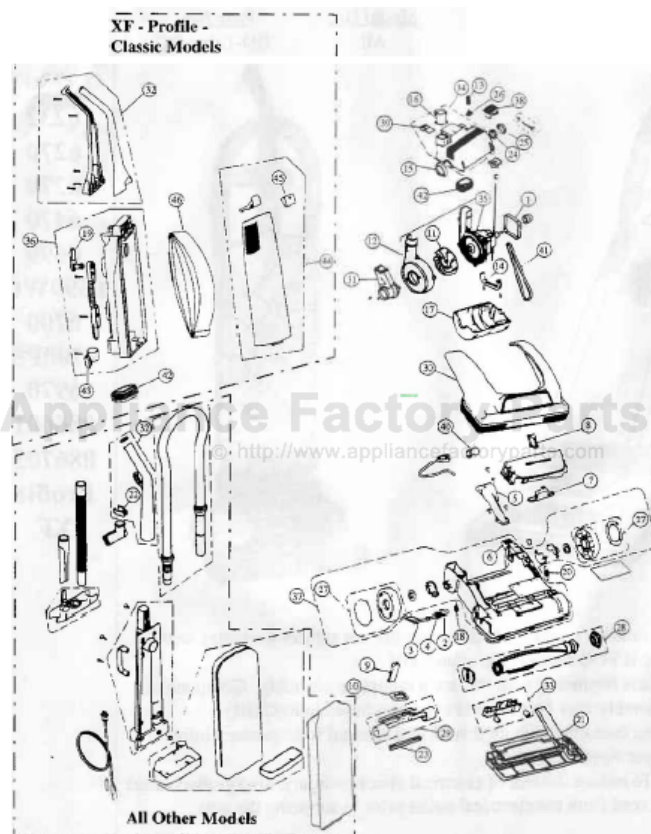


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Royal 086601 Owner's Manual

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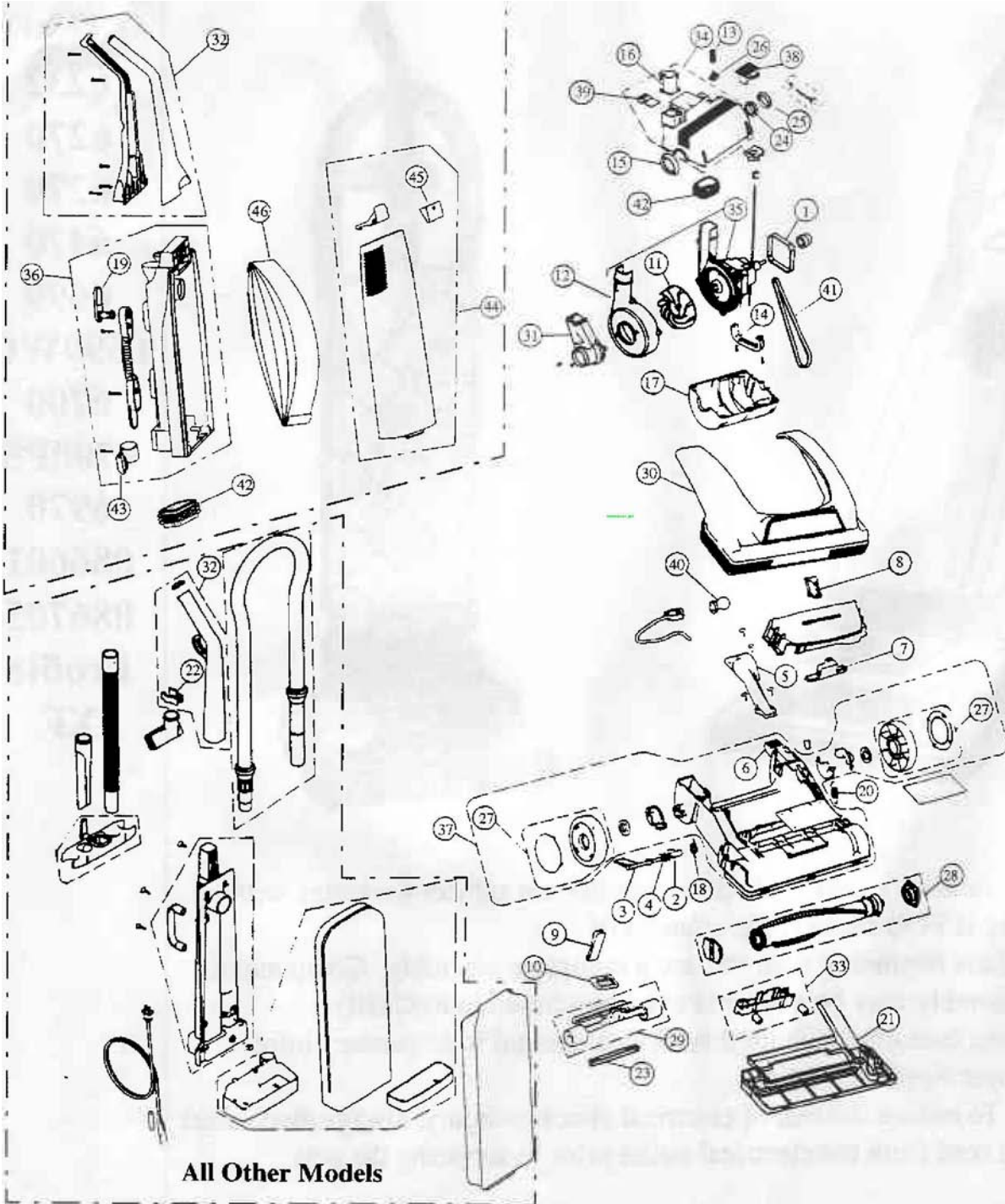


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----- Manual continues below -----

Assembly Schematic

**XF - Profile -
Classic Models**



Model No.

6200

6210

6230

6232

6270

6370

6470

6699

6699WC

6700

6700PS

6970

086601

086705

Profile

XF

Item	Part Number	Model's To Fit	Part Description
1	1200150000	ALL	FIELD GASKET
2	1620050600	ALL	DOOR LEVER
3	1620055600	ALL	DIRT PASSAGE DOOR
4	1620060000	ALL	OVERLOAD SPRING
5	1620065600	ALL	DIRT PASSAGE COVER
6	1620070600	ALL	HANDLE RELEASE PEDAL
7	1620105600	ALL	HEIGHT ADJ. LEVER
8	1620110600	ALL	HEIGHT ADJ. KNOB
9	1620115600	ALL	ROLLER LIFTER
10	1620116600	ALL	ROLLER LEVER
11	1620146600	ALL	FAN
12	1620150600	ALL	FAN CASE
13	1620185600	ALL	SWITCH SPRING
14	1620195600	ALL	MOTOR CLAMP
15	1620215600	ALL	PIVOT SEAL
16	1620410600	ALL	VALVE HOUSING
17	1620435600	ALL	LOWER MOTOR HOUSING
18	1620445000	ALL	RETURN SPRING
19	1670120600	XFCLASSIC PROFILE	CORD HOOK
20	1720375000	ALL	SPRING
21	1675046600	ALL	NOZZLE GUARD
22	1720170600	ALL	ATTACHMENT CLIP
23	1720250000	ALL	WIRE FORM BRACKET
24	1720355000	ALL	PIVOT BUSHING
25	1820351600	ALL	PIVOT CLAMP
26	2210385000	ALL	SWITCH
27	2620026600	ALL	WHEEL/HUBCAP
28	2620035600	ALL	BRUSH
29	2620085000	ALL	HEIGHT ADJ. ROLLER
30	2620120600	ALL	NOZZLE COVER
31	2620165600	ALL	INLET TUBE
32	2620265600	PLUS	UPPER HANDLE
—	2670265300	XFCLASSIC PROFILE	HANDLE ASSEMBLY

Item	Part Number	Model's To Fit	Part Description
33	2620456600	PLUS	4 POSITION CAM
34	2620515600	PLUS	UPPER MOTOR HOUSING
35	2622140000	PLUS	7.5/8.7 Amp MOTOR
	26370140000	XFCLASSIC PROFILE	9/11 Amp MOTOR
36	2670285600	XFCLASSIC PROFILE	BACK PANEL
37	9620006600	ALL	NOZZLE BASE ASSEMBLY
38	1620180B00	ALL	SWITCH PEDAL
39	1620415B00	ALL	FLAPPER VALVE
40	1725629000	ALL	LIGHT BULB
41	3720310001	ALL	BELT 2 pk
42	1620190700	ALL	AIR DUCT GASKET
43	1670530600	XFCLASSIC PROFILE	HOSE CUP
44	2630105601	XFCLASSIC PROFILE	FRONT PANEL
45	1670505000	XFCLASSIC PROFILE	LATCH SPRING
46	3747048001	ALL	MICROFRESH BAG Type C 3 pk