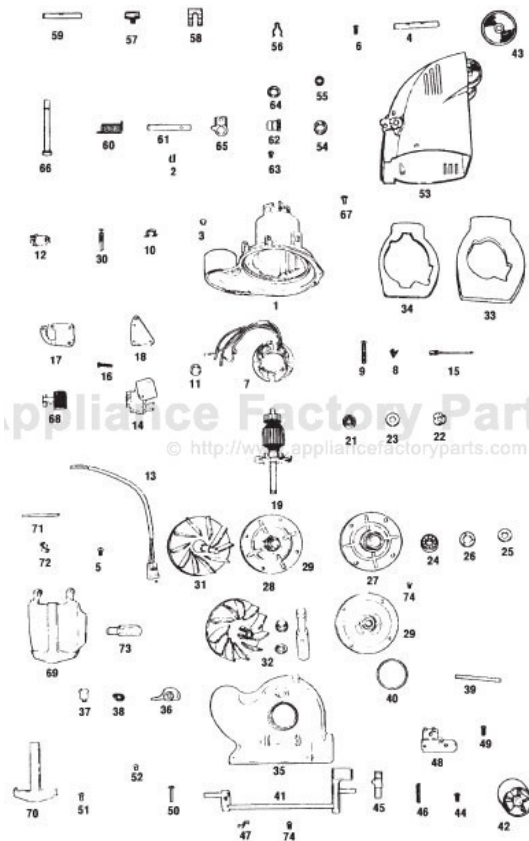


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# Kirby 1CR CLASSIC Owner's Manual

[Shop genuine replacement parts for Kirby 1CR  
CLASSIC](#)



[Find Your Kirby Vacuum Cleaner Parts - Select From 64 Models](#)

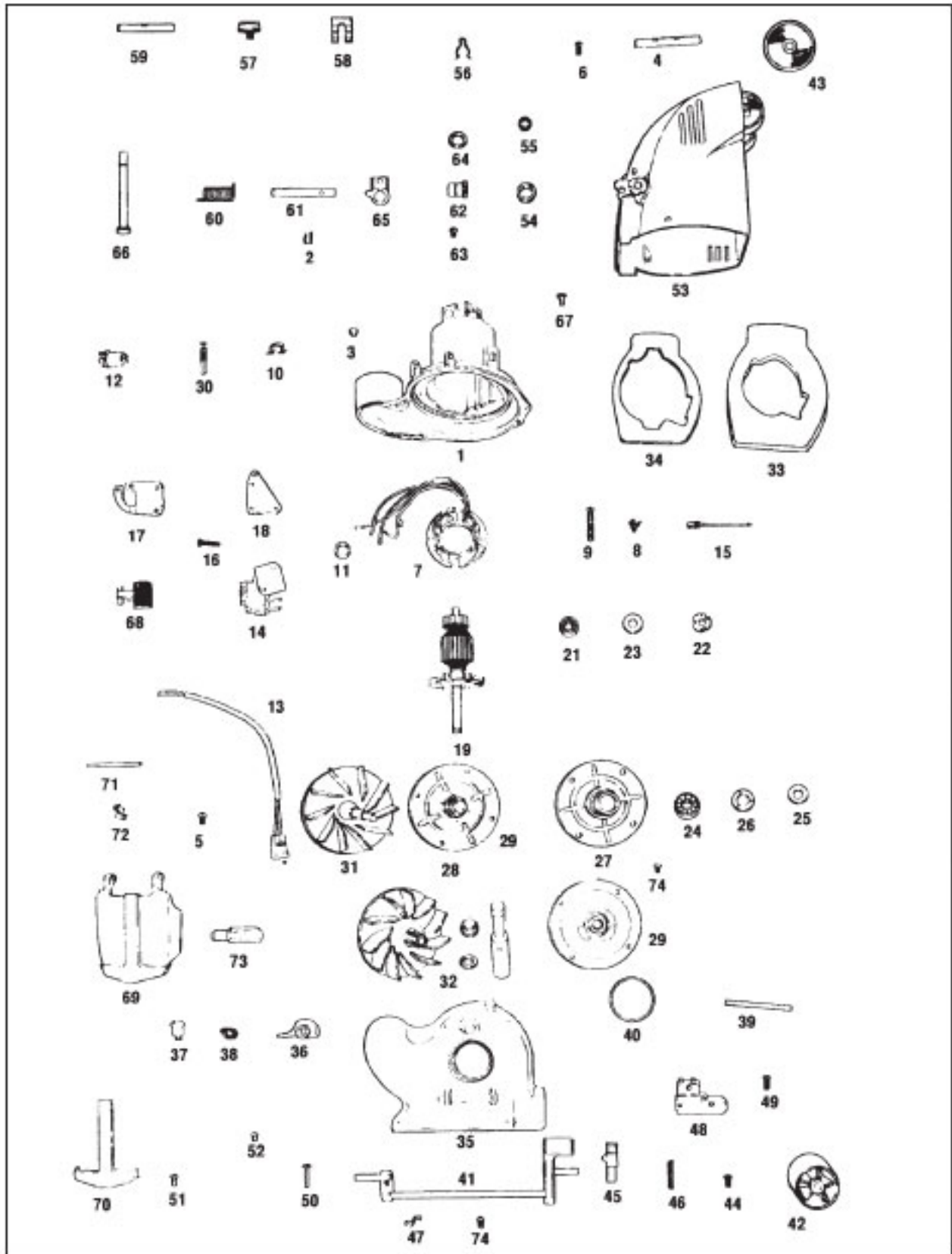
----- Manual continues below part list -----

## Available Replacement Parts for Kirby 1CR CLASSIC

<a href="#">K-159056</a>	BELT, BLACK, FLAT, 1PK
<a href="#">K-152575</a>	BRUSCHROLLER

# KIRBY Original

Model 1CR CLASSIC



# Original **KIRBY**

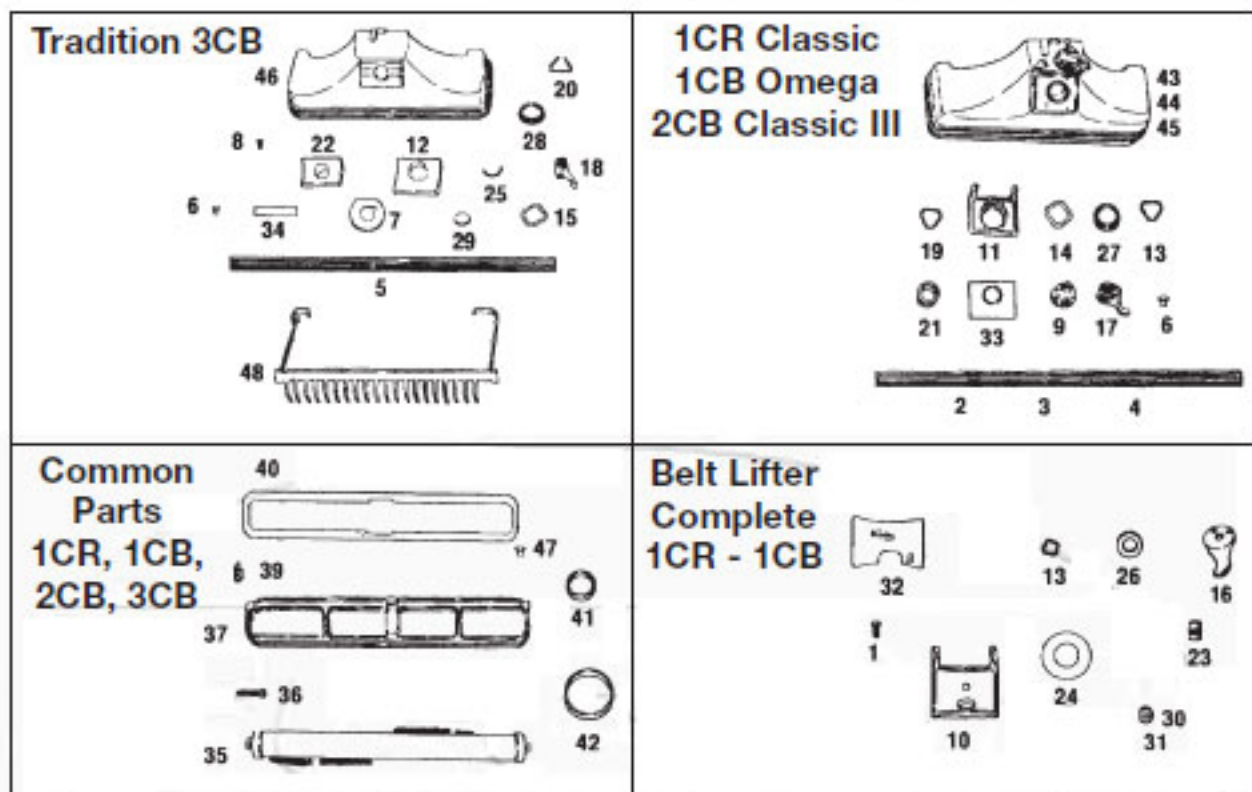
Model 1CR CLASSIC

KEY	PART NO	DESCRIPTION	KEY	PART NO	DESCRIPTION
1	K-100070	Motor Casting	38	K-1212	Nozzle Lock Spring
2	K-1005	Handle Fork Pin Spring Clip	39	K-121656	Nozzle Attachment Shaft
3	K-100656	Motor Connector Pin	40	K-122068	Nozzle Seal Ring
4	K-102069	Rear Wheel Shaft	41	K-131673	Front Bracket Shaft
5	K-102168	Headlight Axle Clamp Screw	42	K-131969	Front Wheel Brown
6	K-102269	Rear Axle Screw	43	K-132069	Rear Wheel Brown
7	K-103969	Field	44	K-1321	Wheel Mounting Screw
8	K-104385	Field Terminal Clip	45	K-133069	Ratchet Lock
9	K-104669	Field Screw	46	K-1331	Ratchet Lock Spring
10	K-106859	Commutator Brush Retainer Clip	47	K-134073	Front Shaft Clamp
11	K-106969	Snap Bushing	48	K-134365	Speed Switch
12	K-107276	Commutator Brush Holder	49	K-134456	Speed Switch Mounting Screw
13	K-108268	Headlight Socket and Wire	50	K-134656	Front Bracket Screw Long
14	K-110566	Foot Switch	51	K-134756	Fan Housing Screw Short
15	K-110985	Black Wire W/Terminal	52	K-135169	Fan Housing/Motor Housing Screw
16	K-112569	Foot Switch Mounting Screw	53	K-135569	Motor Shell Housing
17	K-112669	Foot Switch Mounting Plate	54	K-135860	Shell Bushing Large
18	K-112769	Foot Switch Mounting Plate	55	K-135960	Shell Bushing Small
19	K-114969	Armature	56	K-136373	Bushing Spring Clip
20	K-115167	Headlight Wire Stud	57	K-136673	Lock Button Rosewood
21	K-1155	Rear Bearing	58	K-136759	Lock Button Spring
22	K-1156	Rear Bearing Spring	59	K-136959	Handle Lock Shaft
23	K-1157	Rear Bearing Washer	60	K-137067	Handle Fork Spring
24	K-1160	Front Bearing	61	K-137173	Handle Fork Spring Shaft
25	K-116456	Front Bearing Felt Washer	62	K-137273	Handle Fork Spring Bushing
26	K-116556	Front Bearing Washer	63	K-137373	Handle Fork Spring Bushing Screw
27	NLA	Front Bearing Plate Only (Order K-116884)	64	K-137456	Handle Fork Spring Washer
28	K-116856	Front Bearing Plate Complete	65	K-137556	Handle Fork Spring Yoke
29	K-116884	Front Bearing Plate Complete	66	K-137879	Handle Fork Pin
30	K-118076	Commutator Carbon Brush	67	K-138470	Motor Shell Mounting Screw
31	NLA	Fan Complete Metal	68	K-138569	Foot Switch Lever
32	K-119078	Fan Complete Lexan	69	K-160069	Headlight Cap Complete Brown
33	K-119269	Motor Vent Seal	70	K-161969	Headlight Cap Bumper Brown
34	K-119369	Vent Seal Board	71	K-163156	Headlight Cap Hinge Pin
35	K-120073	Fan Case	72	K-163259	Headlight Spring Cover Clip
36	K-121056	Nozzle Lock	73	K-1650	Headlight Bulb
37	K-1211	Nozzle Lock Screw	74	K-193281	Front Axle Clamp Screw

NLA = No Longer Available

# Original **KIRBY**

Rug Nozzle Models, 1CR CLASSIC Brown, 1CB OMEGA Rosewood,  
2CB CLASSIC III Red, 3CB TRADITION Blue,

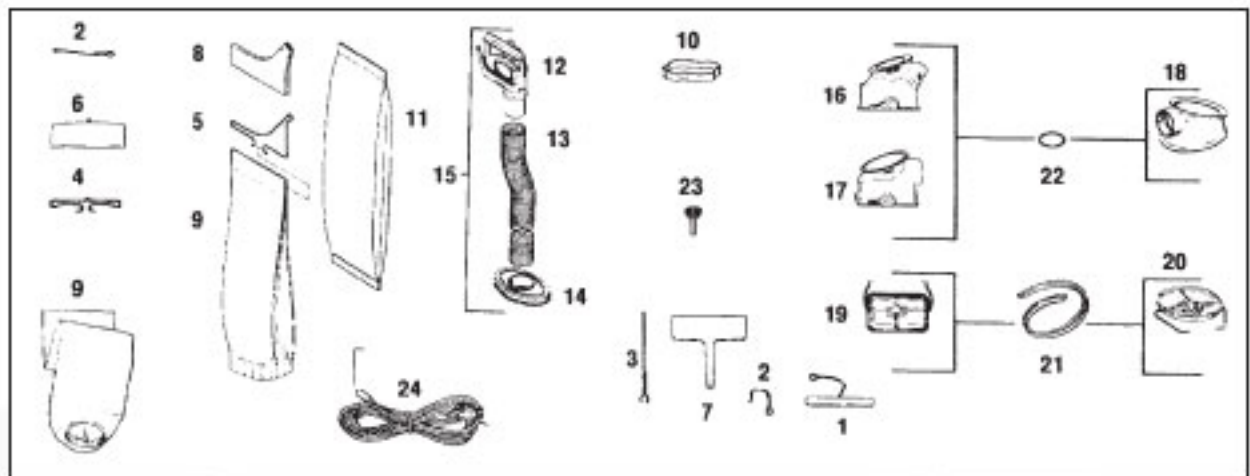


KEY	PART NO.	DESCRIPTION	KEY	PART NO.	DESCRIPTION
1	K-134756	Belt Lifter, Fan Housing, Screw	26	K-145469	Belt Lifter Bearing
2	K-140469	Nozzle Bumper Brown	27	K-145476	Belt Lifter Bearing White
3	K-140473	Nozzle Bumper Rosewood	28	K-145479	Belt Lifter Bearing
4	K-140476	Nozzle Bumper Red	29	K-145679	Belt Lifter Lens
5	K-140479	Nozzle Bumper Blue	30	K-145869	Belt Lifter Thin Spacer
6	K-140869	Nozzle Bumper Rivet	31	K-145969	Belt Lifter Thick Spacer
7	K-141079	Belt Lifter Bearing	32	K-146373	Belt Lifter
8	K-143079	Belt Lifter Stop Rivet			Insert Label Rosewood
9	K-143179	Air Adjusting Plate	33	K-146376	Belt Lifter Label Red
10	K-144069	Belt Lifter Casting	34	K-146379	Belt Lifter Label Blue
11	K-144076	Belt Lifter Casting	35	K-152575	Brush Roll Complete
12	K-144079	Belt Lifter Casting	36	NLA	Brush Adjusting Screw
13	NLA	Belt Lifter Wave Washer (Order K-144176)	37	K-154479	Rug Plate and Gasket
14	K-144176	Belt Lifter Spring Washer	38	K-1545	Headlight Bumper Rivet (Not Shown)
15	K-144179	Belt Lifter Spring Washer	39	K-154769	Rug Plate Hinge
16	K-144273	Belt Lifter Hook	40	K-154870	Rug Plate Gasket
17	K-144276	Belt Lifter Hook	41	K-155281	Brush Thread Guard
18	K-144279	Belt Lifter Hook	42	K-159056	Brush Belt
19	K-144476	Belt Lifter Spring Clip	43	K-159570	Nozzle Complete Less Brush Brown
20	K-144479	Belt Lifter Spring Clip	44	K-159573	Nozzle Complete Less Brush Rosewood
21	K-144576	Belt Lifter Cap Lens	45	K-159576	Nozzle Complete Less Brush Red
22	K-144579	Belt Lifter Lens Holder	46	K-159579	Nozzle Complete Less Brush Blue
23	K-144869	Belt Lifter Assembly Nut	47	K-1864	Rug Plate Hinge Rivet
24	K-145369	Belt Lifter Indicator Label	48	NLA	Shag Rake Complete Blue
25	K-145379	Belt Lifter Lens Clip			

NLA = No Longer Available

# Original **KIRBY**

Emtor, Bag & Cord 505-3CB

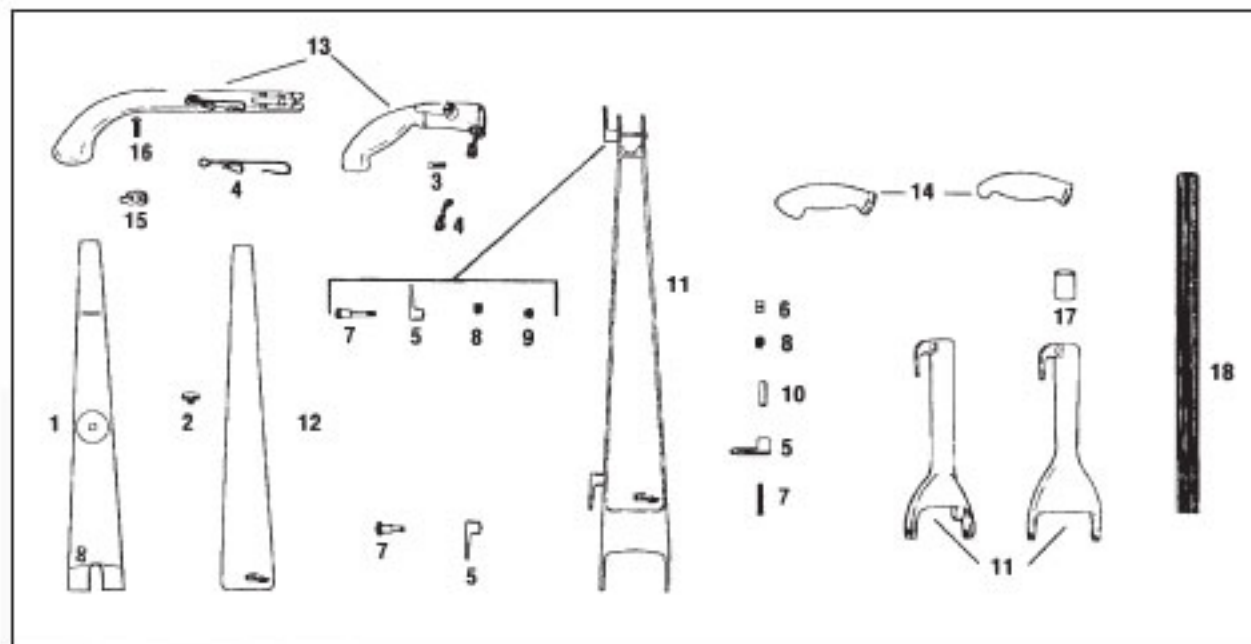


Key	Description	Early*	D50 Tan	D80 Green	1CR Brown	1CB Rosewood	2CB Red	3CB Blue
1	Bag Clamp & Chain 505 - 561	K-1912						
2	Bag Chain & Loop 505 - 561	K-1913						
2	Bag Chain & Loop 562 - 1CB		K-191362	K-191362	K-191362	K-191362		
3	Bag Top Wire Loop						K-192173	
4	Top Bag Hanger	K-191762	K-191762	K-191762	K-191762	K-191762		
5	Top Bag Hanger						K-191776	K-191776
6	Top Bag Cover	K-191865	K-191865	K-191867	K-191869			
7	Top Bag Cover					K-191873		
8	Top Bag Cover						K-191876	K-191879
9	Cloth Bag Open Top	K-190062						
9	Cloth Bag W/Pocket		K-190065	K-190067	K-190073	K-190073	K-190077	K-190078
9	Cloth Bag Long Zipper							K-190079
10	Bag Guard	K-191662	K-191662	K-191667	K-191669	K-191684	K-191676	K-191679
11	Paper Bag 3 Pk							K-19067903
11	Paper Bag 9 Pk							NLA
12	Top Bag Adaptor							K-190479
13	Fill Tube							K-190379
14	Bottom Bag Adaptor							K-190179
15	Fill Tube Ass'y							K-189879
16	Emtor 505 - 515	K-1799						
17	Emtor 516 - D80	K-180062	K-180062	K-180062				
18	Emtor 1CR - 3CB				K-179978	K-179978	K-179978	K-179978
19	Emtor Tray Square	K-186062	K-186062	K-186067				
20	Emtor Tray Oval				K-186069	K-186073	K-186076	K-185979
21	Emtor Tray Felt	K-1861	K-1861	K-1861	K-186182	K-186182	K-186182	K-186182
22	Emtor Body Gasket	K-188056	K-188056	K-188056	K-188056	K-188056	K-188056	K-188056
23	Sweet Air Plug 505/561	K-182361						
24	Cord Ass'y	K-192062	K-192062	K-192067	K-192069	K-192073	K-192076	K-192079

\* MODEL BREAKDOWNS VARY - SEE DESCRIPTION FOR MODEL  
MANY EARLY RED AND GRAY PARTS ARE NO LONGER AVAILABLE.

# Original **KIRBY**

Handle Group 505-3CB

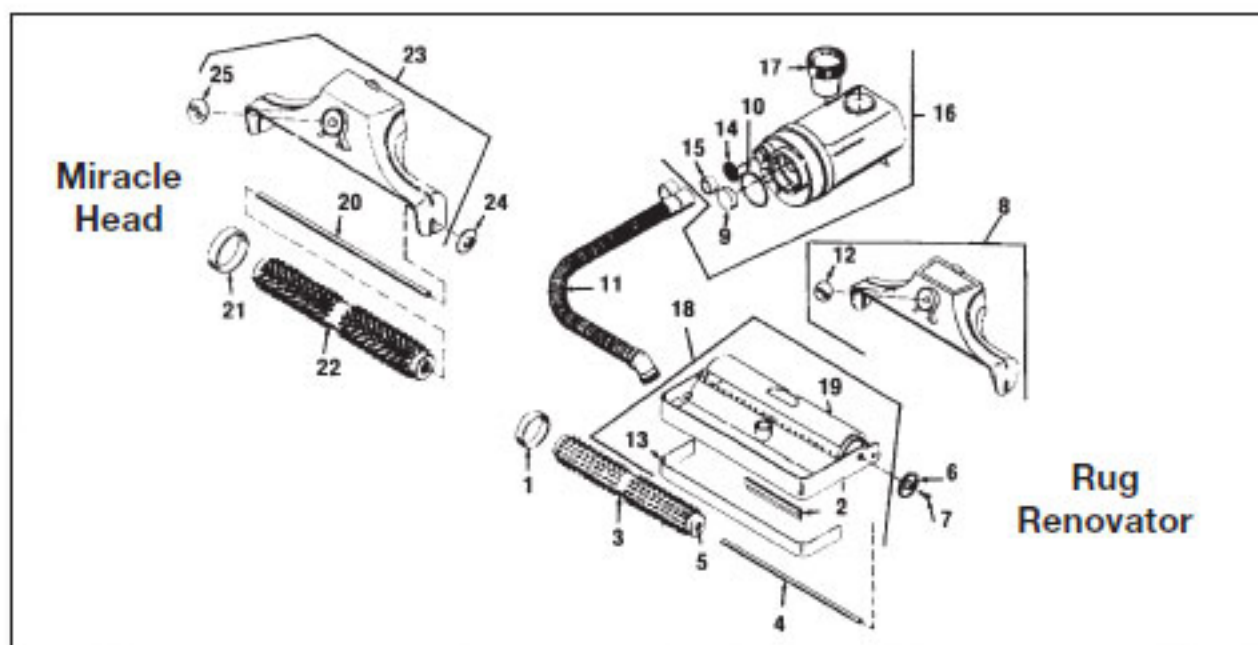


KEY	DESCRIPTION	505-508	516-517	DUAL 80 D80 (GREEN)	CLASSIC 1CB (BROWN)	OMEGA 1CB (ROSEWOOD)	CLASSIC III 2CB (RED)	TRADITION 3CB (BLUE)
		509-510	518-519					
		511-512	560-561					
		513-514	562-VII					
		515	D50					
1	Back Cover	N/A	N/A	N/A	K-174573	K-174573	K-174576	K-174579
2	Back Cover Screw	N/A	N/A	N/A	K-174973	K-174973	K-174976	K-174979
3	Clamp Screw	K-1714	K-1714	N/A	N/A	N/A	N/A	N/A
4	Cord/Bag Hook	NLA	NLA	K-173676	K-173676	K-173676	K-173676	K-173676
5	Cord Swivel Hook	K-1717	K-1717	K-173867	K-173867	K-173867	K-173876	K-173879
6	Cord Swivel Hook Flat Nut	K-1708	K-1708	N/A	N/A	N/A	N/A	N/A
7	Cord Swivel Hook Screw	K-1709	K-1709	K-174067	K-174067	K-174067	K-174067	K-174067
8	Cord Swivel Hook Spring	K-1706	K-1706	K-174167	K-174167	K-174167	K-174167	K-174167
9	Cord Swivel Hook Stud Nut	N/A	N/A	K-175168	K-175168	K-175168	K-175168	K-175168
10	Cord Swivel Hook Tube	K-1707	K-1707	N/A	N/A	N/A	N/A	N/A
11	Fork	K-1725	K-172556	K-173067	K-173073	K-173073	K-173076	K-175079
12	Front Label	N/A	N/A	K-174367	K-174373	K-174373	K-174376	K-174379
13	Grip Complete	K-172762	K-172762	K-173367	K-173369	K-173373	K-173377	K-173379
14	Grip Cover	K-1712	K-171263	N/A	N/A	N/A	N/A	N/A
15	Hook Retainer	N/A	N/A	K-175276	K-175276	K-175276	K-175276	K-175276
16	Hook Retainer Screw	N/A	N/A	K-175376	K-175376	K-175376	K-175376	K-175376
17	Insulator Cup	K-172159	K-172159	N/A	N/A	N/A	N/A	N/A
18	Middle Tube	K-170058	K-170058	N/A	N/A	N/A	N/A	N/A
19	Shoulder Hook Screw	N/A	N/A	K-174467	K-174467	K-174467	K-174467	K-174467

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# Original **KIRBY**

## Miracle Head & Rug Renovator D50-2HD



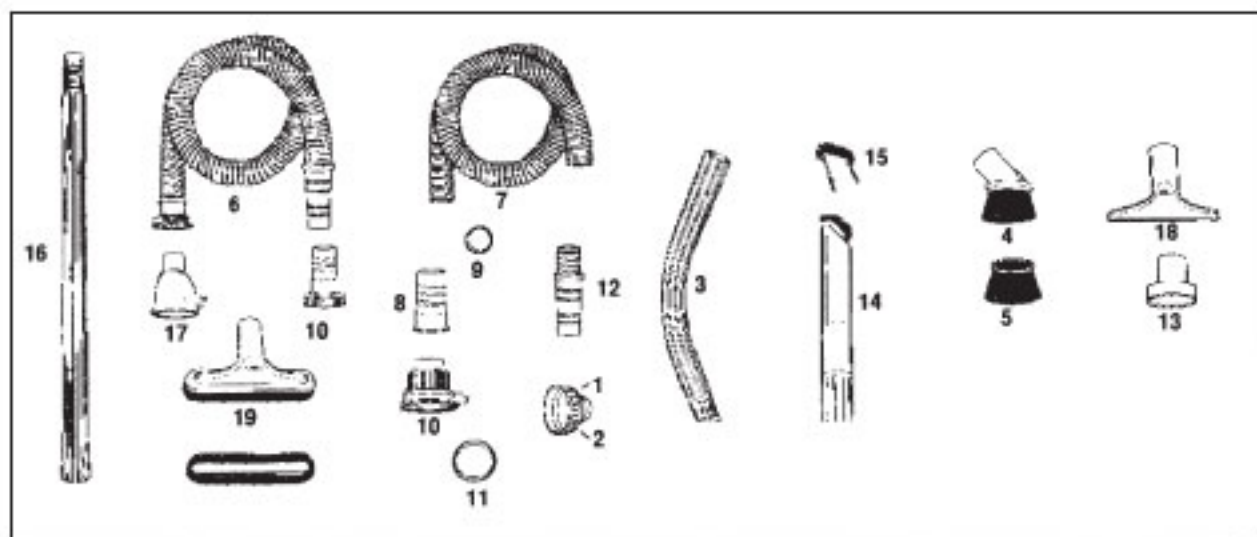
KEY	DESCRIPTION	D50/ 1CR	1CB/ 3CB	1HD	2HD	2HD
1	Belt	K-301289	K-301289	K-301289	K-301289	K-301289
2	Belt Baffle Strip	K-305201	K-305201	K-305201	K-305201	K-305201
3	Brush Renovator	K-305864	K-305864	K-305864	K-305864	K-305864
4	Brush Axle	K-306187	K-306187	K-306187	K-306187	K-306187
5	Brush Bearing	K-305987	K-305987	K-305987	K-305987	K-305987
6	Bumper			K-306384	K-306384	K-306384
7	Bumper Screw			K-306264	K-306264	K-306264
8	Casting	K-303269	K-303269	K-303188	K-303188	K-303188
9	Filter Sponge	K-307364	K-307364	K-307364	K-307364	K-307364
10	Gasket	K-188087	K-188087	K-188087	K-188087	K-188087
11	Hose	K-308084	K-308084	K-308084	K-308084	K-308084
12	Label	N/A	K-303984	K-303981	K-303984	K-303988
13	Suds Leveler	K-305484	K-305484	K-305484	K-305484	K-305484
14	Suds Screen	K-307581	K-307581	K-307581	K-307581	K-307581
15	Suds Screen Retainer	K-307665	K-307665	K-307665	K-307665	K-307665
16	Tank Complete W/Cup	K-306784	K-306784	K-306784	K-306784	K-306784
17	Tank Cup	K-308984	K-308984	K-308984	K-308984	K-308984
18	Tray Less Brush	K-304784	K-304784	K-304784	K-304784	K-304784
19	RR Plastic Shield	K-304484	K-304484	K-304484	K-304484	K-304484
20	Axle Shaft	K-3020	K-3020	K-3020	K-3020	K-3020
21	Belt	K-301289	K-301289	K-301289	K-301289	K-301289
22	Brush Miracle Head	K-300965	K-300965	K-300965	K-300965	K-300965
23	Casting	NLA	NLA	K-303188	K-303188	K-303188
24	Casting 2CB/3CB		NLA			
	Bumper W/Screw	K-302179	K-302179			
	Bumper Only			K-306384	K-306384	K-306384
	Screw Only			K-306264	K-306264	K-306264
25	Belt Lifter Label		K-303988	K-303988	K-303988	K-303988

NLA = No Longer Available

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# KIRBY Original

## Attachment Set Models 505-3CB



505-508  
509-510  
511-512  
513-514

516-517  
518-519  
560-561

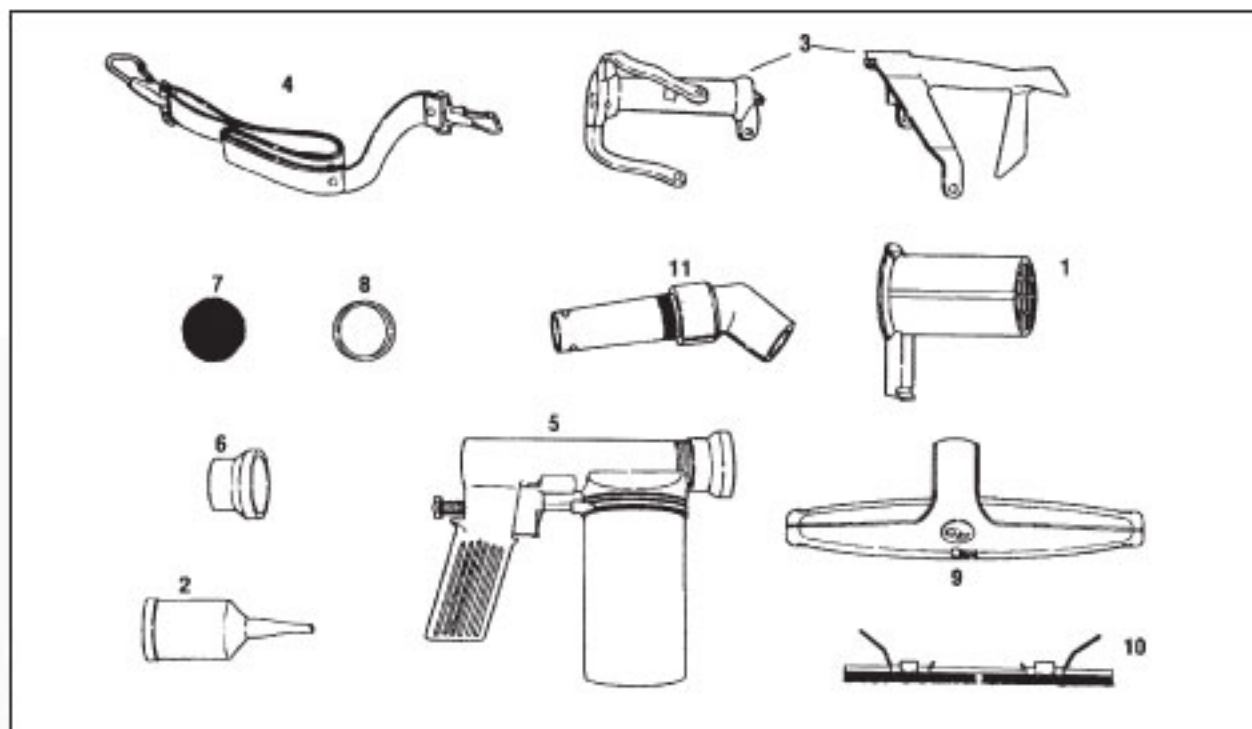
KEY	DESCRIPTION	515	562	VII	D50	D80	1CR	1CB	2CB	3CB
1	Blower Connector	K-2120	NLA	N/A	N/A	N/A	N/A	N/A	N/A	N/A
2	Blower Gasket	K-1880	K-188056	K-188087	K-188087	K-188087	K-188087	K-188087	K-188087	K-188087
3	Curved Tube	K-225062	K-225062	K-225062	K-225084	K-225084	K-225084	K-225084	K-225084	K-225084
4	Duster Brush	K-218184	K-218184	K-218184	K-218184	K-218184	K-218184	K-218184	K-218184	K-218184
5	Duster Brush Ring	K-220189	K-220189	K-220189	K-220189	K-220189	K-220189	K-220189	K-220189	K-220189
6	Hose Complete	K-223662	K-223666	K-223666	K-223666	K-223666	K-223666	K-223666	K-223666	K-223666
7	Hose Only	NLA	NLA	NLA	NLA	NLA	NLA	NLA	NLA	NLA
8	Hose Insert Sleeve	N/A	N/A	NLA	NLA	NLA	NLA	NLA	NLA	NLA
9	Hose Ferrule Ring	NLA	NLA	NLA	NLA	NLA	NLA	NLA	NLA	NLA
10	Hose Motor Connector	K-211066	K-211066	K-211066	K-211066	K-211066	K-211066	K-211066	K-211066	K-211066
11	Hose Seal Gasket Strip	N/A	N/A	K-223881	K-223881	K-223881	K-223881	K-223881	K-223881	K-223881
12	Hose Tube Swivel	NLA	NLA	NLA	NLA	NLA	NLA	NLA	NLA	NLA
13	Massage Cup	K-214184	K-214184	K-214184	K-214184	K-214184	K-214184	K-214184	K-214184	K-214184
14	Radiator Tool	K-225799	K-225799	K-225799	K-225799	K-225799	K-225799	K-225799	K-225799	K-225799
15	Radiator Tool Brush	K-226257	K-226157	K-226157	K-226157	K-226157	K-226157	K-226157	K-226157	K-226157
16	Straight Tube	K-224084	K-224084	K-224084	K-224084	K-224084	K-224084	K-224084	K-224084	K-224084
17	Suction Coupler	K-2100	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
18	Utility Air Nozzle	K-218099	K-218099	K-218099	K-218099	K-218099	K-218099	K-218099	K-218099	K-218099
19	Utility Brush Nozzle	K-210899	K-210899	K-210899	K-210899	K-210899	K-210899	K-210899	K-210899	K-210899
20	Utility Brush Nozzle Strip	K-2181	K-2181	K-2181	K-2181	K-2181	K-2181	K-2181	K-2181	K-2181

NLA - No Longer Available

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# Original **KIRBY**

## Attachment Set Models 505-3CB



505-508  
 509-510 516-517  
 511-512 518-519  
 513-514 560-561

KEY	DESCRIPTION	515	562	VII	D50	D80	1CR	1CB	2CB	3CB
1	Air Intake Nozzle	N/A	N/A	N/A	N/A	N/A	N/A	K-224188	K-224188	K-224188
2	Inflator Black	N/A	N/A	N/A	N/A	N/A	N/A	N/A	K-213889	K-213889
3	Lifter Grip	NLA	K-200084	K-200084	K-200084	K-200084	K-200084	K-200084	K-200084	K-200084
4	Shoulder Strap Black	K-202084	K-202084	K-202084	K-202084	K-202084	K-202084	K-202084	K-202084	K-202084
5	Spray Gun Complete	K-250299	K-250299	K-250299	K-250299	K-250299	K-250299	K-250299	K-250299	K-250299
6	Suds Cap Black	NLA	NLA	NLA	NLA	NLA	NLA	NLA	NLA	NLA
7	Suds Cap Screen	NLA	NLA	NLA	NLA	NLA	NLA	NLA	NLA	NLA
8	Suds Screen Ring	NLA	NLA	NLA	NLA	NLA	NLA	NLA	NLA	NLA
9	Surface Nozzle	N/A	K-219784	K-219784	K-219784	K-219784	K-219784	K-219784	K-219784	K-219784
10	Surface Nozzle Brush	N/A	K-219662	K-219662	K-219662	K-219662	K-219662	K-219662	K-219662	K-219662
11	Surface Nozzle Elbow	N/A	K-227584	K-227584	K-227584	K-227584	K-227584	K-227584	K-227584	K-227584

NLA - No Longer Available

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