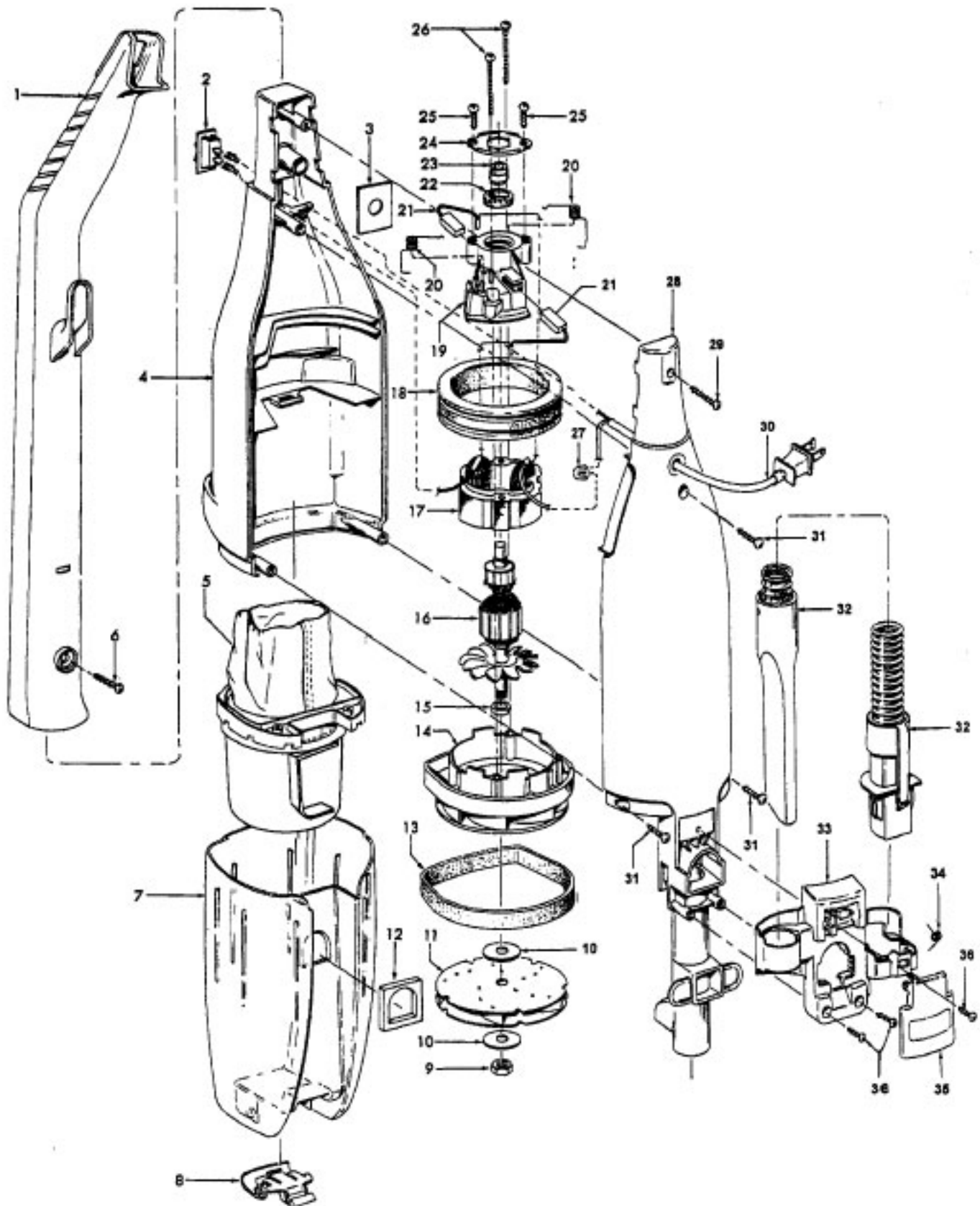


Stick Cleaner - Sprint  
Tempo

Model S2531, S2535  
Model S2541, S2541-040, S2543, S2545



**Stick Cleaner - Sprint  
Tempo**

Ref. No.	Part No.	Description
1	39454061	Handle
2	28161063	Switch
3	34144009	Insulator
4	37222003	Front Hsg. - AAY - S2531
	37222005	Front Hsg. - ABM -S2541, S2541-040
	37222009	Front Hsg. - ACL - S2535
	37222028	Front Hsg. - MU - S2543
	37222029	Front Hsg. - MR - S2545
5	43615073	Filter Assembly- early models w/o post
	43615087	Filter Assembly - with post - Cyclonic
6	21447236	Screw
7	43645046	Dirt Cup - AAN - Used with filter assembly w/o post (See note)
	43645047	Dirt Cup - with slot - (Inc. It. 8) Used with filter assembly with post
8	38153004	Latch - AG
9	21642021	Nut
10	21312818	Washer
11	43586019	Fan Assembly
12	38783022	Seal
13	34123048	Motor Support Seal
14	42193024	Motor Housing Assembly
15	31148011	Spacer
16	44731085	Armature Assembly
17	45312047	Field Assembly (incl. it. 21)
18	31195005	Motor Mount Insulator
19	37193026	Motor Brush Housing
20	38353014	Spring (2)
21	47313010	Motor Brush Assembly (includes 2 brushes and 2 crimps)

**Model S2531, S2535  
Model S2541, S2541-040, S2543, S2545**

Ref. No.	Part No.	Description
22	21329108	Washer
23	24118214	Motor Bearing
24	36134006	Bearing Retainer
25	214793DA	Screw (2)
26	21479443	Screw (2)
27	27618508	Wire Connector
28	37222014	Rear Housing - ABE (incl. It. 12)
29	21447236	Screw
30	46363110	Attachment Cord
31	21447072	Screw
32	43491014	Hose Assembly
33	36433119	Tool Holder - ABE
34	38351018	Spring
35	37227002	Air Intake Door - ABE
36	21447124	Screw (3)

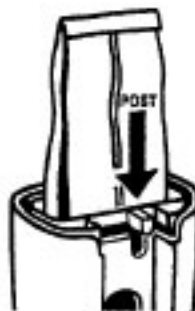
**Items not illustrated**

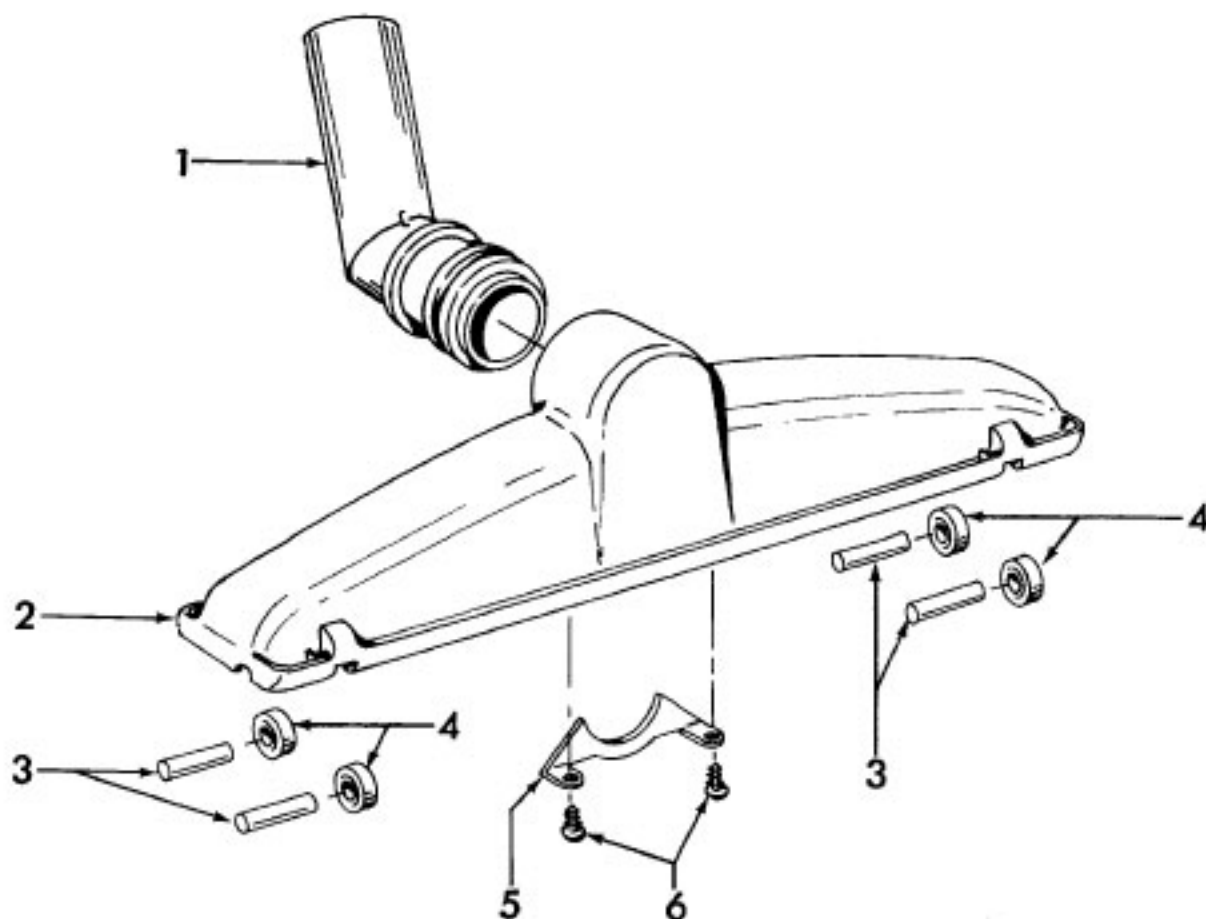
38765021	Secondary filter
39442045	Hose Wrap (upper Handle)
43414036	Rug and Floor Nozzle - S2531, S2535 (P. 76)
43414180	Rug and Floor Nozzle - S2541, S2541-040, S2543, S2545 (P. 65)

**Packaging Material**

56512176	Owner Manual
58134035	Carton
58364018	Cleaner Support
58242008	Nozzle Support

Note: When replacing early style Dirt Cup (43645046) with the late style Dirt Cup ( 43645047) you must also update the filter with the late style filter with post.





Ref. No.	Part No.	Description
1	38615024	Nozzle Tube - ABE
2	43414036	Rug & Fir Nozzle Assembly
3	31511004	Roller Axle (4)
4	38521018	Roller (4)
5	166650AY	+ Nozzle Tube Clamp
6	166648aW	+* Screw