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GE WPRE8350H0WT Owner's Manual

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Owner's Manual

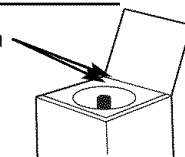
WPRE6100
WPRE8100

Write the model and serial numbers here:

Model # _____

Serial # _____

You can find them on the left corner of the washer under the lid.



IMPORTANT SAFETY INFORMATION. READ ALL INSTRUCTIONS BEFORE USING.

⚠ WARNING!

For your safety, the information in this manual must be followed to minimize the risk of fire or explosion, electric shock, or to prevent property damage, personal injury, or loss of life.



WATER HEATER SAFETY

Under certain conditions, hydrogen gas may be produced in a water heater that has not been used for two weeks or more. Hydrogen gas can be explosive under these circumstances.

If the hot water has not been used for two weeks or more, prevent the possibility of damage or injury by turning on all hot water faucets and allowing them to run for several minutes. Do this before using any electrical appliance which is connected to the hot water system. This simple procedure will allow any built-up hydrogen gas to escape. Since the gas is flammable, do not smoke or use an open flame or appliance during this process.



PROPER INSTALLATION

This washer must be properly installed and located in accordance with the Installation Instructions before it is used. If you did not receive an Installation Instructions sheet, you can receive one by visiting ge.com or by calling **800.GE.CARES** (800.432.2737).

- Install or store where it will not be exposed to temperatures below freezing or exposed to the weather, which could cause permanent damage and invalidate the warranty.
- Properly ground washer to conform with all governing codes and ordinances. Follow details in Installation Instructions.



YOUR LAUNDRY AREA

- Keep the area underneath and around your appliances free of combustible materials such as lint, paper, rags, chemicals, etc.
- Close supervision is necessary if this appliance is used by or near children. Do not allow children to play on, with or inside this or any other appliance.



WHEN USING THE WASHER

Use this appliance only for its intended purpose as described in this Owner's Manual.

- Never reach into washer while it is moving. Wait until the machine has completely stopped before opening the lid.
- Do not mix chlorine bleach with ammonia or acids such as vinegar and/or rust remover. Mixing different chemicals can produce a toxic gas which may cause death.
- Do not wash or dry articles that have been cleaned in, washed in, soaked in or spotted with combustible or explosive substances (such as wax, oil, paint, gasoline, degreasers, dry-cleaning solvents, kerosene, etc.). These substances give off vapors that may ignite or explode. Do not add these substances to the wash water. Do not use or place these substances around your washer or dryer during operation.
- The laundry process can reduce the flame retardancy of fabrics. To avoid such a result, carefully follow the garment manufacturer's wash and care instructions.
- To minimize the possibility of electric shock, unplug this appliance from the power supply or disconnect the washer at the building's distribution panel by removing the fuse or switching off the circuit breaker before attempting any maintenance or cleaning.

NOTE: Turning the Cycle Selector Knob to an off position, or pressing PAUSE does **NOT** disconnect the appliance from the power supply.
- Never attempt to operate this appliance if it is damaged, malfunctioning, partially disassembled, or has missing or broken parts, including a damaged cord or plug.



WHEN NOT IN USE

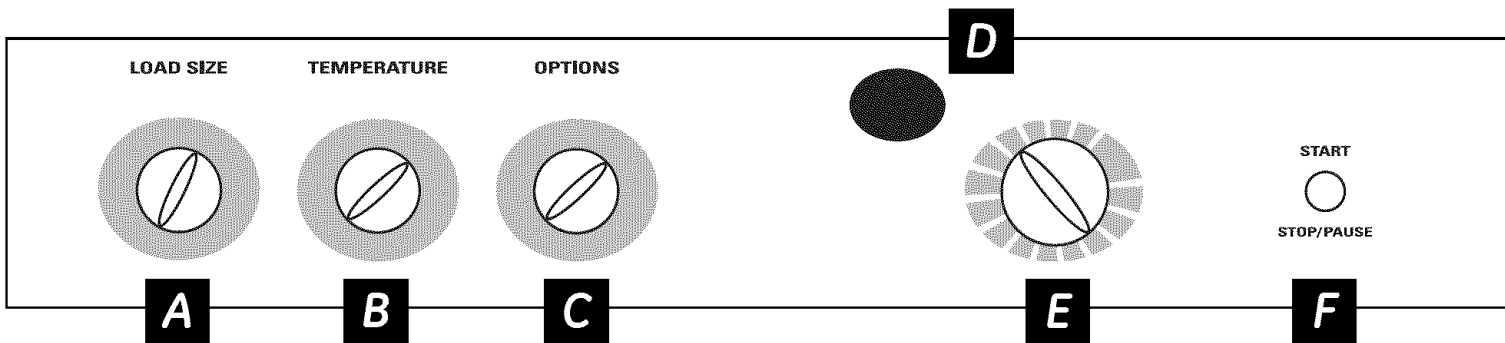
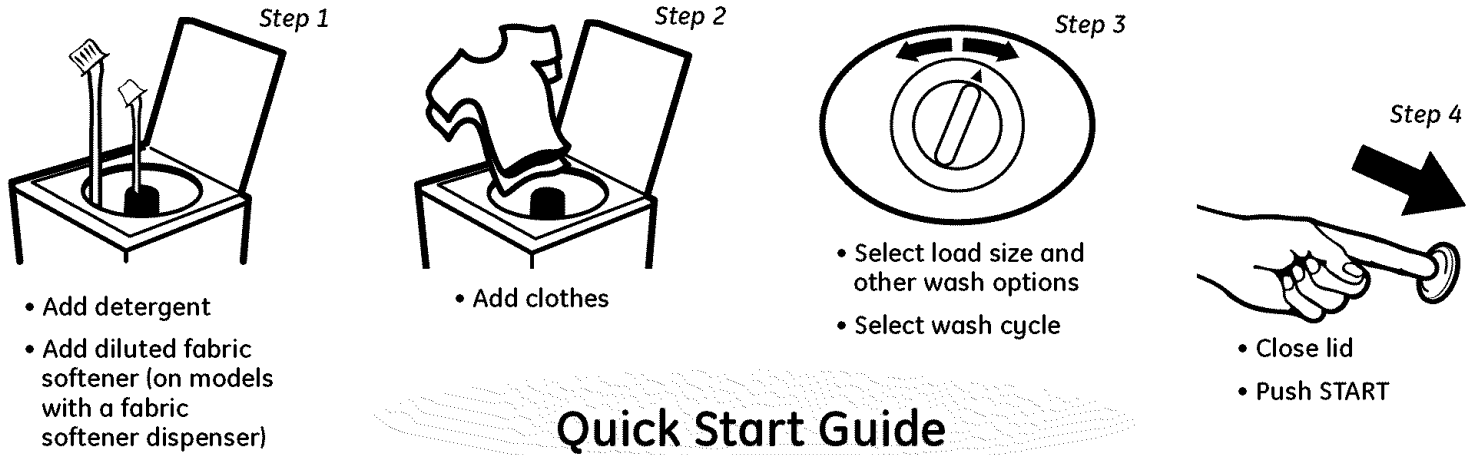
- Turn off water faucets to relieve pressure on hoses and valves and to minimize leakage if a break or rupture should occur. Check the condition of the fill hoses; GE recommends changing the hoses every 5 years.
- Before discarding a washer, or removing it from service, remove the washer lid to prevent children from hiding inside.
- Do not attempt to repair or replace any part of this appliance unless specifically recommended in this Owner's Manual, or in published user-repair instructions that you understand and have the skills to carry out.
- Do not tamper with controls.



READ AND FOLLOW THIS SAFETY INFORMATION CAREFULLY.

SAVE THESE INSTRUCTIONS

About the control panel.



Controls

A Load Size

Loosely load clothes no higher than the top row of holes in the washer basket. The water level should just cover the clothes. Adjust the load size accordingly.

B Temperature

Select the water temperature for the wash and rinse cycles. Always follow fabric manufacturer's care label or instructions when laundering.

PerfectTemp senses the incoming water temperature and adjusts the fill water to obtain a more precise temperature range for all wash temperatures. For example, in a COLD wash selection, some warm water may be added to reach a temperature needed to better dissolve detergents. Often, detergents are not completely dissolved in very cold water, especially in cooler climates.

During winter months, when the water entering your home is colder, or for locations with very cold water year round, use the **PerfectTemp** plus COLD to help dissolve powdered detergents and to improve the cleaning of your clothes.

The **TAP COLD** feature turns the **PerfectTemp** feature on your washer off, and uses your household tap water temperature for a COLD wash. This can provide energy savings by reducing the amount of hot water used in your wash.

C Options

Autosoak Option (on some models)

This option begins with a brief agitation, soaks for a specified period of time, then moves through the rest of the cycle automatically. On some models, this option is located on the Cycle Selector knob.

2nd Rinse Option (on some models)

When you use extra detergent or bleach to clean heavily soiled clothes, you may want to use the 2nd Rinse option. It provides a second deep cold rinse.

Extended Spin Option (on some models)

Use this option to extract more water from your clothes. Clothes will be drier when this option is selected and will dry more quickly in your dryer.

D Estimated Time Remaining Display

- Displays the **approximate** time remaining until the end of the cycle.
- If the estimated time remaining is more than 60 minutes, "1H" will flash in the display followed by the additional remaining minutes. When the time remaining is less than 60 minutes, the timer will count down.
- Cycle time is affected by how long it takes the washer to fill. This depends on the water pressure in your home. The "smart" timer "learns" the amount of time it takes to fill your washer and adjusts the total time accordingly.

E Wash Cycle—Cycle Selector Knob

The wash cycle controls the length of the washing process. The knob can be turned in either direction. Turning the Cycle Selector knob after starting a cycle will stop the washer and reset the cycle to the new selection. Press **START** to begin the new cycle selection.

The chart below will help you match the wash cycle setting with your clothing. The chart is ranked from longest to shortest cycle time and wash intensity.

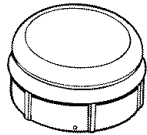
PREWASH	For removing surface dirt from heavily soiled clothes. Make sure to follow with a regular wash cycle.
CASUALS	For wrinkle-free and permanent press items, and knits.
COTTONS	For heavy to lightly soiled cottons, household linens, work and play clothes.
EASY CARE	For wrinkle-free and permanent press items, and knits.
DELICATES	For lingerie and special-care fabrics with light to normal soil.
HAND WASH	For items labeled handwashable with light soils. Provides periods of agitation and soak during wash and rinse.
SPEED WASH	For lightly soiled items that are needed in a hurry.
DRAIN & SPIN	For draining the tub and spinning water out of the clothes.

F START

Press **START** to begin the cycle. Pressing **START** again or raising the lid will **PAUSE** the cycle and the Cycle indicator light will blink.

To continue the cycle, press **START** again or close the lid. If machine is paused more than 24 hours, the cycle will be cancelled. To stop the cycle, hold the button for 3 seconds. If water remains in the machine, select the **DRAIN & SPIN** cycle to drain tub and spin water out of the washer tub.

About washer features.



The Agitator Cap or Fabric Softener Dispenser (depending on model)

The **agitator cap** fits into the top of the agitator. If it accidentally comes off, simply put it back on.

The **fabric softener dispenser** automatically releases liquid fabric softener at the proper time during the cycle.

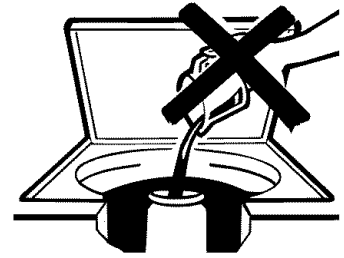
Do not stop the washer during the first spin. This will cause the dispenser to empty too soon.

To use, follow these steps:

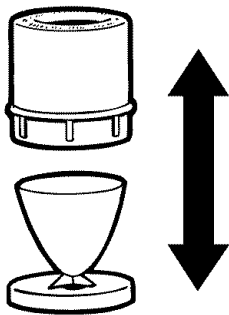
- 1** Make sure dispenser is securely attached to agitator.
- 2** Use only liquid fabric softener. Pour into dispenser, using amount recommended on package.

Never pour fabric softener directly on clothes. It may stain them.

- 3** Add water to dispenser until it reaches the maximum fill line.



Do not pour anything into the agitator if the agitator cap or dispenser is removed.



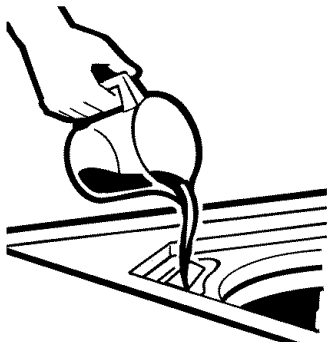
Separate for cleaning

Cleaning the Fabric Softener Dispenser (on some models)

- 1** Remove the dispenser from the top of the agitator.
- 2** Separate the dispenser cup from the cover by grasping the top and pushing down on the inside of the cup with your fingers. Dispenser cup will pop free from the cover.
- 3** To clean the dispenser, soak both the dispenser cup and the dispenser cover in the following solution:
 - 1 US gallon (3.8 liters) warm water
 - 1/4 cup (60 ml) heavy-duty liquid detergent
 - 1 cup (240 ml) bleach
- 4** If necessary, loosen buildup with a clean, soft cloth after soaking. Do not use a stiff brush; you may roughen the surface of the dispenser.
- 5** Rinse and reassemble dispenser. Place dispenser back on the agitator.

Liquid Bleach Funnel

The water fill dilutes liquid chlorine bleach as the washer fills for the wash cycle.



- 1** Check clothing care labels for special instructions.
- 2** Measure liquid bleach carefully, following instructions on the bottle.
 - Never pour undiluted liquid chlorine bleach directly onto clothes or into the wash basket.
 - Do not pour powdered bleach into bleach funnel.
- 3** Before starting the washer, pour measured amount of bleach directly into bleach funnel. Avoid splashing or over-filling dispenser. If you prefer to use powdered bleach, add it into the wash basket with your detergent.
 - Do not mix chlorine bleach with ammonia or acids such as vinegar and/or rust remover. Mixing can produce a toxic gas which may cause death.

Loading and using the washer.

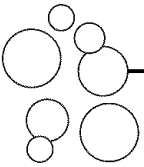
Always follow fabric manufacturer's care label when laundering.

ge.com



Sorting Wash Loads

Sort by color (whites, lights, colors), soil level, fabric type (sturdy cottons, easy care, delicates) and whether the fabric produces lint (terry cloth, chenille) or collects lint (velveteen, corduroy).



Proper Use of Detergent

Add detergent and start the washer before adding clothes so that the detergent can work effectively. Using too little or too much detergent is a common cause of laundry problems.

You can use less detergent if you have soft water, a smaller load or a lightly soiled load.



Loading the Washer

Load dry items loosely, no higher than the top row of holes in the washer basket. When loading wet items, make sure you set the load/water level high enough to allow the items to move freely. Water level should just cover the clothes. To add items after washer has started, lift the lid and submerge additional items next to the agitator.

- Do not wrap long items like sheets or pants around the agitator.
- Do not wash fabrics containing flammable materials (waxes, cleaning fluids, etc.).
- Agitation will not start with the lid up.

Care and cleaning of the washer.



Wash Basket: Leave the lid open after washing to allow moisture to evaporate. If you want to clean the basket, use a clean soft cloth dampened with liquid detergent; then rinse. (Do not use harsh or gritty cleaners.)

Fill Hoses: GE recommends changing the hoses every 5 years.

Exterior: Immediately wipe off any spills. Wipe with damp cloth. Try not to hit surface with sharp objects.

Moving and Storage: Ask the service technician to remove water from drain pump and hoses. See the Installation Instructions packed with product for information on how to reinstall the shipping rod to keep the tub stationary when moving the washer. For more information, visit ge.com or call **800.GE.CARES** (800.432.2737). Do not store the washer where it will be exposed to the weather.

Long Vacations: Be sure water supply is shut off at faucets. Drain all water from hoses if weather will be below freezing.

Before you call for service...



Troubleshooting Tips

Save time and money! Review the charts on the following pages, or visit ge.com. You may not need to call for service.

PERFECTEMP	Possible Causes	What To Do	
<p><i>PerfectTemp wash temperature is incorrect</i></p> <p><i>(Review PerfectTemp in the "About washer features" section)</i></p>	<p>The washer is in a cold rinse cycle</p> <hr/> <p>All the water in your household water heater has been used</p>	<ul style="list-style-type: none"> This is normal. The PerfectTemp feature is designed not to activate during a cold rinse cycle to improve the energy efficiency of your washer. Wait until the water in the water heater is heated to the correct temperature. 	
WATER	Possible Causes	What To Do	
<p><i>Too many suds</i></p>	<p>Too much detergent</p> <hr/> <p>Type of detergent</p> <hr/> <p>Soft water</p>	<ul style="list-style-type: none"> Measure your detergent carefully. Use less soap if you have soft water, a smaller load or a lightly soiled load. Switch to a lower sudsing detergent brand and follow instructions on package. Try less detergent. 	
	<p>Using too much detergent in washer</p> <hr/> <p>Fill hoses or drain hose is improperly connected</p> <hr/> <p>Household drain may be clogged</p> <hr/> <p>Constant water pressure to the fill hoses at the water source</p>	<ul style="list-style-type: none"> Use less detergent. Use less soap if you have soft water, a smaller load or a lightly soiled load. Make sure hose connections are tight at faucets and rubber washers are installed. Make sure end of drain hose is correctly inserted in and secured to drain facility. Check household plumbing. You may need to call a plumber. Tighten hoses at the faucets and turn the water off after each use. Check condition of the fill hoses; they should be replaced every 5 years. 	
	<p>Water leaks</p>		
<p><i>Water temperature seems incorrect</i></p>	<p>Cooler water temperatures provide improved energy efficiency</p> <hr/> <p>Control is not set properly</p> <hr/> <p>Water supply is turned off or improperly connected</p> <hr/> <p>Water valve screens are stopped up</p> <hr/> <p>House water heater is not set properly</p>	<ul style="list-style-type: none"> New laundry detergents have been formulated to work with cooler water temperatures without affecting wash performance. Check water temperature control and adjust. Turn both hot and cold faucets fully on and make sure hoses are connected to correct faucets. Turn off the water source and remove the water connection hoses from the upper back of the washer. Use a brush or toothpick to clean the screens in the machine. Reconnect the hoses and turn the water back on. Make sure house water heater is delivering water at 120°F-140°F (48°C-60°C). 	
	<p>Lid lifted or cycle was put in pause for over 24 hours</p>	<ul style="list-style-type: none"> Reset cycle. 	
	<p>Water pumped out before cycle is complete</p>		
	<p>Water won't drain</p>	<p>Drain hose is kinked or improperly connected</p>	<ul style="list-style-type: none"> Straighten drain hose and make sure washer is not sitting on it. Top of drain outlet should be less than 8 ft (2.5 m) above floor.
	<p>Washer pauses during wash cycle</p>	<p>The PREWASH Cycle or AUTO SOAK Option was chosen</p>	<ul style="list-style-type: none"> This is normal. The washer alternates between agitate and soak during these cycles to get your clothes cleaner with less wear.
<p>Washer pauses during spin cycle</p>	<p>This is normal</p>	<ul style="list-style-type: none"> The washer may pause during the spin cycle to remove soapy water more efficiently. 	

OPERATION	Possible Causes	What To Do
<i>Washer won't operate</i>	Washer is unplugged	• Make sure cord is plugged securely into a working outlet.
	Water supply is turned off	• Turn both hot and cold faucets fully on.
	Controls are not set properly	• Check controls.
	Lid is open—safety feature prevents agitation and spinning when lid is up	• Close lid and reset cycle, to the beginning if necessary.
	Circuit breaker/fuse is tripped/blown	• Check house circuit breakers/fuses. Replace fuses or reset breaker. Washer should have separate outlet.
	Electronics need to be reset	• Unplug washer, wait 2 minutes, plug back in and press START .
	START was not pressed	• Press START .
<i>Time not shown on display</i>	Unit filling	• This is normal. Estimated time remaining is updated during fill time.
<i>Movement inside machine when shut off</i>	Shifting mechanism is disengaging the motor	• When the machine is manually turned off, the shifter will disengage the motor before completely shutting down. If lid is raised before the motor is disengaged, it will resume when lid is closed.
PERFORMANCE	Possible Causes	What To Do
<i>Clothes too wet</i>	Incorrect spin cycle selected	• Make sure the spin cycle selected matches the load you are washing. Some fabrics will feel wetter when rinsed with cold water.
<i>Colored spots</i>	Incorrect use of fabric softener	• Check fabric softener package for instructions and follow directions for using dispenser. • Pretreat stain and rewash.
	Dye transfer	• Sort whites or lightly colored items from dark colors.
<i>Grayed or yellowed clothes</i>	Not enough detergent	• Use more detergent (especially with larger loads). Be sure to follow detergent manufacturer's directions.
	Hard water	• Use a water conditioner like Calgon brand or install a water softener.
	Water is not hot enough	• Make sure water heater is delivering water at 120°F–140°F (48°C–60°C).
	Washer is overloaded	• Select load size to match clothes load.
	Detergent is not dissolving	• Add detergent as wash basket fills with water before you load clothes.
	Dye transfer	• Sort clothes by color. If fabric label states <i>wash separately</i> , unstable dyes may be indicated.
<i>Lint or residue on clothes</i>	Clothes are air or line dried	• If you do not dry your clothes with a clothes dryer, your clothes may retain more lint.
	Incorrect sorting	• Separate lint producers from lint collectors.
	Washing too long	• Wash small loads for a shorter time than larger loads.
	Detergent not dissolving	• Add detergent as wash basket fills with water, before you load clothes. • Try a liquid detergent. • Use warmer water temperature.
	Overloading	• Load clothes no higher than the top row of holes in the washer basket. • Make sure load size selected matches clothes load size.
	Incorrect use of fabric softener	• Check fabric softener package for instructions and follow directions for using dispenser.

Before you call for service...



Troubleshooting Tips

PERFORMANCE (cont.)	Possible Causes	What To Do
<i>Pilling</i>	Result of normal wear on poly-cotton blends and fuzzy fabrics	<ul style="list-style-type: none"> While this is not caused by the washer, you can slow the pilling process by washing garments inside out.
<i>Snags, holes, tears, rips or excessive wear</i>	Pins, snaps, hooks, sharp buttons, belt buckles, zippers and sharp objects left in pockets	<ul style="list-style-type: none"> Fasten snaps, hooks, buttons and zippers. Remove loose items like pins, objects in pockets and sharp buttons. Turn knits (which snag easily) inside out.
	Undiluted chlorine bleach	<ul style="list-style-type: none"> Check bleach package instructions for proper amount. Never add undiluted bleach to wash or allow clothes to come in contact with undiluted bleach.
	Chemicals like hair bleach or dye, permanent wave solution	<ul style="list-style-type: none"> Rinse items that may have chemicals on them before washing.
<i>Wrinkling</i>	Improper sorting	<ul style="list-style-type: none"> Avoid mixing heavy items (like work clothes) with light items (like blouses). Try a fabric softener.
	Overloading or incorrect water level	<ul style="list-style-type: none"> Load your washer so clothes have enough room to move freely with water covering all of the clothes.
	Incorrect wash and dry cycles	<ul style="list-style-type: none"> Match Cycle selection to the type of fabric you are washing (especially for easy care loads).
	Repeated washing in water that is too hot	<ul style="list-style-type: none"> Wash in warm or cold water.
SOUNDS	Possible Causes	What To Do
<i>"Metallic knocking"</i>	Shifter mechanism is engaging or disengaging	<ul style="list-style-type: none"> The drive system will engage at the start of agitate and disengage when agitate is complete. This occurs multiple times during the wash.
<i>Back and forth "swoosh" or "zip" sound during agitate</i>	Electric motor reversing direction	<ul style="list-style-type: none"> This machine has a drive system that doesn't use gears. This sound is the motor rotating back and forth to agitate your laundry.
<i>Quick short agitation sounds at end of agitate</i>	Clothing redistribution	<ul style="list-style-type: none"> At the end of agitate, the motor makes short agitation strokes to redistribute the load.
<i>"Click" when water stops filling</i>	Relay switch	<ul style="list-style-type: none"> The relay makes a click sound when activated. The water level activates the relay and stops filling.
<i>"Clicking" behind Control Panel during fill</i>	Automatic Temperature Control Valve	<ul style="list-style-type: none"> This valve mixes in cold and hot water. The "clicking" is the valve turning on and off.
<i>Water volume changes during fill</i>	Automatic Temperature Control Valve	<ul style="list-style-type: none"> This valve mixes in cold and hot water. The sound changes when the valves are turned on and off.
<i>Motor "whining up" or "coasting down" in spin</i>	Motor ramping up/down during spin cycle	<ul style="list-style-type: none"> The motor will speed up incrementally during the spin cycle. When spin is complete, it will coast until it stops.
<i>"Humming"</i>	Water drain pump	<ul style="list-style-type: none"> The drain pump will make a humming sound when pumping out water after agitation stops and continue until spin is complete.
<i>"Gurgling"</i>	Water drain pump	<ul style="list-style-type: none"> When the pump starts drawing in air, it starts to gurgle. The washer should then begin spinning and the sound will continue until it is done spinning.

GE Washer Warranty.



All warranty service provided by our Factory Service Centers, or an authorized Customer Care® technician. To schedule service, on-line, 24 hours a day, visit us at ge.com, or call **800.GE.CARES** (800.432.2737). Please have serial number and model number available when calling for service.

Staple your receipt here.
Proof of the original purchase date is needed to obtain service under the warranty.

For The Period Of: We Will Replace:

<p>One Year From the date of the original purchase</p>	<p>Any part of the washer which fails due to a defect in materials or workmanship. During this limited one-year warranty, GE will also provide, free of charge, all labor and related service costs to replace the defective part.</p>
<p>Second through Fifth Year From the date of the original purchase</p>	<p>The suspension rod and spring assembly, and main electronic control board, if any of these parts should fail due to a defect in materials or workmanship. GE will also replace the washer lid or cover, if they should rust under operating conditions. During this additional four-year limited warranty, you will be responsible for any labor or related service costs.</p>
<p>Second through Tenth Year From the date of the original purchase</p>	<p>The shaft and tube assembly and outer washer tub, if any of these parts should fail due to a defect in materials or workmanship. During this additional nine-year limited warranty, you will be responsible for any labor or related service costs.</p>
<p>Lifetime of Product From the date of the original purchase</p>	<p>The washer basket, if it should fail due to a defect in materials or workmanship. During this product lifetime limited warranty, you will be responsible for any labor or related service costs.</p>

What Is Not Covered:

- Service trips to your home to teach you how to use the product.
- Improper installation, delivery or maintenance.
- Failure of the product if it is abused, misused, or used for other than the intended purpose or used commercially.
- Replacement of house fuses or resetting of circuit breakers.
- Damage to the product caused by accident, fire, floods or acts of God.
- Incidental or consequential damage caused by possible defects with this appliance.
- Damage caused after delivery.
- Product not accessible to provide required service.

EXCLUSION OF IMPLIED WARRANTIES—Your sole and exclusive remedy is product repair as provided in this Limited Warranty. Any implied warranties, including the implied warranties of merchantability or fitness for a particular purpose, are limited to one year or the shortest period allowed by law.

This warranty is extended to the original purchaser and any succeeding owner for products purchased for home use within the USA. If the product is located in an area where service by a GE Authorized Servicer is not available, you may be responsible for a trip charge or you may be required to bring the product to an Authorized GE Service location. In Alaska, the warranty excludes the cost of shipping or service calls to your home.

Some states do not allow the exclusion or limitation of incidental or consequential damages. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. To know what your legal rights are, consult your local or state consumer affairs office or your state's Attorney General.

Warrantor: General Electric Company, Louisville, KY 40225

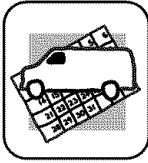
Consumer Support.



GE Appliances Website

ge.com

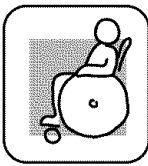
Have a question or need assistance with your appliance? Try the GE Appliances Website 24 hours a day, any day of the year! For greater convenience and faster service, you can now download Owner's Manuals, order parts or even schedule service on-line.



Schedule Service

ge.com

Expert GE repair service is only one step away from your door. Get on-line and schedule your service at your convenience 24 hours any day of the year! Or call 800.GE.CARES (800.432.2737) during normal business hours.



Real Life Design Studio

ge.com

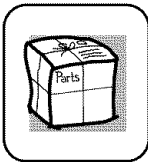
GE supports the Universal Design concept—products, services and environments that can be used by people of all ages, sizes and capabilities. We recognize the need to design for a wide range of physical and mental abilities and impairments. For details of GE's Universal Design applications, including kitchen design ideas for people with disabilities, check out our Website today. For the hearing impaired, please call 800.TDD.GEAC (800.833.4322).



Extended Warranties

ge.com

Purchase a GE extended warranty and learn about special discounts that are available while your warranty is still in effect. You can purchase it on-line anytime, or call 800.626.2224 during normal business hours. GE Consumer Home Services will still be there after your warranty expires.



Parts and Accessories

ge.com

Individuals qualified to service their own appliances can have parts or accessories sent directly to their homes (VISA, MasterCard and Discover cards are accepted). Order on-line today, 24 hours every day or by phone at 800.626.2002 during normal business hours.

Instructions contained in this manual cover procedures to be performed by any user. Other servicing generally should be referred to qualified service personnel. Caution must be exercised, since improper servicing may cause unsafe operation.



Contact Us

ge.com

If you are not satisfied with the service you receive from GE, contact us on our Website with all the details including your phone number, or write to:

General Manager, Customer Relations
GE Appliances, Appliance Park
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Register Your Appliance

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Register your new appliance on-line—at your convenience! Timely product registration will allow for enhanced communication and prompt service under the terms of your warranty, should the need arise. You may also mail in the pre-printed registration card included in the packing material.