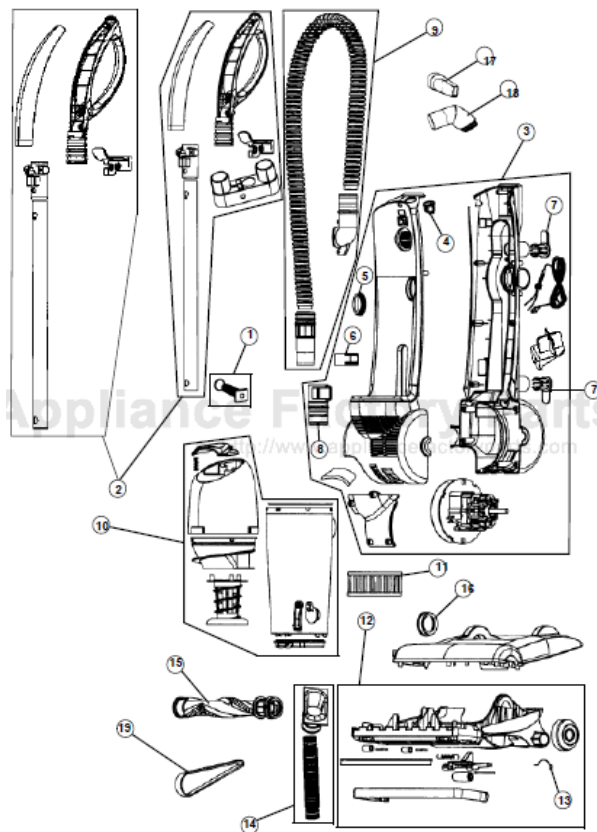


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Royal UD40230 Owner's Manual

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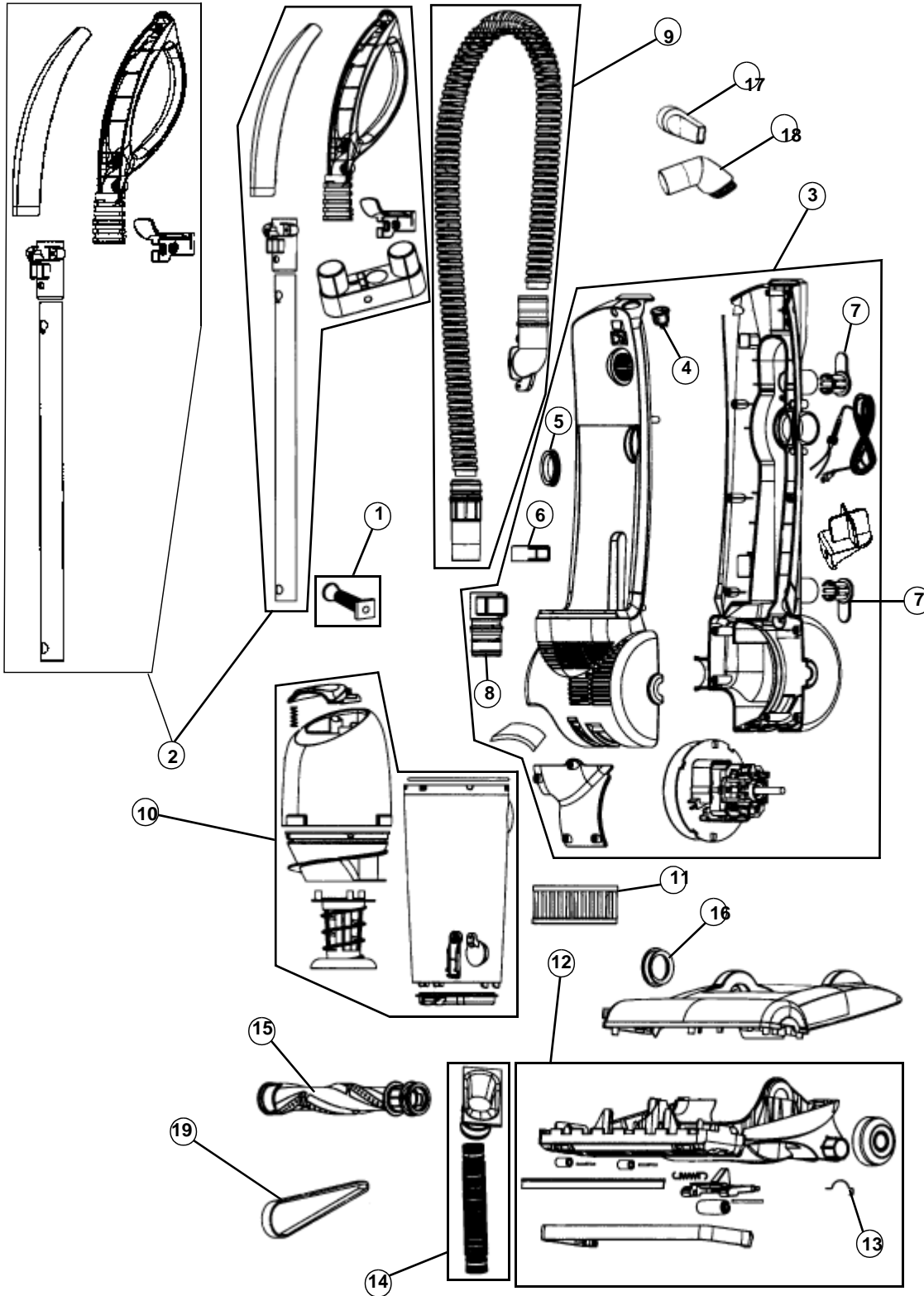
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Express™
Bagless Quick Vac

Easy Lite™ Quick Vacuum

ASSEMBLY SCHEMATIC



084500V
084501V
084510
UD40045
UD40050
UD40230
UD40255



Express™
Bagless Quick Vac

Easy Lite™ Quick Vacuum

PART LISTING

Item	Part Number	Models To Fit	Part Description
1	2SS0103000	ALL	HANDLE SCREW ASSEMBLY
2	2SS0172000	084500V	HANDLE ASSEMBLY WITH TOOL HOLDER - BLUE
		084501V	HANDLE ASSEMBLY - PURPLE
		084510, UD40050 UD40230, UD40255	HANDLE ASSEMBLY - RED
		UD40045	HANDLE ASSEMBLY - MARINE BLUE
3	2SS0112000	084500V	HOUSING AND MOTOR ASSEMBLY - BLUE
		084501V	HOUSING AND MOTOR ASSEMBLY - PURP
		084510, UD40050, UD40230, UD40255	HOUSING AND MOTOR ASSEMBLY - RED
		UD40045	HOUSING AND MOTOR ASSEMBLY - MARINE BLUE
4	1SN0100000	ALL	SWITCH
5	1SS0106000	ALL	SUCTION GASKET
6	1SS0160000	ALL	HOSE CLIP
7	1SS0162000	ALL	CORD HOOK
8	1SS0154000	ALL	HOSE CUP
9	2SS0101600	ALL	HOSE ASSEMBLY
10	2SS0116000	084500V	DIRT CUP AND LID ASSEMBLY - BLUE
		084501V	DIRT CUP AND LID ASSEMBLY - PURPLE
		084510, UD40050, UD40230, UD40255	DIRT CUP AND LID ASSEMBLY - RED
		UD40045	DIRT CUP AND LID ASSEMBLY - MAR BLUE
11	3SS0150001	ALL	F-15 HEPA FILTER
12	2SS0139000	084500V	BASE ASSEMBLY - BLUE
		084501V	BASE ASSEMBLY - PURPLE
		084510, UD40050, UD40230, UD40255	BASE ASSEMBLY - RED
		UD40045	BASE ASSEMBLY - MARINE BLUE
13	1SS0140000	ALL	MOTOR CLAMP
14	2SS0139600	ALL	LOWER HOSE ASSEMBLY
15	2SS0131000	ALL	BRUSH ROLL ASSEMBLY
16	1SS0145600	ALL	FIXING GUARD
17	1SS0174000	084500V, 084501V, UD40230, UD40255	CREVICE TOOL
18	1SS0175000	084500V, 084501V, UD40230, UD40255	DUSTING BRUSH
	2084510000	084500V, 084501V, UD40230, UD40255	DUSTING UPHOLSTREY TOOL BRUSH
19	1SN0220001	ALL	STYLE 15 BELT

084500V
084501V
084510
UD40045
UD40050
UD40230
UD40255