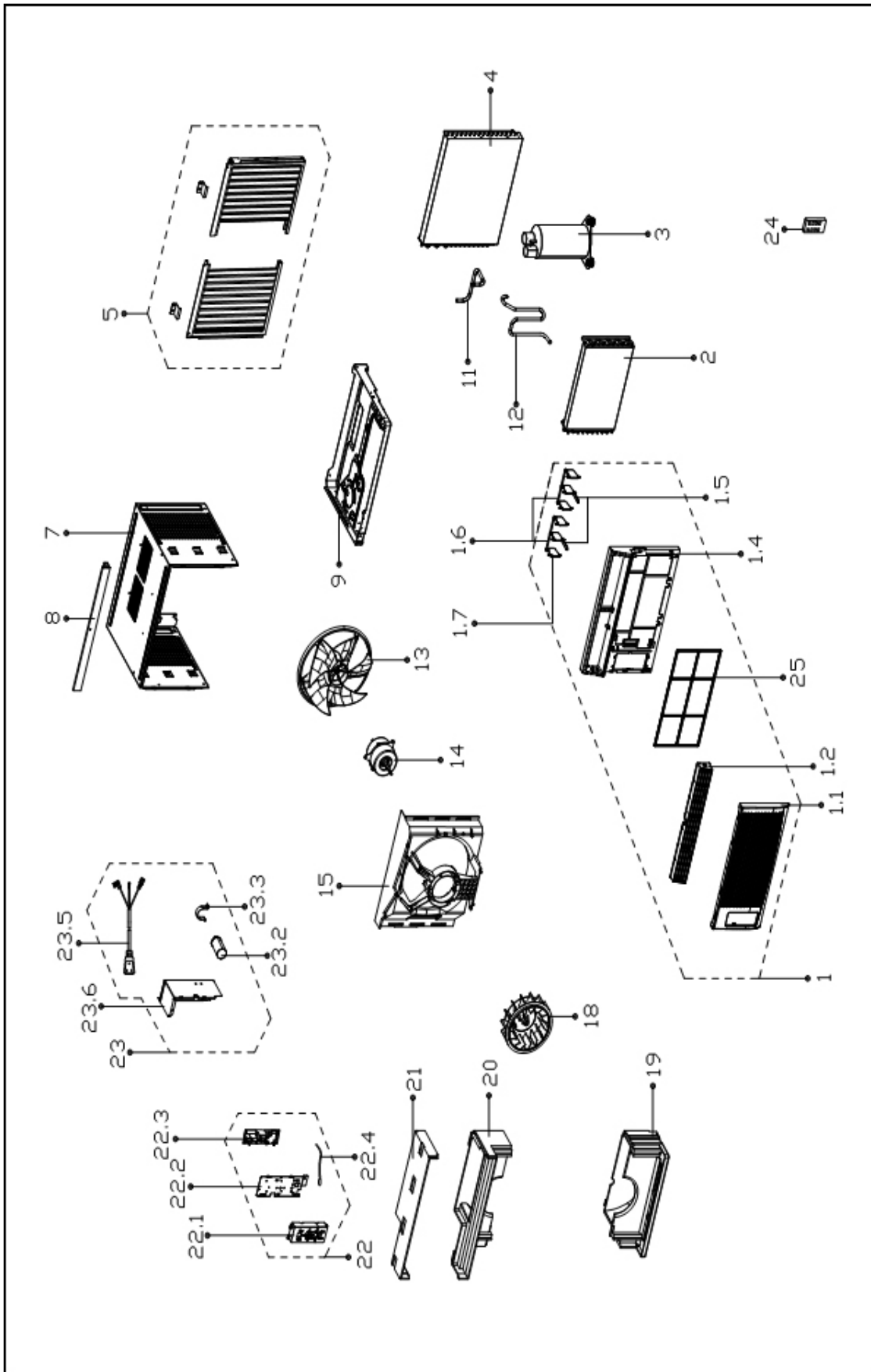


HEAT CONTROLLER

**REPLACEMENT
PARTS LIST**

**Room Air Conditioner with R-410A:
RADS-61L**

EXPLODED VIEW



REPLACEMENT PARTS

Location	Part Name	Quantity	Part No.
1	Front panel assembly	1	201121190505
1.1	Front panel	1	201121190496
1.2	Air outlet frame	1	201121190497
1.4	Panel frame	1	201121190495
1.5	Vertical vane I	2	201121190017
1.6	Louver holder	2	2011213A0069
1.7	Vertical vane II	4	201121190016
1.8	Display box assembly	1	203321390103
2	Evaporator assembly	1	201521190394
3	Compressor	1	201402000920
4	Condenser assembly	1	201521190455
5	Installation accessory	1	202821390012
7	Cabinet assembly	1	201221390176
8	Top shutter frame	1	201221390094
9	Chassis assembly	1	201221390177
11	Suction pipe	1	201621190623
12	Discharge pipe assembly	1	201621190598
13	Axial flow fan	1	201100300053
14	Asynchronous motor	1	202400401537
15	Rear separating	1	201121390141
18	Centrifugal fan	1	201100100211
19	Volute shell (below)	1	202220390009
20	Mid volute shell	1	202220390008
21	Volute shell (above)	1	202220390007
22	Electronic control box assembly	1	203321390180
22.2	Cover of electronic control box	1	201221390173
22.3	Main control board assembly	1	201321590080
22.4	Ambient temperature sensor assembly	1	202433190000
23	Electronic control box assembly	1	203321190238
23.2	Capacitor of compressor	1	202401400005
23.3	Capacitor clip	1	201200100002
23.5	Power cord	1	202402290007
23.6	Electronic control box	1	201221390172
24	Remote controller	1	203355091112
25	Air filter	1	201121190321
	Carton	1	2026211A0563
	Display label	1	2020217A2004

Due to ongoing product improvements, specifications and dimensions are subject to change and correction without notice or incurring obligations. Determining the application and suitability for use of any product is the responsibility of the installer. Additionally, the installer is responsible for verifying dimensional data on the actual product prior to beginning any installation preparations.

Incentive and rebate programs have precise requirements as to product performance and certification. All products meet applicable regulations in effect on date of manufacture; however, certifications are not necessarily granted for the life of a product. Therefore, it is the responsibility of the applicant to determine whether a specific model qualifies for these incentive/rebate programs.

HEAT CONTROLLER

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A  Company