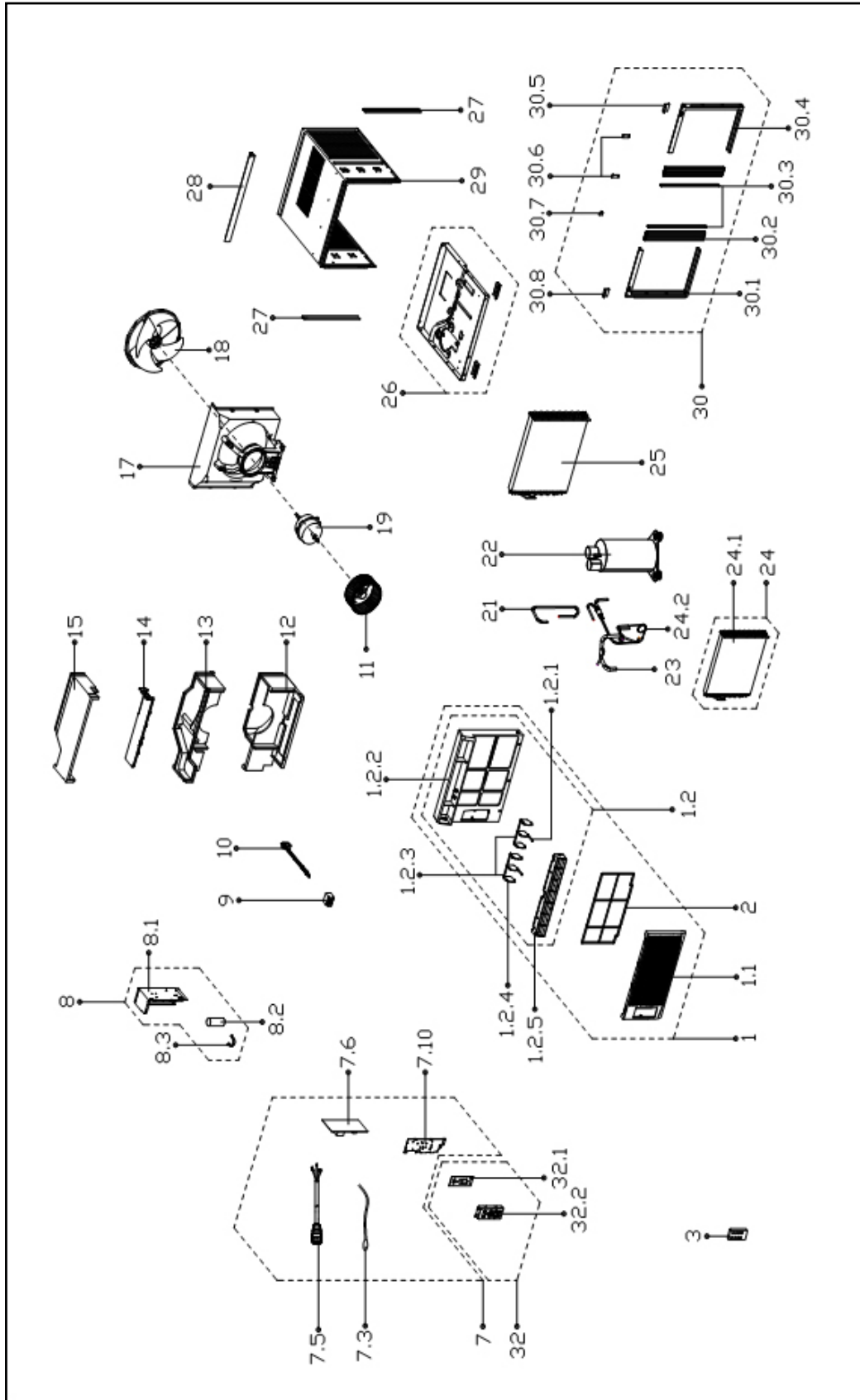


HEAT CONTROLLER

**REPLACEMENT
PARTS LIST**

**Room Air Conditioner with R-410A:
RADS-121M**

EXPLODED VIEW



REPLACEMENT PARTS

| Location | Part Name | Quantity | Part No. |
|----------|--|----------|-----------------|
| 1 | Panel assembly | 1.0 | 12120300A01466 |
| 1.1 | Panel | 1.0 | 12120300A00706 |
| 1.2 | Panel frame | 1.0 | 12120300A00774 |
| 1.3 | Transverse Louver | 2.0 | 12120300000962 |
| 1.5 | Louver Holder | 2.0 | 12120300000973 |
| 1.5 | Transverse Louver | 4.0 | 12120300000960 |
| 1.6 | Air Out Frame | 1.0 | 12120300A00607 |
| 1.7 | Filter | 1.0 | 12100204A00044 |
| 3 | Remote controller | 1.0 | 17317000A03529 |
| 7 | E-Parts Box Subassembly of Upper Air-out Window Series | 1.0 | 17220300000649 |
| 7.3 | Room Temperature Sensor | 1.0 | 11201007000088 |
| 7.5 | Power Supply Cable Subassembly | 1.0 | 17401202000109 |
| 7.6 | Main Control Board Subassembly(Sticker) | 1.0 | 17120300000570 |
| 7.10 | Electrical Control Box Cover | 1.0 | 12220300000494 |
| 8 | E-Parts Box Subassembly | 1.0 | 17220300000260 |
| 8.1 | Structure Subassembly of Electrical Control Box | 1.0 | 12220300000508 |
| 8.2 | Dual Capacitor | 1.0 | 17400104000023 |
| 8.3 | Capacitor Clamp | 1.0 | 12200203000011 |
| 9 | Pocket of vent door | 1.0 | 121203000001268 |
| 10 | Vent door | 1.0 | 121203000001275 |
| 11 | Centrifugal Fan | 1.0 | 121001030000052 |
| 12 | Lower Air Duct Foam | 1.0 | 12820300000112 |
| 13 | Foam of middle air channel | 1.0 | 12820300000128 |
| 14 | Air duct plate | 1.0 | 12120300000523 |
| 15 | Upper Air Duct Foam | 1.0 | 12820300000098 |
| 17 | Rear barrier Subassembly | 1.0 | 12120300000569 |
| 18 | Axial fan | 1.0 | 121001050000032 |
| 19 | Single-phase Asynchronous Motor | 1.0 | 11002012004554 |
| 21 | Parts of compressor return pipe | 1.0 | 151203000001308 |
| 22 | Fixed speed rotary compressor | 1.0 | 111030100000581 |
| 23 | Parts of compressor exhaust pipe | 1.0 | 151203000000971 |
| 24 | Evaporator assembly Gas valve assembly | 1.0 | 15820300000115 |
| 24.1 | Evaporator | 1.0 | 15820300000441 |
| 24.2 | Capillary Assembly | 1.0 | 151203000001155 |
| 25 | Condenser Assembly | 1.0 | 15820300000626 |
| 26 | Chassis Assembly | 1.0 | 12220300000425 |
| 27 | Connection Bar on Case | 2.0 | 121203000001346 |
| 28 | Upper Shutter Frame | 1.0 | 12220300000891 |
| 29 | Floor | 1.0 | 12220300000835 |
| 30 | Installing Accessories | 1.0 | 120203000000037 |
| 30.1 | Left frame strip | 1.0 | 121203000001390 |
| 30.2 | Shutter | 2.0 | 121203000001329 |
| 30.3 | Wnap strip | 2.0 | 121203000001307 |
| 30.4 | Right shutter frame | 1.0 | 121203000001368 |
| 30.5 | Holder of Right Frame Strip | 1.0 | 12220300000923 |
| 30.6 | Shutter Clamp | 2.0 | 12220300000878 |
| 30.7 | Installing L Plate | 1.0 | 12220300000863 |
| 30.8 | Support of left frame strip | 1.0 | 12220300000935 |
| 32 | Structure Subassembly of Display Box | 1.0 | 17220300A00389 |
| 32.1 | VLED Display Module | 1.0 | 171203000000076 |
| 32.2 | Control board | 1.0 | 12120300A00552 |
| | Display board | 1 | 16020300A00144 |

Due to ongoing product improvements, specifications and dimensions are subject to change and correction without notice or incurring obligations. Determining the application and suitability for use of any product is the responsibility of the installer. Additionally, the installer is responsible for verifying dimensional data on the actual product prior to beginning any installation preparations.

Incentive and rebate programs have precise requirements as to product performance and certification. All products meet applicable regulations in effect on date of manufacture; however, certifications are not necessarily granted for the life of a product. Therefore, it is the responsibility of the applicant to determine whether a specific model qualifies for these incentive/rebate programs.

HEAT CONTROLLER

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A  Company