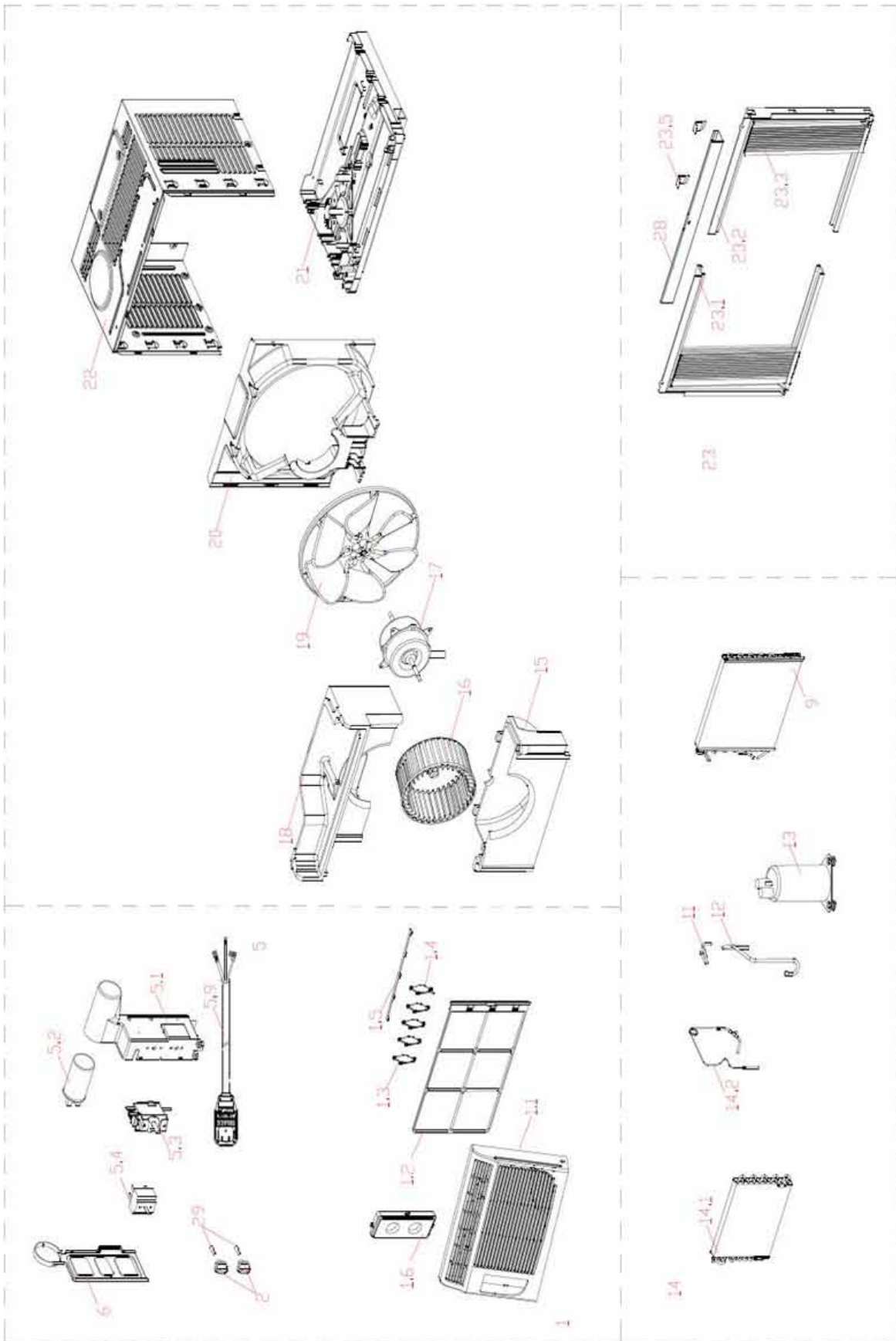


HEAT CONTROLLER, INC.

# **REPLACEMENT PARTS LIST**

**Room Air Conditioner with R-410A:  
RG-51K**

# EXPLODED VIEW



# REPLACEMENT PARTS

Location	Part Name	Quantity	Part No.
1	Panel assembly	1	2011211A0296
1.1	Front panel	1	2011211A0282
1.2	Air filter	1	201121190007
1.3	Horizontal louver	4	2011211A0295
1.4	Horizontal louver	1	2011211A0294
1.5	Connecting rod of louver	1	201121190006
1.6	Control panel	1	201121190008
2	Knob	2	201121190001
5	Electronic control box assembly	1	203321190214
5.1	Electronic control box	1	201121190109
5.2	Capacitor of compressor	1	202401400005
5.3	Temperature controller	1	202301610035
5.4	Master rotary switch	1	202301810044
5.9	Power cord	1	202402290002
6	Cover of electronic control box	1	201121190108
9	Condenser assembly	1	201521190384
11	Discharge pipe assembly	1	201621190218
12	Suction pipe assembly	1	201621190452
13	Compressor	1	201402000520
14	Evaporator coil assembly	1	201521190382
14.1	Evaporator coil assembly	1	201521190381
14.2	Capillary assembly	1	201621190450
15	Volute shell (below)	1	202221190002
16	Centrifugal fan	1	201100100021
17	Asynchronous motor	1	202400401045
18	Volute shell (above)	1	202221190001
19	Axial flow fan	1	201100300530
20	Rear separating	1	201121190106
21	Chassis assembly	1	201121190104
22	Cabinet assembly	1	201221190020
23	Installation accessory	1	202821190008
23.1	Left shutter frame	1	201120190157
23.2	Right shutter frame	1	201120190155
23.3	Shutter	2	201121190107
23.5	Bracket for shutter frame bar	2	201220190109
28	Top shutter frame		201221190127
29	Spring for knob	2	202502300011

Design, material, performance data and components  
subject to change without notice.

## HEAT CONTROLLER, INC.

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THE QUALITY LEADER IN CONDITIONING AIR

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