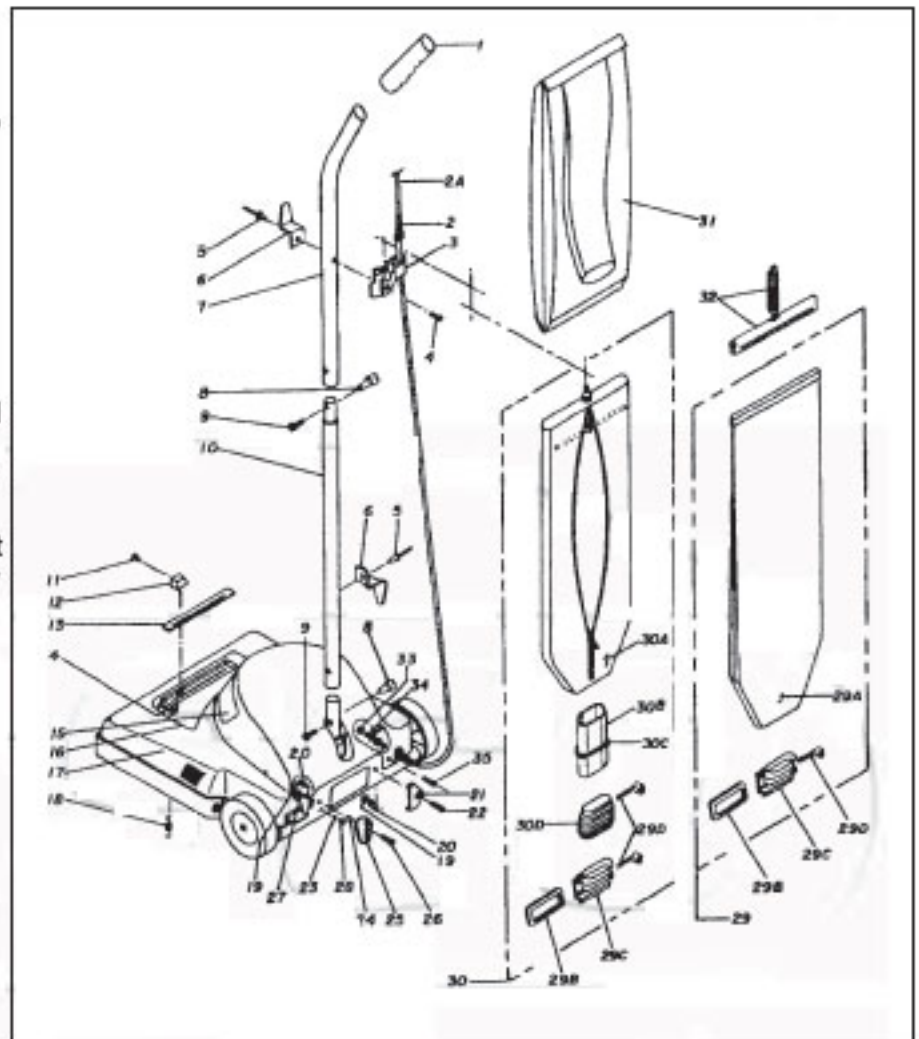


KOBLENZ Original & Replacement

Models U210, U230, U310, U310Z, U510, U510Z, U530, U530Z
Upright External Parts

KEY	PART NO.	DESCRIPTION
1	KO-1309475	Handle Grip
2	KO-1205152	Strain Relief
2A	KO-2804540	Cord, 3W U310, U310Z, U510, U510Z, U530
2A	KO-2804557	Cord, 2W U210, U230
3	KO-1311208	Cord Retainer
4	KO-0102830	Screw Type B #8 x 1/2
5	KO-0302083	Pop Rivet 5/32 x 1/4
6	KO-0504829	Cord Hook
7	KO-0530667	Upper Handle
8	KO-0200675	Handle Nut
9	KO-0107458	Screw Mach # 10-32 x 1
10	KO-0530659	Lower Handle
11	KO-0102723	Screw Type B # 6 x 3/8
12	KO-1311000	Height Knob
13	KO-1724863	Label Height Adjustment
13	KO-1729185	Label U310, U310Z Only
14	KO-3701364	Felt
15	KO-1312966	Lens
16	KO-1724970	Label Commercial
16	KO-1725100	Label Professional
16	KO-1725977	Label Thoromatic
16	KO-1728831	Label U310, U310Z
17	KO-0530642	Hood U230 With Lens
17	KO-0532432	Hood U210 W/O Lens
17	KO-0534628	Hood U310, U310Z W/O Lens
17	KO-0533422	Hood U530, U530Z With Lens
17	KO-0533430	Hood U510, U510Z Without Lens
18	KO-2402311	Hood Spring
19	KO-0200378	Nut # 10-32
20	KO-0402719	Star Washer # 10 x .204
21	KO-1311265	Bag Support Prior To 1/01
21	KO-1321272	Bag Support After 1/01
22	KO-0107425	Screw # 10-32 x 5/8
23	KO-2600013	Ball
24	KO-0509976	Bag Knob Spacer
25	KO-1311257	Bag Knob Prior To 1/01
25	KO-1321264	Bag Knob After 1/01
26	KO-0107433	Screw # 10-32 x 3/4
27	KO-0101543	Screw Type B # 6 x 5 5/16
28	KO-2400141	Spring
29	KO-4617825	Permanent Cloth Bag Ass'y U310, U510, U530
29A	NLA	Permanent Cloth Bag
29B	KO-1205509	Bag Coupling Gasket
29C	KO-1312354	Bag Coupling
29D	KO-1313865	Plastic Strap
30	KO-4617833	Zipper Bag Ass'y Professional U210, U230

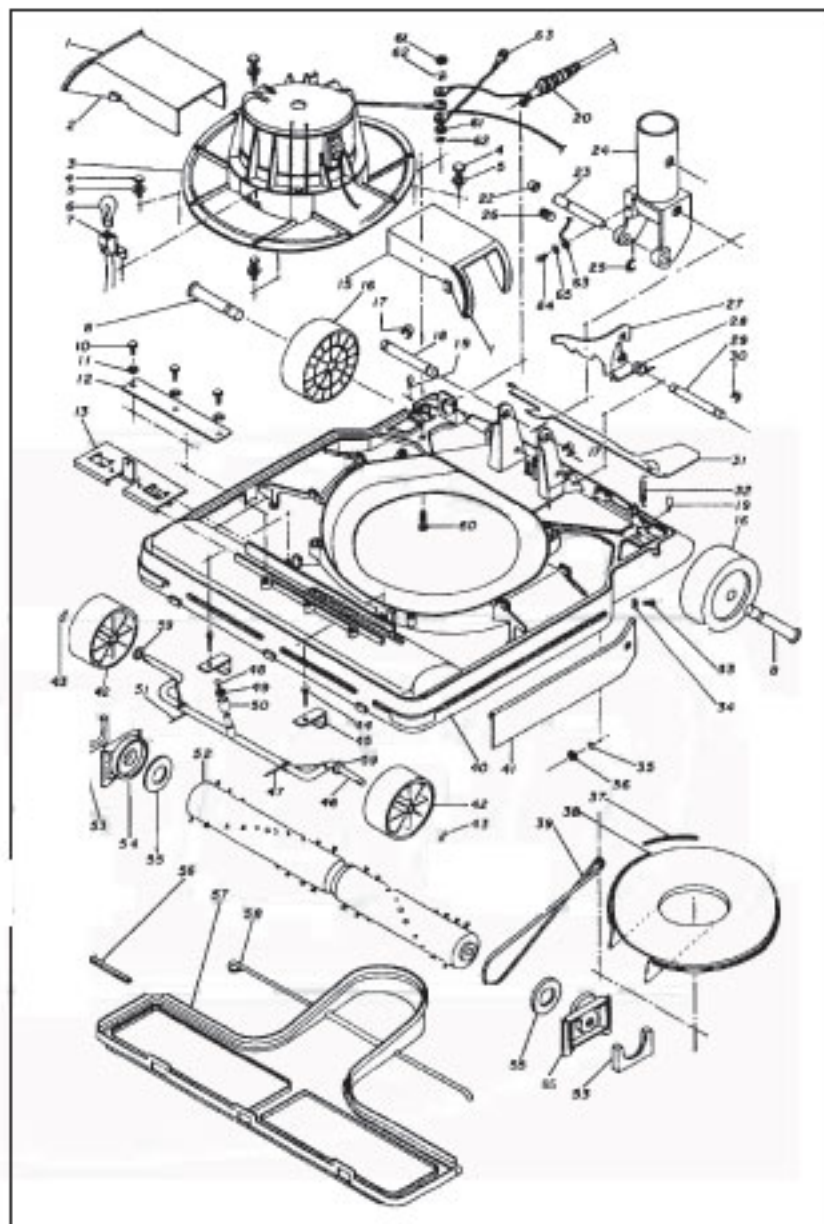


KEY	PART NO.	DESCRIPTION
30	KO-4619425	Zipper Bag Ass'y Commercial U310Z, U510Z, U530Z
30A	KO-4502191	Zipper Bag Professional U210, U230
30A	KO-4503074	Zipper Bag Commercial U310Z, U510Z, U530Z
30B	KO-1311281	Paper Bag Connector
30C	KO-2402337	Spring, Paper Bag
30D	KO-1205483	Zipper Bag Hose
31	KO-4502209	Paper Bag
31	ER-1406	Paper Bag Eureka Style F & G 3 Pk
31	ER-1407	Paper Bag Commercial Sanitaire 5 Pk
32	KO-4503124	Bag Clip
33	KO-0200071	Hexagonal Nut 8-32
34	KO-0402719	Star Washer
35	KO-0112474	Screw 8-32 x 3/8

Original & Replacement **KOBLENZ**

Models U210, U230, U310, U310Z, U510, U510Z, U530, U530Z
Upright Internal Parts

KEY	PART NO.	DESCRIPTION
1	KO-1204791	Air Duct Gasket
2	KO-1310952	Right Air Duct
3	KO-4617254	Motor Ass'y U230
3	NLA	Motor Ass'y U210
3	KO-4621322	Motor Ass'y U310, U310Z
3	KO-4620191	Motor Ass'y U530, U530Z
3	KO-4620209	Motor Ass'y U510, U510Z
4	KO-0113910	Screw # 8-32 x 1/2
5	KO-0500267	Flat Washer .208 x 1/2
6	KO-1400738	Light Bulb
7	KO-1001122	Light Bulb Socket
8	KO-4503371	Rear Wheel Shaft
10	KO-0108464	Screw # 6-32 x 3/8
11	KO-0400267	Flat Washer .208 x 1/2
12	KO-0530691	Plate Cam Guide
13	KO-4618989	Cam Spring Ass'y
15	KO-1310960	Left Air Duct
16	KO-1310903	Rear Wheel
17	KO-0402438	C-Washer 5/16
18	KO-2510014	Socket Bolt Prior To 1/01
18	KO-2512337	Socket Bolt After 1/01
19	KO-2400653	Retainer Clip
20	KO-1205152	Strain Relief
22	KO-1312925	Switch Actuator
23	KO-2510022	Switch Bolt
24	KO-0605675	Tube Socket
25	KO-0402370	Washer .207 x .507
26	KO-2402592	Spring
27	KO-0530618	Handle Cam
28	KO-2402493	Cam Spring
29	KO-2510030	Cam Bolt
30	KO-0402420	Washer 3-16
31	KO-0530626	Handle Release Pedal
32	KO-2401933	Spring
33	KO-0116095	Screw # 10-32 x 1/2
34	KO-0400655	Flat Washer .200 x .624
35	KO-0402719	Star Washer # 10 x .204
36	KO-0200378	Nut 10-32
37	KO-1204957	Fan Cover Gasket
38	KO-1310945	Fan Cover
39	KO-1204767	Brush Roll Belt
39	ER-1000	Round Belt
40	KO-0605683	Chassis
41	KO-1204759	Bumper
42	KO-1310895	Front Wheel
43	KO-2500122	Cotter Pin
44	KO-0113910	Screw # 8-32 x 1/2
45	KO-0530683	Front Axle Retainer
46	KO-4617239	Front Axle Ass'y
47	KO-2402295	Front Axle Spring
48	KO-0301275	Type B Rivet
49	KO-0400192	Flat Washer .171 x .500
50	KO-2510659	Axle Bushing
51	KO-2502345	Front Axle Spring
52	KO-4502993	Brushroll Ass'y Complete

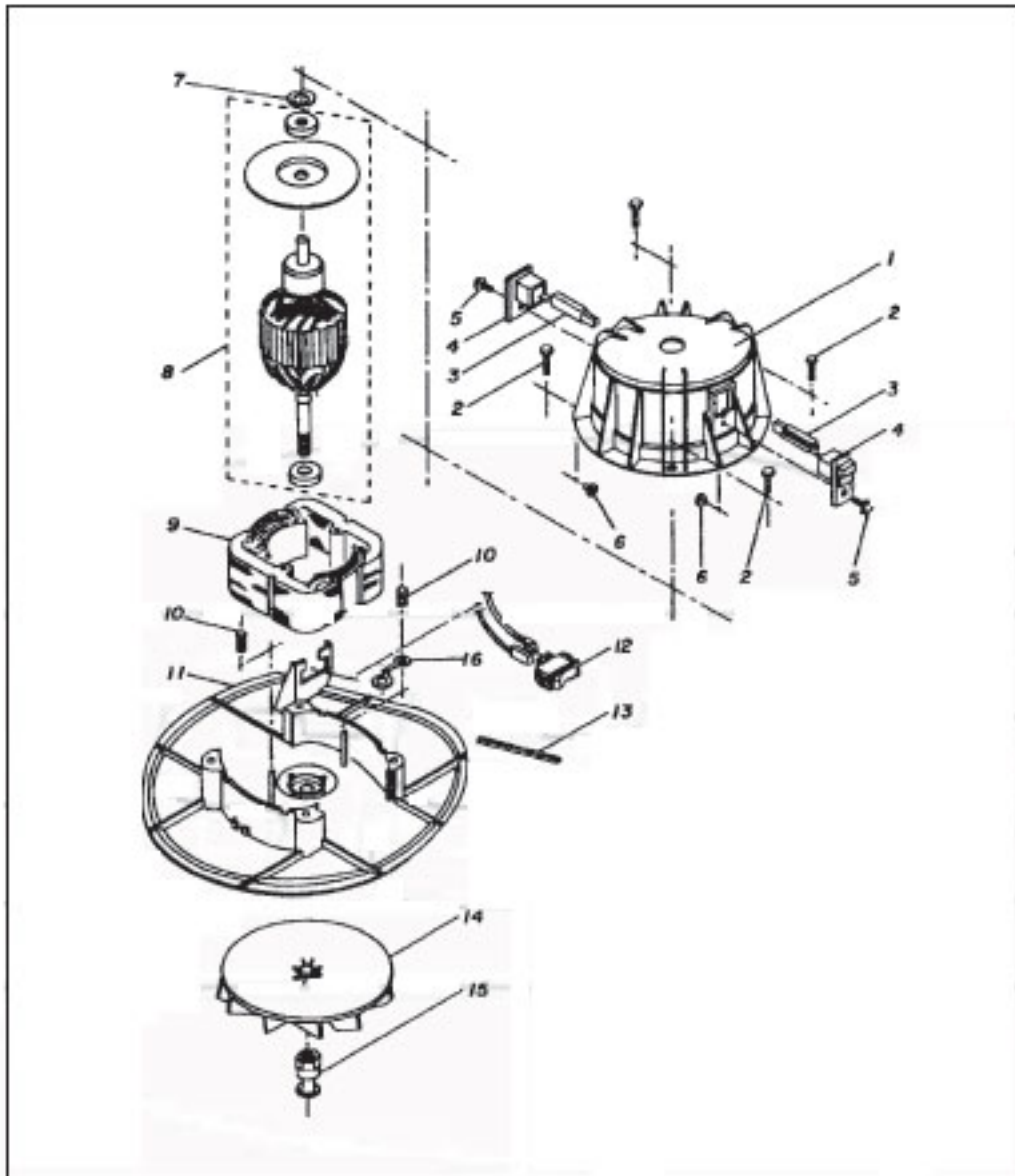


KEY	PART NO.	DESCRIPTION
53	KO-1205228	Bearing Support Gasket
54	KO-1312529	Bearing Support Right
55	KO-3701307	Bearing Support Felt
56	KO-1204825	Bottom Plate Seal
57	KO-0530634	Bottom Plate
58	KO-2509974	Bottom Plate Retainer
59	KO-0400200	Flat Washer .315 x .627
60	KO-0112490	Screw # 8-32 x 5/8
61	KO-0200071	Hexagonal Nut 8-32
62	KO-0402719	Star Washer 10 x .204
63	KO-2804763	Ground Lead
64	KO-0109314	Screw # 6 x 5/16
65	KO-1312529	Bearing Support Left Prior To 991001
65	KO-4623765	Bearing Support Left After 991001

NLA = No Longer Available

KOBLENZ Original & Replacement

Models U210, U230, U310, U310Z, U510, U510Z, U530, U530Z
Upright Motor Assembly



KEY	PART NO.	DESCRIPTION	KEY	PART NO.	DESCRIPTION
1	KO-1310911	Motor Cover	9	KO-2804771	Field Ass'y U210, U510, U510Z
2	KO-0114926	Screw Type 8 # 8 x 1/2	10	KO-2402287	Spring
3	KO-4617858	Brush Holder Ass'y	11	KO-1310937	Motor Base
4	KO-1311216	Brush Holder Support	12	KO-1101310	Rocker Switch Before 1998 Open Notch
5	KO-0103754	Screw # 8-32 x 3/8	12	KO-1101591	Rocker Switch After 1998 Closed Notch
6	KO-0200964	Special Nut # 8-32	13	KO-1204957	Motor Base Gasket
7	KO-0403972	End Play Washer .850 x .017	14	KO-0605741	Fan
8	KO-2805356	Armature Ass'y U310, U310Z	15	KO-0201053	Belt Pulley Nut
8	KO-2804052	Armature Ass'y U210, U230, U510, U530, U510Z, U530Z	16	KO-3002078	Ground Washer
9	KO-2804060	Field Ass'y U230, U530, U530Z			
9	KO-2805372	Field Ass'y U310, U310Z			