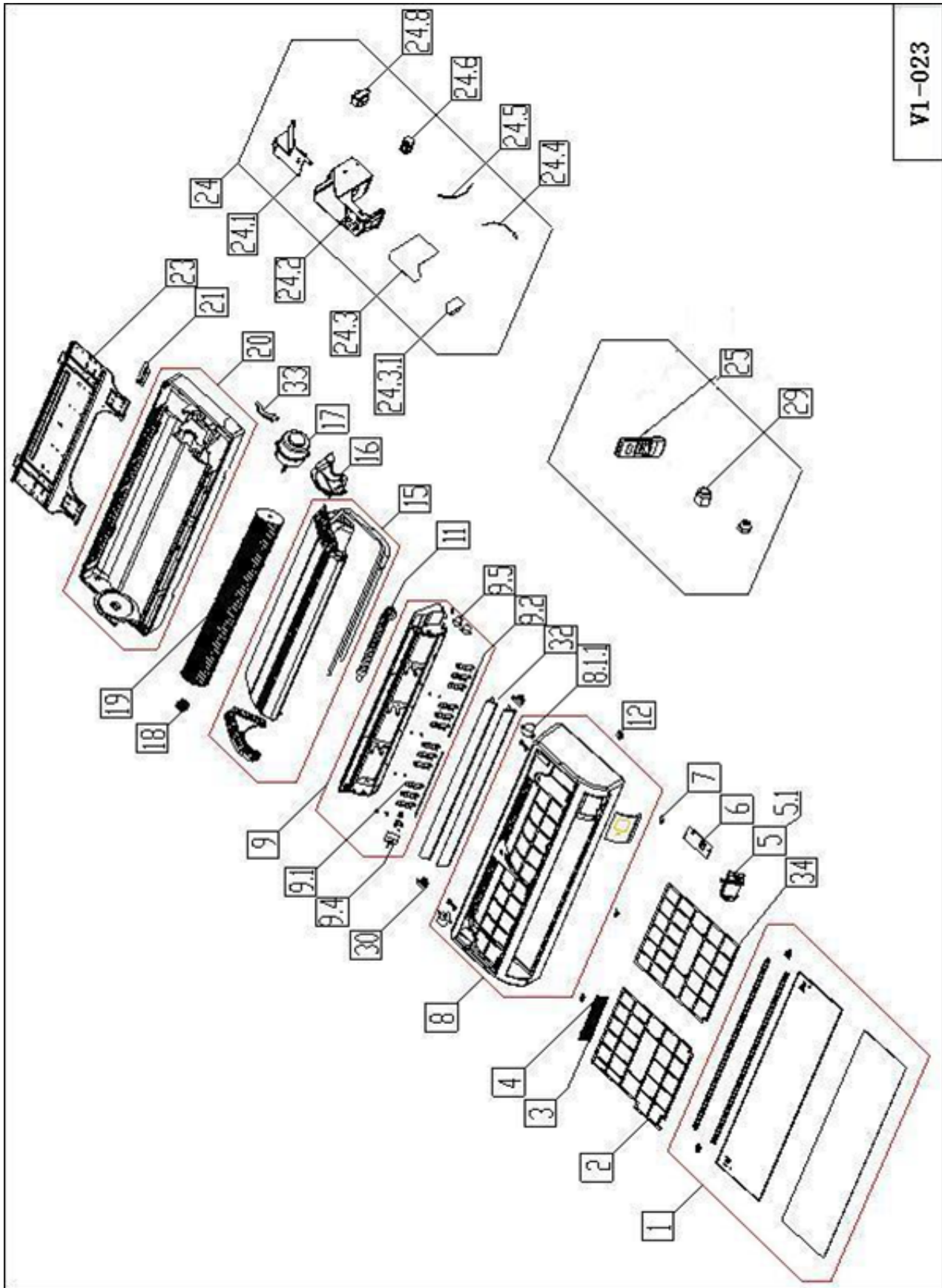


HEAT CONTROLLER, INC.

# **REPLACEMENT PARTS LIST**

**Single Zone Inverter Heat Pump  
Ductless Mini-Splits  
B-VMH24SC-1  
Indoor Evaporator**

# EXPLODED VIEW



V1-023

## REPLACEMENT PARTS

Location	Part Name	Quantity	Part No.
1	Panel assembly	1	2011330A2340
2	Air filter(left)	1	201133090174
5	Display box assembly	1	203332890007
5.1	Display board assembly	1	201332590462
6	Cover of indoor electronic control box	1	201133090170
7	Screw cap	3	201133090175
8	Panel frame assembly	1	201133090914
8.1	Panel frame assembly	1	201133090214
8.1.1	Louver motor	1	202400200109
9	Air outlet assembly	1	201133091001
9.1	Vertical vane	12	201133090434
9.2	Louver holder	2	201133090435
9.4	Ionizer generator	1	202403000003
9.5	Louver motor	1	202400200004
11	Drain hose	1	201101020038
15	Evaporator assembly	1	201533090113
16	Fan motor cover	1	201133090176
17	Asynchronous motor	1	202400400931
18	Bearing base	1	202730100201
19	Cross flow fan	1	201100200110
20	Chassis assembly	1	201133090180
21	Pipe clamp board	1	201232800001
23	Installation plate	1	201232990001
24	Electronic control box assembly	1	2033330A0305
24.1	Cover of electronic control box	1	201133090166
24.2	Electronic control box	1	201133090165
24.3	Main control board assembly	1	201333090371
24.3.1	Fan motor capacitor	1	202401290009
24.4	Indoor temperature sensor assembly	1	202301300092
24.5	Pipe temperature sensor assembly	1	202301300077
24.6	Wire joint	1	202301450119
24.8	Transformer	1	202300900166
25	Remote Controller	1	203355091200
27	Seal ring	1	202720090001
28	Drain connecter	1	201101020011
29	Nut	1	201600320001
29	Nut	1	201600320003
30	Hinge Slide groove	2	201132890023
32	Horizontal louver	1	201133091003
32	Horizontal louver	1	201133091002
33	Fixing board of fan motor	1	201133090167
34	Air filter(right)	1	201133090177

Design, material, performance data and components  
subject to change without notice.

## HEAT CONTROLLER, INC.

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THE QUALITY LEADER IN CONDITIONING AIR

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