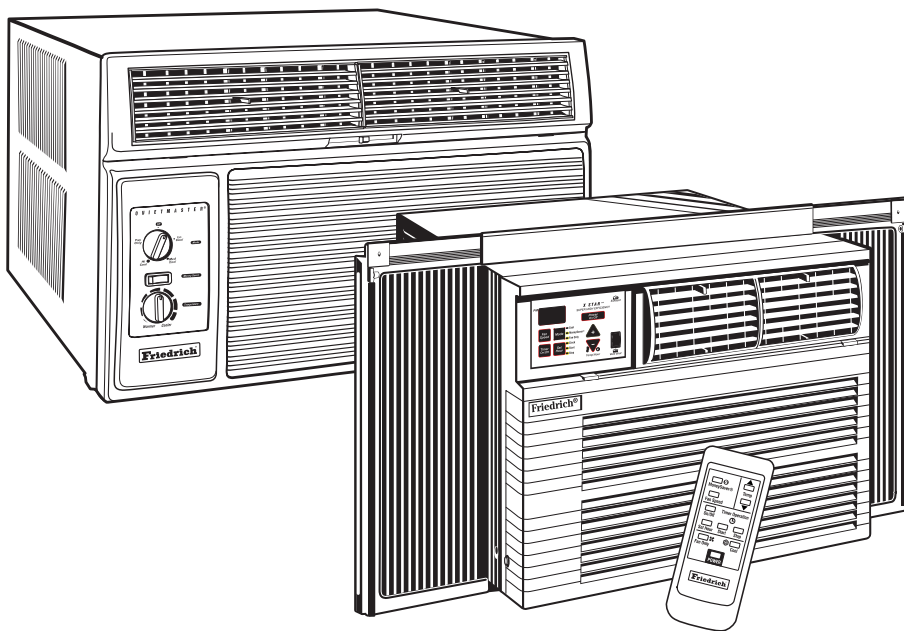


**Friedrich®**

# 2004 Parts Manual

## Room Air Conditioners



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# TABLE OF CONTENTS

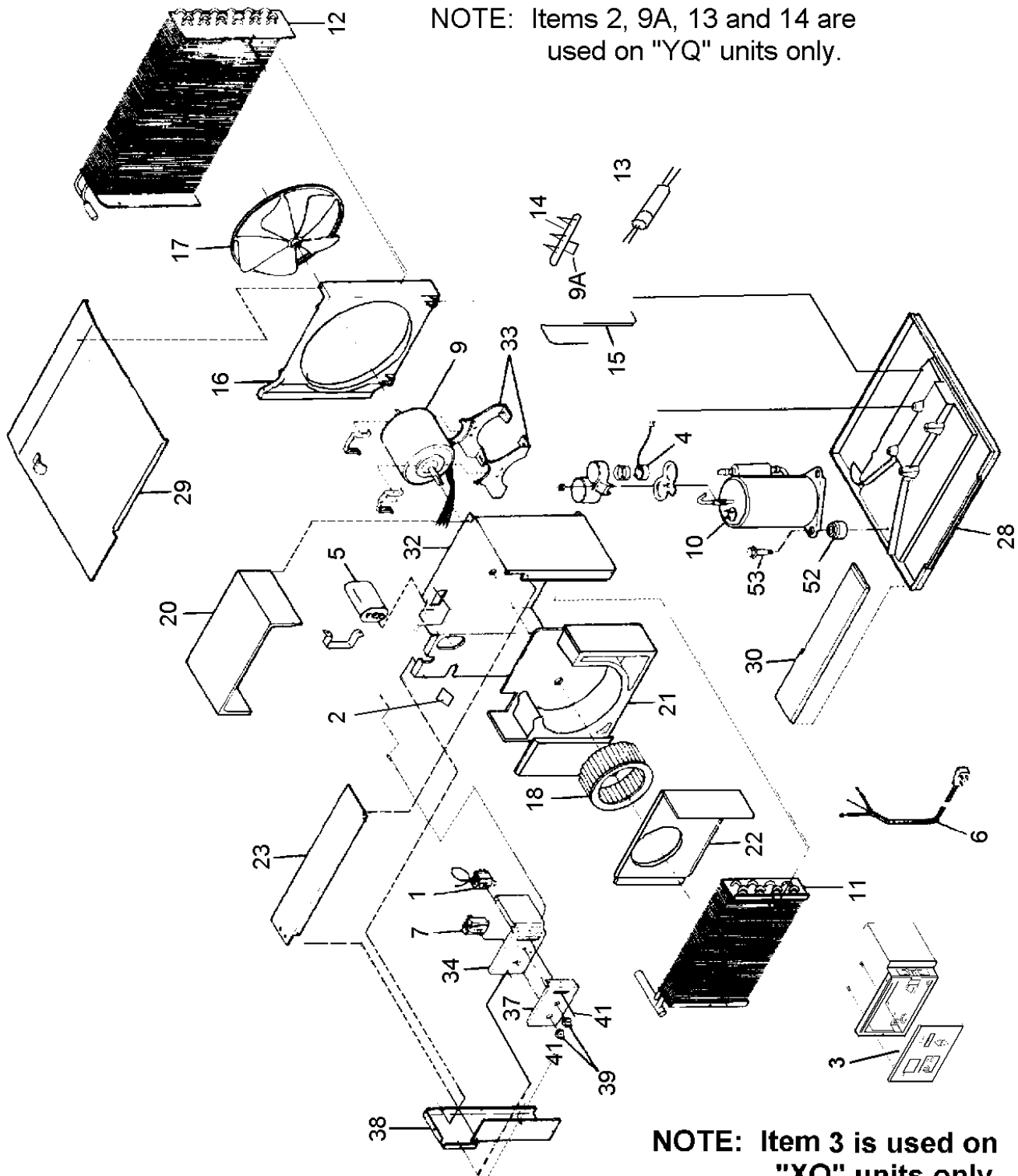
|  | <b>PAGE</b> |
|--|-------------|
| PORTABLE "Q" SERIES UNITS .....                        | 4-9         |
| SMALL CHASSIS "S" SERIES UNITS (115 & 230 VOLT) .....  | 10-19       |
| MEDIUM CHASSIS "M" SERIES UNITS (115 & 230 VOLT) ..... | 20-26       |
| LARGE CHASSIS "L" SERIES UNITS .....                   | 28-33       |
| CASEMENT "C" SERIES UNITS (115 & 230 VOLT) .....       | 34-38       |



**"Q" Series  
Portable Chassis  
Room Air Conditioner Section**

# "Q" SERIES CABINET PARTS

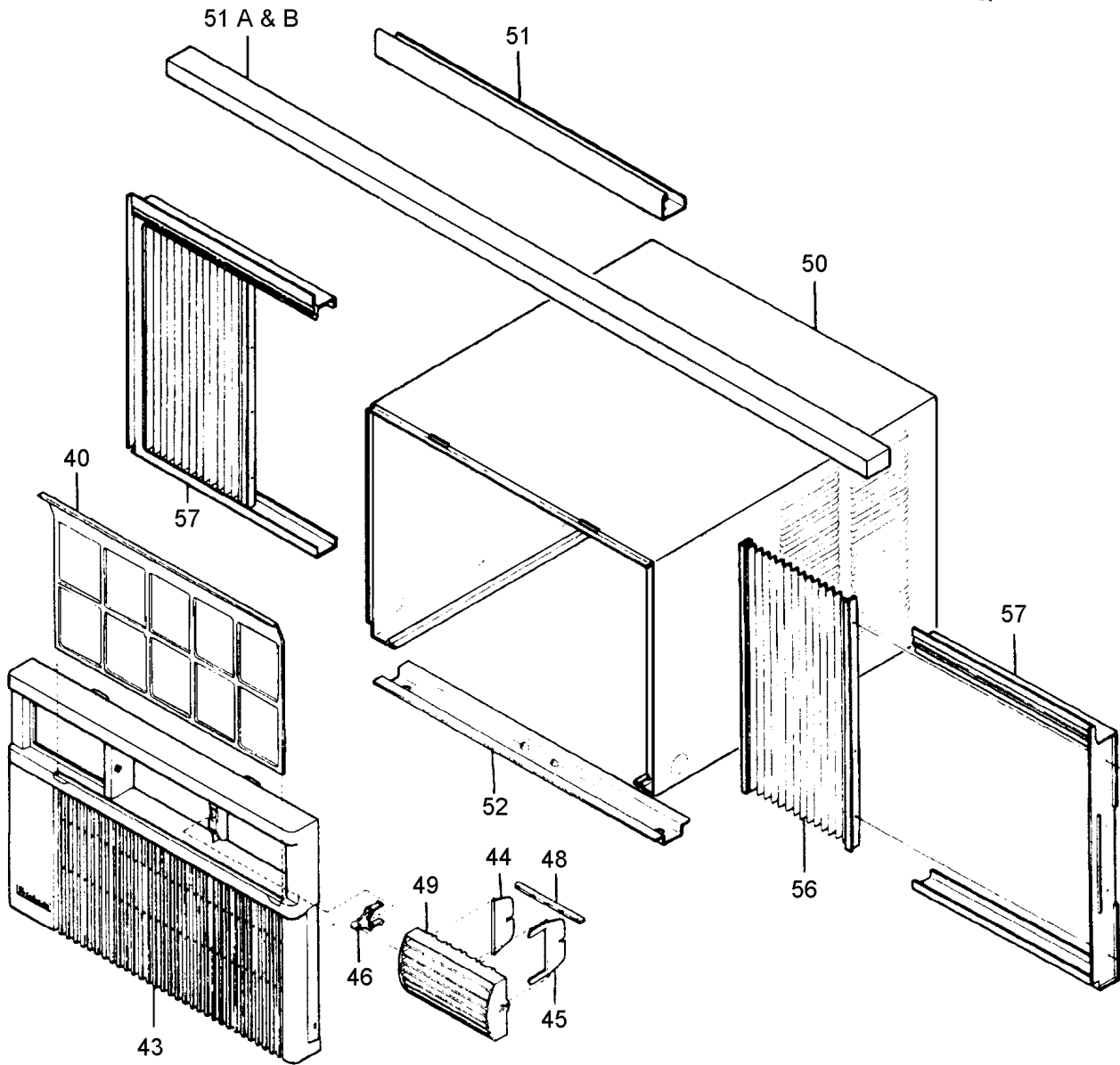
NOTE: Items 2, 9A, 13 and 14 are used on "YQ" units only.



NOTE: Item 3 is used on "XQ" units only.

# "Q" SERIES CABINET PARTS`

NOTE: Items 51, 56 and 57 are not included with the "YQ" unit.



## PORTABLE "Q" SERIES

| REF | DESCRIPTION                       | PART NO# |            |            |            |            |           |           |            |           | CODE |
|-----|-----------------------------------|----------|------------|------------|------------|------------|-----------|-----------|------------|-----------|------|
|     |                                   |          | XQ05J10A-B | XQ06J10A-A | XQ06J10A-B | XQ08J10B-A | XQ10J10-A | XQ10J10-B | EQ08J11A-A | YQ07J10-B |      |
|     | <b>ELECTRICAL PARTS</b>           |          |            |            |            |            |           |           |            |           |      |
| 1   | THERMOSTAT                        | 61828401 |            |            |            |            |           |           |            | 1         | 120  |
| 1   | THERMOSTAT                        | 61822401 |            |            |            |            |           |           | 1          |           | 120  |
| 2   | THERMOSTAT, DEFROST               | 60442500 |            |            |            |            |           |           |            | 1         | 122  |
| 3   | ELECTRONIC BOARD                  | 61921102 | 1          | 1          | 1          | 1          | 1         |           |            |           | 340  |
| 3   | ELECTRONIC BOARD                  | 61921110 |            |            |            |            |           | 1         |            |           | 340  |
| *   | REMOTE CONTROL                    | 61826603 | 1          | 1          | 1          | 1          | 1         | 1         |            |           | 350  |
| *   | RESISTOR                          | 61900500 |            |            |            |            |           |           | 1          |           | 200  |
| 4   | OVERLOAD                          | 61764539 | 1          |            | 1          |            |           |           |            |           | 190  |
| 4   | OVERLOAD                          | 61764526 |            | 1          |            |            |           |           |            |           | 190  |
| 4   | OVERLOAD                          | 61764519 |            |            |            |            | 1         | 1         |            |           | 190  |
| 4   | OVERLOAD                          | 61764507 |            |            |            | 1          |           |           | 1          | 1         | 190  |
| 5   | CAPACITOR                         | 61080550 | 1          | 1          | 1          | 1          |           |           | 1          | 1         | 150  |
| 5   | CAPACITOR                         | 61080528 |            |            |            |            | 1         | 1         |            |           | 150  |
| 6   | SUPPLY CORD                       | 60500065 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 220  |
| 7   | SWITCH ROTARY 6 POS               | 60441607 |            |            |            |            |           |           |            | 1         | 130  |
| 7   | SWITCH ROTARY 6 POS               | 60441610 |            |            |            |            |           |           | 1          |           | 130  |
| *   | HEATER                            | 61929601 |            |            |            |            |           |           | 1          |           | 193  |
| 9   | FAN MOTOR                         | 61871451 | 1          | 1          | 1          | 1          | 1         | 1         |            |           | 110  |
| 9   | FAN MOTOR                         | 61871452 |            |            |            |            |           |           | 1          | 1         | 110  |
| 9A  | SOLENOID, REV. VALVE              | 25063500 |            |            |            |            |           |           |            | 1         | 240  |
| REF | DESCRIPTION                       | PART NO# |            |            |            |            |           |           |            |           | CODE |
|     | <b>REFRIGERATION SYSTEM PARTS</b> |          | XQ05J10A-B | XQ06J10A-A | XQ06J10A-B | XQ08J10B-A | XQ10J10-A | XQ10J10-B | EQ08J11A-A | YQ07J10-B |      |
| 10  | COMPRESSOR                        | 61562832 |            |            |            | 1          |           |           | 1          | 1         | 600  |
| 10  | COMPRESSOR                        | 61716640 |            |            |            |            | 1         | 1         |            |           | 600  |
| 10  | COMPRESSOR                        | 61716658 |            | 1          |            |            |           |           |            |           | 600  |
| 10  | COMPRESSOR                        | 61985100 |            |            | 1          |            |           |           |            |           | 600  |
| 10  | COMPRESSOR                        | 61985101 | 1          |            |            |            |           |           |            |           | 600  |
| 11  | EVAPORATOR COIL                   | 61600257 |            | 1          | 1          |            |           |           |            | 1         | 400  |
| 11  | EVAPORATOR COIL                   | 61600258 |            |            |            | 1          |           |           | 1          |           | 400  |
| 11  | EVAPORATOR COIL                   | 61600268 | 1          |            |            |            |           |           |            |           | 400  |
| 11  | EVAPORATOR COIL                   | 62050018 |            |            |            |            | 1         | 1         |            |           | 400  |
| 12  | CONDENSER COIL                    | 61600352 | 1          |            |            |            |           |           |            |           | 410  |
| 12  | CONDENSER COIL                    | 61600519 |            | 1          | 1          | 1          |           |           | 1          |           | 410  |
| 12  | CONDENSER COIL                    | 62050319 |            |            |            |            | 1         | 1         |            |           | 410  |
| 12  | CONDENSER COIL                    | 61600515 |            |            |            |            |           |           |            | 1         | 410  |
| *   | DRIER, LIQUID                     | 61481300 | 1          | 1          | 1          | 1          | 1         | 1         | 1          |           | 480  |
| *   | DRIER, SUCTION                    | 61828200 |            |            |            |            |           |           |            | 1         | 480  |
| 13  | CHECK VALVE                       | 61824400 |            |            |            |            |           |           |            | 1         | 510  |
| 14  | REVERSING VALVE                   | 25018201 |            |            |            |            |           |           |            | 1         | 500  |
| 15  | CAPILLARY TUBE                    | 01390595 |            |            |            |            | 1         | 1         |            |           | 471  |
| 15  | CAPILLARY TUBE                    | 03760545 | 1          | 1          | 1          |            |           |           |            |           | 471  |
| 15  | CAPILLARY TUBE                    | 03760513 |            |            |            | 1          |           |           | 1          |           | 471  |
| 15  | CAPILLARY TUBE (HTG)              | 03760500 |            |            |            |            |           |           |            | 1         | 471  |
| 15  | CAPILLARY TUBE (CLG)              | 03760554 |            |            |            |            |           |           |            | 1         | 471  |

\* PARTS NOT SHOWN

## PORTABLE "Q" SERIES

| REF | DESCRIPTION          | PART NO# |            |            |            |            |           |           |            |           | CODE |
|-----|----------------------|----------|------------|------------|------------|------------|-----------|-----------|------------|-----------|------|
|     |                      |          | XQ05J10A-B | XQ06J10A-A | XQ06J10A-B | XQ08J10B-A | XQ10J10-A | XQ10J10-B | EQ08J11A-A | YQ07J10-B |      |
|     | <b>CHASSIS PARTS</b> |          |            |            |            |            |           |           |            |           |      |
| 16  | SHROUD, CONDENSER    | 61627601 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 720  |
| 17  | FAN BLADE            | 61634001 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 710  |
| 18  | BLOWER WHEEL         | 60610606 | 1          | 1          | 1          |            |           |           |            | 1         | 700  |
| 18  | BLOWER WHEEL         | 60610612 |            |            |            | 1          | 1         | 1         | 1          |           | 700  |
| 20  | COVER BLOWER         | 61619503 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 745  |
| 21  | WRAPPER, SCROLL,     | 61990600 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 741  |
| 22  | FRONT, BLOWER        | 61928801 |            |            |            |            |           |           | 1          |           | 742  |
| 22  | FRONT, BLOWER        | 61990700 | 1          | 1          | 1          | 1          | 1         | 1         |            | 1         | 742  |
| 23  | DECK, BLOWER         | 61619405 |            |            |            |            |           |           | 1          |           | 745  |
| 23  | DECK, BLOWER         | 61990500 | 1          | 1          | 1          | 1          | 1         | 1         |            | 1         | 745  |
| 28  | BASE PAN             | 61626302 | 1          | 1          | 1          | 1          |           |           |            | 1         | 730  |
| 28  | BASE PAN             | 61626303 |            |            |            |            | 1         | 1         |            |           | 730  |
| 28  | BASE PAN             | 61626304 |            |            |            |            |           |           | 1          |           | 730  |
| 29  | COVER, UNIT TOP      | 61715601 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 746  |
| 30  | DRAIN PAN, EVAP.     | 61638400 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 840  |
| 32  | INNER WALL           | 61597315 | 1          | 1          | 1          | 1          | 1         | 1         |            |           | 777  |
| 32  | INNER WALL           | 61597316 |            |            |            |            |           |           |            | 1         | 777  |
| 32  | INNER WALL           | 61597318 |            |            |            |            |           |           | 1          |           | 777  |
| 33  | FAN MOTOR MOUNT      | 61776903 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 900  |
| *   | SCREW, FAN MTR. MT.  | 21004672 | 4          | 4          | 4          | 4          | 4         | 4         | 4          | 4         | 999  |
| 34  | CONTROL MT. BRACKET  | 61619612 |            |            |            |            |           |           | 1          | 1         | 763  |
| 34  | CONTROL MT. BRACKET  | 61923900 | 1          | 1          | 1          | 1          | 1         | 1         |            |           | 763  |

\* PARTS NOT SHOWN



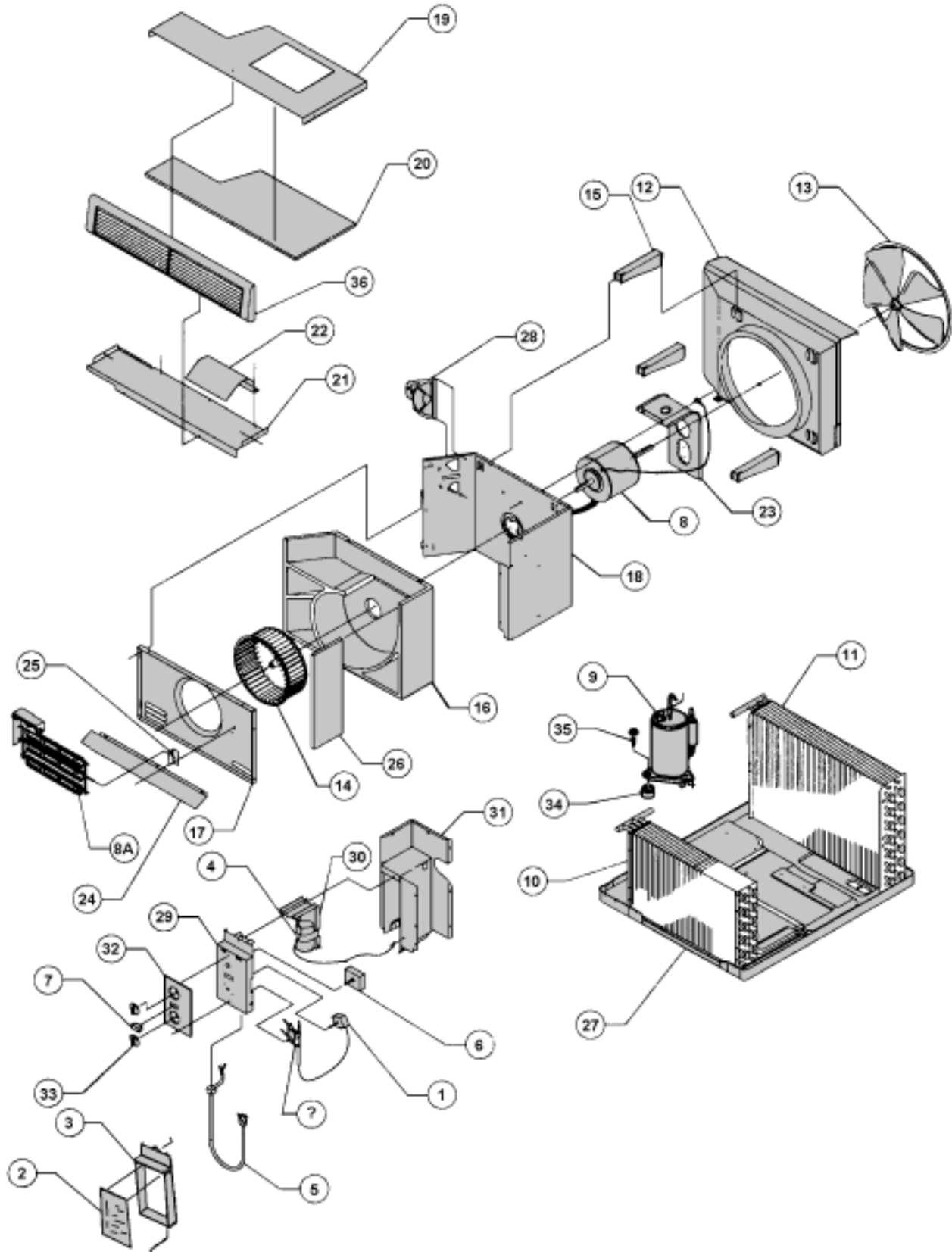
## PORTABLE "Q" SERIES

| REF                  | DESCRIPTION          | PART NO# |            |            |            |            |           |           |            |           | CODE |
|----------------------|----------------------|----------|------------|------------|------------|------------|-----------|-----------|------------|-----------|------|
|                      |                      |          | XQ05J10A-B | XQ06J10A-A | XQ06J10A-B | XQ08J10B-A | XQ10J10-A | XQ10J10-B | EQ08J11A-A | YQ07J10-B |      |
|                      | <b>CHASSIS PARTS</b> |          |            |            |            |            |           |           |            |           |      |
| 37                   | CONTROL DEC. PANEL   | 61715916 |            |            |            |            |           |           | 1          | 1         | 760  |
| 38                   | PANEL ASSLY, LIS     | 61924900 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 765  |
| 39                   | CONTROL KNOBS        | 61911600 |            |            |            |            |           |           | 2          | 2         | 761  |
| *                    | HOLDER, TSTAT BULB   | 61900500 |            |            |            |            |           |           | 1          | 1         | 764  |
| *                    | HOLDER, THERMISTER   | 61925001 | 1          | 1          | 1          | 1          | 1         | 1         |            |           | 764  |
| 40                   | FILTER, AIR          | 61632310 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 754  |
| *                    | LINK EXHAUST DOOR    | 61639301 | 1          | 1          | 1          | 1          | 1         | 1         |            |           | 811  |
| *                    | EXHAUST DOOR         | 61632202 | 1          | 1          | 1          | 1          | 1         | 1         |            |           | 810  |
| *                    | WIRE CLIP, EXHAUST   | 60301800 | 1          | 1          | 1          | 1          | 1         | 1         |            |           | 999  |
|                      | SLIDE EXHAUST DOOR   | 61923802 | 1          | 1          | 1          | 1          | 1         | 1         |            |           | 999  |
| 43                   | FRONT, DECORATIVE    | 61637710 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 750  |
| 50                   | SHELL, OUTER ASSY    | 61625801 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 720  |
| 51                   | ANGLE, TOP SUPPORT   | 61627303 | 1          | 1          | 1          | 1          | 1         | 1         |            |           | 999  |
| 52                   | CHANNEL, SILL        | 61627201 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 999  |
| *                    | SCRIPT, FRIEDRICH    | 60169103 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 999  |
| 51A                  | GASKET, CHASSIS SEAL | 61717300 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 780  |
| 51B                  | GASKET, WINDOW SEAL  | 60073300 | 1          | 1          | 1          | 1          | 1         | 1         |            |           | 780  |
| *                    | BAG ASSLY (SCREWS)   | 61778700 | 1          | 1          | 1          | 1          | 1         | 1         |            |           | 999  |
| *                    | BAG ASSLY (SCREWS)   | 61778701 |            |            |            |            |           |           | 1          | 1         | 999  |
| REF                  | DESCRIPTION          | PART NO# |            |            |            |            |           |           |            |           | CODE |
|                      | <b>CHASSIS PARTS</b> |          |            |            |            |            |           |           |            |           |      |
| *                    | COUNTER WEIGHT       | 61715800 | 2          | 2          | 2          | 2          | 2         | 2         | 2          | 2         | 999  |
| *                    | SEAL, FAN MOTOR      | 60217902 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 780  |
| 52                   | GROMMET, COMP. MT.   | 61028900 | 3          | 3          | 3          | 3          | 3         | 3         | 3          | 3         | 790  |
| 53                   | SCREW, COMP. MT.     | 91400400 | 3          | 3          | 3          | 3          | 3         | 3         | 3          | 3         | 999  |
| 56                   | CURTAIN ASSLY.       | 61680203 | 1          | 1          | 1          | 1          | 1         | 1         |            |           | 999  |
| *                    | CARTON, SHIPPING     | 61841900 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 999  |
| *                    | PAD SHIPPING TOP     | 61769700 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 999  |
|                      | PAD SHIPPING BOTTOM  | 61716400 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 999  |
| OPTIONAL ACCESSORIES |                      |          |            |            |            |            |           |           |            |           |      |
| *                    | ANTI-ICE KIT         | 61680600 |            |            |            |            |           |           | 1          | 1         | 250  |
| *                    | START ASSIST (PTCR)  | 61008903 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         | 160  |
| *                    | DRAIN KIT, DC-2      | O1900235 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         |      |
| *                    | INSTALLION BOOK      | 92003401 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         |      |
| *                    | OPERATION BOOK       | 92000306 |            |            |            |            |           |           | 1          | 1         |      |
| *                    | OPERATION BOOK       | 92011500 | 1          | 1          | 1          | 1          | 1         | 1         |            |           |      |
| *                    | PARTS MANUAL         | 92013200 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         |      |
| *                    | SERVICE MANUAL       | 92013100 | 1          | 1          | 1          | 1          | 1         | 1         | 1          | 1         |      |

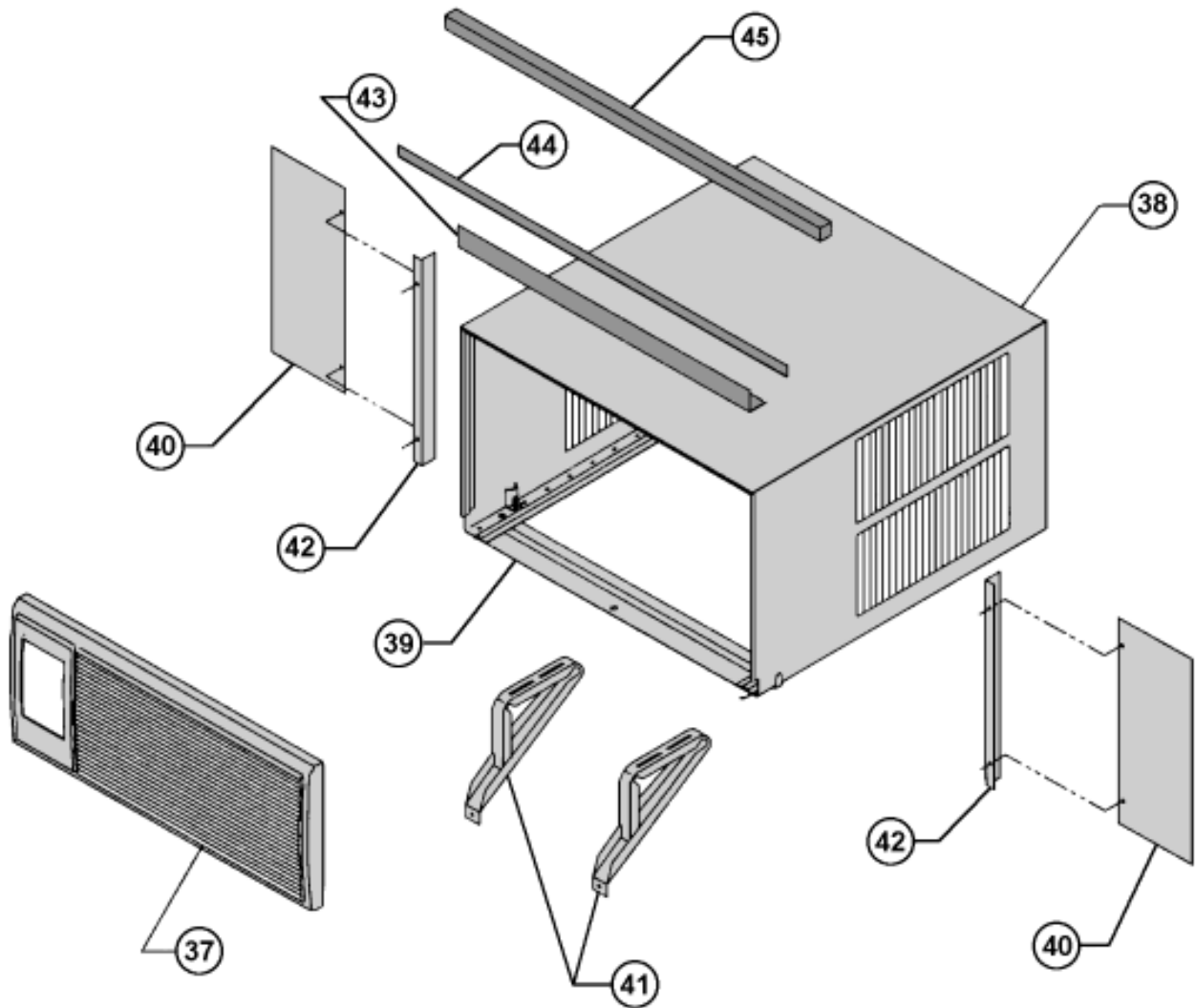
\* PARTS NOT SHOWN

**"S" Series**  
**115V / 230V**  
**Small Chassis**  
**Room Air Conditioner Section**

# SMALL CHASSIS "S" SERIES CHASSIS PARTS (ES, KS, RS, SS & YS)



**SMALL CHASSIS "S" SERIES CHASSIS PARTS  
(ES, KS, RS, SS & YS)**



## SMALL CHASSIS "S" SERIES PARTS LIST - 115V

|   | DESCRIPTION         | PART NO# | KS 115    |           |            |           | RS 115     |           |           | SS 115     |            |             |             |            |            | YS 115     | CODE |
|---|---------------------|----------|-----------|-----------|------------|-----------|------------|-----------|-----------|------------|------------|-------------|-------------|------------|------------|------------|------|
|   |                     |          | KS10E10-A | KS10J10-C | KS12J10B-A | KS15J10-A | RS12J10A-B | RS10J10-C | RS15J10-A | SS08J10R-A | SS09J10C-A | SS10J10AR-A | SS12J10AR-B | SS14J10R-A | SS14J10R-B | YS09J10B-A |      |
| 1 | THERMOSTAT          | 61822500 | 1         | 1         | 1          | 1         | 1          | 1         | 1         |            |            |             |             |            |            |            | 120  |
| 1 | THERMOSTAT          | 61822400 |           |           |            |           |            |           |           |            |            |             |             |            |            | 1          | 120  |
| * | THERMOSTAT, DEFROST | 61350313 |           |           |            |           |            |           |           |            |            |             |             |            |            | 1          | 122  |
| 2 | ELECTRONIC CTRL.    | 61921103 |           |           |            |           |            |           |           | 1          | 1          | 1           | 1           | 1          |            |            | 331  |
| 2 | ELECTRONIC CTRL.    | 61921111 |           |           |            |           |            |           |           |            |            |             |             |            | 1          |            | 331  |
| * | REMOTE CONTROL      | 61826603 |           |           |            |           |            |           | 1         |            | 1          | 1           | 1           | 1          |            |            | 350  |
| 3 | RESISTOR            | 61808000 | 1         | 1         | 1          | 1         | 1          | 1         | 1         |            |            |             |             |            |            | 1          | 200  |
| * | OVERLOAD            | 61764519 | 1         | 1         | 1          |           | 1          | 1         |           |            | 1          | 1           |             |            |            |            | 190  |
| * | OVERLOAD            | 61764544 |           |           |            | 1         |            |           | 1         |            |            |             |             | 1          | 1          |            | 190  |
| * | OVERLOAD            | 61764536 |           |           |            |           |            |           |           | 1          |            |             |             |            |            | 1          | 190  |
| * | OVERLOAD            | 61764507 |           |           |            |           |            |           | 1         |            |            |             |             |            |            |            | 190  |
| 4 | CAPACITOR           | 61080533 |           | 1         |            |           |            |           |           |            |            |             |             |            |            |            | 150  |
| 4 | CAPACITOR           | 61080535 |           |           |            |           |            |           | 1         |            |            |             |             |            |            |            | 150  |
| 4 | CAPACITOR           | 61080554 | 1         |           |            |           |            | 1         |           | 1          | 1          |             |             |            | 1          |            | 150  |
| 4 | CAPACITOR           | 61080569 |           |           | 1          | 1         | 1          | 1         |           |            |            | 1           | 1           | 1          |            |            | 150  |
| 6 | SUPPLY CORD         | 60500054 | 1         | 1         |            |           | 1          | 1         |           | 1          | 1          | 1           | 1           |            |            | 1          | 220  |
| 6 | SUPPLY CORD         | 60500053 |           |           | 1          | 1         |            |           | 1         |            |            |             |             | 1          | 1          |            | 220  |
| 6 | SWITCH SYS. 5 POS.  | 60607203 | 1         | 1         | 1          | 1         |            |           |           |            |            |             |             |            |            |            | 130  |
| 6 | SWITCH SYS. 6 POS.  | 60607205 |           |           |            |           | 1          | 1         | 1         |            |            |             |             |            |            |            | 130  |
| 6 | SWITCH SYS. 8 POS.  | 60607204 |           |           |            |           |            |           |           |            |            |             |             |            |            | 1          | 130  |
| 7 | SWITCH (YES - NO)   | 61806102 | 1         | 1         | 1          | 1         | 1          | 1         | 1         |            |            |             |             |            |            | 1          | 132  |
| 8 | FAN MOTOR           | 61871431 | 1         | 1         |            | 1         |            |           |           |            |            |             |             |            |            |            | 110  |
| 8 | FAN MOTOR           | 61871428 |           |           |            |           |            | 1         |           | 1          | 1          | 1           |             |            |            |            | 110  |
| 8 | FAN MOTOR           | 61871430 |           |           |            |           | 1          |           |           |            |            | 1           |             |            |            |            | 110  |
| 8 | FAN MOTOR           | 61871436 |           |           | 1          |           |            |           |           |            |            |             |             |            |            | 1          | 110  |
| 8 | FAN MOTOR           | 61871444 |           |           |            |           |            |           | 1         |            |            |             |             | 1          | 1          |            | 110  |
| * | SOLENOID COIL       | 25063500 |           |           |            |           |            |           |           |            |            |             |             |            |            | 1          | 240  |

\* PARTS NOT SHOWN

## SMALL CHASSIS "S" SERIES PARTS LIST - 115V

|    | DESCRIPTION     | PART NO# | KS 115    |           |            |           | RS 115     |           |           | SS 115     |            |             |             | YS 115     | CODE |            |
|----|-----------------|----------|-----------|-----------|------------|-----------|------------|-----------|-----------|------------|------------|-------------|-------------|------------|------|------------|
|    |                 |          | KS10E10-A | KS10J10-C | KS12J10B-A | KS15J10-A | RS12J10A-B | RS10J10-C | RS15J10-A | SS08J10R-A | SS09J10C-A | SS10J10AR-A | SS12J10AR-B | SS14J10R-A |      | SS14J10R-B |
| 9  | COMPRESSOR      | 62199700 |           | 1         |            |           |            |           |           |            |            |             |             |            |      | 600        |
| 9  | COMPRESSOR      | 61716641 | 1         |           |            |           | 1          |           |           |            | 1          |             |             |            |      | 600        |
| 9  | COMPRESSOR      | 61716640 |           |           | 1          |           | 1          |           |           |            |            | 1           |             |            |      | 600        |
| 9  | COMPRESSOR      | 61716653 |           |           |            | 1         |            | 1         |           |            |            |             | 1           | 1          |      | 600        |
| 9  | COMPRESSOR      | 61562832 |           |           |            |           |            |           | 1         |            |            |             |             |            |      | 600        |
| 9  | COMPRESSOR      | 61562608 |           |           |            |           |            |           |           | 1          |            |             |             |            | 1    | 600        |
| 10 | EVAPORATOR COIL | 62050014 |           |           |            | 1         |            | 1         |           |            |            |             | 1           | 1          |      | 400        |
| 10 | EVAPORATOR COIL | 61850101 |           | 1         |            |           |            |           | 1         | 1          |            |             |             |            |      | 400        |
| 10 | EVAPORATOR COIL | 61850100 | 1         |           | 1          |           | 1          | 1         |           |            | 1          | 1           |             |            | 1    | 400        |
| 11 | CONDENSER COIL  | 61850303 |           | 1         |            |           |            |           | 1         | 1          |            |             |             |            |      | 410        |
| 11 | CONDENSER COIL  | 61850217 |           |           | 1          |           | 1          |           |           |            |            | 1           |             |            |      | 410        |
| 11 | CONDENSER COIL  | 61850302 | 1         |           |            | 1         |            | 1         |           |            | 1          |             |             |            | 1    | 410        |
| 11 | CONDENSER COIL  | 62050302 |           |           |            |           |            | 1         |           |            |            |             | 1           | 1          |      | 410        |
| *  | DRIER, LIQUID   | 60308101 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          |      | 480        |
| *  | DRIER, SUCTION  | 61828200 |           |           |            |           |            |           |           |            |            |             |             |            | 1    | 480        |
| *  | CHECK VALVE     | 61824400 |           |           |            |           |            |           |           |            |            |             |             |            | 1    | 510        |
| *  | REVERSING VALVE | 25018201 |           |           |            |           |            |           |           |            |            |             |             |            | 1    | 500        |
| *  | CAPILLARY TUBE  | 03760520 | 1         | 1         |            |           |            | 1         |           |            |            | 1           |             |            |      | 471        |
| *  | CAPILLARY TUBE  | 03760473 |           |           | 1          |           | 1          |           |           |            |            |             | 1           |            |      | 471        |
| *  | CAPILLARY TUBE  | 01389903 |           |           |            |           |            |           |           | 1          |            |             |             |            |      | 471        |
| *  | CAPILLARY TUBE  | 03760501 |           |           |            | 1         |            |           | 1         |            |            |             |             | 1          | 1    | 471        |
| *  | CAPILLARY TUBE  | 03760452 |           |           |            |           |            |           |           |            | 1          |             |             |            | 1    | 471        |
| *  | CAPILLARY TUBE  | 03760556 |           |           |            |           |            |           |           |            |            |             |             |            | 1    | 471        |

\* PARTS NOT SHOWN

## SMALL CHASSIS "S" SERIES PARTS LIST - 115V

|    | DESCRIPTION              | PART NO# | KS 115    |           |            |           | RS 115     |           |           | SS 115     |            |             |             |            |            | YS 115     | CODE |
|----|--------------------------|----------|-----------|-----------|------------|-----------|------------|-----------|-----------|------------|------------|-------------|-------------|------------|------------|------------|------|
|    |                          |          | KS10E10-A | KS10J10-C | KS12J10B-A | KS15J10-A | RS12J10A-B | RS10J10-C | RS15J10-A | SS08J10R-A | SS09J10C-A | SS10J10AR-A | SS12J10AR-B | SS14J10R-A | SS14J10R-B | YS09J10B-A |      |
| 12 | SHROUD, SML W/SUMP LOOP  | 61803601 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 720  |
| 13 | FAN BLADE, CONDENSER     | 60542003 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 710  |
| 14 | BLOWER WHEEL, EVAPORATOR | 60610603 |           | 1         | 1          | 1         | 1          |           | 1         | 1          | 1          |             | 1           | 1          | 1          | 1          | 700  |
| 14 | BLOWER WHEEL, EVAPORATOR | 60610604 | 1         |           |            |           |            | 1         |           |            |            | 1           |             |            |            |            | 700  |
| 15 | BRACE, COND. SHROUD      | 61802600 | 3         | 3         | 3          | 3         | 3          | 3         | 3         | 3          | 3          | 3           | 3           | 3          | 3          | 3          | 722  |
| 16 | SCROLL                   | 61814902 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 743  |
| 17 | BLOWER FRONT             | 61817300 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 742  |
| *  | INSULATION, INNER WALL   | 61816900 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 781  |
| 18 | INNER WALL               | 61907300 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 777  |
| 19 | COVER, TOP               | 61906700 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 746  |
| 20 | INSULATION, TOP COVER    | 61816701 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 781  |
| 21 | DECK                     | 61817100 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 745  |
| 22 | AIR FOIL                 | 61820200 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 744  |
| 23 | MOUNT, FAN MOTOR         | 61802500 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 900  |
| 27 | BASE PAN                 | 61803409 |           |           |            |           |            |           |           | 1          | 1          |             |             |            |            |            | 730  |
| 27 | BASE PAN                 | 61803411 | 1         | 1         | 1          | 1         | 1          | 1         | 1         |            |            | 1           | 1           | 1          | 1          |            | 730  |
| 27 | BASE PAN                 | 61809003 |           |           |            |           |            |           |           |            |            |             |             |            |            | 1          | 730  |
| *  | DRAIN PAN                | 61803800 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 840  |
| *  | BELLOWS, DRAIN VALVE     | 60179903 |           |           |            |           |            |           |           |            |            |             |             |            |            | 1          | 801  |
| *  | GRILLE, REAR             | 61818800 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 771  |
| 28 | DOOR, SLIDE ASSLY.       | 61821500 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 810  |
| *  | CONNECTOR, SLIDE DOOR    | 61814800 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          |            | 1          | 811  |
| 29 | PANEL, CTRL. MT.         | 61807200 | 1         | 1         | 1          | 1         | 1          | 1         | 1         |            |            |             |             |            |            | 1          | 999  |
| 29 | PANEL, CTRL. MT.         | 61807201 |           |           |            |           |            |           |           | 1          | 1          | 1           | 1           | 1          | 1          |            | 999  |
| 30 | BRACKET, CAP. MT         | 61820400 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 999  |
| *  | PANEL, L/S               | 61937200 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 999  |
| 31 | PARTITION, CTRL. BOX     | 61802800 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 999  |
| 32 | DECORATIVE PANEL         | 61822603 |           |           |            |           |            | 1         | 1         | 1          |            |             |             |            |            |            | 999  |
| 32 | DECORATIVE PANEL         | 61823300 |           |           |            |           |            |           |           |            |            |             |             |            |            | 1          | 999  |
| 32 | DECORATIVE PANEL         | 61822600 | 1         | 1         | 1          | 1         |            |           |           |            |            |             |             |            |            |            | 999  |
| 33 | KNOBS, CTRL.             | 61493905 | 2         | 2         | 2          | 2         | 2          | 2         | 2         |            |            |             |             |            |            | 2          | 761  |
| *  | HOLDER, THERMISTER       | 61925001 |           |           |            |           |            |           |           | 1          | 1          | 1           | 1           | 1          | 1          |            | 764  |
| *  | HOLDER, AIR FILTER       | 60865900 | 2         | 2         | 2          | 2         | 2          | 2         | 2         | 2          | 2          | 2           | 2           | 2          | 2          | 2          | 756  |
| *  | FILTER, AIR              | 60865808 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 754  |
| *  | CLAMP, SUPPLY CORD       | 91500301 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 999  |
| *  | BRACKET, RESISTO BLOCK   | 61820600 | 1         | 1         | 1          | 1         | 1          | 1         | 1         |            |            |             |             |            |            | 1          | 999  |
| 34 | GROMMET, SUCTION LINE    | 61807602 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            | 999  |
| 34 | GROMMET, SUCTION LINE    | 61807600 |           |           |            |           |            |           |           |            |            |             |             |            |            | 1          | 999  |
| 34 | GROMMET, COMPRESSOR      | 61028900 | 3         | 3         | 3          | 3         | 3          | 3         | 3         | 3          | 3          | 3           | 3           | 3          | 3          | 3          | 790  |
| 35 | SCREW, COMPRESSOR MT.    | 91400400 | 3         | 3         | 3          | 3         | 3          | 3         | 3         | 3          | 3          | 3           | 3           | 3          | 3          | 3          | 999  |
| *  | COUNTER WEIGHT           | 61715800 | 2         | 2         | 2          | 2         | 2          | 2         | 2         | 2          | 2          | 2           | 2           | 2          | 2          | 2          | 999  |
| 36 | PLENUM ASSLY.            | 61810200 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 1          | 753  |

\* PARTS NOT SHOWN

## SMALL CHASSIS "S" SERIES PARTS LIST - 115V

|                                   | DESCRIPTION                 | PART NO# | KS 115    |           |            |           | RS 115     |           |           | SS 115     |            |             |             |            |            | YS 115     | CODE |
|-----------------------------------|-----------------------------|----------|-----------|-----------|------------|-----------|------------|-----------|-----------|------------|------------|-------------|-------------|------------|------------|------------|------|
|                                   |                             |          | KS10E10-A | KS10J10-C | KS12J10B-A | KS15J10-A | RS12J10A-B | RS10J10-C | RS15J10-A | SS08J10R-A | SS09J10C-A | SS10J10AR-A | SS12J10AR-B | SS14J10R-A | SS14J10R-B | YS09J10B-A |      |
|                                   | <b>CHASSIS PARTS</b>        |          |           |           |            |           |            |           |           |            |            |             |             |            |            |            |      |
| *                                 | LEVER, FRESH & EXHAUST      | 61809200 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 813        |      |
| *                                 | KNOB, FRESH & EXHAUST       | 61809300 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 814        |      |
| 37                                | INTAKE GRILLE               | 61808903 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 772        |      |
| *                                 | LATCH, INTAKE GRILLE        | 61989000 | 2         | 2         | 2          | 2         | 2          | 2         | 2         | 2          | 2          | 2           | 2           | 2          | 2          |            |      |
| 38                                | OUTER SHELL ASSLY           | 61825700 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          | 770        |      |
| 39                                | SILL PLATE                  | 61808403 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| *                                 | CHASSIS GUIDE, SHELL        | 61819601 | 2         | 2         | 2          | 2         | 2          | 2         | 2         | 2          | 2          | 2           | 2           | 2          | 2          |            |      |
| *                                 | FRIEDRICH SCRIPT            | 60169103 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| *                                 | PUSHNUTS, SCRIPT            | 91002900 | 2         | 2         | 2          | 2         | 2          | 2         | 2         | 2          | 2          | 2           | 2           | 2          | 2          |            |      |
| *                                 | ACCESSORY PKGE.             | 61105004 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| 40                                | WINGBOARD                   | 60294408 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| 41                                | BRACKET, SUPPORT            | 61109503 | 1         | 2         | 2          | 2         | 2          | 2         | 2         | 2          | 2          | 2           | 2           | 2          | 2          |            |      |
| 42                                | ANGLE, WINGBOARD            | 61819801 | 2         | 2         | 2          | 2         | 2          | 2         | 2         | 2          | 2          | 2           | 2           | 2          | 2          |            |      |
| 43                                | ANGLE, TOP                  | 61819701 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| 44                                | GASKET, VINYL. {item #12}   | 60610303 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| *                                 | HARDWARE BAG(SCREWS)        | 60846017 |           |           |            |           |            |           | 1         |            |            |             |             |            |            | 1          |      |
| *                                 | HARDWARE BAG(SCREWS)        | 60846016 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| 45                                | GASKET, CHASSIS. {item #14} | 61717301 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| 45                                | GASKET, WINDOW. {item # 13} | 60073300 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| *                                 | CARTON, SHIPPING            | 61841901 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| *                                 | PAD, SHIPPING               | 61839500 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| *                                 | PAD, FRONT SUPPORT          | 61839700 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| *                                 | PAD, SHIPPING TOP           | 61839600 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| <b>OPTIONAL ACCESSORIES ITEMS</b> |                             |          |           |           |            |           |            |           |           |            |            |             |             |            |            |            |      |
| *                                 | ACCESSORY PACKAGE           | WIKS     |           |           |            |           |            |           |           |            |            |             |             |            |            | 1          |      |
| *                                 | DRAIN KIT, DC-2             | 01900235 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| *                                 | START KIT, CAP.RELAY        | 61008903 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| *                                 | ANTI-ICE KIT                | 61680600 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| *                                 | REMOTE CONTROLLER           | 61826603 |           |           |            |           |            |           |           |            | 1          |             |             |            |            |            |      |
| *                                 | INSTALLATION BOOK           | 92003602 | 1         | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| *                                 | OPERATION BOOK              | 92000306 |           |           |            |           |            |           |           |            |            |             |             |            |            | 1          |      |
| *                                 | OPERATION BOOK              | 92000505 | 1         | 1         | 1          | 1         |            |           |           |            |            |             |             |            |            |            |      |
| *                                 | OPERATION BOOK              | 92006102 |           |           |            |           | 1          | 1         | 1         |            |            |             |             |            |            |            |      |
| *                                 | OPERATION BOOK              | 92009002 |           |           |            |           |            |           | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| *                                 | QUICK REF. CARD             | 92004401 |           |           |            |           |            |           | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| *                                 | PARTS MANUAL                | 92013200 |           | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |
| *                                 | SERVICE MANUAL              | 92013100 |           | 1         | 1          | 1         | 1          | 1         | 1         | 1          | 1          | 1           | 1           | 1          | 1          |            |      |

\* PARTS NOT SHOWN



## SMALL CHASSIS "S" SERIES PARTS LIST - 230V

| REF | DESCRIPTION                | PART NO# | ES 230     |            | KS 230     | RS 230     | SS 230     |            | YS 230    | CODE |
|-----|----------------------------|----------|------------|------------|------------|------------|------------|------------|-----------|------|
|     |                            |          | ES12J33B-A | ES16J33A-A | KS12J30B-A | RS16J30A-A | SS12J30D-A | SS16J30A-A | YS12J33-A |      |
|     | <b>ELECTRICAL PARTS</b>    |          |            |            |            |            |            |            |           |      |
| 1   | THERMOSTAT                 | 61822400 | 1          | 1          |            |            |            |            | 1         | 120  |
| 1   | THERMOSTAT                 | 61822500 |            |            | 1          | 1          |            |            |           | 120  |
| *   | RESISTOR                   | 61808001 | 1          | 1          | 1          | 1          |            |            | 1         | 200  |
| *   | THERMOSTAT, DEFROST        | 61350313 |            |            |            |            |            |            | 1         | 122  |
| 2   | ELECTRONIC CTR.            | 61921104 |            |            |            |            | 1          | 1          |           | 331  |
| *   | OVERLOAD                   | 61764521 |            |            | 1          |            |            |            | 1         | 190  |
| *   | OVERLOAD                   | 61764532 |            | 1          |            | 1          |            | 1          |           | 190  |
| *   | OVERLOAD                   | 61764540 | 1          |            |            |            | 1          |            |           | 190  |
| 4   | CAPACITOR                  | 61080536 | 1          | 1          | 1          | 1          | 1          | 1          | 1         | 150  |
| 5   | SUPPLYCORD                 | 60500049 | 1          | 1          |            |            |            |            | 1         | 220  |
| 5   | SUPPLYCORD                 | 60500051 |            |            | 1          | 1          | 1          | 1          |           | 220  |
| 6   | SWITCH, SYS. 8 POS.        | 60607204 | 1          | 1          |            |            |            |            | 1         | 130  |
| 6   | SWITCH, SYS. 5 POS.        | 60607203 |            |            | 1          |            |            |            |           | 130  |
| 6   | SWITCH, SYS. 6 POS         | 60607205 |            |            |            | 1          |            |            |           | 130  |
| 7   | SWITCH (YES - NO)          | 61806102 | 1          | 1          | 1          | 1          |            |            | 1         | 132  |
| 8   | FAN MOTOR                  | 61871441 |            |            |            |            | 1          |            |           | 110  |
| 8   | FAN MOTOR                  | 61871429 |            |            |            | 1          |            | 1          |           | 110  |
| 8   | FAN MOTOR                  | 61871437 | 1          |            | 1          |            |            |            | 1         | 110  |
| 8   | FAN MOTOR                  | 61871438 |            | 1          |            |            |            |            |           | 110  |
| *   | SOLENOID                   | 25063600 |            |            |            |            |            |            | 1         | 240  |
| 8A  | HEATER                     | 61878600 | 1          | 1          |            |            |            |            | 1         | 210  |
| *   | FUSE LINK                  | 61596301 | 1          | 1          |            |            |            |            | 1         | 192  |
| *   | LIMITER, HEATER            | 61827901 | 1          | 1          |            |            |            |            | 1         | 193  |
| REF | DESCRIPTION                | PART NO# | ES 230     |            | KS 230     | RS 230     | SS 230     |            | YS 230    | CODE |
|     | <b>REFRIGERATION PARTS</b> |          |            |            |            |            |            |            |           |      |
|     |                            |          | ES12J33B-A | ES16J33A-A | KS12J30B-A | RS16J30A-A | SS12J30D-A | SS16J30A-A | YS12J33-A |      |
| 9   | COMPRESSOR                 | 61716628 |            |            | 1          |            |            |            | 1         | 600  |
| 9   | COMPRESSOR                 | 61716645 | 1          |            |            |            | 1          |            |           | 600  |
| 9   | COMPRESSOR                 | 61716631 |            | 1          |            | 1          |            | 1          |           | 600  |
| 10  | EVAPORATOR COIL            | 61850100 | 1          |            |            |            | 1          |            | 1         | 400  |
| 10  | EVAPORATOR COIL            | 61850101 |            |            | 1          |            |            |            |           | 400  |
| 10  | EVAPORATOR COIL            | 62050014 |            | 1          |            | 1          |            | 1          |           | 400  |
| 11  | CONDENSER COIL             | 61850217 |            |            | 1          |            |            |            |           | 410  |
| 11  | CONDENSER COIL             | 61850302 | 1          |            |            |            | 1          |            |           | 410  |
| 11  | CONDENSER COIL             | 61850306 |            |            |            |            |            |            | 1         | 410  |
| 11  | CONDENSER COIL             | 62050302 |            | 1          |            | 1          |            | 1          |           | 410  |
| *   | DRIER, LIQUID              | 60308101 | 1          | 1          | 1          | 1          | 1          | 1          |           | 480  |
| *   | DRIER, SUCTION             | 61828200 |            |            |            |            |            |            | 1         | 480  |
| *   | CHECK VALVE                | 61824400 |            |            |            |            |            |            | 1         | 510  |
| *   | REVERSING VALVE            | 25018301 |            |            |            |            |            |            | 1         | 500  |
| *   | CAPILLARY TUBE             | 03760513 |            |            |            |            |            |            | 1         | 471  |
| *   | CAPILLARY TUBE             | 03760545 |            |            |            |            |            |            | 1         | 471  |
| *   | CAPILLARY TUBE             | 03760473 | 1          |            |            |            | 1          |            |           | 471  |
| *   | CAPILLARY TUBE             | 01390005 |            | 1          |            | 1          |            | 1          |           | 471  |
| *   | CAPILLARY TUBE             | 03760520 |            |            | 1          |            |            |            |           | 471  |

\* PARTS NOT SHOWN

## SMALL CHASSIS "S" SERIES PARTS LIST - 230V

| REF | DESCRIPTION              | PART NO# | ES 230    |            | KS 230     | RS 230     | SS 230     |            | YS 230    | CODE |
|-----|--------------------------|----------|-----------|------------|------------|------------|------------|------------|-----------|------|
|     |                          |          | ES12J33-A | ES16J33A-A | KS12J30B-A | RS16J30A-A | SS12J30D-A | SS16J30A-A | YS12J33-A |      |
|     | <b>CHASSIS PARTS</b>     |          |           |            |            |            |            |            |           |      |
| 12  | SHROUD, CONDENSER        | 61803601 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 720  |
| 13  | FAN BLADE                | 60542003 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 710  |
| 14  | BLOWER WHEEL             | 60610601 |           | 1          |            | 1          |            | 1          |           | 700  |
| 14  | BLOWER WHEEL             | 60610603 | 1         |            | 1          |            | 1          |            | 1         | 700  |
| 15  | BRACE, COND. SHROUD      | 61802600 | 3         | 3          | 3          | 3          | 3          | 3          | 3         | 722  |
| 16  | SCROLL                   | 61814902 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 743  |
| 17  | BLOWER FRONT             | 61817300 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 742  |
| *   | INSULATION, INNER WALL   | 61816900 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 781  |
| 18  | INNER WALL               | 61907300 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 777  |
| 19  | COVER, TOP               | 61906700 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 746  |
| 20  | INSULATION, TOP COVER    | 61816701 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 781  |
| 21  | DECK                     | 61817100 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 745  |
| 22  | AIR FOIL                 | 61820200 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 744  |
| 23  | MOUNT, FAN MOTOR         | 61802500 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 900  |
| 24  | SHIELD, BOTTOM           | 61812900 | 1         | 1          |            |            |            |            | 1         | 999  |
| 25  | BRACKET, HEATER MT.      | 61818900 | 1         | 1          |            |            |            |            | 1         | 999  |
| 26  | SHIELD, SIDE             | 61821800 | 1         | 1          |            |            |            |            | 1         | 999  |
| 27  | BASE PAN                 | 61809005 | 1         | 1          |            |            |            |            |           | 730  |
| 27  | BASE PAN                 | 61803411 |           |            | 1          | 1          | 1          | 1          |           | 730  |
| 27  | BASE PAN                 | 61809001 |           |            |            |            |            |            | 1         | 730  |
| *   | DRAIN PAN                | 61803800 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 840  |
| *   | BELLOWS, DRAIN VALVE     | 60179903 | 1         | 1          |            |            |            |            | 1         | 801  |
| *   | GRILLE, REAR             | 61818800 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 771  |
| 28  | DOOR, SLIDE ASSLY.       | 61821500 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 810  |
| *   | CONNECTOR, SLIDE DOOR    | 61814800 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 811  |
| 29  | PANEL, CTRL. MT.         | 61807201 |           |            |            |            | 1          | 1          |           | 999  |
| 29  | PANEL, CTRL. MT.         | 61807200 | 1         | 1          | 1          | 1          |            |            | 1         | 999  |
| 30  | BRACKET, CAP. MT         | 61820400 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 999  |
| *   | PANEL, LIS               | 61937200 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 999  |
| 31  | PARTITION, CTRL. BOX     | 61802800 |           |            | 1          | 1          | 1          | 1          |           | 999  |
| 31  | PARTITION, CTRL. BOX     | 61802801 | 1         | 1          |            |            |            |            | 1         | 999  |
| *   | BUSHING, SUPPLY CORD     | 60071311 | 1         | 1          |            |            |            |            | 1         | 999  |
| *   | BUSHING, SUPPLY CORD     | 60071316 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 999  |
| 32  | DECORATIVE PANEL         | 61823300 | 1         | 1          |            |            |            |            | 1         | 999  |
| 32  | DECORATIVE PANEL         | 61822603 |           |            |            | 1          |            |            |           | 999  |
| 32  | DECORATIVE PANEL         | 61822600 |           |            | 1          |            |            |            |           | 999  |
| 33  | KNOBS, CTRL.             | 61493905 | 2         | 2          | 2          | 2          |            |            | 2         | 761  |
| 29  | PANEL, CONTROL SML       | 61807200 | 1         | 1          | 1          | 1          |            |            | 1         | 999  |
| 29  | PANEL, CONTROL           | 61807201 |           |            |            |            | 1          | 1          |           | 999  |
| *   | HOLDER, THERMISTER       | 61925001 |           |            |            |            | 1          | 1          |           | 764  |
| *   | HOLDER, AIR FILTER       | 61823000 | 2         | 2          | 2          | 2          | 2          | 2          | 2         | 756  |
| *   | FILTER, AIR              | 60865808 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 754  |
| *   | CLAMP, SUPPLY CORD       | 91500302 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 999  |
| *   | BRACKET, RESISTO BLOCK   | 61820600 | 1         | 1          | 1          | 1          |            |            | 1         | 999  |
| *   | GROMMET, SUCTION LINE    | 61807602 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 999  |
| 34  | GROMMET, COMPRESSOR      | 61028900 | 3         | 3          | 3          | 3          | 3          | 3          | 3         | 790  |
| 35  | SCREW, COMPRESSOR MT.    | 91400400 | 3         | 3          | 3          | 3          | 3          | 3          | 3         | 999  |
| *   | FILTER, AIR              | 60865808 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 754  |
| *   | CLAMP, SUPPLY CORD       | 91500302 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 999  |
| *   | BRACKET, RESISTO BLOCK   | 61820600 | 1         | 1          | 1          | 1          |            |            | 1         | 999  |
| *   | GROMMET, SUCTION LINE    | 61807602 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 999  |
| 34  | GROMMET, COMPRESSOR      | 61028900 | 3         | 3          | 3          | 3          | 3          | 3          | 3         | 790  |
| 35  | SCREW, COMPRESSOR MT.    | 91400400 | 3         | 3          | 3          | 3          | 3          | 3          | 3         | 999  |
| *   | COUNTER WEIGHT           | 61715800 | 2         | 2          | 2          | 2          | 2          | 2          | 2         | 999  |
| 36  | PLENUM ASSLY.            | 61810200 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 753  |
| *   | KNOB,FRESH AIR & EXHAUST | 61809300 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 761  |

\* PARTS NOT SHOWN

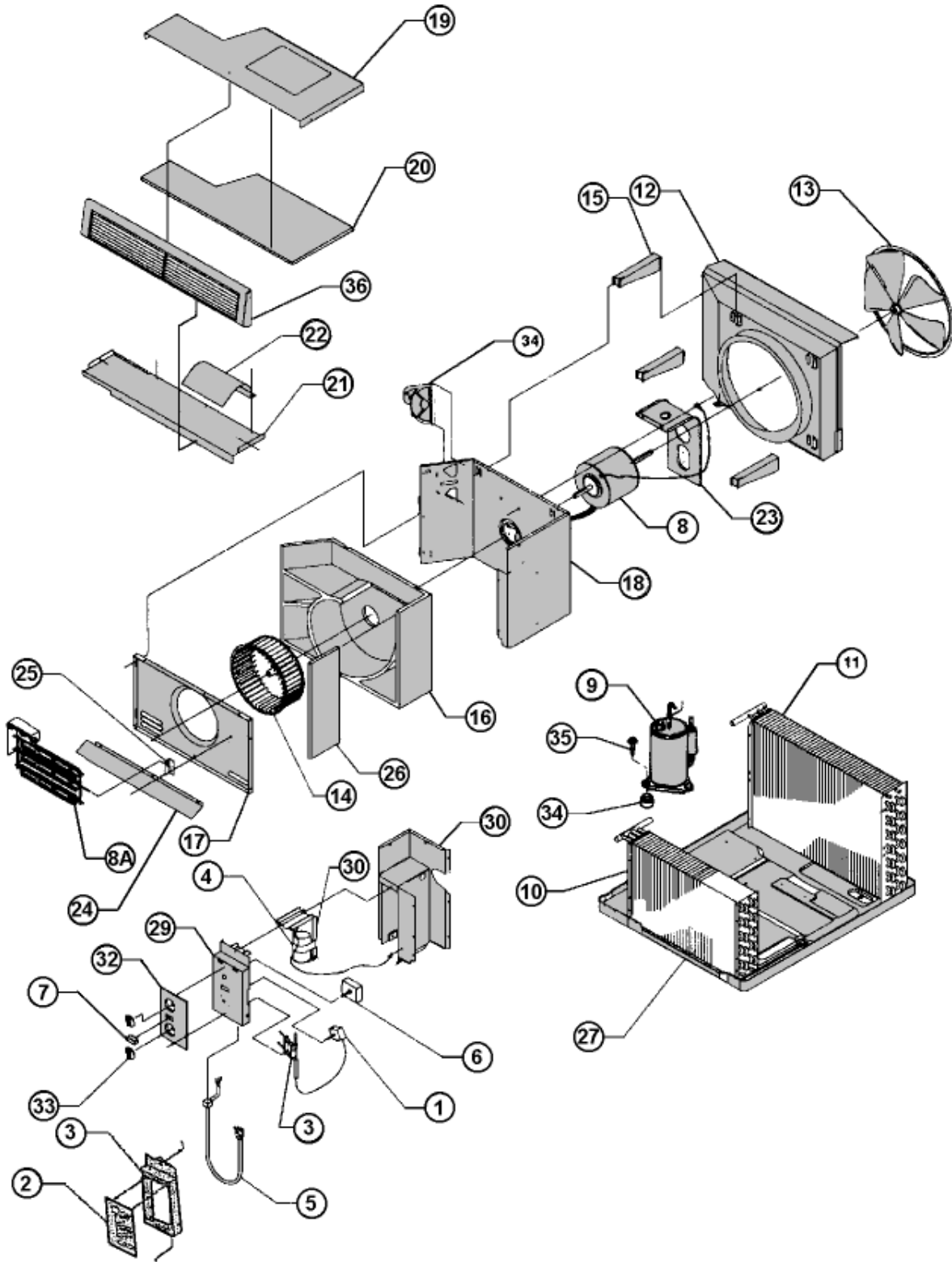
## SMALL CHASSIS "S" SERIES PARTS LIST - 230V

|                                 | CHASSIS PARTS        |          | ES12J33-A | ES16J33A-A | KS12J30B-A | RS16J30A-A | SS12J30D-A | SS16J30A-A | YS12J33-A |     |
|---------------------------------|----------------------|----------|-----------|------------|------------|------------|------------|------------|-----------|-----|
| 37                              | INTAKE GRILLE        | 61808903 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 772 |
| *                               | LATCH, INTAKE GRILLE | 61989000 | 2         | 2          | 2          | 2          | 2          | 2          | 2         |     |
| 38                              | OUTER SHELL ASSLY    | 61825700 | 1         | 1          | 1          | 1          | 1          | 1          | 1         | 770 |
| 39                              | SILL PLATE           | 61808403 | 1         | 1          | 1          | 1          | 1          | 1          | 1         |     |
| *                               | CHASSIS GUIDE, SHELL | 61819601 | 2         | 2          | 2          | 2          | 2          | 2          | 2         |     |
| *                               | FRIEDRICH SCRIPT     | 60169105 | 1         | 1          | 1          | 1          | 1          | 1          | 1         |     |
| *                               | PUSHNUTS, SCRIPT     | 91002900 | 2         | 2          | 2          | 2          | 2          | 2          | 2         |     |
| 40                              | WINGBOARD            | 60294408 |           |            | 1          | 1          | 1          | 1          |           |     |
| 41                              | BRACKET, SUPPORT     | 61109503 |           |            | 2          | 2          | 2          | 2          |           |     |
| 42                              | ANGLE, WINGBOARD     | 61819801 |           |            | 2          | 2          | 2          | 2          |           |     |
| 43                              | ANGLE, TOP           | 61819701 |           |            | 1          | 1          | 1          | 1          |           |     |
| 44                              | GASKET, VINYL        | 60610303 | 1         | 1          | 1          | 1          | 1          | 1          | 1         |     |
| *                               | HARDWARE BAG(SCREWS) | 60846017 | 1         | 1          |            |            |            |            | 1         |     |
| *                               | HARDWARE BAG(SCREWS) | 60846016 |           |            | 1          | 1          | 1          | 1          |           |     |
| 45                              | GASKET, CHASSIS      | 61717301 | 1         | 1          | 1          | 1          | 1          | 1          | 1         |     |
| 45                              | GASKET, WINDOW       | 60073300 |           |            | 1          | 1          | 1          | 1          |           |     |
| *                               | PAD, SHIPPING TOP    | 61839600 | 1         | 1          | 1          | 1          | 1          | 1          | 1         |     |
| *                               | PAD, SHIPPING        | 61839500 | 1         | 1          | 1          | 1          | 1          | 1          |           |     |
| *                               | PAD, FRONT SUPPORT   | 61839700 | 1         | 1          | 1          | 1          | 1          | 1          | 1         |     |
| *                               | CARTON, SHIPPING     | 61841901 | 1         | 1          | 1          | 1          | 1          | 1          | 1         |     |
| <b>OPTIONAL ACCESSORY ITEMS</b> |                      |          |           |            |            |            |            |            |           |     |
| *                               | DRAIN KIT, DC-2      | 01900235 | 1         | 1          | 1          | 1          | 1          | 1          | 1         |     |
| *                               | START KIT, CAP.RELAY | 61008903 | 1         | 1          | 1          | 1          | 1          | 1          | 1         |     |
| *                               | REMOTE CONTROLLER    | 61826603 |           |            |            |            | 1          | 1          |           |     |
| *                               | INSTALLATION BOOK    | 92003601 | 1         | 1          | 1          | 1          | 1          | 1          | 1         |     |
| *                               | OPERATION BOOK       | 92000304 | 1         | 1          |            |            |            |            | 1         |     |
| *                               | OPERATION BOOK       | 92000505 |           |            | 1          |            |            |            |           |     |
| *                               | OPERATION BOOK       | 92006102 |           |            |            | 1          |            |            |           |     |
| *                               | OPERATION BOOK       | 92000901 |           |            |            |            | 1          | 1          |           |     |
| *                               | QUICK REF. CARD      | 92004401 |           |            |            |            | 1          | 1          |           |     |
| *                               | PARTS MANUAL         | 92013200 | 1         | 1          | 1          | 1          | 1          | 1          | 1         |     |
| *                               | SERVICE MANUAL       | 92013100 | 1         | 1          | 1          | 1          | 1          | 1          | 1         |     |

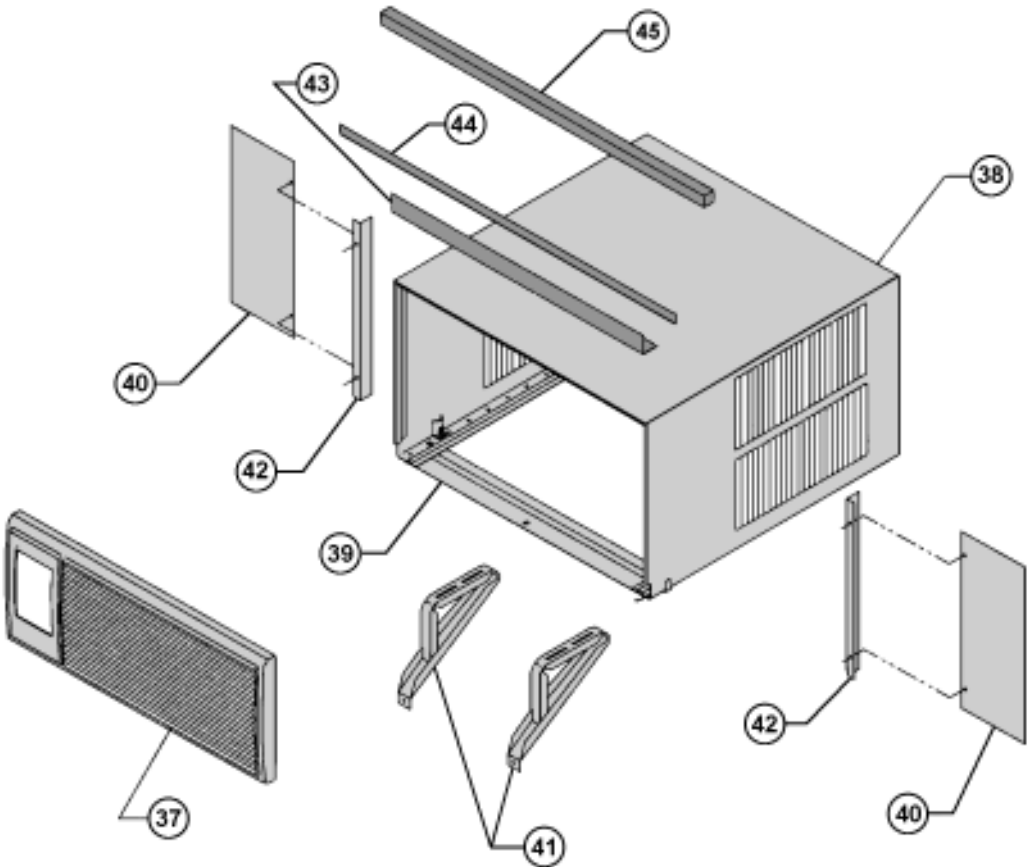
\* PARTS NOT SHOWN

**"M" Series  
230V  
Medium Chassis  
Room Air Conditioner Section**

# Medium Chassis "M" SERIES CHASSIS PARTS (EM, KM, RM, SM, & YM)



**Medium Chassis "M" SERIES CABINET & MOUNTING PARTS  
(EK, EM, KM, RM, SM, YM)**



## MEDIUM CHASSIS "M" SERIES PARTS LIST

| REF | DESCRIPTION        | PART NO# | EM 230     |            |           |           | KM 230     |           | RM 230      |           | SM 230    |           |            |   | YM 230 | CODE |
|-----|--------------------|----------|------------|------------|-----------|-----------|------------|-----------|-------------|-----------|-----------|-----------|------------|---|--------|------|
|     |                    |          | EM18J34B-B | EM18J30C-A | EM20J30-A | EM24J30-A | RM18J30A-A | RM24J30-A | SM18J30BR-A | SM20J30-A | SM20J30-B | SM24J30-A | YM18J34C-A |   |        |      |
| 1   | THERMOSTAT         | 61822400 | 1          |            |           |           |            |           |             |           |           |           |            | 1 | 120    |      |
| 1   | THERMOSTAT         | 61822500 |            | 1          | 1         | 1         | 1          | 1         |             |           |           |           |            |   | 120    |      |
| *   | RESISTOR           | 61808001 | 1          | 1          | 1         | 1         | 1          | 1         |             |           |           |           |            | 1 | 200    |      |
| *   | THERMOSTAT, DEF.   | 61350313 |            |            |           |           |            |           |             |           |           |           |            | 1 | 122    |      |
| 2   | ELECTRONIC BOARD   | 61921104 |            |            |           |           |            |           |             | 1         | 1         | 1         | 1          |   | 331    |      |
| *   | REMOTE CONTROL     | 61826603 |            |            |           |           |            |           |             | 1         |           |           |            |   | 350    |      |
| *   | OVERLOAD           | 61764522 |            |            |           |           |            |           |             |           |           |           |            | 1 | 190    |      |
| 4   | CAPACITOR          | 61080557 |            |            | 1         |           |            |           |             |           | 1         | 1         |            |   | 150    |      |
| 4   | CAPACITOR          | 61080529 |            |            |           | 1         |            | 1         |             |           |           |           | 1          |   | 150    |      |
| 4   | CAPACITOR          | 61080536 | 1          | 1          |           |           | 1          |           | 1           |           |           |           |            |   | 150    |      |
| 4   | CAPACITOR          | 61080553 |            |            |           |           |            |           |             |           |           |           |            | 1 | 150    |      |
| 5   | SUPPLY CORD        | 60500048 | 1          |            |           |           |            |           |             |           |           |           |            | 1 | 220    |      |
| 5   | SUPPLY CORD        | 60500051 |            | 1          | 1         |           | 1          |           | 1           | 1         | 1         |           |            |   | 220    |      |
| 5   | SUPPLY CORD        | 60500049 |            |            |           | 1         |            | 1         |             |           |           |           | 1          |   | 220    |      |
| 6   | SWITCH SYS. 8 POS. | 60607204 | 1          |            |           |           |            |           |             |           |           |           |            | 1 | 130    |      |
| 6   | SWITCH SYS. 5 POS. | 60607203 |            | 1          | 1         | 1         |            |           |             |           |           |           |            |   | 130    |      |
| 6   | SWITCH SYS. 6 POS. | 60607205 |            |            |           |           | 1          | 1         |             |           |           |           |            |   | 130    |      |
| 7   | SWITCH (YES - NO)  | 61806102 | 1          | 1          | 1         | 1         | 1          | 1         |             |           |           |           |            | 1 | 132    |      |
| 8   | FAN MOTOR          | 61871432 |            |            |           |           | 1          | 1         | 1           | 1         | 1         | 1         |            |   | 110    |      |
| 8   | FAN MOTOR          | 61871439 | 1          | 1          | 1         | 1         |            |           |             |           |           |           |            | 1 | 110    |      |
| *   | SOLENOID COIL      | 25063600 |            |            |           |           |            |           |             |           |           |           |            | 1 | 240    |      |
| 8A  | HEATER             | 61878602 | 1          |            |           |           |            |           |             |           |           |           |            | 1 | 210    |      |

\* PARTS NOT SHOWN

## MEDIUM CHASSIS "M" SERIES PARTS LIST

| REF | DESCRIPTION     | PART NO# | EM 230     |            |           |           | KM 230     |           |             |           | RM 230    |           |            |   | SM 230 |   |   |     | YM 230 | CODE |
|-----|-----------------|----------|------------|------------|-----------|-----------|------------|-----------|-------------|-----------|-----------|-----------|------------|---|--------|---|---|-----|--------|------|
|     |                 |          | EM18J34B-B | KM18J30C-A | KM20J30-A | KM24J30-A | RM18J30A-A | RM24J30-A | SM18J30BR-A | SM20J30-A | SM20J30-B | SM24J30-A | YM18J34C-A |   |        |   |   |     |        |      |
| 9   | COMPRESSOR      | 61716652 |            |            |           | 1         |            |           |             | 1         |           |           |            |   |        | 1 |   | 600 |        |      |
| 9   | COMPRESSOR      | 61716651 |            |            | 1         |           |            |           |             |           |           | 1         | 1          |   |        |   |   | 600 |        |      |
| 9   | COMPRESSOR      | 61716617 | 1          | 1          |           |           |            | 1         |             |           | 1         |           |            |   |        |   |   | 600 |        |      |
| 9   | COMPRESSOR      | 61716660 |            |            |           |           |            |           |             |           |           |           |            |   |        |   | 1 | 600 |        |      |
| 10  | EVAPORATOR COIL | 61850011 | 1          | 1          |           |           |            | 1         |             |           | 1         |           |            |   |        |   |   | 400 |        |      |
| 10  | EVAPORATOR COIL | 61850002 |            |            |           |           |            |           |             |           |           |           |            |   |        |   | 1 | 400 |        |      |
| 10  | EVAPORATOR COIL | 62050015 |            |            |           | 1         |            |           | 1           |           |           |           |            |   |        | 1 |   | 400 |        |      |
| 10  | EVAPORATOR COIL | 62050016 |            |            | 1         |           |            |           |             |           | 1         | 1         |            |   |        |   |   | 400 |        |      |
| 11  | CONDENSER COIL  | 62050215 |            |            |           | 1         |            |           | 1           |           |           |           |            |   |        | 1 |   | 400 |        |      |
| 11  | CONDENSER COIL  | 61850200 | 1          | 1          | 1         |           |            | 1         |             |           | 1         | 1         | 1          |   |        |   |   | 410 |        |      |
| 11  | CONDENSER COIL  | 61850205 |            |            |           |           |            |           |             |           |           |           |            |   |        |   | 1 | 410 |        |      |
| *   | DRIER, LIQUID   | 60308101 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1         | 1         | 1         | 1          | 1 | 1      |   |   | 480 |        |      |
| *   | DRIER, SUCTION  | 61828200 |            |            |           |           |            |           |             |           |           |           |            |   |        |   | 1 | 480 |        |      |
| *   | CHECK VALVE     | 61824402 |            |            |           |           |            |           |             |           |           |           |            |   |        |   | 1 | 510 |        |      |
| *   | REVERSING VALVE | 25018701 |            |            |           |           |            |           |             |           |           |           |            |   |        |   | 1 | 500 |        |      |
| *   | CAPILLARY TUBE  | 01389975 | 1          | 1          |           |           |            | 1         |             |           | 1         |           |            |   |        |   |   | 471 |        |      |
| *   | CAPILLARY TUBE  | 03760411 |            |            |           |           |            |           |             |           |           |           |            |   |        |   | 1 | 471 |        |      |
| *   | CAPILLARY TUBE  | 01389902 |            |            |           |           |            |           |             |           |           |           |            |   |        |   | 1 | 471 |        |      |
| *   | CAPILLARY TUBE  | 03760479 |            |            | 1         |           |            |           |             |           |           | 1         |            |   |        |   |   | 471 |        |      |
| *   | CAPILLARY TUBE  | 03760452 |            |            |           | 1         |            |           | 1           |           |           |           |            |   | 1      |   |   | 471 |        |      |

\* PARTS NOT SHOWN



## MEDIUM CHASSIS "M" SERIES PARTS LIST

| REF | DESCRIPTION           | PART NO# | EM 230     |            |           |           | KM 230     |           |             |          | RM 230    |          |            |   | SM 230 |     |     |  | YM 230 | CODE |
|-----|-----------------------|----------|------------|------------|-----------|-----------|------------|-----------|-------------|----------|-----------|----------|------------|---|--------|-----|-----|--|--------|------|
|     |                       |          | EM18J34B-B | KM18J30C-A | KM20J30-A | KM24J30-A | RK18J30A-A | RM24J30-A | SM18J30BR-A | SM20J30A | SM20J30-B | SM24J30A | YM18J34C-A |   |        |     |     |  |        |      |
| 12  | SHROUD, CONDENSER     | 61804901 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 1   | 720 |  |        |      |
| 13  | FAN BLADE, COND.      | 60542004 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 1   | 710 |  |        |      |
| 14  | BLOWER WHEEL, EVAP.   | 60610601 | 1          | 1          | 1         |           | 1          |           | 1           |          | 1         | 1        | 1          |   |        | 700 |     |  |        |      |
| 14  | BLOWER WHEEL, EVAP.   | 60610605 |            |            |           | 1         |            | 1         |             |          |           |          | 1          | 1 |        | 700 |     |  |        |      |
| 15  | BRACE, COND.SHROUD    | 61802600 | 3          | 3          | 3         | 3         | 3          | 3         | 3           | 3        | 3         | 3        | 3          | 3 | 3      | 722 |     |  |        |      |
| 16  | SCROLL                | 61817500 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 743 |     |  |        |      |
| 17  | BLOWER FRONT          | 61817400 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 742 |     |  |        |      |
| *   | INSULATION, L/S       | 61816800 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 781 |     |  |        |      |
| 20  | INSULATION, TOP       | 61816701 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 781 |     |  |        |      |
| *   | INSULATION, INNERWALL | 61816901 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 781 |     |  |        |      |
| 18  | INNER WALL            | 61907200 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 777 |     |  |        |      |
| 19  | TOP COVER             | 61906700 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 746 |     |  |        |      |
| 21  | DECK                  | 61817100 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 745 |     |  |        |      |
| 22  | AIR FOIL              | 61820200 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 744 |     |  |        |      |
| 24  | SHIELD, BOTTOM        | 61812900 | 1          |            |           |           |            |           |             |          |           |          |            |   | 1      | 999 |     |  |        |      |
| 26  | SHIELD, SIDE          | 61821801 | 1          |            |           |           |            |           |             |          |           |          |            |   | 1      | 999 |     |  |        |      |
| 25  | BRACKET, HTR          | 61818900 | 1          |            |           |           |            |           |             |          |           |          |            |   | 1      | 730 |     |  |        |      |
| 27  | BASE PAN              | 61809005 | 1          |            |           |           |            |           |             |          |           |          |            |   | 1      | 730 |     |  |        |      |
| 27  | BASE PAN              | 61803411 |            | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          |   |        | 730 |     |  |        |      |
| *   | BELLOWS, DRAIN VALVE  | 60179903 | 1          |            |           |           |            |           |             |          |           |          |            |   | 1      | 801 |     |  |        |      |
| *   | DRAIN PAN, EVAP.      | 61803800 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 840 |     |  |        |      |
| *   | GRILLE, REAR          | 61818801 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 771 |     |  |        |      |
| 28  | DOOR, SLIDE ASY       | 61821500 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 810 |     |  |        |      |
| *   | CONNECTOR SLIDE ASY   | 61814800 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 811 |     |  |        |      |
| *   | WIRE CLIP, SLIDE ASSY | 60301800 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 999 |     |  |        |      |
| 29  | PANEL, CTRL. MOUNT    | 61811000 | 1          | 1          | 1         | 1         | 1          | 1         |             |          |           |          |            |   | 1      | 999 |     |  |        |      |
| 29  | PANEL, CTRL. MOUNT    | 61811001 |            |            |           |           |            |           | 1           | 1        | 1         | 1        |            |   |        | 999 |     |  |        |      |
| *   | PANEL, L/S MED        | 61937100 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 999 |     |  |        |      |
| 30  | BRACKET, CAP. MOUNT   | 61820400 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 999 |     |  |        |      |
| *   | STRAP, CAP.           | 61820700 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 999 |     |  |        |      |
| 32  | DECORATIVE PANEL      | 61823300 | 1          |            |           |           |            |           |             |          |           |          |            |   | 1      | 999 |     |  |        |      |
| 32  | DECORATIVE PANEL      | 61822600 |            | 1          | 1         | 1         | 1          | 1         |             |          |           |          |            |   |        | 999 |     |  |        |      |
| 33  | KNOBS, CRTL.          | 61493905 | 2          | 2          | 2         | 2         | 2          | 2         |             |          |           |          |            |   | 2      | 761 |     |  |        |      |
| *   | BRACKET, RESISTOR BLK | 61820600 | 1          | 1          | 1         | 1         | 1          | 1         |             |          |           |          |            |   | 1      | 999 |     |  |        |      |
| *   | HOLDER, THERMISTOR    | 61925001 |            |            |           |           |            |           | 1           | 1        | 1         | 1        |            |   |        | 764 |     |  |        |      |
| *   | HOLDER, AIR FILTER    | 61823000 | 2          | 2          | 2         | 2         | 2          | 2         | 2           | 2        | 2         | 2        | 2          | 2 | 2      | 756 |     |  |        |      |
| *   | FILTER, AIR           | 60865809 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 754 |     |  |        |      |
| *   | CLAMP, SUPPLY CORD    | 91500302 | 1          |            |           |           |            |           |             |          |           |          |            |   | 1      | 999 |     |  |        |      |
| *   | CLAMP, SUPPLY CORD    | 91500301 |            | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          |   |        | 999 |     |  |        |      |
| 34  | GROMMET, COMP.        | 61028900 | 3          | 3          | 3         | 3         | 3          | 3         | 3           | 3        | 3         | 3        | 3          | 3 | 3      | 790 |     |  |        |      |
| 35  | SCREW, COMP.          | 91400400 | 3          | 3          | 3         | 3         | 3          | 3         | 3           | 3        | 3         | 3        | 3          | 3 | 3      | 999 |     |  |        |      |
| *   | COUNTER WEIGHT        | 61715800 | 3          | 3          | 2         | 2         | 2          | 3         | 2           | 2        | 2         | 2        | 2          | 1 |        | 999 |     |  |        |      |
| *   | GROMMET, SUCTION LN.  | 61807600 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 999 |     |  |        |      |
| 23  | MOUNT, FAN MOTOR      | 61804100 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1         | 1        | 1          | 1 | 1      | 900 |     |  |        |      |

\* PARTS NOT SHOWN

## MEDIUM CHASSIS "M" SERIES PARTS LIST

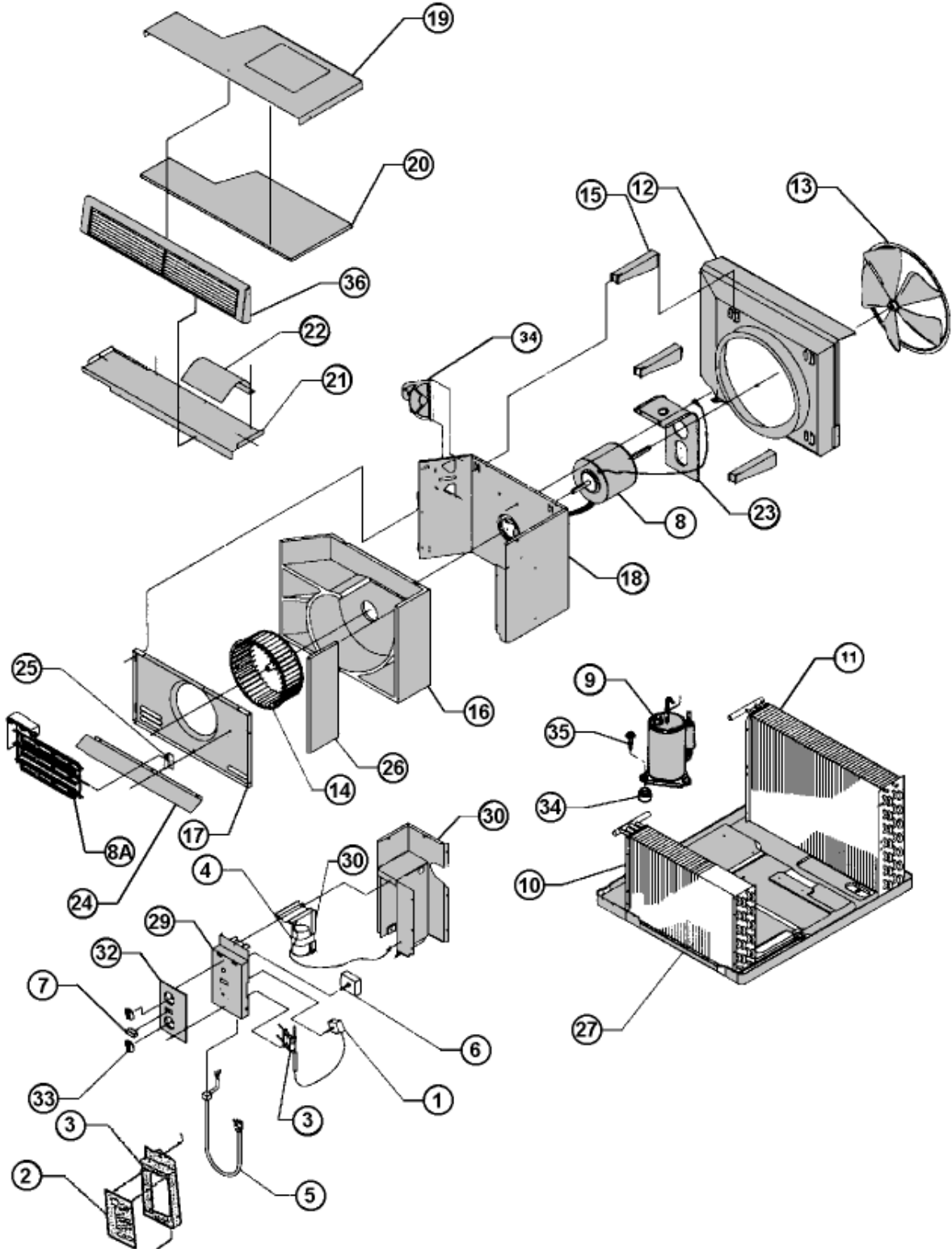
| REF                             | DESCRIPTION          | PART NO# | EM 230     |            |           |           | KM 230     |           |             |          | RM 230     |          |            |   | SM 230 |   |   |     | YM 230 | CODE |
|---------------------------------|----------------------|----------|------------|------------|-----------|-----------|------------|-----------|-------------|----------|------------|----------|------------|---|--------|---|---|-----|--------|------|
|                                 |                      |          | EM18J34B-B | EM18J30C-A | KM20J30-A | KM24J30-A | RM18J30A-A | RM24J30-A | SM18J30BR-A | SM20J30A | SM20J30J-B | SM24J30A | YM18J34C-A |   |        |   |   |     |        |      |
| 36                              | PLENIUM ASLY.        | 61810200 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 | 753 |        |      |
| 37                              | GRILLE, INTAKE       | 61811103 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 | 772 |        |      |
| *                               | LATCH, GRILLE INTAKE | 61989000 | 2          | 2          | 2         | 1         | 2          | 2         | 2           | 2        | 2          | 2        | 2          | 2 | 2      | 2 | 2 | 999 |        |      |
| 38                              | OUTER SHELL          | 61825701 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 | 770 |        |      |
| 39                              | SILL PLATE           | 61808403 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 | 999 |        |      |
| *                               | CHASSIS GUIDE, SHELL | 61819601 | 2          | 2          | 2         | 2         | 2          | 1         | 2           | 2        | 2          | 2        | 2          | 2 | 2      | 2 | 2 | 999 |        |      |
| *                               | CHASSIS RETAINER     | 61826400 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 | 999 |        |      |
| *                               | FRIEDRICH SCRIPT     | 60169103 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 | 999 |        |      |
| *                               | PUSHNUTS, SCRIPT     | 91002900 | 2          | 2          | 2         | 2         | 2          | 2         | 2           | 2        | 2          | 2        | 2          | 2 | 2      | 2 | 2 | 999 |        |      |
| 40                              | WINGBOARD            | 60294409 |            | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 | 999 |        |      |
| *                               | HARDWARE (SCREWS)    | 60846017 | 1          |            |           |           |            |           |             |          |            |          |            |   |        |   | 1 | 999 |        |      |
| *                               | HARDWARE (SCREWS)    | 60846016 |            | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 | 999 |        |      |
| 45                              | GASKET, CHASSIS      | 61717301 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 | 780 |        |      |
| 45                              | GASKET, WINDOW       | 60073300 |            | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 | 780 |        |      |
| 46                              | GASKET, VINYL        | 60610303 |            | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 | 780 |        |      |
| *                               | CARTON, SHIPPING     | 61841902 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 | 999 |        |      |
| *                               | PAD, SHIPPING TOP    | 61839600 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 | 999 |        |      |
| *                               | PAD, FRONT SUPPORT   | 61839700 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 | 999 |        |      |
| *                               | SHIPPING SUPPORT     | 61839900 | 2          | 2          | 2         |           | 2          | 2         | 2           | 2        | 2          | 2        | 2          | 2 | 2      | 2 | 2 | 999 |        |      |
| *                               | PAD, SHIPPING        | 61839500 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 | 999 |        |      |
| 41                              | BRACKET, SUPPORT     | 61109503 |            | 2          | 2         | 2         | 2          | 2         | 2           | 2        | 2          | 2        | 2          | 2 | 2      | 2 | 2 | 999 |        |      |
| 43                              | ANGLE, TOP SUPPORT   | 61819701 |            | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 | 999 |        |      |
| 42                              | ANGLE, WINGBOARDS    | 61819803 |            | 2          | 2         | 2         | 2          | 2         | 2           | 2        | 2          | 2        | 2          | 2 | 2      | 2 | 2 | 999 |        |      |
| <b>OPTIONAL ACCESSORY ITEMS</b> |                      |          |            |            |           |           |            |           |             |          |            |          |            |   |        |   |   |     |        |      |
| *                               | DRAIN KIT, DC-2      | 01900235 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 |     |        |      |
| *                               | START KIT, CAP.RELAY | 61008903 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 |     |        |      |
| *                               | REMOTE CONTROLLER    | 61826603 |            |            |           |           |            |           |             |          | 1          | 1        | 1          |   |        |   |   |     |        |      |
| *                               | PARTS MANUAL         | 92013200 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 |     |        |      |
| *                               | SERVICE MANUAL       | 92013100 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 |     |        |      |
| *                               | INSTALLATION BOOK    | 92003602 | 1          | 1          | 1         | 1         | 1          | 1         | 1           | 1        | 1          | 1        | 1          | 1 | 1      | 1 | 1 |     |        |      |
| *                               | OPERATION BOOK       | 92000306 | 1          |            |           |           |            |           |             |          |            |          |            |   |        |   | 1 |     |        |      |
| *                               | OPERATION BOOK       | 92000505 |            | 1          | 1         | 1         |            |           |             |          |            |          |            |   |        |   |   |     |        |      |
| *                               | OPERATION BOOK       | 92006102 |            |            |           |           | 1          | 1         |             |          |            |          |            |   |        |   |   |     |        |      |
| *                               | OPERATION BOOK       | 92009004 |            |            |           |           |            |           |             | 1        | 1          | 1        | 1          |   |        |   |   |     |        |      |
| *                               | QUICK REF. CARD      | 92004401 |            |            |           |           |            |           |             | 1        | 1          | 1        | 1          |   |        |   |   |     |        |      |

\* PARTS NOT SHOWN

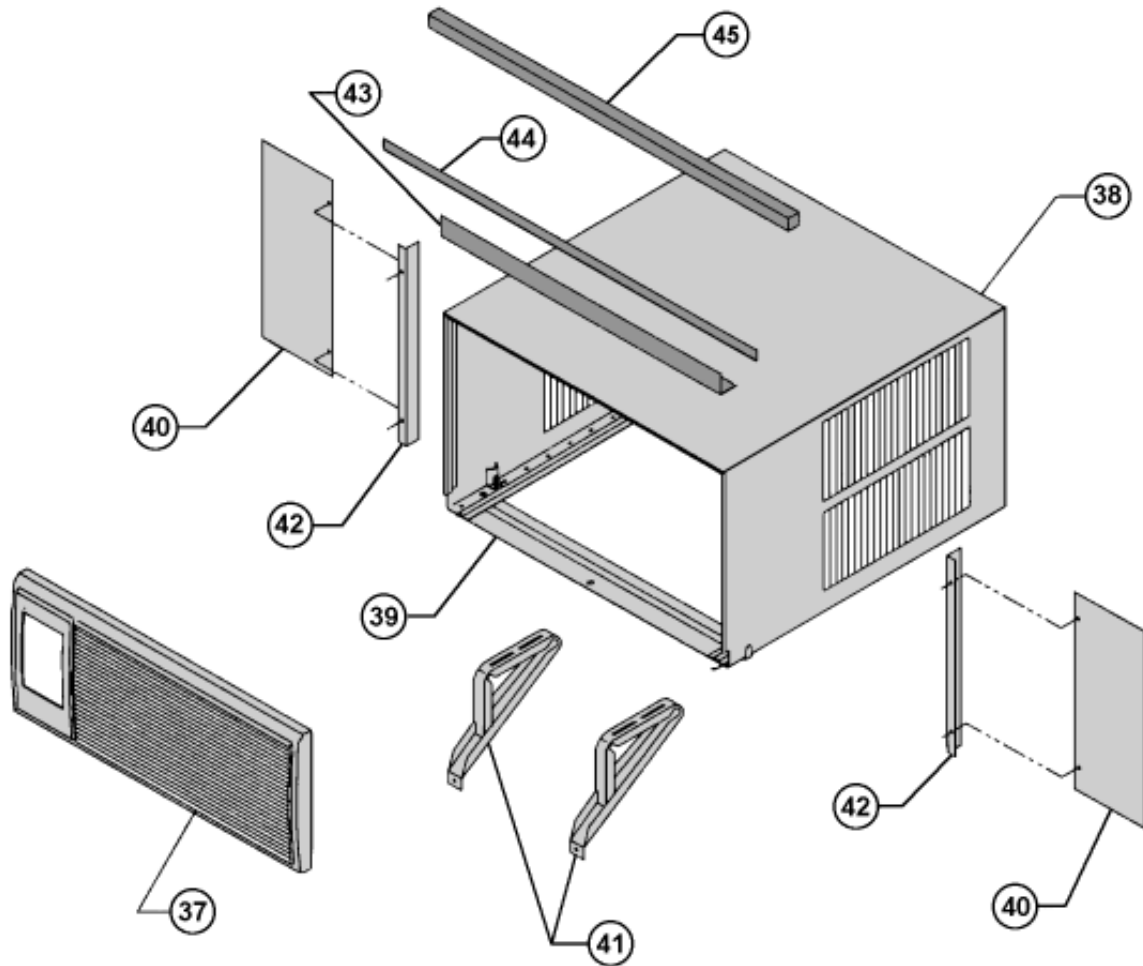


**"L" Series  
Large Chassis  
Room Air Conditioner Section**

# LARGE CHASSIS "L" SERIES CHASSIS PARTS (SL, EL, & YL)



# LARGE CHASSIS "L" SERIES CABINET & MOUNTING PARTS (SL, EL, & YL)



## LARGE CHASSIS "L" SERIES PARTS LIST

| REF                        | DESCRIPTION        | PART NO# | SL 230    |            |           |           | EL 230    |           |            | CODE |
|----------------------------|--------------------|----------|-----------|------------|-----------|-----------|-----------|-----------|------------|------|
|                            |                    |          | SL25J30-A | SL28J30B-A | SL36J30-A | SL36J30-B | EL25J35-A | EL36J35-A | YL24J35D-A |      |
| <b>ELECTRICAL PARTS</b>    |                    |          |           |            |           |           |           |           |            |      |
| 1                          | THERMOSTAT         | 61828500 | 1         |            | 1         | 1         |           |           |            | 120  |
| 1                          | THERMOSTAT         | 61822400 |           |            |           |           | 1         |           | 1          | 120  |
| 1                          | THERMOSTAT         | 61822500 |           | 1          |           |           |           |           |            | 120  |
| 1                          | THERMOSTAT         | 61828400 |           |            |           |           |           | 1         |            | 120  |
| *                          | THERMOSTAT, DEF.   | 61350313 |           |            |           |           |           |           | 1          | 122  |
| 4                          | CAPACITOR          | 61080529 | 1         |            |           |           | 1         |           | 1          | 150  |
| 4                          | CAPACITOR          | 61080557 |           | 1          |           |           |           |           |            | 150  |
| 4                          | CAPACITOR          | 61080527 |           |            | 1         | 1         |           |           |            | 150  |
| 4                          | CAPACITOR          | 61080564 |           |            |           |           |           | 1         |            | 150  |
| 5                          | SUPPLY CORD        | 60500049 | 1         | 1          |           |           |           |           |            | 220  |
| 5                          | SUPPLY CORD        | 60500055 |           |            | 1         | 1         | 1         | 1         | 1          | 220  |
| 3                          | RESISTOR           | 61808001 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 200  |
| 6                          | SWITCH SYS. 5 POS. | 60607203 | 1         | 1          | 1         | 1         |           |           |            | 130  |
| 6                          | SWITCH SYS. 8 POS. | 60607204 |           |            |           |           | 1         | 1         | 1          | 130  |
| 7                          | SWITCH (YES - NO)  | 61806102 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 132  |
| 8                          | FAN MOTOR          | 61871446 |           |            | 1         | 1         |           |           |            | 110  |
| 8                          | FAN MOTOR          | 61871447 | 1         | 1          |           |           | 1         |           | 1          | 110  |
| 8                          | FAN MOTOR          | 61871434 |           |            |           |           |           | 1         |            | 110  |
| *                          | SOLENOID COIL      | 25063600 |           |            |           |           |           |           |            | 240  |
| 8A                         | HEATER             | 61878602 |           |            |           |           | 1         | 1         | 1          | 210  |
| REF                        | DESCRIPTION        | PART NO# | SL 230    |            |           |           | EL 230    |           |            | CODE |
| <b>REFRIGERATION PARTS</b> |                    |          |           |            |           |           |           |           |            |      |
|                            |                    |          | SL25J30-A | SL28J30B-A | SL36J30-A | SL36J30-B | EL25J35-A | EL36J35-A | YL24J35D-A |      |
| 9                          | COMPRESSOR         | 61716652 | 1         |            |           |           | 1         |           | 1          | 600  |
| 9                          | COMPRESSOR         | 61716650 |           | 1          |           |           |           |           |            | 600  |
| 9                          | COMPRESSOR         | 61716632 |           |            | 1         | 1         |           | 1         |            | 600  |
| 10                         | EVAPORATOR COIL    | 62050001 |           | 1          | 1         | 1         |           | 1         |            | 400  |
| 10                         | EVAPORATOR COIL    | 61850003 | 1         |            |           |           | 1         |           | 1          | 400  |
| 11                         | CONDENSER COIL     | 62050220 | 1         |            |           |           | 1         |           |            | 410  |
| 11                         | CONDENSER COIL     | 62050209 |           | 1          |           |           |           |           |            | 410  |
| 11                         | CONDENSER COIL     | 62050201 |           |            | 1         | 1         |           | 1         |            | 410  |
| 11                         | CONDENSER COIL     | 61850203 |           |            |           |           |           |           | 1          | 410  |
| *                          | DRIER, LIQUID      | 60308101 | 1         | 1          | 1         | 1         | 1         | 1         |            | 480  |
| *                          | DRIER, SUCTION     | 61828201 |           |            |           |           |           |           | 1          | 480  |
| *                          | CHECH VALVE        | 61824402 |           |            |           |           |           |           | 1          | 510  |
| *                          | REVERSING VALVE    | 25018701 |           |            |           |           |           |           | 1          | 500  |
| *                          | CAPILLARY TUBE     | 03760473 | 2         |            |           |           | 2         |           |            | 471  |
| *                          | CAPILLARY TUBE     | 01390005 |           | 2          | 2         | 2         |           | 2         | 1          | 471  |
| *                          | CAPILLARY TUBE     | 03760395 |           |            |           |           |           |           | 1          | 471  |

\* PARTS NOT SHOWN

## LARGE CHASSIS "L" SERIES PARTS LIST

| REF | DESCRIPTION              | PART NO# | SL 230    |            |           |           | EL 230    |           |            | CODE |
|-----|--------------------------|----------|-----------|------------|-----------|-----------|-----------|-----------|------------|------|
|     |                          |          | SL25J30-A | SL28J30B-A | SL36J30-A | SL36J30-B | EL25J35-A | EL36J35-A | YL24J35D-A |      |
| *   | SHROUD, W/SUMP LRG       | 61807702 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 720  |
| 13  | FAN BLADE, COND.         | 60542001 |           |            |           |           |           |           |            | 710  |
| 13  | FAN BLADE, COND.         | 60542007 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 710  |
| 14  | BLOWER WHEEL, EVAP.      | 60610602 | 1         | 1          |           |           | 1         |           | 1          | 700  |
| 14  | BLOWER WHEEL, EVAP.      | 60610609 |           |            | 1         | 1         |           | 1         |            | 700  |
| 15  | BRACE, COND.SHROUD       | 61810000 | 3         | 3          | 3         | 3         | 3         | 3         | 3          | 722  |
| 16  | SCROLL                   | 61818100 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 743  |
| 17  | BLOWER FRONT             | 61817800 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 742  |
| *   | INSULATION, L/S AIR DECK | 61818300 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 781  |
| 20  | INSULATION, TOP          | 61818201 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 781  |
| *   | INSULATION, INNERWALL    | 61816902 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 781  |
| 18  | INNER WALL               | 61907100 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 777  |
| 19  | TOP COVER                | 61906600 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 746  |
| 21  | DECK                     | 61818000 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 745  |
| 22  | AIR FOIL                 | 61820201 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 744  |
| 24  | SHIELD, BOTTOM           | 61813501 |           |            |           |           | 1         |           | 1          | 999  |
| 24  | SHIELD, BOTTOM           | 61813502 |           |            |           |           |           | 1         |            | 999  |
| 26  | SHIELD, SIDE             | 61821900 |           |            |           |           | 1         | 1         | 1          | 999  |
| 25  | BRACKET, HTR             | 61818900 |           |            |           |           | 1         | 1         | 1          | 999  |
| 27  | BASE PAN                 | 61807101 |           |            | 1         | 1         |           |           |            | 730  |
| 27  | BASE PAN                 | 61807104 | 1         | 1          |           |           |           |           |            | 730  |
| 27  | BASE PAN                 | 61809501 |           |            |           |           |           | 1         |            | 730  |
| 27  | BASE PAN                 | 61809503 |           |            |           |           | 1         |           | 1          | 730  |
| *   | BELLOWS, DRAIN VALVE     | 60179903 |           |            |           |           | 1         | 1         | 1          | 801  |
| *   | DRAIN PAN, EVAP.         | 61807400 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 840  |
| *   | GRILLE, REAR             | 61818802 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 771  |
| 28  | DOOR, SLIDE ASY          | 61821500 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 810  |
| *   | CONNECTOR SLIDE ASY      | 61814801 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 811  |
| *   | WIRE CLIP, SLIDE ASSY    | 60301800 | 2         | 2          | 2         | 2         | 2         | 2         | 2          | 999  |
| 29  | PANEL, CTRL. MOUNT       | 61806900 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 999  |
| *   | PANEL, LIS LRG           | 61937000 | 1         | 1          | 1         | 1         | 1         | 1         |            | 999  |
| 31  | PARTITION, CTRL. BOX     | 61807000 | 1         | 1          | 1         | 1         |           |           |            | 999  |
| 31  | PARTITION, CTRL. BOX     | 61807001 |           |            |           |           | 1         | 1         | 1          | 999  |
| 30  | BRACKET, CAP.MOUNT       | 61820400 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 999  |
| *   | STRAP, CAP.              | 61820702 |           | 1          | 1         | 1         |           | 1         |            | 999  |
| *   | STRAP, CAP.              | 61820700 | 1         |            |           |           | 1         |           | 1          | 999  |
| 32  | DECORATIVE PANEL         | 61822600 | 1         | 1          | 1         | 1         |           |           |            | 999  |
| 32  | DECORATIVE PANEL         | 61823300 |           |            |           |           | 1         | 1         | 1          | 999  |
| 33  | KNOBS, CRTL.             | 61493905 | 2         | 2          | 2         | 2         | 2         | 2         | 2          | 761  |
| *   | BRACKET, RESISTOR BLK    | 61820600 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 999  |
| 23  | MOUNT, FAN MOTOR         | 61806700 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 900  |
| *   | HOLDER, AIR FILTER       | 61823000 | 2         | 2          | 2         | 2         | 2         | 2         | 2          | 756  |
| *   | FILTER, AIR              | 60865810 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 754  |
| *   | CLAMP, SUPPLY CORD       | 91500301 | 1         | 1          |           |           |           |           |            | 999  |
| *   | CLAMP, SUPPLY CORD       | 91500302 |           |            | 1         | 1         | 1         | 1         | 1          | 999  |
| 34  | GROMMET, COMP.           | 01150934 | 3         | 3          | 3         | 3         | 3         | 3         | 3          | 790  |
| 35  | SCREW, COMP.             | 91400400 | 3         | 3          | 3         | 3         | 3         | 3         | 3          | 999  |
| *   | RETAINER, CHASSIS        | 61826400 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 999  |
| *   | COUNTER WEIGHT           | 61715800 | 2         | 2          | 2         | 2         | 2         | 2         | 2          | 999  |
| *   | GROMMET, SUCTION LN.     | 61807601 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 999  |

\* PARTS NOT SHOWN



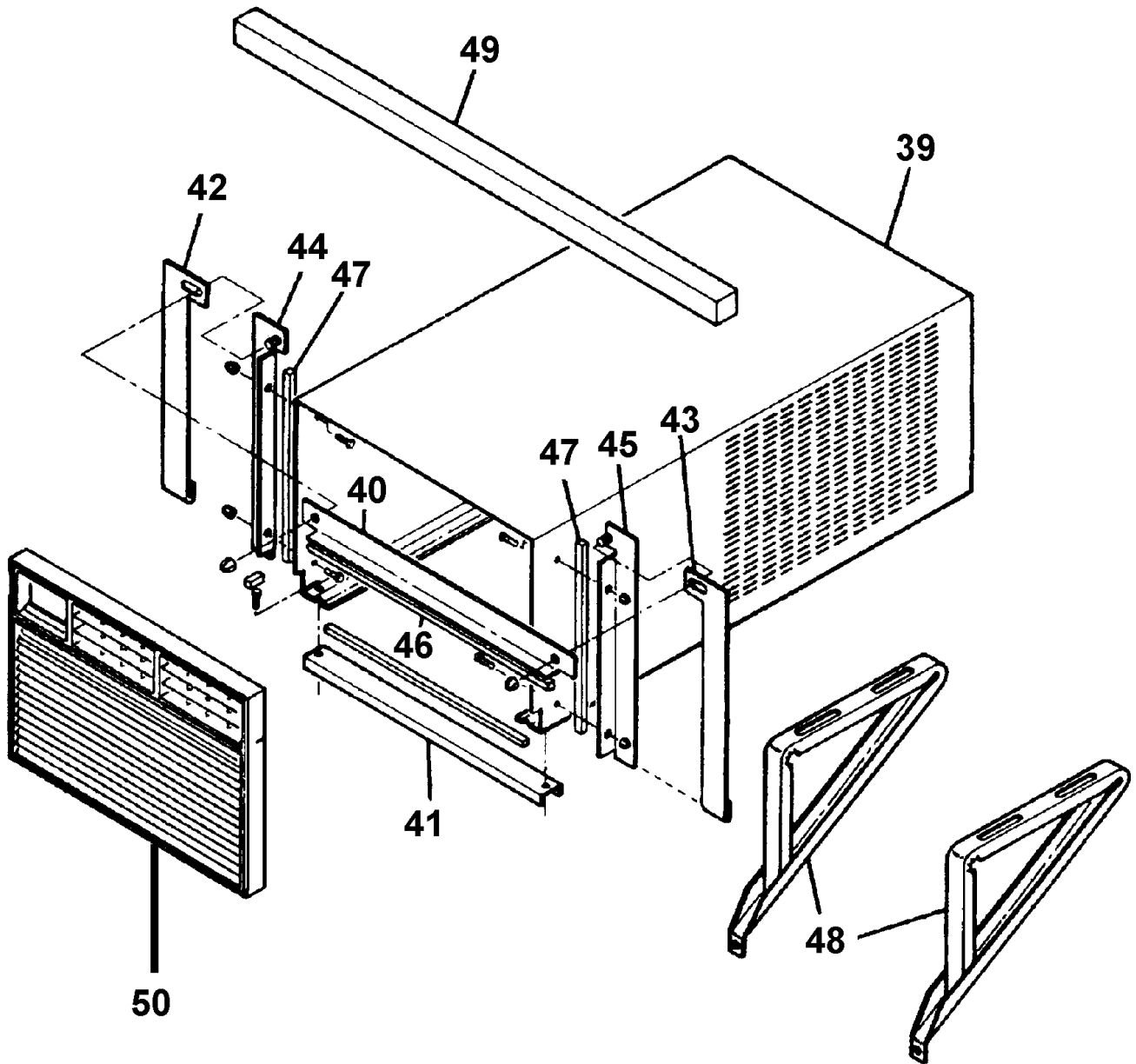
## LARGE CHASSIS "L" SERIES PARTS LIST

| REF                         | DESCRIPTION                 | PART NO# | SL 230    |            |           |           | EL 230    |           |            | CODE |
|-----------------------------|-----------------------------|----------|-----------|------------|-----------|-----------|-----------|-----------|------------|------|
|                             |                             |          | SL25J30-A | SL28J30B-A | SL36J30-A | SL36J30-B | EL25J35-A | EL36J35-A | YL24J35D-A |      |
| <b>ELECTRICAL PARTS</b>     |                             |          |           |            |           |           |           |           |            |      |
| 36                          | PLENIUM ASLY.               | 61810500 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 753  |
| 37                          | GRILLE, INTAKE              | 61810403 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 772  |
| *                           | LATCH, GRILLE INTAKE. METAL | 61989000 | 2         | 2          | 2         | 2         | 2         | 2         | 2          | 772  |
| 38                          | OUTER SHELL                 | 61825702 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 770  |
| 39                          | SILL PLATE                  | 61808401 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 999  |
| *                           | CHASSIS GUIDE, SHELL        | 61819601 | 2         | 2          | 2         | 2         | 2         | 2         | 2          | 999  |
| *                           | CHASSIS RETAINER            | 61826400 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 999  |
| *                           | FRIEDRICH SCRIPT            | 60169105 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 999  |
| *                           | PUSHNUTS, SCRIPT            | 91002900 | 2         | 2          | 2         | 2         | 2         | 2         | 2          | 999  |
| 40                          | WINGBOARD                   | 60294410 | 1         | 1          | 1         | 1         |           |           |            | 999  |
| *                           | HARDWARE (SCREWS)           | 60846016 | 1         | 1          | 1         | 1         |           |           |            | 999  |
| *                           | HARDWARE (SCREWS)           | 60846017 |           |            |           |           | 1         | 1         | 1          | 999  |
| 45                          | GASKET, CHASSIS             | 61717301 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 780  |
| 45                          | GASKET, WINDOW              | 60073300 | 1         | 1          | 1         | 1         |           |           |            | 780  |
| 44                          | GASKET, VINYL               | 60610303 | 1         | 1          | 1         | 1         |           |           |            | 780  |
| *                           | CARTON, SHIPPING            | 61841903 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 999  |
| *                           | PAD, SHIPPING TOP           | 61839601 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 999  |
| *                           | PAD, FRONT SUPPORT          | 61839701 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 999  |
| *                           | PAD, SHIPPING               | 61839501 | 1         | 1          | 1         | 1         | 1         | 1         | 1          | 999  |
| *                           | SUPPORT, SHIPPING           | 61839901 | 2         | 2          | 2         | 2         | 2         | 2         | 2          | 999  |
| *                           | SPACER, SHIPPING            | 61915100 | 2         | 2          | 2         | 2         | 2         | 2         | 2          | 999  |
| 41                          | BRACKET, SUPPORT            | 61109503 | 2         | 2          | 2         | 2         |           |           |            | 999  |
| 43                          | ANGLE, TOP SUPPORT          | 61819703 | 1         | 1          | 1         | 1         |           |           |            | 999  |
| 42                          | ANGLE, WINGBOARDS           | 61819805 | 2         | 2          | 2         | 2         |           |           |            | 999  |
| <b>OPTIONAL ACCESSORIES</b> |                             |          |           |            |           |           |           |           |            |      |
| *                           | ACCESSORY PKGE.             | WIKL     |           |            |           |           | 1         | 1         | 1          |      |
| *                           | HARD START KIT              | 61840900 |           | 1          | 1         | 1         |           | 1         |            |      |
| *                           | PARTS MANUAL                | 92013200 | 1         | 1          | 1         | 1         | 1         | 1         | 1          |      |
| *                           | SERVICE MANUAL              | 92013100 | 1         | 1          | 1         | 1         | 1         | 1         | 1          |      |
| *                           | INSTALLATION BOOK           | 92003602 | 1         | 1          | 1         | 1         | 1         | 1         | 1          |      |
| *                           | OPERATION BOOK              | 92000206 | 1         | 1          | 1         | 1         |           |           |            |      |
| *                           | OPERATION BOOK              | 92000306 |           |            |           |           | 1         | 1         | 1          |      |

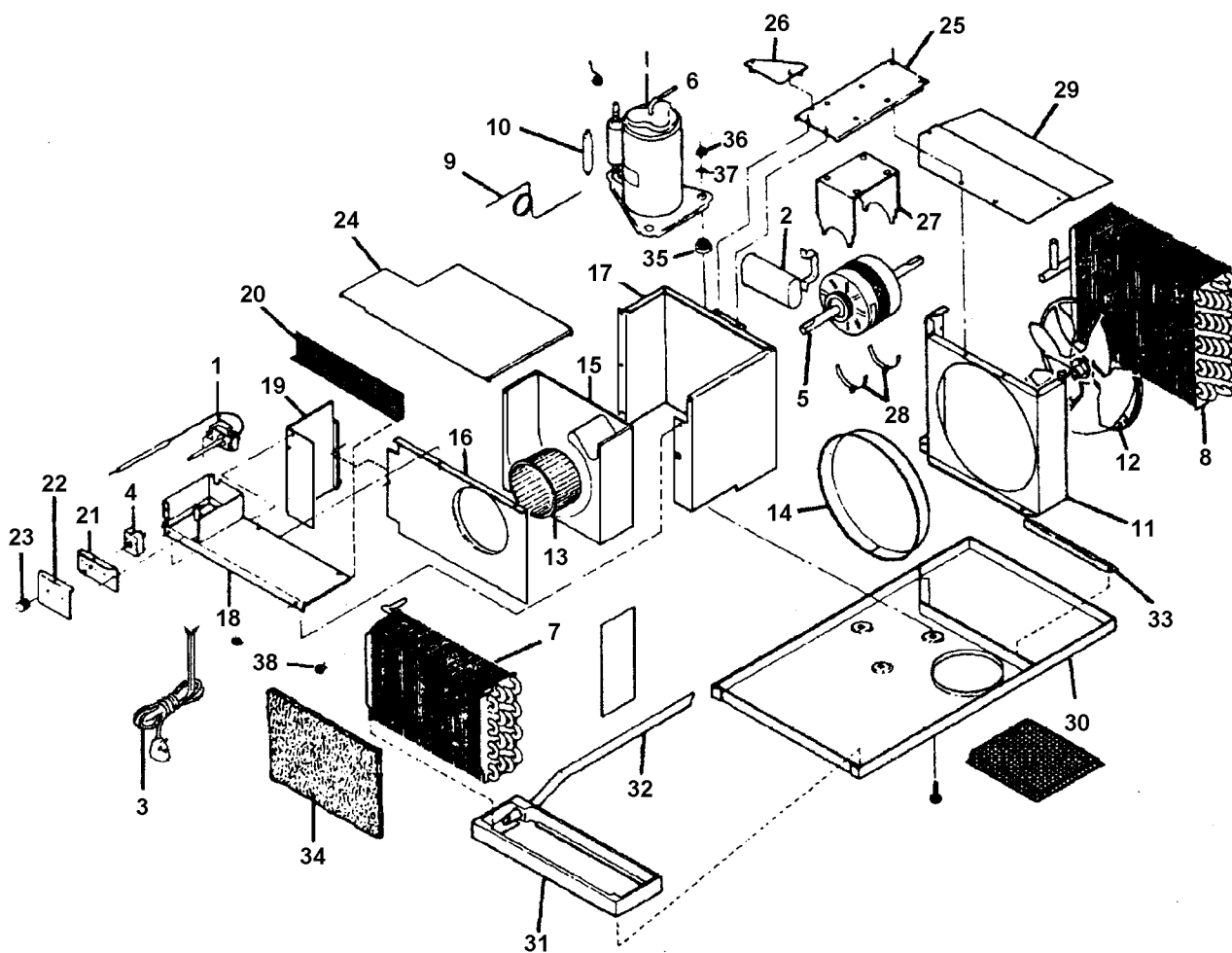
\* PARTS NOT SHOWN

**"C" Series  
Casement Chassis  
Room Air Conditioner Section**

# "SC" SERIES CABINET & MOUNTING PARTS



# "SC" SERIES CHASSIS PARTS



## CASEMENT CHASSIS "SC" SERIES PARTS LIST

| REF                        | DESCRIPTION                 | PART NO# | CASEMENT | CODE |
|----------------------------|-----------------------------|----------|----------|------|
|                            | ELECTRICAL PARTS            |          | SC06H10F |      |
|                            | THERMOSTAT                  | 61350305 | 1        | 120  |
|                            | OVERLOAD                    | 61764509 | 1        | 190  |
|                            | CAPACITOR                   | 61380392 | 1        | 150  |
|                            | SUPPLY CORD                 | 60500094 | 1        | 220  |
|                            | SWITCH                      | 60895102 | 1        | 130  |
|                            | FAN MOTOR                   | 60571468 | 1        | 110  |
| REFRIGERATION SYSTEM PARTS |                             |          |          |      |
|                            | COMPRESSOR                  | 61716602 | 1        | 600  |
|                            | EVAPORATOR COIL             | 61600204 | 1        | 400  |
|                            | CONDENSER COIL              | 61600347 | 1        | 410  |
|                            | CAPILLARY TUBE ASSY         | 61697300 | 1        | 471  |
|                            | FILTER DRIER (LIQUID)       | 61481300 | 1        | 480  |
| CHASSIS SYSTEM PARTS       |                             |          |          |      |
|                            | SHROUD, CONDENSER           | 61076204 | 1        | 720  |
|                            | FAN BLADE, COND.            | 60063411 | 1        | 710  |
|                            | BLOWER WHEEL, EVAP.         | 60415201 | 1        | 700  |
|                            | RING, ORIFICE               | 60232200 | 1        | 738  |
|                            | WRAPPER, BLOWER             | 61107600 | 1        | 741  |
|                            | FRONT, BLOWER               | 61076501 | 1        | 742  |
|                            | HOUSING, BLOWER             | 61076801 | 1        | 740  |
|                            | DECK                        | 61077702 | 1        | 745  |
|                            | PANEL ASSEMBLY, LIS         | 61077301 | 1        | 747  |
|                            | SCREEN, BLOWER GUARD        | 61109001 | 1        | 774  |
|                            | BRACKET, CONTROL MOUNTING   | 61075902 | 1        | 999  |
|                            | PANEL, CONTROL (DECORATIVE) | 60416203 | 1        | 760  |
|                            | KNOB, CONTROL               | 61493903 | 2        | 761  |
|                            | COVER, BULKHEAD ASSLY.      | 61076302 | 1        | 746  |
|                            | BRACE, COND.SHROUD          | 61075502 | 1        | 722  |
|                            | COVER, CAPACITOR            | 61074904 | 1        | 999  |
|                            | MOUNT, MOTOR                | 61645402 | 1        | 900  |
|                            | CLIP, MOTOR MOUNT           | 01060445 | 2        | 999  |
|                            | COVER, CONDENSER SHROUD     | 61076101 | 1        | 721  |
|                            | BASE PAN ASSLY.             | 61498705 | 1        | 730  |
|                            | DRAIN PAN                   | 60199801 | 1        | 840  |
|                            | TUBE, DRAIN                 | 60203200 | 1        | 800  |
|                            | GUARD, SPLASH               | 61440300 | 1        | 999  |
|                            | FILTER, AIR                 | 60483801 | 1        | 754  |

\* PARTS NOT SHOWN

## CASEMENT CHASSIS "SC" SERIES PARTS LIST

| REF                      | DESCRIPTION                            | PART NO# | CASEMENT | CODE |
|--------------------------|--|----------|----------|------|
|                          | CHASSIS SYSTEM PARTS                   |          | SC06H10F |      |
|                          | GROMMET, COMPRESSOR                    | 01150931 | 3        | 790  |
|                          | NUT, COMPRESSOR                        | 91002300 | 3        | 999  |
|                          | WASHER, COMPRESSOR MT.                 | 01423005 | 3        | 999  |
|                          | CLIP, THERMOSTAT                       | 61715100 | 1        | 764  |
|                          | SHELL ASSEMBLY                         | 61580900 | 1        | 770  |
|                          | ANGLE, SHELL TOP SUPPORT               | 61427001 | 1        | 999  |
|                          | SILL PLATE                             | 61074800 | 1        | 999  |
|                          | ANGLE, WINGBOARD ASSEMBLY (L\S)        | 61427200 | 1        | 999  |
|                          | ANGLE, WINGBOARD ASSEMBLY (R\S)        | 61427201 | 1        | 999  |
|                          | ANGLE ASSEMBLY - LEFT SIDE STUD        | 61427101 | 1        | 999  |
|                          | ANGLE ASSEMBLY - RIGHT SIDE STUD       | 61427103 | 1        | 999  |
|                          | GASKET, ANGLE TOP SHELL SUPPORT        | 60467399 | 1        | 780  |
|                          | GASKET, WINGBOARDS                     | 60467377 | 2        | 780  |
|                          | BRACKETS, SUPPORT                      | 61109503 | 2        | 999  |
| *                        | SCRIPT, FRIEDRICH                      | 60169101 | 1        | 999  |
| *                        | NUT, FRIEDRICH SCRIPT                  | 91002900 | 2        | 999  |
|                          | GASKET, CHASSIS                        | 60073301 | 1        | 780  |
|                          | FRONT, DECORATIVE                      | 61077501 | 1        | 750  |
| *                        | HARDWARE KIT                           | 60714305 | 1        | 999  |
|                          | SHIPPING CARTON                        | 61630610 | 1        | 999  |
|                          | PAD, SHIPPING TOP                      | 61630802 | 1        | 999  |
|                          | PAD, SHIPPING TOP                      | 61632000 | 1        | 999  |
|                          | PAD, SHIPPING VERTICAL                 | 61631900 | 1        | 999  |
|                          | PAD, SHIPPING VERTICAL                 | 61631901 | 1        | 999  |
| OPTIONAL ACCESSORY ITEMS |  |          |          |      |
|                          | KIT, INSTALLATION (DOUBLE HUNG WINDOW) | 01900241 | 1        |      |
|                          | ANTI-ICE KIT                           | 60553104 | 1        |      |
|                          | START KIT                              | 61003803 | 1        |      |
|                          | INSTALLATION BOOK                      | 92003500 | 1        |      |
|                          | OPERATION BOOK                         | 92000604 | 1        |      |
|                          | PARTS MANUAL                           | 92013200 | 1        |      |
|                          | SERVICE MANUAL                         | 92013100 | 1        |      |

\* PARTS NOT SHOWN



**Use Factory-Certified Parts.**

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Printed in the U.S.A.

920-132-00 (4-04)