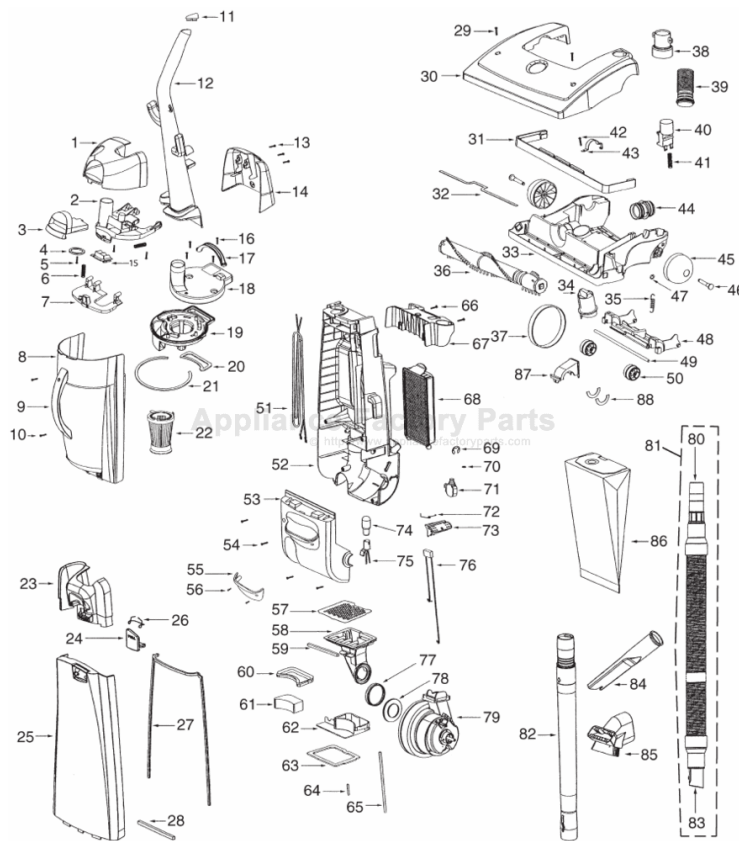


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# Eureka 4670AT Owner's Manual

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----- Manual continues below part list -----

## Available Replacement Parts for Eureka 4670AT

<a href="#">e-39266</a>	BELT OEM EUREKA EXTENED LIFE 1 PACK
<a href="#">ER-1875</a>	EUREKA HF9 HEPA FILTER
<a href="#">E-60844-5</a>	BRUSH ROLL, 12 INCH UPRIGHT
<a href="#">E-58236</a>	BAG EUREKA OEM AA 3 PACK
<a href="#">E-54943</a>	Spring,
<a href="#">E-39173A-119N</a>	Front wheel
<a href="#">E-27237-3</a>	CREVICE TOOL
<a href="#">ER-2028</a>	ROLLER

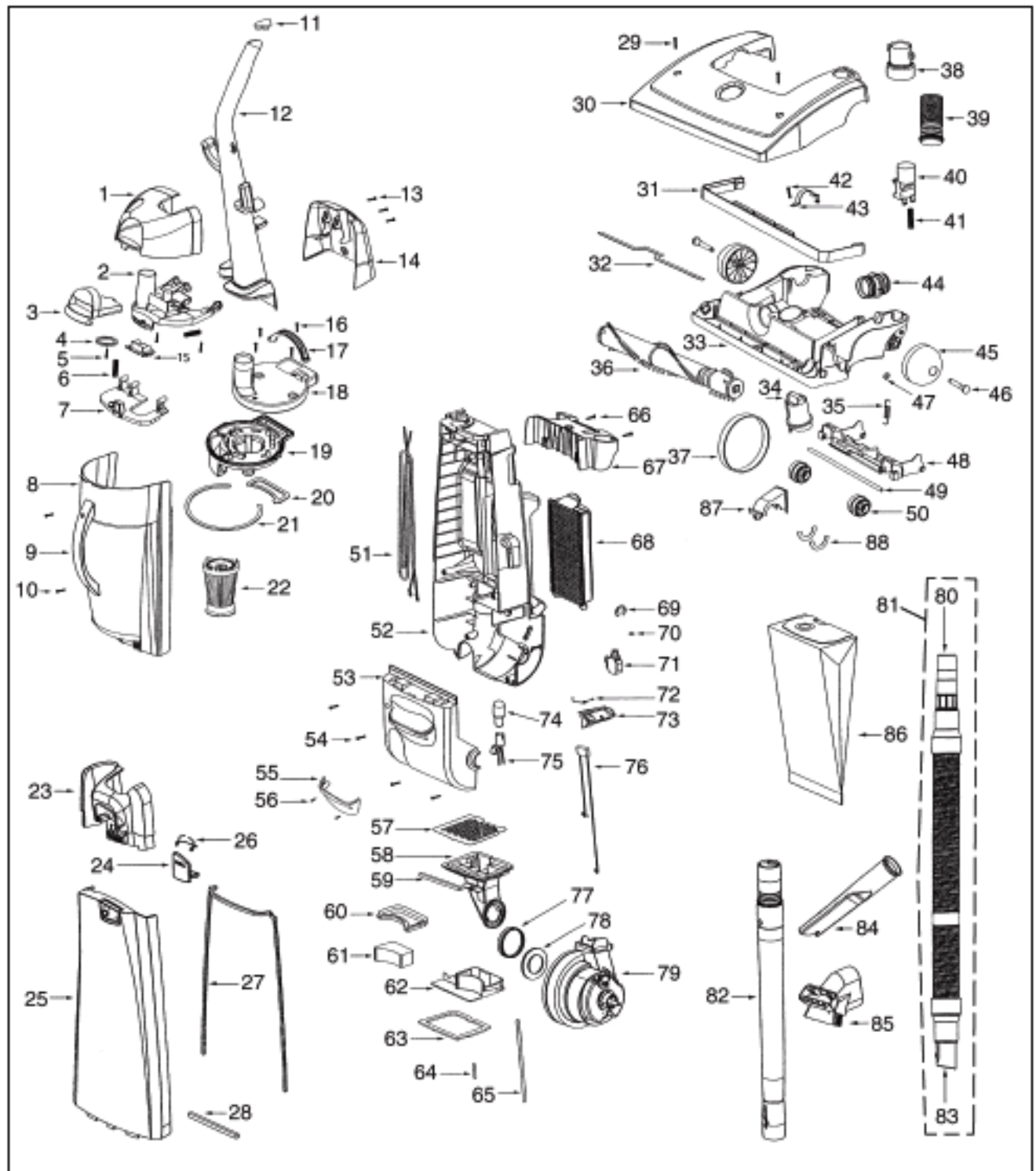
# EUREKA Original & Replacement

## VICTORY & VICTORY WHIRLWIND UPRIGHT

Paper Bag Models 4660AT, 4670AT, 4670AT-1, 4672ATV, 4674AT, 4675AT, 4675AT-1

12" Dirt Cup Models 4640AV, 4641AVC, 4641AVC-1, 4654AT, 4654BT, 4654BT-1

14" Dirt Cup Models 4680AT, 4680AT-1, 4680AT-2, 4680AT-3, 4680ATF, 4682AT-1, 4684AT, 4684AT-1, 4684B, 4685AT, 4685AT-1, 4685AT-2, 4686ATV, 4686ATV-1, 4686ATV-2, 4687AT, 4687AT-1, 4688ATV, 4689ATV, 4689ATV-1, 4696AV



# Original & Replacement **EUREKA**

## VICTORY & VICTORY WHIRLWIND UPRIGHT

Paper Bag Models 4660AT, 4670AT, 4670AT-1, 4672ATV, 4674AT, 4675AT, 4675AT-1

12" Dirt Cup Models 4640AV, 4641AVC, 4641AVC-1, 4654AT, 4654BT, 4654BT-1

14" Dirt Cup Models 4680AT, 4680AT-1, 4680AT-2, 4680AT-3, 4680ATF, 4682AT-1, 4684AT, 4684AT-1, 4684B, 4685AT, 4685AT-1, 4685AT-2, 4686ATV, 4686ATV-1, 4686ATV-2, 4687AT, 4687AT-1, 4688ATV, 4689ATV, 4689ATV-1, 4696AV

KEY	PART NO.	DESCRIPTION	KEY	PART NO.	DESCRIPTION
1	E-61365-6	Top Cover	42	E-53197-1	Screw
2	E-15687-119N	Top Support - Hinged	43	E-38420-2	Clamp
3	E-39347A-288N	Latch	44	E-28243A-316N	Hose Adaptor
4	E-70644	Gasket	45	E-39280B-119N	Rear Wheel
5	E-53197-1	Screw	46	E-38590A	Rear Axle
6	E-60133	Spring	47	E-54432	Wheel Retainer
7	E-28462-119N	Front Handle Bracket	48	E-14993C-119N	Front Wheel Carriage
8	E-61316-12	Dirt Cup	49	E-71551	Front Wheel Axle
9	E-28460-313N	Dirt Cup Handle	50	E-39173A-119N	Front Wheel
10	E-53197-3	Screw	51	E-38880-17	Power Cord
11	E-38482A-119N	Handle Cap	52	E-60703-2	Rear Housing
12	E-71139-1	Handle Assembly	53	E-61432-1	Motor Cover
13	E-53197-1	Screw	54	E-53197-1	Screw
14	E-28463-119N	Rear Handle Bracket	55	E-15072-313N	Lens
15	E-70857-119N	Spring Support Cover	56	E-39349	Screw
16	E-53197-1	Screw	57	E-39361A	Grille
17	E-70856-333N	Plenum Handle	58	E-38883A-119N	Duct
18	E-28461-288N	Plenum Cover	59	E-60703-27	Gasket
19	E-15688-288N	Cyclone	60	E-61432-1	Gasket
20	E-39350	Gasket	57	E-39348	Pre-Motor Filter
21	E-39351	Gasket	68	E-39348-119N	Intake Adaptor
22	E-61805	Dust Cup Filter	67	E-39349	Gasket
22	<b>ER-1815</b>	<b>Dust Cup Filter</b>	64	E-39361A	Tube Adaptor
23	E-61423-2	Front handle Cover	65	E-59362B	Tube
24	E-28256-288N	Bag Cover Latch	66	E-53197-1	Screw
25	E-61424-8	Bag Cover	67	E-15443A-119N	Tool Caddy
26	E-39268	Spring	68	E-60285	HEPA Filter
27	E-71005	Gasket	68	<b>ER-1825</b>	<b>HEPA Filter</b>
28	E-38813	Gasket		E-61505	HEPA Filter Style HF4 4660AT
29	E-53197-1	Screw		E-27549-288N	Filter Door 4660AT
30	E-54933-79	Hood 12" Bagless Models	69	E-70521	Retainer Ring
30	E-61364-3	Hood 14" Bagless Models	70	E-60613	Push On Nut
30	E-61364-15	Hood 14" Paper Bag Models	71	E-28304A	Switch
31	E-15237A-288N	Nozzle bumper 12" Models	72	E-60134	Torsion Spring
31	E-15591-288N	Nozzle bumper 14" Models	73	E-27474C-288N	Switch Button
32	E-58508-1	Gasket	74	E-48815	Bulb
33	E-60843-10	Base Assembly 12"	75	E-38811-1	Headlight Socket
33	E-60701-11	Base Assembly 14"	76	E-39252-2	Thermostat
34	E-27462E-288N	Height Adjustment Knob	77	E-27171A	Gasket
35	E-54943	Spring	78	E-39023	Motor Intake Flange
36	E-54941-1	Brushroll 12"	79	E-60625-4	Motor
36	<b>ER-2020</b>	<b>Brushroll 12"</b>	80	E-37057A-3	Hose Coupling
36	E-54847	Brushroll 14"	81	E-61324-1	Hose Complete
36	<b>ER-2025</b>	<b>Brushroll 14"</b>	82	E-58728B	Nesting Wands
37	E-39266	Belt	83	E-39279-333N	Hose Connector
37	E-61120	Belt 2 Pk	84	E-26708-119N	Crevice Tool
38	E-27468D-119N	Hose Cuff	85	E-61037	Combination Tool
39	E-38479-4	Nozzle Hose	86	E-58236	Paper Bag Style AA 3 Pk
40	E-27467A-288N	Handle Release	87	E-54376-2	Belt Cover
41	E-60133	Spring	88	E-57569	Belt Cover Felt