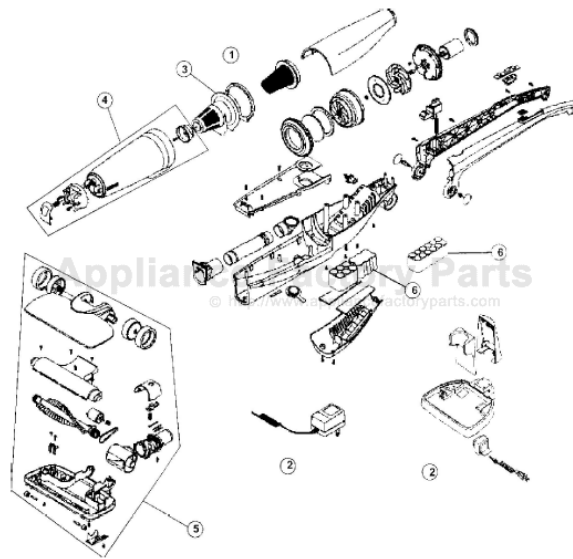


This Owner's Manual is provided and hosted by [Appliance Factory Parts](#).



Royal 083415 Owner's Manual

[Shop genuine replacement parts for Royal 083415](#)



[Find Your Royal Vacuum Cleaner Parts - Select From 772 Models](#)

----- Manual continues below -----



MODEL NO.

083414
083415VX
083472
083472F
HDS400

| Item | Part Number | Model's To Fit | Part Description |
|------|-------------|---|-----------------------|
| 1 | 2S10880000 | 083414, 083415VX, 083472, 083472F, HDS400 | FILTER ASSEMBLY |
| 2 | 2SI0341000 | 083414, 083415VX, HDS400 | 14.4 CHARGER ASSEMBLY |
| | 2SI0347000 | 083472 | 7.2 CHARGER ASSEMBLY |
| | 2SI0992000 | 083472F - SEE NOTES | 7.2 CHARGER ASSEMBLY |
| 3 | 1S10880000 | 083414, 083415VX, 083472, 083472F, HDS400 | FILTER ADAPTOR |
| 4 | 2SI0200000 | 083414, 083415VX, 083472, 083472F, HDS400 | DIRT CUP ASSEMBLY |
| 5 | 2SI0034100 | 083414, HDS400 | NOZZLE ASSEMBLY |
| | | 083415VX | NOZZLE ASSEMBLY |
| | 2SI0201000 | 083472 | NOZZLE ASSEMBLY |
| | | 083472F | NOZZLE ASSEMBLY |
| 6 | 2S18341000 | 083414, 083415VX, HDS400 | BATTERY ASSEMBLY |
| | 2S18347000 | 083472, 083472F | BATTERY ASSEMBLY |

***NOTE:** THE **083472F** WAS A SPECIAL MADE BONUS UNIT. THE CHARGER IS NOT AVAILABLE FOR THIS UNIT. IF A CHARGER IS IN NEED OF A WARRANTY REPLACEMENT, YOU WILL NEED TO ORDER A COMPLETE REPLACEMENT UNIT OF 083472 AS THERE ARE NO SERVICE PARTS AVAILABLE FOR THE 083472F. THE 083472 CHARGER OF 2SI0347000 WILL NOT INTERCHANGE.

To convert a Royal/Dirt Devil part # to an ESSCO part #,
Drop the first digit, the last 3 & add "RO-" to the beginning.
i.e. 1-232213-000 becomes RO-232213