



FUSION™

Agility  
CYCLONIC

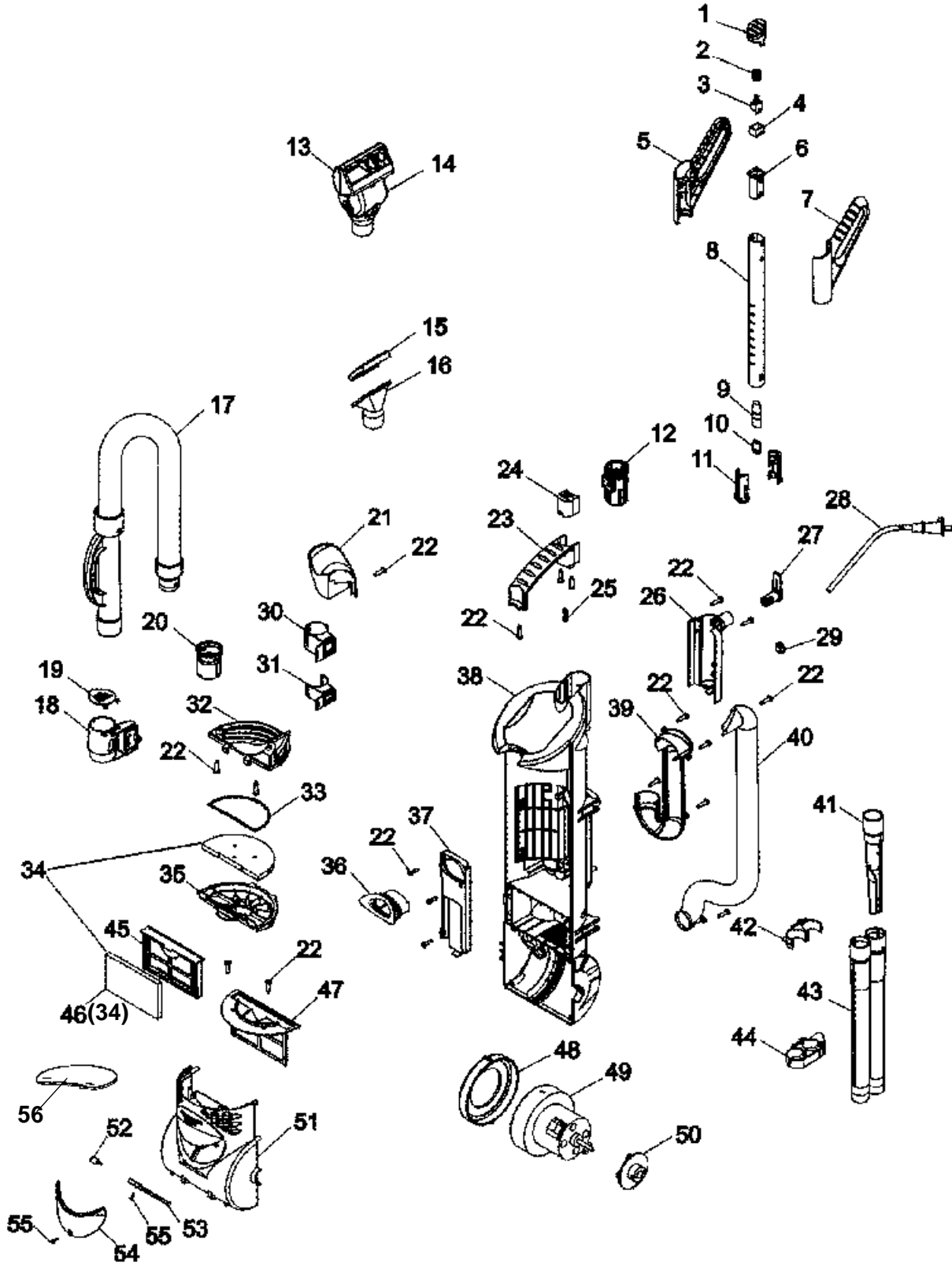
CYCLONIC

Power Max

bagless upright

MACH<sup>3</sup>

ASSEMBLY SCHEMATIC



MODEL No.

- U5180-900
- U5180-910
- U5182-900
- U5183-900
- U5185-900
- UH70005B
- UH70060
- UH70070



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**Power Max**

bagless upright

**MACH<sup>3</sup>**

**PART LISTING**

**MODEL No.**

ITEM	PART NUMBER	MODELS TO FIT	PART DESCRIPTION
1	93001707	U5180900	SWITCH BUTTON - CYCLONE RED
		U5182900, U5183900	SWITCH BUTTON - MYSTIC LIME GREEN
	93002352	U5185900	SWITCH BUTTON - LEGACY PURPLE
	440001474	U5180910, UH70060	SWITCH BUTTON - MAGNESIUM GRAY
		UH70005B	SWITCH BUTTON - BUTTER YELLOW
	440001533	UH70070	SWITCH BUTTON - BRITE AQUA
2	93001706	ALL	SWITCH BUTTON SPRING
3	93001705	ALL	SWITCH
4	93001703	ALL	SWITCH HOLDER
5	93001699	U5180900, U5182900, U5183900	HANDLE - LEFT CYCLONE PURPLE
		U5180910	HANDLE - LEFT INTENSE BLUE
	93002350	U5185900	HANDLE - LEFT GRAPHITE SILVER METALLIC
		UH70005B	HANDLE - LEFT FERRARI RED
	440001475	UH70060	HANDLE - LEFT SATIN RED WINE
	440001534	UH70070	HANDLE - LEFT BLACK
6	93001702	ALL	SWITCH SLEEVE
7	93001704	U5180900, U5182900, U5183900	HANDLE - RIGHT CYCLONE PURPLE
		U5180910	HANDLE - RIGHT INTENSE BLUE
	93002351	UH70060, UH70070, U5185900	HANDLE - RIGHT GRAPHITE SILVER METALLIC
		UH70005B	HANDLE - RIGHT FERRARI RED
	440001476	UH70060	HANDLE - RIGHT SATIN RED WINE
	440001535	UH70070	HANDLE - RIGHT BLACK
8	93001698	ALL	TELESCOPING TUBE
9	93001700	ALL	MALE CONNECTOR
10	93001717	ALL	FEMALE CONNECTOR
11	93001701	ALL	FIXING PLATE - MALE CONNECTOR
12	93001697	ALL	HANDLE SLEEVE
13	93001712	U5180900	UPPER HOUSING - TURBINE CYCLONE RED
14	49129044	ALL	TURBINE HAND TOOL
15	93001716	ALL	FURNITURE NOZZLE BRUSH - REMOVABL
16	93001715	ALL	FURNITURE NOZZLE - MAGNESIUM GRAY
17	93001710	ALL	HOSE ASSEMBLY

U5180-900  
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ITEM	PART NUMBER	MODELS TO FIT	PART DESCRIPTION
18	93001657	U5180900, U5180910, U5182900, U5183900, UH70005B, UH70060, UH70070	LOWER HOSE HOLDER - MAGNESIUM GRAY
	93002331	U5185900	LOWER HOSE HOLDER - GRAPHITE SILVER
19	93001658	ALL	DEBRIS DOOR - MAGNESIUM GRAY
20	93001690	ALL	ADAPTOR - CYCLONE PURPLE
21	93001711	U5180900, U5182900, U5183900	UPPER HOSE HOLDER - CYCLONE PURPLE
	93002354	U5180910, U5185900, UH70005B, UH70060, UH70070	UPPER HOSE HOLDER - MAGNESIUM GRAY
22	93001728	ALL	SCREW - SELF TAPPING
23	93001696	U5180900	CARRY HANDLE - CYCLONE RED
		U5180910	CARRY HANDLE - INTENSE BLUE
	93002321	U5182900, U5183900	CARRY HANDLE - MYSTIC LIME GREEN
	93002349	U5185900	CARRY HANDLE - GRAPHITE SILVER
		UH70005B	CARRY HANDLE - BUTTER YELLOW
	440001477	UH70060	CARRY HANDLE - SATIN RED WINE
440001500	UH70070	CARRY HANDLE - BRITE AQUA	
24	93001708	U5180900	HANDLE RELEASE BUTTON - CYCLONE RED
	440001478	U5180910, UH70060	HANDLE RELEASE BUTTON - MAGNSM GRAY
	93002322	U5182900, U5183900	HANDLE RELEASE BUTTON - LIME GREEN
	93002353	U5185900	HANDLE RELEASE BUTTON - LEGACY PURPL
		UH70005B	HANDLE RELEASE BUTTON - BUTTER YELLO
	440001501	UH70070	HANDLE RELEASE BUTTON - BRITE AQUA
25	93001709	ALL	SPRING - HANDLE RELEASE BUTTON
26	93001695	U5180900, U5182900, U5183900	HANDLE COVER - CYCLONE PURPLE
		U5180910	HANDLE COVER - INTENSE BLUE
	93002348	U5185900	HANDLE COVER - GRAPHITE SILVER
		UH70005B	HANDLE COVER - FERRARI RED
	440001479	UH70060	HANDLE COVER - SATIN RED WINE
	440001502	UH70070	HANDLE COVER - BLACK
27	93001694	U5180900, U5182900, U5183900	CORD HOOK - CYCLONE PURPLE
	93002347	U5180910, U5185900, U70005B, UH70060, UH70070	CORD HOOK - GRAPHITE SILVER

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[MODEL No.](#)

ITEM	PART NUMBER	MODELS TO FIT	PART DESCRIPTION
28	93001718	ALL	POWER CORD - BLACK
29	93001693	ALL	FIXING PLATE - POWER CORD
30	93001692	U5180900, U5182900, U5183900	TURBINE TOOL HOLDER - CYCLONE PURPLE
	93002346	U5180910, U5185900, UH70005B, UH70060, UH70070	TURBINE TOOL HOLDER - GRAPHITE SILVER
31	93001691	U5180900, U5182900, U5183900	COMBINATION BRUSH HOLDER - CYCLONE PURPLE
	93002345	U5180910, U5185900, UH70005B, UH70060, UH70070	COMBINATION BRUSH HOLDER - GRAPHITE SILVER
32	93001722	U5180900, U5182900, U5183900	PRE-MOTOR FILTER FRAME - CYCLONE PURPLE
		U5180910	PRE-MOTOR FILTER FRAME - INTENSE BLUE
		U5185900	PRE-MOTOR FILTER FRAME - GRAPHITE SILVER
		UH70005B	PRE-MOTOR FILTER FRAME - FERRARI RED
	440001480	UH70060	PRE-MOTOR FILTER FRAME - SATIN RED WINE
	440001503	UH70070	PRE-MOTOR FILTER FRAME - BLACK
	93001721	ALL	PRE-MOTOR FILTER FRAME WITH SEAL
33	93001724	ALL	SEAL - PRE MOTOR FILTER FRAME
34	40110010	ALL	FILTER PACK - 2 PACK (1 EACH)
35	93001731	ALL	FILTER FRAME BOTTOM - PRE FILTER
36	93001720	ALL	DIRT CUP INLET SEAL
37	93001719	U5180900, U5182900, U5183900	WIRE COVER - CYCLONE PURPLE
		U5180910	WIRE COVER - INTENSE BLUE
		U5185900	WIRE COVER - GRAPHITE SILVER
		UH70005B	WIRE COVER - FERRARI RED
	440001481	UH70060	WIRE COVER - SATIN RED WINE
		UH70070	WIRE COVER - BLACK

U5180-900  
U5180-910  
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ITEM	PART NUMBER	MODELS To FIT	PART DESCRIPTION
38	93001680	U5180900, U5182900, U5183900	BACK PANEL / DIRT CUP HOUSING - CYCLONE PURPLE
		U5180910	BACK PANEL / DIRT CUP HOUSING - INTENSE BLUE
	93002341	U5185900	BACK PANEL / DIRT CUP HOUSING - GRAPHITE SILVER
		UH70005B	BACK PANEL / DIRT CUP HOUSING - FERRARI RED
	440001482	UH70060	BACK PANEL / DIRT CUP HOUSING - SATIN RED WINE
	440001504	UH70070	BACK PANEL / DIRT CUP HOUSING - BLACK
39	93001689	ALL	DUCT COVER - CLEAR
40	93001688	U5180900, U5182900, U5183900	REAR DUCT - CYCLONE PURPLE
		U5180910	REAR DUCT - INTENSE BLUE
		U5185900	REAR DUCT - GRAPHITE SILVER
		UH70005B	REAR DUCT - FERRARI RED
	440001483	UH70060	REAR DUCT - SATIN RED WINE
	440001505	UH70070	REAR DUCT - BLACK
41	93001630	U5180900	CREVICE TOOL - CYCLONE RED
		U5180910	CREVICE TOOL - INTENSE BLUE
	93002320	U5182900, U5183900	CREVICE TOOL - LIME GREEN
	93002344	U5185900	CREVICE TOOL - LEGACY PURPLE
		UH70005B	CREVICE TOOL - BUTTER YELLOW
	15804217	UH70060	CREVICE TOOL - SATIN RED WINE
		UH70070	CREVICE TOOL - BRITE AQUA
42	93001683	U5180900, U5182900, U5183900	UPPER TUBE HOLDER - CYCLONE PURPLE
	93002343	U5180910, U5185900, UH70005B, UH70060, UH70070	UPPER TUBE HOLDER - GRAPHITE SILVER
43	38634092	ALL	EXTENSION TUBE - 14" - MAGNESIUM GRAY
44	93001681	U5180900, U5182900, U5183900	LOWER TUBE HOLDER - CYCLONE PURPLE
	93002342	U5180910, U5185900, UH70005B, UH70060, UH70070	LOWER TUBE HOLDER - GRAPHITE SILVER

U5180-900  
U5180-910  
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45	93001725	ALL	FINAL FILTER FRAME - MAGNESIUM GRAY
46		ALL	FILTER PACK - <b>ORDER 40110010</b>
47	93001727	U5180900, U5182900, U5183900	FIXING COVER - FINAL FILTER FRAME - CYCLONE PURPLE
		U5180910	FIXING COVER - FINAL FILTER FRAME - INTENSE BLUE
		U5185900	FIXING COVER - FINAL FILTER FRAME - LEGACY PURPLE
		UH70005B	FIXING COVER - FINAL FILTER FRAME - FERRARI RED
	440001484	UH70060	FIXING COVER - FINAL FILTER FRAME - SATIN RED WINE
	440001506	UH70070	FIXING COVER - FINAL FILTER FRAME - BLAC
48	93001679	ALL	MOTOR SEAL
49	93001678	ALL	MOTOR
50	93001677	ALL	REAR MOTOR PLATE
51	93001661	U5180900, U5182900, U5183900	MOTOR COVER - CYCLONE PURPLE
		U5180910	MOTOR COVER - INTENSE BLUE
	93002332	U5185900	MOTOR COVER - GRAPHITE SILVER
		UH70005B	MOTOR COVER - FERRARI RED
	440001485	UH70060	MOTOR COVER - SATIN RED WINE
	440001507	UH70070	MOTOR COVER - BLACK
52	27313107	ALL	BULB
53	93001660	ALL	LAMP SOCKET
54	93001659	ALL	LENS
55	93001729	ALL	SCREW - SELF TAPPING
56	93002520	ALL	SECONDARY FILTER - PRE MOTOR
	59156137	U5182900, U5183900, U5185900 - ALL	BARE FLOOR BRUSH - 12"

U5180-900  
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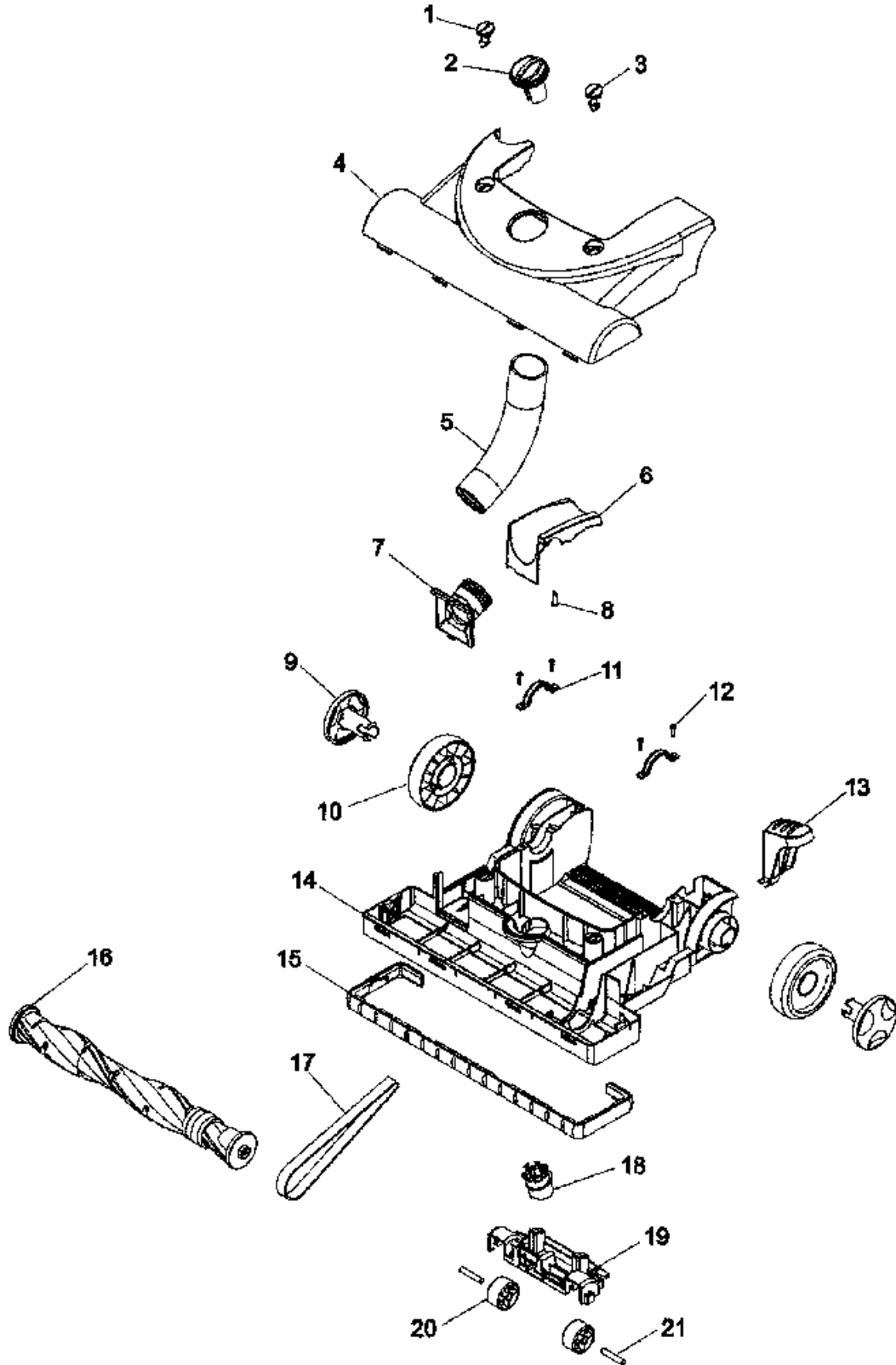
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ASSEMBLY SCHEMATIC



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**PART LISTING**

[MODEL No.](#)

ITEM	PART NUMBER	MODELS TO FIT	PART DESCRIPTION
1	93001662	U5180900, U5182900, U5183900	HOOD RETAINER - LEFT CYCLONE PURPLE
		U5180910	HOOD RETAINER - LEFT INTENSE BLUE
	93002333	U5185900	HOOD RETAINER - LEFT GRAPHITE GRAY
		UH70005B	HOOD RETAINER - LEFT FERRARI RED
	440001486	UH70060	HOOD RETAINER - LEFT SATIN RED WINE
		UH70070	HOOD RETAINER - LEFT BLACK
2	93001667	U5180900	HEIGHT ADJUSTMENT KNOB - CYCLONE RED
		U5180910, UH70060	HEIGHT ADJUSTMENT KNOB - MAG GRAY
	93002317	U5182900, U5183900	HEIGHT ADJUSTMENT KNOB - LIME GREEN
		U5185900	HEIGHT ADJUSTMENT KNOB - LEGCY PURPLE
	93002336	UH70005B	HEIGHT ADJUSTMENT KNOB - BUTTER YELLOW
		UH70070	HEIGHT ADJUSTMENT KNOB - BRITE AQUA
3	93001668	U5180900, U5182900, U5183900	HOOD RETAINER - RIGHT CYCLONE PURPLE
		U5180910	HOOD RETAINER - RIGHT INTENSE BLUE
	93002337	U5185900	HOOD RETAINER - RIGHT GRAPHITE GRAY
		UH70005B	HOOD RETAINER - RIGHT FERRARI RED
	440001487	UH70060	HOOD RETAINER - RIGHT SATIN RED WINE
		UH70070	HOOD RETAINER - RIGHT BLACK
4	93001669	U5180900	HOOD - CYCLONE PURPLE / RED
		U5180910	HOOD - INTENSE BLUE / MAGNESIUM GRAY
	93002338	U5182900, U5183900	HOOD - CYCLONE PURPLE / LIME GREEN
		U5185900	HOOD - GRAPHITE SILVER / PURPLE
	440001488	UH70005B	HOOD - FERRARI RED / BUTTER YELLOW
		UH70060	HOOD - SATIN RED WINE / MAGNESIUM GRAY
	440001510	UH70070	HOOD - BLACK / BRITE AQUA
		ALL	LOWER HOSE - MAGNESIUM GRAY
5	93001654	ALL	LOWER HOSE - MAGNESIUM GRAY
		U5180900, U5182900, U5183900	REAR COVER - MAIN BODY - CYCLONE PURPLE
	93002335	U5180910	REAR COVER - MAIN BODY - INTENSE BLUE
		U5185900	REAR COVER - MAIN BODY - SILVER GRAPHITE
	440001490	UH70005B	REAR COVER - MAIN BODY - FERRARI RED
		UH70060	REAR COVER - MAIN BODY - SATIN RED WINE
	440001512	UH70070	REAR COVER - MAIN BODY - BLACK
		ALL	INLET DUCT - GRAPHITE GRAY
7	93001655	ALL	INLET DUCT - GRAPHITE GRAY

U5180-900  
U5180-910  
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ITEM	PART NUMBER	MODELS TO FIT	PART DESCRIPTION
8	93001729	ALL	SCREW - SELF TAPPING
9	93001673	U5180900	REAR WHEEL HUB - CYCLONE RED
	440001491	U5180910, UH70005B, UH70060	REAR WHEEL HUB - MAGNESIUM GRAY
	93002319	U5182900, U5183900	REAR WHEEL HUB - MYSTIC LIME GREEN
	93002340	U5185900	REAR WHEEL HUB - LEGACY PURPLE
		UH70070	REAR WHEEL HUB - BRITE AQUA
10	93001672	ALL	REAR WHEEL - GRAPHITE GRAY
11	93001663	ALL	TRUNNION
12	93001729	ALL	SCREW - SELF TAPPING
13	93001664	U5180900	HANDLE RELEASE PEDAL - CYCLONE RED
		U5180910, UH70005B	HANDLE RELEASE PEDAL - BLACK
	93002316	U5182900, U5183900	HANDLE RELEASE PEDAL - LIME GREEN
	93002334	U5185900	HANDLE RELEASE PEDAL - LEGACY PURPLE
	440001492	UH70060	HANDLE RELEASE PEDAL - MAG GRAY
		UH70070	HANDLE RELEASE PEDAL - BRITE AQUA
14	93001666	ALL	MAIN BODY / NOZZLE BASE - GRAPHITE GRAY
15	93001670	U5180900	FURNITURE GUARD - CYCLONE RED
	440001493	U5180910, UH70060	FURNITURE GUARD - MAGNESIUM GRAY
	93002318	U5182900, U5183900	FURNITURE GUARD - MYSTIC LIME GREEN
	93002339	U5185900	FURNITURE GUARD - LEGACY PURPLE
		UH70005B	FURNITURE GUARD - BUTTER YELLOW
	440001513	UH70070	FURNITURE GUARD - BRITE AQUA
16	48414132	ALL	AGITATOR / BRUSH ROLL 15" WOODEN
17	38528040	ALL	BELT
18	93001671	ALL	HEIGHT ADJUSTMENT CAM - GRAPHITE GRAY
19	93001674	ALL	FRONT WHEEL CARRIAGE - GRAPHITE GRAY
20	93001675	ALL	FRONT WHEEL - GRAPHITE GRAY
21	93001676	ALL	FRONT WHEEL SHAFT

U5180-900  
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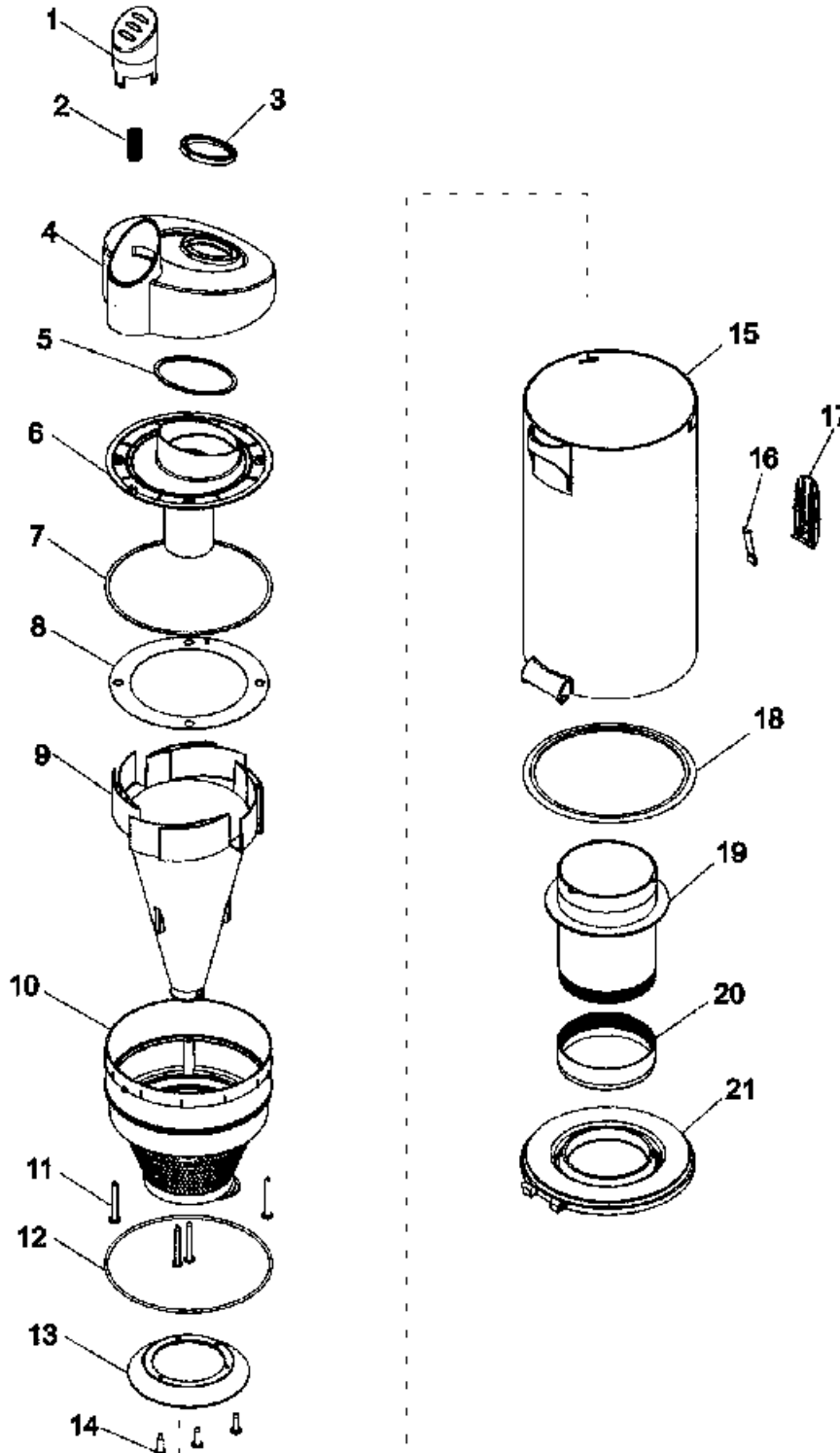
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ASSEMBLY SCHEMATIC



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**MODEL No.**

ITEM	PART NUMBER	MODELS TO FIT	PART DESCRIPTION
1	93001635	U5180900	DIRT CUP RELEASE BUTTON - CYCLONE RED
	440001494	U5180910, UH70060	DIRT CUP RELEASE BUTTON - MAG GRAY
	93002310	U5182900, U5183900	DIRT CUP RELEASE BUTTON - LIME GREEN
	93002324	U5185900	DIRT CUP RELEASE BUTTON - LEGACY PURPL
		UH70005B	DIRT CUP RELEASE BUTTON - BUTTER YELLO
	440001514	UH70070	DIRT CUP RELEASE BUTTON - BRITE AQUA
2	93001656	ALL	DIRT CUP RELEASE BUTTON SPRING
3	93001647	ALL	DIRT CUP OUTLET SEAL
4	93001648	U5180900, U5182900, U5183900	DIRT CUP COVER - CYCLONE PURPLE
		U5180910	DIRT CUP COVER - INTENSE BLUE
	93002330	U5185900	DIRT CUP COVER - GRAPHITE SILVER
		UH70005B	DIRT CUP COVER - FERRARI RED
	440001495	UH70060	DIRT CUP COVER - SATIN RED WINE
	440001515	UH70070	DIRT CUP COVER - BLACK
5	93001649	ALL	DIRT CUP COVER SEAL
6	93001650	ALL	DUCT - BLACK
7	93001651	ALL	SEAL - DUCT B
8	93001652	ALL	SEAL - DUCT A
9	93001653	U5180900	CONE SEPARATOR - CYCLONE RED
		U5180910	CONE SEPARATOR - MAGNESIUM GRAY
	93002315	U5182900, U5183900	CONE SEPARATOR - MYSTIC LIME GREEN
		U5185900	CONE SEPARATOR - LEGACY PURPLE
		UH70005B	CONE SEPARATOR - BUTTER YELLOW
	440001496	UH70060	CONE SEPARATOR - SATIN RED WINE
	440001516	UH70070	CONE SEPARATOR - BRITE AQUA
10	93001636	U5180900	CYCLONE FILTER - CYCLONE RED
		U5180910	CYCLONE FILTER - MAGNESIUM GRAY
	93002311	U5182900, U5183900	CYCLONE FILTER - MYSTIC LIME GREEN
	93002325	U5185900	CYCLONE FILTER - LEGACY PURPLE
		UH70005B	CYCLONE FILTER - BUTTER YELLOW
	440001497	UH70060	CYCLONE FILTER - SATIN RED WINE
	440001517	UH70070	CYCLONE FILTER - BRITE AQUA
11	93001730	ALL	SCREW - SELF TAPPING

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ITEM	PART NUMBER	MODELS TO FIT	PART DESCRIPTION
12	93001637	U5180900, U5180910	FILTER SEAL - 1/8" - OLDER MODELS
	93001833	ALL	FILTER SEAL - 5/16"
13	93001638	U5180900	SHROUD - CYCLONE RED
		U5180910	SHROUD - MAGNESIUM GRAY
		U5182900, U5183900	SHROUD - MYSTIC LIME GREEN
	93002326	U5185900	SHROUD - LEGACY PURPLE
		UH70005B	SHROUD - BUTTER YELLOW
	440001498	UH70060	SHROUD - SATIN RED WINE
	440001518	UH70070	SHROUD - BRITE AQUA
14	93001729	ALL	SCREW - SELF TAPPING
15	93001639	ALL	DIRT CUP - CLEAR
	93002327	U5185900	DIRT CUP - SMOKE / LEGACY PURPLE
16	93001641	ALL	SPRING - DIRT CUP DOOR RELEASE
17	93001640	U5180900	DIRT CUP DOOR RELEASE BUTTON - CYCLONE RED
		U5180910	DIRT CUP DOOR RELEASE BUTTON - INTENSE BLUE
	93002313	U5182900, U5183900	DIRT CUP RELEASE BUTTON - MYSTIC LIME GREEN
	93002328	U5185900	DIRT CUP RELEASE BUTTON - LEGACY PURPLE
		UH70005B	DIRT CUP DOOR RELEASE BUTTON - BUTTER YELLOW
	440001499	UH70060	DIRT CUP DOOR RELEASE BUTTON - SATIN RED WINE
	440001519	UH70070	DIRT CUP DOOR RELEASE BUTTON - BRITE AQUA
18	93001642	ALL	DIRT CUP LID SEAL
19	59156220	ALL	DUST CHAMBER / DIRT CUP - CLEAR
20	93001644	ALL	DUST CHAMBER SEAL
21	93001645	ALL	BOTTOM DIRT CUP LID WITH SEAL - CLEAR

U5180-900  
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