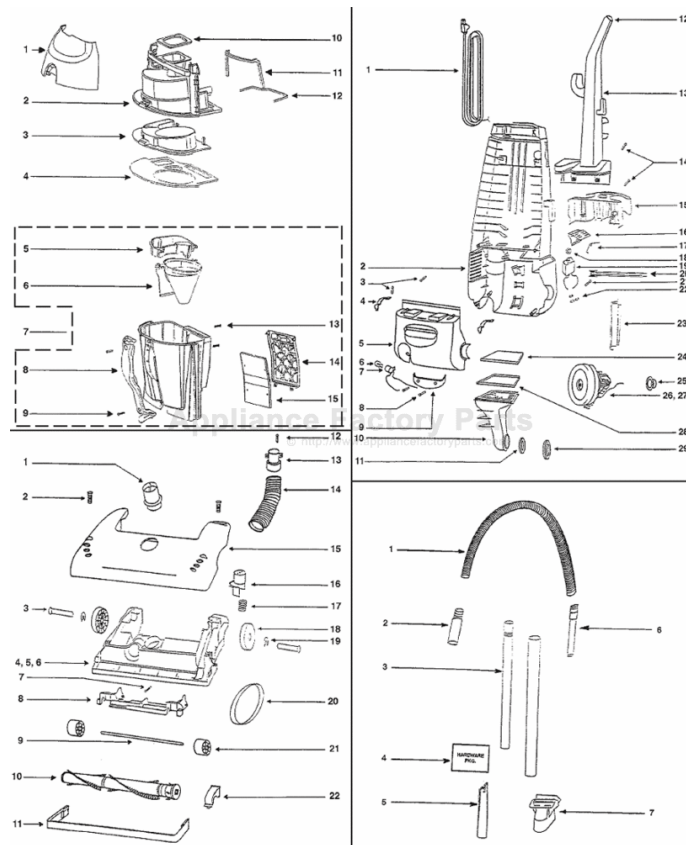


Eureka 4481AT Owner's Manual

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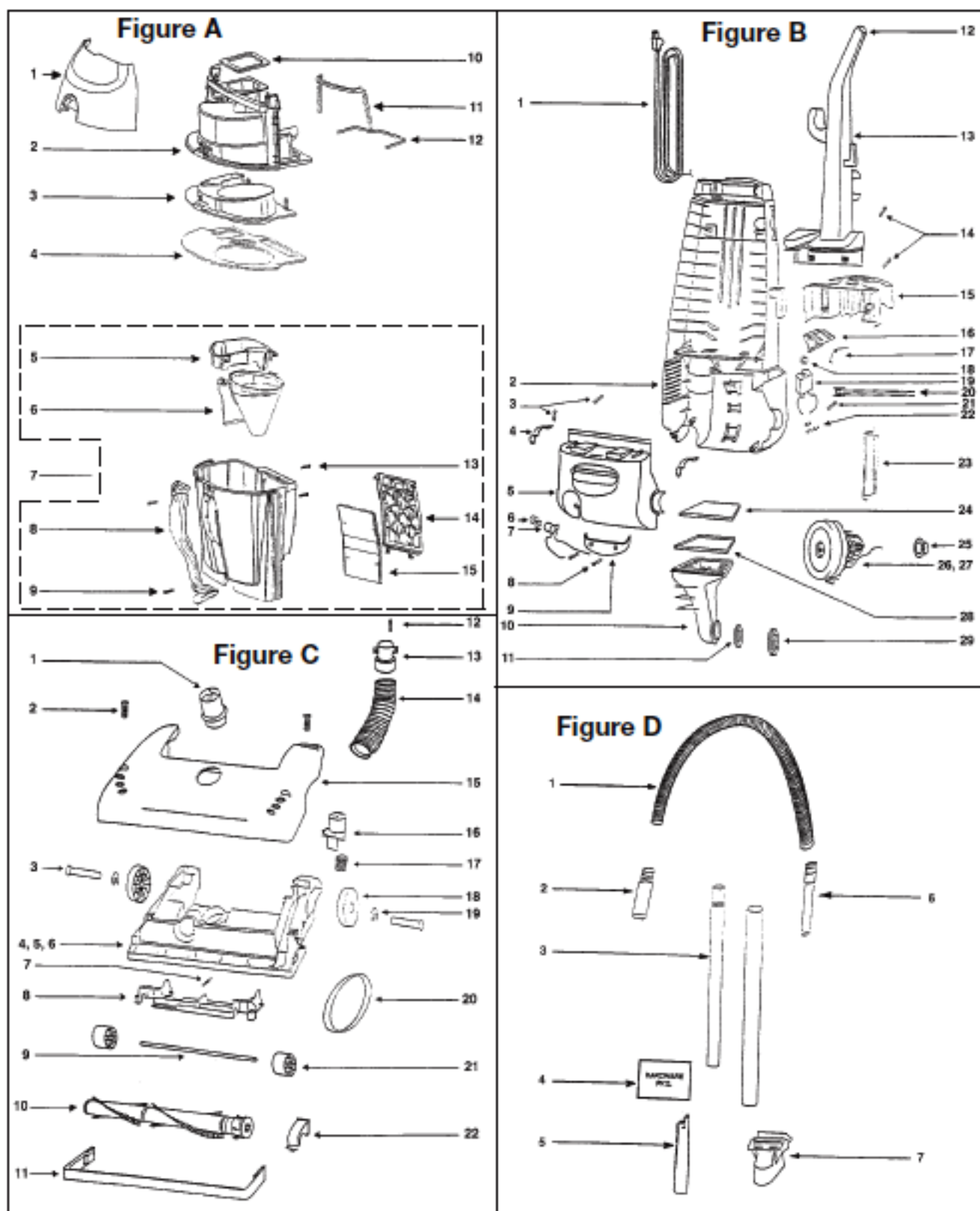
----- Manual continues below part list -----

Available Replacement Parts for Eureka 4481AT

e-39266	BELT OEM EUREKA EXTENED LIFE 1 PACK
ER-1035	Belt for Eureka Bravo 28118
ER-1875	EUREKA HF9 HEPA FILTER
E-28115	EUREKA WHIRLWIND DIRT CUP FILTER
E-54943	Spring,

EUREKA Original & Replacement

VICTORY WHIRLWIND Models 4380AT, 4381AT, 4480AT, 4481AT Shown



Original & Replacement **EUREKA**

VICTORY WHIRLWIND Models 4380AT, 4381AT, 4480AT, 4481AT Shown

Figure A

Key	Part No.	Description
1	E-60704-2	Front Cover 4380, 4481
1	E-60704-1	Front Cover 4480
2	E-60705-1	Upper Cyclone Ass'y
3	N/A	Lower Cyclone
4	E-39219	Gasket Sheet
5	E-28099-333N	Filter Screen
6	E-02311A-333N	Cyclone Funnel
7	E-60706-1	Cyclonic Cassette Ass'y
8	E-28131-288N	Dirt Cup Grip
8	ER-7025	Dirt Cup Grip
9	E-53197-1	Screw
10	E-39219	Gasket Sheet
11	E-59595-1	Cyclone Gasket (11.5" Long)
12	E-59297-2	Air Duct Gasket (White)
13	E-53197-1	Screw
14	E-28114-119N	Filter Frame
15	E-28115	Filter

Figure B

KEY	PART NO.	DESCRIPTION
1	E-38680-9	Supply Cord
2	E-60703-1	Rear Housing
3	E-53197-1	Screw
4	E-38420-2	Clamp
5	E-54937-21	Motor Cover 4380, 4481
5	E-54937-20	Motor Cover 4480
6	E-48815	Headlight
7	E-38611	Headlight Socket
8	E-60068-2	Screw
9	E-15072-313N	Lens
10	E-15408A-119N	Air Duct
11	E-27171	Motor Intake Gasket
12	E-38482-119N	Handle Cap 4380
13	E-15352-1	Handle Ass'y 4380
13	E-15360-3	Handle Ass'y 4480
	E-38517-119N	Cord Release Hook 4480
14	E-53197-1	Screw
15	E-15443-119N	Tool Caddy
16	E-27474B-288N	Switch Pedal
17	E-60134	Torsion Spring
18	E-60165	Retaining Ring
19	E-15377-6	Switch Ass'y
20	E-59213	Thermal Cut Off
21	E-53197-1	Screw
22	E-60192-1	Wire Splice
23	E-60285	HEPA Filter
24	E-38469	Secondary Filter
24	ER-1810	Secondary Filter
25	E-27552B	Grommet
26	E-60625-1	HEPA Motor & Shroud Ass'y
27	E-59137	Motor Exhaust Gasket
28	E-59297	Air Duct Gasket
29	E-39023	Motor Intake Flange

N/A = Not Available

Figure C

KEY	PART NO.	DESCRIPTION
1	E-39121	Height Adjustment Knob
2	E-54669-2	Screw
3	E-38590	Rear Axle
4	E-54935-6	Base Ass'y 4380
4	E-60071-5	Base Ass'y 4480, 4481
5	E-58506-1	Gasket (Base to Hood) 4380, 4381
5	E-58506-2	Gasket (Base to Hood) 4480, 4481
6	E-57569	Felt Gasket
7	E-54943	Spring
8	E-14993A-119N	Wheel Carriage
9	E-58206-1	Wheel Axle
10	E-60251-1	Brushroll 12" 4380, 4381
10	E-54647	Brushroll 14" 4480, 4481
11	E-15237-288N	Furniture Guard 12"
11	E-15234-288N	Furniture Guard 14"
12	E-53197-1	Screw
13	E-27468A-119N	Hose Cuff
14	E-38479-2	Hose
15	E-60702-1 19N	Hood Ass'y 4480
15	E-60707-1	Hood Ass'y 4480
15	E-60707-2	Hood Ass'y 4481
16	E-27467-288N	Handle Release Pedal
17	E-60133	Compression Spring
18	E-27201-288N	Rear Wheel 4380, 4381
18	E-27493-288N	Rear Wheel 4480, 4481
19	E-54432	Retaining Ring
20	E-54312	Belt Package of 2
20	E-38441	Belt
20	ER-1035	Belt
21	E-38236A-119N	Front Wheel
22	E-54376-2	Belt Cap Ass'y

Figure D

KEY	PART NO.	DESCRIPTION
1	E-60169-1	Hose Ass'y
2	E-27461B-119N	Hose Adapter
3	E-58728A	Nesting Wand Set
4	E-58607	Hardware Package Consists of 2 Screws
5	E-54780	Crevice Tool
6	E-27624-119N	Straight Wand
7	E-54784	Dual Purpose Brush