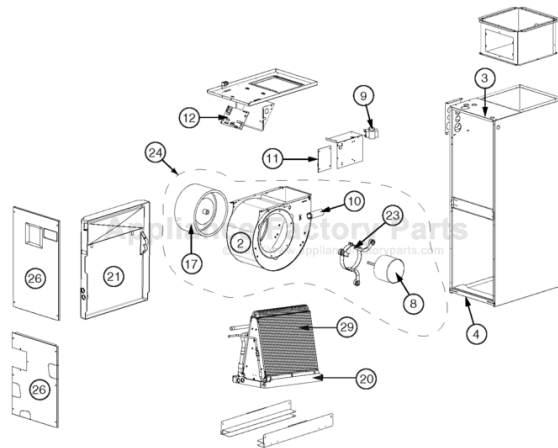


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# COMFORT-AIRE HMG24F1E 921145Y Owner's Manual

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HMG24F1E 921145Y](#)

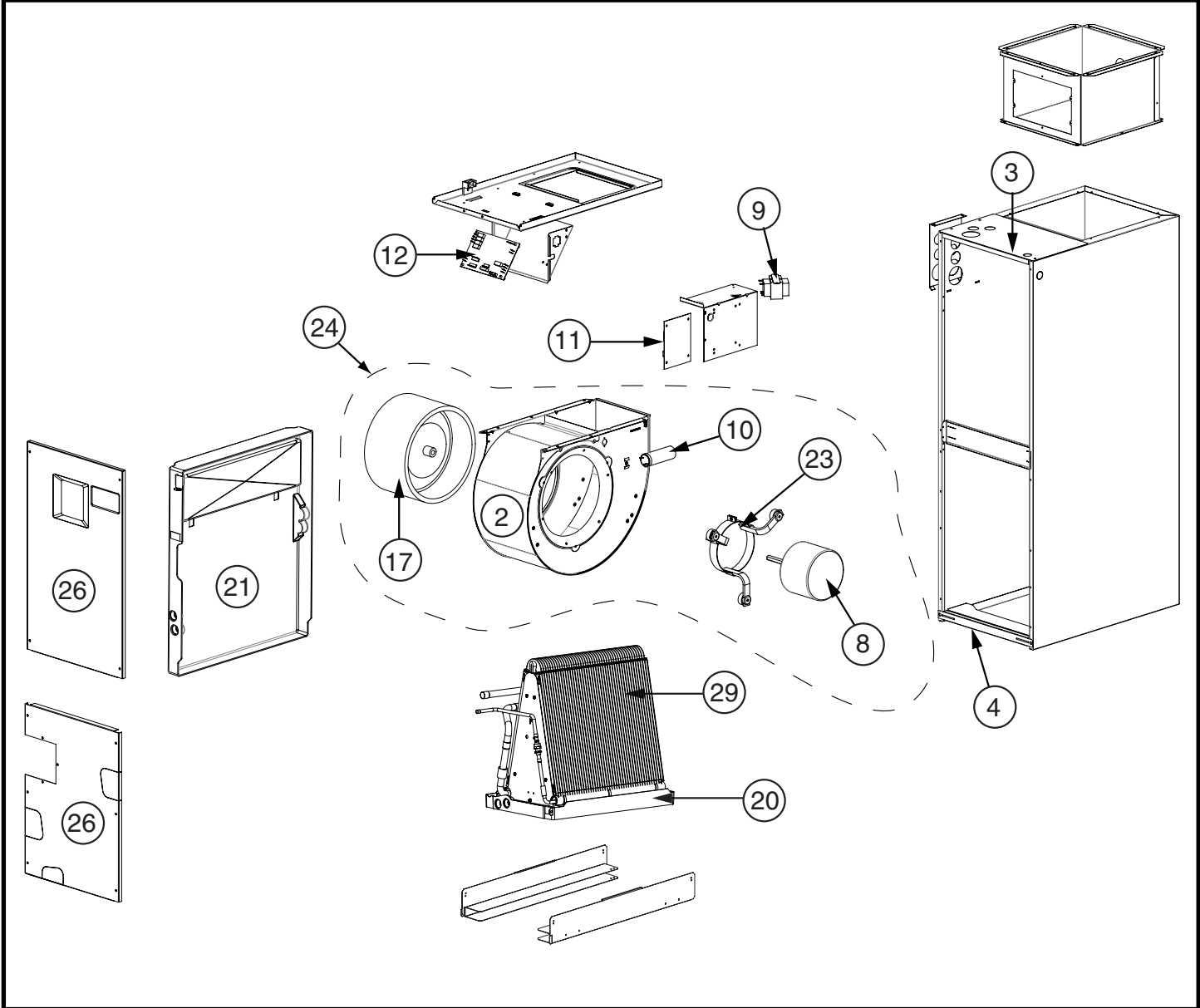


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# REPLACEMENT PARTS LIST

INDOOR AIR HANDLER  
HMG\*\*F1E, HMG\*\*X1E, HMG\*\*T1E, HCG\*\*V1E, & HMG\*\*V1E SERIES



## HMG\*\*F1E AIR HANDLER

ITEM	DESCRIPTION	HMG24F1E	HMG30F1E	HMG36F1E	HMG42F1E	HMG48F1E	HMG60F1E
		921145Y	921147Y	921150Y	921151Y	921153Y	921154Y
1	PLATE, CLOSE-OFF (NOT SHOWN)	226420R	226420R	226420R	226420R	226420R	226420R
2	BLOWER HOUSING	297210R	297210R	297212R	297212R	297214R	297219R
3	PANEL, TOP	921877	921877	921878	921878	921879	921879
4	DOOR, FILTER	921874Y	921874Y	921875Y	921875Y	921876Y	921876Y
5	PLATE, TUBE CLOSE-OFF (NOT SHOWN)	921880Y	921880Y	921880Y	921880Y	921880Y	921880Y
6	HARNESS, FSHE / VSHE, UPPER (NOT SHOWN)	—	—	—	—	—	2C0251R
7	HARNESS, FSHE, LOWER, (NOT SHOWN)	—	—	—	—	—	2C0252R
8	MOTOR, BLOWER	622257R	622264R	622258R	622260R	622261R	622501R
9	TRANSFORMER	621709R	621709R	621709R	621709R	621709R	621709R
10	CAPACITOR	622535R	622550R	622545R	622545R	622549R	—
11	BOARD, CONTROL	624735R	624735R	624735R	624735R	624735R	624736R
12	BOARD, MOTOR CONTROL	—	—	—	—	—	624756R
13	DUAL GROUNDING LUG (NOT SHOWN)	632235R	632235R	632235R	632235R	632235R	632235R
14	PLUG, DRAIN PAN (NOT SHOWN)	663351R	663351R	663351R	663351R	663351R	663351R
15	DIST, ASSY (NOT SHOWN)	664588R	664588R	664588R	664588R	664588R	664588R
16	PLUG, CIRCULAR, PLASTIC, 1-3/4 (NOT SHOWN)	663710R	663710R	663710R	663710R	663710R	—
17	WHEEL, BLOWER	667251R	667251R	667037R	667037R	667207R	667280R
18	ROD, COIL SUPPORT (NOT SHOWN)	669100R	669100R	669100R	669100R	669100R	669100R
19	VALVE, TXV (NOT SHOWN)	—	—	—	—	—	—
20	DRAINPAN, VERTICAL	669919	669919R	669920R	669920R	669921R	669921R
21	DRAINPAN, HORIZONTAL	669855R	669855R	669855R	669856R	669857R	669857R
22	PAINT, SPRAY, GRAY (NOT SHOWN)	903598Y	903598Y	903598Y	903598Y	903598Y	903598Y
23	BELLY-BAND	913871	913871	913871	913871	913871	903489
24	BLOWER, ASSEMBLY	921852	921849	921854	921866	921847	921862
25	ELECTRICAL ASSEMBLY (NOT SHOWN)	M0063801R	M0063801R	M0063801R	M0063801R	M0063801R	M0063802R
26	DOORS	921867Y	921867Y	921868Y	921869Y	921870Y	921870Y
27	SET OF WIRES, (NOT SHOWN)	921881	921881	921881	921881	921881	921883
28	FUSE, 3 AMP (NOT SHOWN)	632261R	632261R	632261R	632261R	632261R	632261R
29	MICROCHANNEL COIL	921482	921482	921483	921484	921486	921486
30	FILTER DOOR FASTNER (UNITS MANUFACTURED BEFORE 2/28/2014)	921402	921402	921402	921402	921402	921402
	FILTER DOOR FASTNER (UNITS MANUFACTURED AFTER 3/1/2014)	922458	922458	922458	922458	922458	922458

Please specify the correct Model No., Serial No., and Part No.(s) when ordering parts from the nearest authorized dealer or service center.

## HMG\*\*X1E SERIES AIR HANDLER

ITEM	DESCRIPTION	HMG24X1E	HMG30X1E	HMG36X1E	HMG42X1E	HMG48X1E	HMG60X1E
		921155Y	921157Y	921159Y	921160Y	921162Y	921163Y
1	PLATE, CLOSE-OFF (NOT SHOWN)	226420R	226420R	226420R	226420R	226420R	226420R
2	BLOWER HOUSING	297210R	297210R	297217R	297217R	297219R	297219R
3	PANEL, TOP	921877	921877	921878	921878	921879	921879
4	DOOR, FILTER	921874Y	921874Y	921875Y	921875Y	921876Y	921876Y
5	PLATE, TUBE CLOSE-OFF (NOT SHOWN)	921880Y	921880Y	921880Y	921880Y	921880Y	921880Y
6	HARNESS, FSHE / VSHE, UPPER (NOT SHOWN)	2C0251R	2C0251R	2C0251R	2C0251R	2C0251R	2C0251R
7	HARNESS, FSHE, LOWER, (NOT SHOWN)	2C0252R	2C0252R	2C0252R	2C0252R	2C0252R	2C0252R
8	MOTOR, BLOWER	622500R	622500R	622500R	622500R	622501R	622501R
9	TRANSFORMER	621709R	621709R	621709R	621709R	621709R	621709R
10	CAPACITOR	—	—	—	—	—	—
11	BOARD, CONTROL	624736R	624736R	624736R	624736R	624736R	624736R
12	BOARD, MOTOR CONTROL	624756R	624756R	624756R	624756R	624756R	624756R
13	DUAL GROUNDING LUG (NOT SHOWN)	632235R	632235R	632235R	632235R	632235R	632235R
14	PLUG, DRAIN PAN (NOT SHOWN)	663351R	663351R	663351R	663351R	663351R	663351R
15	DIST, ASSY (NOT SHOWN)	664588R	664588R	664588R	664588R	664588R	664588R
16	PLUG, CIRCULAR, PLASTIC, 1-3/4 (NOT SHOWN)	663710R	663710R	663710R	663710R	663710R	663710R
17	WHEEL, BLOWER	667251R	667251R	667258R	667258R	667280R	667280R
18	ROD, COIL SUPPORT (NOT SHOWN)	669100R	669100R	669100R	669100R	669100R	669100R
19	VALVE, TXV (NOT SHOWN)	669564R	669565R	669566R	669567R	669568	669578R
20	DRAINPAN, VERTICAL	669919R	669919R	669920R	669920R	669921R	669921R
21	DRAINPAN, HORIZONTAL	669855R	669855R	669856R	669856R	669857R	669857R
22	PAINT, SPRAY, GRAY (NOT SHOWN)	903598Y	903598Y	903598Y	903598Y	903598Y	903598Y
23	BELLY-BAND	913871	913871	903489	903489	903489	903489
24	BLOWER, ASSEMBLY	921850	921850	921865	921865	921862	921862
25	ELECTRICAL ASSEMBLY (NOT SHOWN)	M0063802R	M0063802R	M0063802R	M0063802R	M0063802R	M0063802R
26	DOORS	921867Y	921867Y	921869Y	921869Y	921870Y	921870Y
27	SET OF WIRES, (NOT SHOWN)	921883	921883	921883	921883	921883	921883
28	FUSE, 3 AMP (NOT SHOWN)	632261R	632261R	632261R	632261R	632261R	632261R
29	COIL, REPLACEMENT	921482	921482	921484	921484	921486	921486
	TUBE KIT (FOR REPLACEMENT COIL)	921732	921732	921734	921734	921736	921736
	TXV KIT (FOR REPLACEMENT COIL)	920668A	920669A	920670A	920671A	920672A	920673A
30	FILTER DOOR FASTNER (UNITS MANUFACTURED BEFORE 2/28/2014)	921402	921402	921402	921402	921402	921402
	FILTER DOOR FASTNER (UNITS MANUFACTURED AFTER 3/1/2014)	922458	922458	922458	922458	922458	922458

Please specify the correct Model No., Serial No., and Part No.(s) when ordering parts from the nearest authorized dealer or service center.

## HMG\*\*T1E SERIES AIR HANDLER

ITEM	DESCRIPTION	HMG24T1E	HMG30T1E	HMG36T1E	HMG42T1E	HMG48T1E	HMG60T1E
		922082Y	922084Y	922086Y	922087Y	922088Y	922089Y
1	PLATE, CLOSE OFF (NOT SHOWN)	226420R	226420R	226420R	226420R	226420R	226420R
2	BLOWER HOUSING	297210R	297210R	297212R	297212R	297214R	297214R
3	PANEL, TOP	921877	921877	921878	921878	921879	921879
4	DOOR, FILTER	921874	921874	921875	921875	921876	921876
5	PLATE, TUBE CLOSE OFF	921880	921880	921880	921880	921880	921880
6	HARNESS, FSHE/VSHE, UPPER (NOT SHOWN)	-	-	-	-	-	-
7	HARNESS, FSHE, LOWER (NOT SHOWN)	-	-	-	-	-	-
8	MOTOR, BLOWER	622257R	622264R	622258R	622260R	622261R	622501R
9	TRANSFORMER	621709R	621709R	621709R	621709R	621709R	621709R
10	CAPACITOR	622535R	622550R	622545R	622545R	622549R	-
11	BOARD, CONTROL	624735R	624735R	624735R	624735R	624735R	624736R
12	BOARD, MOTOR CONTROL	-	-	-	-	-	624765R
13	DUAL GROUNDING LUG (NOT SHOWN)	632235R	632235R	632235R	632235R	632235R	632235R
14	PLUG, DRAIN PAN	663351R	663351R	663351R	663351R	663351R	663351R
15	DIST, ASSY	664588R	664588R	664588R	664588R	664588R	664588R
16	PLUG, CIRCULAR PLASTIC	663710R	663710R	663710R	663710R	663710R	663710R
17	WHEEL, BLOWER	667251R	667251R	667037R	667037R	667207R	667280R
18	ROD, COIL SUPPORT (NOT SHOWN)	669100R	669100R	669100R	669100R	669100R	669100R
19	VALVE, TXV	669564R	669565R	669566R	669567R	669568R	669578R
20	DRAIN PAN, VERTICAL	669919R	669919R	669920R	669920R	669921R	669921R
21	DRAIN PAN, HORIZONTAL	669855R	669855R	669855R	669856R	669857R	669857R
22	PAINT	903958	903958	903958	903958	903958	903958
23	BELLY BAND	913871	913871	913871	913871	913871	903489
24	BLOWER ASSEMBLY	921852	921849	921854	921866	921847	921862
25	ELECTRICAL ASSEMBLY	M0063801R	M0063801R	M0063801R	M0063801R	M0063801R	M0063802R
26	DOORS	921867	921867	921868	921869	921870	921870
27	SET OF WIRES	921881	921881	921881	921881	921881	921883
28	FUSE, 3 AMP	632261R	632261R	632261R	632261R	632261R	632261R
29	MICROCHANNEL COIL	921842	921842	921843	921484	921486	921486
	TUBE KIT (FOR REPLACEMENT COIL)	921732	921732	921733	921734	921736	921739
	TXV KIT (FOR REPLACEMENT COIL)	920668A	920669A	920669A	920671A	920672A	920673A
30	FILTER DOOR FASTNERS (BEFORE 2/28/14)	921402	921402	921402	921402	921402	921402
	FILTER DOOR FASTNER (AFTER 3/1/14)	922458	922458	922458	922458	922458	922458

Please specify the correct Model No., Serial No., and Part No.(s) when ordering parts from the nearest authorized dealer or service center.

## HCG\*\*V1E SERIES AIR HANDLER

ITEM	DESCRIPTION	HCG24V1E	HCG30V1E	HCG36V1E	HCG42V1E	HCG48V1E	HCG60V1E
		921164Y	921166Y	921168Y	921169Y	921171Y	921172Y
1	PLATE, CLOSE-OFF (NOT SHOWN)	226420R	226420R	226420R	226420R	226420R	226420R
2	BLOWER HOUSING	297210R	297210R	297217R	297217R	297219R	297219R
3	PANEL, TOP	921877	921877	921878	921878	921879	921879
4	DOOR, FILTER	921874Y	921874Y	921875Y	921875Y	921876Y	921876Y
5	PLATE, TUBE CLOSE-OFF (NOT SHOWN)	921880Y	921880Y	921880Y	921880Y	921880Y	921880Y
6	HARNESS, FSHE / VSHE, UPPER (NOT SHOWN)	2C0251R	2C0251R	2C0251R	2C0251R	2C0251R	2C0251R
7	HARNESS, FSHE, LOWER, (NOT SHOWN)	2C0253R	2C0253R	2C0253R	2C0253R	2C0253R	2C0253R
8	MOTOR, BLOWER	622500R	622500R	622500R	622500R	622501R	622501R
9	TRANSFORMER	621709R	621709R	621709R	621709R	621709R	621709R
10	CAPACITOR	—	—	—	—	—	—
11	BOARD, CONTROL	624736R	624736R	624736R	624736R	624736R	624736R
12	BOARD, MOTOR CONTROL	624757R	624757R	624757R	624757R	624757R	624757R
13	DUAL GROUNDING LUG (NOT SHOWN)	632235R	632235R	632235R	632235R	632235R	632235R
14	PLUG, DRAIN PAN (NOT SHOWN)	663351R	663351R	663351R	663351R	663351R	663351R
15	DIST, ASSY (NOT SHOWN)	664256R	664257R	664219R	664219R	663586R	663586R
16	PLUG, CIRCULAR, PLASTIC, 1-3/4 (NOT SHOWN)	663710R	663710R	663710R	663710R	663710R	663710R
17	WHEEL, BLOWER	667251R	667251R	667258R	667258R	667280R	667280R
18	ROD, COIL SUPPORT (NOT SHOWN)	669100R	669100R	669100R	669100R	669100R	669100R
19	VALVE, TXV (NOT SHOWN)	669564R	669565R	669566R	669567R	669568R	669578R
20	DRAINPAN, VERTICAL	669919R	669919R	669920R	669920R	669921R	669921R
21	DRAINPAN, HORIZONTAL	669855R	669855R	669856R	669856R	669857R	669857R
22	PAINT, SPRAY, GRAY (NOT SHOWN)	903598Y	903598Y	903598Y	903598Y	903598Y	903598Y
23	BELLY-BAND	913871	913871	903489	903489	903489	903489
24	BLOWER, ASSEMBLY	921851	921851	921855	921855	921929	921929
25	ELECTRICAL ASSEMBLY (NOT SHOWN)	M0063803R	M0063803R	M0063803R	M0063803R	M0063803R	M0063803R
26	DOORS	921867Y	921867Y	921869Y	921869Y	921870Y	921870Y
27	SET OF WIRES, (NOT SHOWN)	921884	921884	921884	921884	921884	921884
28	FUSE, 3 AMP (NOT SHOWN)	632261R	632261R	632261R	632261R	632261R	632261R
29	COIL, REPLACEMENT	921951	921951	921953	921953	921955	921955
	TUBE KIT (FOR REPLACEMENT COIL)	921287	921287	921289	921289	921291	921291
	TXV KIT (FOR REPLACEMENT COIL)	920668A	920669A	920670A	920671A	920672A	920673A
30	FILTER DOOR FASTNER (UNITS MANUFACTURED BEFORE 2/28/2014)	921402	921402	921402	921402	921402	921402
	FILTER DOOR FASTNER (UNITS MANUFACTURED AFTER 3/1/2014)	922458	922458	922458	922458	922458	922458

Please specify the correct Model No., Serial No., and Part No.(s) when ordering parts from the nearest authorized dealer or service center.

## HMG\*\*V1E SERIES AIR HANDLER

ITEM	DESCRIPTION	HMG24V1E	HMG30V1E	HMG36V1E	HMG42V1E	HMG48V1E	HMG60V1E
		922289Y	922291Y	922293Y	922294Y	922295Y	922296Y
1	PLATE, CLOSE-OFF (NOT SHOWN)	226420R	226420R	226420R	226420R	226420R	226420R
2	BLOWER HOUSING	297210R	297210R	297217R	297217R	297219R	297219R
3	PANEL, TOP	921877	921877	921878	921878	921879	921879
4	DOOR, FILTER	921874Y	921874Y	921875Y	921875Y	921876Y	921876Y
5	PLATE, TUBE CLOSE-OFF (NOT SHOWN)	921880Y	921880Y	921880Y	921880Y	921880Y	921880Y
6	HARNESS, FSHE / VSHE, UPPER (NOT SHOWN)	2C0251R	2C0251R	2C0251R	2C0251R	2C0251R	2C0251R
7	HARNESS, FSHE, LOWER, (NOT SHOWN)	2C0253R	2C0253R	2C0253R	2C0253R	2C0253R	2C0253R
8	MOTOR, BLOWER	622500R	622500R	622500R	622500R	622501R	622501R
9	TRANSFORMER	621709R	621709R	621709R	621709R	621709R	621709R
10	CAPACITOR	—	—	—	—	—	—
11	BOARD, CONTROL	624736R	624736R	624736R	624736R	624736R	624736R
12	BOARD, MOTOR CONTROL	624757R	624757R	624757R	624757R	624757R	624757R
13	DUAL GROUNDING LUG (NOT SHOWN)	632235R	632235R	632235R	632235R	632235R	632235R
14	PLUG, DRAIN PAN (NOT SHOWN)	663351R	663351R	663351R	663351R	663351R	663351R
15	DIST, ASSY (NOT SHOWN)	664588R	664588R	664588R	664588R	664588R	664588R
16	PLUG, CIRCULAR, PLASTIC, 1-3/4 (NOT SHOWN)	663710R	663710R	663710R	663710R	663710R	663710R
17	WHEEL, BLOWER	667251R	667251R	667258R	667258R	667280R	667280R
18	ROD, COIL SUPPORT (NOT SHOWN)	669100R	669100R	669100R	669100R	669100R	669100R
19	VALVE, TXV (NOT SHOWN)	669564R	669565R	669566R	669567R	669568R	669578R
20	DRAINPAN, VERTICAL	669919R	669919R	669920R	669920R	669921R	669921R
21	DRAINPAN, HORIZONTAL	669855R	669855R	669856R	669856R	669857R	669857R
22	PAINT, SPRAY, GRAY (NOT SHOWN)	903598Y	903598Y	903598Y	903598Y	903598Y	903598Y
23	BELLY-BAND	913871	913871	903489	903489	903489	903489
24	BLOWER, ASSEMBLY	921851	921851	921855	921855	921929	921929
25	ELECTRICAL ASSEMBLY (NOT SHOWN)	M0063803R	M0063803R	M0063803R	M0063803R	M0063803R	M0063803R
26	DOORS	921867Y	921867Y	921869Y	921869Y	921870Y	921870Y
27	SET OF WIRES, (NOT SHOWN)	921884	921884	921884	921884	921884	921884
28	FUSE, 3 AMP (NOT SHOWN)	632261R	632261R	632261R	632261R	632261R	632261R
29	COIL, REPLACEMENT	921482	921482	921484	921484	921486	921486
	TUBE KIT (FOR REPLACEMENT COIL)	921732	921732	921734	921734	921736	921736
	TXV KIT (FOR REPLACEMENT COIL)	920668A	920669A	920670A	920671A	920672A	920673A
30	FILTER DOOR FASTNER (UNITS MANUFACTURED BEFORE 2/28/2014)	921402	921402	921402	921402	921402	921402
	FILTER DOOR FASTNER (UNITS MANUFACTURED AFTER 3/1/2014)	922458	922458	922458	922458	922458	922458

Please specify the correct Model No., Serial No., and Part No.(s) when ordering parts from the nearest authorized dealer or service center.

**HEAT CONTROLLER**

1900 Wellworth Ave., Jackson MI 49203 • Ph. 517-787-2100 • www.heatcontroller.com

A Company



Specifications & illustrations subject to change without notice or incurring obligations (12/14).

**709559B** (Replaces 709559A)