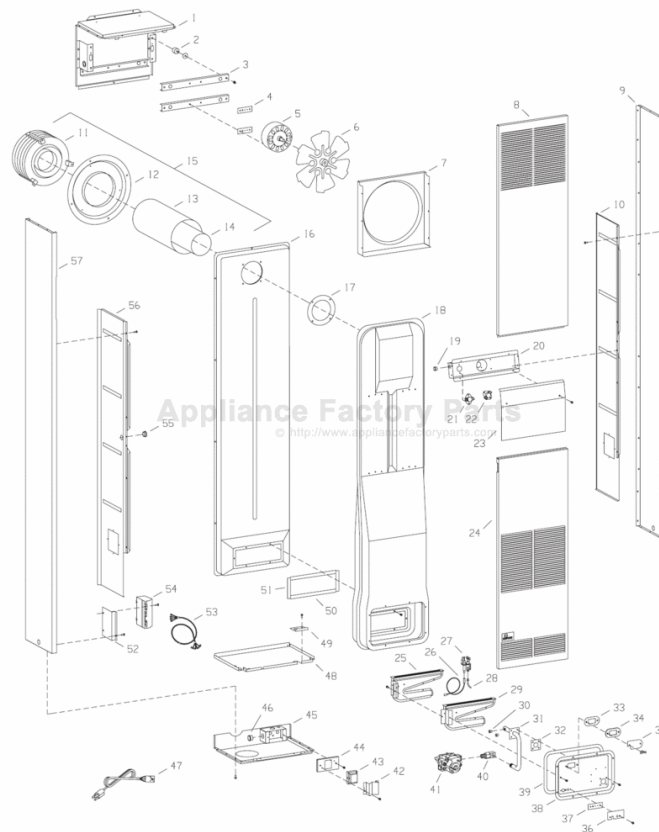


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EMPIRE DV-55-IP Owner's Manual

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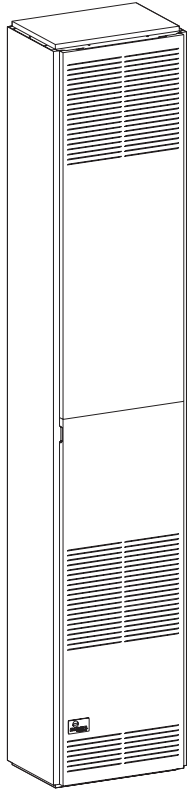


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INSTALLATION INSTRUCTIONS AND OWNER'S MANUAL



FAN TYPE DIRECT VENT WALL FURNACE

MODEL
DV-55IP



Installer: Leave this manual with the appliance.
Consumer: Retain this manual for future reference.

This appliance may be installed in an after-market, permanently located, manufactured home (USA only) or mobile home, where not prohibited by state or local codes.

This appliance is only for use with the type of gas indicated on the rating plate. This appliance is not convertible for use with other gases, unless a certified kit is used.

WARNING: If not installed, operated and maintained in accordance with the manufacturer's instructions, this product could expose you to substances in fuel or from fuel combustion which can cause death or serious illness.

WARNING: If the information in these instructions are not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- **WHAT TO DO IF YOU SMELL GAS**
 - Do not try to light any appliance.
 - Do not touch any electrical switch; do not use any phone in your building.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.
- Installation and service must be performed by a qualified installer, service agency or the gas supplier.

TABLE OF CONTENTS

SECTION	PAGE
Important Safety Information	3
Safety Information for Users of LP Gas	4
Requirements for Massachusetts.....	5
Introduction.....	6
Specifications	6
Gas Supply	7-8
Clearances	8
Installation Instructions.....	9-11
Lighting Instructions	12
Pilot Flame Characteristics	13
Main Burner Flame Characteristics	13
Wiring	14
Service and Maintenance Suggestions.....	15-16
Troubleshooting	17-19
How to Order Repair Parts.....	20
Parts List	20
Parts View	21
Service Notes	22-24

IMPORTANT SAFETY INFORMATION

THIS IS A HEATING APPLIANCE
DO NOT OPERATE THIS APPLIANCE WITHOUT FRONT PANEL INSTALLED.

- Due to high temperatures the appliance should be located out of traffic and away from furniture and draperies.
- Children and adults should be alerted to the hazards of high surface temperatures and should stay away to avoid burns or clothing ignition.
- Young children should be carefully supervised when they are in the same room as the appliance.
- Clothing or other flammable material should not be placed on or near the appliance.
- Any safety screen or guard removed for servicing an appliance must be replaced prior to operating the appliance.
- Keep burner and control compartment clean.
- Vent cap hot while furnace is in operation.
- Installation and repair should be done by a **QUALIFIED SERVICE PERSON**. The appliance should be inspected before use and at least annually by a qualified service person. More frequent cleaning may be required due to excessive lint from carpeting, bedding materials, etc. It is imperative that control compartments, burners and circulating air passageways of the appliance be kept clean.
- **DO NOT** put anything around the furnace that will obstruct the flow of combustion and ventilation air.
- **DO** keep the appliance area clear and free from combustible material, gasoline and other flammable vapors and liquids.
- **DO** examine venting system periodically and replace damaged parts.
- **DO** make a periodic visual check of pilot and burners. Clean and replace damaged parts.
- **CAUTION:** Pilot hole cover must be kept tightly closed during operation.
- **DO NOT** use this heater if any part has been under water. Immediately call a qualified service technician to inspect the heater and to replace any part of the control system and any gas control which has been under water.

SAFETY INFORMATION FOR USERS OF LP-GAS

Propane (LP-Gas) is a flammable gas which can cause fires and explosions. In its natural state, propane is odorless and colorless. You may not know all the following safety precautions which can protect both you and your family from an accident. Read them carefully now, then review them point

by point with the members of your household. Someday when there may not be a minute to lose, everyone's safety will depend on knowing exactly what to do. If, after reading the following information, you feel you still need more information, please contact your gas supplier.

LP-GAS WARNING ODOR

If a gas leak happens, you should be able to smell the gas because of the odorant put in the LP-Gas. That's your signal to go into immediate action!

- Do not operate electric switches, light matches, use your phone. Do not do anything that could ignite the gas.
- Get everyone out of the building, vehicle, trailer, or area. Do that IMMEDIATELY.
- Close all gas tank or cylinder supply valves.
- LP-Gas is heavier than air and may settle in low areas such as basements. When you have reason to suspect a gas leak, keep out of basements and other low areas. Stay out until firefighters declare them to be safe.
- Use your neighbor's phone and call a trained LP-Gas service person and the fire department. Even though you may not continue to smell gas, do not turn on the gas again. Do not re-enter the building, vehicle, trailer, or area.
- **Finally**, let the service man and firefighters check for escaped gas. Have them air out the area before you return. Properly trained LP-Gas service people should repair the leak, then check and relight the gas appliance for you.

NO ODOR DETECTED - ODOR FADE

Some people cannot smell well. Some people cannot smell the odor of the chemical put into the gas. You must find out if you can smell the odorant in propane. Smoking can decrease your ability to smell. Being around an odor for a time can affect your sensitivity or ability to detect that odor. Sometimes other odors in the area mask the gas odor. People may not smell the gas odor or their minds are on something else. Thinking about smelling a gas odor can make it easier to smell.

The odorant in LP-gas is colorless, and it can fade under some circumstances. For example, if there is an underground leak, the movement of the gas through soil can filter the odorant. Odorants

in LP-Gas also are subject to oxidation. This fading can occur if there is rust inside the storage tank or in iron gas pipes.

The odorant in escaped gas can adsorb or absorb onto or into walls, masonry and other materials and fabrics in a room. That will take some of the odorant out of the gas, reducing its odor intensity.

LP-Gas may stratify in a closed area, and the odor intensity could vary at different levels. Since it is heavier than air, there may be more odor at lower levels. Always be sensitive to the slightest gas odor. If you detect any odor, treat it as a serious leak. Immediately go into action as instructed earlier.

SOME POINTS TO REMEMBER

- **Learn to recognize the odor of LP-gas.** Your local LP-Gas Dealer can give you a "Scratch and Sniff" pamphlet. Use it to find out what the propane odor smells like. If you suspect that your LP-Gas has a weak or abnormal odor, call your LP-Gas Dealer.
- If you are not qualified, do not light pilot lights, perform service, or make adjustments to appliances on the LP-Gas system. If you are qualified, consciously think about the odor of LP-Gas prior to and while lighting pilot lights or performing service or making adjustments.
- Sometimes a basement or a closed-up house has a musty smell that can cover up the LP-Gas odor. Do not try to light pilot lights, perform service, or make adjustments in an area where the conditions are such that you may not detect the odor if there has been a leak of LP-Gas.
- Odor fade, due to oxidation by rust or adsorption on walls of new cylinders and tanks, is possible. Therefore, people should be particularly alert and careful when new tanks or cylinders are placed in service. Odor fade can occur in new tanks, or reinstalled old tanks, if they are filled and allowed to set too long before refilling. Cylinders and tanks which have been out of service for a time may develop internal rust which will cause odor fade. If such conditions are suspected to exist, a periodic sniff test of the gas is advisable. **If you have any question about the gas odor, call your LP-gas dealer. A periodic sniff test of the LP-gas is a good safety measure under any condition.**
- If, at any time, you do not smell the LP-Gas odorant and you think you should, assume you have a leak. Then take the same immediate action recommended above for the occasion when you do detect the odorized LP-Gas.
- If you experience a complete "gas out," (the container is under no vapor pressure), turn the tank valve off immediately. If the container valve is left on, the container may draw in some air through openings such as pilot light orifices. If this occurs, some new internal rusting could occur. If the valve is left open, then treat the container as a new tank. Always be sure your container is under vapor pressure by turning it off at the container before it goes completely empty or having it refilled before it is completely empty.

REQUIREMENTS FOR MASSACHUSETTS

For all side wall horizontally vented gas fueled equipment installed in every dwelling, building or structure used in whole or in part for residential purposes, including those owned or operated by the Commonwealth and where the side wall exhaust vent termination is less than seven (7) feet above finished grade in the area of the venting, including but not limited to decks and porches, the following requirements shall be satisfied:

1. **INSTALLATION OF CARBON MONOXIDE DETECTORS.** At the time of installation of the side wall horizontal vented gas fueled equipment, the installing plumber or gasfitter shall observe that a hard wired carbon monoxide detector with an alarm and battery back-up is installed on the floor level where the gas equipment is to be installed. In addition, the installing plumber or gasfitter shall observe that a battery operated or hard wired carbon monoxide detector with an alarm is installed on each additional level of the dwelling, building or structure served by the side wall horizontal vented gas fueled equipment. It shall be the responsibility of the property owner to secure the services of qualified licensed professionals for the installation of hard wired carbon monoxide detectors
 - a. In the event that the side wall horizontally vented gas fueled equipment is installed in a crawl space or an attic, the hard wired carbon monoxide detector with alarm and battery back-up may be installed on the next adjacent floor level.
 - b. In the event that the requirements of this subdivision can not be met at the time of completion of installation, the owner shall have a period of thirty (30) days to comply with the above requirements; provided, however, that during said thirty (30) day period, a battery operated carbon monoxide detector with an alarm shall be installed.
2. **APPROVED CARBON MONOXIDE DETECTORS.** Each carbon monoxide detector as required in accordance with the above provisions shall comply with NFPA 720 and be ANSI/UL 2034 listed and IAS certified.
3. **SIGNAGE.** A metal or plastic identification plate shall be permanently mounted to the exterior of the building at a minimum height of eight (8) feet above grade directly in line with the exhaust vent terminal for the horizontally vented gas fueled heating appliance or equipment. The sign shall read, in print size no less than one-half (1/2) inch in size, **“GAS VENT DIRECTLY BELOW. KEEP CLEAR OF ALL OBSTRUCTIONS”**.
4. **INSPECTION.** The state or local gas inspector of the side wall horizontally vented gas fueled equipment shall not approve the installation unless, upon inspection, the inspector observes carbon monoxide detectors and signage installed in accordance with the provisions of 248 CMR 5.08(2)(a) 1 through 4.
 - (b) **EXEMPTIONS:** The following equipment is exempt from 248 CMR 5.08(2)(a)1 through 4:
 1. The equipment listed in Chapter 10 entitled “Equipment Not Required To Be Vented” in the most current edition of NFPA 54 as adopted by the Board; and
 2. Product Approved side wall horizontally vented gas fueled equipment installed in a room or structure separate from the dwelling, building or structure used in whole or in part for residential purposes.
 - (c) **MANUFACTURER REQUIREMENTS - GAS EQUIPMENT VENTING SYSTEM PROVIDED.** When the manufacturer of Product Approved side wall horizontally vented gas equipment provides a venting system design or venting system components with the equipment, the instructions provided by the manufacturer for installation of the equipment and the venting system shall include:
 1. Detailed instructions for the installation of the venting system design or the venting system components; and
 2. A complete parts list for the venting system design or venting system.
 - (e) A copy of all installation instructions for all Product Approved side wall horizontally vented gas fueled equipment, all venting instructions, all parts lists for venting instructions, and/or all venting design instructions shall remain with the appliance or equipment at the completion of the installation.

INTRODUCTION

Always consult your local Building Department regarding regulations, codes or ordinances which apply to the installation of a direct vent wall furnace.

Instructions to Installer

1. Installer must leave instruction manual with owner after installation.
2. Installer must have owner fill out and mail warranty card supplied with furnace.
3. Installer should show owner how to start and operate furnace and thermostat.

Warning:

Any change to this furnace or its control can be dangerous. This is a heating appliance and any panel, door or guard removed for servicing an appliance must be replaced prior to operating the appliance.

General Information

This furnace is design certified in accordance with American National Standard/CSA Standard Z21.86 and CSA 2.32 by the Canadian Standards Association, as a fan type direct vent wall furnace to be installed according to these instructions.

Any alteration of the original design, installed other than as shown in these instructions or use with a type of gas not shown on the rating plate is the responsibility of the person and company making the change.

Important

All correspondence should refer to complete Model Number, Serial Number and type of gas.

Notice: During initial firing of this unit, its paint will bake out and smoke will occur. To prevent triggering of smoke alarms, ventilate the room in which the unit is installed.

Installation on Rugs and Tile

If this appliance is installed directly on carpeting, tile or other combustible material other than wood flooring the appliance shall be installed on a metal or wood panel extending the full width and depth of the appliance.

The base referred to above does not mean the fire-proof base as used on wood stoves. The protection is for rugs that are extremely thick and light colored tile.

Installation in Residential Garages

Gas utilization equipment in residential garages shall be installed so that all burners and burner ignition devices are located not less than 18" above the floor.

Such equipment shall be located, or protected, so it is not subject to physical damage by a moving vehicle.

Qualified Installing Agency

Installation and replacement of gas piping, gas utilization equipment or accessories and repair and servicing of equipment shall be performed only by a qualified agency. The term "qualified agency" means any individual, firm, corporation or company which either in person or through a representative is engaged in and is responsible for (a) the installation or replacement of gas piping or (b) the connection, installation, repair or servicing of equipment, who is experienced in such work, familiar with all precautions required and has complied with all the requirements of the authority having jurisdiction.

State of Massachusetts: The installation must be made by a licensed plumber or gas fitter in the Commonwealth of Massachusetts.

The installation must conform with local codes or, in the absence of local codes, with the *National Fuel Gas Code ANSI Z223.1/NFPA 54* Natural Gas and Propane Installation Code, CSA B149.1.*

**Available from the American National Standards Institute, Inc., 11 West 42nd St., New York, N.Y. 10036.*

High Altitudes

For altitudes/elevations above 2,000 feet (610m), input ratings should be reduced at the rate of 4 percent for each 1,000 feet (305m) above sea level. Canadian High Altitudes for locations having an elevation above mean sea level between 2,000 feet (610m) and 4,500 feet (1370m), the manifold pressure is to be decreased from 3.5" w.c. (.871kPa) to 2.8" w.c. (.697kPa) for Natural Gas and from 10.0" w.c. (2.49kPa) to 8.0" w.c. (1.992kPa) for Propane Gas.

SPECIFICATIONS

Model	DV-55IP
Input BTU/HR	55,000
Height	82 3/8"
Width	16"
Depth	11 1/2"
Gas Inlet	1/2" Pipe
CFM	400
Accessories	
SOR-1	Register, Side Outlet
SOK-1	Side Outlet Kit, 10" Boot Assembly w/Register
DV-822	Vinyl Siding Vent Kit

GAS SUPPLY

Locating Gas Supply

The gas line can enter the unit either through the floor or outside wall. The gas line opening should be made at this time. Location of the opening will be determined by the position of floor joists and the valve and union used for servicing.

Recommended Gas Pipe Diameter

Pipe Length	Schedule 40 Pipe Inside Diameter		Tubing, Type L Outside Diameter	
	Nat.	L.P.	Nat.	L.P.
0-10 feet 0-3 meters	1/2"	3/8"	1/2"	3/8"
10-40 feet 4-12 meters	1/2"	1/2"	5/8"	1/2"
40-100 feet 13-30 meters	1/2"	1/2"	3/4"	1/2"
100-150 feet 31-46 meters	3/4"	1/2"	7/8"	3/4"

Note: Never use plastic pipe. Check to confirm whether your local codes allow copper tubing or galvanized.

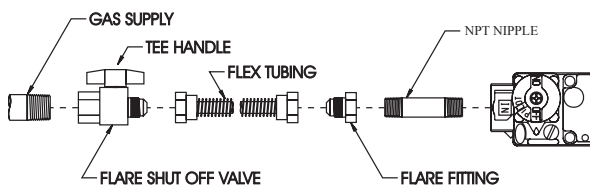
Note: Since some municipalities have additional local codes, it is always best to consult your local authority and installation code.

The use of the following gas connectors is recommended:

- ANS Z21.24 Appliance Connectors of Corrugated Metal Tubing and Fittings
- ANS Z21.45 Assembled Flexible Appliance Connectors of Other Than All-Metal Construction

The above connectors may be used if acceptable by the authority having jurisdiction. The state of Massachusetts requires that a flexible appliance connector cannot exceed three feet in length.

FLEXIBLE GAS LINE CONNECTION



RIGID GAS LINE CONNECTION

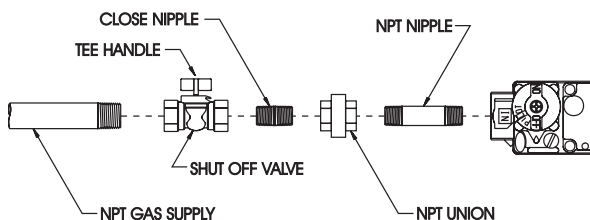


Figure 1

Consult the current National Fuel Gas Code, ANSI Z223.1 CAN/CGA-B149 (.1 or .2) installation code.

Installing a New Main Gas Cock

Each appliance should have its own manual gas cock.

A manual main gas cock should be located in the vicinity of the unit. Where none exists, or where its size or location is not adequate, contact your local authorized installer for installation or relocation.

Compounds used on threaded joints of gas piping shall be resistant to the action of liquefied petroleum gases. The gas lines must be checked for leaks by the installer. This should be done with a soap solution watching for bubbles on all exposed connections, and if unexposed, a pressure test should be made.

Never use an exposed flame to check for leaks. Appliance must be disconnected from piping at inlet of control valve and pipe capped or plugged for pressure test. Never pressure test with appliance connected; control valve will sustain damage!

A gas valve and ground joint union should be installed in the gas line upstream of the gas control to aid in servicing. It is required by the National Fuel Gas Code that a drip line be installed near the gas inlet. This should consist of a vertical length of pipe tee connected into the gas line that is capped on the bottom in which condensation and foreign particles may collect.

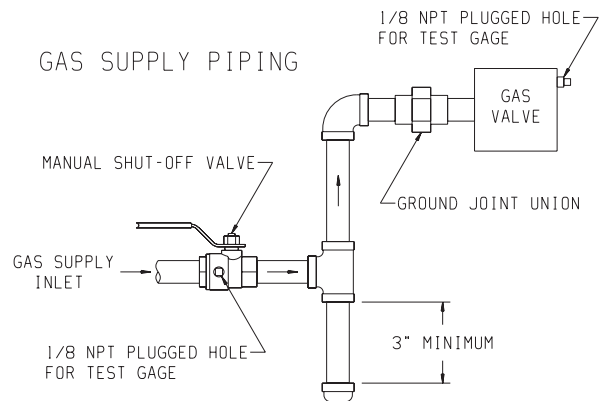


Figure 2

Method of Installing a Tee Fitting Sediment Trap

Pressure Testing of the Gas Supply System

1. To check the inlet pressure to the gas valve, a 1/8" (3mm) N.P.T. plugged tapping, accessible for test gauge connection, must be placed immediately upstream of the gas supply connection to the appliance.
2. The appliance and its individual shutoff valve must be disconnected from the gas supply piping system during any pressure testing of that system at test pressures in excess of 1/2 psig (3.5 kPa).
3. The appliance must be isolated from the gas supply piping system by closing its individual manual shutoff valve during any pressure testing of the gas supply piping system at test pressures equal to or less than 1/2 psig (3.5 kPa).

Attention! If one of the above procedures results in pressures in excess of 1/2 psig (14" w.c.) (3.5 kPa) on the appliance gas valve, it will result in a hazardous condition.

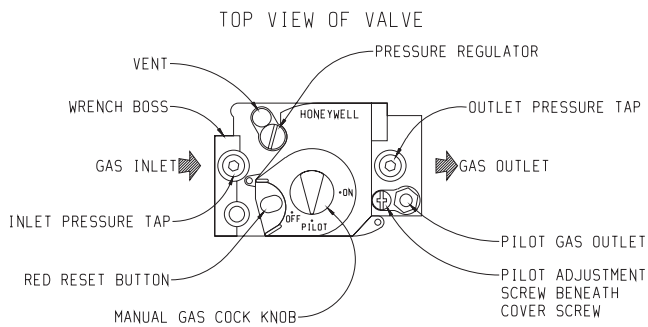


Figure 3

Checking Manifold Pressure

Both Propane and Natural gas valves have a built-in pressure regulator in the gas valve. Natural gas models will have a manifold pressure of approximately 3.5" w.c. at the valve outlet with the inlet pressure to the valve from a minimum of 5.0" w.c. for the purpose of input adjustment to a maximum of 7.0" w.c. Propane gas models will have a manifold pressure approximately 10.0" w.c. at the valve outlet with the inlet pressure to the valve from a minimum of 11.0" w.c. for the purpose of input adjustment to a maximum of 13.0" w.c.

A 1/8" N.P.T. plugged tapping, accessible for test gauge connection, is located on the outlet side of the gas control.

The built-in regulator comes on at approximately 1/4th pressure and full on in 10 seconds.

Safety Lockout

S8600H module provides 100 percent shutoff, or safety lockout. If the pilot fails to light within 90 seconds, the control system will shut down. The control system must be reset by setting the thermostat below room temperature for one minute or by turning off power to the module for one minute.

CLEARANCES

Clearances

1. In selecting a location for installation, it is necessary to provide adequate accessibility clearances for servicing and proper installation.
2. The DV-55 minimum wall depth is 4 1/2 inches and maximum wall depth is 13 inches. The maximum wall depth may be extended to 19" (483mm) using the model DV-1190 extended flue kit. The use of tubes not supplied by the manufacturer results in unsatisfactory performance.
3. The DV-55 can be attached to the wall or recessed into the wall up to 4 inches in depth but the minimum 4 1/2 inches vent/air intake system wall depth must be maintained. Example: If furnace is recessed into the wall at a depth of 4 inches, the minimum wall depth must be 8 1/2 inches.
4. The wall in which the furnace is recessed has (0) zero clearance to the furnace sides and top.
5. When using side discharge registers, SOR-1 or SOK-1, the furnace cannot be recessed into the wall.
6. Clearance to sidewall or combustible material is 4 inches.
7. Ceiling clearance is 4 inches.
8. Floor and rear wall clearance is (0) zero inches.
9. Clearance of 18 inches is required to sidewall or combustible material when flush mounted SOR-1, side outlet register is used.
10. The minimum distance from the center of the vent cap to the nearest outside corner or obstruction is 24 inches.

The vent terminal of a direct vent appliance with an input over 50,000 BTU per hour shall be located at least 12 inches from any opening through which flue gases could enter a building. The bottom of the vent terminal and the air intake shall be located at least 12 inches above grade.

WARNING: The nearest point of the vent cap should be a minimum horizontal distant of six (6) feet from any pressure regulator. In case of regulator malfunction, the six (6) feet distance will reduce the chance of gas entering the vent cap.

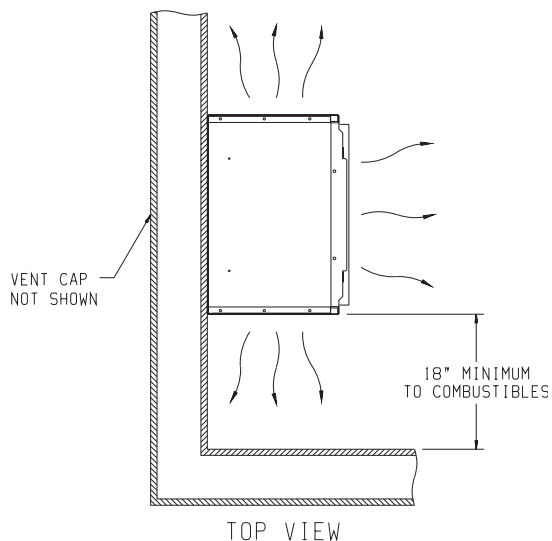


Figure 4

INSTALLATION INSTRUCTIONS

Locating Wall Opening

The furnace is to be located on an outside wall. Locate wall studs so that wall opening will be located between wall studs. The furnace is 16 inches in width and normal 16 inches on center studs will not allow the furnace to be recessed into the wall unless a stud is repositioned. The wall opening required as shown in Figure 5 is a diameter of 7 1/2 inches.

A template is provided in furnace carton for positioning furnace on the wall. Also, refer to Figure 5 for positioning the furnace on wall and for locating gas line connection.

Installing Optional Side Outlets

Side outlet register, SOR-1 may be installed on one or both sides of the furnace at the required clearances of 18 inches to adjacent wall or combustible material as shown in Figure 4.

1. Locate and cut the 5 1/2" square opening in the cabinet side using the template from the kit, exposing the inner liner knock-out.
2. Remove the knock-out.
3. Place the register on the 5 1/2" opening with the louvers set for the desired direction and mark the mounting holes using the register as a template.
4. Drill (2) 1/8" diameter holes in cabinet side and fasten the register in place with (2) #10 x 1" screws provided.

Side outlet kit, 10" boot assembly with register, SOK-1 for warm air discharge into an adjoining room may be installed on either side of the furnace at the required clearance of 4 inches to adjacent wall as shown in Figure 7.

1. Locate and cut the 5 1/2" square opening in the cabinet side using the template from the kit, exposing the inner liner knock-out.
2. Remove the knock-out.
3. Using the inner and outer boots as hole templates, mark and drill (8) 1/8" diameter holes in the inner liner and cabinet side.
4. Using Figure 7 locate and cut a 6 3/4" square opening through walls.
5. Prepare wall opening for the vent-air intake system (see **Locating Wall Opening**).
6. With furnace in place, after checking alignment of side outlet opening in wall and furnace, place the 9 3/8" x 9 3/8" side outlet wall plate over outer boot, pass the outer boot through the wall and attach side outlet wall plate to furnace side of wall with (2) #10 x 1" screws provided.
7. Fasten outer boot to the cabinet side with (4) #8 x 1/4" screws provided.
8. Position and attach inner boot to inner liner with (4) #8 x 1/4" screws provided.
9. Locate the register with its louvers positioned for the desired air discharge direction and mark the mounting holes using the register as a template.
10. Drill (2) 1/8" diameter holes in the wall and fasten the register in place with (2) #10 x 1" screws provided.

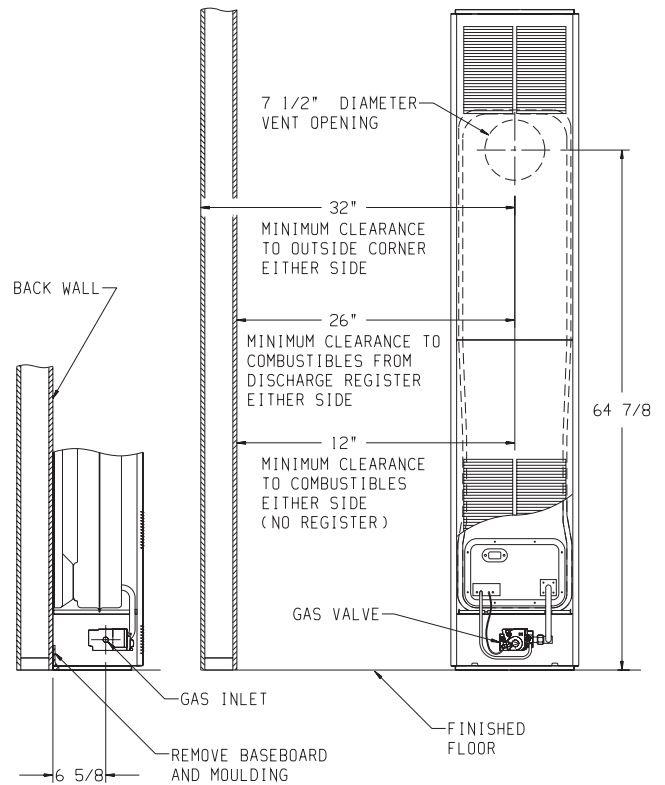


Figure 5

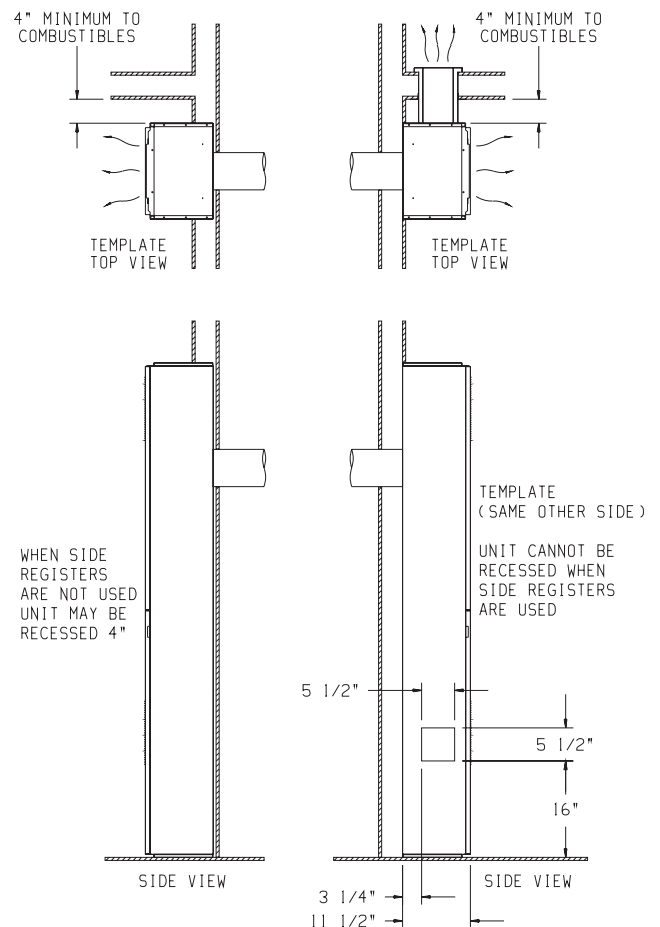


Figure 6

Figure 7

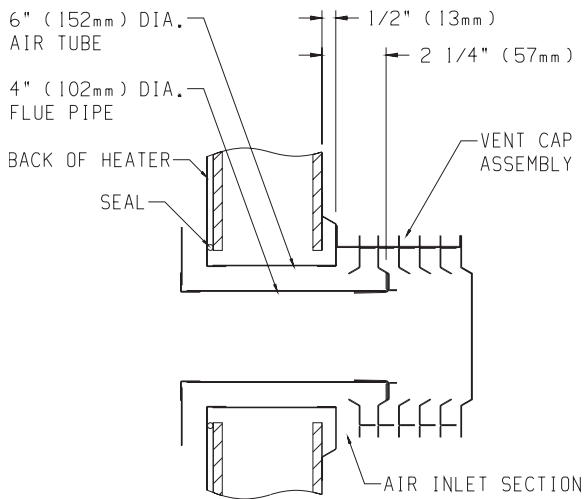


Figure 8

Locating Electric Supply

A 7/8" diameter knockout is provided at the bottom of the left and right side panels. A three-prong (grounding) plug assembly is located within the control compartment (bottom) of the furnace. Please remove 7/8" knockout from appropriate side panel when routing plug assembly to an electrical outlet.

Installation of Three-prong (Grounding) Plug Assembly

1. Disconnect nylon cap on 3' plug assembly from nylon plug on wiring harness. Remove 3' plug assembly from control compartment (bottom) of the furnace.
2. Remove 7/8" knockout from appropriate side panel.
3. Insert nylon cap on 3' plug assembly into the 7/8" hole in the side panel.
4. Connect nylon cap on 3' plug assembly to nylon plug on the wiring harness.
5. Place 7/8" strain relief bushing around the cord of the 3' plug assembly. Insert 7/8" strain relief bushing into the 7/8" hole in the side panel.

Attention! The 7/8" strain relief bushing is located within the same yellow envelope as the Installation Instructions and Owner's Manual.

Attaching Furnace to Wall

Refer to Figure 4 for the location of the 7 1/2" diameter wall opening for the furnace. After the wall opening has been located and cut, position flue outlet on furnace in center of wall opening. When attaching furnace to the wall remove that portion of baseboard and molding on the wall which is behind the furnace. Attach furnace to wall, at the outer casing top, with (2) toggle bolts provided and to floor, at the outer casing bottom, with (2) #10 x 1 1/2" screws provided.

Attention! The screw holes on the outer casing bottom are off-set above the floor approximately 3/8". Do not over-tighten screws and distort the off-set on the outer casing bottom. Distortion of the outer casing bottom will not allow the lower front panel to be attached to the furnace.

Cutting Vent Tubes

This is the most important part of the installation. With the furnace installed on wall the 6" diameter air inlet tube and the 4" diameter flue outlet tube are to be marked and cut using the following procedure.

1. Attach 6" diameter air inlet tube onto the collar of air drop assembly. Be sure 6" diameter air inlet tube is placed as far as possible onto the collar of the air drop assembly. Mark the 6" diameter air inlet tube 1/2" beyond the outside wall. Remove 6" diameter air inlet tube from collar of air drop assembly.
2. Attach 4" diameter flue outlet tube onto flue outlet collar on combustion chamber. Be sure 4" diameter flue outlet tube is placed as far as possible onto the collar of flue outlet. Mark the 4" diameter flue outlet tube 2 1/4" beyond the outside wall. Remove 4" diameter flue outlet tube from collar of flue outlet on combustion chamber.
3. Mark or wrap tape completely around the tubes at the marked points to help in making a true cut. Do not crimp or enlarge tubes.

Installing Vent Assembly

1. Place provided caulking beneath the edge of the outside mounting plate. Use additional caulking to correct uneven wall surface, such as clapboard.
2. Attach 6" diameter air inlet tube onto the collar of air drop assembly. Attach caulked, outside mounting plate into the 6" diameter air inlet tube. Position the outside mounting plate so that 6" diameter air inlet tube has a slight downward slope to the outside. **The downward slope is necessary to prevent the entry of rainwater.** Attach outside mounting plate to exterior wall with (4) #10 x 1 1/2" screws provided.
3. Apply furnace cement to 4" diameter flue outlet collar on combustion chamber and to 4" diameter collar on vent cap. Attach 4" diameter flue outlet tube onto flue outlet collar on combustion chamber. Attach vent cap into the 4" diameter flue outlet tube. Attach vent cap to outside mounting plate with (3) #10 x 1/2" screws provided.
4. Installation is completed.

Reassembly And Resealing Vent-Air Intake System

When vent-air intake system is removed for servicing the furnace, the following steps will assure proper reassembly and resealing of the vent-air intake assembly.

1. Remove old caulking beneath the edge of the outside mounting plate. Apply new caulking beneath the edge of the outside mounting plate. Use additional caulking to correct uneven wall surface, such as clapboard.
2. Remove old furnace cement from flue outlet collar on combustion chamber and collar of vent cap. Remove old furnace cement from both ends of 4" diameter flue outlet tube.
3. Attach 6" diameter air inlet tube onto the collar of air drop assembly. Attach caulked, outside mounting plate into the 6" diameter air inlet tube. Position the outside mounting plate so that 6" diameter air inlet tube has a slight downward slope to the outside. **The downward slope is necessary to prevent the entry of rainwater.** Attach outside mounting plate to exterior wall with (4) #10 x 1" screws provided.
4. Apply furnace cement to 4" diameter flue outlet collar on combustion chamber and to 4" diameter collar on vent cap. Attach 4" diameter flue outlet tube onto flue outlet collar on combustion chamber. Attach vent cap into the 4" diameter flue outlet tube. Attach vent cap to outside mounting plate with (3) #10 x 1/2" screws provided.
5. Reassembly and resealing vent-air intake system is completed.

INSTALLATION INSTRUCTIONS (continued)

Installing a Vent Near a Window Ledge,

Other Type of Projection or on Siding (vinyl, aluminum, etc.)

Direct vent furnaces are designed to be installed on a uniform outside wall. When the wind comes from any angle (up, down or from either side), it must hit the vent cap equally over both the air inlet and the flue outlet portions of the vent. Any wall projection, such as a door or window casing, which disturbs the wind on one side of the air inlet section will result in back pressure on the flue section smothering the flame and eventual pilot outage.

When the vent cap is to be installed on siding or it appears that a projection within 6" of any side of the air inlet section could shield the air inlet section, the entire vent should be supported away from the wall at least the distance of the projection. 2" x 4" framing whose outside dimensions match the overall dimensions of the mounting plate is recommended. The 2" x 4" framing protects siding from possible warpage or discoloration. All joints can then be sealed and painted. The wall depth plus the additional depth of the 2" x 4" framing should not exceed a total depth of 13" for DV-55. (See Figure 9)

Vinyl siding vent kit, DV-822, is available from Empire Comfort Systems, Inc. The depth is 3", which enables the vent cap to be extended away from siding or projections. The wall depth plus the additional 3" depth of the vinyl siding vent cap extension should not exceed a total depth of 13" for DV-55. (See Figure 10)

Warning: When vinyl siding vent kit, DV-822 or 2" x 4" framing is added to an existing installation (furnace is installed) do not attempt to add sections of pipe to the flue outlet tube or air inlet tube. An air tight seal is required for both tubes. Refer to Parts List, page 20 to order tubes.

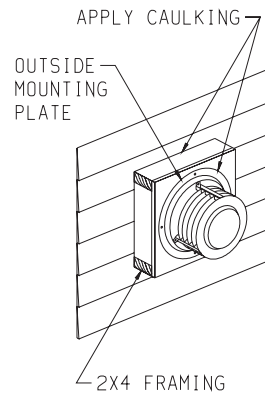


Figure 9

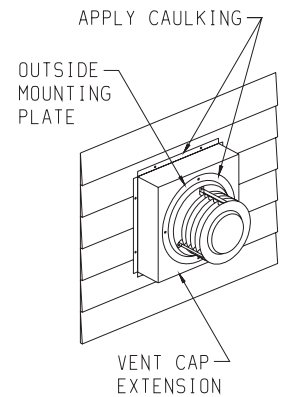


Figure 10

LIGHTING INSTRUCTIONS

FOR YOUR SAFETY READ BEFORE OPERATING

WARNING: If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

A. This appliance is equipped with an ignition device which automatically lights the pilot.

Do not try to light the pilot by hand.

B. **BEFORE OPERATING** smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electrical switch; Do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.

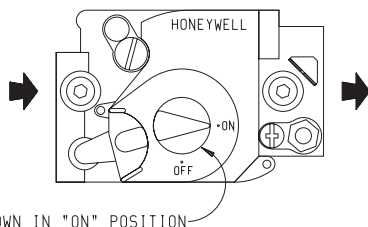
- If you cannot reach your gas supplier, call the fire department.

C. Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or turn by hand, don't try to repair it; call a qualified service technician. Force or attempted repair may result in a fire or explosion.



D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

OPERATING INSTRUCTIONS

1. **STOP!** Read the safety information above.
2. Set the thermostat to lowest setting.
3. Turn off all electric power to the appliance.
4. This appliance is equipped with an ignition device which automatically lights the pilot. Do not try to light the pilot by hand.




GAS CONTROL KNOB SHOWN IN "ON" POSITION

5. Remove control access panel (lower front panel).
6. Turn gas control knob clockwise  to "OFF."
7. Wait ten (10) minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, STOP! Follow "B" in the safety information above. If you don't smell gas, go to the next step.
8. Turn gas control knob counterclockwise  to "ON".
9. Replace control access panel (lower front panel).
10. Turn on all electric power to the appliance.
11. Set thermostat to desired setting.
12. If the appliance will not operate, follow the instructions "TO TURN OFF GAS TO APPLIANCE" and call your service technician or gas supplier.

TO TURN OFF GAS TO APPLIANCE

1. Set the thermostat to lowest setting.
2. Turn off all electric power to the appliance if service is to be performed.
3. Remove control access panel (lower front panel).

4. Turn gas control knob clockwise  to "OFF." Do not force.
5. Replace control access panel (lower front panel).

PILOT FLAME CHARACTERISTICS

The pilot flame (Figure 11) going to the spark must be large enough to completely cover the sparking area. With the proper flame, only 2 or 3 sparks will occur. More sparks indicate a small pilot flame and no ignition with spark stopping after approximately 90 seconds generally means not enough flame.

To adjust pilot flame remove the pilot cover screw on the control valve (Figure 3, Page 8), and turn the adjustment screw clockwise to reduce flame. Replace pilot cover screw to eliminate gas leakage.

The pilot flame will appear large. A blue nearly horizontal flame is proper. The spark gap must be 1/8". A larger gap can result in the spark occurring some other place. The pilot flame and the spark gap are factory checked and tested.

After use, cleaning may be required for the proper flame.

PROPER FLAME ADJUSTMENT

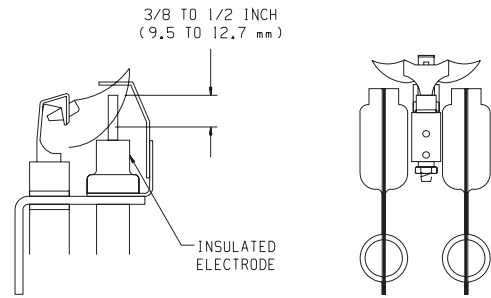


Figure 11

Electrode and pilot burner must be kept clean. Clean through pilot access hole with a small brush (toothbrush) and water.

MAIN BURNER FLAME CHARACTERISTICS

The correct flame will be a short blue inner flame with a much larger light blue outer flame. The main burner (Figure 12) shows the approximate height of each part of the flame for each gas. The burner does not have a primary air adjustment. The flame will be correct if the factory-set pressure and orifice opening are used. After the furnace has been operating, the burner ports may be blocked by foreign matter carried in by combustion air. Therefore, cleaning of the burner may be needed for proper flame.

To clean burner port disconnect the gas supply to the valve, and remove the eight screws fastening the burner door. After removing the burner door from the combustion chamber, remove rear burner, pilot burner and front burner. With front and rear burners removed from furnace, force water into the ribbon ports and dry with air pressure.

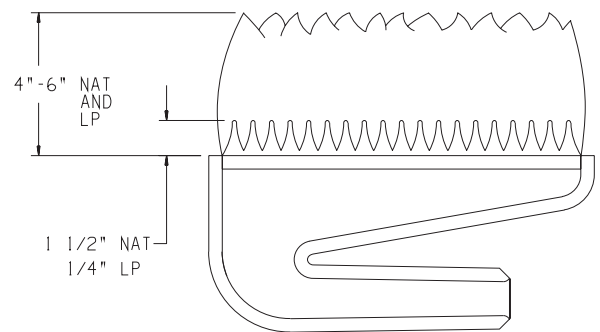


Figure 12

WIRING

Wiring

The appliance, when installed, must be electrically grounded in accordance with local codes or, in the absence of local codes, with the *National Electrical Code, ANSI/NFPA 70* or *Canadian Electrical Code, CSA C22.1*, if an external electrical source is utilized. **This appliance is equipped with a three-prong [grounding] plug for your protection against shock hazard and should be plugged directly into a properly grounded three-prong receptacle. Do not cut or remove the grounding prong from this plug.** For an ungrounded receptacle, an adapter, which has two prongs and a wire for grounding, can be purchased, plugged into the ungrounded receptacle and its wire connected to the receptacle mounting screw. With this wire completing the ground, the appliance cord plug can be plugged into the adapter and be electrically grounded. A 7/8" hole is provided in the junction box for use with a conduit connector if local codes require this type of protection.

Thermostat Installation

The thermostat should be installed in the same room as the furnace 4' to 5' above the floor and away from another heat source (cooking stove, hot water heater, etc.) including walls and doorways with a heat source in an adjoining room. **Do Not Install Thermostat on Outside Wall.**

CAUTION: Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

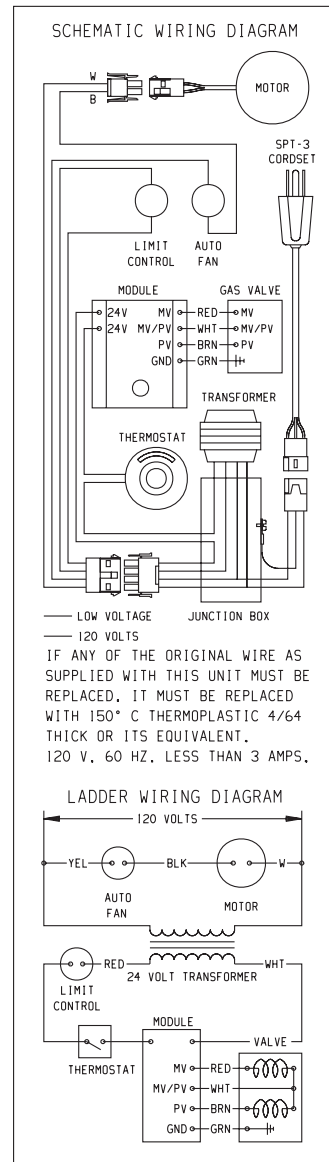


Figure 13

SERVICE & MAINTENANCE SUGGESTIONS

GENERAL: All furnaces have been fire-tested to check for proper operation. This includes, main burner flame, pilot flame, fan operation, fan control, limit control and automatic valve operation. If the furnace fails to function on initial installation, it is advisable to re-check the following:

1. 115 volts to the junction box.
2. Inlet gas pressure.
3. The 24 volt system.
4. Type of gas being used and that shown on the rating label.

The Service Department at Empire Comfort Systems, Inc. may be contacted to assist in servicing furnace or call a qualified serviceman.

Servicing the Pilot and Main Burners, Pilot Orifice, and Main Burner Orifices: Disconnect the gas supply at the inlet to the control valve. Then remove the burner door to which the above components are attached.

Servicing The Fan Motor: The upper front panel, the shroud surrounding the fan blade and fan blade must be removed.

Replacing Fan and Oiling the Motor

The fan motor should be cleaned and oiled once each heating season. To reach the motor, withdraw the metal shroud surrounding the fan blade by removing the screws on each side. Oil holes are located on the top at each end of the motor. Use a few drops of #10 motor oil. To clean the motor, blow air through its ventilation openings with a vacuum cleaner or low pressure air source.

If fan motor is replaced, the silicone rubber gaskets, see Page 20, Index No. 4, Part No. 712059, should also be replaced. The gaskets must be stretched to fit the motor bolts into the gasket holes and then the motor and gaskets installed on the motor mounting bars.

S8600H INTERMITTENT IGNITION MODULE SPECIFICATIONS

Lockout timing is 90 seconds. Ignition timing is until pilot lights or lockout occurs.

Module shuts down and cuts power to gas control on flame failure. Gas control closes to provide 100 percent lockout on flame failure. Manual reset required.

ELECTRICAL RATINGS:

Voltage and frequency: 20.5 to 28.5V (24V nom.) 60 Hz.

Current rating: 0.2 A.

Valve contact ratings (at 24 Vac):

	Run	Inrush
Pilot	1.0 A	10.0 A
Main	1.0 A	10.0 A

SPARK GENERATOR OUTPUT: 13kV peak at 25 pf load.

THERMOSTAT ANTICIPATOR SETTING: 0.2 A plus pilot valve rating plus main valve rating.

THERMOSTAT COMPATIBILITY: Standard models compatible with all open-close switch type 24 Vac thermostats capable of supplying rated voltage and current to the module.

AMBIENT TEMPERATURE RATING: Minus 40 F to plus 175 F (minus 40 C to plus 79 C).

RELATIVE HUMIDITY RATING: 5 to 90 percent RH at 95 F.

FLAME FAILURE RESPONSE TIME: 0.8 seconds at 1.0 uA flame current.

FLAME CURRENT: 1 uA, min.

CHECKOUT

Check out the gas control system:

1. At initial installation of the appliance.
2. As part of regular maintenance procedures.
3. As the first step in troubleshooting.

4. Any time work is done on the system.

STEP 1: Perform Visual Inspection.

- A. With power off, make sure all wiring connections are clean and tight.
- B. Turn on power to appliance and ignition module.
- C. Open manual shutoff valves in the gas line to the appliance.
- D. Do gas leak test ahead of gas control if piping has been disturbed.

GASLEAK TEST: Paint pipe joints with rich soap and water solution. Bubbles indicate gas leak. Tighten joints to stop leak.

STEP 2: Review Normal Operating Sequence and Module Specifications.

STEP 3: Reset the Module.

- A. Turn the thermostat to its lowest setting.
- B. Wait one minute.

As you do Steps 4 and 5, watch for points where operation deviates from normal. Refer to Troubleshooting Chart to correct problem.

STEP 4: Check Safety Lockout Operation.

- A. Turn gas supply off.
- B. Set thermostat above room temperature to call for heat.
- C. Watch for spark at pilot burner.
- D. Time length of spark operation. Maximum spark time is 90 seconds.
- E. Open manual gas cock and make sure no gas is flowing to pilot or main burner.
- F. Set thermostat below room temperature and wait one minute before continuing.

STEP 5: Check Normal Operation.

- A. Set thermostat above room temperature to call for heat.
- B. Make sure pilot lights smoothly when gas reaches the pilot burner.
- C. Make sure main burner lights smoothly without flashback. Make sure burner operates smoothly without floating or lifting.
- D. If gas line has been disturbed, complete gas leak test.

GAS LEAK TEST: Paint gas control gasket edges and all pipe connections downstream of gas control, including pilot tubing connections, with rich soap and water solution. Bubbles indicate gas leaks. Tighten joints and screws or replace component to stop gas leak.

- E. Turn thermostat below room temperature. Make sure main burner and pilot flames go out.

OPERATION

Module operation can be conveniently divided into two phases for S8600H. The phases are trial for ignition and main burner operation.

TRIAL FOR IGNITION

Pilot Ignition

Following call for heat (system start on S8600H), the module energizes the first main valve operator. The first main valve opens, which allows gas to flow to the pilot burner. At the same time, the electronic spark generator in the module produces a 13,000 volt spark pulse output (at 25 pf load). The voltage generates a spark at the igniter-sensor that lights the pilot.

If the pilot does not light, or the pilot flame current is not at least 1.0 uA and steady, the module will not energize the second main valve and the main burner will not light.

Safety Lockout

S8600H provides 100 percent shutoff, or safety lockout. A timer starts timing the moment the trial for ignition starts. Ignition spark continues only until the timed trial for ignition period ends. Then the module goes into safety lockout. Lockout de-energizes the first main valve operator and closes the first main valve in the gas control, stopping pilot gas flow.

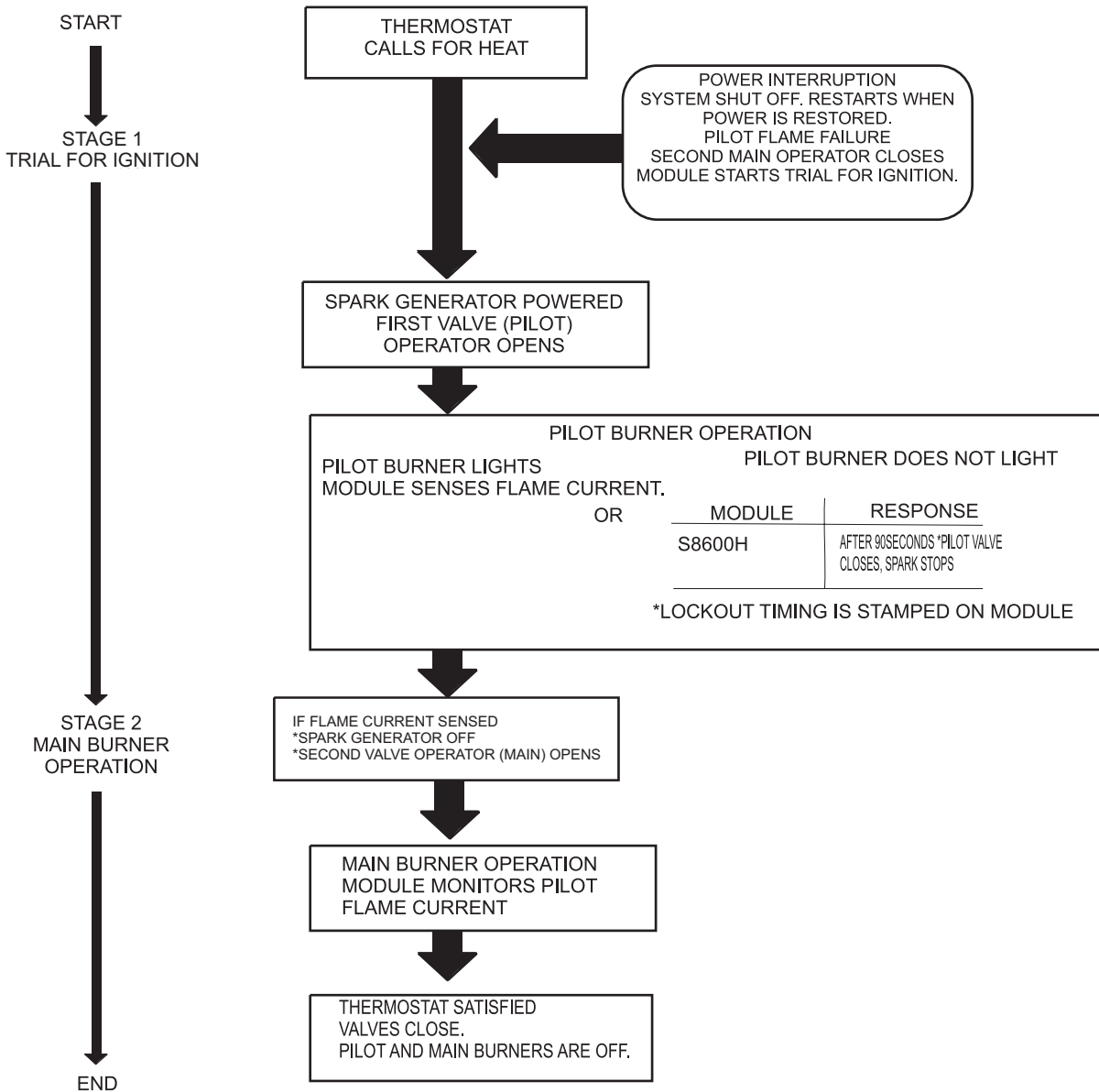
The control system must be reset by setting the thermostat below room temperature for one minute or by turning off power to the module for one minute.

Main Burner Operation

When the pilot flame is established, a flame rectification circuit is completed between the sensor and burner ground. The flame sensing circuit in the module detects the flame current, shuts off the spark generator and energizes the second main valve operator. The second main valve opens and gas flows to the main burner, where it is ignited by the pilot burner. The flame current also holds the safety lockout timer in the reset (normal) operating condition.

When the call for heat ends, both main valve operators are de-energized, and both main valves in the gas control close.

S8600H NORMAL OPERATING SEQUENCE



TROUBLESHOOTING

Important

1. The following service procedures are provided as a general guide.
2. Meter readings between gas control and ignition module must be taken within the trial for ignition period. Once the ignition module locks out, the system must be reset by setting the thermostat down for at least one minute before continuing.
3. If any component does not function properly, make sure it is correctly installed and wired before replacing it.
4. The ignition module cannot be repaired. If it malfunctions, it must be replaced.
5. Only trained, experienced service technicians should service intermittent pilot systems.

Perform the **CHECKOUT** steps on page 15 as the first step in troubleshooting. Then check **TROUBLESHOOTING GUIDE** to pinpoint the cause of the problem. If troubleshooting indicates an ignition problem, see Ignition System Checks below to isolate and correct the problem.

Following troubleshooting, perform the **CHECKOUT** procedure (page 15) again to be sure system is operating normally.

Ignition System Checks

Step 1: Check ignition cable.

Make sure:

- A. Ignition cable does not touch any metal surfaces.
- B. Ignition cable is no more than 36 inches long.
- C. Connections to the ignition module and to the igniter-sensor are clean and tight.
- D. Ignition cable provides good electrical continuity.

Step 2: Check ignition system grounding.

Nuisance shutdowns are often caused by a poor or erratic ground.

- A. A common ground, usually supplied by the pilot burner bracket, is required for the module and the pilot burner/igniter sensor.
 - Check for good metal-to-metal contact between the pilot burner bracket and the main burner.
 - Check the ground lead from GND (BURNER) terminal on the module to the pilot burner. Make sure connections are clean and tight. If the wire is damaged or deteriorated, replace it with No. 14-18 gauge, moisture-resistant, thermoplastic insulated wire with 105 C (221 F) minimum rating.
 - If flame rod or bracket are bent out of position, restore to correct position.
 - Replace pilot burner/igniter sensor if insulator is cracked.

Step 3: Check spark ignition circuit. *You will need a short jumper wire made from ignition cable or other heavily insulated wire.*

- A. Close the manual gas valve.
- B. Disconnect the ignition cable at the SPARK terminal on the module.

WARNING

When performing the following steps, do not touch stripped end of jumper or SPARK terminal. The ignition circuit generates 13,000 volts at 25 pf load and electrical shock can result.

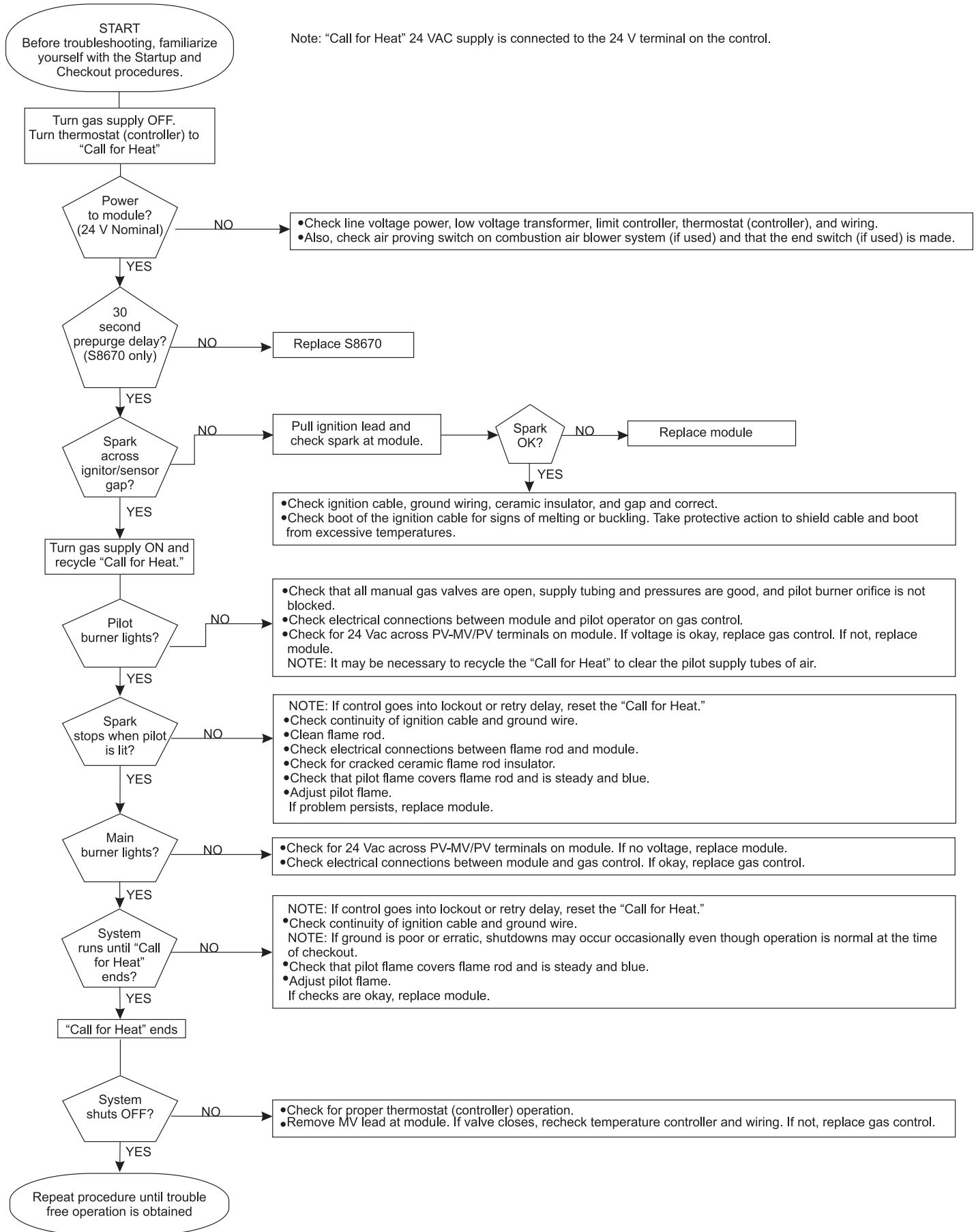
- C. Energize the module and immediately touch one end of the jumper firmly to the GND terminal on the module. Move the free end of the jumper slowly toward the SPARK terminal until a spark is established.
- D. Pull the jumper slowly away from the terminal and note the length of the gap when sparking stops. Check table below.

ARC LENGTH	ACTION
No arc or arc less than 1/8 inch	Check external fuse, if provided. Verify power at module input terminal. Replace module if fuse and power okay.
Arc 1/8 inch or longer	Voltage output is okay.

Step 4: Check pilot flame current.

- A. Turn off furnace at thermostat.
- B. Disconnect main valve wire from the TH or MV terminal on the gas control.
- C. Disconnect ground wire from GND (BURNER) terminal at module.
- D. Connect a meter (dc microamp scale) in series with the ground lead.
 - Disconnect ground lead from GND terminal on ignition module.
 - Connect the black (negative) meter lead to the ignition module GND (BURNER) terminal.
 - Connect the red (positive) meter lead to the free end of the ground lead.
- E. Set thermostat to call for heat. The spark will light the pilot but the main burner will not light because the main valve actuator is disconnected.
- F. Read the meter. The flame sensor current must be steady and at least 1.0 uA.
- G. If the reading is less than the minimum or unsteady,
 - Make sure pilot flame envelopes 3/8 to 1/2 inch of the flame rod.
 - If necessary, adjust pilot flame by turning the pilot adjustment screw on the gas control clockwise to decrease or counter-clockwise to increase pilot flame. Following adjustment, always replace pilot adjustment cover screw and tighten firmly to assure proper gas control operation.
 - Check for cracked ceramic insulator, which can cause short to ground, and replace igniter-sensor if necessary.
 - Make sure electrical connections are clean and tight. Replace damaged wire with moisture-resistant No. 18 wire rated for continuous duty up to 105 C (221 F).
- H. Remove meter and reconnect all wires. Return system to normal operation before leaving job.

TROUBLESHOOTING



TROUBLESHOOTING

Green LED Status Codes

Green LED Flash Code (X + Y) ^a	Indicates	Next System Action	Recommended Service Action
OFF	No "Call for Heat"	Not applicable	None
Flash Fast	Startup-Flame sense calibration	Not applicable	None
Heart Beat	Normal operation	Not applicable	None
3	Recycle - Flame failed during run	Initiate new trial for ignition. Flash code will remain through the ignition trial until flame is proved.	If system fails to light on next trial for ignition, check gas supply, pilot burner, flame sense wiring, contamination of flame rod, burner ground connection.
4	Flame sensed out of sequence	If situation self corrects within 10 seconds, control returns to normal sequence. If flame out of sequence remains longer than 10 seconds, control goes to Flash code 6 + 4 (see below).	Check for pilot flame. Replace gas valve if pilot flame present. If no pilot flame, cycle "Call for Heat." If error repeats, replace control.
7	Flame sense leakage to ground	Control remains in wait mode. When the fault corrects, control resumes normal operation after a one minute delay.	Check flame sense lead wire for damage or shorting. Check that flame rod is in proper position. Check flame rod ceramic for cracks, damage or tracking.
8	Low secondary voltage supply - below 15.5 Vac)	Control remains in wait mode. When the fault corrects, control resumes normal operation after a one minute delay.	Check transformer and AC line for proper input voltage to the control. Check with full system load on the transformer.
6 + 2	Failed trial for ignition resulting in lockout	Remain in lockout until "Call for Heat" is cycled.	Check gas supply, pilot burner, spark and flame sense wiring, flame rod contaminated or out of position, burner ground connection.
6 + 3	More than 5 flame failures during run on the same "Call for Heat" resulting in lockout	Remain in lockout until "Call for Heat" is cycled.	Check gas supply, pilot burner, flame sense wiring, contamination of flame rod, burner ground connection.
6 + 4	Flame sensed out of sequence - longer than 10 seconds	Control waits until flame is no longer sensed and then goes to soft lockout. Flash code continues. Control auto resets from soft lockout after one hour.	Check for pilot flame. Replace gas valve if pilot flame present. If no pilot flame, cycle "Call for Heat." If error repeats, replace control.
ON	Soft lockout due to error detected during self check sequences	Control auto resets from soft lockout after one hour.	Reset by cycling "Call for Heat." If error repeats, replace the control.

^aFlash Code Descriptions:

- Flash Fast: Rapid blinking
- Heartbeat: Constant 1/2 second bright 1/2 second dim cycles
- A single flash code number signifies that the LED flashes X times at 2Hz, remains off for two seconds, and then repeats the sequence.
- X + Y flash codes signify that the LED flashes X times at 2Hz, remains off for two seconds, flashes Y times at 2Hz, remains off for three seconds, and then repeats the sequence.

PARTS LIST

PLEASE NOTE: When ordering parts, it is very important that **part number and description** of part coincide.

Index No.	Part Number	Description	Index No.	Part Number	Description
1	11762	Outer Casing Top	33	712098	Gasket for Observation Hole Cover
2	632024	Motor Mount (Four Required)	34	DV-781	Lighting Hole Cover w/Mica
3	11764	Motor Mounting Bar (Two Required)	35	DV-064	Cover Plate for Observation Hole
4	712059	Gasket (Two Required)	36	DV-691	Seal Bracket
5	R-619	Motor	37	712059	Gasket Tubing Seal
6	11787	Fan Blade	38	DV-847	Burner Door Natural Gas
7	11766	Fan Housing	38	DV-972	Burner Door LP Gas
8	DV-559	Upper Front Panel	39	DV-779	Gasket for Burner Door
9	11759	Side Panel	40	722040	Manifold Union
10	DV-613	Right Inner Shield	41	R-2147	Gas Valve VR8204C 1126 LP Gas (10.0")
11	DV-725	Vent Cap	41	R-2149	Gas Valve VR8204C 1001 Natural Gas (3.5")
12	DV-131	Outside Mounting Plate	42	UH-810	Transformer Mounting Bracket
13	DV-548	Air Inlet Tube	43	R-1995	Transformer
14	DV-524	Flue Outlet Tube	44	UH-451	Junction Box Cover
15	DV-600	Vent Kit Complete (Nos. 11, 12, 13, 14)	45	11760	Outer Casing Bottom (USA)
16	DV-567	Air Drop Welded Assembly	45	15690	Outer Casing Bottom (Canada)
17	712036	Gasket for Flue Outlet Flange	46	8720148	Bushing
18	DV-579-C	Combustion Chamber	47	872053	Cord Set
19	8720130	Bushing	48	DV-571	Control Compartment Divider
20	11765	Switch Compartment Assembly	49	DV-671	Manifold Support
21	912073	Limit Control	50	DV-765	Gasket for Chamber Air Inlet (Top & Bottom) (Two Required)
22	R-1941	Fan Control	51	DV-764	Gasket for Chamber Air Inlet (Sides) (Two Required)
23	DV-832	Switch Compartment Cover	52	DV-692	Control Module Mounting Bracket
24	DV-562	Lower Front Panel (USA)	53	872050	Wire Harness for Control Module
24	15667	Lower Front Panel (Canada)	54	R-1616	Control Module
25	DV-826	Rear Burner	55	8720140	Bushing
26	732062	Spark Plug Wire	56	DV-614	Left Inner Shield
27	762217	Pilot with Orifice LP Gas	57	11759	Side Panel
27	762113	Pilot with Orifice Natural Gas	Not Shown	R-9832	Wiring Assembly Upper
28	DV-808	Pilot Tubing	Not Shown	R-9833	Wiring Assembly Lower
29	DV-824	Front Burner	Not Shown	R-6389	24 Volt Wall Thermostat
30	P-88-42	Main Burner Orifice Natural Gas (Two Required)	Not Shown	862060	Lighter Rod
30	742223	Main Burner Orifice LP Gas (Two Required)	Not Shown	742245	Pilot Orifice LP
31	DV-687	Manifold and Plate Assembly	Not Shown	7421110	Pilot Orifice Natural
32	712045	Manifold Gasket			

USE ONLY MANUFACTURER'S REPLACEMENT PARTS. USE OF ANY OTHER PARTS COULD CAUSE INJURY OR DEATH.

HOW TO ORDER REPAIR PARTS

Parts can be ordered **only** through your **service person or dealer**. For best results, the **service person or dealer** should order parts through the distributor. Parts can be shipped directly to the **service person/dealer**.

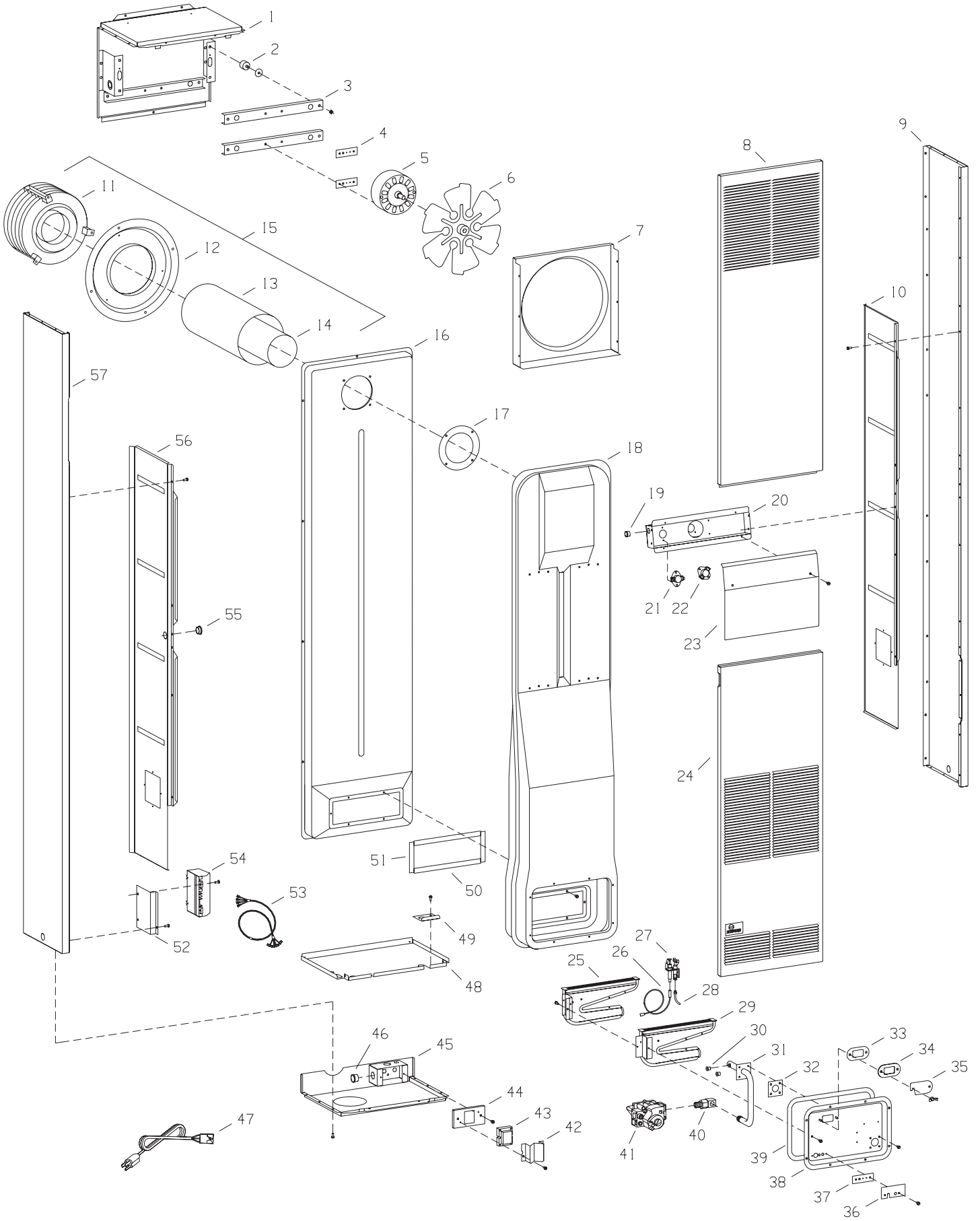
All parts listed in the Parts List have a Part Number. When ordering parts, first obtain the Model Number from the name plate on your equipment. Then determine the Part Number (**not** the Index Number) and the Description of each part from the following appropriate illustration and list. Be sure to give all this information . . .

Furnace Model Number _____ Part Description _____
 Furnace Serial Number _____ Part Number _____
 Type of Gas (Propane or Natural) _____

Do not order bolts, screws, washers or nuts. They are standard hardware items and can be purchased at any local hardware store.

Shipments contingent upon strikes, fires and all causes beyond our control.

PARTS VIEW





Empire Comfort Systems Inc.
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If you have a general question about our products, please e-mail us at
info@empirecomfort.com.

If you have a service or repair question, please contact your dealer.

www.empirecomfort.com