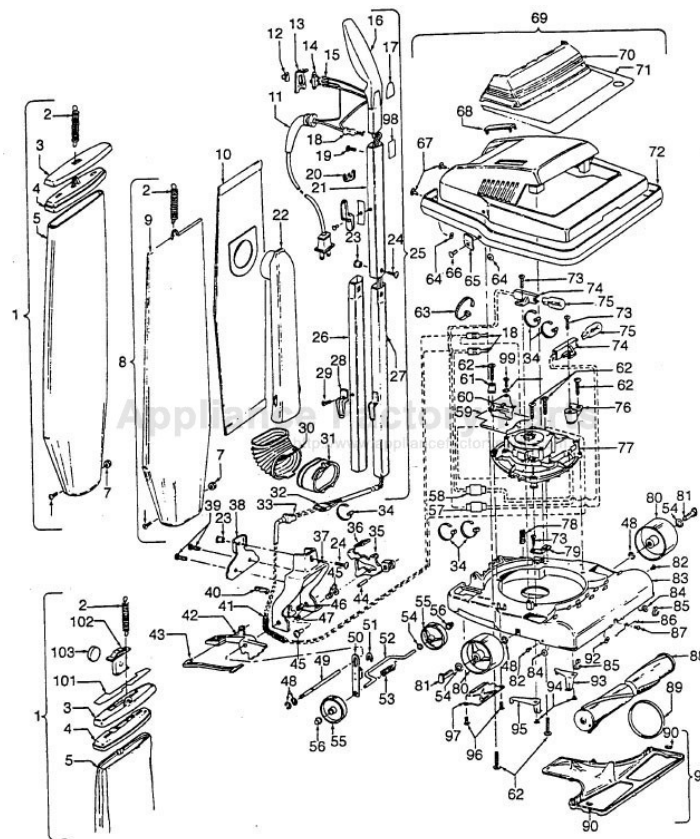


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HOOVER U4381-930 Owner's Manual

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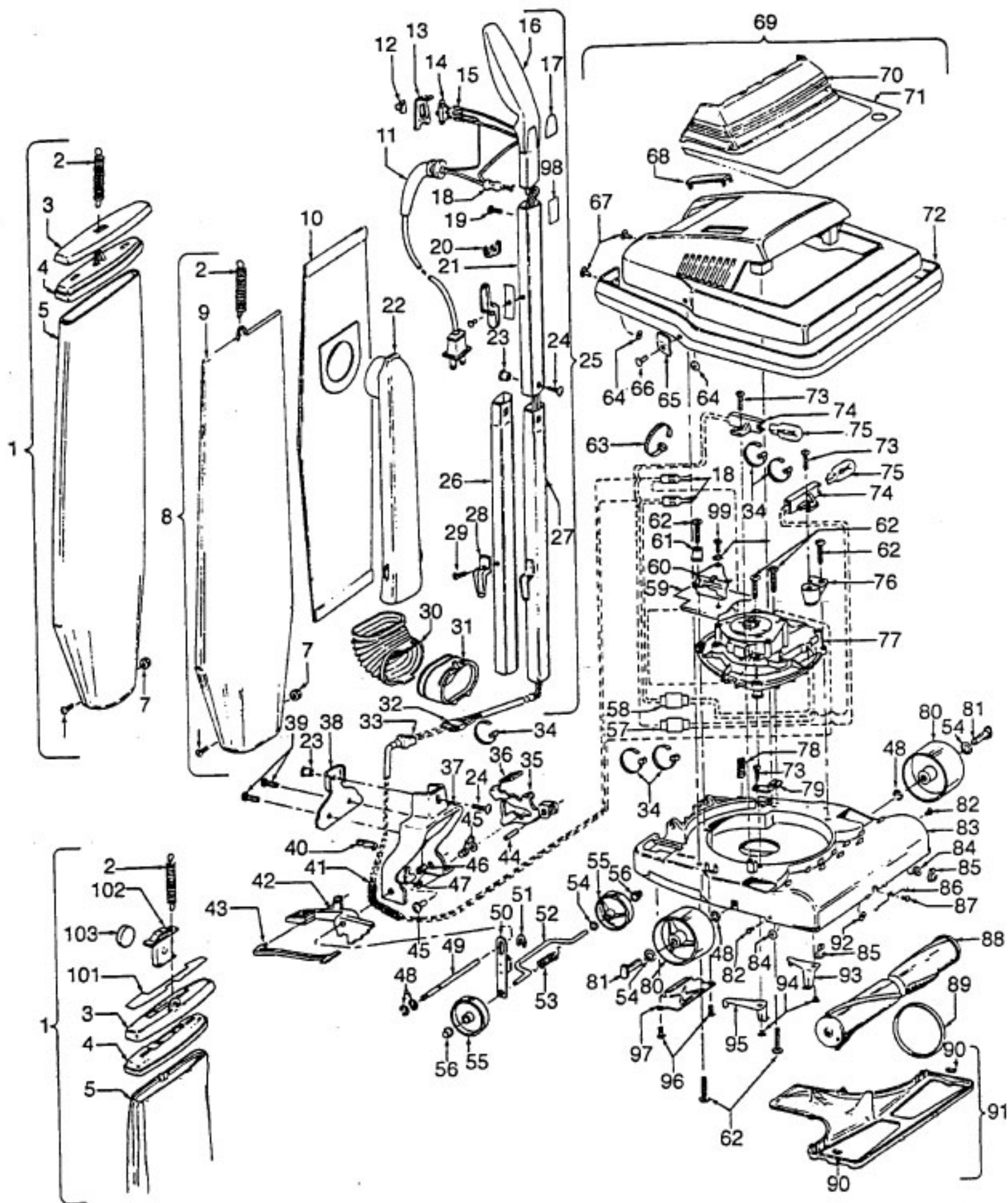
----- Manual continues below part list -----

Available Replacement Parts for HOOVER U4381-930

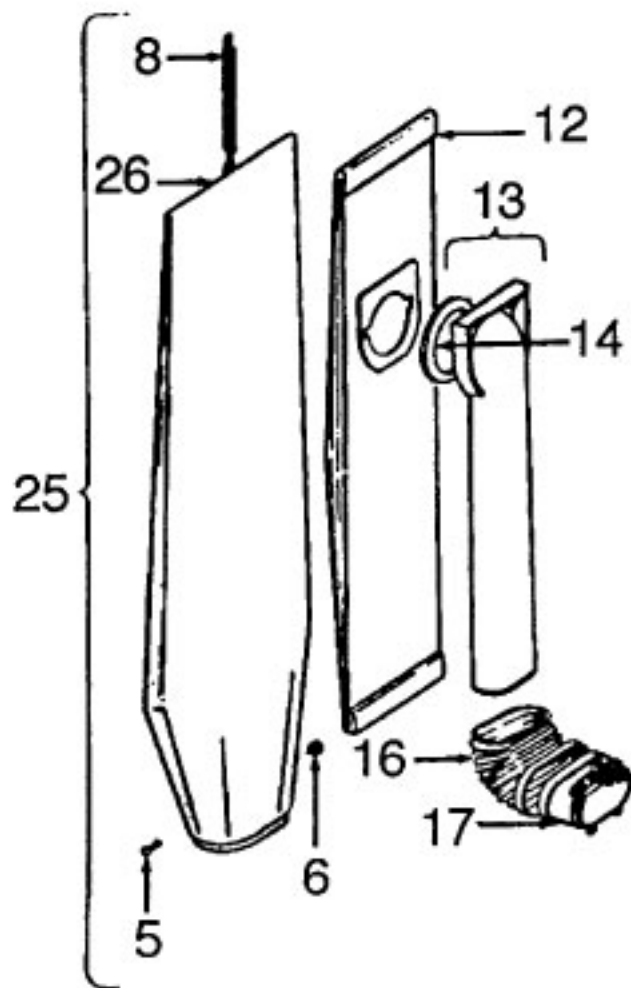
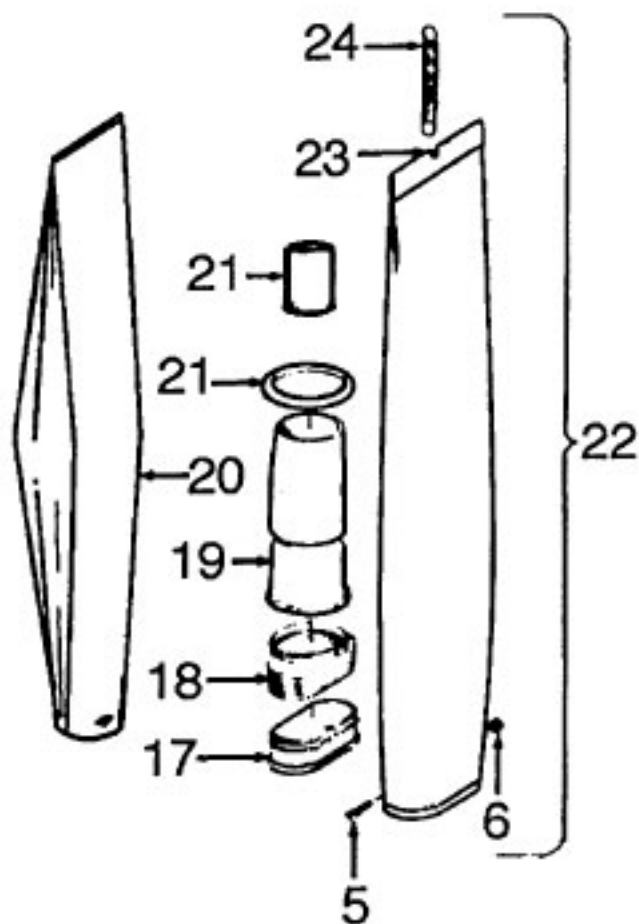
HR-14035	Hovr Typ C
H-4010001A	VACUUM BAG OEM HOOVER 3 PACK
H-43267002	AGITATOR BEARING ASM
K-109289	BULB
H-43414073	Floor brush.
H-43414064	DUSTING BRUSH (ONE PEICE)
HR-5000	EXTENSION TUBE

Convertible

Models U4381-9, U4381-930, U4385, U4407



Outer Bag/ Outer Bag Comp.

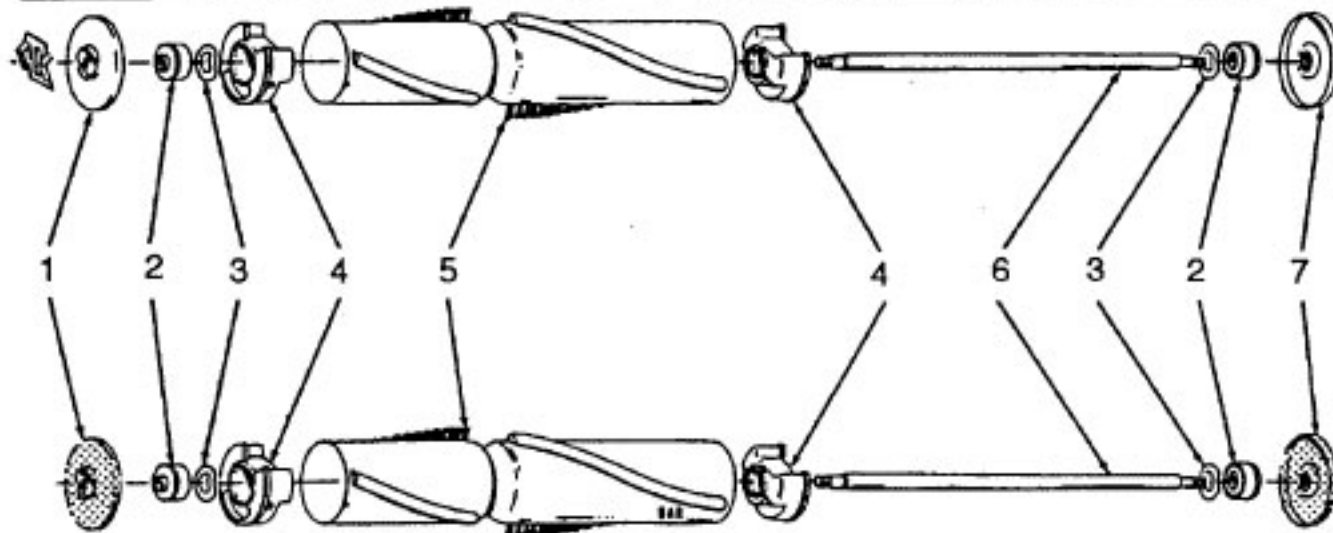
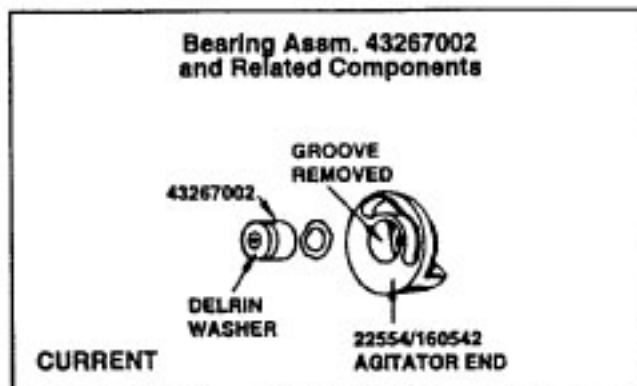
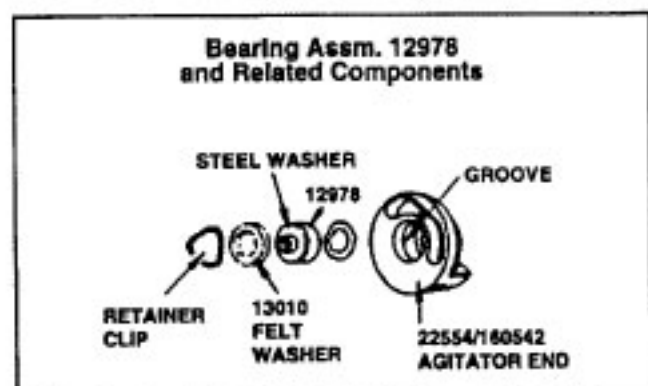


Ref. No.	Part No.	Description
5	21765159	Screw
6	15854EF	Nut
8	38336014	Jacket Support Spring
12	4010001A	Throw Away Bag (3 Pk.)
13	43482058	Top Fill Tube & Seal (Shown)
	38657004	Top Fill Tube (Push on Type)
14	32174004	Bag Collar Seal (Use w/Item 13 - 43482058)
16	38673009	Bellows
17	41424011	Bag Ring & Gasket
	41424502	Bag Ring & Gasket - U4014-079
18	11064JM	Bellow
19	161889	Bag Support Tube
20	4010003C	Throw Away Bag (4 Pk.)
	4010004C	Throw Away Bag (1 2 Pk.)
21	46550AG	Bag Retainer
21	35091	Bag Retainer Sleeve - Early Models
22	43678331	Outer Bag Comp. - Bottom Fill - Wide - Common
	43678052	Outer Bag Comp. - Bottom Fill - Narrow - Common
23	43677052	Outer Bag - Bottom Fill - Narrow - Common
	43677321	Outer Bag - Bottom Fill - Wide - Common
	43686510	Outer Bag - U4014-079 (Zip)
24	38335006	Jacket Support Spring
25	43678330	Outer Bag Comp. - Top Fill - Common
26	43677322	Outer Bag -Top Fill - Common

ITEMS NOT ILLUSTRATED

37911043	Header Cap - U4087 (JE)
37911044	Header Cap - U4091 (AR)
37911045	Header Cap - U4075 (EW)
37911047	Header Cap - U4093 (ET)
41129008	Cable Tie & Instruction Sheet (Used to secure the vinyl outer Jacket to the Bag Ring)
36953003	Hanger (Used in the repair of Item #'s 22,23,25,26. Secures Jacket Support Spring to Outer Bag/Outer Bag Comp.)

Agitator



Ref. No.	Part No.	Description
1	49180 36423003	Thread Guard & Spring (Metal) Thread Guard L.H. (Molded)
2	43267002	Bearing
3	21347003	Thrust Washer
4	22554 160542 41435070	Agitator End (Early Model Standard Performance Cleaners, L.H. Helix) Agitator End (Standard & High Performance Cleaners, R.H. Helix) Agitator End (Use w/two brush agitator Pt. #48414021)
5	12998BZ 160646BZ 48445001	Agitator Brush - 8 mil (Early Model Standard Performance Cleaners, L.H. Helix) Agitator Brush - 8 mil (Standard Performance Cleaners, R.H. Helix) Agitator Brush - 11 mil (High Performance Cleaners, R.H. Helix)
6	12981 32724008	Agitator Shaft (Used w/metal thread guards) Agitator Shaft (Used w/molded thread guards)
7	12985AY 36423007	Thread Guard R.H. (Metal) Thread Guard R.H. (Molded)

AGITATOR BELT

Ref. No.	Part No.	Description
	49258AG	Domestic models, Convertible/Decade 80/Heavy Duty Commercials
	44783AG	Lightweight Commercials

AGITATOR ASSEMBLY

169371MF	Standard Performance, R.H. Helix (Metal Thread Guards)
41435005	High Performance Cleaners, R.H. Helix (Metal Thread Guards w/Spring)
48414006	High Performance Cleaners, R.H. Helix (Metal Thread Guards)
48414007	Standard Performance, R.H. Helix (Molded Thread Guards)

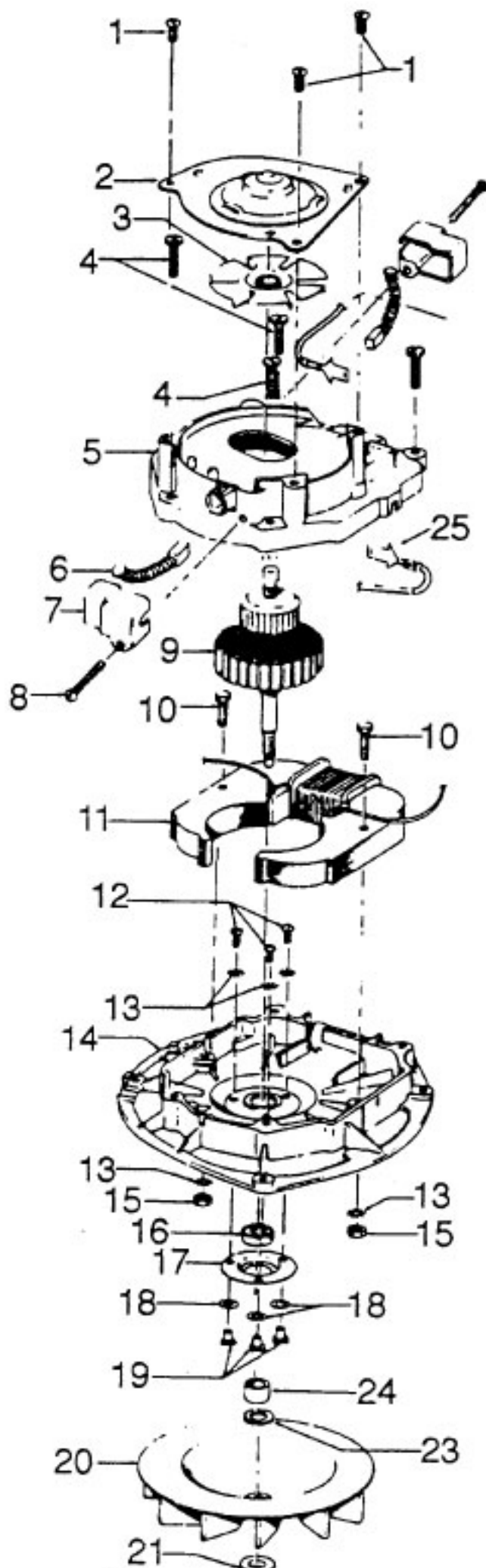
FOUR BRUSH AGITATOR ASSEMBLY

48414002	Heavy Duty Commercial (Use 47159 Brush-Long, 47160 Brush-Short & 46875 Sems Fastener)
48414003	Lightweight Commercial (Use 160646BZ Brush & 36422003 Agitator End)

TWO BRUSH W/O BEATER BAR

48414021	Agitator (Molded Thread Guards)
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Motor



Models U4175, U4189, U4193, U4195, U4195-001, U4199, U4301-9, U4303, U4305, U4309, U4311, U4315, U4319-9, U4321, U325, U4331-9, U4335, U4337, U4341, U4343, U4345-9, U4349, U4349-1, U4353, U4357-9, U4361, U4361-030, U4363, U4363-042, U4363-045, U4365, U4365-048, U4367, U4371, U4371-042, U4371-045, U4373, U4373-048, U4375-9, U4377-9, U4377-935, U4381-9, U4381-930, U4383, U4385, U4387, U4389-9, U4391, U4393, U4393-048, U4397, U4399-9, U4401-9, U4401-948, U4403, U4403-042, U4403-048, U4407, U4409-9, U4411-9, U4411-948, U4413, U4413-042, U4413-045, U4421, U4447, U4449, U4449-048, U4501, U4501-9, U4503-9, U4505, U4721-900

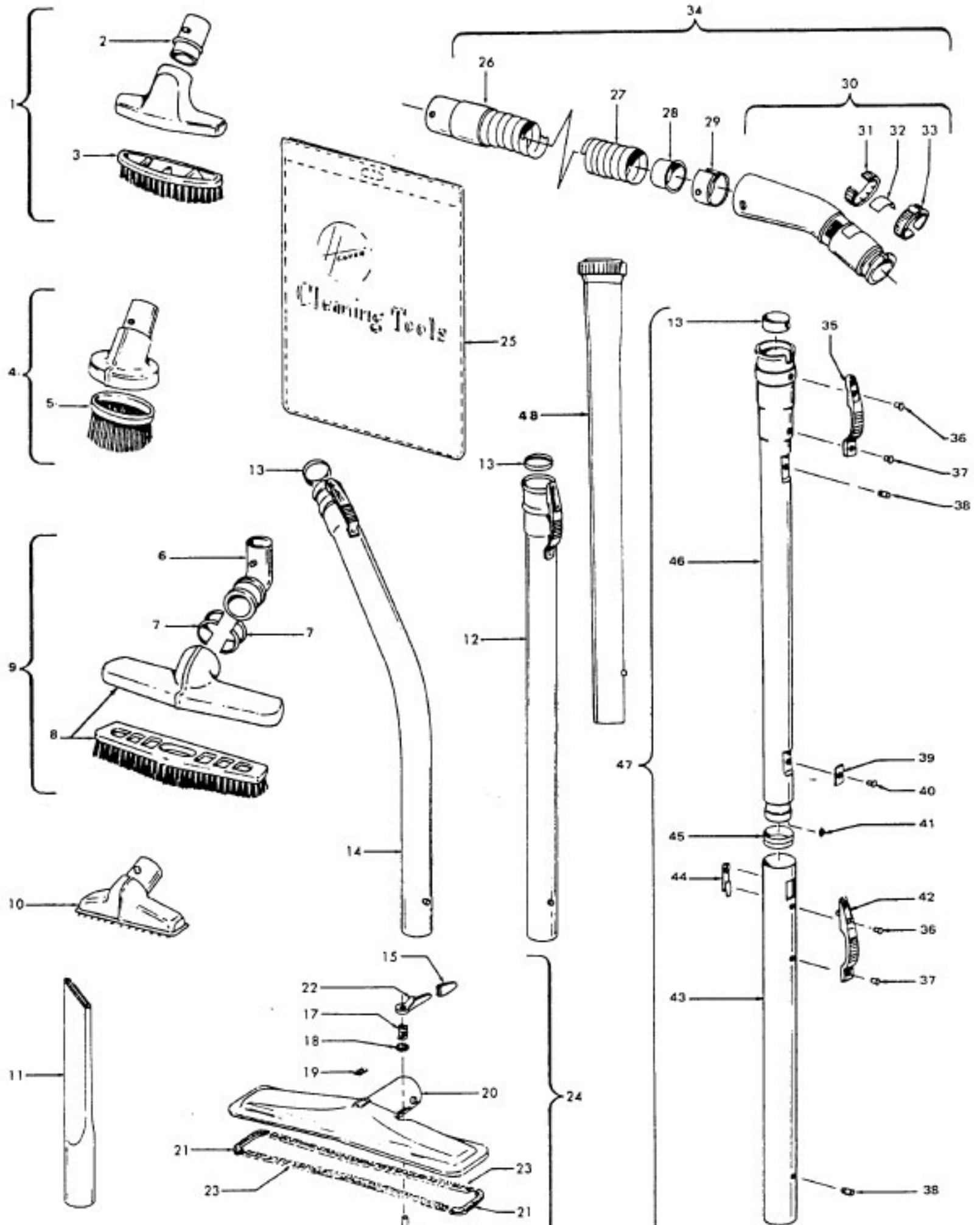
Motor

Models U4175, U4189, U4193, U4195, U4195-001, U4199, U4301-9, U4303, U4305, U4309, U4311, U4315, U4319-9, U4321, U4325, U4331-9, U4335, U4337, U4341, U4343, U4345-9, U4349, U4349-1, U4353, U4357-9, U4361, U4361-030, U4363, U4363-042, U4363-045, U4365, U4365-048, U4367, U4371, U4371-042, U4371-045, U4373, U4373-048, U4375-9, U4377-9, U4377-935, U4381-9, U4381-930, U4383, U4385, U4387, U4389-9, U4391, U4393, U4393-048, U4397, U4399-9, U4401-9, U4401-948, U4403, U4403-042, U4403-048, U4407, U4409-9, U4411-9, U4411-948, U4413, U4413-042, U4413-045, U4421, U4447, U4449, U4449-048, U4501, U4501-9, U4503-9, U4505, U4721-900

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	45533AY	Screw (3)	24	31731002	Fan Spacer - 8MM
2	42934002	Upper Motor Bearing		31731006	Fan Spacer - U4363-042, U4363-045, U4365-048, U4371-042, U4371-045, U4373-048, U4377-935, U4393-048, U4401-948, U4403, U4403-042, U4403-048, U4407, U4409-9, U4411-9, U4411-948, U4413, U4413-042, U4413-045, U4421, U4447, U4449, U4449-048, U4501, U4501-9, U4503-9, U4505, U4721-900
3	38755004	Fan			
	38755005	Fan (Polycarbonate) - Black			
4	161535	Screw (4)			
5	19857	Upper Motor Casing			
	42195003	Upper Motor Casing - U4361, U4361-030, U4381-9, U4381-930, U4383, U4385, U4397, U4407, U4447, U4501, U4501-9, U4503-9, U4505, U4721-900	25	14320	Terminal
6	47318012	Carbon Brush		43574053	Motor - U4381-9, U4381-930, U4383, U4385, U4407, U4447, U4361, U4361-030, U4397
7	14322	Brush Insulator		43574133	Motor - U4189, U4193, U4199, U4325, U4335, U4341, U4343, U4363, U4363-042, U4363-045, U4365, U4365-048, U4371, U4371-042, U4371-045, U4373, U4373-048, U4375-9, U4399-9, U4413, U4413-042, U4413-045
	36315003	Brush Cap - U4565-048, U4373-048, U4377-935, U4393-048, U4401-948, U4403-048, U4411-948, U4421, U4447, U4449, U4449-048, U4501, U4501-9, U4503-9, U4505, U4721-900		43574161	Motor - U4301-9, U4303, U4305, U4315, U4319-9, U4331-9, U4349, U4349-1, U4353, U4357-9, U4367, U4387, U4389-9, U4391, U4393, U4393-048, U4399-9, U4401-9, U4401-948, U4403, U4403-042, U4403-048, U4409-9, U4411-9, U4411-948, U4421, U4449, U4449-048
8	46930AZ	Screw (2)		43574140	Motor - U4175, U4195, U4195-001, U4309, U4311, U4337, U4345-9, U4377-9
9	44765085	Armature		43574141	Motor - U4321
10	45118	Bolt (2)		43574161	Motor - U4393-048, U4401-948, U4403, U4403-042, U4403-048, U4409-9, U4411-9, U4411-948, U4421, U4449-048
11	45412015	Field		43574190	Motor - U4377-935
	45412017	Field - U4175, U4195, U4195-001, U4309, U4311, U4345-9, U4377-9, U4377-935		43574174	Motor - U4501, U4501-9, U4503-9, U4505, U4721-900
	45412018	Field - U4301-9, U4305, U4303, U4315, U4319-9, U4331-9, U4349, U4349-1, U4353, U4357-9, U4367, U4387, U4389-9, U4391, U4393, U4393-048, U4399-9, U4401-9, U4401-948, U4403, U4403-042, U4403-048, U4409-9, U4411-9, U4411-948, U4421, U4449, U4449-048	ITEMS NOT ILLUSTRATED		
	45412014	Field - U4321		40300014	Armature Spacer / Split Sleeve Kit (For use with Lower Mtr. Brgs. with 4 Attachment Holes.)
	45421015	Field - U4361, U4361-030, U4397			
	45421020	Field - U4381-9, U4381-930, U4383, U4385, U4407, U4447, U4501, U4501-9, U4503-9, U4505, U4721-900			
12	21772501	Screw (3)			
13	14062	Lock Washer (5)			
14	42193006	Lower Motor Case - 8MM			
15	15673	Nut (2)			
16	24152807	Bearing - 8MM			
	43267006	Bearing Replacement Kit - 8MM			
17	32184003	Retainer - 8MM			
18	19772	Lock Washer (3)			
19	45251	Nut (3)			
20	38755011	Fan - Polycarbonate (Black)			
21	31162004	Washer - Heat Insulating			
22	38532009	Motor Pulley			
	38532015	Motor Pulley - U4501, U4501-9, U4503-9, U4505, U4721-900			
23	166563	Washer			

Cleaning Tools

Convertible



Cleaning Tools

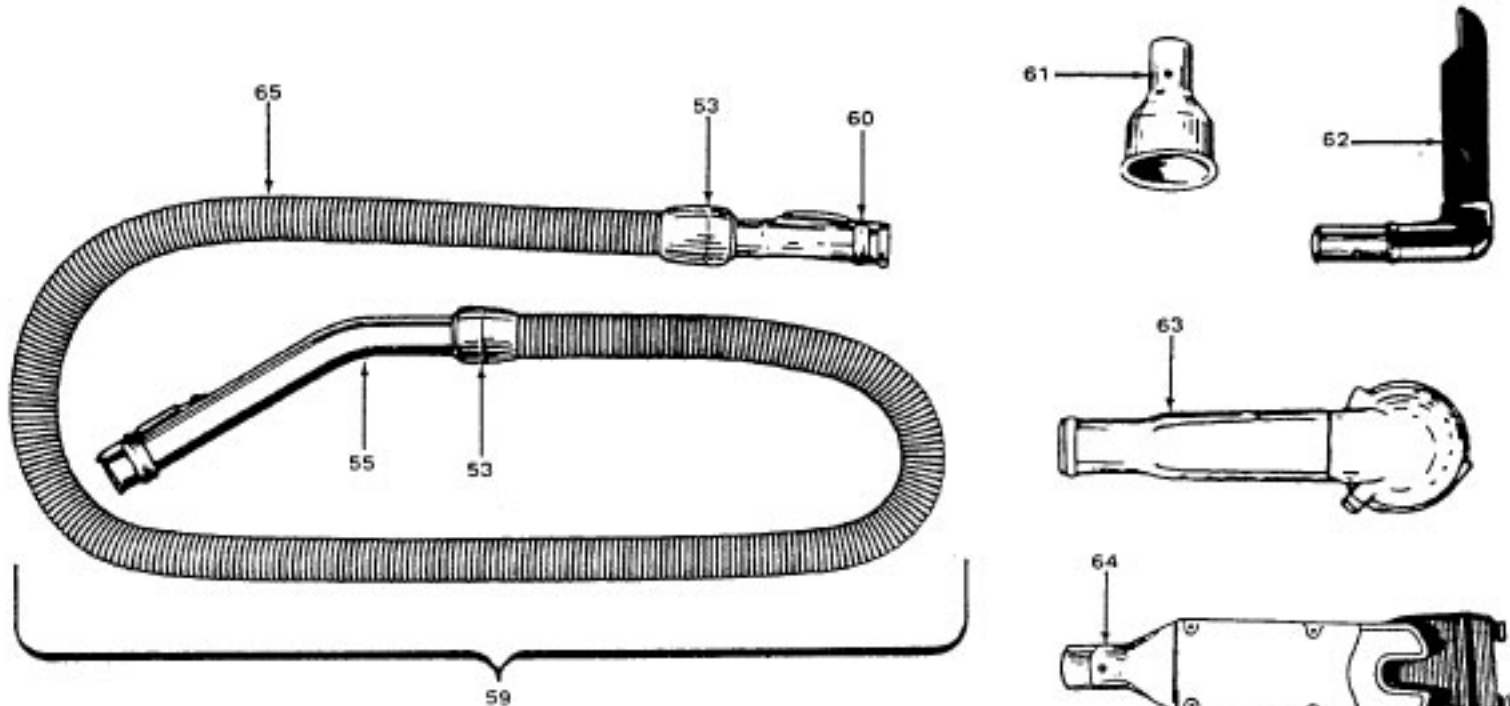
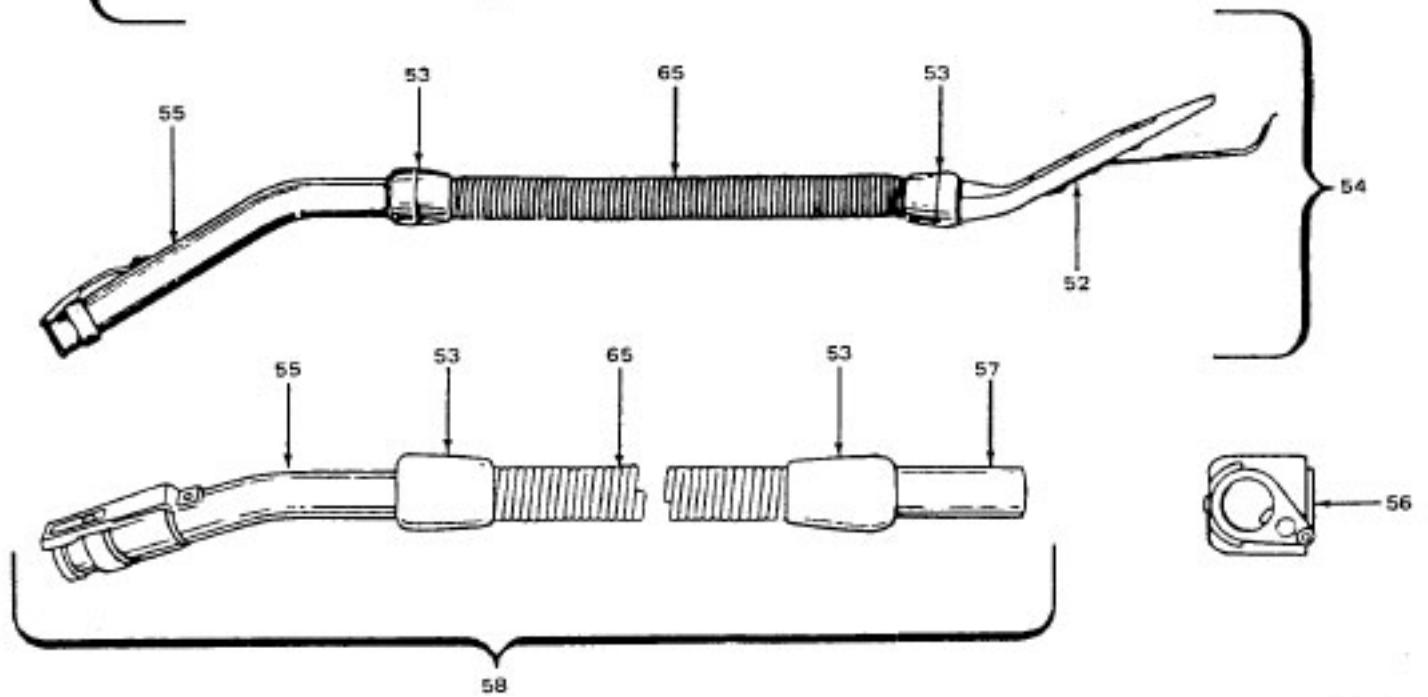
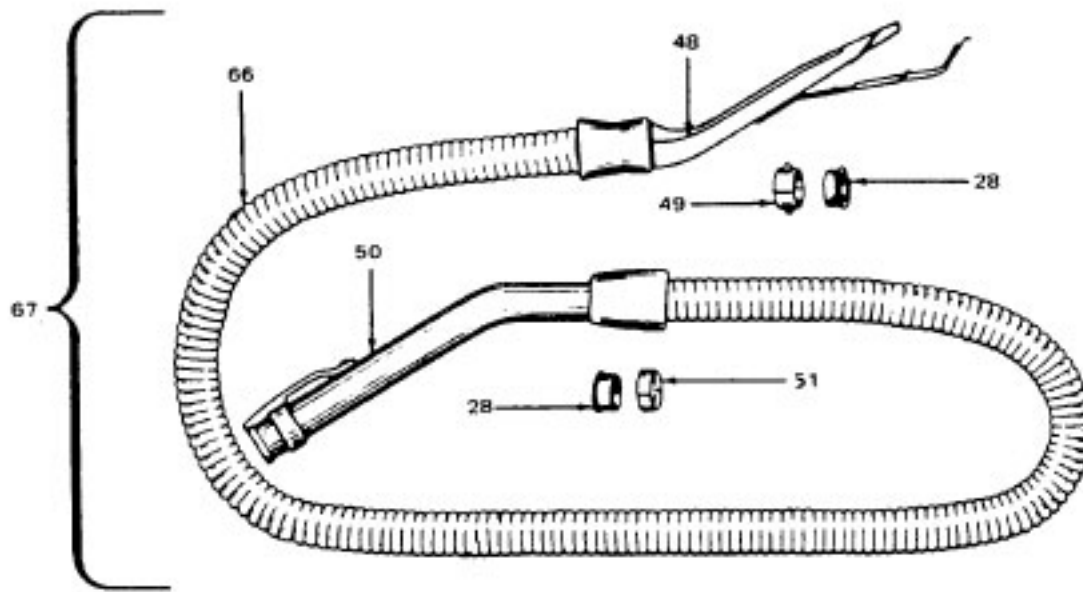
Ref. No.	Part No.	Description
1	161852JM 43414016	Furniture Brush Furniture Brush - AG
2	13149JM	Nozzle Connector Tube (Use w/ 161852JM)
3	13254BZ	Furniture Brush Back (Use w/161852JM)
4	161851JM 43414064 43414145 13263BZ	Dusting Brush Comp. Dusting Brush (One Piece) (Std Fit) Dusting Brush - Friction Brush (Use w/ 61851 JM)
6	13154JM 38644040	Floor Brush Swivel & Collar (Use w/13077JM) Swivel Connector (Use w/43414073)
7	13276 33712007	Floor Brush Swivel Bushing (Use w/13154JM) Split Ring (Use w/38644040)
8	13155JM 13077JM 43414073 43414135	Floor Brush Nozzle & Brush (Use w/ 13077JM) Floor Brush Floor Brush - (Standard Fit) Floor Brush - AAP (Friction Fit)
10	43414057 38614029	Furniture Nozzle - (Standard Fit) Furniture Nozzle - AG - (Friction Fit)
11	38617017 38617024	Crevice Tool - AG - (Standard Fit) Crevice Tool
12	43453027	Extension Tube (Standard Fit)
13	12845JM	Gasket
14	43466040	Ext. Tube - Curved (Short) (Std. Fit)
15	34207AG	Handle Control Foot Pad
16	33126001	Latch - AW
17	38311006	Spring
18	161549	Washer
19	34121001	Pad - Felt
20	43482097	Converter Body Assem.
21	34253003	Seal - End
22	38452026	Latch Lever
23	34113005	Seal - Side
24	43482097	Converter Body Assem. Conversion - (Standard & Friction Fit)
25	58544004	Cleaning Tool Bag
26	32288007 32288003 32288004	Hose Connector (Use w/Continuous Convolution Hose) - (Standard Fit) Hose Connector - JM (Use w/Circular Ribbed Hose) - (Standard Fit) Hose Connector - AAP (Use /Circular Ribbed Hose) - (Std. & Friction Fit)
27	43434203 38671001 38671028 38671030	Hose Complete - AAP Hose Less Ends - JM (Circular Ribbed) - (Std. Fit Ends) Hose Less Ends - AAP (Circular Ribbed) - (Std. Fit Ends) Hose Less Ends (Circular Ribbed) - (Friction Fit Ends)
28	32156010	Hose Sleeve - (Standard Fit Hose)
29	36116006 36171025	Hose Connector Collar (Use w/ Continuous Convolution Hose) (Standard Fit Hose) Hose Connector Collar (Use w/Circular Ribbed Hose) - (Standard Fit Hose)

Convertible

Ref. No.	Part No.	Description
30	43466044	Hose Connector Curved w/Rings-AAP (Use w/Continuous Convolution Hose) (Std. Fit)
	43466055	Hose Connector Curved w/Latch Ring- JM (w/o Suction Regulator) (Use w/ Circular Ribbed Hose) - (Standard Fit)
	43466058	Hose Connector Curved w/Latch Ring AAP (w/o Suction Regulator) - Use w/Circular Ribbed Hose - (Std. Fit)
	39454059	Hose Connector - AAP -
31	38711006	Suction Control Ring - (Standard)
32	51869006	Hose Connector Label - (Standard)
33	36153009	Latch Ring - MV - (Standard)
34	43434203	Hose Comp. - Front Conversion (Continuous Convolution) (w/o Suction Regulator) - (Standard Fit)
	43434209	Hose Comp. - Front Conversion - JM (Circular Ribbed) (w/o Suction Regulator) - (Standard Fit)
	43434210	Hose Comp. - Front Conversion - AAP (Circular Ribbed w/o Suction Regulator) (Standard Fit)
	43434225	Hose Comp. - AAP - (Friction Fit)
35	12846AG	Tube Latch
36	12772	Rivet
37	12783	Rivet
38	12763AW	Rivet
39	12824	Reinforcement Plate
40	12600	Rivet
41	21312704	Washer
42	36152018	Tube Latch - Outer
43	12597	Extension Tube - Outer
44	12589	Extension Tube Guide
45	12844JM	Gasket - Inner
46	12598	Extension Tube - Inner
47	43458001	Extension Tube - (Standard Fit)
48	3863801P 38634078	Extension Tube - Poly - AG Extension Tube (Polystyrene) - AAP - (Friction Fit)

Standard Fit Tools ... w/Retention Pin

Friction Fit Tools ... w/o Retention Pin



Cleaning Tools

Ref. No.	Part No.	Description
48	13147JM	Converter (Std. - Rear Conversion)
49	12615BZ	Hose Converter Collar
50	43466044	Hose Grip - AAP - SC
51	12704BZ	Hose Grip Collar
52	23473JM	Converter (Except 63, 64) (Use w/ Hose 48617)
53	23393JM	Hose Grip
54	12864JM	Hose Comp. - Ultraflex (Equipped w/Converter 23473)
55	13143	Hose Tube Curved
56	43452503	Converter - 1330, 1348, 1348-002
57	17959A	Hose Connector Tube - 1330 (Metal)
	641398LL	Hose Connector Tube - 1348, 1348-002 (Plastic)
58	19633JM	Hose Comp. - Ultraflex - 1330, 1340, 1348, 1348-002
59	22671JM	Hose Comp. - Ultraflex (Commercial) Use w/Converter 34202 or 35190)
	23007A	Hose Comp. - Ultraflex (Use w/Converter 35447)

Convertible

Ref. No.	Part No.	Description
60	34083	Hose End - 14, 63, 64
	34355	Hose End Short (Commercial)
61	34984A	Blower (Use w/Hose 22671)
62	35447	Converter - Special - 63, 64
63	35190	Converter (Use w/Hose 22671)
64	34202JM	Converter (Use w/Hose 22671)
65	48617JM	Hose Less Ends
66	43434213	Hose Less Ends
67	12864JM	Hose Assem. Comp. - Tufflex (Std. Rear Conversion)

ITEMS NOT ILLUSTRATED

161728	Turbine Roto - Power Brush
169460JM	Ultraflex Hose - 50' length
43431011	Tufflex Hose - 50' length