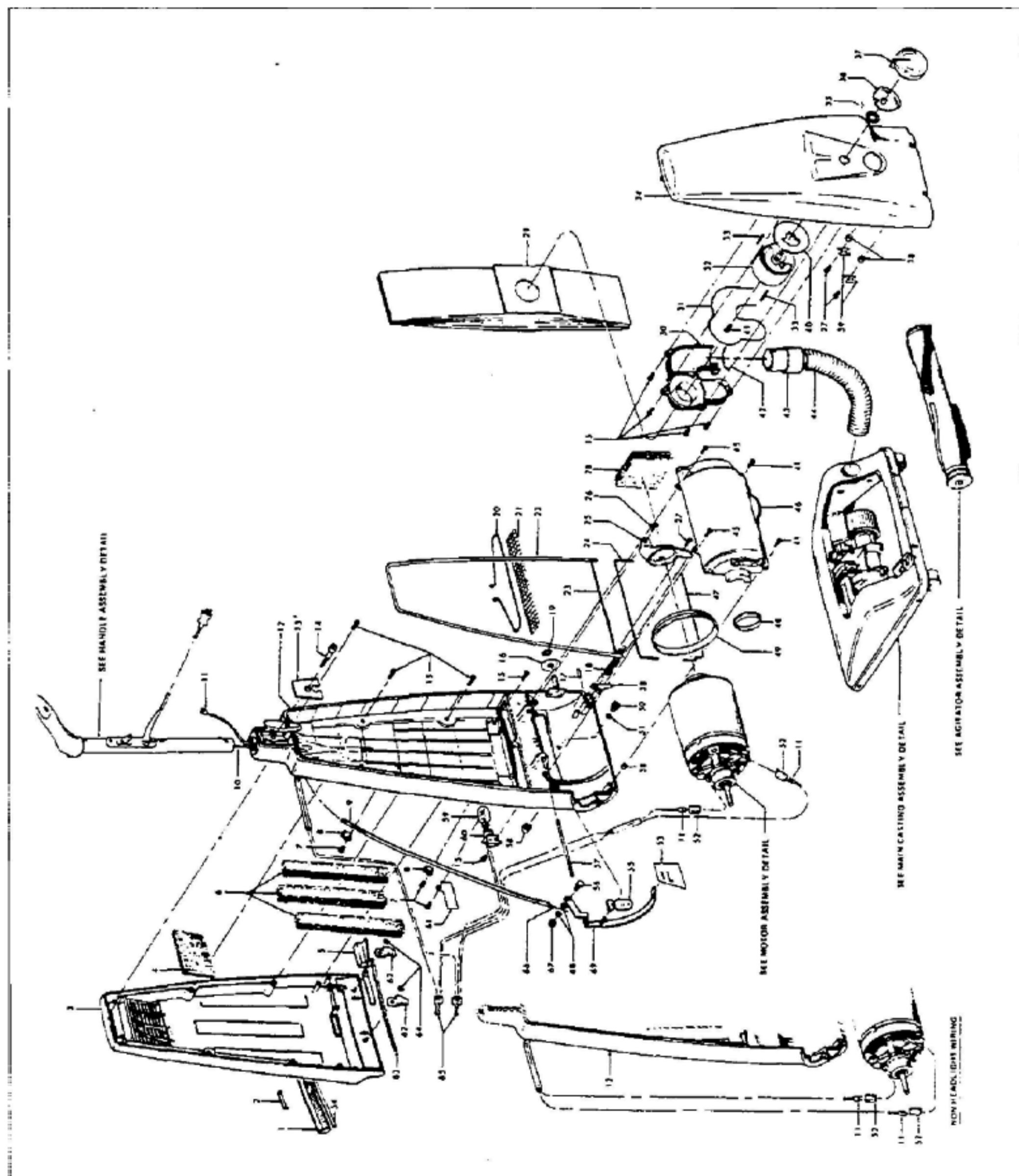


# HOOVER Original

## DIAL-A-MATIC

Models 1170, 1176, 1178, U6003, U6003-001,  
U6007, U6039, U6039-030, U6041, U6049



# Original **HOOVER**

**DIAL-A-MATIC**

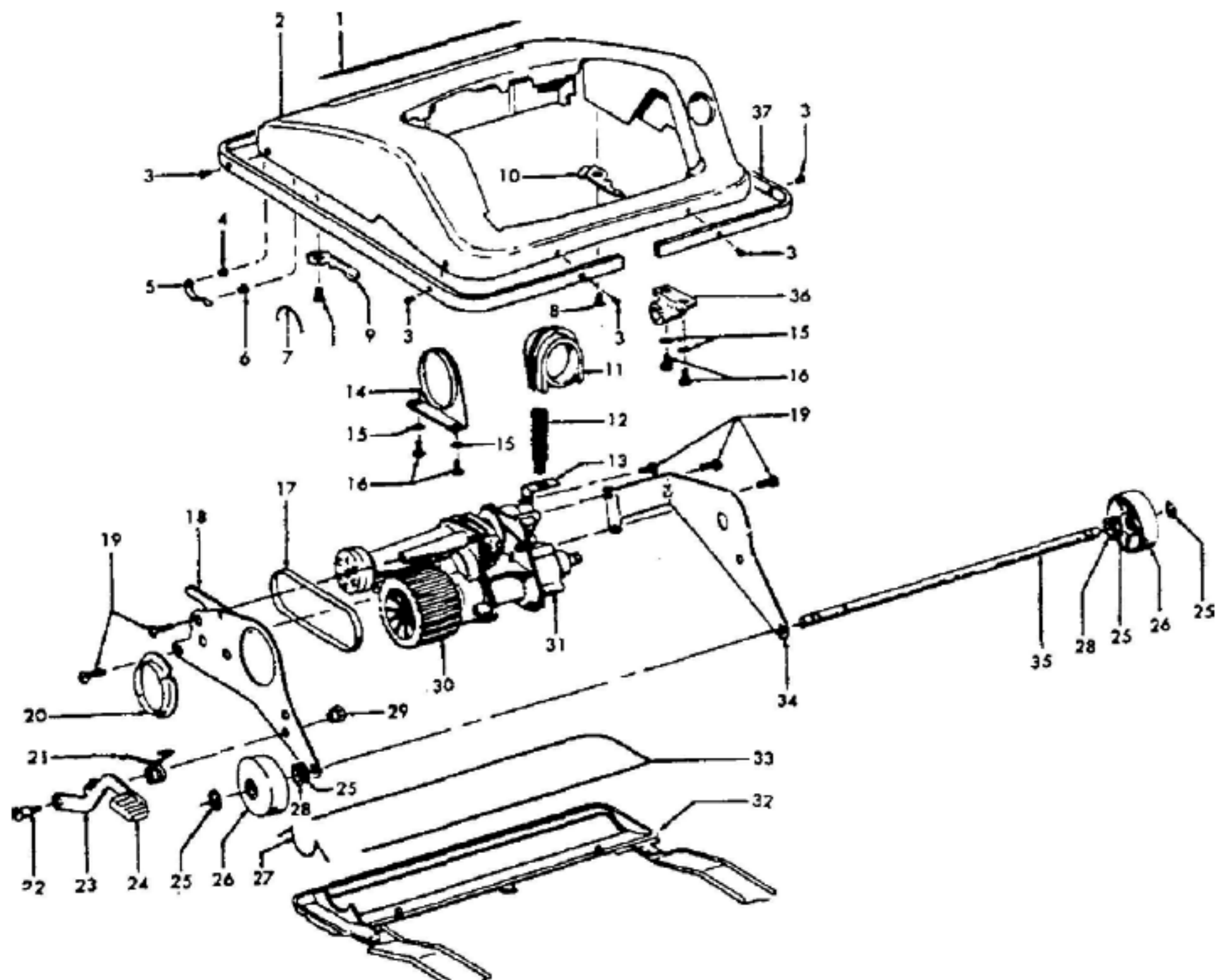
**Models 1170, 1176, 1178, U6003, U6003-001,  
U6007, U6039, U6039-030, U6041, U6049**

KEY	PART NO.	DESCRIPTION	KEY	PART NO.	DESCRIPTION
1	H-162226 CP	Dirt Finder Lens - 1176, 1178, U6007, U6039, U6039-030, U6041	34	H-14922 JM	Rear Bag Housing
2	H-162608 CH	Indicator Lens - 1176, 1178, U6007, U6039, U6039-030, U6041	35	H-13301 *	Washer
3	H-42256010	Exhaust Cover - U6039, U6039-030, U6041	36	H-35474004	Hose Connector Lock
	H-42256001	Exhaust Cover - 1178, U6007	37	H-38411026 +	Valve Knob
	H-42256026	Exhaust Cover - U6003, U6003-001	38	H-17743	Capsert (5 Req.)
	H-42256027	Exhaust Cover - JX - U6049	39	H-12144 *	Hinge Shaft Plate (2 Req.)
	H-37257049 +	Exhaust Cover - 1170	40	H-14507	Bottom Seal
	H-164811 AR +	Exhaust Cover - 1176	41	H-641762 *	Screw (3 Req.)
4	H-12358	Diffuser	42	H-12556 *	Seal
5	H-161469 KY	Full Bag Indicator - 1176, 1178, U6007, U6039, U6039-030, U6041	43	H-13770 JM	Hose End
	H-14373 JM	Full Bag Indicator	44	H-43431058	Hose
6	H-161334	Muffler (3 Req.)	45	H-12860 *	Screw (2 Req.)
7	H-12954 *	Screw (3 Req.)	46	H-160169 JM	Motor Cover
8	H-12910	Clamp (2 Req.)	47	H-12535	Lower Motor Gasket
9	H-160053	Cable Tube	48	H-33511020	Alignment Ring
10	H-160048	Lead Wire	49	H-12154	Motor Gasket
11	H-160356 *	Terminal (3 Req.)	50	H-33423007	Nut
12	H-161398 JM	Bag Housing - Front Half - 1170, U6003	51	H-19555	Spring Washer
	H-164713 JM	Bag Housing - Front Half	52	H-161737	Insulating Pod (2 Req.)
13	H-162008 JM	Latch Cover	53	H-160142	Air Seal
14	H-162007	Screw	54	H-163135	Lens Seal
15	H-21447003 *	Screw {13 Req.} - 1170, U6003, U6003-001, U6049 (14 Req.) - 1176, 1178, U6007, U6039, U6039-030, U6041	55	H-160080 BZ	Pivot Bearing
16	H-160110 BZ	Bushing	56	H-160058	Bolt
17	H-12171	Pin	57	H-12143 +	Hinae Shaft
18	H-38336001	Balance Spring - 1178, U6003, U6003-001, U6007, U6039, U6039-030, U6041, U6049		H-48613	Rivet (2 Req.) - U6049
	H-160143 AY	Balance Spring - 1170, 1176	58	H-12030	Strain Relief
19	H-160017 *	Retaining Ring	59	H-27317307	Dirt Finder Lamp - 1176, 1178, U6007, U6039, U6039-030, U6041
20	H-12121	Filter Retainer	60	H-162423	Light Socket Ass'y - 1176, 1178, U6007, U6039, U6039-030, U6041
21	H-12122	Filter	61	H-164630 AY	Air Director Plate - 1176, 1178, U6007, U6039, U6039-030, U6041
22	H-12155	Gasket	62	H-34755001	Clamp (2 Req.)
23	H-12156	Secondary Filter Gasket	63	H-163814	Exhaust Cover Seat
24	H-12160	Upper Motor Gasket	64	H-160065	Clip (2 Req.)
25	H-12119	Motor Support Bracket	65	H-12227	Connector (2 Req.) - 1176, 1178, U6007, U6039, U6039-030, U6041
26	H-12146 *	Screw		n 11 & i f *	Control Cable
27	H-12954	Screw (3 Req.)	66		Control Cable
28	H-12662	Muffler	67	H-160061 *	Nut
29	H-4010005 D	Throw Away Bag Ass'y - 3 Pk.	68	H-160059 *	Washer (2 Req.)
	H-4010006 D	Throw Away Bag Ass'y - 1 Pk.	69	H-160086 JM	Actuator Bar Ass'y
30	H-14903 BU +	Valve Cover Ass'y	ITEMS NOT ILLUSTRATED		
31	H-12516	Gasket	H-170975	Wrench - Special (This is a 1/2", 12 point, deep offset box wrench used on lt. 56, Part #160058, Bolt, in conjunction with the adjustment of the control cable.)	
32	H-38711010 +	Valve			
33	H-12076 *	Side Valve Seal (2 Req.)			

# HOOVER Original

DIAL-A-MATIC

Models 1170, 1176, 1178, U6003, U6003-001,  
U6007, U6039, U6039-030, U6041, U6049





# Original **HOOVER**

**DIAL-A-MATIC**

**Models 1170,1176,1178, U6003, U6003-001,  
U6007, U6039, U6039-030, U6041, U6049**

KEY	PART NO.	DESCRIPTION
1	H-52115008	Nameplate
2	H-161392 HH +	Main Casting • 1170, 1176
	H-42241051	Main Casting - U6041
	H-42241052	Main Casting - 1178, U6003, U6003-001, U6007. U6039, U6039-001
	H-42241057	Main Casting - U6049
3	H-12997 AW *	Rivet (6 Req.)
4	H-12133	Rivet (2 Req.)
5	H-12128 AY	Clamp Spring (2 Req.)
6	H-12132	Rivet (2 Req.)
7	H-12173	Upper Pulley Seal
8	H-12150	Screw (2 Req.)
9	H-12149	Latch L.H.
10	H-12148	Latch R.H.
11	H-38638008	Hose Adapter
12	H-160146	Dash Pet Spring
13	H-160122	Bellows Bracket
14	H-160069	Trunion Bearing
15	H-160113 +	Washer (4 Req.)
16	H-12146	Screw (4 Req.)
17	H-160147 AG	Power Belt
18	H-163336	Frame - L.H. - 1178, U6003, U6003-001, U6007. U6039. U6039-030. U6041, U6049
	H-160109	Frame - L.H. - 1170, 1176
19	H-16295	Screw (5 Req.)
20	H-38511020	Bearing Haff (2 Req.)
21	H-160148	Handle Control Spring
22	H-160115	Screw
23	H-160164 JM	Handle Control Lever - 1170. 1176
	H-163347 JM	Handle Control Lever - 1178, U6003, U6003-001. U6007, U6039. U6039-030, U6041, U6049
24	H-38426072	Foot Pad - JM
25	H-13730	Lock Ring (4 Req.)
26	H-163346 AG	Rear Wheel
	H-32175003	Caster Wheel (2 Req.) - 1170, 1176
27	H-12172	Lower Pulley Seal
28	H-21312772 *	Washer (2 Req.)
29	H-162389 EF	Hex Nut
30	H-163340 AG	Drive Wheel Complete
	H-160155 AG	Drive Wheel Complete - 1170, 1176
31	H-43124010	Power Unit
32	H-42245027	Cleaner Bottom Plate
33	H-160064	Bottom Plate Gasket
	H-12630	Bottom Plate Gasket - U6049
34	H-163333 AY	Frame - R.H. - 1178, U6003. U6003-001, U6007. U6039, U6039-030, U6041, U6049
	H-160103 +	Frame R.H. - 1170, 1176
35	H-160120 FW	Rear Wheel Shaft
36	H-12123	Bearing
37	H-165073 JM	Furniture Guard
	H-165073 DX	Furniture Guard - U6007, U6041 U6049

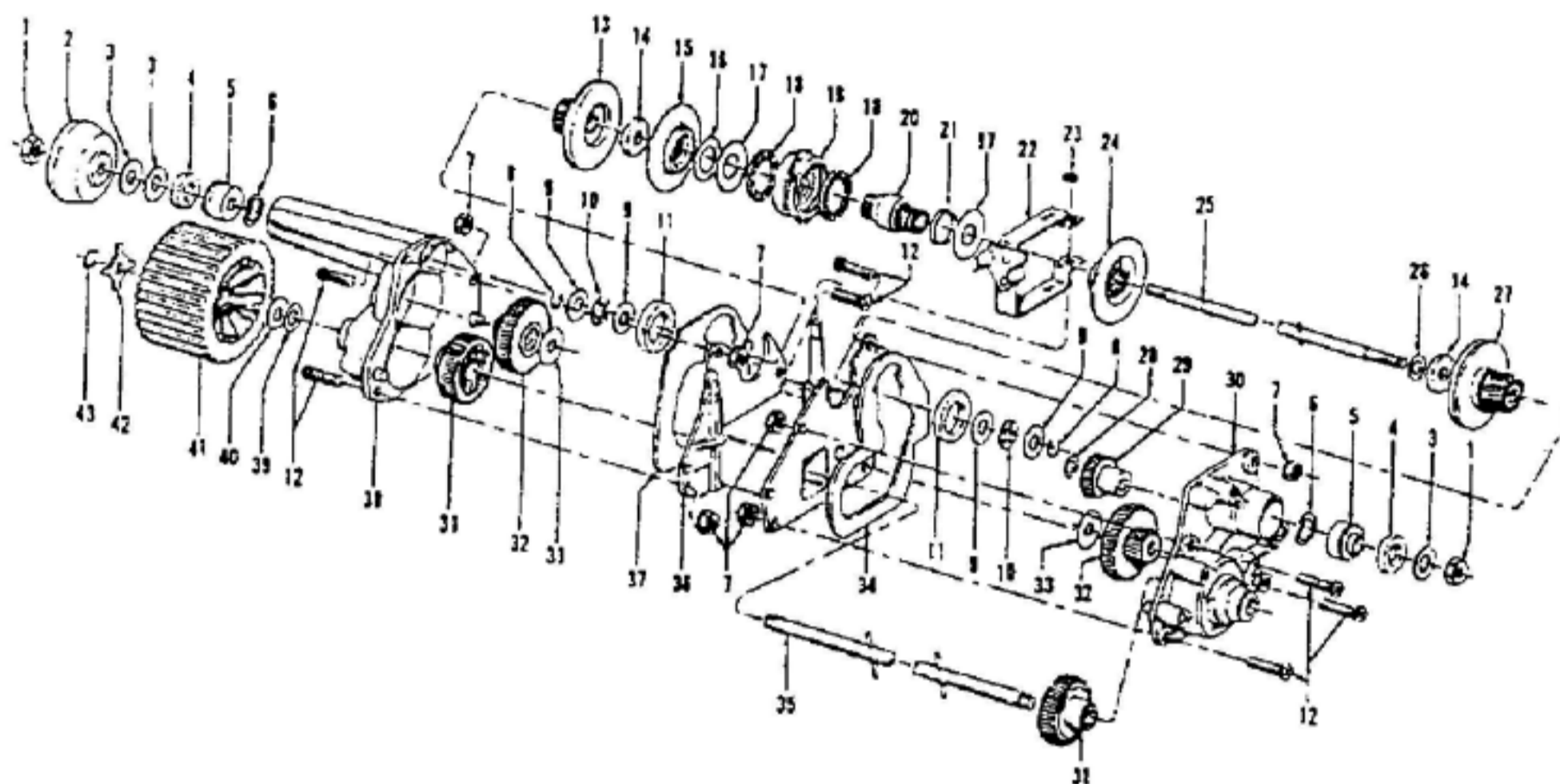
**ITEMS NOT ILLUSTRATED**

H-160031 Nut (Power Drive Unit -  
Drive Shaft/Drive Pulley)

# HOOVER Original

## DIAL-A-MATIC

Models 1170, 1176, 1178, U6003, U6003-001,  
U6007, U6039, U6039-030, U6041, U6049



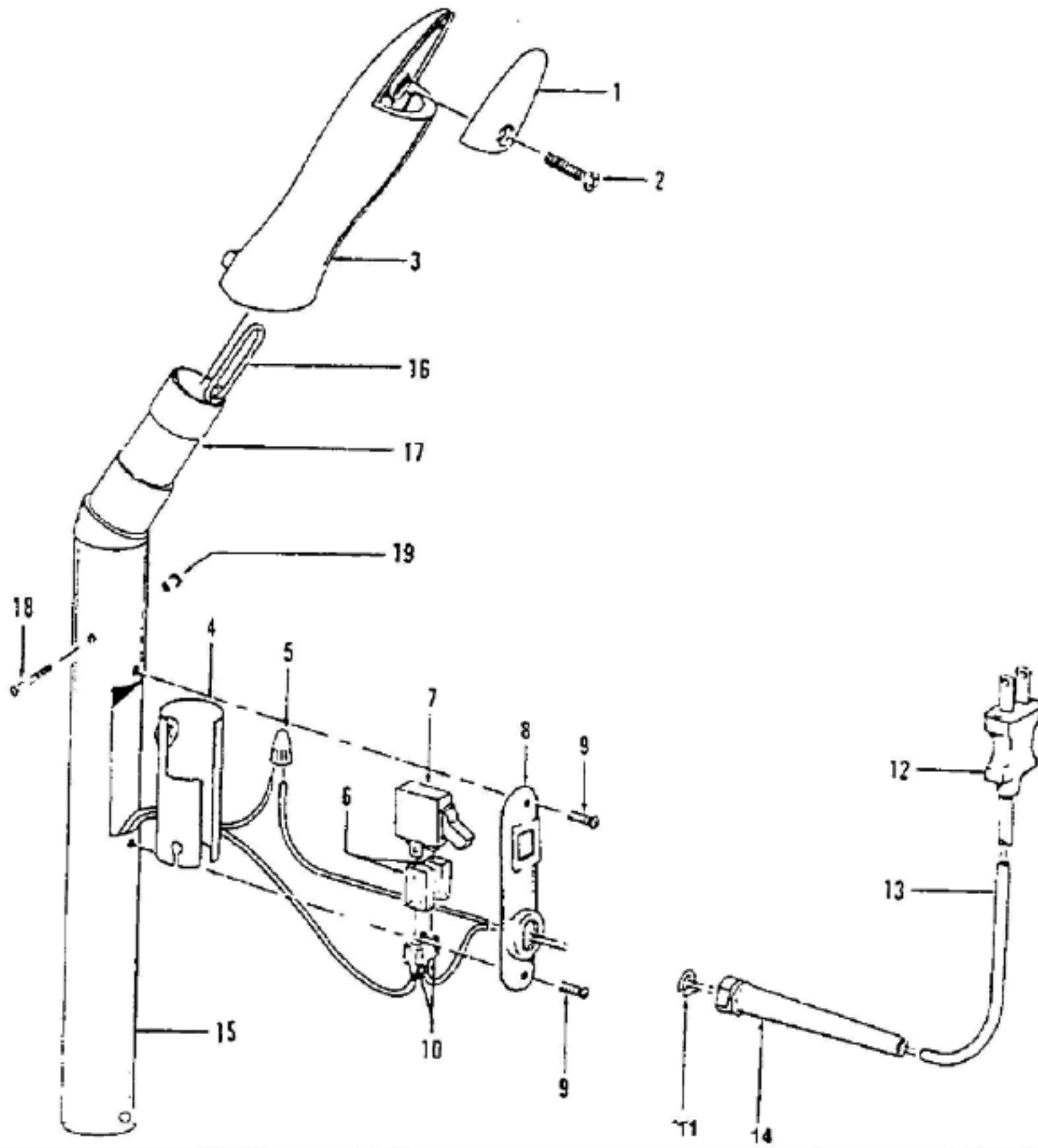
KEY	PART NO.	DESCRIPTION	KEY	PART NO.	DESCRIPTION
1	160031	Nut (2)	24	H-168499	+ Brake Disc-R.H.
2	160033 AG	Drive Pulley	25	H-160157	+ Drive Shaft
3	160030	+ Washer (3)	26	H-21312720	· Washer
4	13010	Washer - Felt {2}	27	H-161590	+ Brake Disc Ass'y
5	12978	Agitator Bearing Ass'y (2)	28	H-16816	· Washer
6	13003	Washer - Spring Thrust (2)	29	H-160004	+ Drive Gear
7	165011	Nut(8)	30	H-160160	+ Gear Housing Ass'y - R.H.
8	161302	Retaining Ring (2)	31	H-160006	+ Drive Gear (2)
9	160019	+ Thrust Washer (4)	32	H-160005	+ Drive Gear (2)
10	160018	+ Thrust Bearing (2)	33	H-162819	+ Washer (2)
11	160009	+ Washer - Felt (2)	34	H-160043	+ Gasket - R.H.
12	21766505	Machine Screw (8)	35	H-160156	+ Wheel Drive Shaft Ass'y
13	161588	+ Brake Disc Ass'y	36	H-160158	+ Center Gear Housing Ass'y
14	161586	+ Felt Washer (2)	37	H-160042	+ Gasket L.H.
15	160016	+ Brake Disc. - L.H.	38	H-160159	+ Gear Housing Ass'y - L.H.
16	160025	+ Shim	39	H-19555	+ Spring Washer
	163256	+ Shim	40	H-21312726	Thrust Washer
17	160021	+ Thrust Washer (2)	41	H-163340 AG	Drive Wheel Ass'y
18	160022	+ Thrust Bearing (2)		H-160155 AG	Drive Wheel - 1170, 1176
19	166632	+ Oil Seal Ass'y	42	H-160040 AY	Keylock
20	168498	+ Actuator Hub	43	H-160014	· Retaining Ring
21	164685	Spacer		H-43124010	Power Drive Unit Comp.
22	163342	Bracket Ass'y		H-165161	Guide
23	13759	+ Lock Ring			



# Original HOOVER

DIAL-A-MATIC

Models 1170, 1176, 1178, U6003, U6003-001,  
U6007, U6039, U6039-030, U6041, U6049

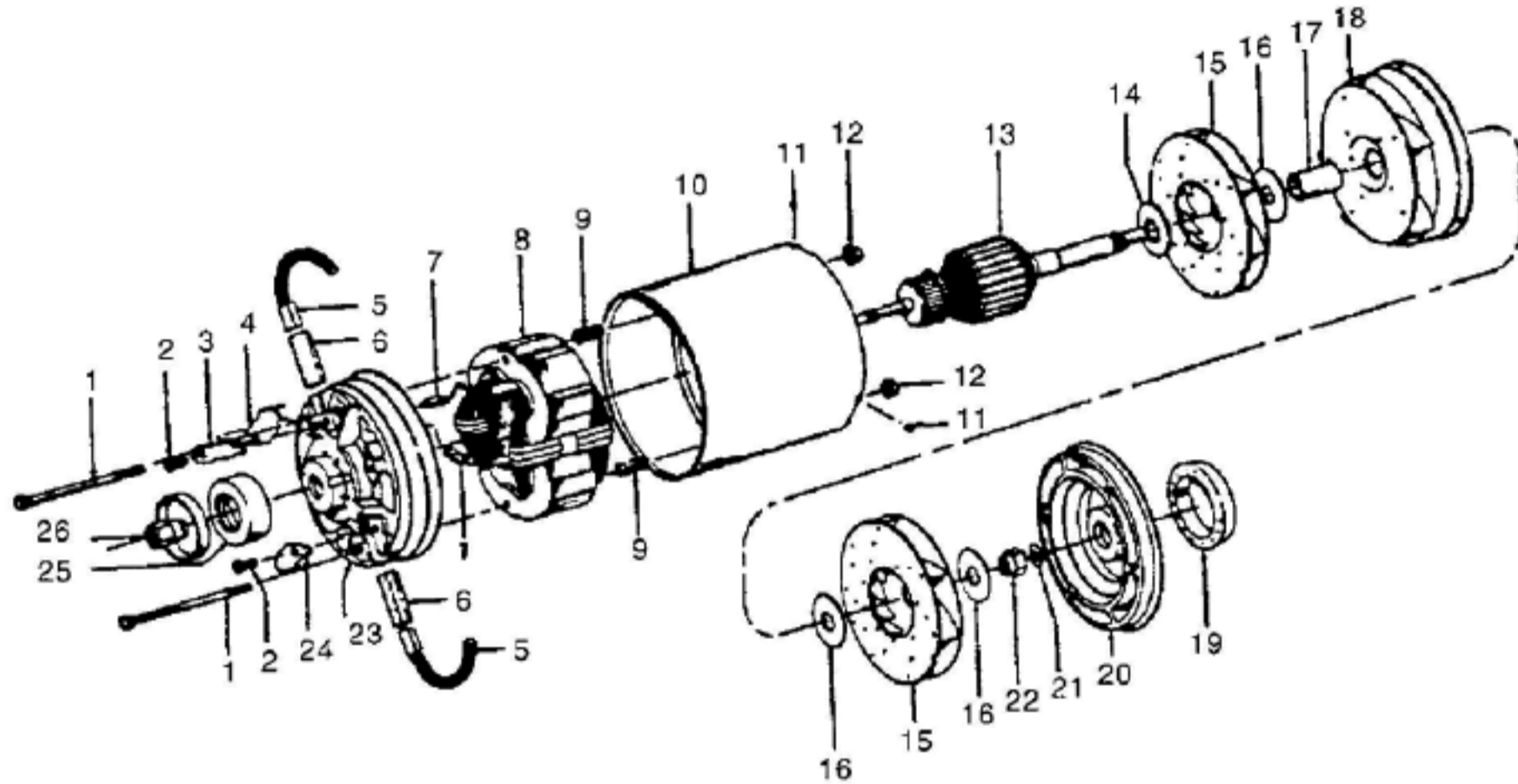


KEY	PART NO.	DESCRIPTION	KEY	PART NO.	DESCRIPTION
1	H-160092 KD	Handle Cap - 1170, 1176, 1178, U6003, U6007	8	H-12973 DN +	Switch Cover Plate - 1178
	H-160092 JM	Handle Cap - U6003-001, U6039, U6039-030, U6041		H-12973 DL +	Switch Cover Plate - U6003, U6007
	H-160092 LU	Handle Cap - U6049		H-12973 AW	Switch Cover Plate
2	H-16Q056	Screw	9	H-21465314 *	Screw (2)
3	H-160152 KD	Handle Grip - 1170, 1176, 1178, U6003, U6007, U6041	10	H-160356 *	Terminal (2)
	H-160152 EW	Handle Grip - U6039, U6039-030	11	H-12988 AW+*	Retainer
	H-160152 DS	Handle Grip - U6003-001	12	H-35380	Service Plug
	H-160152 JX	Handle Grip - U6049	13	H-46383238	Cord - 1170, 1176, 1178, U6003, U6003-001, U6041, U6049
4	H-12272	Switch Insulating Sleeve		H-46383241	Cord - U6007, U6039, U6039-030
5	H-48969	Wire Nut	14	H-31969 AG	Cord Protector
6	H-161737	Insulating Pod (2)	15	H-160167 JM	Handle Tube
7	H-12971	Switch	16	H-160095 AY	Tension Wire
			17	H-160094 JM	Handle Support
			18	H-18805 *	Screw - Special
			19	H-19462	Handle Bolt Nut

# HOOVER Original

## DIAL-A-MATIC

Models 1170, 1176, 1178, U6003, U6003-001,  
U6007, U6039, U6039-030, U6041, U6049



KEY	PART NO.	DESCRIPTION
	H-160083	+ Motor Complete - NLA
1	H-12022	Field Lamination Bolt (2 Req.)
2	H-21447028	* Screw (2 Req.)
3		Not Applicable
4	H-12033	Motor Brush Retainer
5	H-12031	Motor Brush Ass'y (2 Req.)
6	H-12029	Motor Brush Holder (2 Req.)
7	H-161737	Insulating Pod (2 Req.)
8	H-167677	Field Ass'y
9	H-12854	Spring (2 Req.)
10	H-12050	Motor Casing
11	H-12007	* Pin (3 Req.)
12	H-21651037	* Nut Special (2 Req.)
13	H-167672	Armature
14	H-12003	Fan Spacer
15	H-43566003	Fan (2 Req.)
16	H-21312700	Washer (3 Req.)
17	H-170055	Fan Spacer
18	H-18656	Interstage Ass'y
19	H-12089	Motor Mount - R.H.
20	H-12038	Motor End Cap & Bearing Ass'y
21		Not Applicable
22	H-12000	Fan Nut
23	H-12059	Motor Br. Hsg. & Brg. Ass'y
24	H-12033	Motor Br. Retainer
25	H-12090	Motor Mount - L.H.
26	H-12009 AY	Nut

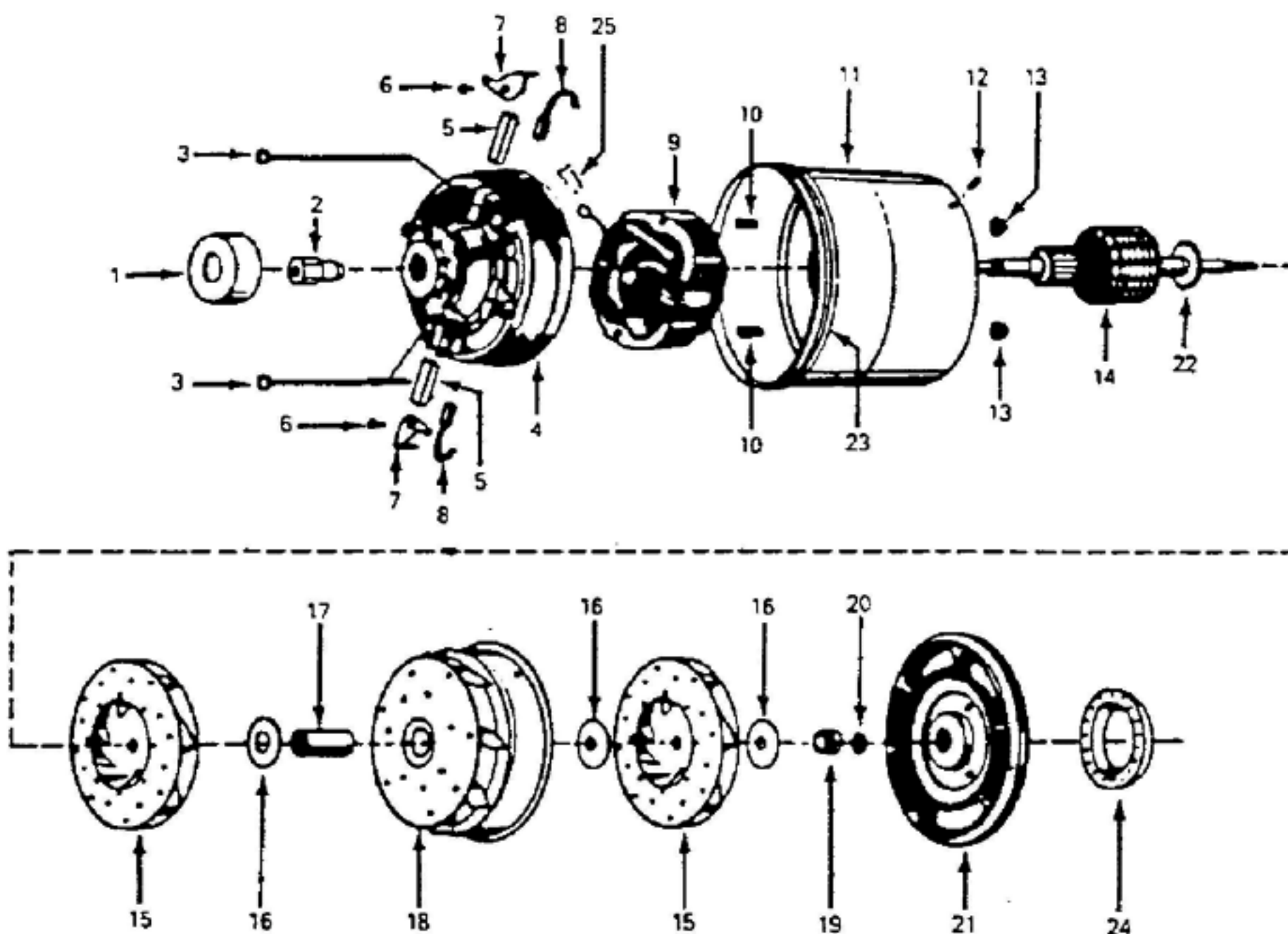
STEMS NOT ILLUSTRATED

H-12154 Motor Gasket

# Original HOOVER

DIAL-A-MATIC

Models 1100,1110,1118,1120,1130,1136,1140,  
1149, 1151, 1157, U5007, U5007-001, U5015, U5017



KEY	PART NO.	DESCRIPTION
	H-12054	+ Motor Comp. - NLA
1	H-12090	Motor Mount - L.H.
2	H-12009 AY	Nut
3	H-12022	Field Lamination Bolt
4	H-12059	Motor Brush Housing & Brg. Ass'y
5	H-12029	Motor Brush Holder
6	H-21447028 *	Screw
7	H-12033	Motor Brush Retainer
8	H-12031	Motor Brush Ass'y
9	H-167677	Field Ass'y
10	H-12854	Spring
11	H-12050	Motor Casing
12	H-12007	Pin
13	H-21651037 *	Nut

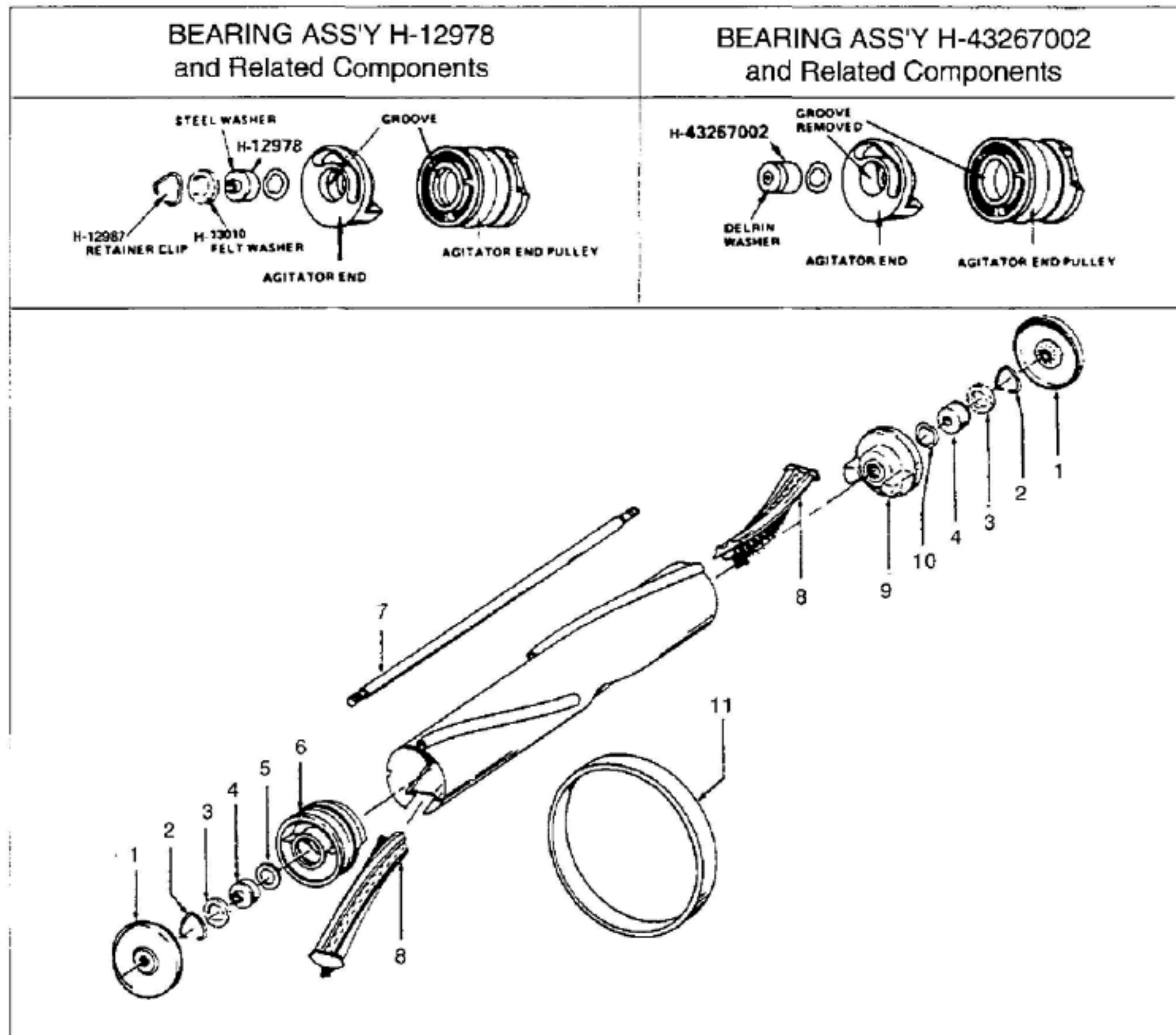
KEY	PART NO.	DESCRIPTION
14	H-167673	Armature
15	H-43565003	Fan
16	H-21312700	Washer
17	H-170055	Fan Spacer
18	H-18656	Interstage Ass'y
19	H-12000	Fan Nut
20		Not Applicable
21	H-12038	Motor End Cap & Brg. Ass'y
22	H-12003	Fan Spacer
23	H-12154	Motor Gasket
24	H-12089	Motor Mount - R.H.
25	H-161737	Insulating Pod



# HOOVER Original

## DIAL-A-MATIC

Models 1170, 1176, 1178, U6003, U6003-001,  
U6007, U6039, U6039-030, U6041, U6049



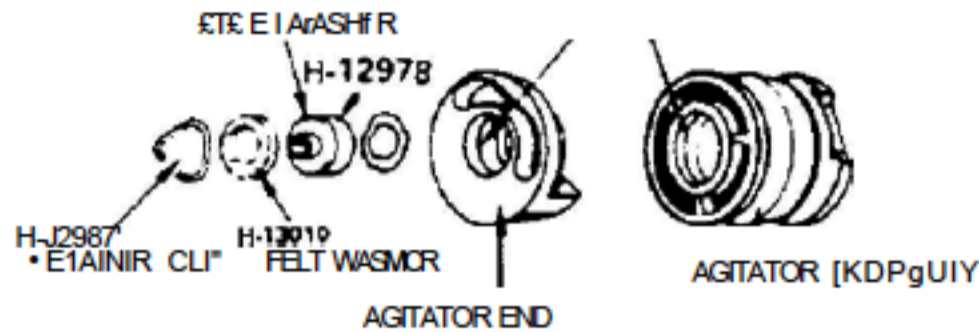
KEY	PART NO.	DESCRIPTION
	H-160540	Agitator Complete
1	H-12985	Thread Guard
2	H-12987	Clip (2 Req.)
3	H-13010	Felt Washer (2 Req.)
4	H-12978	Agitator Bearing Ass'y (2 Req.) (Use w/items 2 & 3)
	H-43267002	Agitator Bearing Ass'y (2 Req.) (Current)
5	H-17396	Rubber Thrust Washer
6	H-160538	Agitator End Pulley
7	H-160070	Agitator Shaft
8	H-160646 BZ	Agitator Brush - Reverse Helix (2 Req.)
9	H-160542	Agitator End
10	H-21347003 *	Thrust Washer
11	H-12471 AG	Belt
	H-164178 BZ	Agitator Brush - Horse Hair

# Original HOOVER

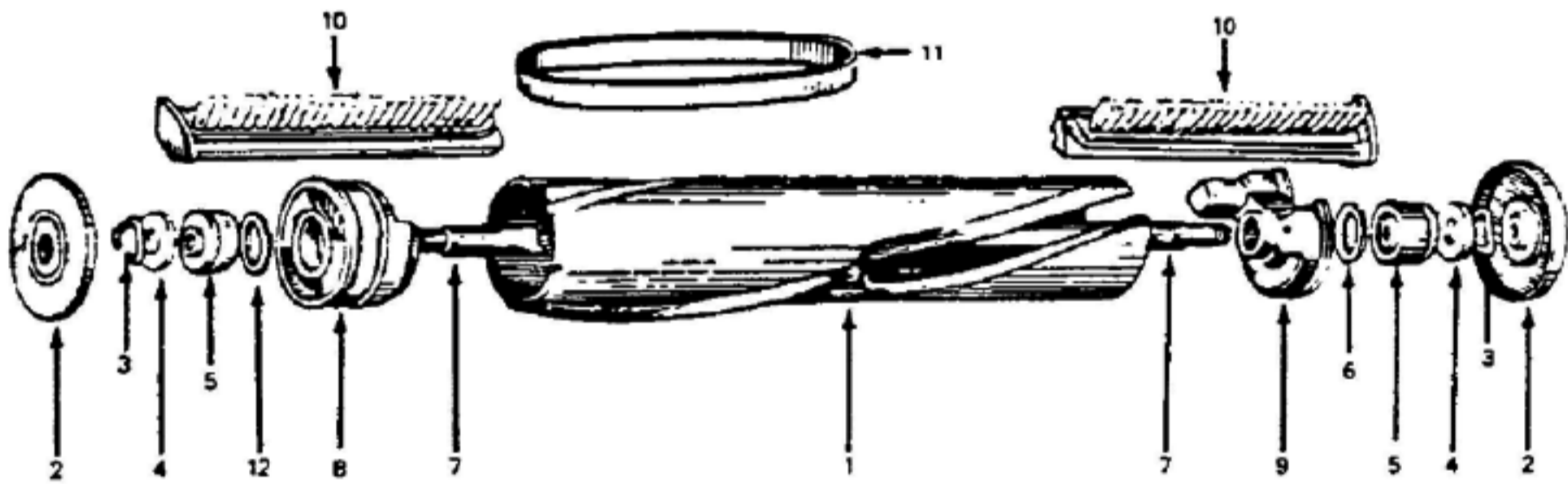
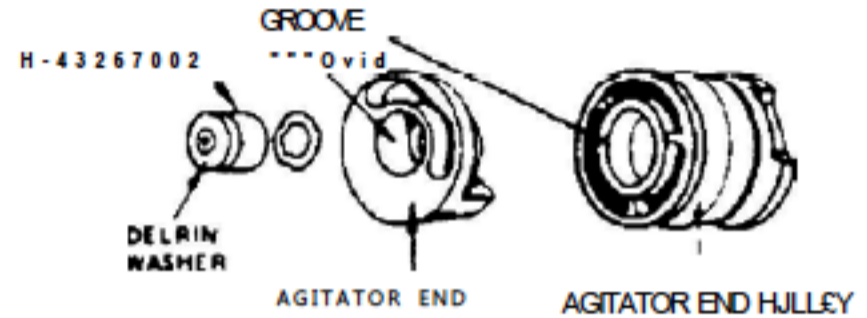
DIAL-A-MATIC

Models 1100, 1110, 1118, 1120, 1130, 1136, 1140,  
1149, 1151, 1157, U5007, U5007-001, U5015, U5017

## BEARING ASS'Y H-12978 and Related Components



## BEARING ASS'Y H-43267002 and Related Components



		DESCRIPTION
1	H-160649	Agitator Complete
2	H-12985	Thread Guard
3	H-12987	Clip
4	H-13010	Felt Washer
5	H-12978	Agitator Bearing (2 Req.) (Use w/Items 3 & 4)
	H-43267002	Bearing (2 Req.) (Current)
6	H-21347003	Thrust Washer
7	H-t 3174	Agitator Shaft
8	H-12099	Agitator End Pulley - 1120
	H-160538	Agitator End Pulley
9	H-12241	Agitator End - 1100, 1110, 1117, 1120
	H-160542	Agitator End
10	H-12998 BZ	Agitator Brush - Nylon - 1100, 1110, 1118, H1120. Early 1130, 1140
	H-47190	Agitator Brush - Horse Hair - 1100, 1110, 1118, 1120, Early 1130, 1140
	H-160646 BZ	Agitator Brush - Reverse Helix - 1130, 1140, 1151, 1136, 1149, 1157, U5007, U5007-001, U5015, U5017
	H-164178 BZ	Agitator Brush - Horse Hair - 1130
11	H-12471	Belt
12	H-17396	Rubber Thrust Washer