

EXPLODED VIEW AND PARTS LIST

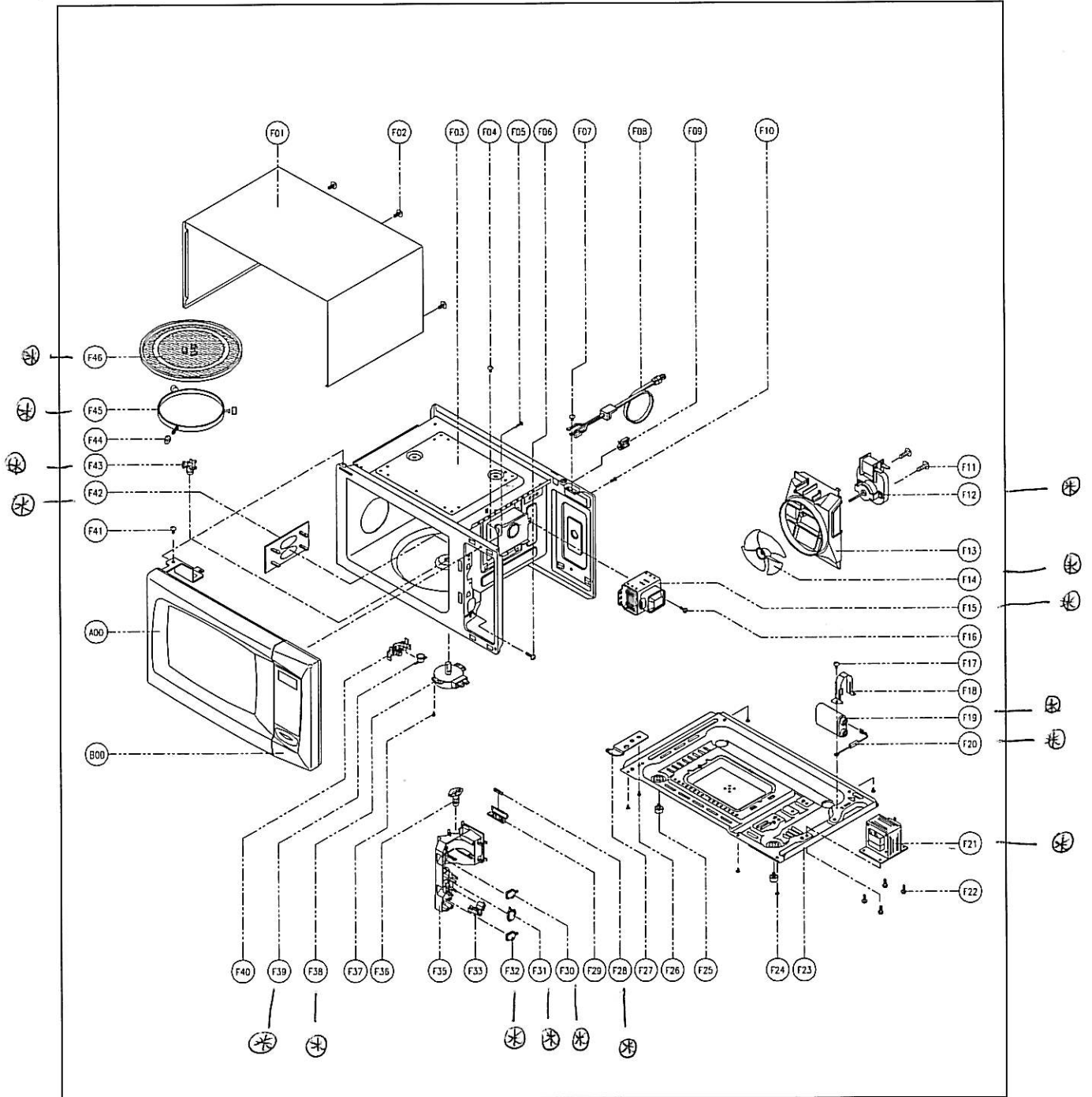
1. DOOR ASSEMBLY

Refer to Disassembly and assembly.

2. CONTROL PANEL ASSEMBLY

Refer to Disassembly and assembly.

3. TOTAL ASSEMBLY



✓ **Caution:** In this Service Manual, some parts can be changed for improving, their performance without notice in the parts list. So, if you need the latest parts information, please refer to PPL(Parts Price List) in Service information Center(<http://svc.dwe.co.kr>)

1) KOR-631G0A/631H0A/631H9A/631G9A

NO	PART CODE	PART NAME	DESCRIPTION	Q'TY
A00	3511710300	DOOR AS	KOR-63150S	1
	3511714400	DOOR AS	KOR-631H9A	1
B00	3516721410	CONTROL-PANEL AS	KOR-631G0A	1
	3516721420	CONTROL-PANEL AS	KOR-631H0A	1
	3516721230	CONTROL-PANEL AS	KOR-631H9A	1
F01	3510801310	CABINET	PCM T0.36 GE	1
F02	3516004100	SPECIAL SCREW	T1 TRS LR4 POLE 4*10 MFZN	3
F03	3516109000	CAVITY WELD AS	CAVITY WELD AS	1
	3516109600	CAVITY JOINT AS	CAVITY WELD AS	1
F04	7112401011	SCREW TAPPING	T1 TRS 4*10 MFZN	1
F05	7122401211	SCREW TAPPING	T2S TRS 4*12 MFZN	1
F06	7122401211	SCREW TAPPING	T2S TRS 4*12 MFZN	1
F07	7112401011	SCREW TAPPING	T1 TRS 4*10 MFZN	1
F08	35113NAN0H	CORD POWER AS	3X18AWG 60X60 120-RTML	1
F09	4413A90012	CLAMP POWER CORD	NYLON66	1
F10	7122401211	SCREW TAPPING	T2S TRS 4*12 MFZN	1
F11	7121403011	SCREW TAPPING	T2S PAN 4X30 MFZN	2
F12	3963821600	MOTOR SHADED POLE	120V 21W OEM-10DWX1-A07	1
	3963821620	MOTOR SHADED POLE	120V 21W MW08XA-A01	KOR-631G/H9A
F13	3512517000	GUIDE WIND	PP	1
F14	3511800300	FAN	PP+30%GLASS	1
F15	3518002200	MAGNETRON	2M218H(MF) I	1
F16	3516004000	SPECIAL SCREW	T2 BOLT FLANGE 5X12 DACRO	1
F17	7272400811	SCREW SPECIAL	TT3 TRS 4X8 SE MFZN	1
F18	3513003200	HOLDER HV CAPACITOR	SECC T0.6	1
F19	3518301600	CAPACITOR HV	2100VAC 0.79μF #187	1
	3518301501	CAPACITOR HV	2100VAC 0.77μF #187	KOR-631G/H9A
F20	3518400400	DIODE HV	HVR-1X-3AB 12KV #187	1
F21	3518114400	TRANS HV	JMOT-N80A0-63T	KOR-631G/H9A
	3518114450	TRANS HV	DT-N70A0-63T	1
F22	3516003700	SPECIAL SCREW	TT3 HEX 4X8 FLG MFZN	4
F23	3510311700	BASE	SBHG T0.8	1
F24	7112401011	SCREW TAPPING	T1 TRS 4*10 MFZN	5
F25	3512100900	FOOT	PP DASF-130	2
F26	7S422X4081	SCREW TAPTITE	TT3 TRS 4X8 MFZN	1
F27	3515201101	STOPPER HINGE *U	SCP-1	1
F28	-	FUSE	120/250V 15A	1
F29	4415A17352	HOLDER FUSE	NYLON66	1
F30	4415A17352	SW MICRO	VP-533A-OF SPNO #187 200G	1
F31	4415A66600	SW MICRO	VP-532A-OF/SZM-V16-FA-62	1
F32	4415A17352	SW MICRO	VP-533A-OF SPNO #187 200G	1
	3518571000	SW MICRO	MP101C	KOR-631G/H9A
F33	3513702600	LEVER LOCK	POM	1

✓ **Caution:** In this Service Manual, some parts can be changed for improving, their performance without notice in the parts list. So, if you need the latest parts information, please refer to PPL(Parts Price List) in Service information Center(<http://svc.dwe.co.kr>)

NO	PART CODE	PART NAME	DESCRIPTION	QTY1
F35	3513811720	LOCK	POM (LG 3-)	1
F36	3513601500	LAMP	BL 125V 25W T25 C5A H187	1
F37	7121400611	SCREW TAPPING	T2S PAN 4X6 MFZN	1
F38	3966820200	MOTOR SYNCRO	120V 2W GM-16-12F17	1
F39	3518905300	THERMOSTAT	OFF:75 ON:65 H #187 NB	1
F40	3513003400	HOLDER THERMOSTAT	PBT	1
F41	3516003700	SPECIAL SCREW	TT3 HEX 4X8 FLG MFZN	1
F42	3511406200	COVER WAVE GUIDE	HEATPROOF PP	1
F43	3517400620	COUPLER	XAREC	1
F44	3514700710	ROLLER	TEFLON	3
F45	3512517300	GUIDE ROLLER	PP	1
F46	3517203600	TRAY	GLASS	1