP COVER ASSEMBLY

- RX-R1530.....Cap & Baffle Assembly
- 1.....RX-R1567.....Decal, handle
- 2.....RX-R1574.....Handle Assy
- 3.....RX-R1652.....Closure Cover Assy
- 4.....RX-R1569.....Closure Cover Decal
- 5.....RX-R1568.....Cap Ring Decal
- 6.....RX-R1822.....Cap & Cap Ring Assy
- 7.....RX-R1570.....Rainbow - Baffle Decal
- 8.....RX-R1573.....Baffle Assy
- 9.....RX-H489.....Screw, cap handle
- RX-H519.....Rivet, closure cord to cap ring  
(blower cord to top housing)



### MAIN HOUSING AND WATERPAN ASSEMBLY

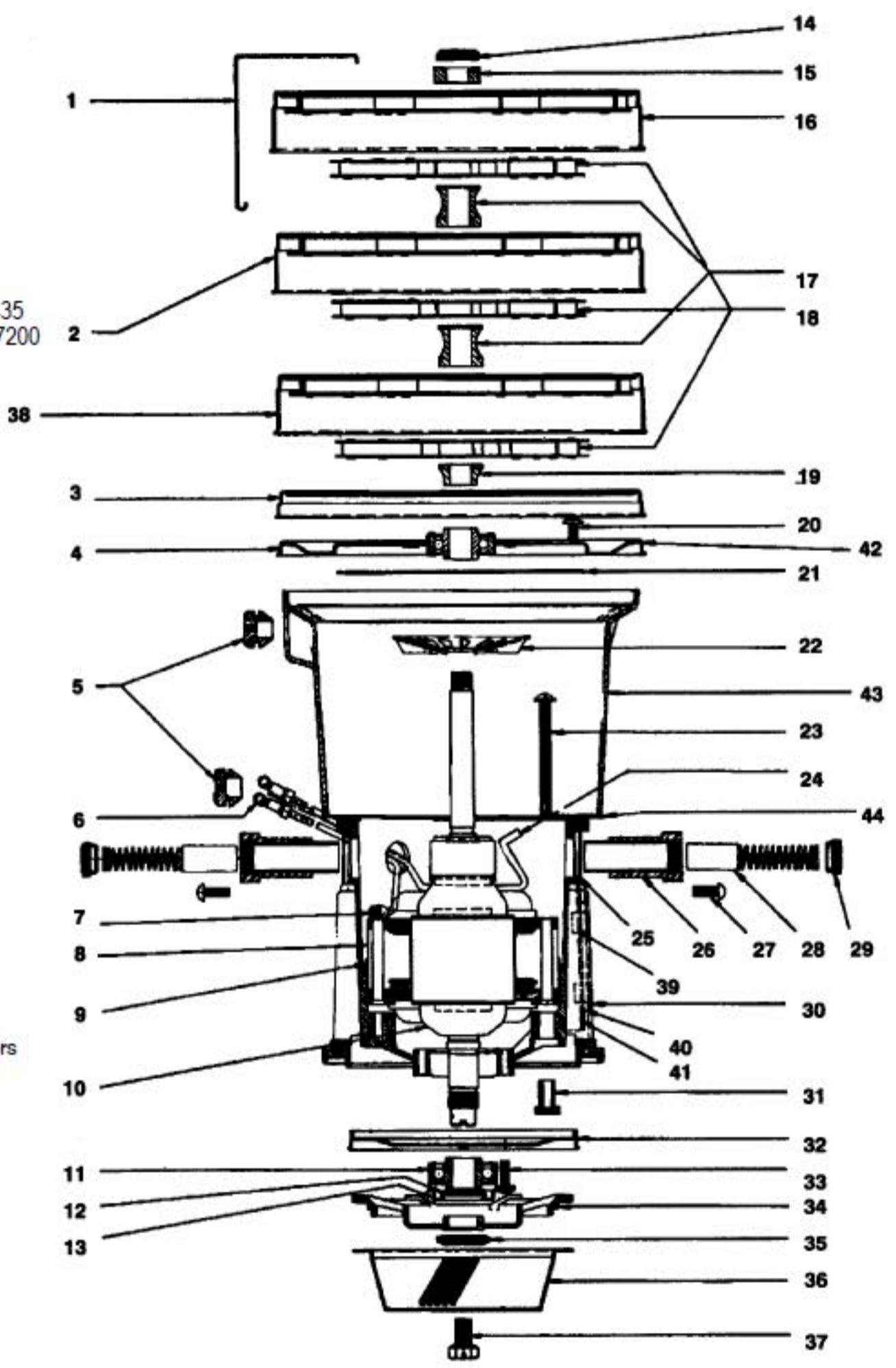
- 2.....RX-R1644.....Switch Bracket
- 3.....RX-R1645.....Switch, snap-in
- 4.....RX-R1158.....Open/Closed Bushing
- 5.....RX-R1734.....Insulation Boot, switch
- 6.....RX-R1642.....Terminal
- 7.....RX-R1753.....Cord, 3 wire, w/ plug
- 8.....RX-R1528.....Strain Relief Support
- 9.....RX-R1526.....Switch Cover
- 10.....RX-H378.....Screw, motor gasket flange
- 11.....RX-H492.....Screw, switch cover
- 12.....RX-R1556.....Water Pan Assy, 2 quart
- 12.....RX-R1743.....Water Pan Assy, 4 quart
- 13.....RX-R1572.....Applique, main housing
- 14.....RX-R1582.....Receptacle Assy, 2 prong
- 14.....RX-R1761.....Receptacle Assy, 3 prong
- 15.....RX-H489.....Screw, cap to housing
- 16.....RX-R599.....Motor Support Ring
- 17.....RX-R747.....Motor Gasket Flange
- 18.....N/A.....Applique, latch
- 19.....RX-R3833.....Latch Assy, w/ applique
- 20.....RX-H491.....Screw, clamp ring
- 21.....RX-R912.....Gasket, motor
- 22.....RX-R1585.....Spring, latch
- 23.....RX-R1566.....Pin, latch
- 24.....RX-R598.....Outer Clamp Ring
- 25.....RX-H511.....Screw, switch terminal
- 26.....RX-R1642.....Terminal, cord
- RX-R1225.....Eyelet Terminal
- RX-H519.....Pop Rivet, D3A only, use w/ RX-R1761
- RX-R1518.....Dolly Assy, complete, D3C



## MOTOR ASSEMBLY

Model: R-1767, beginning serial number 4388126, 6/30/80, replaced by R-2104

- 1.....RX-R1423 .....Stage Housing Clip
- 2.....RX-R1419 .....Stage Assembly
- 3.....RX-R1418 .....Air Guide
- 4.....RX-R1411 .....Bearing Plate Assy
- 5.....RX-R665 .....Grommet
- 6.....RX-R1853 .....Terminal, insulated
- 7.....RX-H487 .....Cable Clamp
- 8.....RX-R1435 .....Field Assy, revised, up to S.N. 4545550
- 8.....RX-R2424 .....Field Assy
- 9.....RX-R1454 .....Field Insulator
- 10\*.....RX-R1426 .....Armature Assy, use w/ RX-R1435
- 10.....RX-R1909 .....Armature Assy, up to S.N. 4607200
- 11.....NLA .....Lower Bearing
- 12.....RX-R147 .....Slinger Ring
- 13.....RX-R146 .....Bearing Shield
- 14.....RX-H306 .....Shaft Nut
- 15.....RX-R1486 .....Spacer
- 16.....RX-R1421 .....Stage Assy, upper
- 17.....N/A .....Fan Spacer, middle
- 18.....RX-R675 .....Fan Assembly
- 19.....RX-R1416 .....Fan Spacer, lower
- 20.....RX-H475 .....Screw, bearing plate
- 21.....RX-R1415 .....Gasket, bearing plate
- 22.....RX-R1469 .....Cooling Fan, armature
- 23.....RX-H535 .....Screw, field
- 24.....RX-R1578 .....Terminal, brush (flag)
- 24.....RX-R2423 .....Terminal, brush (eyelet)
- 25.....RX-R1455 .....Gasket, brush holder
- 26.....RX-R2490 .....Brush & Holder Kit
- 27.....RX-H309 .....Screw, brush holder
- 28.....RX-R1552 .....Carbon Brush & Spring
- 29.....RX-R663 .....Screw Cap
- 30.....RX-R1448 .....Motor Housing
- 31.....RX-R1449 .....Insulator, fld Scr Insert
- 32.....RX-R1424 .....Air Deflector
- 33.....RX-H308 .....Screw, lower bearing
- 34.....RX-R1425 .....Spider
- 35.....RX-H13 .....Shaft Nut
- 36.....RX-R312 .....Separator, this is the new style w/ large hole. Older separators will not fit newer motors.
- 37.....RX-R3450 .....Screw, separator
- 38.....RX-R1752 .....Stage Assy, lower, w/ ground
- 39.....RX-R1473 .....Retainer, cover plate
- 40.....RX-R1471 .....Cover Plate
- 41.....RX-R1470 .....Gasket, cover plate
- 42.....RX-R1794 .....Gasket
- 43.....RX-R1407 .....Shell, motor housing
- 44.....RX-R1795 .....Gasket, lower shell
- .....RX-R1425 .....Spider



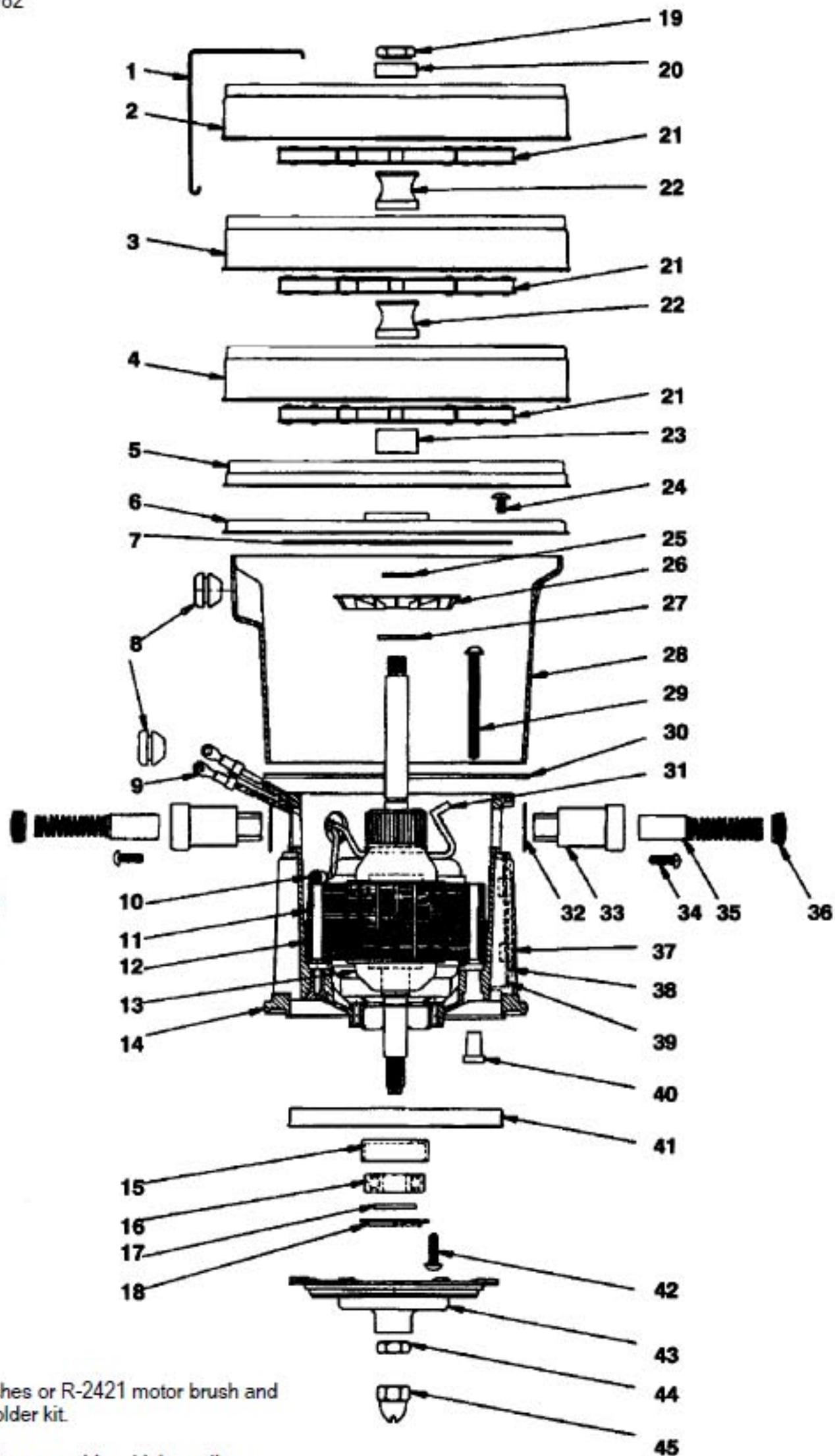
Note: when replacing old style R-1910 field with RX-R2424, you must include RX-R2490 brush and holder kit.

The armature and bearing construction were changed in order to provide a high-quality motor bearing. The following parts cannot be interchanged with previous constructions: armature assy, bearing plate assy, ball bearing, bearing boot, spider, bearing shield, slinger ring, lock nut (spider) acorn nut, motor fan, fan spacer, lower middle and upper fan spacers and fan assy.

### CURRENT MOTOR ASSEMBLY

Model: R-2104, beginning serial number 4607000, 6/5/82

- |     |          |   |
|-----|----------|---|
|     | RX-R2104 | Motor, complete   |
| 1   | RX-R1423 | Stage Housing Clip  |
| 2   | RX-R1421 | Stage Assy, upper   |
| 3   | RX-R1419 | Stage Assy, middle  |
| 4   | RX-R1752 | Stage Assy, lower, w/ ground                              |
| 5   | RX-R1418 | Air Guide   |
| 6   | RX-R1991 | Bearing Plate Assy  |
| 7   | RX-R1415 | Gasket, bearing plate                                     |
| 8   | RX-R665  | Grommet   |
| 9   | RX-R1642 | Terminal, insulated, revised                              |
| 9   | RX-R1853 | Terminal, after S.N. 4838444 & S.N. 4826642 - 4830159     |
| 10  | RX-H487  | Cable Clamp   |
| 11* | RX-R2424 | Field Assy  |
| 12  | RX-R1454 | Insulator, field  |
| 13  | RX-R1974 | Armature Assy   |
| 14  | RX-R1448 | Motor Housing   |
| 15  | RX-R1987 | Bearing Boot  |
| 16  | RX-R1981 | Ball Bearing  |
| 17  | RX-R1979 | Slinger Ring  |
| 18  | RX-R1980 | Bearing Shield  |
| 19  | RX-H306  | Shaft Nut   |
| 20  | RX-R1984 | Fan Spacer, upper   |
| 21  | RX-R1978 | Fan Assy  |
| 22  | N/A      | Fan Spacer, middle  |
| 23  | RX-R1982 | Fan Spacer, lower   |
| 24  | RX-H475  | Screw, bearing plate                                      |
| 25  | RX-H523  | Retaining Ring  |
| 26  | RX-R1975 | Cooling Fan, armature                                     |
| 27  | RX-R2107 | Fan Spacer  |
| 28  | RX-R1407 | Shell Motor Housing                                       |
| 29  | RX-H474  | Screw, motor field  |
| 30  | RX-R1795 | Gasket, lower shell                                       |
| 31  | RX-R2423 | Terminal, brush   |
| 32  | RX-R1455 | Gasket, brush holder                                      |
| 33  | RX-R2490 | Brush Holder Kit  |
| 33  | RX-R2421 | Carbon Brush, after S.N. 4838444 & S.N. 4826642 - 4830159 |
| 34  | RX-R2420 | Brush Holder, after S.N. 4838444 & S.N. 4826642 - 4830159 |
|     | RX-R2423 | Field Terminal  |
| 35  | RX-H309  | Screw, brush holder                                       |
| 36  | RX-R663  | Screw Cap, prior to 9/84                                  |
| 37  | RX-R1473 | Retainer, cover plate                                     |
| 38  | RX-R1471 | Cover Plate   |
| 39  | RX-R1470 | Gasket, cover plate                                       |
| 40  | RX-R1449 | Insulator, Fld Scr insert                                 |
| 41  | RX-R1424 | Air Deflector   |
| 42  | RX-H308  | Screw, lower bearing                                      |
| 43  | RX-R1976 | Spider  |
| 44  | RX-H526  | Lock Nut Spider   |
| 45  | RX-H524  | Acorn Nut, bevel  |
|     | RX-R312  | Separator   |



Note: If machine being serviced has old R-1552 carbon brushes or R-2421 motor brush and R2420 brush holder, you must purchase RX-R2490 brush holder kit.

The armature and bearing construction were changed in order to provide a high-quality motor bearing. The following parts cannot be interchanged with previous constructions: armature assy, bearing plate assy, ball bearing, bearing boot, spider, bearing shield, slinger ring, lock nut (spider) acorn nut, motor fan, fan spacer, lower middle and upper fan spacers and fan assy.

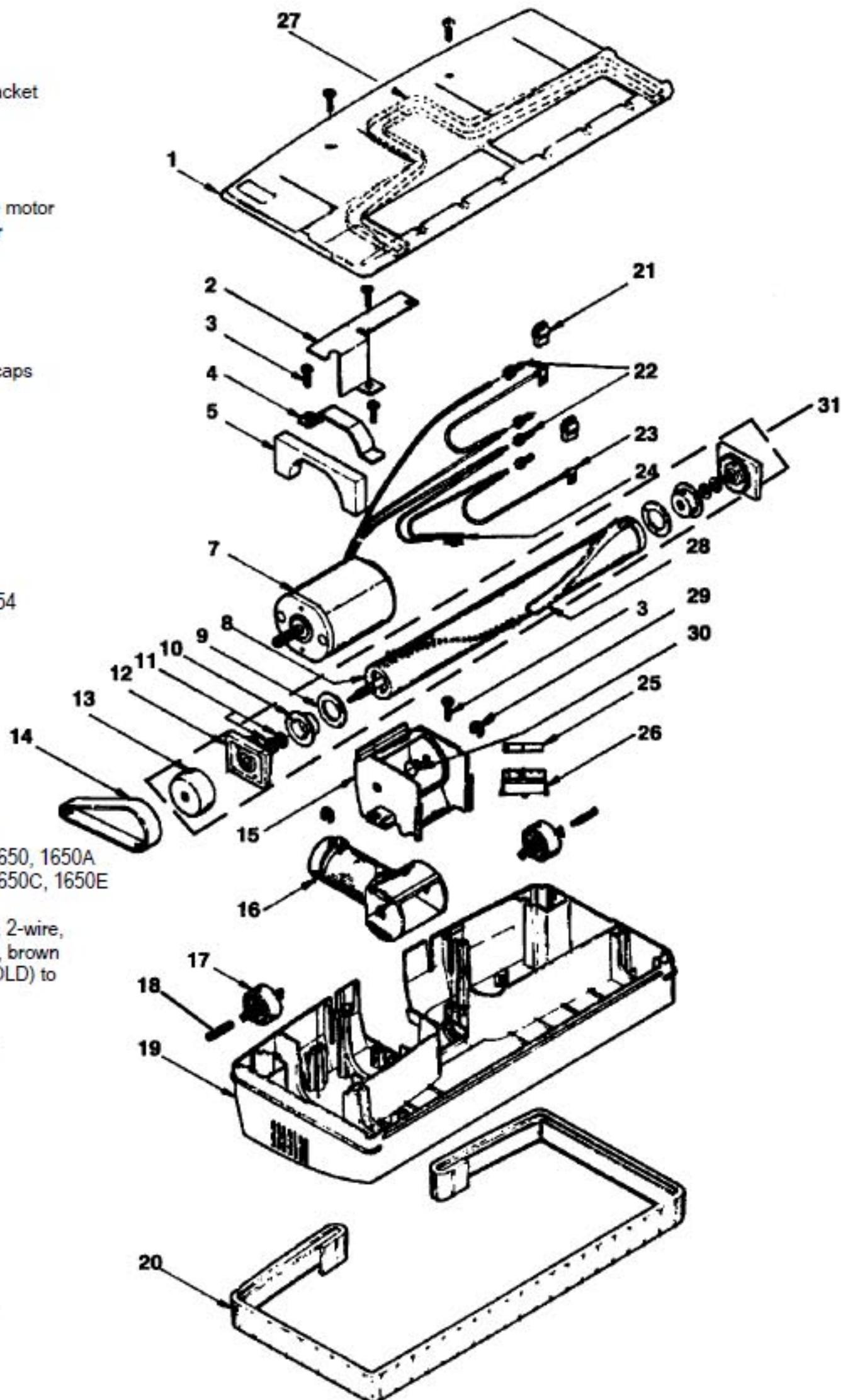
## POWER NOZZLE ASSEMBLY

Models: R-1650 /A/C/E

- |    |          |  |
|----|----------|--|
| 1  | RX-R2004 | Bottom Plate Assy  |
| 2  | RX-R1997 | Insulator  |
| 3  | RX-H515  | Screw  |
| 3  | RX-H552  | Screw, for use w/o motor bracket                                   |
| 4  | RX-R1716 | Motor Bracket  |
| 5  | RX-R1813 | Air Barrier  |
| 6  | RX-R2069 | Felt Pad   |
| 7  | RX-R1871 | Motor  |
|    | RX-R4662 | Carbon Brush, power nozzle motor                                   |
|    | RX-R4663 | Bearing, power nozzle motor  |
|    | RX-R3550 | Sleeve Assy  |
| 8  | RX-R1690 | Brush Roll Only, no ends   |
| 9  | RX-R1692 | Felt Seal  |
| 10 | RX-R1691 | Keeper   |
| 11 | RX-R1698 | Thrust Washer  |
| 12 | RX-R1744 | Bearing Assy, includes end caps                                    |
|    | RX-R2443 | End Caps   |
| 13 | RX-R1702 | Pulley   |
| 14 | RX-R1699 | Drive Belt   |
| 15 | RX-R1957 | Pivot Housing  |
| 16 | RX-R2081 | Pivot Arm Assy   |
| 17 | RX-R1703 | Wheel  |
| 18 | RX-R1704 | Wheel Pin  |
| 19 | NLA      | Main Housing   |
| 20 | RX-R2795 | Bumper   |
| 21 | NLA      | Insulation Pod, use RX-R1754                                       |
| 22 | RX-R1775 | Closed End Splice  |
| 23 | RX-R1754 | Lead Assy, w/ pod  |
| 24 | RX-R1818 | Indicator Light Assy   |
| 25 | RX-R1780 | Insulator, circuit breaker   |
| 26 | RX-R1747 | Circuit Breaker  |
| 27 | RX-R2003 | Gasket, bottom plate   |
| 28 | RX-R1695 | Beater Bar   |
| 29 | RX-H527  | E-Ring   |
| 30 | RX-R1996 | Clevis Pin   |
| 31 | RX-R1866 | Brush Roll Assy, complete  |
|    | RX-R2228 | Pivot Arm & Housing Kit, R1650, 1650A                              |
|    | RX-R3301 | Pivot Arm & Housing Kit, R1650C, 1650E                             |
|    | RX-H514  | Ground Screw, R1650A   |
|    | RX-R2496 | Power Nozzle Cord, 1 piece, 2-wire, machine to power nozzle, brown |
|    | RX-R1877 | Conversion Cord, 2 prong (OLD) to 3 prong (NEW)                    |

Rexair Parts for old Eureka style Power Nozzle that are not shown in Eureka Catalog.

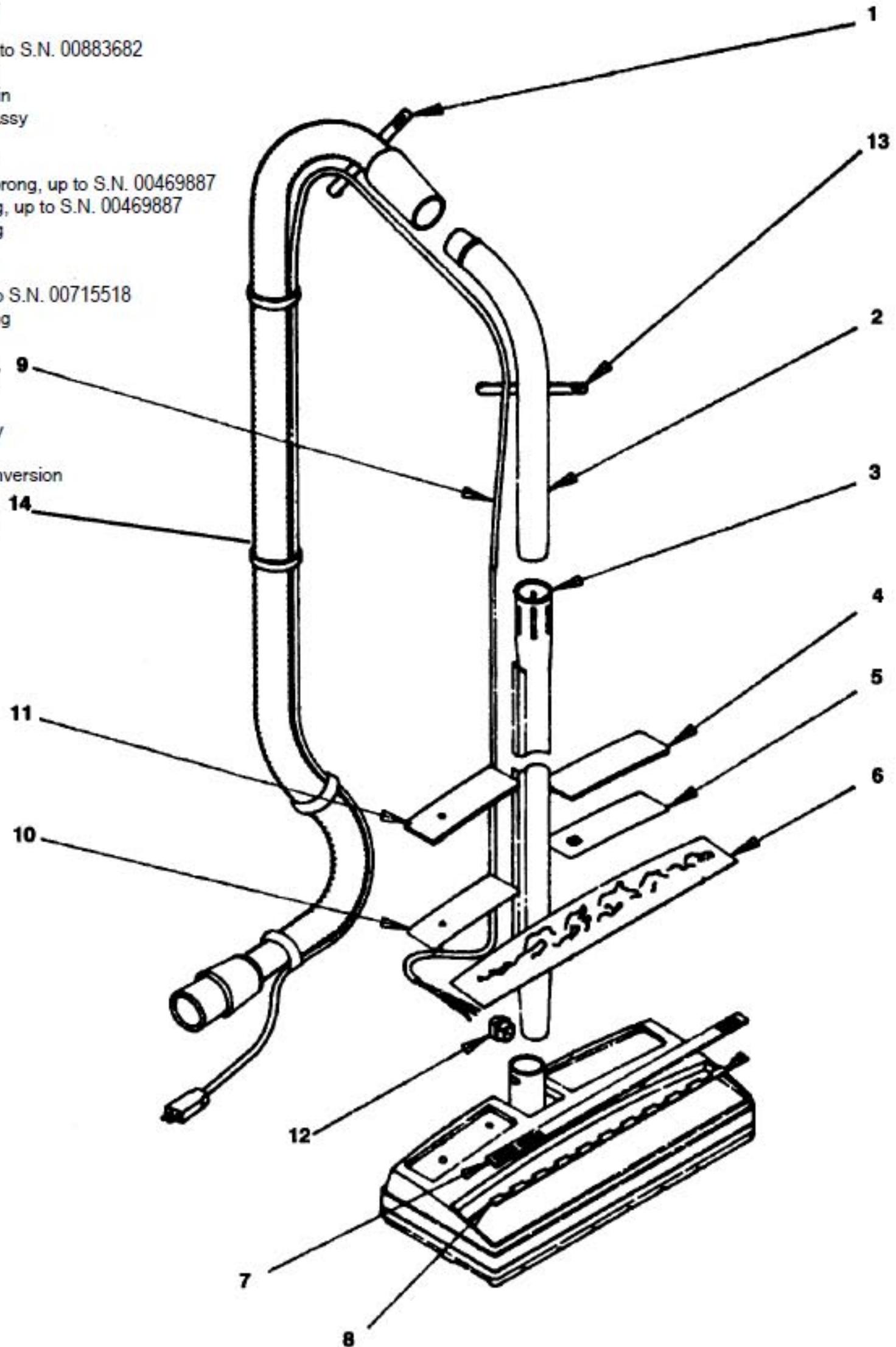
- |          |                   |
|----------|-------------------|
| RX-R6621 | Hose Assy         |
| RX-R1836 | Hose Cord, 3-wire |
| RX-R1868 | Wand Cord, 3-wire |



### POWER NOZZLE ASSEMBLY

Models: R-1650 /A/C/E

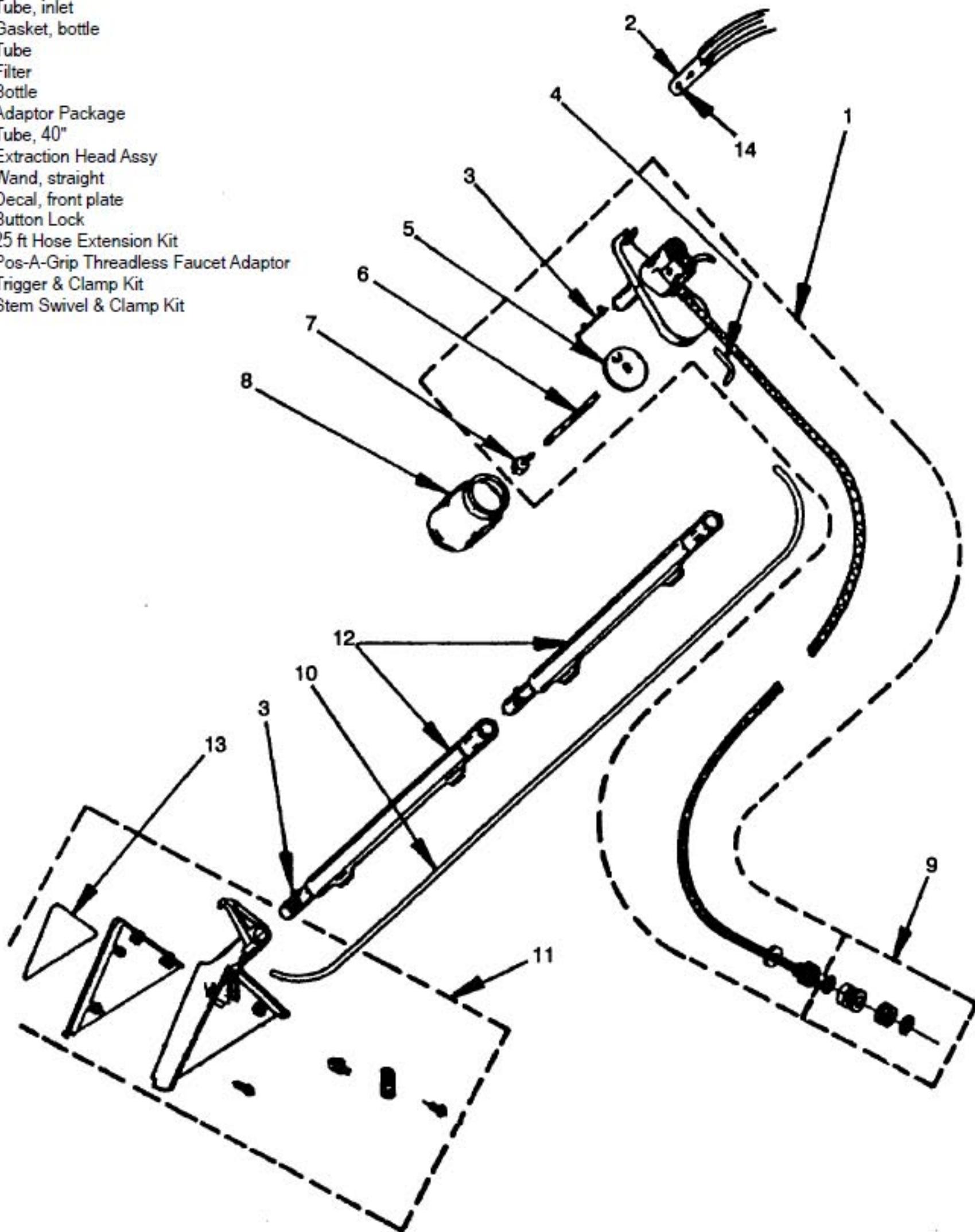
- |         |          |  |
|---------|----------|--|
| 1.....  | RX-R1045 | Hose Cord Strap                              |
| 2.....  | RX-R1999 | Curved Wand Assy                             |
| 3.....  | RX-R5066 | Straight Wand Assy                           |
| 4.....  | RX-R3051 | Lens, right side                             |
| 4.....  | N/A      | Lens, right side, up to S.N. 00883682        |
| 5.....  | RX-R3052 | Applique, right side                         |
| 6.....  | RX-R1994 | Applique, wood grain                         |
| 7.....  | RX-R1993 | Slide Valve Guide Assy                       |
| 8.....  | RX-R1990 | Slide Valve                                  |
| 9.....  | RX-R2496 | Cord, power nozzle                           |
| 9.....  | RX-R1717 | Extension Cord, 2 prong, up to S.N. 00469887 |
| 9.....  | RX-R1714 | Wand Cord, 2 prong, up to S.N. 00469887      |
| 9.....  | RX-R1836 | Wand Cord, 3 prong                           |
| 10..... | RX-R1729 | Applique, left side                          |
| 11..... | RX-R2685 | Lens, left side                              |
| 11..... | RX-R1684 | Lens, left side, up to S.N. 00715518         |
| 12..... | RX-R4053 | Strain Relief Bushing                        |
| 13..... | RX-R1045 | Strap, wand cord                             |
| 14..... | RX-R6621 | Hose Assy, 18 yarn, all except D4CSE         |
- 
- |          |                            |
|----------|----------------------------|
| RX-R2784 | Hose Coupling Assy         |
| RX-R579  | Molded Tip Only            |
| RX-R1877 | Extension Cord Conversion  |
| RX-R3520 | Cord Guide Replacement Kit |



### AQUAMATE EXTRACTION UNIT

Original Series R-2031

- |   |          |                                 |
|---|----------|---------------------------------|
| 1.....  | N/A      | Trigger Valve & 50 ft Hose Assy |
| 2.....  | N/A      | Curved Wand Assy                |
| 3.....  | NLA      | Button Lock                     |
| 4.....  | NLA      | Tube, inlet                     |
| 5.....  | N/A      | Gasket, bottle                  |
| 6.....  | NLA      | Tube                            |
| 7.....  | N/A      | Filter                          |
| 8.....  | NLA      | Bottle                          |
| 9.....  | N/A      | Adaptor Package                 |
| 10.....   | RX-R2026 | Tube, 40"                       |
| 11.....   | NLA      | Extraction Head Assy            |
| 12.....   | N/A      | Wand, straight                  |
| 13.....   | NLA      | Decal, front plate              |
| 14.....   | NLA      | Button Lock                     |
| RX-R2091 ..... 25 ft Hose Extension Kit             |          |                                 |
| RX-R2090 ..... Pos-A-Grip Threadless Faucet Adaptor |          |                                 |
| N/A ..... Trigger & Clamp Kit                       |          |                                 |
| RX-R2233 ..... Stem Swivel & Clamp Kit              |          |                                 |



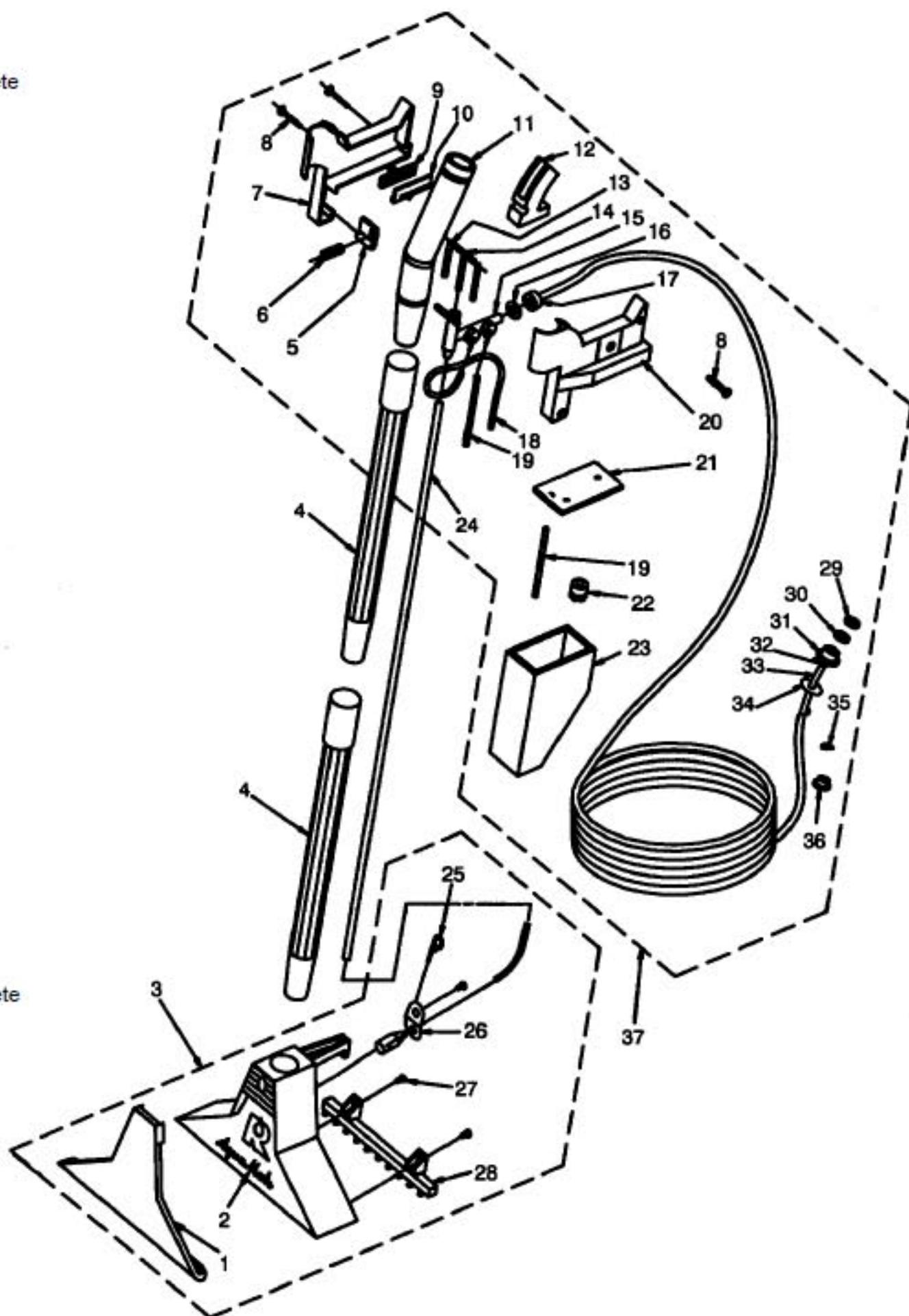
## "AQUAMATE" WATER EXTRACTION UNIT

Oxford Brown

- |         |          |       |                                |
|---------|----------|-------|--------------------------------|
| 1.....  | RX-R2269 | ..... | Front Plate                    |
| 2.....  | RX-R3581 | ..... | AquaMate Head Decal            |
| 3.....  | N/A      | ..... | Extraction Head Assy, complete |
| 4.....  | N/A      | ..... | Straight Wand Assy             |
| 5.....  | RX-R2322 | ..... | Bottle Latch                   |
| 6.....  | RX-R2321 | ..... | Latch Spring                   |
| 7.....  | N/A      | ..... | Right Housing Assy             |
| 8.....  | RX-H537  | ..... | Screw                          |
| 9.....  | RX-R2326 | ..... | Slide Adjustment               |
| 10..... | RX-R2318 | ..... | Pinch Arm                      |
| 11..... | N/A      | ..... | Bent Arm Assy                  |
| 12..... | RX-R2340 | ..... | Trigger                        |
| 13..... | RX-R6977 | ..... | Spring, trigger                |
| 14..... | RX-R2571 | ..... | Valve Control Rod Assy         |
| 15..... | RX-R2400 | ..... | Fluid Control Assy             |
| 16..... | RX-R2401 | ..... | "O" Ring                       |
| 17..... | RX-R2402 | ..... | Hose Connection                |
| 18..... | RX-R2602 | ..... | Detergent Inlet Tube           |
| 19..... | RX-R2483 | ..... | Overflow & Bottle Fill Tube    |
| 20..... | RX-R2471 | ..... | Left Housing Assy              |
| 21..... | RX-R2317 | ..... | Foam Gasket                    |
| 22..... | RX-R7351 | ..... | Flow Control                   |
| 23..... | N/A      | ..... | Solution Bottle Assy           |
| 24..... | RX-R2026 | ..... | 40" Tube                       |
| 25..... | N/A      | ..... | Nozzle Clean-Out Tool          |
| 26..... | RX-R2260 | ..... | Spray Nozzle Plate Kit         |
|         | RX-R2626 | ..... | Brass Spray Nozzle             |
|         | RX-R2627 | ..... | Support Plate                  |
| 27..... | RX-H491  | ..... | Screw                          |
| 28..... | RX-R2262 | ..... | Brush Assy                     |
| 29..... | RX-R2080 | ..... | Long Adaptor Thick Washer      |
| 30..... | RX-R7356 | ..... | Screen Washer                  |
| 31..... | RX-R6138 | ..... | Stern Nut                      |
| 32..... | RX-R2040 | ..... | Tubing Clamp                   |
| 33..... | RX-R4651 | ..... | 50 ft Hose Assy                |
| 34..... | RX-R2065 | ..... | Anti-Drip Washer               |
| 35..... | RX-R2079 | ..... | Washer, short adaptor          |
| 36..... | RX-R2045 | ..... | Adaptor, short                 |
| 37..... | N/A      | ..... | Control Network Assy, complete |
|         | RX-R2469 | ..... | Adaptor Package (included)     |
|         | RX-R2042 | ..... | Swivel Stem, white piece       |

RX-R5426

Stainless Steel Wands, 2 used



## D3 ATTACHMENTS

- |               |                        |               |                         |               |                       |
|---------------|------------------------|---------------|-------------------------|---------------|-----------------------|
| RX-R933.....  | Straight Wand          | RX-H528.....  | Screw, for floor tool   | RX-R1847..... | Body, upholstery tool |
| RX-R2807..... | Curved Wand            | RX-R981.....  | Crevice Tool            | RX-R841.....  | Separator Brush       |
| RX-R2792..... | Suction Control Sleeve | RX-R1730..... | Attachment Caddy        | RX-R6621..... | Hose Assembly, 9-yarn |
| RX-R934.....  | Bottom Wand            | RX-R588.....  | Dusting Brush Assy      | RX-R1518..... | Dolly Assy, complete  |
| RX-R2007..... | Floor Tool Assy        | RX-R192.....  | Bristles, dusting brush | NLA.....      | Dolly, w/o casters    |
| RX-R188.....  | Bristles, floor tool   | RX-R589.....  | Back, dusting brush     | RX-R1897..... | Casters, for dolly    |
| RX-R587.....  | Guard, floor tool      | N/A.....      | Upholstery Tool Assy    | RX-R3251..... | Applique, dolly       |
| N/A.....      | Lower Body, floor tool | RX-R900.....  | Brush, upholstery tool  | N/A.....      | Attachment Kit        |
| N/A.....      | Upper Body, floor tool |               |                         |               |                       |