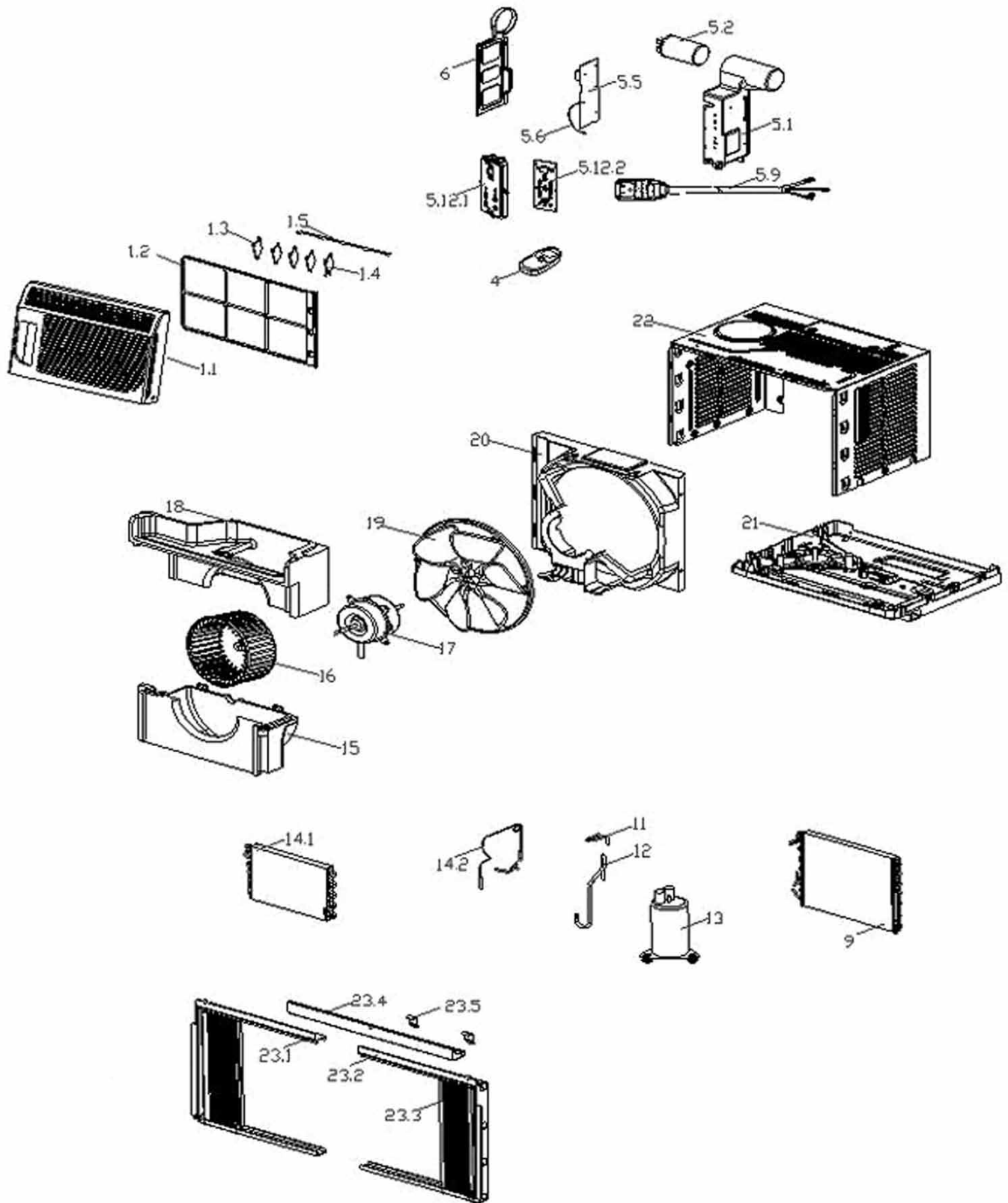


HEAT CONTROLLER, INC.

REPLACEMENT PARTS LIST

**Room Air Conditioner with R-410A:
RADS-51G**

EXPLODED VIEW



REPLACEMENT PARTS

Location	Part Name	Quantity	Part No.
1.1	Panel frame	1	201121190068
1.2	Filter	1	201121190007
1.3	louver II	4	201121190005
1.4	louver I	1	201121190004
1.5	Louver holder	1	201121190006
4	Remote controller	1	203355091112
5.1	E-Part box	1	201121190248
5.2	Capacitor	1	202401400005
5.5	Main control board assembly	1	201321190050
5.6	Indoor temp sensor assembly	1	202432390005
5.9	Power cord	1	202402290007
5.12	Display box assembly	1	203321190123
5.12.1	Display panel	1	201121190010
5.12.2	Display board assembly	1	201321190049
6	E-part box cover	1	201121190249
9.1	Condenser	1	201521190081
11	Discharge pipe	1	201621190249
12	Suction pipe	1	201621190251
13	Compressor	1	201402000530
14.1	Evaporator	1	201521190083
14.2	Capillary assembly	1	201621190256
15	Volute Shell(Bottom)	1	202221190003
16	Centrifugal fan	1	201100100211
17	Fan motor	1	202400400964
18	Volute Shell(Top)	1	202221190004
19	Propeller fan	1	201100300019
20	Rear separating board	1	201121190247
21	Chassis assembly	1	201121190265
22	Cabinet assembly	1	201221190101
23.1	Left shutter frame	1	201120190157
23.2	Right shutter frame	1	201120190155
23.3	Shutter	2	201121190107
23.4	Up shutter frame	1	201220190111
23.5	Shutter locking bar	2	201220190109

Design, material, performance data and components
subject to change without notice.

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THE QUALITY LEADER IN CONDITIONING AIR

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