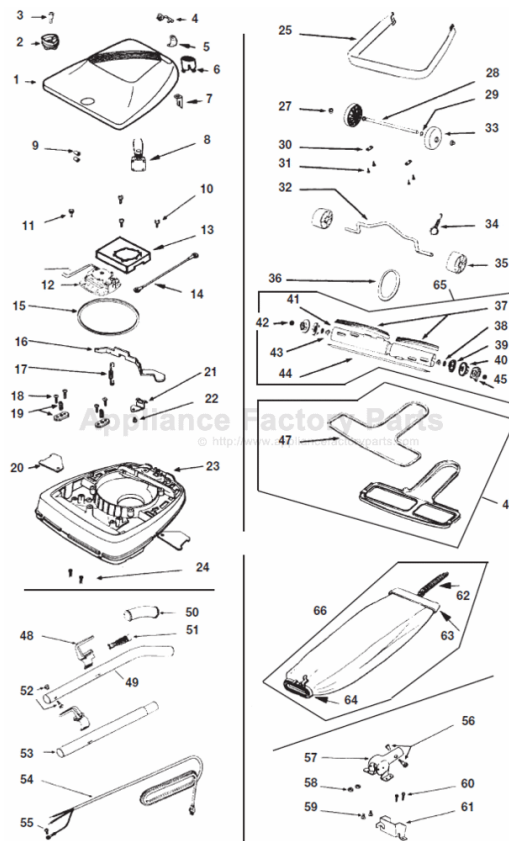


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SANITAIRE SC684E Owner's Manual

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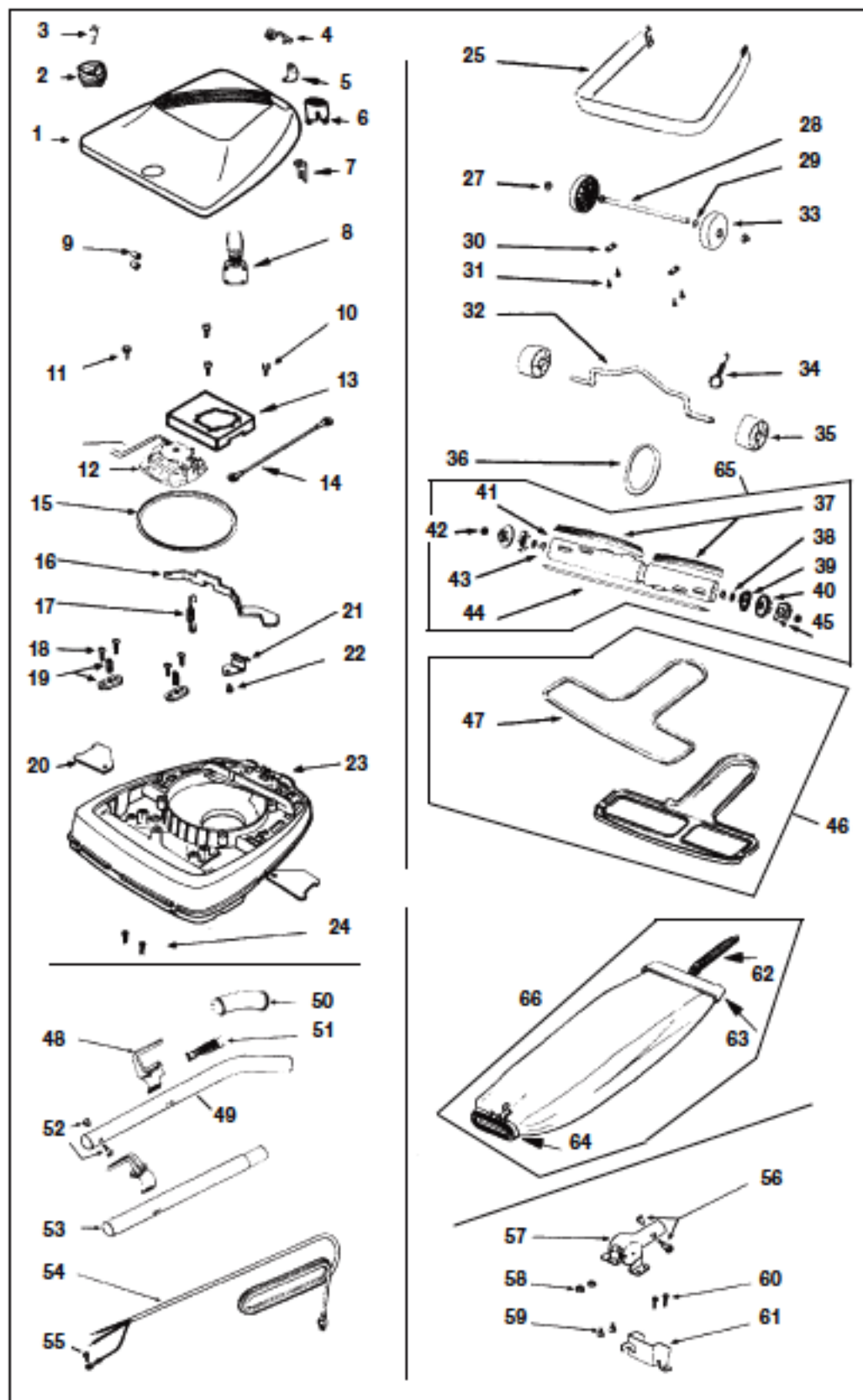
----- Manual continues below part list -----

Available Replacement Parts for SANITAIRE SC684E

SU2004	GASKET KIT
e-52100	BELT VACUUM OEM EUREKA 2 PACK
E-30563	BELT 1 PACK OEM EUREKA
ER-1000	BELT, EUREKA UPRIGHTS, 1PK
E-52282-4	Bristle strip Assy. Blue bristle VGII
E-38183-1	HANDLE SOCKET ASSEMBLY .

EUREKA Original & Replacement

SANITAIRE Model SC684E



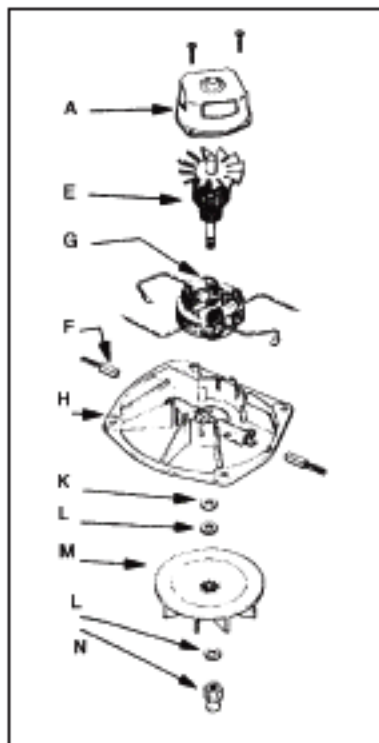
Original & Replacement **EUREKA**

SANITAIRE Model SC684E

KEY	PART NO.	DESCRIPTION	KEY	PART NO.	DESCRIPTION
1	E-54314-2	Hood & Graphic Ass'y	41	E-13236-1	**Disturbulator Tube
2	E-26833-1	Adjustment Knob	42	E-53158	**Lock Nut
3	E-53143	Shoulder Screw	43	E-53184	**Klipring
4	E-53122	Strain Relief Bushing	44	E-25937	**Shaft
5	E-38218-1	Bushing Bracket	45	E-53066	Cap Cover
6	E-14660-1	Switch Button	45	ER-2050	Cap Covers
7	E-37989	Switch Clip	46	E-25922-1	Bottom Plate Ass'y*
8	E-54151-3	Push Switch	47	E-46538	*Foam Tape
9	E-53214-1	Wire Nut	48	E-53574-1	Cord Retainer Set
9	SS-3270	Wire Nut	48	ER-7050	Cord Retainer (Upper)
10	E-53238-14	Screw	48	ER-7051	Cord Retainer (Lower)
11	E-53238-13	Motor Mounting Screw	49	E-25329-20	Upper Handle Ass'y**
12	E-53366-8	Motor Ass'y	50	E-35293-8	** Handle Grip
13	E-38067	Separator Ass'y	50	NLA	Handle Grip Red
14	E-54177	Wire & Terminal Ass'y	51	E-53077	Spring
15	E-30517	Motor Mounting Gasket	52	E-53198-1	Screw & Nut Ass'y
15	ER-7600	Motor Mounting Gasket	52	ER-7700	Screw & Nut Ass'y
16	E-24834A-1	Foot Pedal	53	E-57751-1	Lower Handle Tube
16	ER-7300	Foot Pedal	54	E-52370-12	Cord 50', 3 Wire
17	E-53097	Foot Pedal Spring	54	ER-3050-3	Cord 50', 3 Wire Black
18	E-53238-14	Clamp Screw	54	ER-3050-1	Cord 50', 3 Wire White
19	E-53140	Clamp & Screw Ass'y	55	E-53228-2	Screw
20	E-36263	Wheel Cover	56	E-53198-1	Screw & Nut Ass'y
21	E-37034	Adapter Retainer	56	ER-7700	Screw & Nut Ass'y
22	E-53238-11	Screw	57	E-38183-1	Handle Socket Ass'y
23	E-57900-2	Base Ass'y*	57	ER-7000	Handle Socket Ass'y
	E-24964A	Cam R.H.*	58	E-53213-5	Nut
	E-24965A	Cam L.H.*	59	E-53145	Bolt
	E-53118	Rivet - Cam	60	E-53238-13	Screw
	E-53133	Washer*	61	E-36439	Handle Socket Shield
24	E-53215-4	Screw	62	E-47722	Spring
25	E-26296-9	Furniture Guard	62	FA-1600	Spring
25	ER-7400	Furniture Guard Clear	63	E-30599D-10	Bag Clip
27	E-53121	Pushnut	63	ER-1600	Bag Clip W/Spring
28	E-37183	Rear Axle	64	E-54174-1	Bag Adapter Ass'y*
29	E-53110	Wheel Washer		E-48282	Gasket*
30	E-53201	Axle Clamp		E-48748	Washer*
31	E-53238-11	Screw	64	ER-1620	Bag Adapter Ass'y
32	E-35947A	Front Axle	65	E-53350-1	Brushroll, Wood Hex End
33	E-35858-2	Rear Wheel	65	E-53272	Brushroll, VGI Hex End
34	E-53076-2	Axle Spring			W/Ball Bearings
35	E-35859-1	Front Wheel	65	E-53270	Brushroll, Hex End**
36	E-30563	Belt			VGI W/Ball Bearing
36	E-52100	Belt 2 Pk	65	ER-2002	Brushroll, Wood
36	ER-1000	Belt (ESSCO)			Hex End
36	ER-1010	Belt	65	ER-2004	Brushroll, Wood
37	E-52282-4	**Bristle Strip Pair			All Brush Hex End
37	ER-2210	Bristle Strip Pair	66	E-53354-3	Cloth Bag, Dump With
38	E-49899	**Felt Washer			Latch Coupling & Slide Red
39	E-53079	**Bearing Retainer	66	ER-1242	Cloth Bag, Dump With
40	E-53064	**Disturbulator Cap			Latch Coupling
					And Slide Red

Original & Replacement **EUREKA**

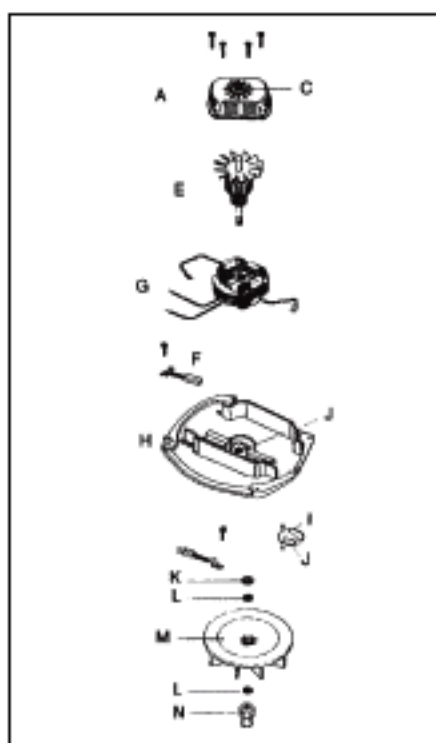
Upright Motor Schematics



1400 Series

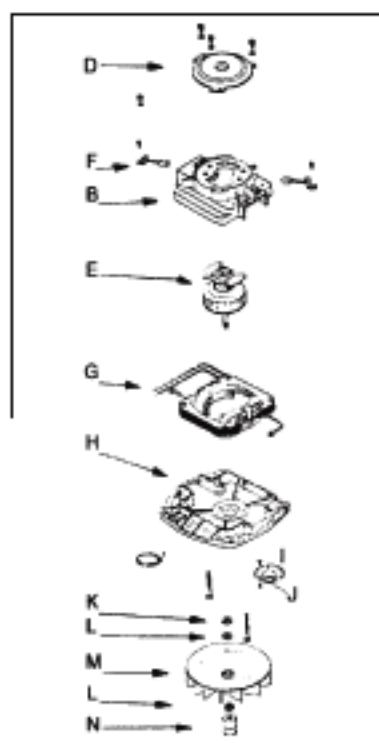
4.0 Amp
Ball/Sleeve
1-Speed

MOTOR ASS'Y	E-53349-4
A Motor Cover w/Bearing	E-54172
B Motor Cover Less Bearing	
C Top Bearing (Ball)	
D Top Bearing Retainer	
E Armature Ass'y	NLA
F Carbon Brush Ass'y	E-25172A1
G Field Ass'y	NLA
H Motor Base Ass'y	E-54171-1
I Lower Bearing Kit	
J Lower Bearing Only	
K Washer (Metal)	E-53188-1
L Fan Washer (Fiber)	E-49017
M Fan	E-12988-1 ER-2800
N Fan Pulley	E-37012
Cooling Fan	
Motor Cover Screw	E-53131-1
Carbon Brush Screw	



2000 & 7000 Series, Ultra & Sanitaires

5.5 Amp Ball/Sleeve 1-Speed	5.0 Amp Ball/Ball 1-Speed	6.5 Amp Ball/Ball 1-Speed	6.5 Amp Ball/Ball 2-Speed
E-53361-5	E-53361-5	E-53361-1	NLA
E-25863	E-25863		
		E-13746-1	E-13746-1
E-53088-1 FA-6200	E-53088-1 FA-6200	E-53088-1 FA-6200	E-53088-1 FA-6200
NLA	NLA	NLA	NLA
E-26055	E-26055	E-26055	E-26055
NLA	NLA	E-53480-1	NLA
NLA	NLA	NLA	NLA
E-54412 ER-6210	E-54412 ER-6210	E-54412 ER-6210	E-54412 ER-6210
E-53088-1 FA-6200	E-53088-1 FA-6200	E-53088-1 FA-6200	E-53088-1 FA-6200
E-53188-1	E-53188-1	E-53188-1	E-53188-1
E-49017	E-49017	E-49017	E-49017
E-12988-1 ER-2800	E-12988-1 ER-2800	E-12988-1 ER-2800	E-12988-1 ER-2800
NLA	E-53084	NLA	NLA
NLA	NLA	NLA	NLA
E-53131-2	E-53131-2	E-53131-2	E-53131-2
E-53192	E-53192	E-53192	E-53192



2000 Series Sanitaires

5000 Series Self-Propelled

6.5/7 Amp Ball/Ball 1-Speed	6.7 Amp Ball/Ball 1-Speed	6.7 Amp Ball/Ball 2-Speed
E-53366-8	E-53390-7	NLA
E-54159	E-54159	E-54159
E-53088-1 FA-6200 E-20217E	E-53088-1 FA-6200 E-20217E	E-53088-1 FA-6200 E-20217E
E-53353-3	E-54425-1	NLA
E-30478 ER-6310 E-53441-2	E-30478 ER-6310 NLA	E-30478 ER-6310 NLA
E-54169-1	NLA	NLA
E-54412 ER-6210	E-54412 ER-6210	E-54412 ER-6210
E-53088-1 FA-6200 E-53188-1	E-53088-1 FA-6200 E-53188-1	E-53088-1 FA-6200 E-53188-1
E-49017	E-49017	E-49017
E-12988 ER-2805 E-37012 E-30474A E-53138 E-53192-2	E-12988 ER-2805 E-53185 E-30474A E-53138 E-53192-2	E-12988 ER-2805 E-53185 E-30474A E-53138 E-53192-2