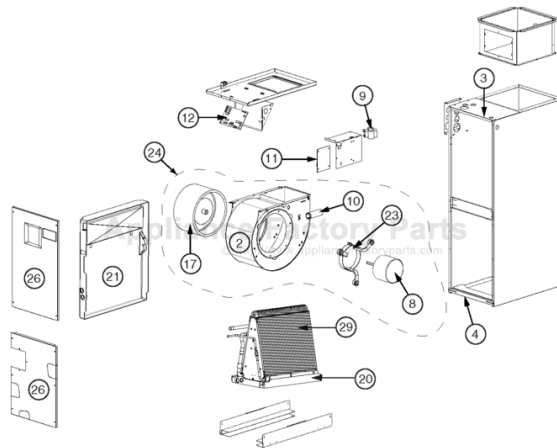


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COMFORT-AIRE HMG36T1E 922086Y Owner's Manual

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HMG36T1E 922086Y](#)

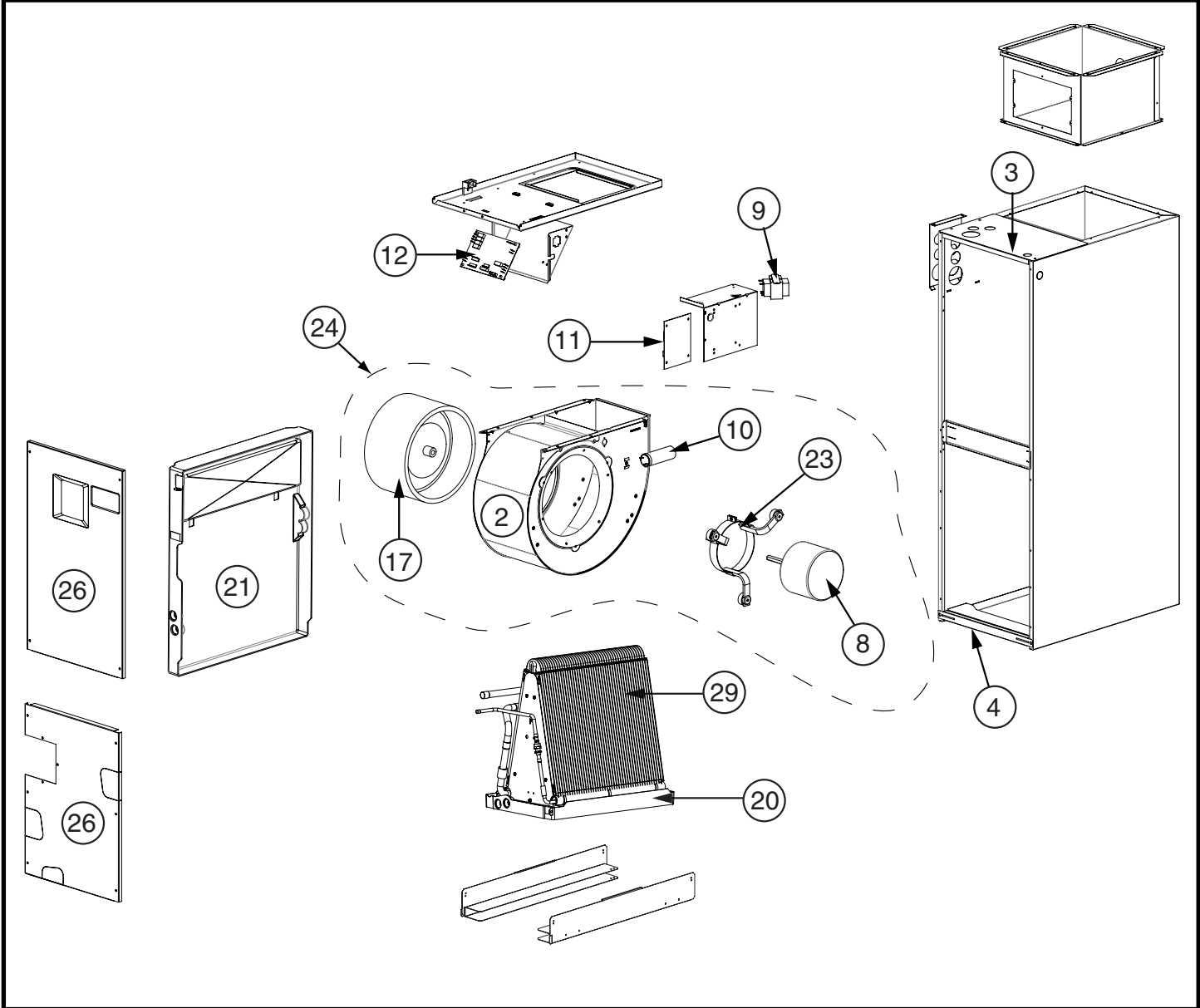


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REPLACEMENT PARTS LIST

INDOOR AIR HANDLER
HMG**F1E, HMG**X1E, HMG**T1E, HCG**V1E, & HMG**V1E SERIES



HMG**F1E AIR HANDLER

| ITEM | DESCRIPTION | HMG24F1E | HMG30F1E | HMG36F1E | HMG42F1E | HMG48F1E | HMG60F1E |
|------|---|-----------|-----------|-----------|-----------|-----------|-----------|
| | | 921145Y | 921147Y | 921150Y | 921151Y | 921153Y | 921154Y |
| 1 | PLATE, CLOSE-OFF (NOT SHOWN) | 226420R | 226420R | 226420R | 226420R | 226420R | 226420R |
| 2 | BLOWER HOUSING | 297210R | 297210R | 297212R | 297212R | 297214R | 297219R |
| 3 | PANEL, TOP | 921877 | 921877 | 921878 | 921878 | 921879 | 921879 |
| 4 | DOOR, FILTER | 921874Y | 921874Y | 921875Y | 921875Y | 921876Y | 921876Y |
| 5 | PLATE, TUBE CLOSE-OFF (NOT SHOWN) | 921880Y | 921880Y | 921880Y | 921880Y | 921880Y | 921880Y |
| 6 | HARNESS, FSHE / VSHE, UPPER (NOT SHOWN) | — | — | — | — | — | 2C0251R |
| 7 | HARNESS, FSHE, LOWER, (NOT SHOWN) | — | — | — | — | — | 2C0252R |
| 8 | MOTOR, BLOWER | 622257R | 622264R | 622258R | 622260R | 622261R | 622501R |
| 9 | TRANSFORMER | 621709R | 621709R | 621709R | 621709R | 621709R | 621709R |
| 10 | CAPACITOR | 622535R | 622550R | 622545R | 622545R | 622549R | — |
| 11 | BOARD, CONTROL | 624735R | 624735R | 624735R | 624735R | 624735R | 624736R |
| 12 | BOARD, MOTOR CONTROL | — | — | — | — | — | 624756R |
| 13 | DUAL GROUNDING LUG (NOT SHOWN) | 632235R | 632235R | 632235R | 632235R | 632235R | 632235R |
| 14 | PLUG, DRAIN PAN (NOT SHOWN) | 663351R | 663351R | 663351R | 663351R | 663351R | 663351R |
| 15 | DIST, ASSY (NOT SHOWN) | 664588R | 664588R | 664588R | 664588R | 664588R | 664588R |
| 16 | PLUG, CIRCULAR, PLASTIC, 1-3/4 (NOT SHOWN) | 663710R | 663710R | 663710R | 663710R | 663710R | — |
| 17 | WHEEL, BLOWER | 667251R | 667251R | 667037R | 667037R | 667207R | 667280R |
| 18 | ROD, COIL SUPPORT (NOT SHOWN) | 669100R | 669100R | 669100R | 669100R | 669100R | 669100R |
| 19 | VALVE, TXV (NOT SHOWN) | — | — | — | — | — | — |
| 20 | DRAINPAN, VERTICAL | 669919 | 669919R | 669920R | 669920R | 669921R | 669921R |
| 21 | DRAINPAN, HORIZONTAL | 669855R | 669855R | 669855R | 669856R | 669857R | 669857R |
| 22 | PAINT, SPRAY, GRAY (NOT SHOWN) | 903598Y | 903598Y | 903598Y | 903598Y | 903598Y | 903598Y |
| 23 | BELLY-BAND | 913871 | 913871 | 913871 | 913871 | 913871 | 903489 |
| 24 | BLOWER, ASSEMBLY | 921852 | 921849 | 921854 | 921866 | 921847 | 921862 |
| 25 | ELECTRICAL ASSEMBLY (NOT SHOWN) | M0063801R | M0063801R | M0063801R | M0063801R | M0063801R | M0063802R |
| 26 | DOORS | 921867Y | 921867Y | 921868Y | 921869Y | 921870Y | 921870Y |
| 27 | SET OF WIRES, (NOT SHOWN) | 921881 | 921881 | 921881 | 921881 | 921881 | 921883 |
| 28 | FUSE, 3 AMP (NOT SHOWN) | 632261R | 632261R | 632261R | 632261R | 632261R | 632261R |
| 29 | MICROCHANNEL COIL | 921482 | 921482 | 921483 | 921484 | 921486 | 921486 |
| 30 | FILTER DOOR FASTNER (UNITS MANUFACTURED BEFORE 2/28/2014) | 921402 | 921402 | 921402 | 921402 | 921402 | 921402 |
| | FILTER DOOR FASTNER (UNITS MANUFACTURED AFTER 3/1/2014) | 922458 | 922458 | 922458 | 922458 | 922458 | 922458 |

Please specify the correct Model No., Serial No., and Part No.(s) when ordering parts from the nearest authorized dealer or service center.

HMG**X1E SERIES AIR HANDLER

| ITEM | DESCRIPTION | HMG24X1E | HMG30X1E | HMG36X1E | HMG42X1E | HMG48X1E | HMG60X1E |
|------|---|-----------|-----------|-----------|-----------|-----------|-----------|
| | | 921155Y | 921157Y | 921159Y | 921160Y | 921162Y | 921163Y |
| 1 | PLATE, CLOSE-OFF (NOT SHOWN) | 226420R | 226420R | 226420R | 226420R | 226420R | 226420R |
| 2 | BLOWER HOUSING | 297210R | 297210R | 297217R | 297217R | 297219R | 297219R |
| 3 | PANEL, TOP | 921877 | 921877 | 921878 | 921878 | 921879 | 921879 |
| 4 | DOOR, FILTER | 921874Y | 921874Y | 921875Y | 921875Y | 921876Y | 921876Y |
| 5 | PLATE, TUBE CLOSE-OFF (NOT SHOWN) | 921880Y | 921880Y | 921880Y | 921880Y | 921880Y | 921880Y |
| 6 | HARNESS, FSHE / VSHE, UPPER (NOT SHOWN) | 2C0251R | 2C0251R | 2C0251R | 2C0251R | 2C0251R | 2C0251R |
| 7 | HARNESS, FSHE, LOWER, (NOT SHOWN) | 2C0252R | 2C0252R | 2C0252R | 2C0252R | 2C0252R | 2C0252R |
| 8 | MOTOR, BLOWER | 622500R | 622500R | 622500R | 622500R | 622501R | 622501R |
| 9 | TRANSFORMER | 621709R | 621709R | 621709R | 621709R | 621709R | 621709R |
| 10 | CAPACITOR | — | — | — | — | — | — |
| 11 | BOARD, CONTROL | 624736R | 624736R | 624736R | 624736R | 624736R | 624736R |
| 12 | BOARD, MOTOR CONTROL | 624756R | 624756R | 624756R | 624756R | 624756R | 624756R |
| 13 | DUAL GROUNDING LUG (NOT SHOWN) | 632235R | 632235R | 632235R | 632235R | 632235R | 632235R |
| 14 | PLUG, DRAIN PAN (NOT SHOWN) | 663351R | 663351R | 663351R | 663351R | 663351R | 663351R |
| 15 | DIST, ASSY (NOT SHOWN) | 664588R | 664588R | 664588R | 664588R | 664588R | 664588R |
| 16 | PLUG, CIRCULAR, PLASTIC, 1-3/4 (NOT SHOWN) | 663710R | 663710R | 663710R | 663710R | 663710R | 663710R |
| 17 | WHEEL, BLOWER | 667251R | 667251R | 667258R | 667258R | 667280R | 667280R |
| 18 | ROD, COIL SUPPORT (NOT SHOWN) | 669100R | 669100R | 669100R | 669100R | 669100R | 669100R |
| 19 | VALVE, TXV (NOT SHOWN) | 669564R | 669565R | 669566R | 669567R | 669568 | 669578R |
| 20 | DRAINPAN, VERTICAL | 669919R | 669919R | 669920R | 669920R | 669921R | 669921R |
| 21 | DRAINPAN, HORIZONTAL | 669855R | 669855R | 669856R | 669856R | 669857R | 669857R |
| 22 | PAINT, SPRAY, GRAY (NOT SHOWN) | 903598Y | 903598Y | 903598Y | 903598Y | 903598Y | 903598Y |
| 23 | BELLY-BAND | 913871 | 913871 | 903489 | 903489 | 903489 | 903489 |
| 24 | BLOWER, ASSEMBLY | 921850 | 921850 | 921865 | 921865 | 921862 | 921862 |
| 25 | ELECTRICAL ASSEMBLY (NOT SHOWN) | M0063802R | M0063802R | M0063802R | M0063802R | M0063802R | M0063802R |
| 26 | DOORS | 921867Y | 921867Y | 921869Y | 921869Y | 921870Y | 921870Y |
| 27 | SET OF WIRES, (NOT SHOWN) | 921883 | 921883 | 921883 | 921883 | 921883 | 921883 |
| 28 | FUSE, 3 AMP (NOT SHOWN) | 632261R | 632261R | 632261R | 632261R | 632261R | 632261R |
| 29 | COIL, REPLACEMENT | 921482 | 921482 | 921484 | 921484 | 921486 | 921486 |
| | TUBE KIT (FOR REPLACEMENT COIL) | 921732 | 921732 | 921734 | 921734 | 921736 | 921736 |
| | TXV KIT (FOR REPLACEMENT COIL) | 920668A | 920669A | 920670A | 920671A | 920672A | 920673A |
| 30 | FILTER DOOR FASTNER (UNITS MANUFACTURED BEFORE 2/28/2014) | 921402 | 921402 | 921402 | 921402 | 921402 | 921402 |
| | FILTER DOOR FASTNER (UNITS MANUFACTURED AFTER 3/1/2014) | 922458 | 922458 | 922458 | 922458 | 922458 | 922458 |

Please specify the correct Model No., Serial No., and Part No.(s) when ordering parts from the nearest authorized dealer or service center.

HMG**T1E SERIES AIR HANDLER

| ITEM | DESCRIPTION | HMG24T1E | HMG30T1E | HMG36T1E | HMG42T1E | HMG48T1E | HMG60T1E |
|------|---------------------------------------|-----------|-----------|-----------|-----------|-----------|-----------|
| | | 922082Y | 922084Y | 922086Y | 922087Y | 922088Y | 922089Y |
| 1 | PLATE, CLOSE OFF (NOT SHOWN) | 226420R | 226420R | 226420R | 226420R | 226420R | 226420R |
| 2 | BLOWER HOUSING | 297210R | 297210R | 297212R | 297212R | 297214R | 297214R |
| 3 | PANEL, TOP | 921877 | 921877 | 921878 | 921878 | 921879 | 921879 |
| 4 | DOOR, FILTER | 921874 | 921874 | 921875 | 921875 | 921876 | 921876 |
| 5 | PLATE, TUBE CLOSE OFF | 921880 | 921880 | 921880 | 921880 | 921880 | 921880 |
| 6 | HARNESS, FSHE/VSHE, UPPER (NOT SHOWN) | - | - | - | - | - | - |
| 7 | HARNESS, FSHE, LOWER (NOT SHOWN) | - | - | - | - | - | - |
| 8 | MOTOR, BLOWER | 622257R | 622264R | 622258R | 622260R | 622261R | 622501R |
| 9 | TRANSFORMER | 621709R | 621709R | 621709R | 621709R | 621709R | 621709R |
| 10 | CAPACITOR | 622535R | 622550R | 622545R | 622545R | 622549R | - |
| 11 | BOARD, CONTROL | 624735R | 624735R | 624735R | 624735R | 624735R | 624736R |
| 12 | BOARD, MOTOR CONTROL | - | - | - | - | - | 624765R |
| 13 | DUAL GROUNDING LUG (NOT SHOWN) | 632235R | 632235R | 632235R | 632235R | 632235R | 632235R |
| 14 | PLUG, DRAIN PAN | 663351R | 663351R | 663351R | 663351R | 663351R | 663351R |
| 15 | DIST, ASSY | 664588R | 664588R | 664588R | 664588R | 664588R | 664588R |
| 16 | PLUG, CIRCULAR PLASTIC | 663710R | 663710R | 663710R | 663710R | 663710R | 663710R |
| 17 | WHEEL, BLOWER | 667251R | 667251R | 667037R | 667037R | 667207R | 667280R |
| 18 | ROD, COIL SUPPORT (NOT SHOWN) | 669100R | 669100R | 669100R | 669100R | 669100R | 669100R |
| 19 | VALVE, TXV | 669564R | 669565R | 669566R | 669567R | 669568R | 669578R |
| 20 | DRAIN PAN, VERTICAL | 669919R | 669919R | 669920R | 669920R | 669921R | 669921R |
| 21 | DRAIN PAN, HORIZONTAL | 669855R | 669855R | 669855R | 669856R | 669857R | 669857R |
| 22 | PAINT | 903958 | 903958 | 903958 | 903958 | 903958 | 903958 |
| 23 | BELLY BAND | 913871 | 913871 | 913871 | 913871 | 913871 | 903489 |
| 24 | BLOWER ASSEMBLY | 921852 | 921849 | 921854 | 921866 | 921847 | 921862 |
| 25 | ELECTRICAL ASSEMBLY | M0063801R | M0063801R | M0063801R | M0063801R | M0063801R | M0063802R |
| 26 | DOORS | 921867 | 921867 | 921868 | 921869 | 921870 | 921870 |
| 27 | SET OF WIRES | 921881 | 921881 | 921881 | 921881 | 921881 | 921883 |
| 28 | FUSE, 3 AMP | 632261R | 632261R | 632261R | 632261R | 632261R | 632261R |
| 29 | MICROCHANNEL COIL | 921842 | 921842 | 921843 | 921484 | 921486 | 921486 |
| | TUBE KIT (FOR REPLACEMENT COIL) | 921732 | 921732 | 921733 | 921734 | 921736 | 921739 |
| | TXV KIT (FOR REPLACEMENT COIL) | 920668A | 920669A | 920669A | 920671A | 920672A | 920673A |
| 30 | FILTER DOOR FASTNERS (BEFORE 2/28/14) | 921402 | 921402 | 921402 | 921402 | 921402 | 921402 |
| | FILTER DOOR FASTNER (AFTER 3/1/14) | 922458 | 922458 | 922458 | 922458 | 922458 | 922458 |

Please specify the correct Model No., Serial No., and Part No.(s) when ordering parts from the nearest authorized dealer or service center.

HCG**V1E SERIES AIR HANDLER

| ITEM | DESCRIPTION | HCG24V1E | HCG30V1E | HCG36V1E | HCG42V1E | HCG48V1E | HCG60V1E |
|------|---|-----------|-----------|-----------|-----------|-----------|-----------|
| | | 921164Y | 921166Y | 921168Y | 921169Y | 921171Y | 921172Y |
| 1 | PLATE, CLOSE-OFF (NOT SHOWN) | 226420R | 226420R | 226420R | 226420R | 226420R | 226420R |
| 2 | BLOWER HOUSING | 297210R | 297210R | 297217R | 297217R | 297219R | 297219R |
| 3 | PANEL, TOP | 921877 | 921877 | 921878 | 921878 | 921879 | 921879 |
| 4 | DOOR, FILTER | 921874Y | 921874Y | 921875Y | 921875Y | 921876Y | 921876Y |
| 5 | PLATE, TUBE CLOSE-OFF (NOT SHOWN) | 921880Y | 921880Y | 921880Y | 921880Y | 921880Y | 921880Y |
| 6 | HARNESS, FSHE / VSHE, UPPER (NOT SHOWN) | 2C0251R | 2C0251R | 2C0251R | 2C0251R | 2C0251R | 2C0251R |
| 7 | HARNESS, FSHE, LOWER, (NOT SHOWN) | 2C0253R | 2C0253R | 2C0253R | 2C0253R | 2C0253R | 2C0253R |
| 8 | MOTOR, BLOWER | 622500R | 622500R | 622500R | 622500R | 622501R | 622501R |
| 9 | TRANSFORMER | 621709R | 621709R | 621709R | 621709R | 621709R | 621709R |
| 10 | CAPACITOR | — | — | — | — | — | — |
| 11 | BOARD, CONTROL | 624736R | 624736R | 624736R | 624736R | 624736R | 624736R |
| 12 | BOARD, MOTOR CONTROL | 624757R | 624757R | 624757R | 624757R | 624757R | 624757R |
| 13 | DUAL GROUNDING LUG (NOT SHOWN) | 632235R | 632235R | 632235R | 632235R | 632235R | 632235R |
| 14 | PLUG, DRAIN PAN (NOT SHOWN) | 663351R | 663351R | 663351R | 663351R | 663351R | 663351R |
| 15 | DIST, ASSY (NOT SHOWN) | 664256R | 664257R | 664219R | 664219R | 663586R | 663586R |
| 16 | PLUG, CIRCULAR, PLASTIC, 1-3/4 (NOT SHOWN) | 663710R | 663710R | 663710R | 663710R | 663710R | 663710R |
| 17 | WHEEL, BLOWER | 667251R | 667251R | 667258R | 667258R | 667280R | 667280R |
| 18 | ROD, COIL SUPPORT (NOT SHOWN) | 669100R | 669100R | 669100R | 669100R | 669100R | 669100R |
| 19 | VALVE, TXV (NOT SHOWN) | 669564R | 669565R | 669566R | 669567R | 669568R | 669578R |
| 20 | DRAINPAN, VERTICAL | 669919R | 669919R | 669920R | 669920R | 669921R | 669921R |
| 21 | DRAINPAN, HORIZONTAL | 669855R | 669855R | 669856R | 669856R | 669857R | 669857R |
| 22 | PAINT, SPRAY, GRAY (NOT SHOWN) | 903598Y | 903598Y | 903598Y | 903598Y | 903598Y | 903598Y |
| 23 | BELLY-BAND | 913871 | 913871 | 903489 | 903489 | 903489 | 903489 |
| 24 | BLOWER, ASSEMBLY | 921851 | 921851 | 921855 | 921855 | 921929 | 921929 |
| 25 | ELECTRICAL ASSEMBLY (NOT SHOWN) | M0063803R | M0063803R | M0063803R | M0063803R | M0063803R | M0063803R |
| 26 | DOORS | 921867Y | 921867Y | 921869Y | 921869Y | 921870Y | 921870Y |
| 27 | SET OF WIRES, (NOT SHOWN) | 921884 | 921884 | 921884 | 921884 | 921884 | 921884 |
| 28 | FUSE, 3 AMP (NOT SHOWN) | 632261R | 632261R | 632261R | 632261R | 632261R | 632261R |
| 29 | COIL, REPLACEMENT | 921951 | 921951 | 921953 | 921953 | 921955 | 921955 |
| | TUBE KIT (FOR REPLACEMENT COIL) | 921287 | 921287 | 921289 | 921289 | 921291 | 921291 |
| | TXV KIT (FOR REPLACEMENT COIL) | 920668A | 920669A | 920670A | 920671A | 920672A | 920673A |
| 30 | FILTER DOOR FASTNER (UNITS MANUFACTURED BEFORE 2/28/2014) | 921402 | 921402 | 921402 | 921402 | 921402 | 921402 |
| | FILTER DOOR FASTNER (UNITS MANUFACTURED AFTER 3/1/2014) | 922458 | 922458 | 922458 | 922458 | 922458 | 922458 |

Please specify the correct Model No., Serial No., and Part No.(s) when ordering parts from the nearest authorized dealer or service center.

HMG**V1E SERIES AIR HANDLER

| ITEM | DESCRIPTION | HMG24V1E | HMG30V1E | HMG36V1E | HMG42V1E | HMG48V1E | HMG60V1E |
|------|---|-----------|-----------|-----------|-----------|-----------|-----------|
| | | 922289Y | 922291Y | 922293Y | 922294Y | 922295Y | 922296Y |
| 1 | PLATE, CLOSE-OFF (NOT SHOWN) | 226420R | 226420R | 226420R | 226420R | 226420R | 226420R |
| 2 | BLOWER HOUSING | 297210R | 297210R | 297217R | 297217R | 297219R | 297219R |
| 3 | PANEL, TOP | 921877 | 921877 | 921878 | 921878 | 921879 | 921879 |
| 4 | DOOR, FILTER | 921874Y | 921874Y | 921875Y | 921875Y | 921876Y | 921876Y |
| 5 | PLATE, TUBE CLOSE-OFF (NOT SHOWN) | 921880Y | 921880Y | 921880Y | 921880Y | 921880Y | 921880Y |
| 6 | HARNESS, FSHE / VSHE, UPPER (NOT SHOWN) | 2C0251R | 2C0251R | 2C0251R | 2C0251R | 2C0251R | 2C0251R |
| 7 | HARNESS, FSHE, LOWER, (NOT SHOWN) | 2C0253R | 2C0253R | 2C0253R | 2C0253R | 2C0253R | 2C0253R |
| 8 | MOTOR, BLOWER | 622500R | 622500R | 622500R | 622500R | 622501R | 622501R |
| 9 | TRANSFORMER | 621709R | 621709R | 621709R | 621709R | 621709R | 621709R |
| 10 | CAPACITOR | — | — | — | — | — | — |
| 11 | BOARD, CONTROL | 624736R | 624736R | 624736R | 624736R | 624736R | 624736R |
| 12 | BOARD, MOTOR CONTROL | 624757R | 624757R | 624757R | 624757R | 624757R | 624757R |
| 13 | DUAL GROUNDING LUG (NOT SHOWN) | 632235R | 632235R | 632235R | 632235R | 632235R | 632235R |
| 14 | PLUG, DRAIN PAN (NOT SHOWN) | 663351R | 663351R | 663351R | 663351R | 663351R | 663351R |
| 15 | DIST, ASSY (NOT SHOWN) | 664588R | 664588R | 664588R | 664588R | 664588R | 664588R |
| 16 | PLUG, CIRCULAR, PLASTIC, 1-3/4 (NOT SHOWN) | 663710R | 663710R | 663710R | 663710R | 663710R | 663710R |
| 17 | WHEEL, BLOWER | 667251R | 667251R | 667258R | 667258R | 667280R | 667280R |
| 18 | ROD, COIL SUPPORT (NOT SHOWN) | 669100R | 669100R | 669100R | 669100R | 669100R | 669100R |
| 19 | VALVE, TXV (NOT SHOWN) | 669564R | 669565R | 669566R | 669567R | 669568R | 669578R |
| 20 | DRAINPAN, VERTICAL | 669919R | 669919R | 669920R | 669920R | 669921R | 669921R |
| 21 | DRAINPAN, HORIZONTAL | 669855R | 669855R | 669856R | 669856R | 669857R | 669857R |
| 22 | PAINT, SPRAY, GRAY (NOT SHOWN) | 903598Y | 903598Y | 903598Y | 903598Y | 903598Y | 903598Y |
| 23 | BELLY-BAND | 913871 | 913871 | 903489 | 903489 | 903489 | 903489 |
| 24 | BLOWER, ASSEMBLY | 921851 | 921851 | 921855 | 921855 | 921929 | 921929 |
| 25 | ELECTRICAL ASSEMBLY (NOT SHOWN) | M0063803R | M0063803R | M0063803R | M0063803R | M0063803R | M0063803R |
| 26 | DOORS | 921867Y | 921867Y | 921869Y | 921869Y | 921870Y | 921870Y |
| 27 | SET OF WIRES, (NOT SHOWN) | 921884 | 921884 | 921884 | 921884 | 921884 | 921884 |
| 28 | FUSE, 3 AMP (NOT SHOWN) | 632261R | 632261R | 632261R | 632261R | 632261R | 632261R |
| 29 | COIL, REPLACEMENT | 921482 | 921482 | 921484 | 921484 | 921486 | 921486 |
| | TUBE KIT (FOR REPLACEMENT COIL) | 921732 | 921732 | 921734 | 921734 | 921736 | 921736 |
| | TXV KIT (FOR REPLACEMENT COIL) | 920668A | 920669A | 920670A | 920671A | 920672A | 920673A |
| 30 | FILTER DOOR FASTNER (UNITS MANUFACTURED BEFORE 2/28/2014) | 921402 | 921402 | 921402 | 921402 | 921402 | 921402 |
| | FILTER DOOR FASTNER (UNITS MANUFACTURED AFTER 3/1/2014) | 922458 | 922458 | 922458 | 922458 | 922458 | 922458 |

Please specify the correct Model No., Serial No., and Part No.(s) when ordering parts from the nearest authorized dealer or service center.

HEAT CONTROLLER

1900 Wellworth Ave., Jackson MI 49203 • Ph. 517-787-2100 • www.heatcontroller.com

A  Company



Specifications & illustrations subject to change without notice or incurring obligations (12/14).

709559B (Replaces 709559A)