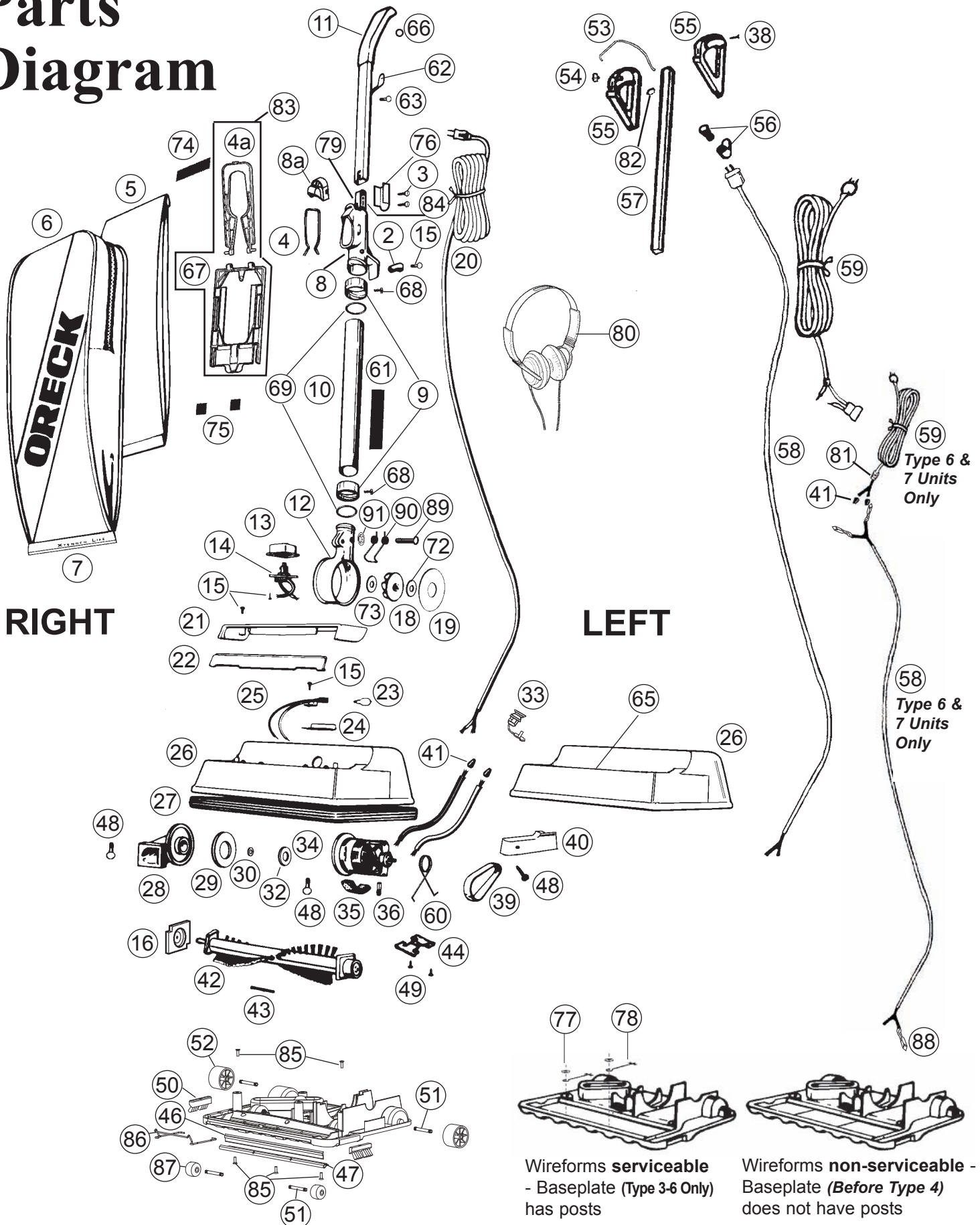


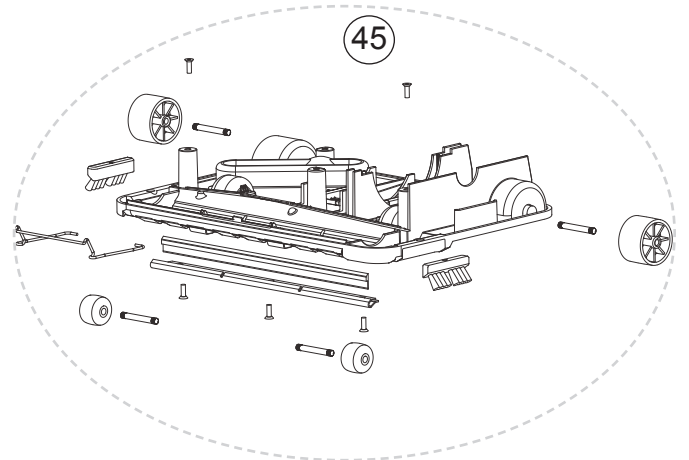
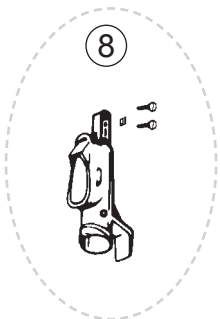
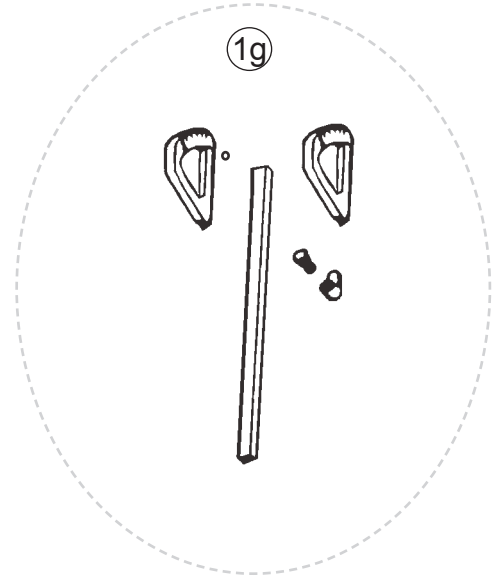
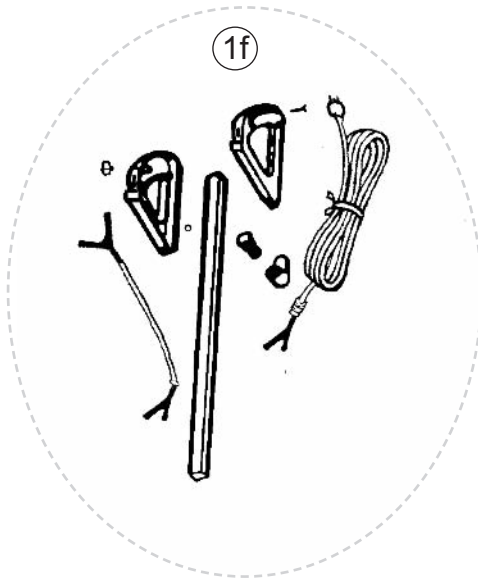
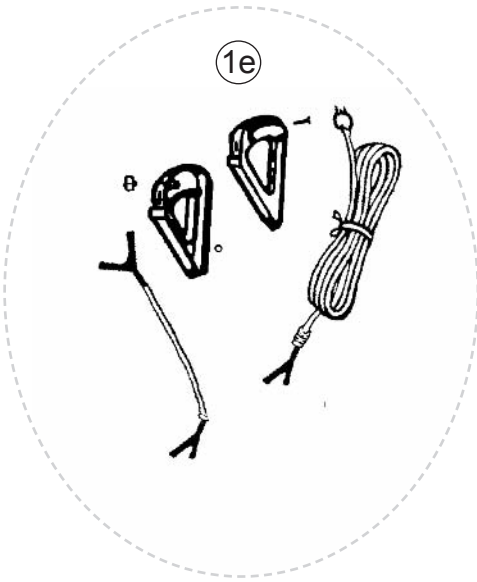
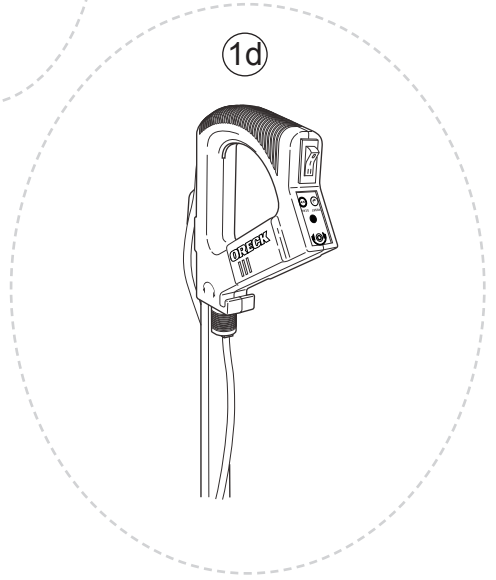
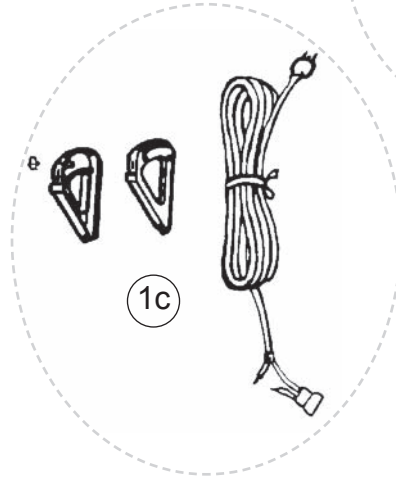
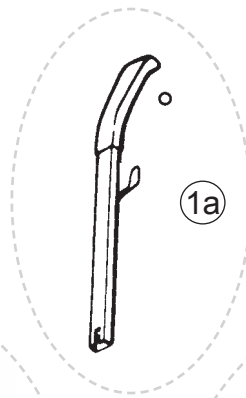
Parts Diagram

RIGHT

LEFT



Parts Assemblies



Part Numbers Listing: XL2450RH

Lights, Helping Hand Handle

#	Item	Order #					
1b	Handle Assembly <i>includes items #38, #53, #54, #55, #56, #57, #59</i>	09-75288-62 ORDER 1e			NLA	NLA	NLA
1e	Kit, Retro, Handle Assembly, Residential, White, <i>includes items #38, #54, #55, #58, #59, #81, #82 Type 1, 2, 3, 4 & 5 Units Only</i>	09-75612-01					
4a	Docking Clip, Rear, Type CC (use w/#67 or order #83)	75583-03-0000					
5	Dust Bag, (8 Pk.) Regular	CCPK8					
	Dust Bag, (25 Pk.) Regular	CCPK25					
	Dust Bag, (8 Pk.) Hypo Allergenic	CCPK8DW					
	Dust Bag, (25 Pk.) Hypo Allergenic	CCPK25DW					
6	Outer Bag, Grey, Maroon, Maroon	75246-20					
7	Bag Clip, Maroon	09-75078-13					
8	Connector Assembly Kit, <i>includes items #3 & #84</i>	09-75308-57					
9	Collar	75309-02-0327					
10	Tube Assembly Type 1, 2, 3 & 4 Units Only	75188-01					
	Tube Assembly Type 5 Units Only	75198-05					
12	Fan Housing Assembly <i>includes Rivet & Spring</i>	09-75343-03					
16	End Cap	0134623					
18	METAXALLOY™ Fan Kit w/Washers	09-75300-01					
19	Fan Seal Cup	75012-01					
20	Cord Set	see #59					
21	Lamp Housing w/Reflectors, Maroon	09-75073-61					
22	Lens	75058-01-0329					
23	Bulb	00965-0019					
24	Bulb Reflector	75034-01					
25	Lamp Holder	75539-01					
26	Housing w/Reflectors, Light Gray	09-75429-03					
27	Bumper, White	75181-03					
28	Intake Pivot Assembly <i>with Felt Seal</i>	09-75066-02					
29	Felt Seal	75065-01					
32	Felt Seal, Motor	75117-01M					
33	Cord Retainer, Round Type 1, 2 & 3 Units Only	03-00455-02					
	Cord Retainer, Square Type 4 & 5 Units Only	03-00494-01					
34	Motor Assembly Kit	09-75505-01					
35	Motor Seal	75095-01					
36	Kit, Motor Brush (Large & Small) / Spring	09-75514-01					
39	Drive Belt, (3 Pk.)	0300604					
39a	Drive Belt, Single	75024-01					
40	Door Belt, Maroon	75057-01-437					
42	Brush Roll, Plastic Pulley	75202-01					
43	Seal, Baseplate	75008-01					
44	Plastic Detent, (uses 2 #49 screws)	75299-01					

Part Numbers Listing: XL2450RH cont.

Lights, Helping Hand Handle

#	Item	Order #			
45	Complete Baseplate Assembly <i>includes: #43, #46, #47, #50, #51, #52, #85, #86, #87</i>	09-75715-01			
46	MICRO SWEEP Blade	75009-01			
47	Channel	75007-02			
50	Edge Brush w/Wheel, Left	09-75249-02			
	Edge Brush w/Wheel, Right	09-75250-02			
51	Wheel Axle	03-00630-01M			
52	Soft Rear Wheel, Black	75187-02-0327			
53	Static Wire Type 1, 2, 3, 4 & 5 Units Only	75037-01			
54	Switch, 2 Position Assembly	75110-02			
55	Grips, Maroon Set	09-75301-16			
56	Cord Wrap Assy, <i>includes Post & Cord Wrap</i>	09-75185-01			
57	Handle Tube	75190-03			
58	Cord, Harness Assembly, Black	75081-02			
59	Cord Set, Black, 25'	75326-01-327			
60	Motor Spring	75283-01			
61	Tube Label	75087-05			
67	Bag Dock Hinge, Type CC (use w/#4a or order #83)	75582-03-0000			
	User's Manual	75416-05			
	Magnet Clean Vacuum Protector	MC4BK			
79	Stiffener (uses same length screws, notched)	75189-02			
	Stiffener, Through Bolt Connector (uses different length screws)	75619-01			
83	Kit, Bag Dock, <i>includes items #4a & #67</i>	09-75657-01			