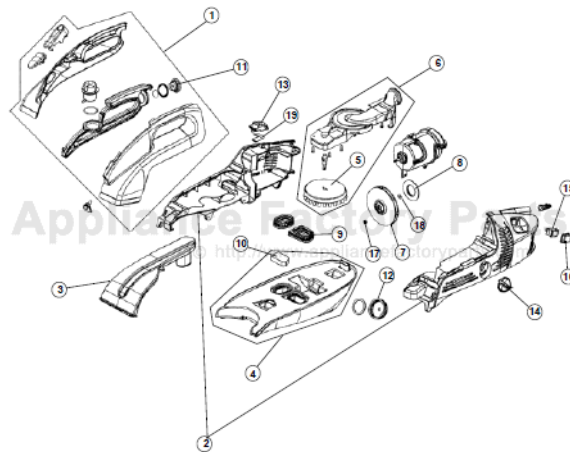


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# Royal SE2850HD Owner's Manual

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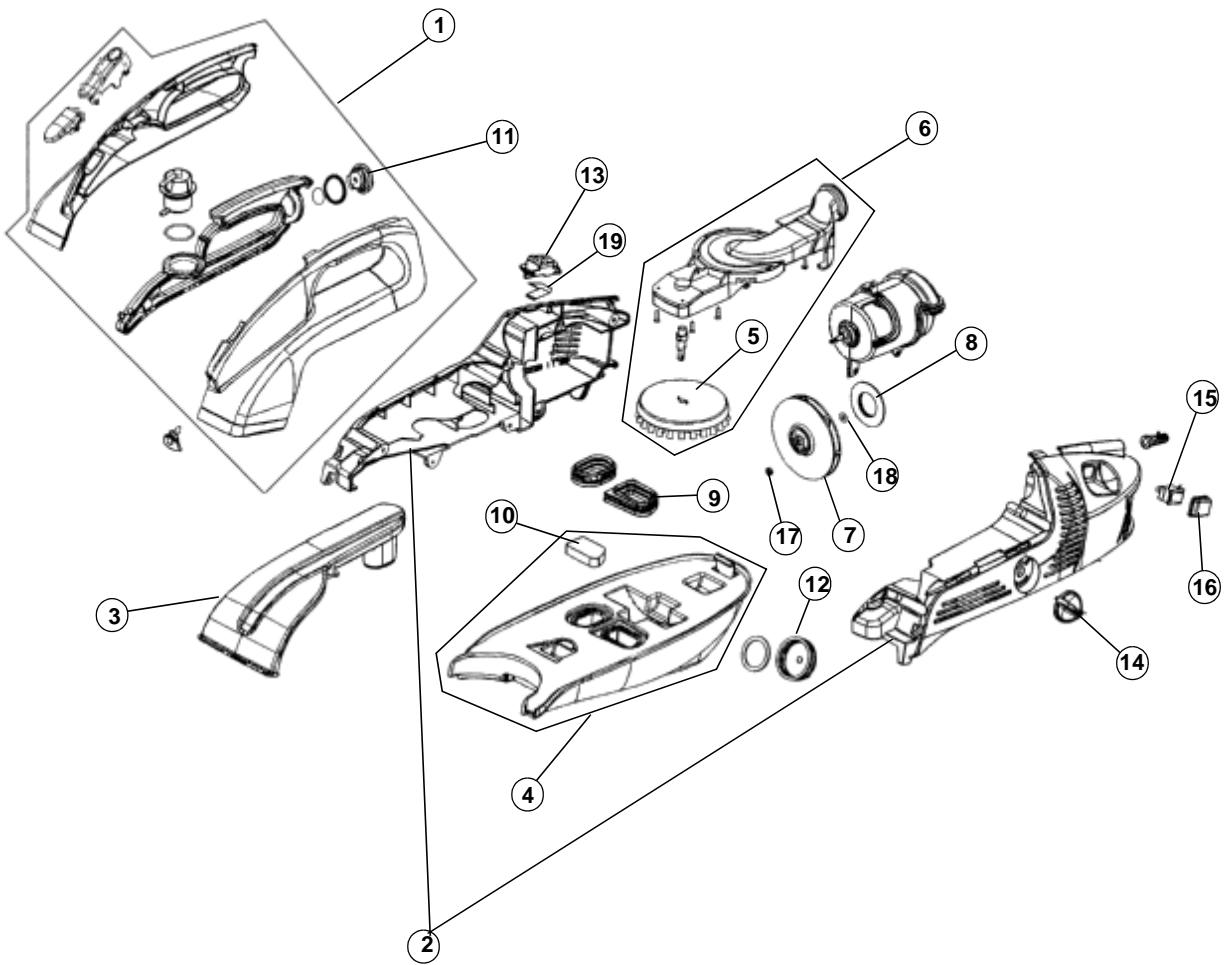
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----- Manual continues below -----

# ASSEMBLY SCHEMATIC

MODEL NO.

SE2800(X)  
SE2800HD  
SE2850X



## PART LISTING

Item	Part Number	Model's To Fit	Part Description
1	2280102000	SE2800, SE2800HD	CLEAN WATER TANK w/CAP
	2280101000	SE2850X	CLEAN WATER TANK w/CAP
2	9281045W00	SE2800, SE2800HD	HOUSING ASSEMBLY w/MOTOR
		SE2850X	HOUSING ASSEMBLY w/MOTOR
3	2280507000	ALL	INLET TUBE ASSEMBLY
4	9280302000 SEE NOTES	SE2800	DIRTY WATER TANK ASSEMBLY
	2280303000	SE2800 - SERIES B SE2800HD, SE2850X	DIRTY WATER TANK ASSEMBLY
5	2280700000	ALL	BRUSH ASSEMBLY
6	2280603000	ALL	TURBINE HOUSING/BRUSH ASSY
7	2280024600	ALL	IMPELLER ASSEMBLY
8	1280037000	ALL	MOTOR HOUSING GASKET
9	1280315000	ALL	DWT/TURBINE GASKET
10	1280075600	ALL	FOAM FILTER
11	2280130000	ALL	CWT CAP ASSEMBLY
12	2280330000	SE2800	DRAIN CAP ASSEMBLY
	1380340AT0	SE2800 - SERIES B SE2800HD, SE2850X	DRAIN CAP ASSEMBLY
13	1280125B00	ALL	CWT LATCH
14	1280085Y00	ALL	TURBINE VALVE KNOB
15	1280150100	ALL	SWITCH
16	1280155000	ALL	SWITCH SEAL
17	1280270000	ALL	IMPELLER/MOTOR NUT
18	1280260000	ALL	IMPELLER/MOTOR WASHER
19	1280127000	ALL	CLEAN WATER TANK SPRING

## MODEL NO.

SE2800(X)  
SE2800HD  
SE2850X

\*\* THE NEW DIRTY WATER TANK 2280303000 SERIES "B" IS INTERCHANGEABLE WITH THE SERIES A UNIT. HOWEVER, WE DO NOT RECOMMEND USING A SERIES "A" DIRTY WATER TANK 9280302000 ON THE SERIES "B" UNITS THAT DO NOT HAVE THE ALCI PROTECTOR.