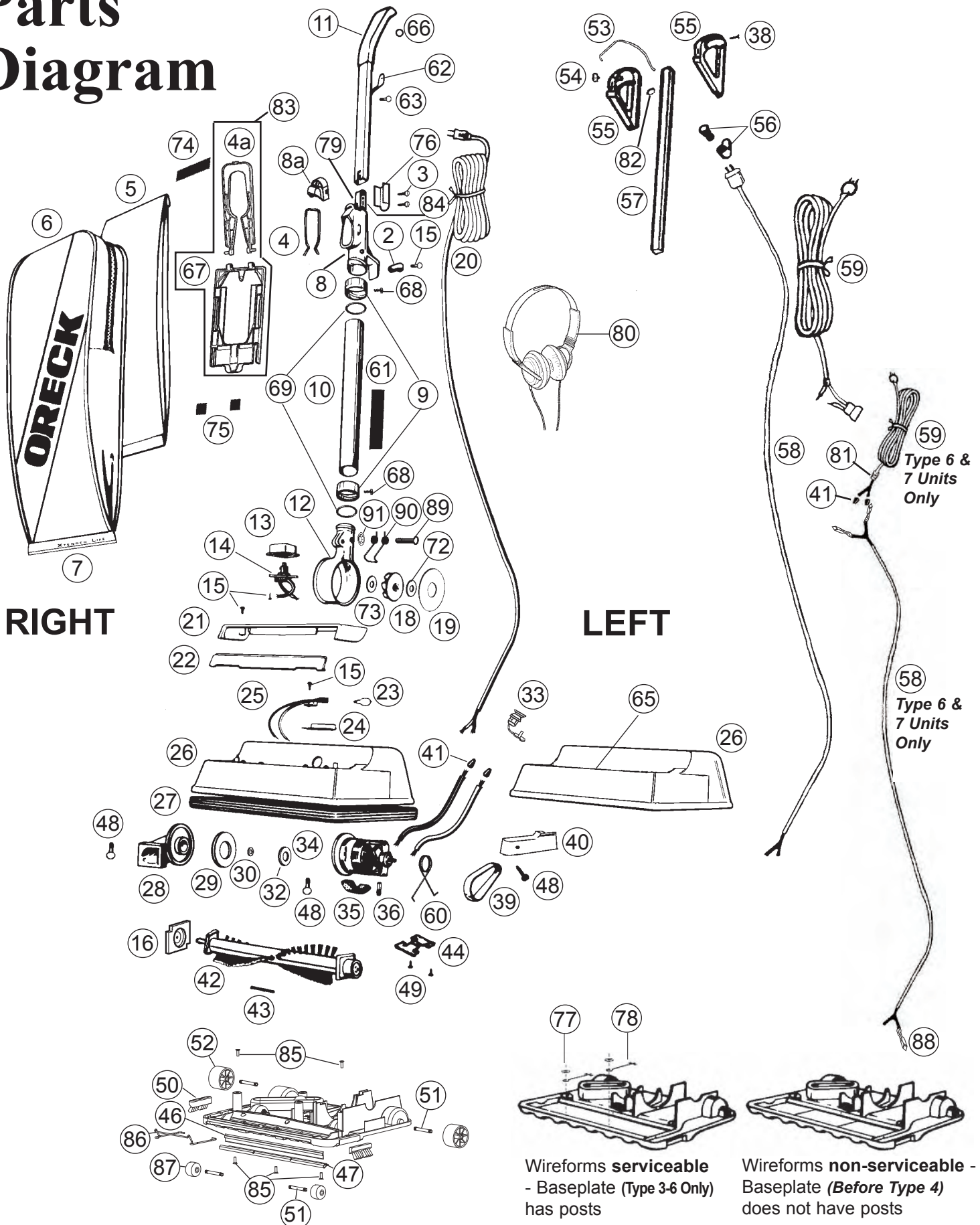
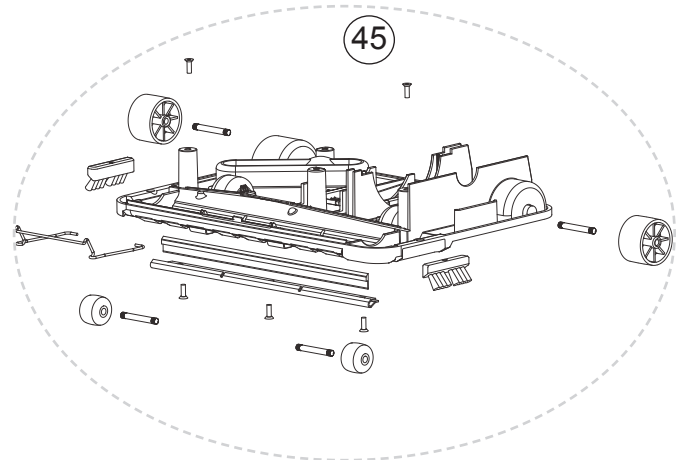
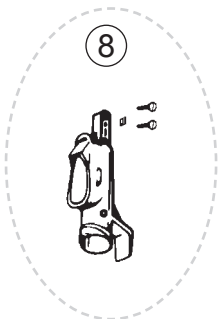
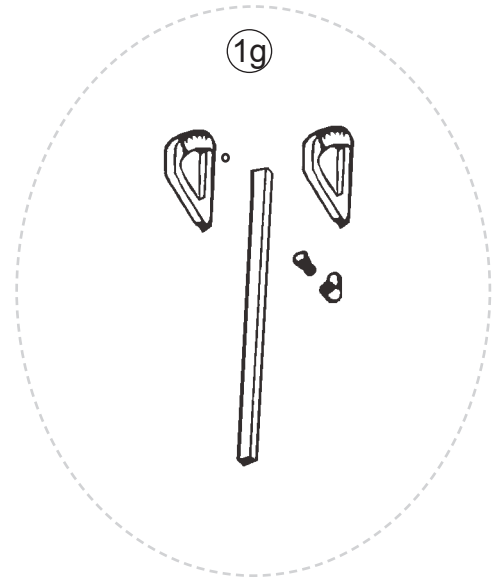
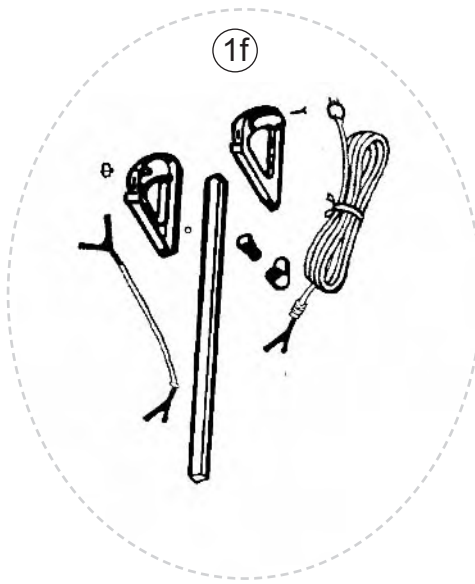
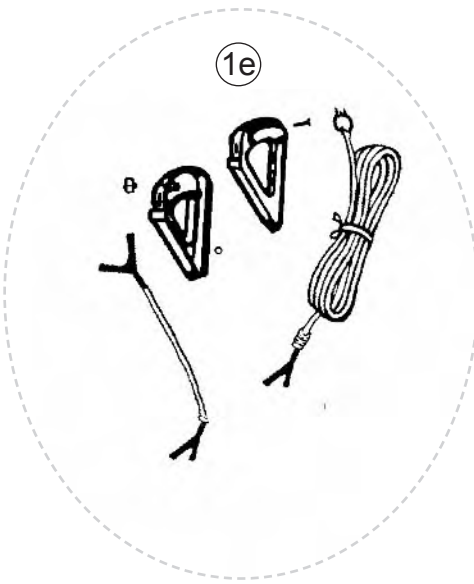
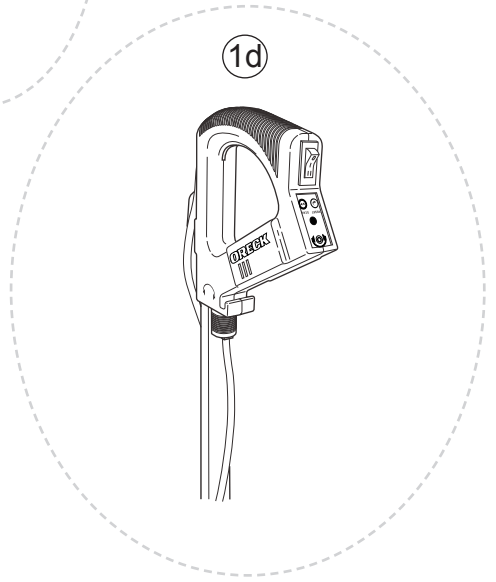
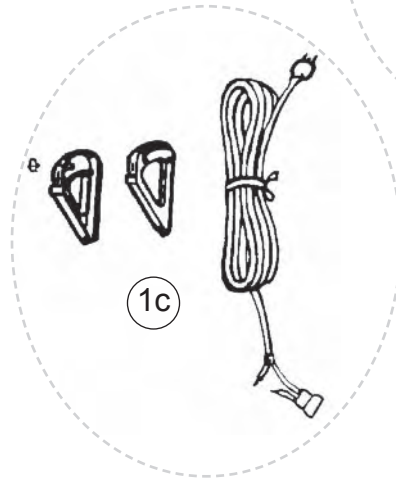
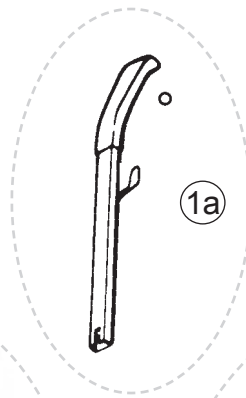


Parts Diagram



Parts Assemblies



Part Numbers Listing: XL2400RS / U2420RSQ / XL2330HS / XL2330RS / U2330RD / U2740RD

Regular Bag, No Lights, Foot Switch

#	Item	Order #	Qty.	Pk.			
1a	XL2400RS: Handle Assembly	O-7521906	1	1			
	XL2330HS / XL2330RS / U2420RSQ: Handle Assembly	O-7521901	1	1			
1g	U2330RD: Handle Assembly, <i>includes #38, #55, #56, #57, #82</i>	09-75093-03	1	1			
	U2740RD: Handle Assembly, <i>includes #38, #55, #56, #57, #82</i>	09-75093-01	1	1			
4a	Docking Clip, Rear, Type CC (use w/#67 or order #83)	O-7558301438	1	1			
5	Dust Bag, (8 Pk.) Regular	O-20008					
	Dust Bag, (25 Pk.) Regular	O-200025					
	U2420RSQ: Dust Bag, (8pk.) Hypo	O-20008DW					
	U2420RSQ: Dust bag, (25pk.) Hypo	O-200025DW					
6	XL2400RS: Outer Bag, Dark Gray, Maroon, Maroon	75246-14	1	1			
	XL2330HS: Outer Bag, Lt. Gray, Black, Dark Gray	O-010-0203	1	1			
	XL2400RS / XL2330RS / U2330RD / U2740RD: Outer Bag, Dark Gray, Black, Dark Gray	O-010-0216	1	1			
	U2420RSQ: Outer Bag, Oreck hotel	75246-40	1	1			
7	XL2400RS: Bag Clip, Maroon	09-75078-10	1	1			
	XL2330HS / XL2330RS / U2330RD: Bag Clip, White	09-75078-05	1	1			
	U2740RD: Bag Clip, Black	O-097507819	1	1			
	U2420RSQ: Bag Clip Maroon W/White	09-75078-25	1	1			
8	Connector Assembly Kit, <i>includes items #3 & #84</i>	O-097530857	1	1			
8a	Deflector, Black, Snap Type 1 & 2 Units Only	O-013-3051	1	1			
9	Collar	O-097530857	1	1			
10	Tube Assembly Type 1, 2, 3 & 4 Units Only	O-7518801	1	1			
	Tube Assembly Type 5, 6 & 7 Units Only	O-7519805	1	1			
11	XL2400RS / XL2330HS / XL2330RS / U2420RSQ: Grip, Handle, White	O-010-4173	1	1			
12	Fan Housing Assembly <i>includes Rivet & Spring</i>	O-097534302	1	1			
13	Switch Cover	O-097526601	1	1			
14	Switch Assembly	O-010-8823	1	1			
16	End Cap	O-0134623	1	1			
18	METAXALLOY™ Fan Kit w/Washers	O-097530001	1	1			
19	Fan Seal Cup	O-013-7714	1	1			
20	Cord Set	O-010-2802	1	1			
26	XL2400RS: Housing, Maroon w/Label	09-75430-07	1	1			
	XL2330HS / XL2330RS / U2330RD: Housing, White w/Label	O-097542618	1	1			
	U2740RD: Housing, Black w/Label	09-75430-02	1	1			
	U2420RSQ: Top Cover, Maroon	09-75426-29	1	1			
27	Bumper, White	O-014-0359	1	1			
28	Intake Pivot Assembly <i>with Felt Seal</i>	09-75066-02	1	1			
29	Felt Seal	75065-01	1	1			
32	Felt Seal, Motor	O-010-9605	1	100			
33	Cord Retainer, Round Type 1, 2 & 3 Units Only	O-010-1258	1	1			
	Cord Retainer, Square Type 4, 5, 6 & 7 Units Only	O-030049401	1	1			
34	Motor Assembly Kit	O-017-0020	1	1			
35	Motor Seal	O-010-7716	2	1			
36	Kit, Motor Brush (Large & Small) / Spring	O-7526301	2	2			

Part Numbers Listing: XL2400RS / U2420RSQ / XL2330HS / XL2330RS / U2330RD / U2740RD cont.

Regular Bag, No Lights, Foot Switch

#	Item	Order #	Qty.	Pk.			
39	Drive Belt, (3 Pk.)	O-030-0604	1	3			
39a	Drive Belt, Single	O-010-0604	1	1			
40	XL2400RS / U2420RSQ: Door Belt, Maroon	O-7505701437	1	1			
	XL2330HS / XL2330RS / U2330RD: Door Belt, White	O-75057010431	1	1			
	U2740RD: Door Belt, Black	O-7505701327	1	1			
42	Brush Roll, Plastic Pulley	O-016-1152	1	1			
43	Seal, Baseplate	O-010-7721	1	1			
44	Plastic Detent, (uses 2 #49 screws)	O-7529901	1	1			
45	Complete Baseplate Assembly <i>includes: #43, #46, #47, #50, #51, #52, #85, #86, #87</i>	O-097528401	1	1			
46	MICRO SWEEP Blade Type 1-6 Units Only	O-010-8450	1	1			
	MICRO SWEEP Blade Type 7 Units Only	O-7570002	1	1			
47	Channel Type 1-6 Units Only	O-013-2353	1	1			
	Channel Type 7 Units Only	O-7570101	1	1			
50	Edge Brush w/Wheels, Left Type 1-6 Units Only	O-097524902	1	1			
	Edge Brush w/Wheels, Right Type 1-6 Units Only	O-097525002	1	1			
	Edge Brush w/o Wheels, Left & Right	O-015-0456	2	1			
51	Wheel Axle	O-010-0159	2/4*	100			
52	Soft Rear Wheel, Black	OR-7100	2	1			
55	U2330RD: Grips, White, No Switch	09-75301-25	1	1			
	U2740RD: Grips, Black, No Switch	09-75301-03	1	1			
56	U2330RD: Cord Wrap Assy, <i>includes Post & Cord Wrap</i>	O-097518505	1	1			
	U2740RD: Cord Wrap Assy, <i>includes Post & Cord Wrap</i>	O-097518501	1	1			
57	U2330RD / U2740RD: Handle Tube, Chrome	O-7519001	1	1			
60	Motor Spring	O-7528301	2	1			
61	Tube Label	O-7508705	1	1			
62	Cord Bracket	O-014-1131	1	1			
65	"Oreck" Name Plate Label	75599-03	1	1			
	U2420RSQ: Label, Mylar Oreck	75599-06	1	1			
66	Bushing	75275-01	1	1			
67	Bag Dock Hinge, Type CC (use w/#4a or order #83)	O-7558201438	1	1			
	User's Manual	75416-05	1	1			
	Vacuum Cleaner Cover	VACCOVER	1	1	NLA	NLA	NLA
	Magnet Clean Vacuum Protector	MC4BK	1	1			
79	Stiffener (uses same length screws, notched)	O-7518902	1	1			
	Stiffener, Through Bolt Connector (uses different length screws)	75619-01	1	1			
83	Kit, Bag Dock, <i>includes items #4a & #67</i>	O-097565701	1	1			
87	Front Wheel Type 7 Units Only	O-7570901	2	1			

*Type 7 Units