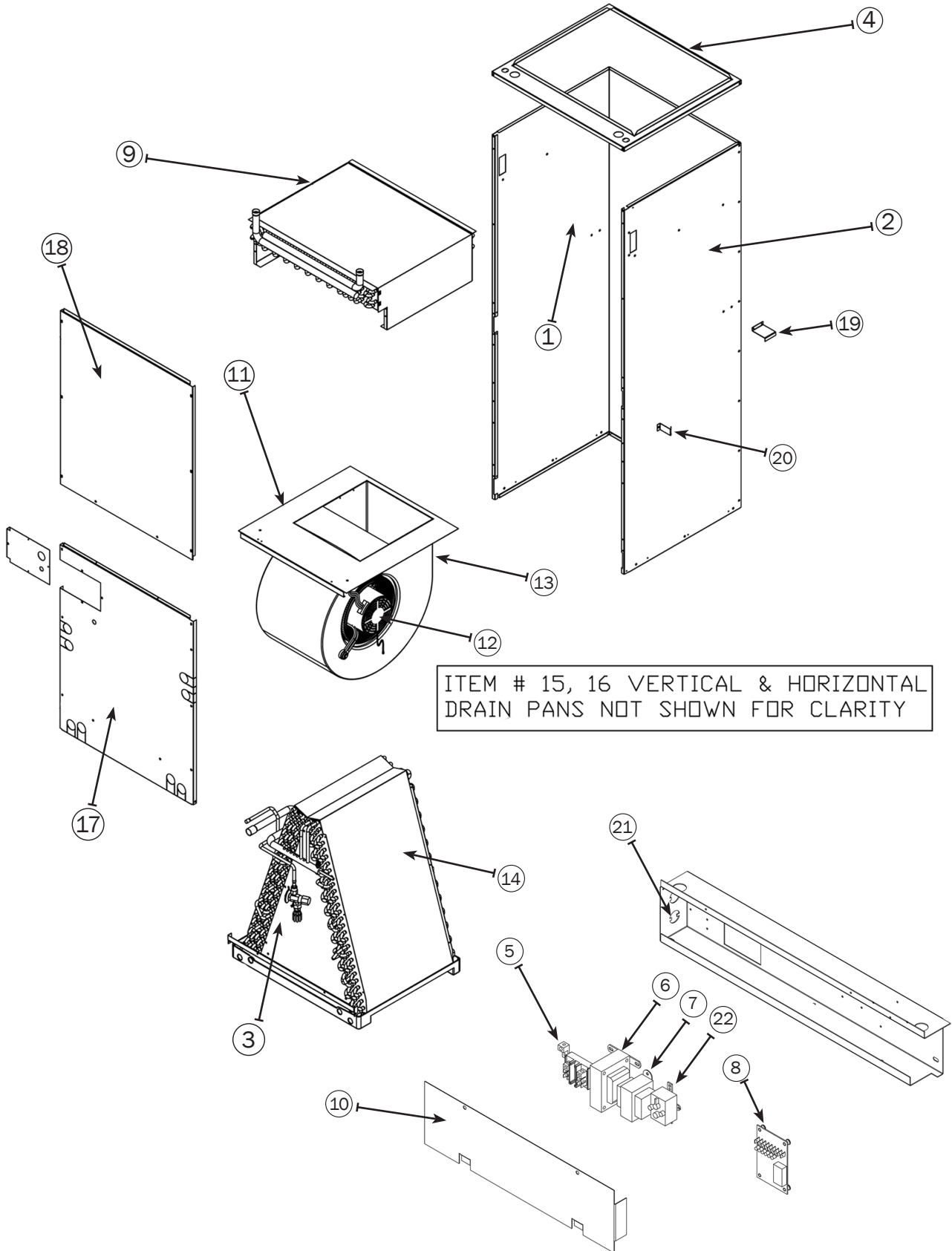


HEAT CONTROLLER, INC.

**REPLACEMENT
PARTS**

**AHBV Series
Variable Speed
Air Handling Unit**

Exploded View



Replacement Parts List

REPLACEMENT PARTS LIST AHBV24 & AHBV36		
Item #	Description	Part #
1	One Piece Cabinet Wrapper	R87MR0013
2	Not Used	N/A
3	TXV R-22	R72DB0005
3	TXV R-410A	R72DB0003
4	Top Panel	R87IXO126A
5	Ground Lug	R68DC0001
6	Not Used	N/A
7	Transformer	R68AA0002
8	ECM Control Board	R68AE0002
9	Hot Water Coil Assembly	R86EF0031
10	Control Box Cover	R87BWB136
11	Blower Adapter Plate	R87APX105
12	1/2 HP 115/1 ECM Motor	R65BV0002
13	Blower Assly. 10 X 7	R69AD0002
14	2.0 Ton Cooling Coil	CA024A8E2TH00A
14	3.0 Ton Cooling Coil	CA036A8E2TH00A
15	Vertical Drain Pan Plastic	R71AA0015
16	Horizontal Drain Pan Plastic	R71AA0031
17	Coil Door	R87IXA300
18	Blower Door	R87IFC005A
19	Vertical Drain Pan Back Clip	R87BDH002
20	Horizontal Drain Pan Back Clip	R87BDH001
21	Control Box	R87BDM004E
22	Equipment Relay	R68AB0001

REPLACEMENT PARTS LIST AHBV48 & AHBV60		
Item #	Description	Part #
1	Left Cabinet Wrapper	R87GQM26L
2	Right Cabinet Wrapper	R87GQM26R
3	TXV R-22	R72DB0006
3	TXV R-410A	R72DB0004
4	Top Panel	R87IXO126A
5	Ground Lug	R68DC0001
6	Transformer Choke (1.0 HP Motor Only)	R68AA0004
7	Transformer	R68AA0002
8	ECM Control Board	R68AE0002
9	Hot Water Coil Assembly	R86CGA116
10	Control Box Cover	R87BWB135A
11	Blower Adapter Plate	R87AC0121B
12	1/2 HP 115/1 ECM Motor	R65BV0004
13	Blower Assly. 12 X 9	R69AD0017
14	4.0 Ton Cooling Coil	CA048A9W9XF00A
14	5.0 Ton Cooling Coil	CA060A9W9XF00A
15	Vertical Drain Pan Plastic	R71AA0037
16	Horizontal Drain Pan Plastic	R71AA0038
17	Coil Door	R87IXA110
18	Blower Door	R87IXB105
19	Vertical Drain Pan Back Clip	R87BDH002
20	Horizontal Drain Pan Back Clip	R87BDH001
21	Control Box	R87BWB127G
22	Equipment Relay	R68AB0001

**Design, material, performance data and components
subject to change without notice.**

HEAT CONTROLLER, INC.

1900 Wellworth Ave., Jackson, Michigan 49203 • Ph. 517-787-2100 • Fax 517-787-9341

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