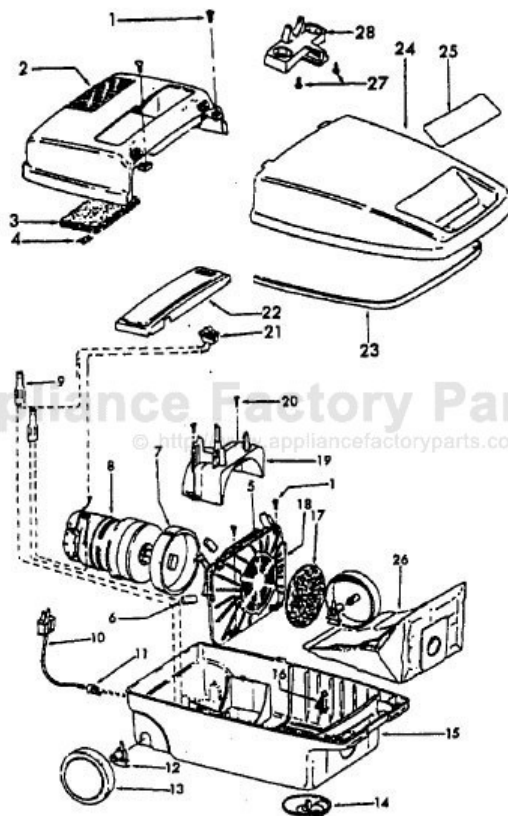


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HOOVER S3531 Owner's Manual

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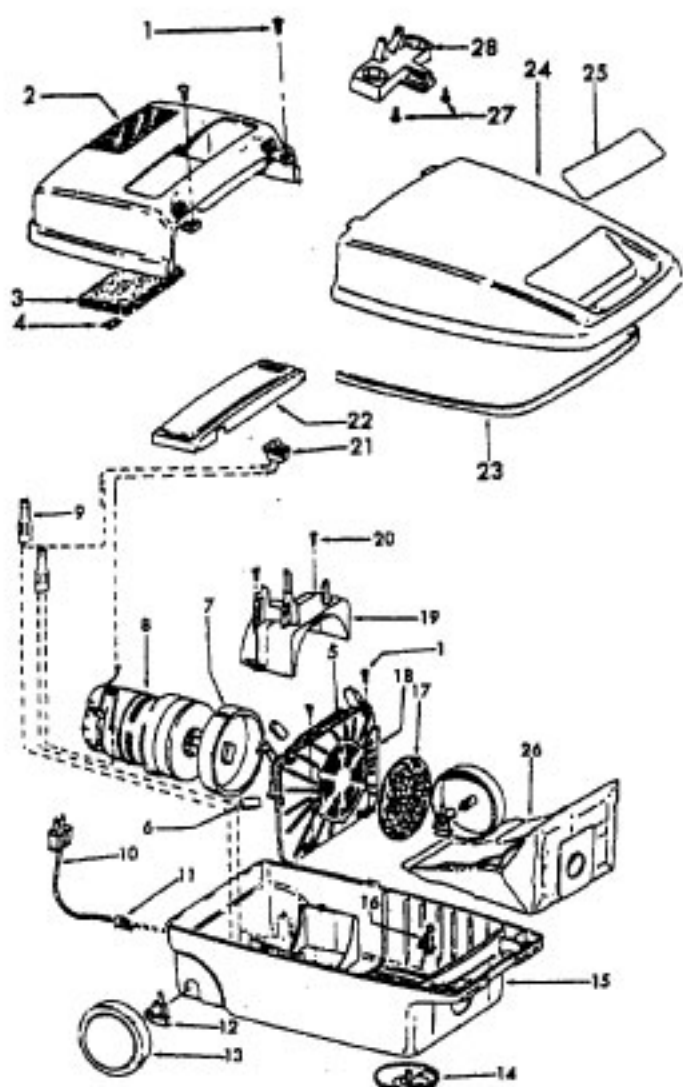


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----- Manual continues below part list -----

Available Replacement Parts for HOOVER S3531

H-4010028K	BAG OEM HOOVER (3 PACK) K
H-4010100K	BAG FOR HOOVER VACUUM OEM 3 PACK
HR-1810	FILTER HOOVER MESH FILTER
H-43414073	Floor brush.
H-43414064	DUSTING BRUSH (ONE PEICE)
HR-5000	EXTENSION TUBE



Ref. No.	Part No.	Description
1	21447041	Screw
2	37195047	Motor Cover - JM
	37195102	Motor Cover - ABN - S3393, S3393-020, S3393-040
	37195106	Motor Cover - NAA - S3531
	37195075	Motor Cover - AG - S3410
3	34163003	Diffuser
4	21366004	Speed Nut
5	34133007	Seal
6	34132006	Pad (4)
7	34143002	Seal
8	43577109	Motor - S3401 - (P - 111)
	43577011	Motor - S3393, S3393-020, S3410 S3393-040, S3397, S3531 (P-174)
9	12227	Insulated Terminal (2)
	27618508	Wire Connector
10	46363039	Attach. Cord - AAP - 16 - S3401
	46363297	Attach. Cord - AAP - 20 - S3393, S3393-020, S3397
	46363305	Attach Cord - 20 - AG -S3410 S3393-040, S3531
11	27482301	Strain Relief
12	38511015	Wheel Bearing
13	38522058	Wheel - AAP - S3397
	38522061	Wheel - AG - S3393, S3393-020 S3393-040, S3531, S3401, S3410
14	41432040	Wheel Carrier
15	37231049	Main Body - JM - S3401
	37223265	Main Body - JM - S3397
	37223274	Main Body - ABN - S3393, S3393-020, S3393-040

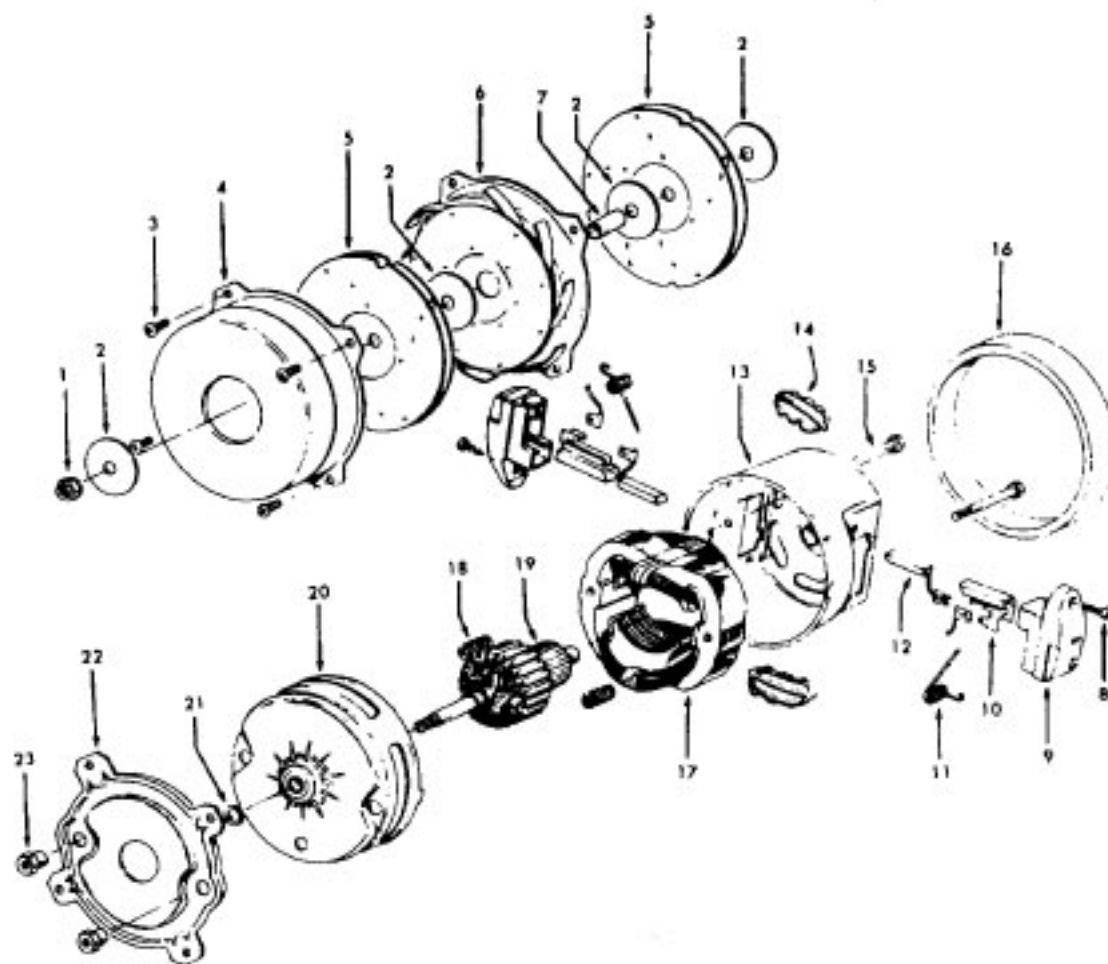
	37223291	Main Body - ABU - S3531, S3410
16	36151015	Latch
17	31114009	Filter
18	36426012	Filter Support
19	36321011	Motor Retainer
20	21447072	Screw
21	28164276	Switch - S3401
	28161063	Switch
	162961	Insulating Pod
22	37214108	Control Panel - MS - S3401
	37214052	Control Panel - AAP - S3397, S3393, S3393-020, S3393-040, S3531
	37214163	Control Panel - AG - S3410
23	38781010	Seal
24	42212047	Bag Housing Lid - JM - S3401
	42212121	Bag Housing Lid - JM - S3397
	42212124	Bag Housing Lid - ABN - S3393
	42212126	Bag Housing Lid - ABN - S3393-020, S3393-040
	42212134	Bag Housing Lid - NAA - S3531
	42212136	Bag Housing Lid - AG - S3410
25	51669054	Nameplate - S3397
	51669055	Nameplate - S3393, S3393-020
	52125139	Nameplate - S3393-040
	52125109	Nameplate - S3531
	52125147	Nameplate - S3410
26	4010028K	Paper Bag (3 Pk.)
	4010100K	Allergen Filtration Bag (3 Pk.)
27	21447003	Screw - S3393-020, S3410
28	36433109	Tool Rack - ABN - S3393-020, S3393-040
	36433064	Tool Rack - NAA - S3531
	36433124	Tool Rack - AG - S3410

	56513225	Owner Manual - S3401
	56513318	Owner Manual - S3393, S3393-020, S3397
	56513329	Owner Manual - S3393-040
	56513346	Owner Manual - S3410, S3531
	58173297	Carton - S3401
	59814039	Carton - S3397
	59814046	Carton - S3393
	59814055	Carton - S3393-020
	59814071	Carton - S3393-040
	59814084	Carton - S3531
	59814091	Carton - S3410
	58351015	Mid Pad
	58353007	Bottom Support
	58364013	Front Support
	58461020	Rear Support
	58461021	Rear Support - S3393-040
Cleaning Tools (P-93)		
	38614024	Furniture Nozzle - AG
	38617017	Crevice Tool - AG
	43414016	Furniture Brush - AG
	43414054	Dusting Brush - AG
	0M114169	Rug & Floor Nozzle - ABE (P-188) S3393-040, S3531
	43414172	Rug & Floor Nozzle (P-188)
	43434131	Hose - AAP - Molded 7' - S3401
	43434231	Hose - AAP - Molded 6'
	43434233	Hose - AG/ABX - Molded 6' - S3393-040, S3531 (*See Note), S3410, S3531
	3863801P	Extension Tube - Poly - AG

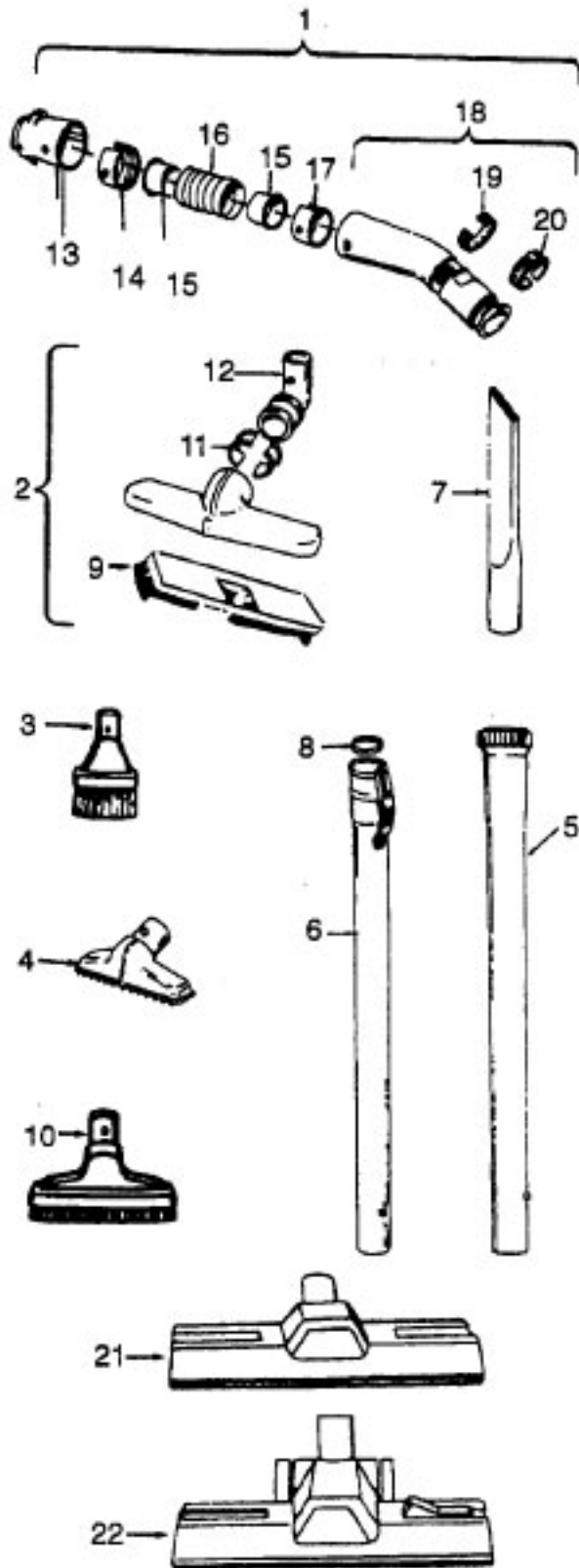
Items not Illustrated		
	47534018	Thermal Protector - S3393-040, S3531 (models produced prior to 1/97 only)

* Note: Use hose 43434259 on models S3531 produced after Sept. 3 '98

**Motor - 43577112 +
43577008 +**



Ref. No.	Part No.	Description
1	33426001	Nut
2	21312701	Washer
3	21434224	Screw
4	37191016	Outerstage Housing
5	43566017	Fan
6	43551005	Interstage
7	31742010	Spacer
8	21429406	Screw
9	167696AG	Brush Carrier
10	N/A	Brush Holder - Use Brush Carrier Assem. 47318008 (Incl. It. 9 - 12)
11	38353004	Spring
12	167681	Carbon Brush
13	42937003	Motor Housing - Upper
14	169702BZ	Bushing
15	33421004	Bolt
16	31195002	Air Baffle
17	45311051	Field Coil - 1" Stack Height
	45312037	Field Coil - 3/4" Stack Height
18	167721FW	Compression Spring
19	44765171	Armature - 1" Stack Height
	44765217	Armature - 3/4" Stack Height
20	37191085	Motor Housing - Lower
21	31148002	Spacer
22	36322002	Mounting Plate
23	167695EF	Nut



Ref. No.	Part No.	Description
1	43434191	Hose - JM - S/C - 6"Wire - Celebrity
	43434155	Hose - JM - S/C - 6"Wire - Spirit
	43434013	Hose Assem. - Stretch (not pictured)
	43434065	Hose - JM - 6"Wire - Spirit
	43434130	Hose - JM - 7.5" Molded - Spirit
	43434131	Hose - AAP - 7.5' - Molded - Spirit
	43434125	Hose - AAP - S/C - 7' - Molded - Spirit
	43434126	Hose - AAV - S/C - 6' - Molded - Spirit
	43434231	Hose - AAP - 6' - Molded - Spirit
	43434233	Hose - AG/ABX 6" Molded - Sprint
	2	43414072
	43414073	Floor Brush - AG
3	43414064	Dusting Brush - AG
4	43414057	Furniture Nozzle - AAP
	38614020	Furniture Nozzle - JM - 1 Pc.
5	38614024	Furniture Nozzle - AG - 1 Pc.
	43453037	Extension Tube - Poly - 20 - JM
	3863801P	Extension Tube - Poly - AG
6	43453052	Extension Tube - 20 - AX
7	38617017	Crevice Tool - AG
8	12845JM	Gasket
9	48447001	Brush Back
10	43414015	Furniture Brush - JM
	43414016	Furniture Brush - AG
11	33712007	Split Ring
12	38644020	Swivel Connector - AG
	38644040	Swivel Connector - AAP
13	32855003	Hose Connector - Celeb.
	38638017	Hose Connector - AAP - Molded Hose
	38638019	Hose Connection - AAP
	38638039	Hose Connector - AG - Molded Hose
14	12615BZ	Collar (All Wire Hoses)
	38671011	Collar (Molded Hoses)
15	32156010	Sleeve (All Hoses)
16	38671029	Hose - 6' - AAV - Molded
	38671033	Hose - 6' - ABX - Molded
17	36116006	Collar (All Wire Hoses)
	36171025	Collar (Molded Hose)
18	43466044	Hose Grip - AAP - S/C
	43466066	Hose Grip - AG
19	38711006	Suction Control Ring - JM
	38711007	Suction Control Ring - MV
20	36153009	Latch Ring - AG
21	43414139	Rug & Floor Nozzle - AAP - (P - 188)
	0M114169	Rug & Floor Nozzle - ABE - (P - 188)
22	43414101	Rug & Floor Nozzle - DLX - (P - 188)