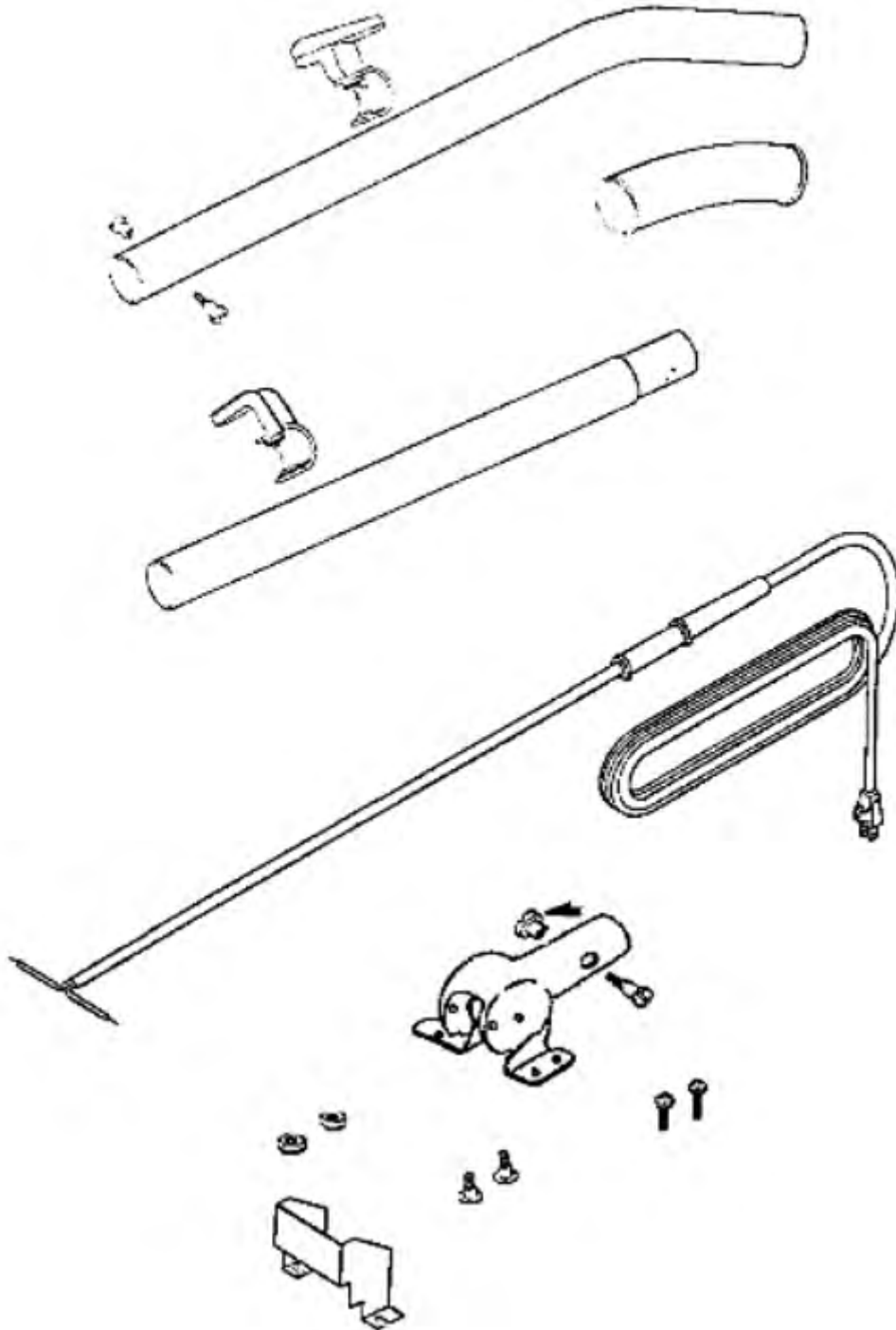
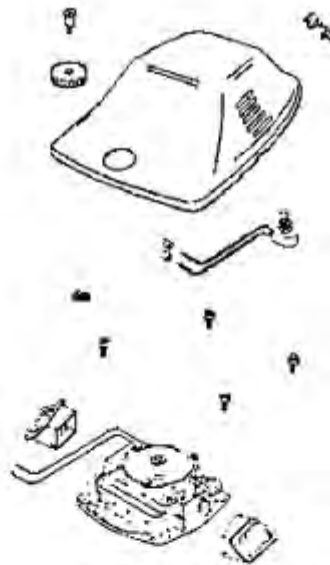


**26176-1 UPPER HANDLE ASS'Y.(INCLUDES)
25103A-3 HANDLE GRIP**





56380 AIR INLET DUCT ASS'Y.
49052-3 FOAM TAPE



NOT ILLUSTRATED
24964A CAM (RH)
24965A CAM (LH)
53118 RIVET
(PKG. OF 10)(2 USED)
53133 WASHER
(PKG. OF 10)(2 USED)

52334 FAN CHAMBER REPLACEMENT KIT (INCLUDES)
30517 MOTOR SEAL GASKET
13770-1 FAN CHAMBER COVER
53238-14 SCREW
(PKG. OF 10)(2 USED)

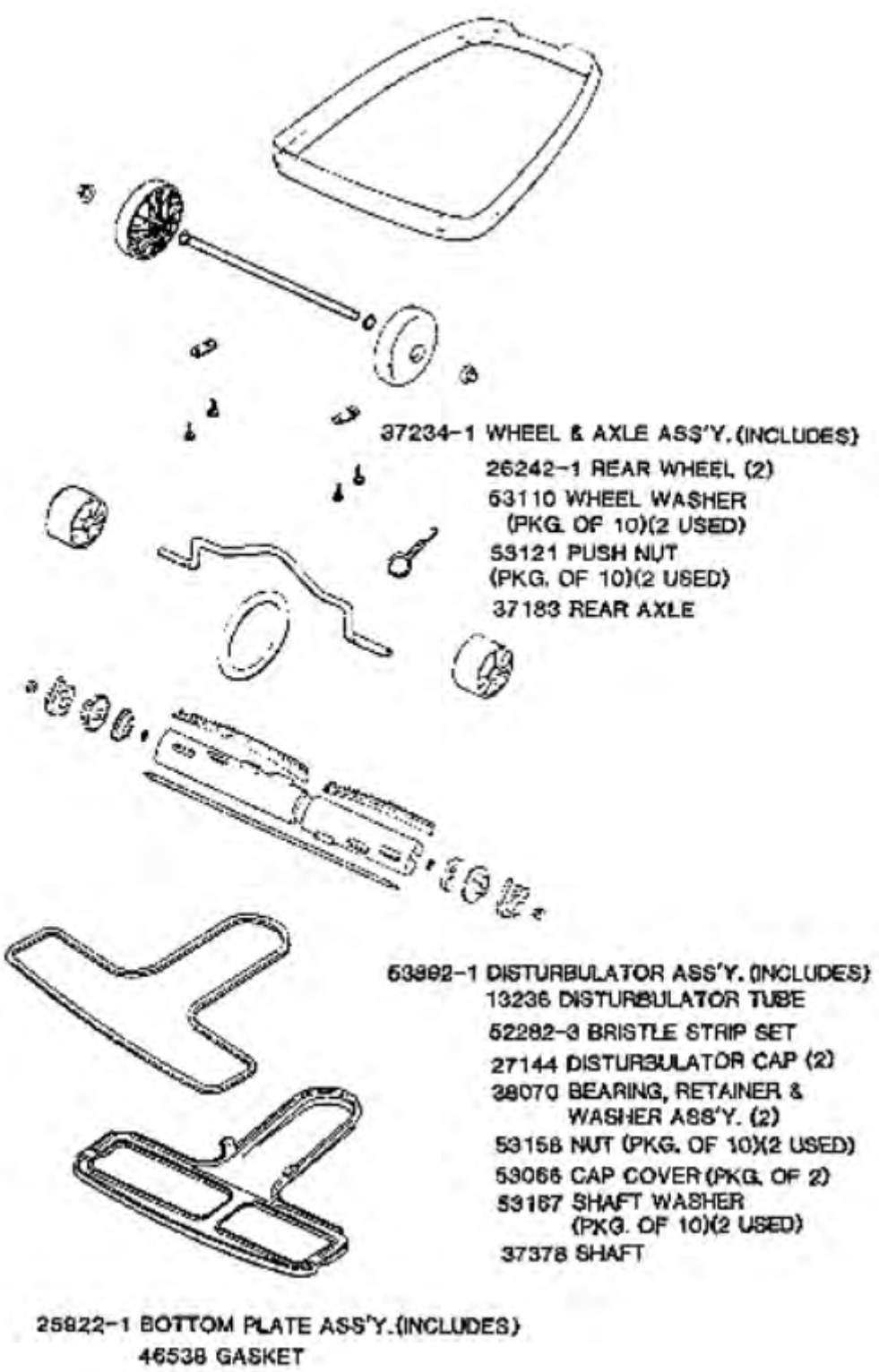


PARTS1 - S654A

Ref #	Part	Description	Comments	Qty
1	E-13770-1	COVER - FAN SCROLL		
2	E-24834A-1	Discontinued, use 24834A-3		
3	E-24964A	CAM (RIGHT)		
4	E-24965A	CAM (LEFT)		
5	E-30517	GASKET - MOTOR SEAL		
6	E-36263	COVER - WHEEL		
7	E-36409-13	SWITCH - PUSH		
8	E-38053-2	KNOB ASSEMBLY		
9	E-49052-3	TAPE - FOAM		
10	E-52334	FAN CHAMBER REPLACEMENT K		
11	E-53089-1	BUSHING & STRAIN RELIEF P		
12	E-53097	SPRING - FOOT PEDAL PKG (
13	E-53117	SPRING - HOOD PACKAGE (10		
14	E-53118	RIVET - SHOULDER PACKAGE		
15	E-53133	STL WASHERS-PKG (48495 (NLA)		
16	E-53140	CLAMP & SCREW ASSY PKG		
17	E-53143	SCREW PACKAGE (10)		
18	E-53160	CABLE CLAMP PACKAGE		
19	E-53214-1	WIRE NUTS/PKG 10		
20	E-53228-7	SCREWS - PACKAGE 10		
21	E-53238-14	SCREW PACKAGE		
22	E-53238-17	SCREW PACKAGE		
23	E-55296	WIRE & TERMINAL ASSEMBLY		
24	E-55446	NUT - HEX		
25	E-55726-9	BASE ASSEMBLY - CARTONED		

PARTS4 - S654A

Ref #	Part	Description	Comments	Qty
1	E-12637-8	TUBE - HANDLE (LOWER)		
2	E-13521-2	RETAINER - CORD (LOWER)		
3	E-26176-1	HANDLE ASSEMBLY (UPPER)		
4	E-34732-20	CORD & PLUG ASSEMBLY		
5	E-36097-3	SLEEVE		
6	E-36439	SHIELD - HANDLE SOCKET		
7	E-36965-2	CORD RETAINER ASSY-BLACK		
8	E-37456-1	HANDLE SOCKET ASSEMBLY		
9	E-53145	BOLT PACKAGE (10)		
10	E-53198-1	HANDLE SCREW ASSY PACKAGE		
11	E-53238-13	SCREW PACKAGE		
12	E-4EW14-10ZP	NUTS - PACKAGE 10		



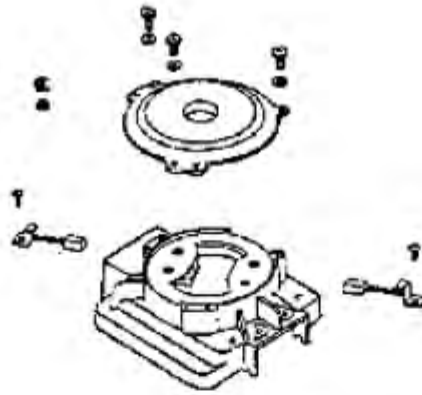
37234-1 WHEEL & AXLE ASS'Y.(INCLUDES)
26242-1 REAR WHEEL (2)
63110 WHEEL WASHER
(PKG. OF 10)(2 USED)
53121 PUSH NUT
(PKG. OF 10)(2 USED)
37183 REAR AXLE

63892-1 DISTURBULATOR ASS'Y. (INCLUDES)
13236 DISTURBULATOR TUBE
52282-3 BRISTLE STRIP SET
27144 DISTURBULATOR CAP (2)
28070 BEARING, RETAINER &
WASHER ASS'Y. (2)
53158 NUT (PKG. OF 10)(2 USED)
53066 CAP COVER (PKG. OF 2)
53187 SHAFT WASHER
(PKG. OF 10)(2 USED)
37378 SHAFT

25822-1 BOTTOM PLATE ASS'Y.(INCLUDES)
46538 GASKET

PARTS3 - S654A

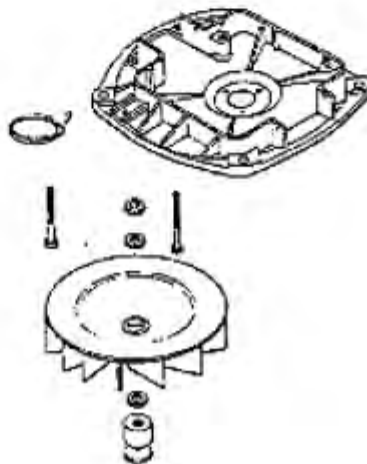
Ref #	Part	Description	Comments	Qty
1	E-13236	TUBE - DISTURBULATOR		
2	E-25922-1	BOTTOM PLATE ASSEMBLY		
3	E-26242-1	REAR WHEEL use 26242-119N		
4	E-26296-12	GUARD - FURNITURE		
5	E-27144	CAP - DISTURBULATOR		
6	E-35947A	AXLE - FRONT		
7	E-37183	AXLE - REAR		
8	E-37234-1	WHEEL & AXLE ASSY		
9	E-37378	DIST SHAFT & BRG ASSY - C		
10	E-46538	TAPE-FOAM (use 46538-4)		
11	E-52282-4	BRUSH STRIP		
12	E-53066	CAP - COVER		
13	E-53076-2	SPRING & AXLE PACKAGE (6)		
14	E-53110	WASHER - WHEEL PACKAGE (1)		
15	E-53121	PUSH NUT PACKAGE (10)		
16	E-53158	LOCK NUT PACKAGE		
17	E-53167	WASHER - SHAFT PACKAGE		
18	E-53201	AXLE CLAMP - PACKAGED		
19	E-53238-11	SCREW PACKAGE		
20	E-53892-1	DISTR ASSY(sub 53270)		
21	E-52100A	BELT PKG ASSY (UPRIGHT)		



**21336-4 ARMATURE, FAN & BEARING ASS'Y.
41001A-12 BEARING
30474A FAN**

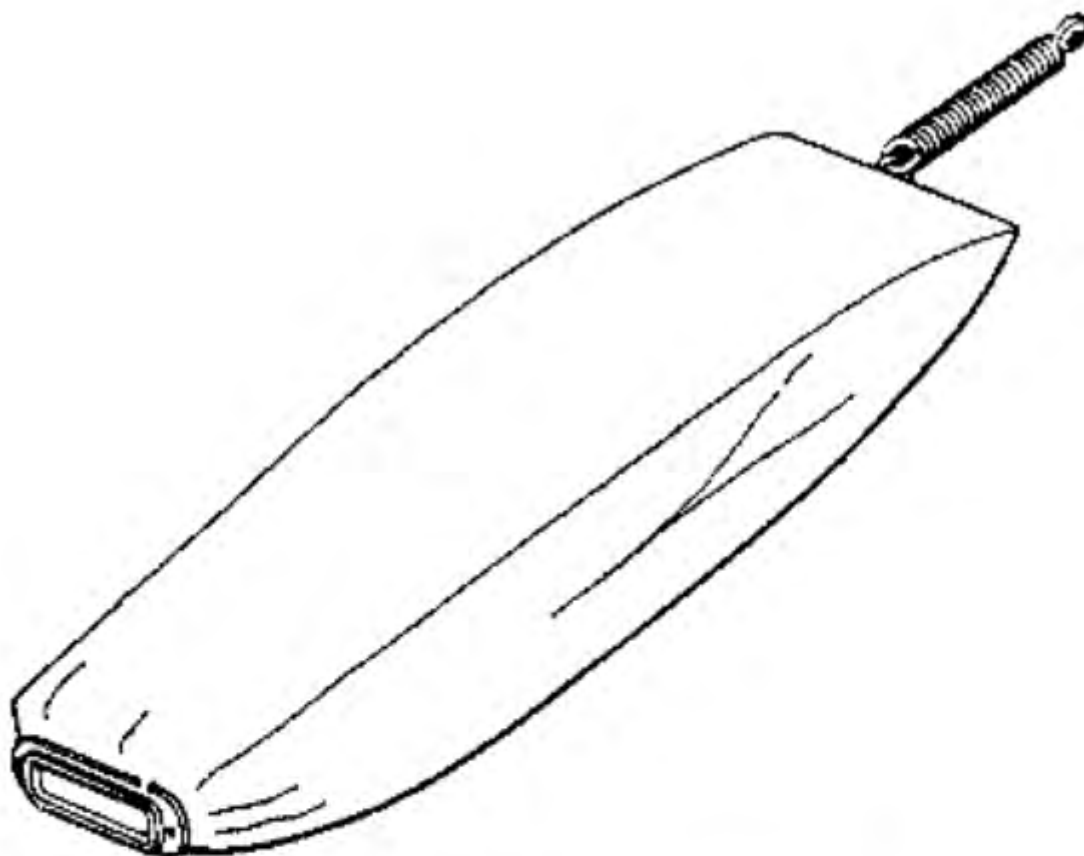


**31923A MOTOR BASE ASS'Y.
42875 BEARING & RETAINER
41001A-9 BEARING
41005A RETAINER
51108A-10 RIVET (3)**



PARTS2 - S654A

Ref #	Part	Description	Comments	Qty
1	E-12988	FAN BLOWER - MOTOR		
2	E-20217E	RETAINER - UPPER BEARING		
3	E-21336-4	KIT - ARMATURE REPLACEMENT		
4	E-30474A	FAN - MOTOR COOLING		
5	E-30478	MOTOR BRUSH ASSEMBLY		
6	E-41001A-12	BALL BEARING - PACKAGE		
7	E-41001A-9	BALL BEARING - PACKAGE		
8	E-42875	BEARING RETAINER ASSY-W/L		
9	E-49507	PULLEY - MOTOR DRIVE		
10	E-51108A-10	RIVET PACKAGE		
11	E-53138	SCREWS - PACKAGE 10		
12	E-53141	TIE - CABLE (PURCHASED)		
13	E-53142	SCREW PACKAGE (10)		
14	E-53148	WASHER - FAN PACKAGE (10)		
15	E-53188-1	WASHER PACKAGE		
16	E-53213-4	NUTS - PACKAGE 10		
17	E-53219-2	SCREWS - PACKAGE 10		
18	E-EW84-8C	LOCKWASHERS - PACKAGE 10		



55332 HARDWARE PACKAGE



- (1) BELT
- (2) HDLE. SCREW ASS'Y.
- (1) CORD RETAINER (UPPER)
- (1) CORD RETAINER (LOWER)
- (2) SCREW

PARTS5 - S654A

Ref #	Part	Description	Comments	Qty
1	E-36968	GASKET		
2	E-47722	SPRING - BAG		
3	E-55332	HARDWARE PACKAGE		