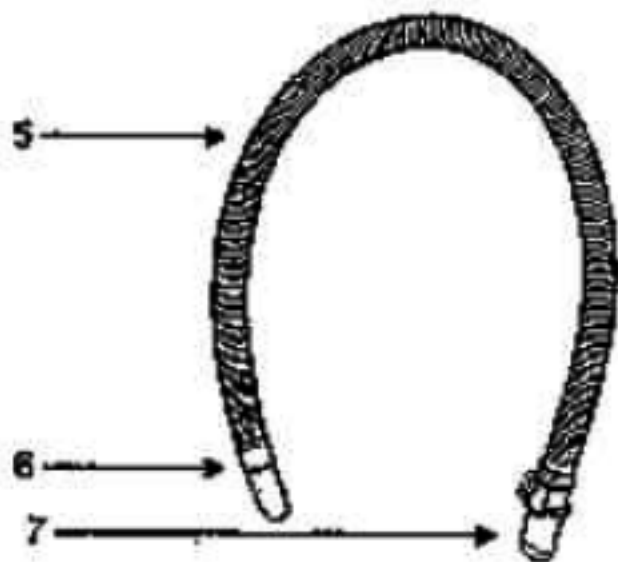
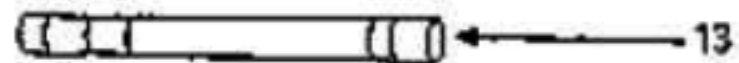


2. 15616-2 HANDLE ASSY COMPLETE
 39101-2 HANDLE GRIP-UPPER
 15614-1 HANDLE TUBE-UPPER
 15615-1 HANDLE TUBE-LOWER
 39272 CABLE ASSY
 36890-1 NEUTRAL LOCK
 53175 SPRING
 53171 SPACER SPRING
 13337A-10 HANDLE GRIP-LOWER
 53238-4 SCREW

NOT ILLUSTRATED
 70335C OWNERS GUIDE
 39152A-333N HOOK PLATE
 39231-2 HOSE STRAP
 59991A HARDWARE PKG

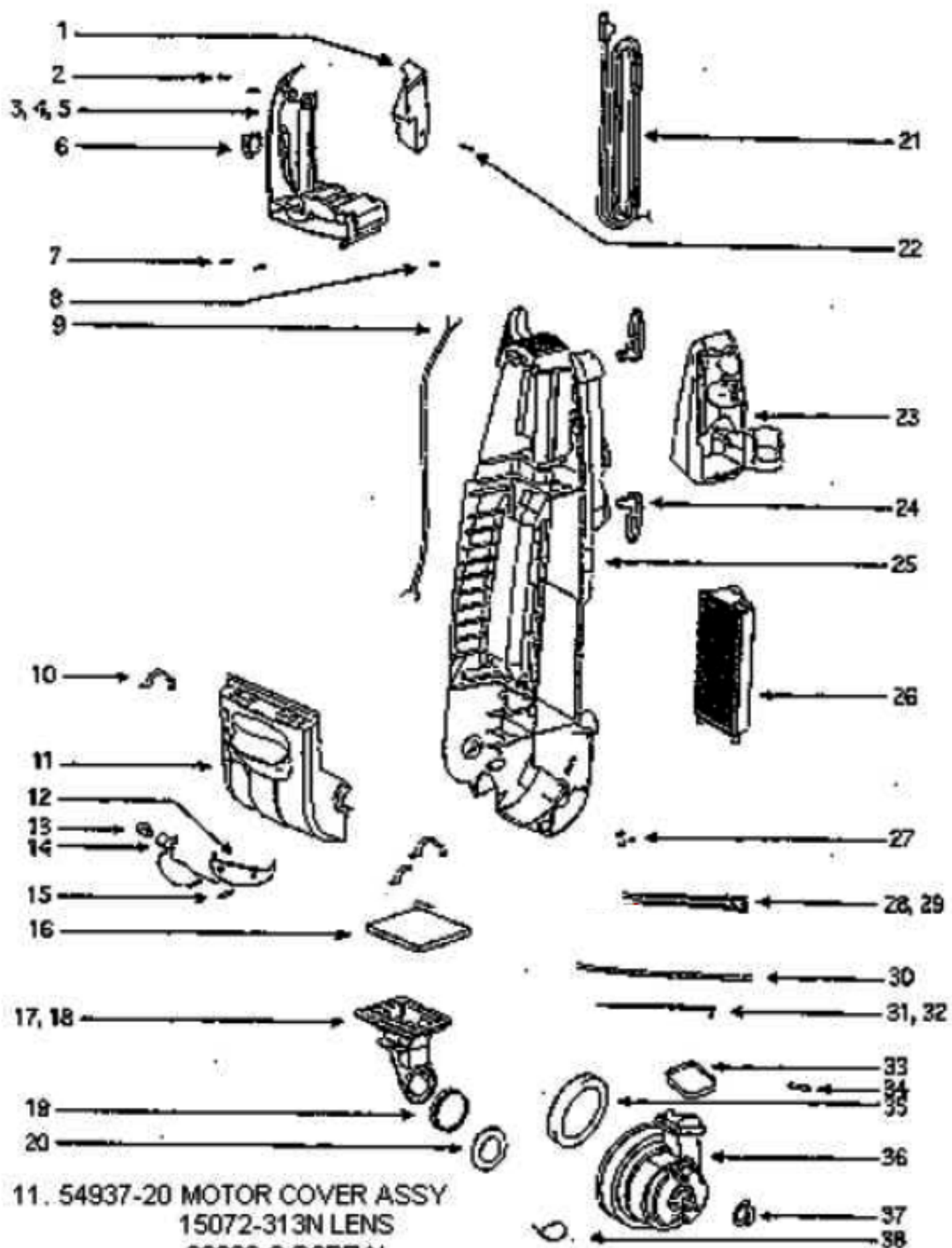


5. 61227-1 HOSE ASSY
 37057A-3 HOSE COUPLING
 28051A-119N HOSE ADAPTER



ACCESSORIES - 5194ATS

Ref #	Part	Description	Comments	Qty
1	13337A-10	LOWER HAND GRIP		
2	15614-1	TUBE - UPPER HANDLE		
3	15615-1	TUBE - LOWER HANDLE		
4	26708-119N	CREVICE TOOL (27238-3)		
5	28051A-119N	ADAPTER - HOSE		
6	36890-1	NEUTRAL LOCK		
7	37057A-3	COUPLING - HOSE		
8	38284-3	UPHOLSTERY NOZZL (54782		
9	39101-2	UPPER HAND GRIP		
10	39152A-333N	PLATE - HOOK		
11	39231-2	HOSE STRAP (SC4570)		
12	39272	TRANSMISSION CABLE ASSEMB		
13	53171	SPRINGS-SPACER PKG5		
14	53175	SPRINGS-PKG10 (49726		
15	53238-4	SCREW PKG (EW312-6T7Z		
16	54505-3	ECON DUST BRUSH (54787		
17	58728B	NESTING WAND ASS (58728A		
18	59991A	HARDWARE PKG - SELF PROP		
19	61227-1	HOSEW/ADAPT&COUPLING-CLEAR		



11. 54937-20 MOTOR COVER ASSY
15072-313N LENS
60068-2 SCREW

17. 15408B-119N AIR DUCT ASSY
28425 AIR DUCT GRILLE
59297SV AIR DUCT GASKET

31. 59408-2 LEAD & TERMINAL ASSY (WHITE)
59408-1 LEAD & TERMINAL ASSY (BLACK)

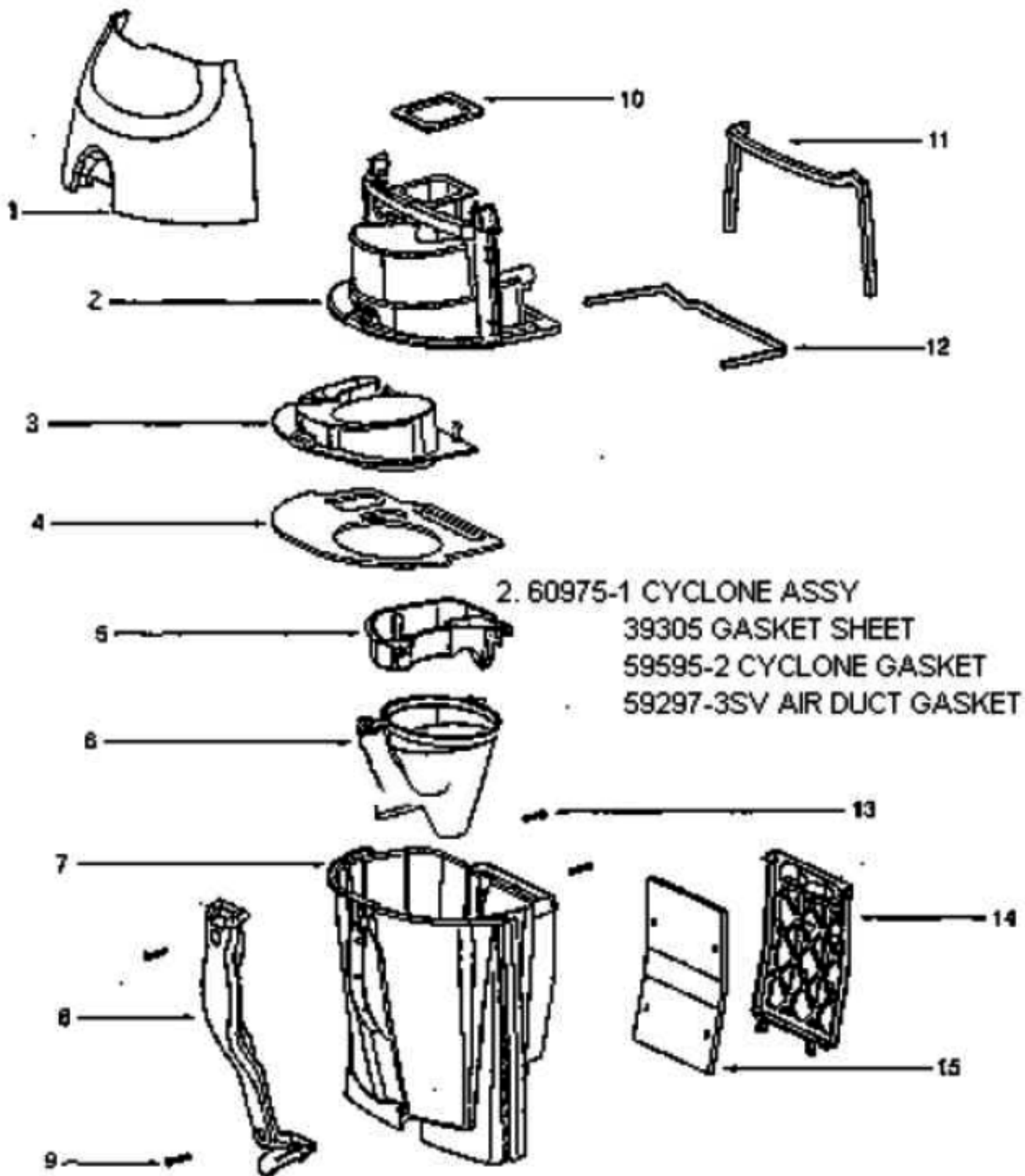
36. 60625-4 HEPA MOTOR ASSY

28. 59213 THERMAL CUT-OFF
60613 PUSH ON NUT

59542-1 FRONT COVER GASKET
39035 NAME PLATE
59137 MOTOR EXHAUST GASKET
27552B GROMMET

PARTS2 - 5194ATS

Ref #	Part	Description	Comments	Qty
1	02282C-119N	HOUSING - REAR		
2	02283-119N	INSERT - TOOL CADDY		
3	15072-313N	LENS-MOTOR COVER		
4	15408B-119N	AIR DUCT/ VICTORY SERIES		
5	27171A	GASKET (57767		
6	27552B	GROMMET		
7	28011	UPPER CORD ASSEMBLY		
8	28013-119N	RELEASE - CORD (26317B-3		
9	28073A	ROCKER SWITCH		
10	28425	METAL GRILL		
11	38420-2	CLAMP		
12	38680-12	CORD ASSY.(38680-13)		
13	38686-1	HEADLIGHT SOCKET		
14	39023	FLANGE/MOTOR INTAKE		
15	39033-119N	SHIELD - WIRE		
16	39035	NAMEPLATE		
17	46713-5	CABLE TIE		
18	48815	LAMP - HEADLIGHT		
19	53197-1	SCREWS-PKG 10 (55372-1		
20	54937-20	MOTOR COVER use 61432-5		
21	59137	GASKET - MOTOR EXHAUST		
22	59213	CUTOFF - THERMAL		
23	59297SV	GASKET-AIR DUCK		
24	59319	SUPPORT - GASKET		
25	59361A	TUBE ADAPTER (VICTORY)		
26	59362B	TUBE (VICTORY)		
27	59408-1	LEAD & TERMINAL ASSEMBLY		
28	59408-2	LEAD & TERMINAL ASSEMBLY		
29	59542-1	GASKET		
30	60068-2	SCREW/PKG LIGHT (60068-1		
31	60192-1	WIRE SPLICE 5 (53214-2)		
32	60285A	HEPA FILTER PACKAGE		
33	60613	PUSH NUTS		
34	60625-4	HEPA MOTOR USE(60625-16-1		
35	60974-1	FRONT COVER ASSEMBLY-1 X 1		



2. 60975-1 CYCLONE ASSY

39305 GASKET SHEET

59595-2 CYCLONE GASKET

59297-3SV AIR DUCT GASKET

7. 60976-4 CYCLONIC CASSETTE ASSY

28099B-333N FILTER SCREEN

02311A-333N CYCLONE FUNNEL

28131-288N DIRT CUP GRIP

53197-1 SCREW

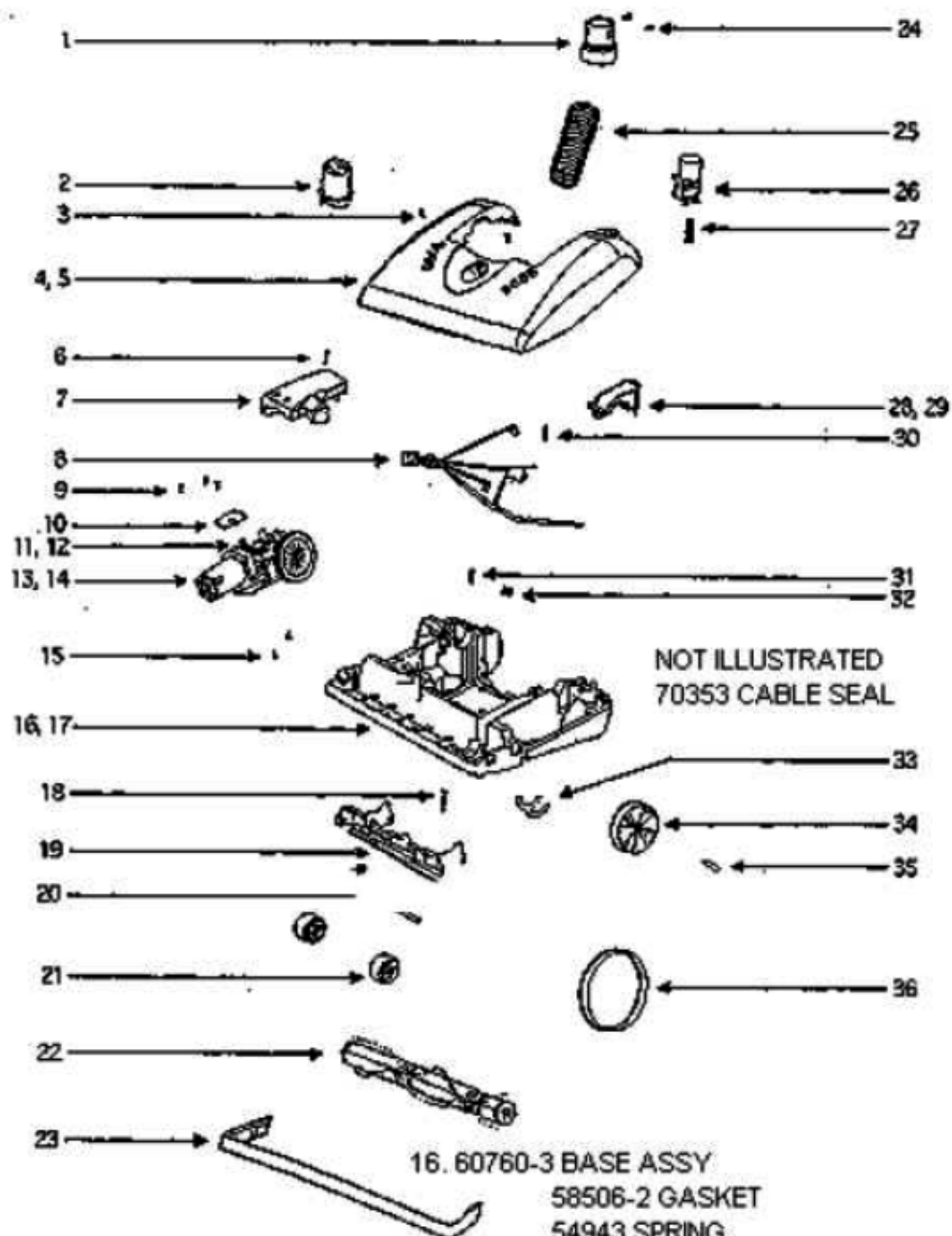
28114-119N FILTER FRAME

60696 FILTER

NOT ILLUSTRATED
59852-1 CYCLONE GASKET

PARTS3 - 5194ATS

Ref #	Part	Description	Comments	Qty
1	02311A-333N	FUNNEL - CYCLONE (02311-333N		
2	28099B-333N	FILTER - SCREEN		
3	28114-119N	FRAME - FILTER		
4	28131-288N	GRIP - DIRT CUP		
5	39305	CYCLONE GASKET SET (SP)		
6	53197-1	SCREWS-PKG 10 (55372-1		
7	59297-3SV	GASKET - AIR DUCT		
8	59595-2	GASKET - CYCLONE		
9	59852-1	CYCLONE GASKET		
10	60696	FILTER PACKAGE		
11	60975-1	CYCLONE ASSEMBLY - CARTON		
12	60976-4	CYCLONIC CASSETTE ASSY		
13	60981-5	CYCLONE CVR & GRPHCS ASSY		



11. 60757B TRANSMISSION ASSY
39034 YOKE SEAL
60756-1 RETAINING RING

13. 60758 DRIVE MOTOR
59587 MOTOR SPACING SHIELD

28. 54376-2 BELT CAP ASSY
70524 GASKET

16. 60760-3 BASE ASSY

58506-2 GASKET

54943 SPRING

14993B-119N WHEEL CARRIAGE

58206-1 WHEEL AXLE

39173-119N FRONT WHEEL

70524 GASKET

27794-119N REAR WHEEL

58814 REAR AXLE

4. 60700-10 HOOD & GRAPHICS ASSY

59586 HOOD GASKET

PARTS1 - 5194ATS

Ref #	Part	Description	Comments	Qty
1	14993B-119N	CARRIAGE-WHEEL USE		
2	15591-288N	FURNITURE GUARD(15591A-288N)		
3	27462C-288N	OPERATOR - HEIGHT ADJUSTM		
4	27467A-288N	RELEASE-HANDLE (27467-288N		
5	27468D-119N	HOSE CUFF (27468C-119N)		
6	27794-119N	REAR WHEEL/5100' (27794-288N		
7	28102-1	RECTIFIER & SWITCH ASSY		
8	38479-4	HOSE-COMPRESSION		
9	39034	SEAL - YOKE		
10	39047-119N	COVER - DRIVE MOTOR		
11	39173-119N	WHEEL-FRONT use 39173A-119N		
12	53197-1	SCREWS-PKG 10 (55372-1		
13	53238-42	SCREW PACKAGE		
14	54376-2	BELT CAP & GASKET PKG		
15	54669-2	SCREW PKG OF 10		
16	54943	SPRING PKG-10		
17	58206-1	AXLE - WHEEL(71551)		
18	58506-2	GASKET		
19	58814	REAR AXLE		
20	59552	GASKET - CABLE		
21	59586	HOOD GASKET		
22	59587	SHIELD - MOTOR SPACING		
23	60133	COMP SPRING PKG (58889)		
24	60253-2	BRUSHROLL ASSEMBLY - CART		
25	60700-10	HOOD & GRAPHICS ASSY - PK		
26	60756-1	RETAINING RING PKG.		
27	60757B	TRANSMISSION		
28	60758	DRIVE MOTOR - PKGD		
29	60760-3	BASE ASSY		
30	60761-1	CABLE FLAG SCREW - PKGD		
31	61120	BELT PKG ASSY-STYLE U EXT		
32	70353	SEAL - CABLE		
33	70524	GASKET use(57569)		