

This Owner's Manual is provided and hosted by [Appliance Factory Parts](#).



COMFORT-AIRE HC006-230-1 Owner's Manual

[Shop genuine replacement parts for COMFORT-AIRE
HC006-230-1](#)

The logo for Comfort-Aire is written in a blue, cursive script font. A registered trademark symbol (®) is located at the end of the word "Aire".

[Find Your COMFORT-AIRE HVAC Parts - Select From 1487 Models](#)

----- Manual continues below -----

PARTS LIST

WATER SOURCE HEAT PUMPS

HCH/HCV

HEAT CONTROLLER, INC.

1900 Wellworth Ave. Jackson, MI 49203
www.heatcontroller.com
517-787-2100

Top Panel

Access Panel, Front



Divider Panel, Blower Side

Access Panel, Side

Corner Post, Electrical

HCH Sheetmetal Parts



Corner Post, Air Handler

Access Panel, Blower

Panel, Blower Discharge

HCH Sheetmetal Parts



Corner Panel, Water Coil

Divider Panel-Air Coil Side

HCH Sheetmetal Parts

HCH Sheetmetal

| Part # | Description | HCH006 | HCH009 | HCH012 | HCH018 | HCH024 | HCH030 | HCH036 | HCH042 | HCH048 | HCH060 |
|--|----------------------------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| 1&2 Access Panels, Front and Side | | | | | | | | | | | |
| 41F0168GFN | (1&2) Front Panel | 1 | 1 | 1 | | | | | | | |
| 41F0167GFN | (1&2) Side Panel | 1 | 1 | 1 | | | | | | | |
| 41F0077GFN | (1&2) Front and Side Panel | | | | 2 | 2 | 2 | | | | |
| 41F0079GFN | (1&2) Front and Side Panel | | | | | | | 2 | 2 | | |
| 41F0081GFN | (2) Front Panel | | | | | | | | | 1 | 1 |
| 41F0084GFN | (1) Side Panel | | | | | | | | | 1 | 1 |
| 3 Corner Panel, Water Coil | | | | | | | | | | | |
| 44F0155GFN | (3) Corner Panel, Water Coil | 1 | 1 | 1 | | | | | | | |
| 44F0095GFN | (3) Corner Panel, Water Coil | | | | 1 | 1 | 1 | | | | |
| 44F0098GFN | (3) Corner Panel, Water Coil | | | | | | | 1 | 1 | | |
| 44F0101GFN | (3) Corner Panel, Water Coil | | | | | | | | | 1 | 1 |
| 4 Corner Posts, Electrical | | | | | | | | | | | |
| 44F0156GNN | (4) Control Post (4) Control Box | 1 | 1 | 1 | | | | | | | |
| 44F0094GNN | (4) Control Post (4) Control Box | | | | 1 | 1 | 1 | | | | |
| 44F0097GNN | (4) Control Post (4) Control Box | | | | | | | 1 | 1 | | |
| 44F0100GNN | (4) Control Post (4) Control Box | | | | | | | | | 1 | 1 |
| 5 Corner Posts, Air Handler | | | | | | | | | | | |
| 44F0157GFN | (5) Corner Post, Air Handler | 1 | 1 | 1 | | | | | | | |
| 44F0093GFN | (5) Corner Post, Air Handler | | | | 1 | 1 | 1 | | | | |
| 44F0096GFN | (5) Corner Post, Air Handler | | | | | | | 1 | 1 | 1 | 1 |
| 6 Blower Discharge Panel | | | | | | | | | | | |
| S43S0260GFN | (6) Blower Panel | 1 | 1 | | | | | | | | |
| S43S0251GFN | (6) Blower Panel | | | 1 | | | | | | | |
| S43S0106GFN | (6) Blower Panel | | | | 1 | 1 | 1 | | | | |
| S43S0117GFN | (6) Blower Panel | | | | | | | 1 | 1 | | |
| S43S0114GFN | (6) Blower Panel | | | | | | | | | 1 | |
| S43S0116GFN | (6) Blower Panel | | | | | | | | | | 1 |
| 7 Drain Pan Assembly | | | | | | | | | | | |
| 49S0168GAP | (7) Drain Pan Assembly, Painted | 1 | 1 | 1 | | | | | | | |
| 49S0065AFP | (7) Drain Pan Assembly, Painted | | | | 1 | 1 | 1 | | | | |
| 49S0066AFP | (7) Drain Pan Assembly, Painted | | | | | | | 1 | 1 | 1 | |
| 49S0067AFP | (7) Drain Pan Assembly, Painted | | | | | | | | | | 1 |
| 8 Duct Collar | | | | | | | | | | | |
| 47F0407GNN | (8) Duct Collar | 1 | 1 | 1 | | | | | | | |
| 47F0182GNN | (8) Duct Collar | | | | 1 | 1 | 1 | | | | |
| 47F0177GNN | (8) Duct Collar | | | | | | | 1 | 1 | | |
| 47F0188GNN | (8) Duct Collar | | | | | | | | | 1 | 1 |
| 9 Divider, Air Coil Side | | | | | | | | | | | |
| 43F0250GFN | (9) Divider, One Piece | 1 | 1 | 1 | | | | | | | |
| 43F0107GFN | (9) Divider, Air Coil Side | | | | 1 | 1 | 1 | | | | |
| 43F0109GFN | (9) Divider, Air Coil Side | | | | | | | 1 | 1 | | |
| 43F0112GFN | (9) Divider, Air Coil Side | | | | | | | | | 1 | 1 |

HCH Sheetmetal

| Part # | Description | HCH006 | HCH009 | HCH012 | HCH018 | HCH024 | HCH030 | HCH036 | HCH042 | HCH048 | HCH060 |
|---------------------------------|---------------------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| 10 Divider, Blower Side | | | | | | | | | | | |
| 43F0108GFN | (10) Divider, Blower Side | | | | 1 | 1 | 1 | | | | |
| 43F0110GFN | (10) Divider, Blower Side | | | | | | | 1 | 1 | | |
| 43F0115GFN | (10) Divider, Blower Side | | | | | | | | | 1 | 1 |
| 11 Filter Bracket | | | | | | | | | | | |
| 46F0202GNN | (11) Filter bracket | 2 | 2 | 2 | | | | | | | |
| 46F0148GNN | (11) Filter bracket | | | | 1 | 1 | 1 | | | | |
| 46F0149GNN | (11) Filter bracket | | | | | | | 1 | 1 | 1 | |
| 46F0150GNN | (11) Filter bracket | | | | | | | | | | 1 |
| 12 Top Panels | | | | | | | | | | | |
| 42F0104GFN | (12) Top Panel | 1 | 1 | 1 | | | | | | | |
| 42F0043GFN | (12) Top Panel | | | | 1 | 1 | 1 | | | | |
| 42F0044GFN | (12) Top Panel | | | | | | | 1 | 1 | | |
| 42F0046GFN | (12) Top Panel | | | | | | | | | 1 | 1 |
| 13 Access Panels, Blower | | | | | | | | | | | |
| 41F0168GFN | (13) Air Handler Panel | 1 | 1 | 1 | | | | | | | |
| 41F0078GFN | (13) Air Handler Panel | | | | 1 | 1 | 1 | | | | |
| 41F0080GFN | (13) Air Handler Panel | | | | | | | 1 | 1 | | |
| 41F0085GFN | (13) Air Handler Panel | | | | | | | | | 1 | 1 |

Panel Access, Top



Corner Post, Water

Panel Water Coil

Front Panel, Access Controls

HCV Sheetmetal Parts



Wrapper, Rear

Panel Access Side

HCV Sheetmetal Parts

Blower Panel



HCV Sheetmetal Parts



**Panel Access
Full Side**

Corner Post, Electrical

HCV Sheetmetal Parts

HCV Sheetmetal

| Part # | Description | HCV009 | HCV012 | HCV 018, 24 & 030 | HCV 041 | HCV 036 & 042 | HCV 048 | HCV 060 |
|--------|-------------|--------|--------|-------------------|---------|---------------|---------|---------|
|--------|-------------|--------|--------|-------------------|---------|---------------|---------|---------|

1 Panel, Access Side

| | | | | | | | | |
|------------|------------------------|---|---|---|---|---|---|---|
| 41F0173GFP | (1) Panel, Access Side | 1 | 1 | | | | | |
| 41F0113GFP | (1) Panel, Access Side | | | 1 | 1 | | | |
| 41F0108GFP | (1) Panel, Access Side | | | | | 1 | | |
| 41F0123GFP | (1) Panel, Access Side | | | | | | 1 | 1 |

2 Panel, Access Top Side or Front

| | | | | | | | | |
|------------|-------------------------------------|---|---|---|---|---|---|---|
| 41F0175GFP | (2) Panel, Access Top Side or Front | 1 | 1 | | | | | |
| 41F0115GFP | (2) Panel, Access Top Side or Front | | | 1 | 1 | | | |
| 41F0110GFP | (2) Panel, Access Top Front | | | | | 1 | | |
| 41F0125GFP | (2) Panel, Access Top Front | | | | | | 1 | 1 |

3 Panel Access Full Side

| | | | | | | | | |
|------------|----------------------------|---|---|---|---|---|---|---|
| 41F0174GFP | (3) Panel Access Full Side | 1 | 1 | | | | | |
| 41F0116GFP | (3) Panel Access Full Side | | | 1 | 1 | | | |
| 41F0111GFP | (3) Panel Access Full Side | | | | | 1 | | |
| 41F0126GFP | (3) Panel Access Full Side | | | | | | 1 | 1 |

4 Panel, Water Connections

| | | | | | | | | |
|------------|------------------------------|---|---|---|---|---|---|---|
| 41F0177GFP | (4) Panel, Water Connections | 1 | 1 | | | | | |
| 41F0117GFP | (4) Panel, Water Connections | | | 1 | | | | |
| 41F0112GFP | (4) Panel, Water Connections | | | | | 1 | | |
| 41F0129GFP | (4) Panel, Water Connections | | | | 1 | | | |
| 41F0127GFP | (4) Panel, Water Connections | | | | | | 1 | 1 |

5 Blower Panel Assembly

| | | | | | | | | |
|-------------|---|---|---|---|---|---|---|---|
| S43S0262GFP | (5) Blower Panel Assembly, Left Return | 1 | | | | | | |
| S43S0261GFP | (5) Blower Panel Assembly, Left Return | | 1 | | | | | |
| S43S0171N01 | (5) Blower Panel Assembly, Left Return | | | 1 | | | | |
| S43S0168N01 | (5) Blower Panel Assembly, Left Return | | | | | 1 | | |
| S43S0191N01 | (5) Blower Panel Assembly, Left Return | | | | 1 | | | |
| S43S0178N01 | (5) Blower Panel Assembly, Left Return | | | | | | 1 | |
| S43S0189N01 | (5) Blower Panel Assembly, Left Return | | | | | | | 1 |
| S43S0264GFP | (5) Blower Panel Assembly, Right Return | 1 | | | | | | |
| S43S0263GFP | (5) Blower Panel Assembly, Right Return | | 1 | | | | | |
| S43S0172N01 | (5) Blower Panel Assembly, Right Return | | | 1 | | | | |
| S43S0169N01 | (5) Blower Panel Assembly, Right Return | | | | | 1 | | |
| S43S0192N01 | (5) Blower Panel Assembly, Right Return | | | | 1 | | | |
| S43S0179N01 | (5) Blower Panel Assembly, Right Return | | | | | | 1 | |
| S43S0190N01 | (5) Blower Panel Assembly, Right Return | | | | | | | 1 |
| 43S0264GFP | (5) Blower Panel Assembly, Front Return | 1 | | | | | | |
| 43S0263GFP | (5) Blower Panel Assembly, Front Return | | 1 | | | | | |
| S43S0173N01 | (5) Blower Panel Assembly, Front Return | | | 1 | | | | |
| S43S0193N01 | (5) Blower Panel Assembly, Front Return | | | | 1 | | | |

HCV Sheetmetal

| Part # | Description | HCV009 | HCV012 | HCV 018, 24 & 030 | HCV 041 | HCV 036 & 042 | HCV 048 | HCV 060 |
|--------|-------------|--------|--------|-------------------|---------|---------------|---------|---------|
|--------|-------------|--------|--------|-------------------|---------|---------------|---------|---------|

6 Corner Post, Electrical

| | | | | | | | | |
|------------|-----------------------------|---|---|---|---|---|---|---|
| 44F0159GFP | (6) Corner Post, Electrical | 1 | 1 | | | | | |
| 44F0133GFP | (6) Corner Post, Electrical | | | 1 | 1 | | | |
| 44F0130GFP | (6) Corner Post, Electrical | | | | | 1 | | |
| 44F0138GFP | (6) Corner Post, Electrical | | | | | | 1 | 1 |

7 Corner Post Water

| | | | | | | | | |
|------------|------------------------|---|---|---|---|---|---|---|
| 44F0160GFP | (7) Corner Post, Water | 1 | 1 | | | | | |
| 44F0134GFP | (7) Corner Post, Water | | | 1 | 1 | | | |
| 44F0131GFP | (7) Corner Post, Water | | | | | 1 | | |
| 44F0139GFP | (7) Corner Post, Water | | | | | | 1 | 1 |

8 Wrapper, Rear

| | | | | | | | | |
|------------|--------------------------|---|---|---|---|---|---|---|
| 44F0161GFP | (8) Wrapper, Rear | 1 | 1 | | | | | |
| 44F0135GFP | (8) Wrapper, Rear | | | 1 | 1 | | | |
| 44F0132GFP | (8) Wrapper, Rear | | | | | 1 | | |
| 44F0140GFP | (8) Wrapper, Rear | | | | | | 1 | 1 |
| 44F0135GTP | (8) Wrapper, Rear - Mute | | | 1 | 1 | | | |
| 44F0132GTP | (8) Wrapper, Rear - Mute | | | | | 1 | | |
| 44F0140GTP | (8) Wrapper, Rear - Mute | | | | | | 1 | 1 |

9 Panel, Access Controls

| | | | | | | | | |
|------------|--------------------------------|---|---|---|---|---|---|---|
| 41F0176GFP | (9) Panel, Access Bottom Front | 1 | 1 | | | | | |
| 45F0064GFP | (9) Panel, Access Bottom Front | | | 1 | 1 | | | |
| 45F0063GFP | (9) Panel, Access Bottom Front | | | | | 1 | | |
| 45F0065GFP | (9) Panel, Access Bottom Front | | | | | | 1 | 1 |

10 Filter Rack, Bottom

| | | | | | | | | |
|------------|--------------------------|---|---|---|---|---|---|---|
| 46F0205GNP | (10) Filter Rack, Bottom | 1 | 1 | | | | | |
| 46F0171GNP | (10) Filter Rack, Bottom | | | 1 | 1 | | | |
| 46F0168GNP | (10) Filter Rack, Bottom | | | | | 1 | | |
| 46F0175GNP | (10) Filter Rack, Bottom | | | | | | 1 | 1 |

11 Filter Rack, Top

| | | | | | | | | |
|------------|-----------------------|---|---|---|---|---|---|---|
| 46F0206GNP | (11) Filter Rack, Top | 1 | 1 | | | | | |
| 46F0172GNP | (11) Filter Rack, Top | | | 1 | 1 | | | |
| 46F0169GNP | (11) Filter Rack, Top | | | | | 1 | | |
| 46F0176GNP | (11) Filter Rack, Top | | | | | | 1 | 1 |