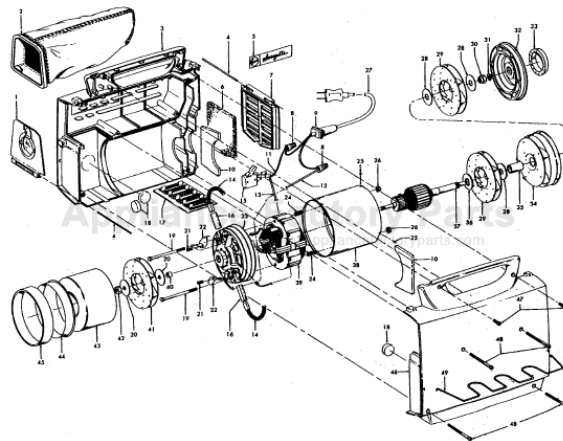


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# HOOVER 409 Owner's Manual

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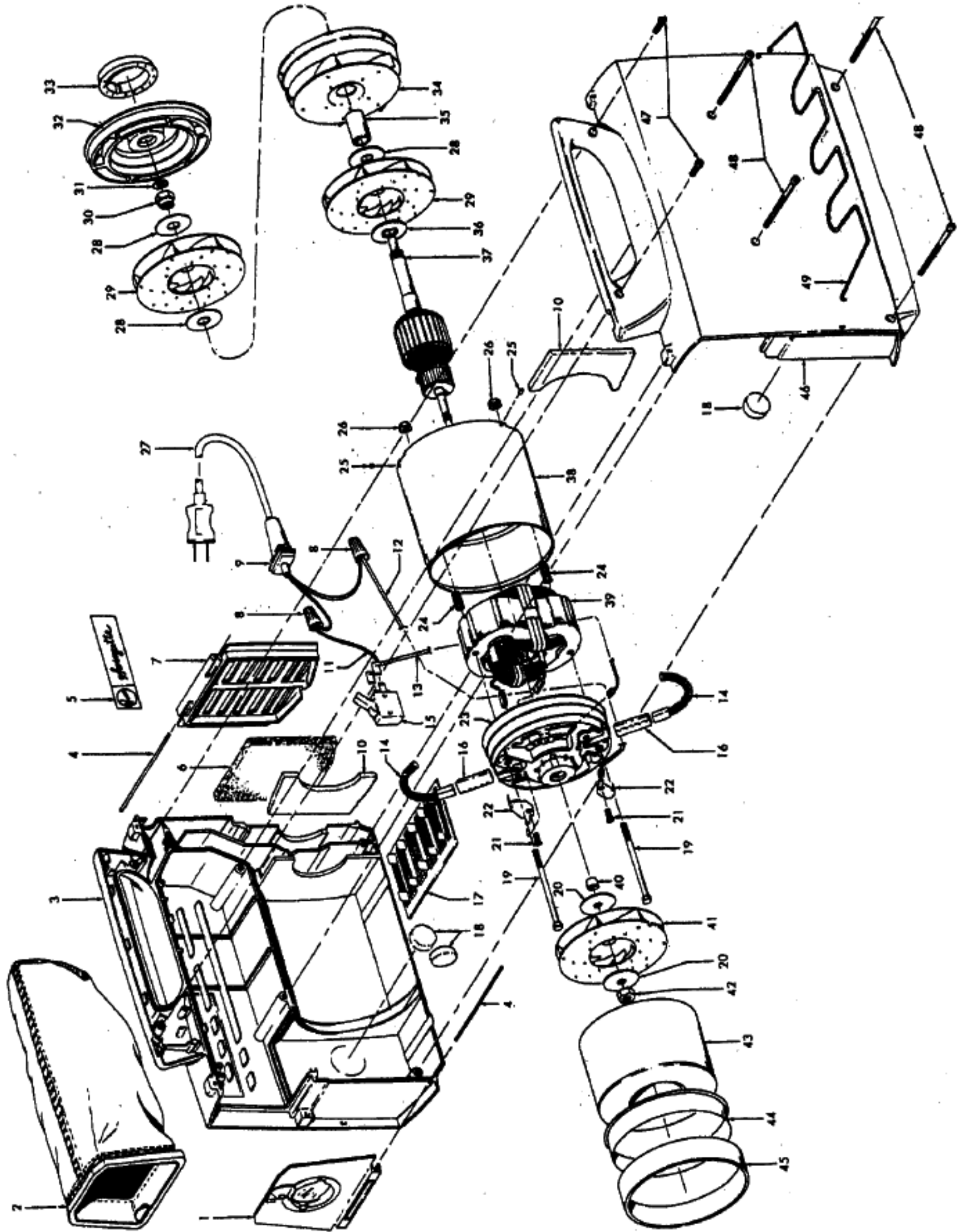


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----- Manual continues below part list -----

## Available Replacement Parts for HOOVER 409

<a href="#">H-43662023</a>	BAG CLOTH PORTAPOWER
<a href="#">H-43414064</a>	DUSTING BRUSH (ONE PEICE)
<a href="#">H-43434223</a>	Hose, Gray Non-Electric Dialamatic/Porta
<a href="#">HR-5000</a>	EXTENSION TUBE



# Swingette & Portapower

# Models 404, 409, S1015, S1015-030 S1015-031, S1015-032, S1015-033, S1029

Ref. No.	Part No.	Description
1	42227039	Bag Door Assembly
2	43662023	Bag Assm. Comp.
3	162064LL	+ Housing Assm. - R.H. - 404
	166982DM	+ Housing Assm. - R.H. - 409
	42222028	+ Housing Assm. - R.H. - JM
	42222030	+ Housing Assm. - R.H. - S1029
4	162062AY	Hinge Pin (2)
5	162483	+ Nameplate - 404
6	34366001	Diffuser
7	162059AG	Diffuser Door
	162059DR	+ Diffuser Door
	162059JX	+ Diffuser Door - S1029
8	48969	* Solderless Connector (2)
9	36215030	Cord Protector
10	162066	+ Housing Muffler (2)
11	12062	+ Lead Wire Assm. - Black
12	162075	+ Lead Wire Assm. - Yellow
13	162074	+ Lead Wire Assm. - White
14	12031	Motor Brush Assm. (2)
15	12971	Switch
16	12029	Motor Brush Holder (2)
17	162083JM	Secondary Filter
18	163434	+ Pressure Pad (3)
19	12022	Field Lamination Bolt (2)
20	21312701	* Washer (2)
21	21447028	*+ Screw - Self Tapping (2)
22	12033	+ Motor Brush Retainer (2)
23	12059	Motor Brush Housing Assm.
24	12854	Compression Spring (2)
25	12007	* Pin (3)
26	21651037	+ Nut - Special (2)
27	46363271	Attach. Cord Assm.
28	21312700	Washer (3)
29	43566003	Fan Assm. (2)
30	12000	Fan Nut
31		Not Applicable
32	12038	+ Motor End Cap Assm.

Ref. No.	Part No.	Description
33	12089	Motor Mount - R.H.
34	18656	Interstage Housing
35	170055	+ Fan Spacer
36	12003	Fan Spacer
37	167673	Armature Assm. Comp.
38	12050	Motor Casing
39	167677	+ Field Assm. Comp.
40	12013	+ Spacer
41	43566005	+ Fan
42	12028	+ Nut
43	163426	Outerstage Housing Assm.
44	163546	+ Retaining Ring
45	161957	+ Motor Seal Mount
46	162065LL	+ Housing Assm. - L.H. - 404
	162065DM	+ Housing Assm. - L.H. - 409
	37223057	+ Housing Assm. - L.H.
47	21447043	* Screw - Self Tapping (2)
48	21479573	Screw - Self Tapping (4)
49	162060AW	+ Tool Holder

### ITEMS NOT ILLUSTRATED

27482227		Strain Relief Bushing (Used on Item 27, Model 404)
160356	*	Terminal (Used on Item 13)
161350	+*	Terminal (Used on Item 13)
160532	+	Terminal (Used on Item 11 & 12)

### PACKAGING MATERIAL

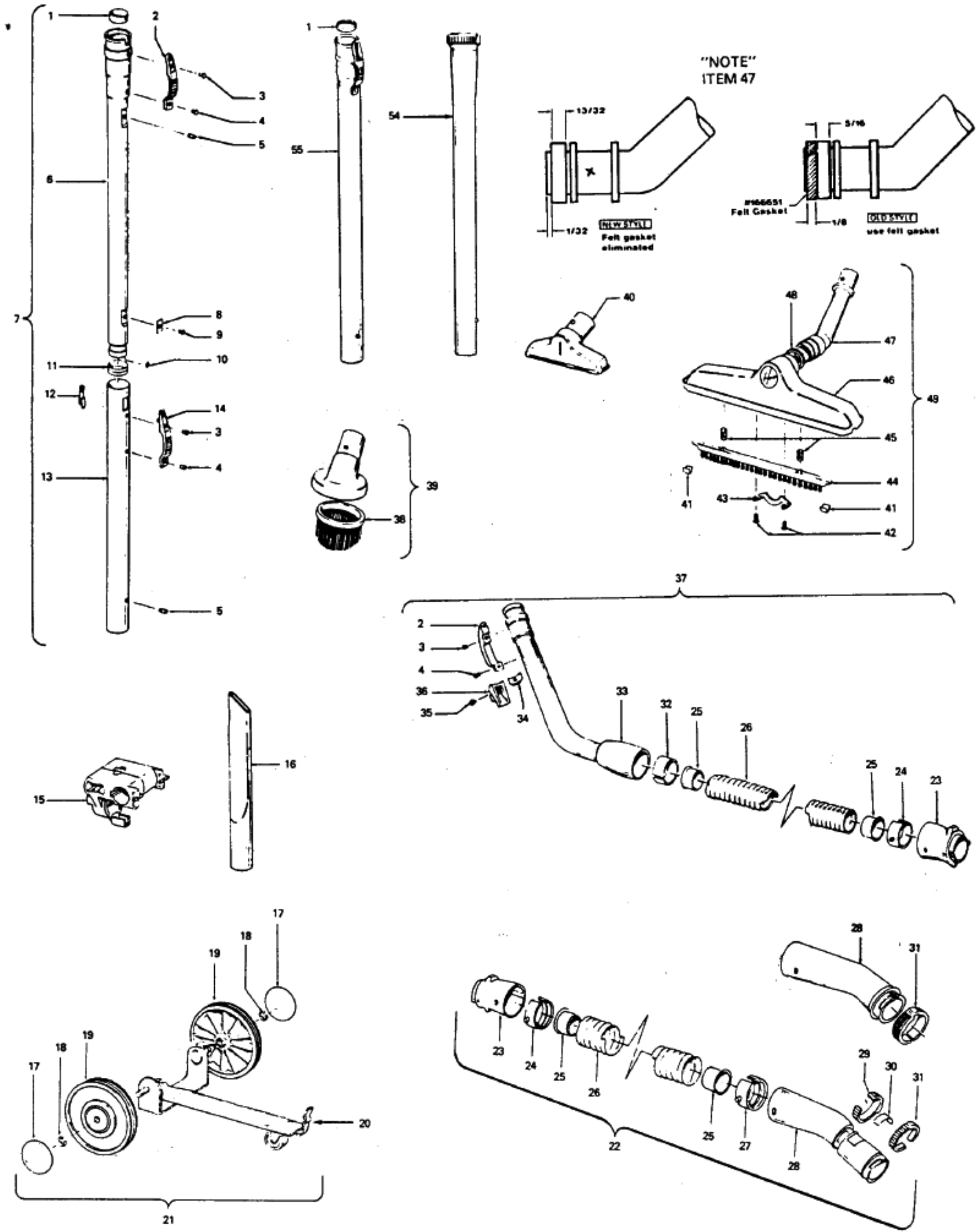
58152062	+	Carton - Portapower w/o Dolly
58172001	+	Carton - S1029
56512065	+	Owner Manual - S1015-030, 031, 032, 033, S1029

### WHEELED DOLLY

160017	*	Retaining Ring
169242		Wheel Cover
43247006		Wheel (includes Tire)
43248010	+	Dolly Comp.

# Cleaning Tools & Hose

Models 404, 409, S1015, S1015-030, S1015-031, S1015-032,  
S1015-033, S1015-075, S1029, S1029-075, S1049, S1049-022,  
S1055, S1075, S1077, S1077-033, S1079



## Cleaning Tools

## Models 404, 409, S1015, S1015-030, S1015-031, S1015-032 S1015-033, S1015-075, S1029, S1029-075, S1049, S1049-022, S1055, S1075, S1077, S1077-033, S1079

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	12845JM	Gasket - 404, 409, S1015	28	43466044	Hose Grip Assm. AAP - S/C
2	12846AG	Tube Latch - 404, 409, S1015	29	38711006	Suction Control Ring - S1015-030, 031, 032, 033, 075, S1029, S1029075, S1049, S1049-022, S1055, S1079
3	12772	+* Rivet (3) - 404, 409, S1015	30	51869006	Hose Connector Label - S1015-030, 031,032,033,075, S1029, S1029075 S1049, S1049-022, S1055, S1079
4	12783	+* Rivet (3) - 404, 409, S1015	31	36153009	Latch Ring - S1015-030, 031, 032, 033, 075; S1029, S1029-075, S1049, S1049-022, S1055, S1075, S1077, S1079
	12763AW	* Rivet (2) - 404, 409, S1015	32	12704BZ	Hose Grip Collar - 404, 409, Si 01 5
6	12598	+ Ext. Tube Assm. - Inner - 404, 409, S1015	33	43466044	Hose Grip Assm. AAP - S/C
7	43458001	Ext. Tube Assm. Comp. - 404, 409, S1015	34	13257BZ	Suction Regulator Support - 404, 409, S1015
8	12824	+* Reinforcement Plate - 404, 409, S1015	35	13275	+* Machine Screw - 404, 409, S1015
9	12600	* Rivet - 404, 409, S1015	36	13142AG	Suction Regulator - 404, 409, S1015
10	21312704	* Washer - 404, 409, S1015	37	N/A	Use item 22
11	12844JM	+ Gasket - Inner - 404, 409, S1015	38	13263BZ	+ Brush (Use w/l 61851 JM)
12	12589	Ext. Tube Guide - 404, 409, S1015	39	43414064	Dusting Brush (One Piece)
13	12597	Ext. Tube Assm. - Outer 404, 409, S1015	40	43414057	Furniture Nozzle Assm.
14	36152018	Tube Latch - Outer - 404, 409, S1015		38614024	Furniture Nozzle - S1077, S1077-033
15	36433042	+ Tool Storage Rack - S1015-032, S1029, S1029-075, S1077, S1077-033, S1079	41	166646	Brush Retainer Clip
16	38617017	Crevice Tool	42	166648AW	+* Screw - Self Tapping (2)
17	169242	Wheel Cover - S1029, S1029-075, S1077	43	166650AY	+ Nozzle Tube Clamp
18	160017	* Retaining Ring - S1029, S1029-075, S1077	44	166656	Brush Back Assm.
19	43247006	Wheel (Incl. Tire) - S1029, S1029-075 S1077	45	166649FW	Spring (2)
20	43248005	+ Dolly Bracket (Incl. Caster Wheel) S1029, S1029-075	46	166763DM	+ Nozzle & Lock Assm. - 404, 409
21	43248010	+ Dolly Comp. - S1029, S1029-075		43414089	Nozzle & Lock Assm.
	43248011	+ Dolly Comp. -S1077	47	166652JM	Nozzle Tube Comp. (See Note)
22	43434223	Hose Assem. Comp.	48	166651	Gasket (Felt)
23	12593JM	Hose Connector	49	0M114169	Rug & Floor Nozzle Assm.
	38656007	Hose Connector - S1075, S1077	54	3863801P	Extension Tube -Poly - AG
24	12615BZ	Hose Connector Collar	55	43453027	Extension Tube
	38671011	Hose Connector Collar - S1075, S1077	<b>ITEMS NOT ILLUSTRATED</b>		
25	32156010	Hose Sleeve (2)	58544004	+ Cleaning Tool Bag	
26	43434213	Hose Complete	170110	+ Shag Rake	
	38671001	Hose Less Ends - Blow Molded - S1075, S1077	161852JM	+ Furniture Brush	
27	36116006	Hose Connector Collar - S1015-030, 031, 032, 033, 075, S1029, S1029-075, S1049, S1049-022, S1055, S1079	633217A	+ Rug & Floor Nozzle Assm. - 404	
	36171025	Hose Connector - Collar - S 1 075, S1077	43414016	furniture Brush - AG	