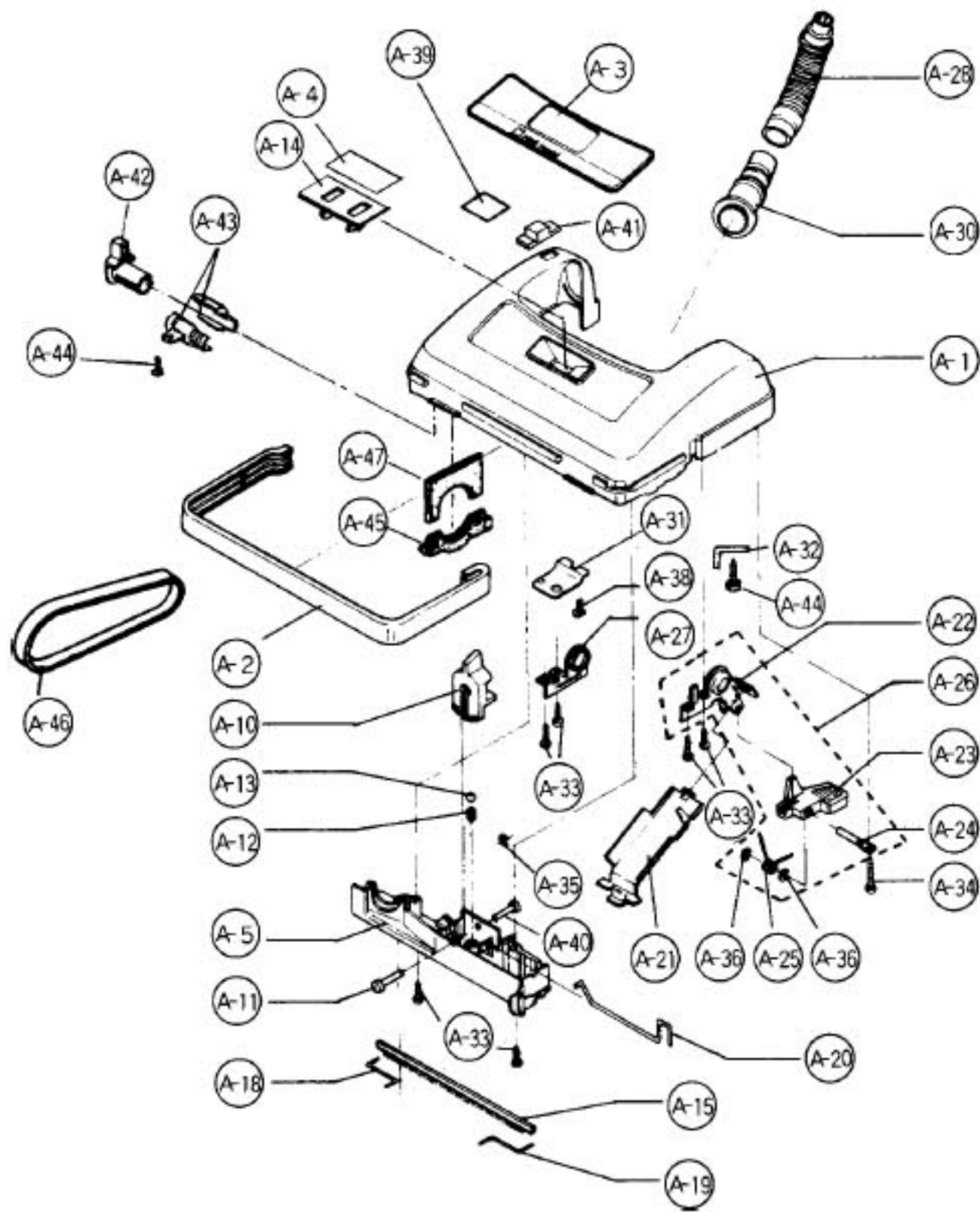


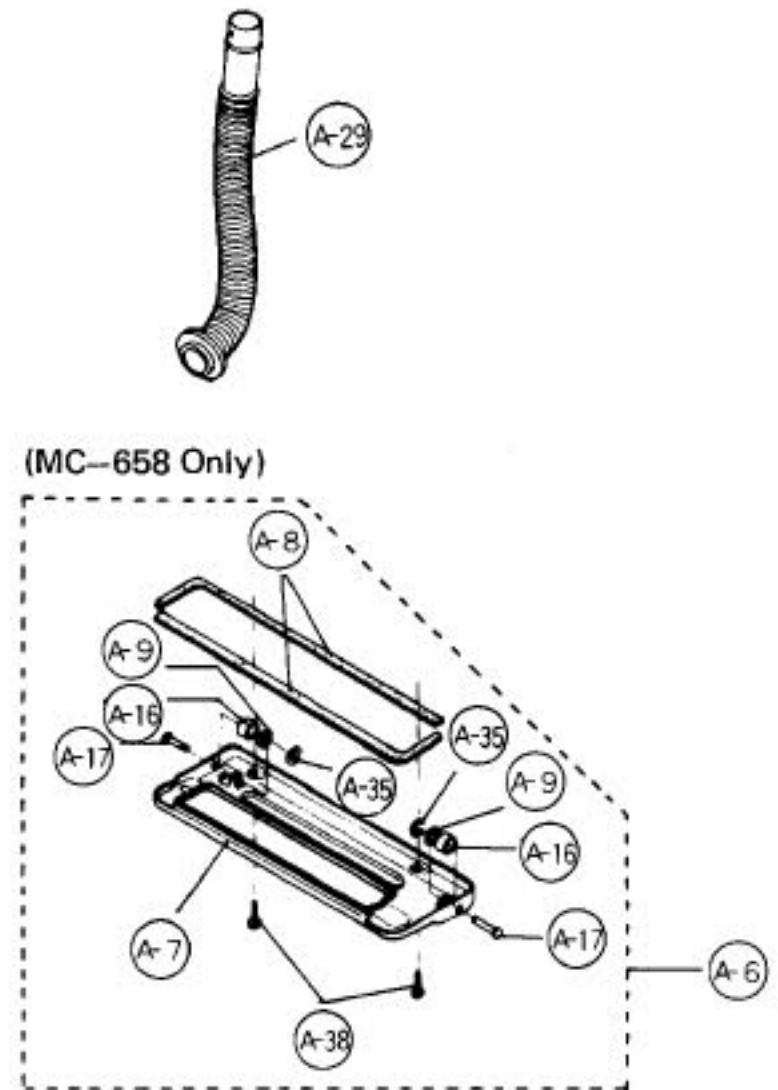
Models: MC-655, MC-658

## Body Unit



(MC-658 Only)

(MC-655 Only)



(MC-658 Only)

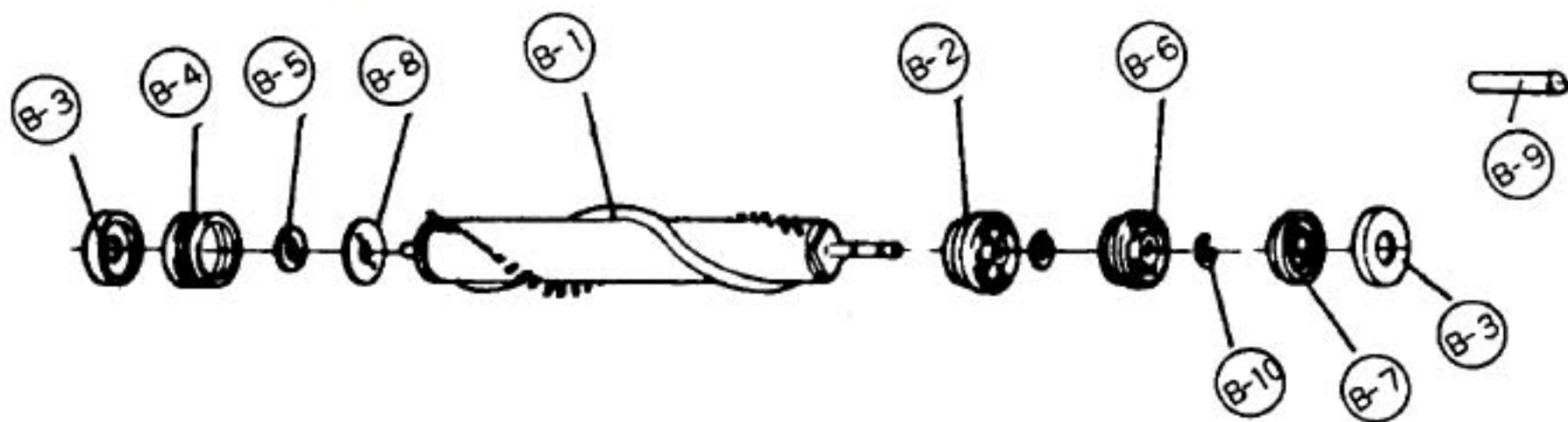
(MC-655 Only)

- |    |        |                                   |    |        |                                  |     |        |                                |
|----|--------|-----------------------------------|----|--------|----------------------------------|-----|--------|--------------------------------|
| 1  | P-010  | Nozzle Housing                    | 16 | P-364  | Roller, floor nozzle, 658        | 33  | P-46   | Screw, frame                   |
| 2  | P-0100 | Furniture Guard                   | 17 | P-501  | Shaft, roller, floor nozzle, 658 | 34  | P-430  | Screw, pedal shaft             |
| 3  | N/A    | Top Mark, 655                     | 18 | P-5200 | Spring (A), 658                  | 35  | P-3    | E-Clip, 658                    |
| 3  | N/A    | Top Mark, 658                     | 19 | P-5300 | Spring (B), 658                  | 36  | P-05   | E-Clip, 30 pk                  |
| 5  | P-030  | Nozzle Support                    | 20 | P-5600 | Switch Lever, agitator, 658      | 37  | P-680  | Screw, alarm switch cover, 658 |
| 6  | P-913  | Bottom Plate Assy, 655            | 21 | P-4301 | Belt Cover                       | 38  | P-4100 | Screw                          |
| 6  | P-910  | Bottom Plate Assy, 658            | 22 | P-4302 | Frame                            | 40  | P-123  | Body Cap                       |
| 7  | P-2730 | Bottom Plate Only, 655            | 23 | P-4700 | Pedal, left                      | 41  | P-63   | Body Plate                     |
| 7  | P-2700 | Bottom Plate Only, 658            | 24 | P-1501 | Shaft, pedal                     | 42  | P-61   | Alarm Switch Lever, 658        |
| 8  | P-1900 | Gasket, bottom plate (packing)    | 25 | P-5800 | Spring, pedal, right             | 43A | P-1    | Alarm Housing A, 658           |
| 9  | P-851  | Spacer, bottom plate, 658         | 26 | P-800  | Pedal Assembly                   | 43B | P-2    | Alarm Housing B, 658           |
| 10 | P-1800 | Agitator Switch, 658              | 27 | N/A    | Metal Bracket                    | 44  | P-4100 | Screw                          |
| 11 | P-390  | Shaft, agitator switch, 658       | 28 | N/A    | Inlet Hose Only, 658             | 45  | P-821  | Agitator Holder, lower         |
| 12 | P-2435 | Spring, floor nozzle stopper, 658 | 29 | P-3400 | Inlet Hose, complete, 655        | 46  | P-283  | Belt, 'UB1', 2 pack            |
| 13 | P-815  | Steel Ball, 658                   | 30 | P-700  | Elbow, hose, 658                 | 46  | P-125  | Belt, 2 pack (R)               |
| 14 | P-093  | Body Front Plate, 655             | 31 | P-170  | Alarm Switch Cover, 658          | 47  | P-822  | Agitator Holder, upper         |
| 15 | P-3800 | Floor Nozzle Brush, 658           | 32 | P-573  | Belt Tension Shaft, 655          |     |        |                                |



Models: MC-655, MC-658

## Agitator Assembly

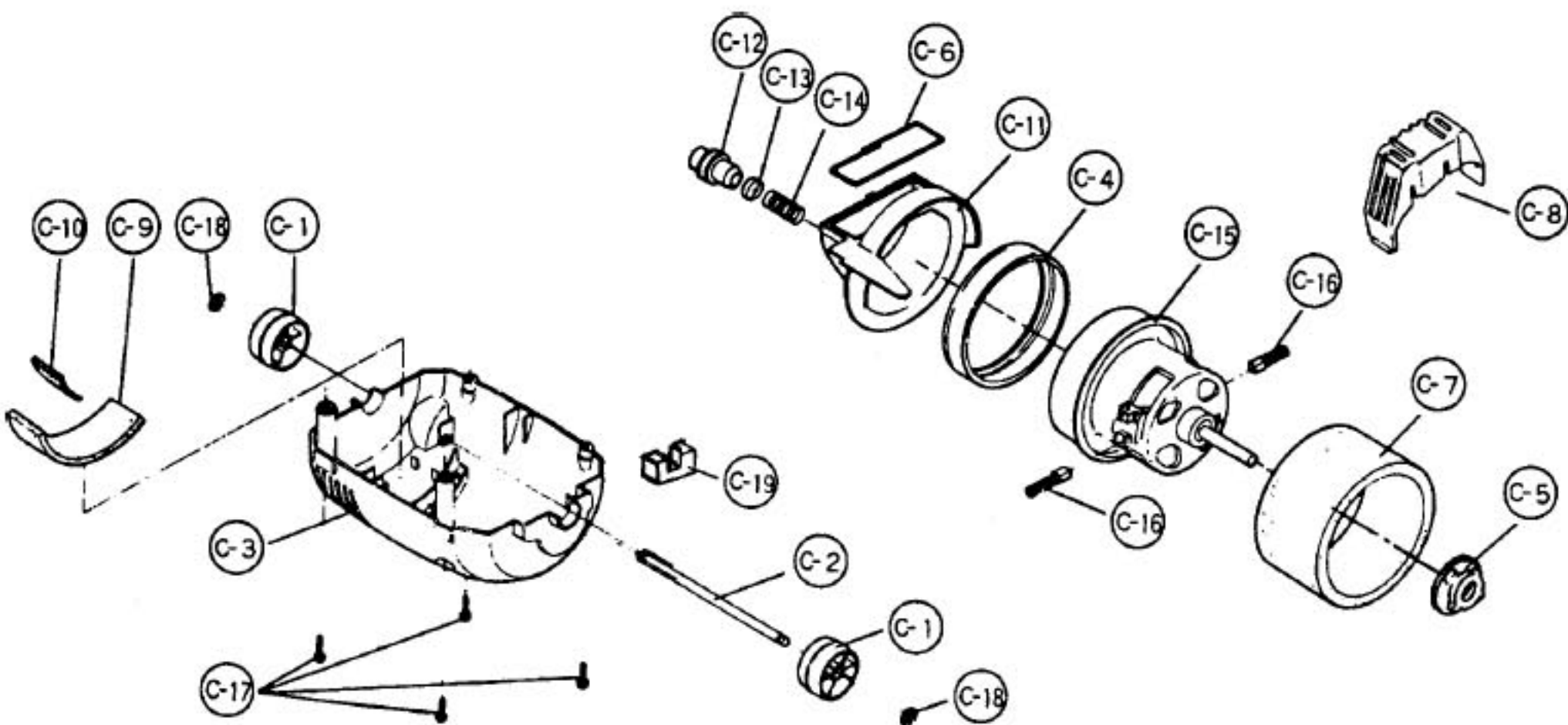


B1 ..... N/A ..... Brush Roll, w/ pulley, complete, 658  
 B1 ..... P-9230 ..... Brush Roll, w/ pulley, complete, 655  
 B2 ..... P-2900 ..... Pulley

B3 ..... P-4120 ..... Rubber End Cover  
 B4 ..... P-9720 ..... End Cap  
 B5 ..... P-4200 ..... Washer, pulley  
 B6 ..... P-9000 ..... Pulley, 658  
 B7 ..... P-8800 ..... Shaft Support

B8 ..... P-1120 ..... Felt Washer  
 B9 ..... P-3430 ..... Spacer, 655  
 B10 ..... P-3 ..... E-Clip

## Motor Housing



C1 ..... P-1001 ..... Roller  
 C2 ..... P-16 ..... Shaft, roller  
 C3 ..... P-090 ..... Motor Case, lower  
 C4 ..... P-24 ..... Motor Support, rubber, front  
 C5 ..... P-037 ..... Motor Support, rubber, rear  
 C6 ..... P-65 ..... Packing, body  
 C7 ..... P-9920 ..... Noise Suppressor

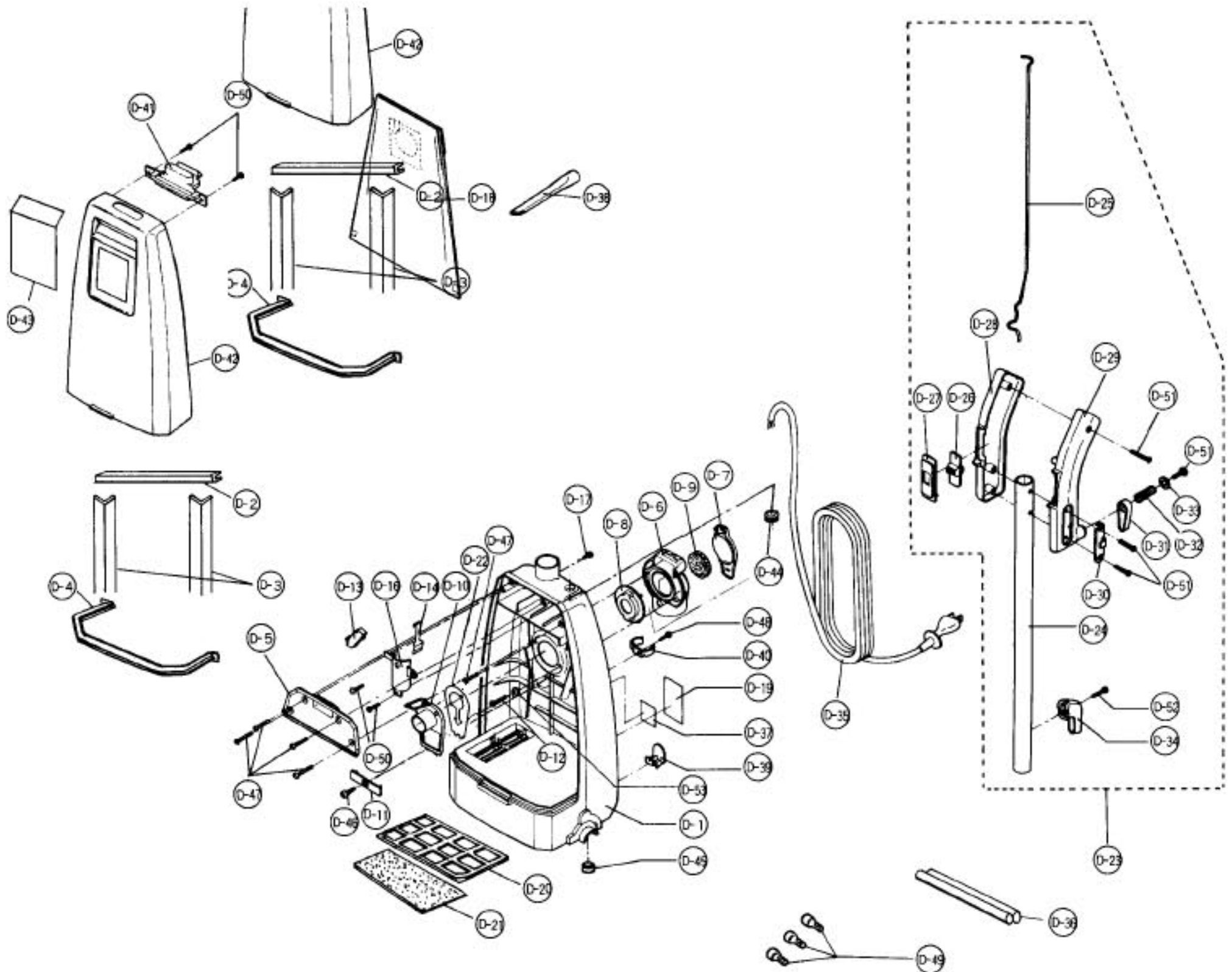
C8 ..... N/A ..... Cap, carbon brush  
 C9 ..... P-30 ..... Packing, air outlet  
 C10 ..... P-51 ..... Packing, air outlet, upper  
 C11 ..... P-040 ..... Partition, rear  
 C12 ..... P-18 ..... Sleeve  
 C13 ..... P-69 ..... Plunger  
 C14 ..... P-70 ..... Spring

C15 ..... P-92 ..... Motor Assy, complete  
 C16 ..... P-272 ..... Carbon Brush, sold per pair  
 C17 ..... P-4201 ..... Screw  
 C18 ..... P-05 ..... E-Clip, 30 pack  
 C19 ..... P-12 ..... Cap, motor case, 655



Models: MC-655, MC-658

## Handle & Dust Compartment



- |     |        |                                    |     |        |                                      |     |        |                                 |
|-----|--------|------------------------------------|-----|--------|--------------------------------------|-----|--------|---------------------------------|
| D1  | P-330  | Dust Compartment                   | D18 | 259    | Paper Bag, 3 pack, 50/cs (R)         | D36 | P-3730 | Lead Wire Parallel Core         |
| D2  | P-733  | Packing, dust box                  | D18 | N/A    | Paper Bag, 12 pack, 25/cs (R)        | D38 | N/A    | Crevice Tool, 658               |
| D3  | P-743  | Dust Packing                       | D20 | P-313  | Filter Tension                       | D39 | N/A    | Pipe Stopper Plate, 658         |
| D4  | P-793  | Body Packing, lower                | D21 | P-303  | Filter                               | D40 | P-5201 | Spring, pipe stopper, 658       |
| D5  | P-180  | Switch Cover                       | D23 | N/A    | Handle Assy, complete, 655           | D41 | P-1002 | Button, dust cover              |
| D6  | P-607  | Suction Inlet                      | D23 | N/A    | Handle Assy, complete, 658           | D42 | P-6031 | Dust Cover, 655                 |
| D7  | N/A    | Cover                              | D24 | N/A    | Handle Only                          | D43 | P-2130 | Ornamental Plate, 655           |
| D8  | P-647  | Packing                            | D25 | P-60   | Handle Lever                         | D43 | P-2160 | Ornamental Plate, 658           |
| D10 | N/A    | Bag Support                        | D26 | P-004  | Switch Knob                          | D44 | SS-34  | Cord Lock Fastener, sold ea (R) |
| D11 | P-133  | Spacer, bag support                | D27 | P-93   | Switch Window                        | D46 | P-46   | Screw, bag support spacer       |
| D12 | P-2770 | Screw, dust box                    | D28 | N/A    | Handle Grip, right & left side       | D47 | P-4201 | Screw, switch cover             |
| D13 | P-983  | Main Switch                        | D30 | P-5531 | Cord Hook Plate, front               | D48 | P-4100 | Screw, pipe stopper spring, 658 |
| D14 | P-150  | Switch Lever                       | D31 | P-5331 | Cord Hook                            | D50 | P-4100 | Screw, handle bracket           |
| D16 | P-690  | Handle Bracket                     | D32 | P-7610 | Spring, guide lever                  | D51 | P-4201 | Screw                           |
| D17 | P-5400 | Screw, handle                      | D33 | P-587  | Washer, handle shaft                 | D52 | P-4250 | Screw, cord hook support        |
| D18 | P-130  | Paper Bag, type 'U1', 3 pk, 24/cs  | D34 | P-5407 | Supporter, cord hook                 | D53 | P-0004 | Washer                          |
| D18 | P-131  | Paper Bag, type 'U1', 12 pk, 12/cs | D35 | MP-225 | Cord, 20 ft, white, stripped end (R) |     |        |                                 |
|     |        |                                    | D35 | MP-230 | Cord, 30 ft, white, stripped end (R) |     |        |                                 |