# SHARP SUPPLEMENTAL SERVICE MANUAL

S2903R305CPW/

R-305CW



### **MICROWAVE OVEN**

MODEL R-305CW

In the interest of user-safety the oven should be restored to its original condition and only parts identical to those specified should be used.

WARNING TO SERVICE PERSONNEL: Microwave ovens contain circuitry capable of producing very high voltage and current, contact with following parts may result in a severe, possibly fatal, electrical shock. (High Voltage Capacitor, High Voltage Power Transformer, Magnetron, High Voltage Rectifier Assembly, High Voltage Harness etc..)

This is a supplemental Service Manual for Model R-305CW. This model is quite similar to base model R-308CW. Use this supplemental manual together with the Base Model Service Manual (Refer No. is S1901R310CPW/) for complete operation, service information, etc..

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## SHARP CORPORATION

This document has been published to be used for after sales service only.

The contents are subject to change without notice.

## PRECAUTIONS TO BE OBSERVED BEFORE AND DURING SERVICING TO AVOID POSSIBLE EXPOSURE TO EXCESSIVE MICROWAVE ENERGY

- (a) Do not operate or allow the oven to be operated with the door open.
- (b) Make the following safety checks on all ovens to be serviced before activating the magnetron or other microwave source, and make repairs as necessary: (1) interlock operation, (2) proper door closing, (3) seal and sealing surfaces (arcing, wear, and other damage), (4) damage to or loosening of hinges and latches, (5) evidence of dropping or abuse.
- (c) Before turning on microwave power for any service test or inspection within the microwave generating compartments, check the magnetron, wave guide or transmission line, and cavity for proper alignment, integrity, and connections.
- (d) Any defective or misadjusted components in the interlock, monitor, door seal, and microwave generation and transmission systems shall be repaired, replaced, or adjusted by procedures described in this manual before the oven is released to the owner.
- (e) A microwave leakage check to verify compliance with the Federal Performance Standard should be performed on each oven prior to release to the owner.

# **BEFORE SERVICING**

Before servicing an operative unit, perform a microwave emission check as per the Microwave Measurement Procedure outlined in this service manual.

If microwave emissions level is in excess of the specified limit, contact SHARP ELECTRONICS CORPORATION immediately @1-800-237-4277.

If the unit operates with the door open, service person should 1) tell the user not to operate the oven and 2) contact SHARP ELECTRONICS CORPORATION and The Food and Drug Administration's Center for Devices and Radiological Health immediately.

Service personnel should inform SHARP ELECTRONICS CORPORATION of any certified unit found with emissions in excess of 4mW/cm<sup>2</sup>. The owner of the unit should be instructed not to use the unit until the oven has been brought into compliance.

# WARNING TO SERVICE PERSONNEL

Microwave ovens contain circuitry capable of producing very high voltage and current, contact with following parts may result in a severe, possibly fatal, electrical shock.

### (Example)

High Voltage Capacitor, High Voltage Power Transformer, Magnetron, High Voltage Rectifier Assembly, High Voltage Harness etc..

Read the Service Manual carefully and follow all instructions.

### **Before Servicing**

- 1. Disconnect the power supply cord remove outer case.
- 2. Open the door and block it open.
- 3. Discharge high voltage capacitor.

### WARNING: RISK OF ELECTRIC SHOCK. DISCHARGE THE HIGH-VOLTAGE CAPACITOR BEFORE SERVICING.

The high-voltage capacitor remains charged about 60 seconds after the oven has been switched off. Wait for 60 seconds and then short-circuit the connection of the high-voltage capacitor (that is the connecting lead of the high-voltage rectifier) against the chassis with the use of an insulated screwdriver.

Whenever troubleshooting is performed the power supply must be disconnected. It may in, some cases, be necessary to connect the power supply after the outer case has been removed, in this event,

- 1. Disconnect the power supply cord, and then remove outer case.
- 2. Open the door and block it open.
- 3. Discharge high voltage capacitor.
- 4. Disconnect the leads to the primary of the power transformer.
- 5. Ensure that the leads remain isolated from other components and oven chassis by using insulation tape.
- 6. After that procedure, reconnect the power supply cord.

### When the testing is completed,

- 1. Disconnect the power supply cord, and then remove outer case.
- 2. Open the door and block it open.
- 3. Discharge high voltage capacitor.
- 4. Reconnect the leads to the primary of the power transformer.
- 5. Reinstall the outer case (cabinet).
- 6. Reconnect the power supply cord after the outer case is installed.
- 7. Run the oven and check all functions.

### After repairing

- 1. Reconnect all leads removed from components during testing.
- 2. Reinstall the outer case (cabinet).
- 3. Reconnect the power supply cord after the outer case is installed.
- 4. Run the oven and check all functions.

Microwave ovens should not be run empty. To test for the presence of microwave energy within a cavity, place a cup of cold water on the oven turntable, close the door and set the power to HIGH and set the microwave timer for two (2) minutes. When the two minutes has elapsed (timer at zero) carefully check that the water is now hot. If the water remains cold carry out **Before Servicing** procedure and re-examine the connections to the component being tested.

When all service work is completed and the oven is fully assembled, the microwave power output should be checked and a microwave leakage test should be carried out.



### SERVICE MANUAL



#### **MICROWAVE OVEN**

#### R-305CW

#### FOREWORD

This Manual has been prepared to provide Sharp Electronics Corp. Service Personnel with Operation and Service Information for the SHARP MICROWAVE OVEN, R-305CW.

The model R-305CW is quite similar to base model R-308CW (Refer No. is S1901R310CPW/).

It is recommended that service personnel carefully study the entire text of this manual and the base model's manual so that they will be qualified to render satisfactory customer service.

Check the interlock switches and the door seal carefully. Special attention should be given to avoid electrical shock and microwave radiation hazard.

### WARNING

Never operate the oven until the following points are ensured.

(A) The door is tightly closed.

(B) The door brackets and hinges are not defective.

(C) The door packing is not damaged.

(D) The door is not deformed or warped.

(E) There is no other visible damage with the oven.

Servicing and repair work must be carried out only by trained service personnel.

#### DANGER

Certain initial parts are intentionally not grounded and present a risk of electrical shock only during servicing. Service personnel - Do not contact the following parts while the appliance is energized; High Voltage Capacitor, Power Transformer, Magnetron, High Voltage Rectifier Assembly, High Voltage Harness:

If provided, Vent Hood, Fan assembly, Cooling Fan Motor.

All the parts marked "\*" on parts list are used at voltages more than 250V.

Removal of the outer wrap gives access to voltage above 250V.

All the parts marked " $\Delta$ " on parts list may cause undue microwave exposure, by themselves, or when they are damaged, loosened or removed.

SHARP ELECTRONICS CORPORATION

### SHARP PLAZA, MAHWAH, NEW JERSEY 07430-2135

### SPECIFICATION

ITEM	DESCRIPTION
Power Requirements	120 Volts / 12.5 Amperes 60 Hertz Single phase, 3 wire grounded
Power Output	1000 watts (IEC-705 TEST PROCEDURE) Operating frequency of 2450MHz
Case Dimensions	Width 20-1/2" Height 11-7/8" Depth 16-7/8"
Cooking Cavity Dimensions	Width 14-3/4" Height 8-3/4"
Control Complement	Touch Control System
	Clock ( 1:00 - 12:59 ) Timer (0 - 99 min. 99 seconds)
	Microwave Power for Variable Cooking
	Repetition Rate;P-HIFull power throughout the cooking timeP-90approx. 90% of Full PowerP-80approx. 80% of Full PowerP-70approx. 70% of Full PowerP-60approx. 60% of Full PowerP-50approx. 50% of Full PowerP-40approx. 50% of Full PowerP-30approx. 30% of Full PowerP-10approx. 30% of Full PowerP-20approx. 10% of Full PowerP-10Approx. 10% of Full PowerP-10No power throughout the cooking timeMINUTE PLUS padsINSTANT START pads (Casserole, Beverage, Popcorn, etc.)
	COMPU DEFROST pads Number selection pads Power Level pad, Timer/Clock pad Stop/Clear pad, START pad
Oven Cavity Light	Yes
Safety Standard	UL Listed FCC Authorized DHHS Rules, CFR, Title 21, Chapter 1, Subchapter J

#### TOUCH CONTROL PANEL



<u>SCHEMATIC</u>

- NOTE: CONDITION OF OVEN
- DOOR CLOSED
   CLOCK APPEARS ON DISPLAY

NOTE: " $\star$ " indicates components with potential above 250V.



Figure O-1. Oven Schematic-Off Condition

### **TEST PROCEDURES**

PROCEDURE LETTER	COMPONENT TEST					
А	MAGNETRON ASSEMBLY TEST					
	<ol> <li>Disconnect the power supply cord, and then remove outer case.</li> <li>Open the door and block it open.</li> <li>Discharge high voltage capacitor.</li> <li>To test for an open filament, isolate the magnetron from the high voltage circuit. A continuity check across the magnetron filament leads should indicate less than 1 ohm.</li> <li>To test for a shorted magnetron, connect the ohmmeter leads between the magnetron filament leads and chassis ground. This test should indicate an infinite resistance. If there is little or no resistance the magnetron is grounded and must be replaced.</li> <li>Reconnect all leads removed from components during testing.</li> <li>Reconnect the power supply cord after the outer case is installed.</li> <li>Run the oven and check all functions.</li> </ol>					
	<b>MICROWAVE OUTPUT POWER</b> The following test procedure should be carried out with the microwave oven in a fully assembled condition (outer case fitted).					
	HIGH VOLTAGES ARE PRESENT DURING THE COOK CYCLE, SO EXTREME CAUTION SHOULD BE OBSERVED.					
	Power output of the magnetron can be measured by performing a water temperature rise test. This test should only be used if above tests do not indicate a faulty magnetron and there is no defect in the following components or wiring: silicon rectifier, high voltage capacitor and power transformer. This test will require a 16 ounce (453cc) measuring cup and an accurate mercury thermometer or thermocouple type temperature tester. For accurate results, the following procedure must be followed carefully:					
	<ol> <li>Fill the measuring cup with 16 oz. (453cc) of tap water and measure the temperature of the water with a thermometer or thermocouple temperature tester. Stir the thermometer or thermocouple through the water until the temperature stabilizes. Record the temperature of the water.</li> </ol>					
	<ol> <li>Place the cup of water in the oven. Operate oven at POWER 10(HIGH) selecting more than 60 seconds cook time. Allow the water to heat for 60 seconds, measuring with a stop watch, second hand of a watch or the digital read-out countdown.</li> </ol>					
	3. Remove the cup from the oven and again measure the temperature, making sure to stir the thermometer or thermocouple through the water until the maximum temperature is recorded.					
	4. Subtract the cold water temperature from the hot water temperature. The normal result should be 30.7 to 57.1°F(17.1 to 31.7°C) rise in temperature. If the water temperatures are accurately measured and tested for the required time period the test results will indicate if the magnetron tube has low power output (low rise in water temperature) which would extend cooking time or high power output (high rise in water temperature) which would reduce cooking time. Because cooking time can be adjusted to compensate for power output, the magnetron tube assembly should be replaced only if the water temperature rise test indicates a power output well beyond the normal limits. The test is only accurate if the power supply line voltage is 120 volts and the oven cavity is clean.					
В	POWER TRANSFORMER TEST					
	<ol> <li>Disconnect the power supply cord, and then remove outer case.</li> <li>Open the door and block it open.</li> <li>Discharge high voltage capacitor.</li> </ol>					

- 4. Disconnect the primary input terminals and measure the resistance of the transformer with an ohmmeter. Check for continuity of the coils with an ohmmeter. On the R x 1 scale, the resistance of the primary coil should be less than 1 ohm and the resistance of the high voltage coil should be approximately 91.1 ohms; the resistance of the filament coil should be less than 1 ohm.
- 5. Reconnect all leads removed from components during testing.
- 6. Reinstall the outer case (cabinet).

### **TEST PROCEDURES**

PROCEDURE LETTER	COMPONENT TEST
	<ol> <li>Reconnect the power supply cord after the outer case is installed.</li> <li>Run the oven and check all functions.</li> </ol>
	(HIGH VOLTAGES ARE PRESENT AT THE HIGH VOLTAGE TERMINAL, SO DO NOT ATTEMPT TO MEASURE THE FILAMENT AND HIGH VOLTAGE.)

### J <u>KEY UNIT TEST</u>

- 1. Disconnect the power supply cord, and then remove outer case.
- 2. Open the door and block it open.
- 3. Discharge high voltage capacitor.
- 4. If the display fails to clear when the STOP/CLEAR pad is depressed, first verify the flat ribbon cable is making good contact, verify that the door sensing switch (stop switch) operates properly; that is the contacts are closed when the door is closed and open when the door is open. If the door sensing switch (stop switch) is good, disconnect the flat ribbon cable that connects the key unit to the control unit and make sure the door sensing switch is closed (either close the door or short the door sensing switch connecter). Use the Key unit matrix indicated on the control panel schematic and place a jumper wire between the pins that correspond to the STOP/CLEAR pad making momentary contact. If the control unit responds by clearing with a beep the key unit is faulty and must be replaced. If the control unit does not respond, it is faulty and must be replaced. If a specific pad does not respond, the above method may be used (after clearing the control unit) to determine if the control unit or key pad is at fault.
- 5. Reconnect all leads removed from components during testing.
- 6. Re-install the outer case (cabinet).
- 7. Reconnect the power supply cord after the outer case is installed.
- 8. Run the oven and check all functions.

[		- <u>G</u> 8-	- <u>G</u> 7-	- <u>G</u> 6-	- G 5 -	- G 4 -	- G 3 -	- G 2 -	- <u>G</u> 1-
G	9	5	4	3	2	1	MINUTE PLUS		Rolls/ muffins
G1	10	0	9	8	7	6	Fresh vegetables		
G1	11		Power Level	Casserole	POPCORN	START	Timer Clock	COMPU DEFROST	
G1	12	BEVERAGE	Stop Clear		Baked potatoes				
G1	13								
G	14 —								

### L <u>COMPU DEFROST TEST</u>

**WARNING** : The oven should be fully assembled before following procedure.

(1) Place one cup of water in the center of the turntable tray in the oven cavity.

- (2) Close the door, touch the " COMPU DEFROST " pad twice.
- (3) Touch the Number pad " 5 " and then touch the " START " pad.
- (4) The oven is in Compu Defrost cooking condition.
- (5) The oven will operate as follows

WEIGHT	1ST S	TAGE	2ND S	TAGE
	LEVEL	TIME	LEVEL	TIME
0.5lb	60%	45sec.	40%	20sec.

(6) If improper operation is indicated, the control unit is probably defective and should be checked.

### COMPONENT REPLACEMENT AND ADJUSTMENT PROCEDURE

### **MAGNETRON REMOVAL**

### Removal

- 1. Disconnect the power supply cord and then remove outer case.
- 2. Open the door and block it open.
- 3. Discharge high voltage capacitor.
- 4. Disconnect wire leads from magnetron.
- Remove the four (4) screws holding chassis support to magnetron, oven cavity front flange, oven cavity back plate and fan duct.
- 6. Remove the chassis support from oven.
- 7. Carefully remove the four (4) screws holding magnetron to waveguide flange.
- 8. Lift up magnetron with care so that magnetron antenna is not hit by any metal object around antenna.
- 9. Now, the magnetron is free.

### **Re-install**

- 1. Re-install the magnetron to waveguide flange with the four (4) screws.
- 2. Insert the two (2) tabs of the chassis support to the oven cavity front plate and the back plate.
- 3. Hold the chassis support to the oven cavity back plate, oven cavity front flange, magnetron, and the fan duct with the four (4) screws.
- Re-install the chassis support to magnetron with the one (1) screw.
- 5. Reconnect the wire leads to the magnetron. Refer to "PICTORIAL DIAGRAM".
- 6. Re-install outer case and check that the oven is operating properly.
- CAUTION: WHEN REPLACING MAGNETRON, BE SURE THE R.F. GASKET IS IN PLACE AND MOUNT-ING SCREWS ARE TIGHTENED SECURELY







### PARTS LIST

# Note: The parts marked " $\Delta$ " may cause undue microwave exposure. The parts marked "\*" are used in voltage more than 250V.

	REF. NO.	PART NO.	DESCRIPTION	Q'TY	CODE
			ELECTRIC PARTS		
	1- 1	QSW-MA137WRE0	2nd interlock switch / door sensing switch	2	AH
	1 - 2	QFSHDA009WRE0	Fuse holder	1	AH
	1 - 4	RTHM-A078WRE0	Thermal cut-out 125 deg.	1	AL
	1-5	FACCDA081WRE0	Power supply cord	1	AP
*	1 - 5 1 - 6	FACCDA082WRE0 FH-DZA088WRK0	Power supply cord (Interchangeable) High voltage rectifier assembly	1 1	AV AP
*	1-7	RC-QZA173WRE0	High voltage capacitor	1	AX
*	1-7	RC-QZA211WRE0	High voltage capacitor (Interchangeable)	1	AV
Δ*	1- 9	RMOTEA383WRE0	Fan motor	1	AV
	1-10	QSOCLA021WRE0	Oven lamp socket	1	AH
	1-11	RLMPTA068WRE0 RLMPTA030WRE0	Oven lamp (Interchangeable)	 1	AG AE
	1-12	RMOTDA161WRE0	Turntable motor	1	AU
	1-12	RMOTDA211WRE0	Turntable motor (Interchangeable)	1	AS
*	1-13	RTRN-A580WRE0	Power transformer	1	BP
			CABINET PARTS		
	2- 1	GCABUA690WRP0	Outer case cabinet	1	AZ
	2-2	GDAI-A316WRW0	Bottom plate	1	AX
	2 - 3 2 - 4	GLEGPA074WRE0 GLEGPA077WRF0	FOOL Leg	2	AC AH
			CONTROL PANEL PARTS		
	3- 1	CPWBFA821WRK0	Power unit	1	BA
	3- 1A	QCNCMA446DRE0	2-pin connector (CN-A)	1	AC
	3- 1B 3- 1C	FW-VZA250DRE0 FW-VZA195DRE0	Switch harness A (SH-A)	1	AW AD
	3- 1D	FW-VZA197DRE0	Switch harness B (SH-B)	1	AD
	C1	RC-EZA333DRE0	Capacitor 2200 uF 25V	1	AE AC
	RY1-2	RRLY-A114DRE0	Relay $(DU12D1-1P(M)-R)$	2	AG AN
	SP1	RALM-A014DRE0	Buzzer (PKM22EPT)	1	AG
	T1 VRS1	RTRNPA110DRE0	Transformer Varistor (106471K)	1	AP AE
	3-2	DPWBFB914WRK0	CPU unit	1	BA
	3 - 3	FPNLCB429WRK0	Control panel frame with key unit	1	BD
	3 - 3 - 1 3 - 4	JBTN-B099WRF0	Open button	1	AI AF
	3-5	MSPRCA050WRE0	Open button spring	1	AB
	3-6 3-7	PSHEPA588WRE0	LED sheet LCD bolder	1	AE ak
	3-8	XEPSD30P08XS0	Screw; 3mm x 8mm	4	AA
			OVEN PARTS		
	4-1	PDUC-A724WRF0	Air separater	1	AU
Λ	4-2 4-3	PPACGA084WRF0 PHOK-A114WRF0	TTM packing Latch hook	1	AF AO
	4-4	LBNDKA099WRW0	Capacitor holder	1	AD
	4-5	NFANJA029WRE0	Fan blade	1	AL
Λ	4- 6 4- 7	PDUC-A/25WRPU *********	Oven cavity (Not a replaceable part)	1	BA 
_	4- 8	LANGFA192WRP0	Chassis support	1	AX
	4-9 4-10	PCUSGA321WRP0 PCUSUA270WRP0	Cushion	1	AH AG
	4-11	MLEVPA233WRF0	Switch lever	1	AG
	4-12	NCPL-A045WRF0	Coupling	1	AH
	4-14	PCOVPA349WRE0	Waveguide cover	1	AC AE
	4-15	PCUSGA339WRP0	Cushion	1	AG
	4-⊥6 4-17	PCUSGA399WRE0 PCUSUA512WRP0	Cushion	⊥ 1	AF AB
	4-18	PCUSUA126WRE0	Cushion	1	AC

	REF. NO.	PART NO.	DESCRIPTION	Q'TY	CODE		
DOOR PARTS							
Δ	5- 1	FDORFA332WRT0	Door panel	1	BD		
	5-2	PSHEPA382WRE0	Sealer film	1	AH		
Δ	5-3	GWAKPA610WRR0	Door frame	1	AX		
	5-4	HPNL-A716WRR0	Door screen	1	AQ		
Δ	5-5	LSTPPA188WRF0	Latch head	1	AG		
	5-6	MSPRTA187WRE0	Latch spring	1	AC		
	5-7	XCPSD40P08000	Screw : 4mm x 8mm	4	AA		
	5-8	PCUSUA504WRP0	Cushion	5	AB		
	5-9	GCOVHA405WRF0	Choke cover	1	AS		
			MISCELLANEOUS				
	6- 1	FROLPA079WRK0	Turntable support	1	AQ		
	6-2	NTNT-A079WRE0	Turntable tray	1	AR		
	6-2	NTNT-A084WRE0	Turntable tray (Interchangeable)	1	AQ		
	6-3	FW-VZB723WRE0	Main wire harness	1	AU		
*	6-4	QW-QZA150WRE0	High voltage wire B	1	AF		
	6-5	PZET-A012WRE0	Terminal insulator	1	AB		
	6- 6	TCAUAA166WRR0	DHHS caution label	1	AC		
	6- 7	TCAUAA200WRR0	Monitor caution label	1	AB		
	6-8	TINSEA791WRR0	Instruction book	1	AD		
	6-9	TCAUAA240WRR0	Screw caution	1	AC		
SCREWS,NUTS AND WASHERS							
	7-1	XHPSD40P08K00	Screw : 4mm x 8mm	9	AA		
	7-2	XHPSD30P06000	Screw : 3mm x 6mm	1	AA		
	7-3	XHTSD40P08RV0	Screw : 4mm x 8mm	2	AA		

7-2	XHPSD30P06000	Screw : 3mm x 6mm	1	AA
7-3	XHTSD40P08RV0	Screw : 4mm x 8mm	2	AA
7-4	XHTSD40P12RV0	Screw : 4mm x 12mm	1	AA
7-5	XOTSD40P12RV0	Screw : 4mm x 12mm	5	AA
7-6	XOTSD40P12000	Screw : 4mm x 12mm	15	AA
7-7	XOTSE40P08000	Screw : 4mm x 8mm	1	AA
7-8	LX-CZA070WRE0	Special screw (Torx tamper proof screw)	2	AC

### HOW TO ORDER REPLACEMENT PARTS

To have your order filled promptly and correctly, please furnish the following information.

1. MODEL NUMBER 2. REF. NO. 3. PART NO. 4. DESCRIPTION

Order Parts from the authorized SHARP parts Distributor for your area. Defective parts requiring return should be returned as indicated in the Service Policy.



R-305CW





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