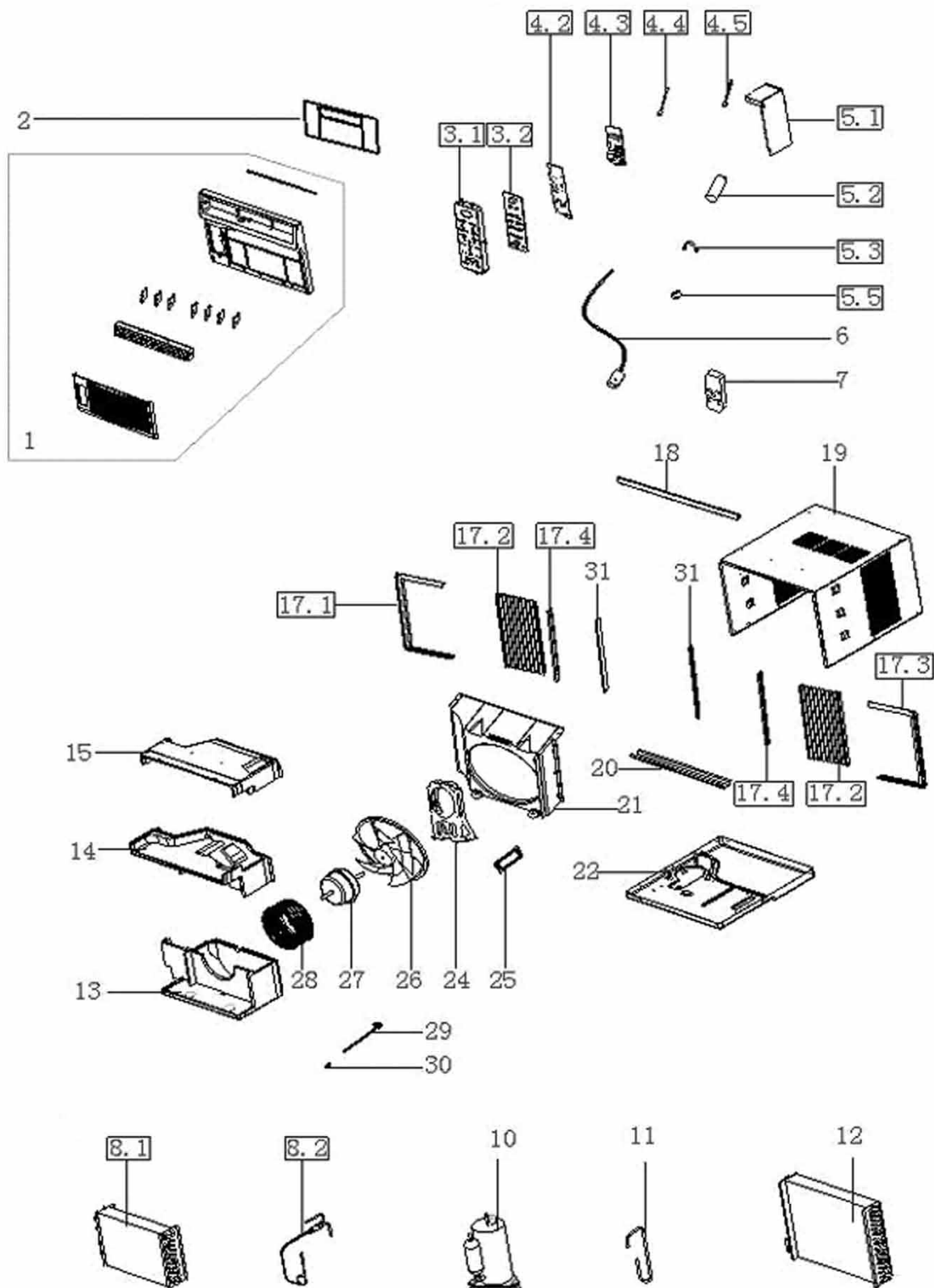


HEAT CONTROLLER, INC.

# **REPLACEMENT PARTS LIST**

**Room Air Conditioner with R-410A:  
RAD-123G**

# EXPLODED VIEW



# REPLACEMENT PARTS

Location	Part Name	Quantity	Part No.
1	Front panel assembly	1	201121790153
2	Air filter	1	201121790150
3	Display box assembly	1	203321190083
3.1	Control box	1	201121190187
3.2	Display board assembly	1	201321390064
4	E-part box assembly	1	203321790163
4.2	Cover for E-part box	1	201221790126
4.3	PCB	1	201321790092
4.4	Indoor temperature sensor	1	202432390005
4.5	Pipe temp sensor assembly	1	202301300080
5	E-part box assembly	1	203321790196
5.1	E-part box	1	201221790154
5.2	Capacitor	1	202401000008
5.3	Capacitor clamp	1	201200100002
5.5	Capacitor	1	202401100235
6	Power cord	1	202402260153
7	Remote controller	1	203355091080
8	Evaporator assembly	1	201521790195
8.1	Evaporator	1	201521590023
8.2	Capillary assembly	1	201621790678
10	compressor	1	201400601350
11	Discharge pipe	1	201621790669
12	Condensor assembly	1	201521790193
13	Fan shell base	1	202221790014
14	Upper Fan shell	1	202221790013
15	Fan shell cover	1	202220490006
17	Installation assembly	1	202821590003
17.1	Left shutter frame	1	201121790146
17.2	Shutter	2	201121790147
17.3	Right shutter frame	1	201121790148
17.4	Shutter locking bar	2	201121790149
18	Up shutter frame	1	201221790122
19	Unit cabinet	1	201221790124
20	Bottom shutter frame	1	201221790123
21	Rear boarding	1	201121790203
22	Chassis	1	201221790203
24	Holder for fan motor	1	201221790033
25	Connecting board	1	201221790153
26	Axialflow fan	1	201100300037
27	Motor	1	202400400985
28	Centrifugal fan	1	201100100043
29	Fresh air door	1	201121790240
30	Holder for Fresh air door	1	201120490140
31	Connection bar to cabinet	1	201121790152

Design, material, performance data and components  
subject to change without notice.

## HEAT CONTROLLER, INC.

1900 Wellworth Ave., Jackson, MI 49203 ♦ Ph. 517-787-2100 ♦ Fax 517-787-9341

THE QUALITY LEADER IN CONDITIONING AIR

[www.heatcontroller.com](http://www.heatcontroller.com)