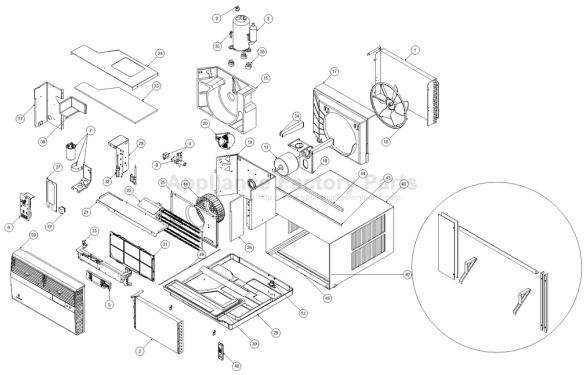
This Owner's Manual is provided and hosted by Appliance Factory Parts.

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FRIEDRICH SS12N30B-A Owner's Manual

Shop genuine replacement parts for FRIEDRICH SS12N30B-A



Find Your FRIEDRICH Air Conditioner Parts - Select From 1577 Models

-------- Manual continues below part list --------

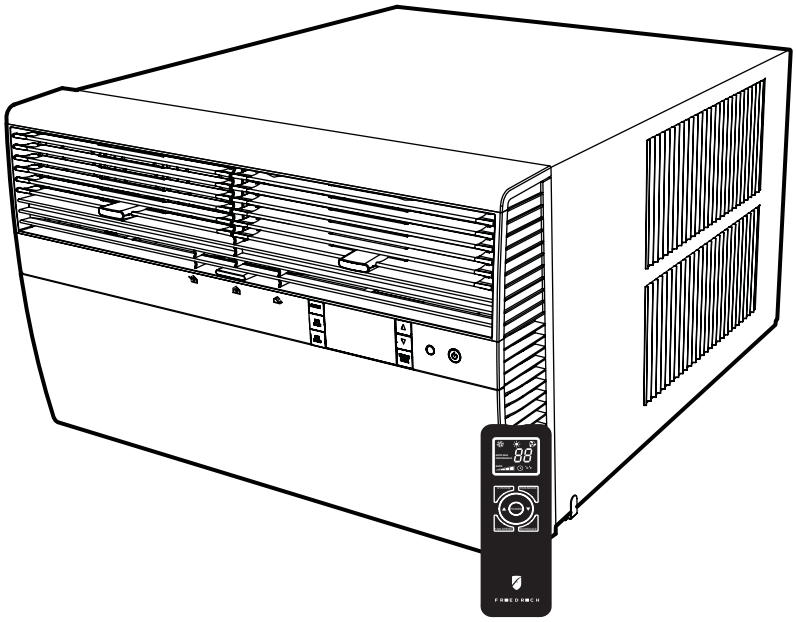
Available Replacement Parts for FRIEDRICH SS12N30B-A

P61871496	FAN MOTOR 61871496
P61080536	CAPACITOR
P61906700	TOP COVER
P25022032	REVERSING VALVE KIT TYPE=PTC
P61802600	BRACE SHROUD TYPE=RAC
P60610305	WINDOW SEAL GASKET TYPE=RAC
P61717302	CHASSIS SEAL GASKET TYPE=RAC
P61802500	MOUNT MTR TYPE=RAC
P61816701	INSUL, TOP COVER S/M TYPE=RAC
P61803800	DRAINPAN SML/MED TYPE=RAC
P61821500	DOOR/SLIDE ASY TYPE=RAC
P61937200	PANEL L/S SML TYPE=RAC
P61807255	PANEL CONTROL SML TYPE=RAC
P62400124	FRONT HANDLE / CONTROL MOUNT TYPE=RAC
P62400127	AIR FILTER ASY (SMALL) TYPE=RAC
P60610603	BLOWER WHEEL TYPE=RAC
P61803601	SHROUD SMALL TYPE=RAC
P60179904	CONDENSATE DRAIN VALVE TYPE=RAC
P60500390	SUPPLY CORD TYPE=RAC
P62601016	DISPLAY WITH RIBBON
P62601015	remote control
P62400425	FRONT GRILLE
P60542015	Fan Blade
P61718125	Compressor Kit
P91400402	Compressor Bolt

2012 Service/Parts Manual

FRIEDRICH

Room Air Conditioners



Standard Chassis Models

Kühl *Cool*		**Cool Only**
	115-Volt:	SS08N10*, SS10N10*, SS12N10*, SS14N10*, SM15N10*
	208-230-Volt:	SS12N30*, SS15N30*, SM18N30*, SM21N30* SM24N30*,SL22N30*, SL24N30*, SL28N30*, SL36N30*
Kühl+ *Electric Heat*		**Cool with Electric Heat**
	208-230-Volt:	ES12N33*, ES15N33*, EM18N34*, EM24N34*, EL36N35*
Kühl+ *Heat Pump*		**Heat Pump with Electric Heat**
	208-230-Volt:	YS12N33*, YM18N34*, YL24N35*
		Heat Pump
	115-Volt:	YS10N10*

*Last character may vary

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IMPORTANT SAFETY INFORMATION

The information contained in this manual is intended for use by a qualified service technician who is familiar with the safety procedures required for installation and repair, and who is equipped with the proper tools and test instruments required to service this product.

Installation or repairs made by unqualified persons can result in subjecting the unqualified person making such repairs as well as the persons being served by the equipment to hazards resulting in injury or electrical shock which can be serious or even fatal.

Safety warnings have been placed throughout this manual to alert you to potential hazards that may be encountered. If you install or perform service on equipment, it is your responsibility to read and obey these warnings to guard against any bodily injury or property damage which may result to you or others.

Your safety and the safety of others are very important.

We have provided many important safety messages in this manual and on your appliance. Always read and obey all safety messages.



This is a Safety Alert symbol.

This symbol alerts you to potential hazards that can kill or hurt you and others.

All safety messages will follow the safety alert symbol with the word “WARNING” or “CAUTION”. These words mean:

⚠ WARNING You can be killed or seriously injured if you do not follow instructions.

⚠ CAUTION You can receive minor or moderate injury if you do not follow instructions.

All safety messages will tell you what the potential hazard is, tell you how to reduce the chance of injury, and tell you what will happen if the instructions are not followed.

NOTICE A message to alert you of potential property damage will have the word “NOTICE”. Potential property damage can occur if instructions are not followed.

PERSONAL INJURY OR DEATH HAZARDS

ELECTRICAL HAZARDS:

- Unplug and/or disconnect all electrical power to the unit before performing inspections, maintenance, or service.
- Make sure to follow proper lockout/tag out procedures.
- Always work in the company of a qualified assistant if possible.
- Capacitors, even when disconnected from the electrical power source, retain an electrical charge potential capable of causing electric shock or electrocution.
- Handle, discharge, and test capacitors according to safe, established, standards, and approved procedures.
- Extreme care, proper judgment, and safety procedures must be exercised if it becomes necessary to test or troubleshoot equipment with the power on to the unit.

- Do not spray or pour water on the return air grille, discharge air grille, evaporator coil, control panel, and sleeve on the room side of the air conditioning unit while cleaning.
- Electrical component malfunction caused by water could result in electric shock or other electrically unsafe conditions when the power is restored and the unit is turned on, even after the exterior is dry.
- Never operate the A/C unit with wet hands.
- Use air conditioner on a single dedicated circuit within the specified amperage rating.
- Use on a properly grounded outlet only.
- Do not remove ground prong of plug.
- Do not cut or modify the power supply cord.
- Do not use extension cords with the unit.
- Follow all safety precautions and use proper and adequate protective safety aids such as: gloves, goggles, clothing, adequately insulated tools, and testing equipment etc.
- Failure to follow proper safety procedures and/or these warnings can result in serious injury or death.

REFRIGERATION SYSTEM REPAIR HAZARDS:

- Use approved standard refrigerant recovering procedures and equipment to relieve pressure before opening system for repair.
- Do not allow liquid refrigerant to contact skin. Direct contact with liquid refrigerant can result in minor to moderate injury.
- Be extremely careful when using an oxy-acetylene torch. Direct contact with the torch's flame or hot surfaces can cause serious burns.
- Make sure to protect personal and surrounding property with fire proof materials.
- Have a fire extinguisher at hand while using a torch.
- Provide adequate ventilation to vent off toxic fumes, and work with a qualified assistant whenever possible.
- Always use a pressure regulator when using dry nitrogen to test the sealed refrigeration system for leaks, flushing etc.
- Make sure to follow all safety precautions and to use proper protective safety aids such as: gloves, safety glasses, clothing etc.
- Failure to follow proper safety procedures and/or these warnings can result in serious injury or death.

MECHANICAL HAZARDS:

- Extreme care, proper judgment and all safety procedures must be followed when testing, troubleshooting, handling, or working around unit with moving and/or rotating parts.
- Be careful when, handling and working around exposed edges and corners of the sleeve, chassis, and other unit components especially the sharp fins of the indoor and outdoor coils.
- Use proper and adequate protective aids such as: gloves, clothing, safety glasses etc.
- Failure to follow proper safety procedures and/or these warnings can result in serious injury or death.

PROPERTY DAMAGE HAZARDS

FIRE DAMAGE HAZARDS:

- Read the Installation/Operation Manual for the air conditioning unit prior to operating.
- Use air conditioner on a single dedicated circuit within the specified amperage rating.
- Connect to a properly grounded outlet only.
- Do not remove ground prong of plug.
- Do not cut or modify the power supply cord.
- Do not use extension cords with the unit.
- Be extremely careful when using acetylene torch and protect surrounding property.
- Failure to follow these instructions can result in fire and minor to serious property damage.

WATER DAMAGE HAZARDS:

- Improper installation, maintenance or servicing of the air conditioner unit can result in water damage to personal items or property.
- Insure that the unit has a sufficient pitch to the outside to allow water to drain from the unit.
- Do not drill holes in the bottom of the drain pan or the underside of the unit.
- Failure to follow these instructions can result in damage to the unit and/or minor to serious property damage.

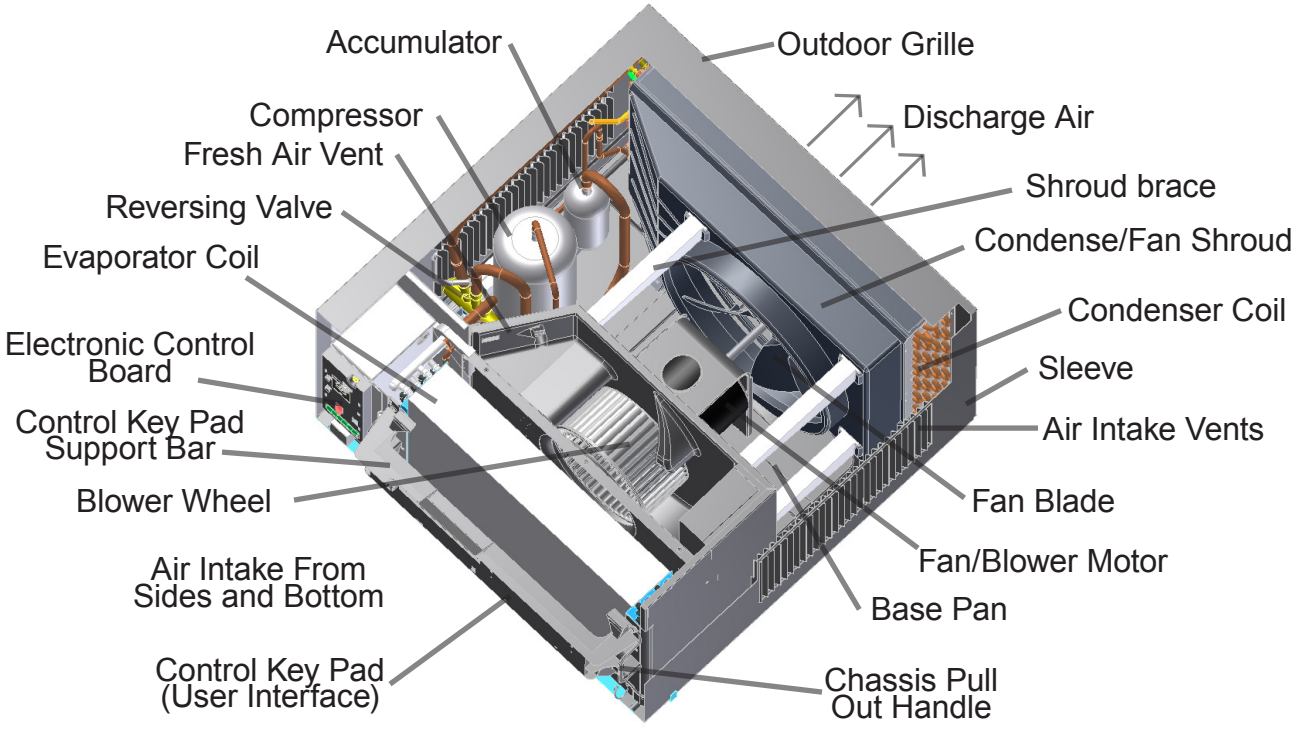
INTRODUCTION

This service manual is designed to be used in conjunction with the installation and operation manuals provided with each air conditioning system.

This service manual was written to assist the professional RAC (Room Air Conditioner) service technician to quickly and accurately diagnose and repair malfunctions.

This manual will deal with subjects in a general nature.

COMPONENTS IDENTIFICATION



IMPORTANT: It will be necessary for you to accurately identify the unit you are servicing, so you can be certain of a proper diagnosis and repair (See Unit Identification code on page 6).

MODEL AND SERIAL NUMBER LOCATION

Register your air conditioner

Model information can be found on the name plate behind the front cover.

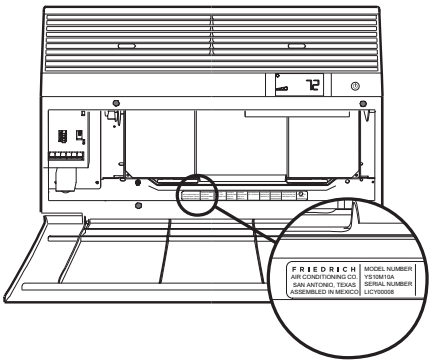
For your future convenience, record the model information here.

MODEL NUMBER

SERIAL NUMBER

PURCHASE DATE

UNIT IDENTIFICATION



Model Number Code

S S 08 M 1 0 B A

1st Digit – Function
S = Straight Cool, Value Series
Y = Heat Pump
E = Electric Heat

2nd Digit
S = Small Chassis
M = Medium Chassis
L = Large Chassis

3rd and 4th Digit - Approximate BTU/HR in 1000s (Cooling)
Heating BTU/Hr capacity listed in the Specification/Performance Data Section

5th Digit
Alphabetical Modifier

6th Digit – Voltage
1 = 115 Volts
3 = 230-208 Volts

7th Digit – Options
0 = Straight Cool &
Heat Pump Models
3 = 3 KW Heat Strip, Nominal
4 = 4 KW Heat Strip, Nominal
5 = 5 KW Heat Strip, Nominal

8th Digit, Marketing Suffix
Indicates modification
Subject to change

9th Digit, Engineering Suffix
Major modification
Subject to change

RAC Serial Number Identification Guide

Serial Number Decade Manufactured L=0 C=3 F=6 J=9 A=1 D=4 G=7 B=2 E=5 H=8	**A**	**B**	**A**	**R**	**00001** Production Run Number
Year Manufactured A=1 D=4 G=7 K=0 B=2 E=5 H=8 C=3 F=6 J=9					
Month Manufactured A=Jan D=Apr G=Jul K=Oct B=Feb E=May H=Aug L=Nov C=Mar F=Jun J=Sept M=Dec					Product Line R = RAC

REFRIGERATION SYSTEM PERFORMANCE DATA

COOLING PERFORMANCE DATA*	EVAP. AIR TEMP. DEG. F		CONDENSER TEMP DEG. F	Discharge Temp	Suction Temp	Super Heat	Sub-Cooling	OPERATING PRESSURES		ELECTRICAL RATINGS			R-410A REF.	Voltage	BREAKER FUSE
	Discharge Air	Temp. Drop F.						Suction	Discharge	Amps Cool	Amps Heat	Locked Rotor Amps	Charge in OZ.		60 Hertz Amps
SS08N10-A	54	26	114	153	65	7	19	151	400	6.1		32.0	26.0	115	15
YS10N10-A	59	21	115	155	67	12	14	147	395	7.8	7.6	50.0	26.5	115	15
SS10N10-A	54	26	114	157	68	16	17	137	392	7.7		50.0	27.0	115	15
SS12N10-A	56	24	119	170	60	14	25	135	423	10.0		55.0	30.0	115	15
SS14N10-A	55	25	120	171	62	14	23	141	390	12.0		63.0	31.0	115	15
SS12N30-A	47	33	114	155	58	10	18	134	393	4.8		30.0	31.5	230/208v	15
ES12N33-A	47	33	114	155	58	10	18	135	393	4.8	16.0	30.0	31.5	230/208v	20
YS12N30-A	61	19	118	169	69	18	21	137	413	5.2	5.6	26.0	32.0	230/208v	20
SS15N30-A	54	26	119	174	59	12	34	127	420	6.4		32.0	33.5	230/208v	15
ES15N33-A	54	26	119	174	59	12	34	127	420	6.4	16.0	32.0	33.5	230/208v	20
SM15N10-A	55	25	118	153	58	10	18	140	410	12.6		63.0	37.0	115	15
SM18N30-A	57	23	120	169	61	14	22	136	422	7.4		42.0	39.5	230/208v	15
EM18N34-A	57	23	120	169	61	14	22	136	422	7.4	19.5	42.0	39.5	230/208v	30
YM18N34-A	48	32	118	169	53	10	21	126	413	8.5	8.5	44.0	40.0	230/208v	30
SM21N30-A	60	20	123	175	65	10	20	130	448	9.4		46.0	40.0	230/208v	15
SM24N30-A	45	35	127	175	50	10	28	119	457	11.2		60.5	43.6	230/208v	20
EM24N34-A	45	35	127	175	50	10	28	119	457	11.2	19.5	60.5	43.5	230/208v	30
YL24N35-A	58	22	119	174	64	22	20	124	417	11.1	12.2	47.0	73.0	230/208v	30
SL22N30-A	54	26	119	159	59	10	20	139	409	9.4		48.0	57.0	230/208v	15
SL24N30-A	54	26	123	163	58	16	19	132	435	11.2		47.0	69.0	230/208v	20
SL28N30-A	54	26	122	173	60	11	26	139	445	12.7		60.0	70.5	230/208v	20
SL36N30-A	52	28	130	190	56	13	33	126	480	18.0		88.0	72.0	230/208v	30
EL36N35-A	52	28	130	190	56	13	33	126	480	18.0	24.0	88.0	72.0	230/208v	30

*Rating Conditions: 80 degrees F, room air temp. & 50% relative humidity, with 95 degree F, outside air temp & 40% relative humidity, all systems use R-410A. Test done at highest unit fan speed.

SPECIFICATIONS

★ ENERGY STAR® models

	MODEL	Cooling Btu	Heating Btu	Volts Rated	Cooling Amps	Cooling Watts	Heating Amps	Heating Watts	Energy Efficiency Ratio EER	Estimated Yearly Operating Cost	COP	Moisture Removal - Pints/HR	CFM	Sleeve	Net Wt	Ship Wt.
	Kühl ˚															
*	SS08N10	7900	-	115	6.1	677	-	-	11.7	$54	-	1.0	265	S	99	121
*	SS10N10	9500	-	115	7.7	848	-	-	11.2	$67	-	2.0	260	S	106	136
*	SS12N10	12000	-	115	10.0	1111	-	-	10.8	$88	-	3.0	300	S	112	136
	SS14N10	14000	-	115	12.0	1444	-	-	9.7	$115	-	3.5	325	S	116	133
*	SS12N30	11500/11200	-	230/208	4.8/4.9	1055/1027	-	-	10.9/10.9	$84	-	2.8	275	S	112	134
	SS15N30	14500/14300	-	230/208	6.4/6.8	1480/1459	-	-	9.8/9.8	$112	-	3.5	360	S	116	136
*	SM15N10	14800	-	115	12.0	1358	-	-	10.9	$109	-	3.5	360	M	141	154
*	SM18N30	17500/17200	-	230/208	7.4/8.0	1635/1607	-	-	10.7/10.7	$131	-	4.6	350	M	140	158
*	SM21N30	20500/20000	-	230/208	9.4/10.3	2181/2128	-	-	9.4/9.4	$173	-	6.0	425	M	132	153
	SM24N30	22300/22000	-	230/208	11.2/11.9	2590/2550	-	-	8.6/8.6	$206	-	10.0	390	M	152	167
*	SL22N30	21000/20500	-	230/208	9.6/10.2	2188/2092	-	-	9.6/9.8	$174	-	6.0	625	L	191	212
*	SL24N30	24000/23800	-	230/208	11.2/12.0	2553/2532	-	-	9.4/9.4	$207	-	7.0	640	L	192	213
*	SL28N30	27500/27000	-	230/208	13.5/14.4	2926/2872	-	-	9.4/9.4	$229	-	8.5	600	L	193	214
	SL36N30	36000/35700	-	230/208	19.0/20.5	4235/4200	-	-	8.5/8.5	$338	-	12.0	725	L	212	227
	Kühl ˚ + Heat Pump															
*	YS10N10*	9400	7500	115	7.8	855	7.6	743	11.0	$68	3.0	1.9	285	S	109	131
*	YS12N33	11500/11300	9400/9000	230/208	5.2/5.4	1095/1076	5.6/5.8	1132/1139	10.5/10.5	$87	2.4/2.3	3.0	265	S	115	136
*	YM18N34	18200/17800	17900/17700	230/208	8.5/8.9	1808/1788	8.5/8.7	1833/1761	9.9/9.9	$147	2.5/2.6	5.4	370	M	141	152
*	YL24N35	23500/23000	23500/23000	230/208	11.1/12.0	2500/2447	12.2/14.3	2610/2575	9.4/9.4	$199	2.6/2.6	7.0	600	L	197	212
	Kühl ˚ + Electric Heat															
	ES12N33	11500/11200	10700/8900	230/208	4.8/4.9	1055/1027	16.0/14.7	3500/2900	10.9/10.9	$84	-	2.8	275	S	113	128
	ES15N33	14500/14300	10700/8900	230/208	6.4/6.8	1480/1459	16.0/14.7	3500/2900	9.8/9.8	$112	-	3.5	360	S	117	133
	EM18N34	17500/17200	13000/10600	230/208	7.4/8.0	2590/2550	19.5/17.0	4200/3500	8.6/8.6	$131	-	4.6	350	M	141	158
	EM24N34	22300/22000	13000/10600	230/208	11.2/11.9	2590/2550	19.5/17.0	4200/3500	8.6/8.6	$207	-	10.0	390	M	153	166
	EL36N35	36000/35700	17300/14300	230/208	19.0/20.5	4235/4200	24.0/22.4	5500/4650	8.5/8.5	$338	-	12.0	725	L	213	225

* Operates on 115 volt and is not equipped with supplemental heat. Will not provide heat at temperatures below 40°F.
Friedrich room air conditioners are designed to operate in outdoor temperatures from 60° F to 115° F.

Kühl+ Heat Pump heating information (shown in red) indicates heat pump performance. Kühl+ and Chill+ Electric Heat heating information (shown in red) indicates electric heat strip performance. For Kühl+ Heat Pump electric heating performance refer to corresponding Kühl+ Electric Heat model.

As an ENERGY STAR® partner, Friedrich Air Conditioning Co. has determined that the selected ENERGY STAR® models meet the ENERGY STAR® guidelines for energy efficiency.

The consumer- through the AHAM Room Air Conditioner Certification Program- can be certain that the AHAM Certification Seal accurately states the unit's cooling and heating capacity rating, the amperes and the energy efficiency ratio.

Estimated yearly operating cost based on a 2007 national average electricity cost of 10.65 cents per kWh.

Due to continuing research in new energy-saving technology, specifications are subject to change without notice.

R-410A

All models use environmentally friendly R-410A refrigerant.

ENERGY STAR

c UL us LISTED

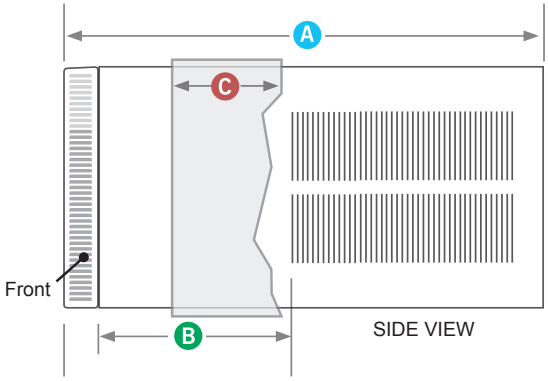
Installation Information / Sleeve Dimensions

Sleeve	Height	Width	Depth with Front A	Shell Depth to Louvers B	Minimum Extension Into Room*	Minimum Extension Outside*	Window Width Minimum**	Window Width Maximum	Thru-the-wall Installation Finished Hole Height	Thru-the-wall Installation Finished Hole Width	Thru-the-wall Installation Finished Hole Max. Depth C
S	15 15/16"	25 15/16"	29"	8 ¾"	5 ¾"	16 15/16"	27 3/8"	42"	16 3/16"	26 3/16"	7 3/8"
M	17 15/16"	25 15/16"	29"	8 ¾"	5 ¾"	16 15/16"	27 3/8"	42"	18 3/16"	26 3/16"	7 3/8"
L	20 3/16"	28"	35 ½"	16 ½"	5 3/8"	18 15/16"	29 7/8"	42"	20 3/8"	28 ¼"	15 1/8"

* Minimum extensions when mounted in a window.
** Minimum widths achieved using one side curtain assembly as opposed to both in a standard installation.
NOTE: S,M and L sleeves may be installed in window with no side kits if properly installed.

Circuit Rating/ Breaker

Model	Circuit Rating Breaker or T-D Fuse	Plug Face (NEMA#)	Power Cord Length (ft.)	Wall Outlet Appearance
SS08N10, SS10N10, SS12N10 and SS14N10, SM15N10, YS10N10	125V - 15A	5 - 15P	6	
SS12N30, SS15N30, SM18N30 and SM21N30, SL22N30	250V - 15A	6 - 15P	4	
SM24N30, SL24N30,SL28N30, ES12N33, ES15N33, YS12N33	250V - 20A	6 - 20P	4	
SL36N30, EM18N34, EM24N34, EL36N35, YM18N34 and YL24N35	250V - 30A	6 - 30P	4	



For the best cooling performance and highest energy efficiency

Keep the filter clean
Make sure that your air conditioner is always in top performing condition by cleaning the filter regularly.

Provide good air flow
Make sure the airflow to and from the unit is clear. Your air conditioner puts the conditioned air out at the top of the unit, and takes in unconditioned air at the bottom. Airflow is critical to good operation. It is just as important on the outside of the building that the airflow around the unit exterior is not blocked.

Unit placement
If your air conditioner can be placed in a window or wall that is shaded by a tree or another building, the unit will operate even more efficiently. Using drapes or blinds on the sunny side of the dwelling will also add to your unit's efficiency.

Insulation
Good insulation will be a big help in maintaining desirable comfort levels. Doors should have weather stripping. Be sure to caulk around doors and windows.

Proper installation of seal gasket
Make sure the seal gasket has been installed properly to minimize noise and improve efficiency. If the seal gasket has not been installed, please refer to the installation instructions.

ELECTRICAL DATA

⚠ WARNING



ELECTRIC SHOCK HAZARD

Turn off electric power before service or installation.

All electrical connections and wiring MUST be installed by a qualified electrician and conform to the National Electrical Code and all local codes which have jurisdiction.

Failure to do so can result in personal injury or death.

NOTICE

FIRE HAZARD

Not following the above WARNING could result in fire or electically unsafe conditions which could cause moderate or serious property damage.
Read, understand and follow the above warning.

Wire Size	Use ONLY wiring size recommended for single outlet branch circuit.
Fuse/Circuit Breaker	Use ONLY the correct HACR type and size fuse/circuit breaker. Read electrical ratings on unit's rating plate. Proper circuit protection is the responsibiity of the homeowner.
Grounding	Unit MUST be grounded from branch circuit through service cord to unit, or through separate ground wire provided on permanently connected units. Be sure that branch circuit or general purpose outlet is grounded.
Receptacle	The field supplied outlet must match plug on service cord and be within reach of service cord. Do NOT alter the service cord or plug. Do NOT use an extension cord. Refer to the table above for proper receptacle and fuse type.



The consumer - through the AHAM Room Air Conditioner Certification Program - can be certain that the AHAM Certification Seal accurately states the unit's cooling and heating capacity rating, the amperes and the energy efficiency ratio.



*HACR: Heating Air Conditioning and Refrigeration

WARNING: Before Operating Your Unit

⚠WARNING



Electrical Shock Hazard

Make sure your electrical receptacle has the same configuration as your air conditioner's plug. If different, consult a Licensed Electrician.

Do not use plug adapters.
Do not use an extension cord.
Do not remove ground prong.

Always plug into a grounded 3 prong oulet. Failure to follow these instructions can result in death, fire, or electrical shock.

Make sure the wiring is adequate for your unit.

If you have fuses, they should be of the time delay type. Before you install or relocate this unit, be sure that the amperage rating of the circuit breaker or time delay fuse does not exceed the amp rating listed in Table 1.

DO NOT use an extension cord.

The cord provided will carry the proper amount of electrical power to the unit; an extension cord may not.

Make sure that the receptacle is compatible with the air conditioner cord plug provided.

Proper grounding must be maintained at all times. Two prong receptacles must be replaced with a grounded receptacle by a certified electrician. The grounded receptacle should meet all national and local codes and ordinances. You must use the three prong plug furnished with the air conditioner. Under no circumstances should you remove the ground prong from the plug.

Test the power cord

All Friedrich room air conditioners are shipped from the factory with a Leakage Current Detection Interrupter (LCDI) equipped power cord. The LCDI device on the end of the cord meets the UL and NEC requirements for cord connected air conditioners.

To test your power supply cord:

1. Plug power supply cord into a grounded 3 prong outlet.
2. Press RESET (See Figure 1).
3. Press TEST, listen for click; the RESET button trips and pops out.
4. Press and release RESET (Listen for click; RESET button latches and remains in). The power cord is ready for use.

Note: in case of power failure, unit will resume operation according to the last input settings.

NOTICE

Do not use the LCDI device as an ON/OFF switch.

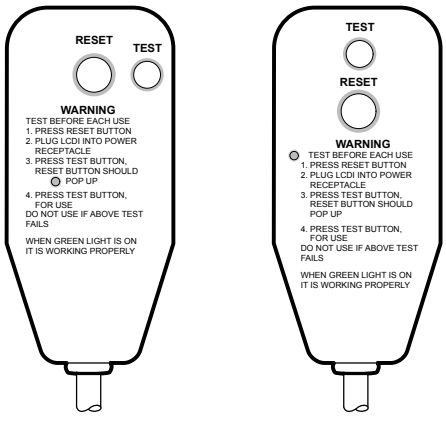
Failure to adhere to this precaution may cause premature equipment malfunction.

Once plugged in, the unit will operate normally without the need to reset the LCDI device. If the LCDI device fails to trip when tested or if the power supply cord is damaged, it must be replaced with a new power supply cord from the manufacturer. Contact our Technical Assistance Line at (800) 541-6645. To expedite service, please have your model number available.

Table 1.

MODEL	CIRCUIT RATING OR TIME DELAY FUSE		REQUIRED WALL RECEPTACLE	
	AMP	VOLT	NEMA NO.	
SS08N10, SS10N10, SS12N10, SS14N10, SM15N10, YS10M10	15	125	5-15R	
SS12N30, SS15N30, SM18N30, SM21N30 SL22N30	15	250	6-15R	
SL24N30, SL28N30, ES12N33, ES15N33, YS12N33	20	250	6-20R	
SL36N30, EM18N34, EL36N35, EM24N34, YM18N34, YL24N35	30	250	6-30R	

Figure 1



15/20A LCDI Device **30A LCDI Device**

FRR001

Kuhl Control Options

The Kühl gives you a variety of options for control, programming, and scheduling including **wireless capabilities**

Wireless Programming and Control:

The new FriedrichLink™ Adapter (sold seperately) allows you to conviently control, program and monitor your air conditioning unit remotely from a smartphone or computer.

FriedrichLink™ Adapter accessory available through Friedrich authorized retailers or www.friedrich.com. See FriedrichLink™ Adapter section on www.friedrich.com for complete details.

Pre-Programmed Scheduling Options:

Your unit's digital control comes equipped with a 24-hour timer and two pre-programmed 7-day energy management options.

24-Hour Timer

The 24-hour timer allows you to turn the unit off and on at pre-set times by setting an on and off time on the unit control panel. (See page 11 for details on timer set-up.)

Pre-programmed Energy Management

Your unit comes from the factory with two (2) Pre-programmed Energy Management settings are shown in Addendum 1 (Residential & Commercial Schedule Table).

Energy Management Schedule Options are:

1. Residential Schedule – 40 Hr. Work Week
2. Commercial Schedule – 7-Day Business Week

The "Residential" (40 Hr. Work Week) Schedule has four (4) time periods: 06:00, 08:00, 18:00, and 22:00. This option will cause your Kühl Q unit to raise the room temperature temporarily to 85°F during the hours when most people are away at work, lower them again to 78°F prior to the time when most people will return home, and then raise slightly to 82°F to maintain a comfortable temperature overnight.

The "Commercial" (7-Day Business Week) Schedule has two (2) time periods: 07:00 and 18:00. This option will cause your air conditioner to raise temperatures to 84°F after typical working hours and on weekends when commercial spaces are typically unoccupied.

(See Control Panel Operation Instructions Section)

Customizable Programming Options:

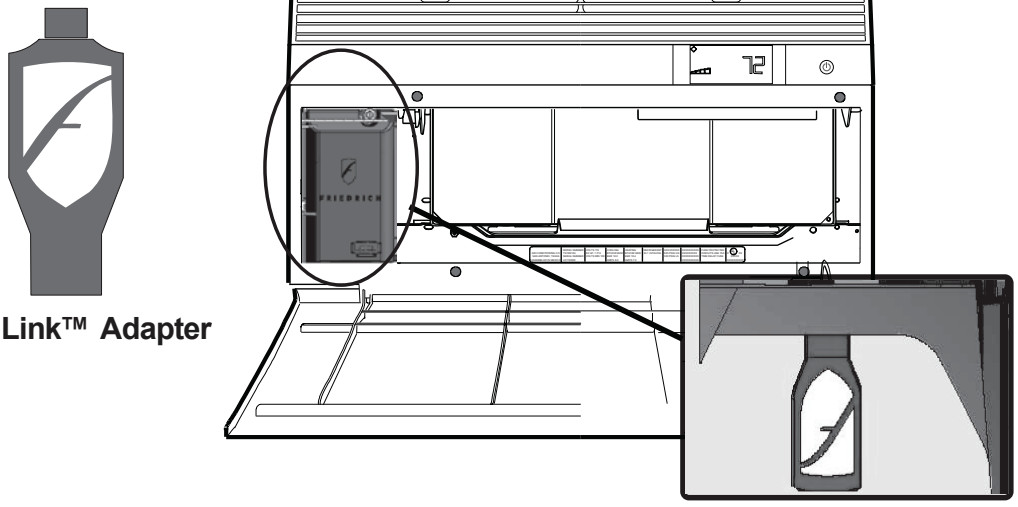
Customizable schedules, with up to four temperature adjustments per day, can either be uploaded to the unit via the air conditioner's built-in micro USB interface or conveniently transmitted wirelessly using the new FriedrichLink™ Adapter accessory, greatly simplifying the programming of one or multiple units. See Figure 2.

See www.friedrich.com for complete Customizable Programming instructions.

Smart Grid

The Kuhl Unit is also able to be controlled by a Smart Grid.
Smart Grid is a network that brings electricity from power stations to consumers using new technologies that allow power companies to adjust electrical loads of residential users. Check with your local electric company to learn more about Smart Grid programs in your area.

Figure 2



FriedrichLink™ Adapter

Control Panel and Display Identification

Let's check out how to control your air conditioner. On the control panel, just above the POWER , is a liquid crystal display (LCD). All of the control panel function buttons and mode icons can be viewed in Figure 3.

Power On – Press the button to turn on the air conditioner. The power button illuminates to indicate that the power is on. The backlight on the power switch will automatically dim to 20% intensity after 15 seconds of inactivity. The remote control can also be used to turn power ON / OFF (See Remote Control).

Display – The display is a high efficiency LCD with a built-in white backlight. The backlight has an automatic two (2) step dim function. After 15 seconds of inactivity, the display dims to 20% intensity. After an additional 120 seconds, the display switches off. Touching any button automatically changes the display to full brightness.

There are three control push buttons on each side of the display.

Figure 3

SYSTEM
Cycles between AUTO, HEAT, COOL, or FAN ONLY (if equipped)

FAN MODE
Sets fan to either:
- Cycle automatically
- Run continuously

FAN SPEED
Sets fan speed: LOW, MED, HIGH or AUTO (if equipped)

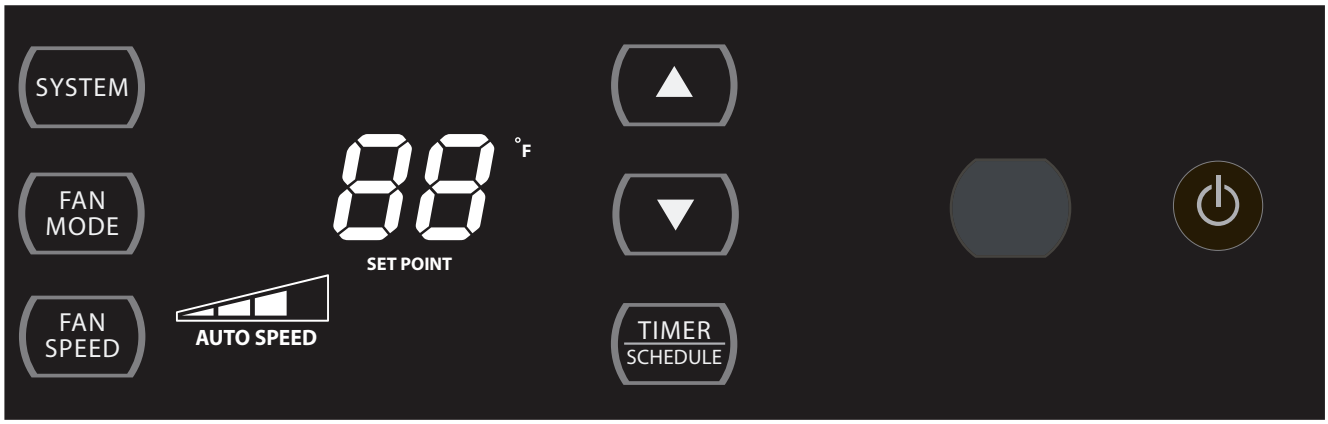
TEMPERATURE
Increment UP

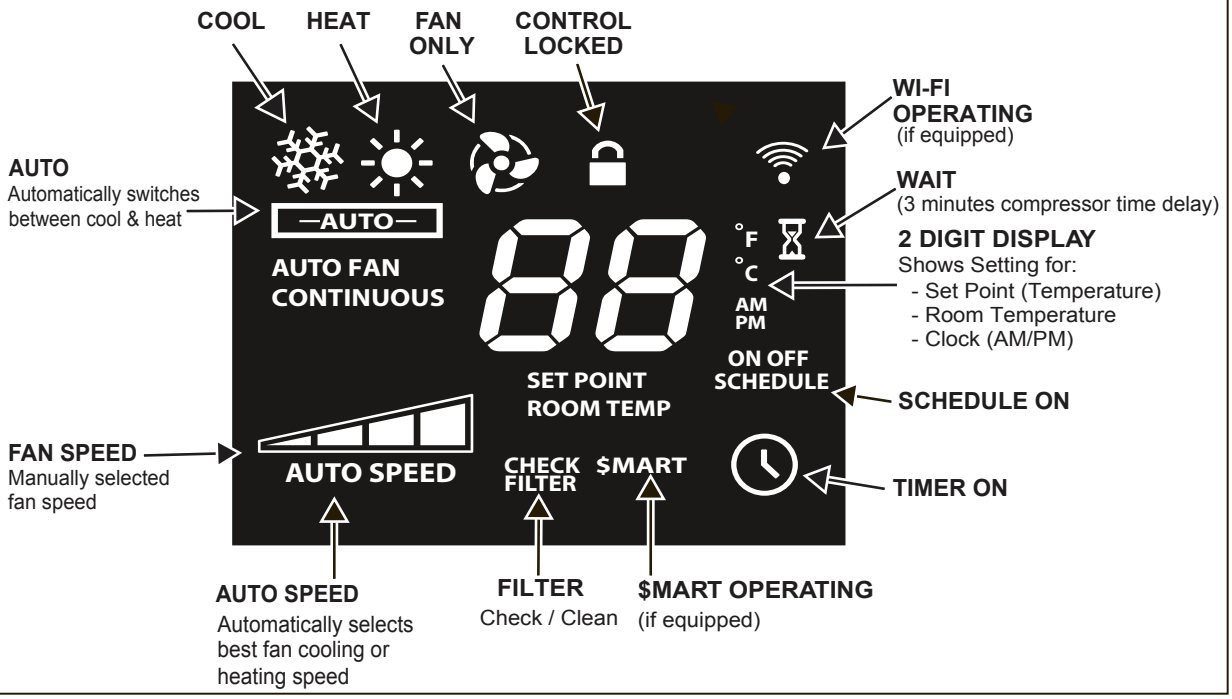
TEMPERATURE:
Increment DOWN

TIMER / SCHEDULE
Turns ON or OFF

IR WINDOW
Do not block

ON / OFF
Turns unit on/off





Control Panel Operation Instructions

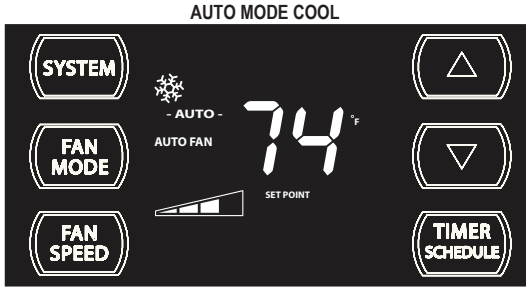
SYSTEM - The SYSTEM button allows you to sequentially select the modes of operation. To select, press once and let go.

AUTO MODE Automatically changes between HEAT and COOL (HEAT and COOL ONLY Units)

COOL MODE HEAT MODE Not available on some models

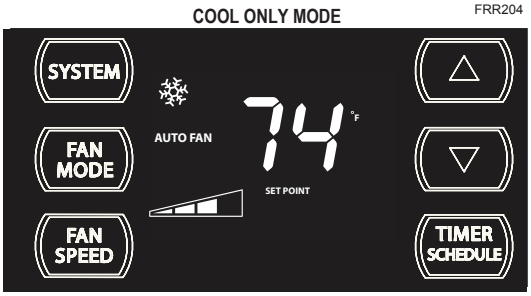
FAN ONLY MODE

AUTO MODE COOL



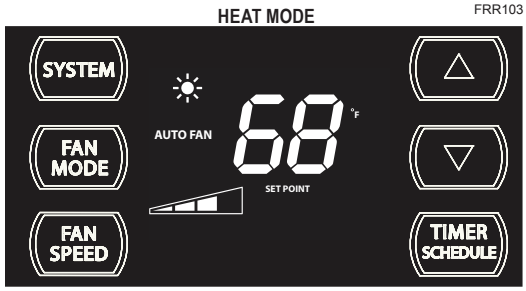
FRR204

COOL ONLY MODE



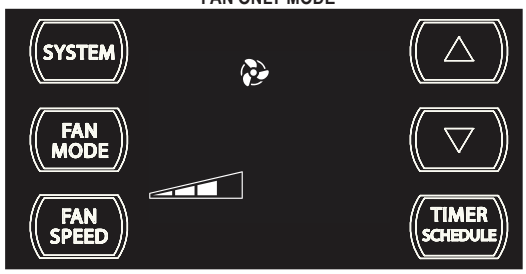
FRR103

HEAT MODE



FRR104

FAN ONLY MODE



FRR105

When in the SYSTEM COOL or HEAT or FAN ONLY mode, you can also select FAN MODE, FAN SPEED, TIMER SCHEDULE, ▲ and ▼. The SYSTEM MODE does not change.

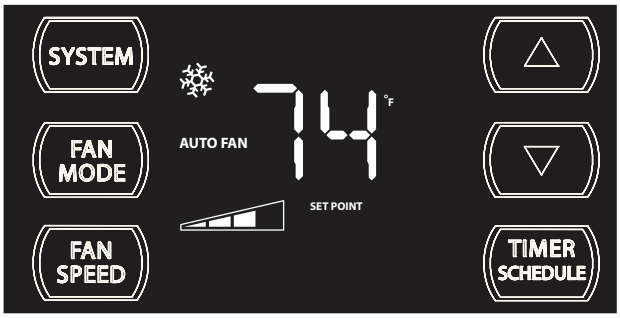
FAN MODE – The FAN MODE button allows you to select between AUTO FAN and CONTINUOUS modes. To select, press once and let go.



FRR112

When in the AUTO FAN mode, the fan operates only when the system has a demand to cool or heat the room. Note: the fan is off (no fan speed icon), indicating no command for cooling or heating.

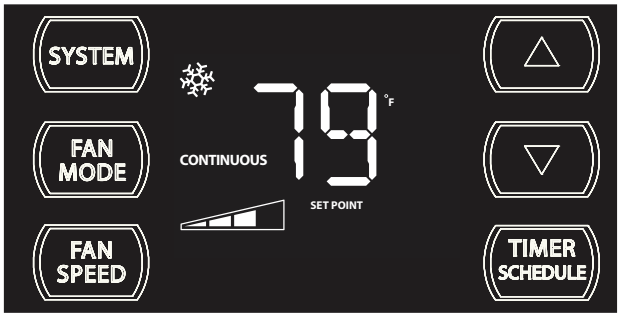
AUTO FAN (Cooling Demand)



FRR106

System has a demand for cooling. The fan is operating at a medium speed.

CONTINUOUS

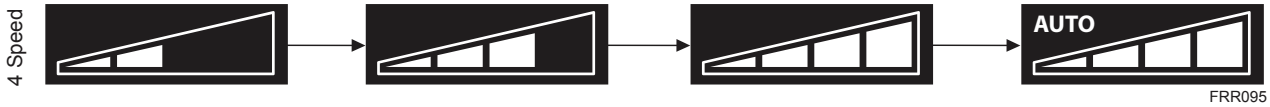


FRR113

In the CONTINUOUS fan mode, the fan operates all the time. The system periodically cools or heats the fan's airflow but the flow of air does not stop.

FAN SPEED - Cooling only units have 4 fan speeds, except models SL28 and SL36. All Cool+Heat units only have 3 fans speeds.

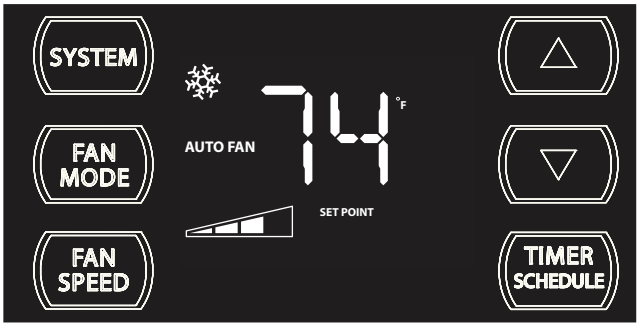
FAN SPEED - The FAN SPEED button allows you to toggle between four speeds: LOW, MEDIUM, HIGH, MAX and AUTO speed operation. Press once and let go each time.



FRR095

During the (SYSTEM mode COOL or HEAT), the fan speed automatically varies depending on the difference between the unit's set point on the control panel and the actual room temperature. Let me explain. Say for example, you're working in your garage and you open the big door for several minutes. The system will sense a wide difference between the set point and the actual room temperature. When this occurs, the system fan speed increases to HIGH for a period of time. The fan speed decreases, in step, as the temperature difference decreases. When the room temperature matches the system's set point, fan speed returns to the lowest setting, and if the fan mode is on AUTO FAN, the fan will stop.

UP ▲ and DOWN ▼ - arrows - Pressing either ▲ or ▼ button changes the system's set point (desired room temperature). These buttons are also used for setting the Timer and other programming.



FRR100



FRR101

One press equals 1 degree of change. Holding the button down for more than 0.6 seconds starts the fast increment/decrement change of the set point.

TIMER SCHEDULE BUTTON -

The TIMER SCHEDULE button has two main uses:

1.Used to preselect a TIMER or SCHEDULE function. (For pre-selection instructions, please see page 17.)

2. Used to turn on or activate the pre-selected TIMER or SCHEDULE .

3. To turn on your pre-selction, press the TIMER SCHEDULE button once and let go. The display at bottom right will show the TIMER icon or SCHEDULE icon .

Example:

TIMER is turned ON



SCHEDULE is turned ON



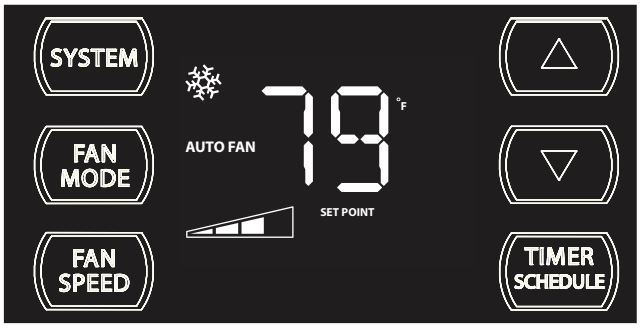
TIMER (FACTORY DEFAULT) - The TIMER is the default on new units. The TIMER function allows you to turn the unit one time ON and one time OFF daily at the times that you select. For example, you can command the system to turn ON at 8:15 am and to turn OFF at 1:30 pm everyday. (To set the timer, see page 18.)

SCHEDULE- The SCHEDULE has two options with factory pre-programmed energy management settings: temperature, system and time settings (see addendum) (for more information, see page 17).

Schedule options are:

1. **Residential Schedule** - 40 hour work week
2. **Commercial Schedule** - 5 day business week
   (These factory pre-programmed settings can only be changed by using the WiFi FriedrichLink™ adaptor, or with an upload via the mirco USB port, with which you can create your own custom program. See page 11.)

ºF - ºC Select



FRR132

To switch from degrees Fahrenheit (F) to Celsius (C), press ▲ and ▼ buttons simultaneously for three seconds.



FRR133

An "F" will flash for 5 seconds and then revert to a normal display. To change from F to C, press the ▲ or ▼ button within 5 seconds.



FRR134

A "C" will flash for 5 seconds and then revert to a normal display.



FRR135

The ºF icon goes away and the ºC icon illuminates on the normal display.

DIM Function

There are three separate display brightness levels, AUTO, 20% and full (100%). To change the DIM setting, press the Power button for three seconds.



FRR192

The 1 indicates a DIM setting of Auto (factory default on new units). Use the ▲ or ▼ buttons to change the setting.



FRR193

The 2 indicates a DIM setting of 20%. Press the TIMER SET button within 15 seconds to save the setting. Button inactivity for more than 15 seconds causes the display to time out and return to the normal operating display.



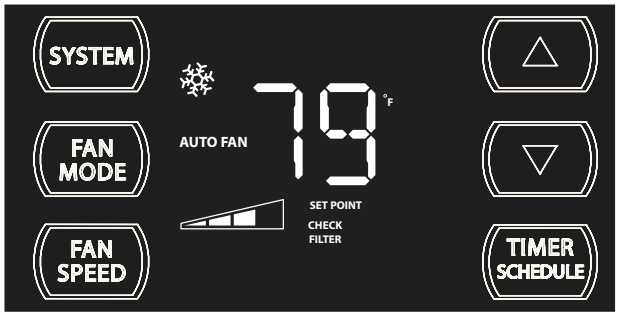
FRR194

The 3 indicates a DIM setting of 100% (full brightness). Press the TIMER SET (Refer to Figure 8) button within 15 seconds to save the setting. Button inactivity for more than 15 seconds causes the display to time out and return to the normal operating display.

Alerts

Check Filter

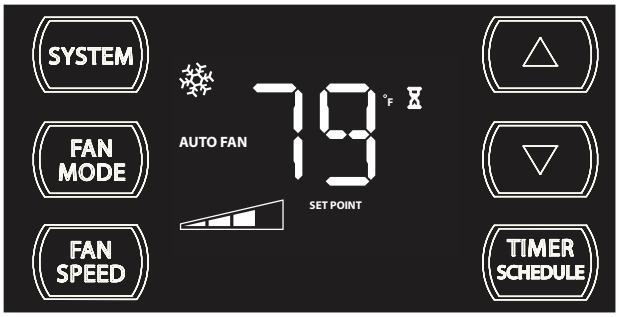
When the filter needs to be cleaned or replaced, the CHECK FILTER icon displays.



FRR118

The alert can be dismissed by pressing the FAN MODE and TIMER SCHEDULE for 3 seconds.

Wait Icon

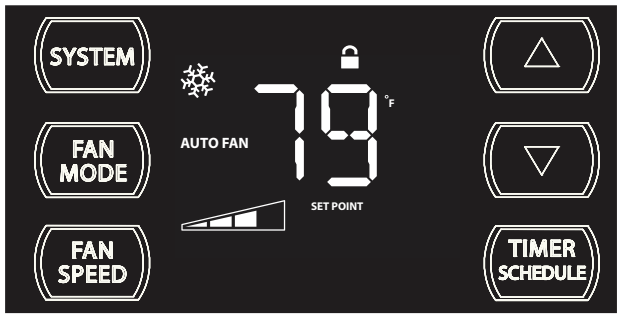


FRR120

The wait icon illuminates when the compressor lockout is active.

Control Panel Lock

To lock the front panel controls, press and hold the FAN SPEED + TIMER SCHEDULE buttons for 3 seconds. The lock icon illuminates to indicate the locked status. During lockout, none of the control panel buttons will operate.

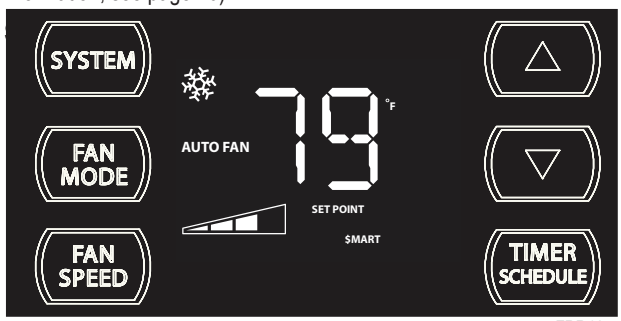


FRR116

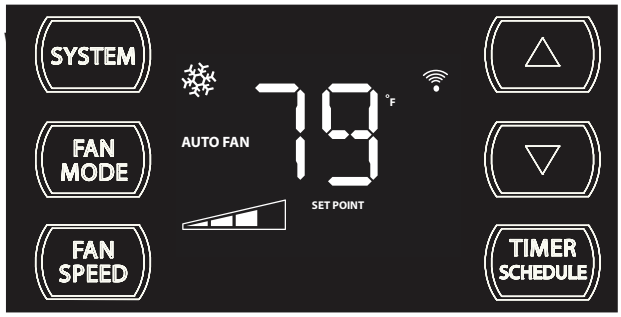
To unlock, press and hold the FAN SPEED + TIMER SCHEDULE buttons simultaneously for 3 seconds.

External Control Status

The $MART icon illuminates to indicate that the system is being controlled remotely, such as from a smart grid from a power company (for more information, see page 10).



FRR125



FRR126

The icon illuminates to indicate that the system is receiving a Wi-Fi connection (for more information, see page 10).

TIMER OR SCHEDULE OPTIONS 1 OR 2 SELECTION

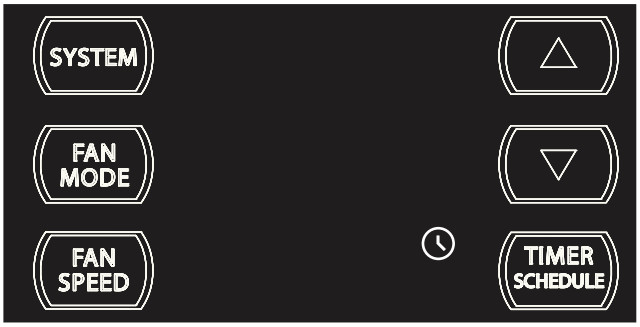
The control system has one Timer and two Schedule functions:

A. **Timer (factory default)** - Allows you to command the unit to turn ON and OFF at a time you program. Setting the start, stop and day can be found latter in this manual on page 18.

B. **Residential Schedule** - When selection #1 is selected, the unit follows a pre-programmed set of operational parameters that covers 5 days of the week with 4 time windows during each day. Each time window has it's own set of 8 operating parameters. Refer to Addendum 1.

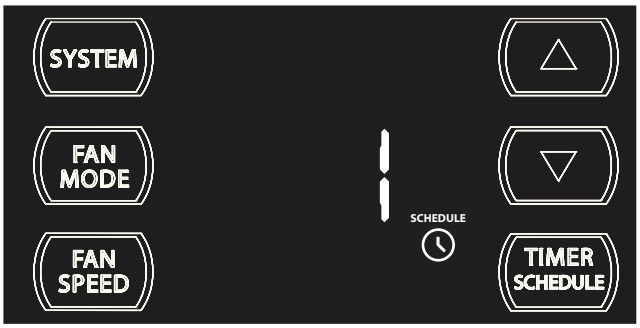
C. **Commercial Schedule** - When selection #2 is selected, the unit follows a pre-programmed set of operational parameters that covers 7 days of the week with 2 time windows during each day. Each time window has it's own set of 8 operating parameters. Refer to Addendum 1.

To change the TIMER/SCHEDULE selection, press and hold the TIMER SCHEDULE button for 3 sec, then let go.



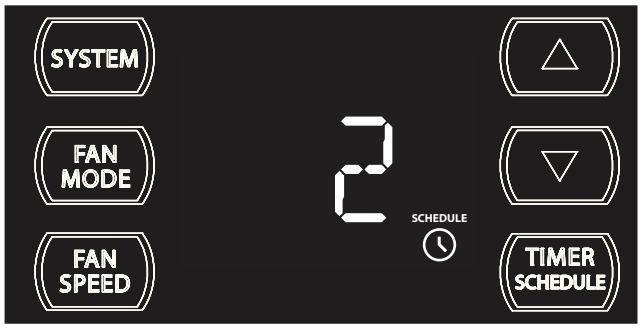
FRR139

The display shows the TIMER is selected. Press the ▲ button once and let go.



FRR137

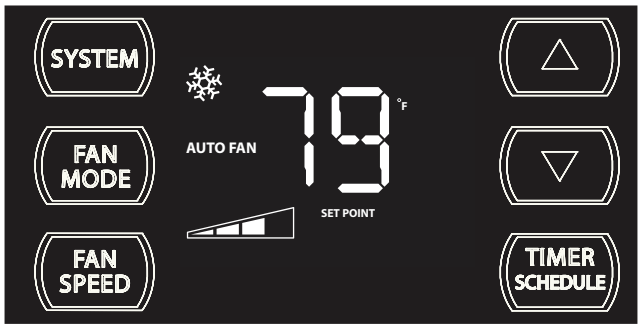
The display shows option 1 (Residential Schedule) is selected. Press the ▲ button once and let go.



FRR138

The display shows option 2 (Commercial Schedule) is selected.

To save and exit selection, press the TIMER SET button (Figure 4, Page 18).



FRR136

The display reverts to the normal display.

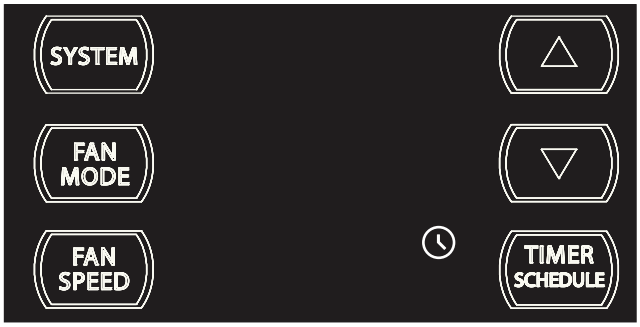
NOTE: The schedule options 1 and 2 have factory pre-programmed settings which can only be changed by using the WiFi FriedrichLink™ adaptor (an accessory). With it, you can create your own custom schedule program. See page 10 for more information.

NOTE: Once you have selected the TIMER or SCHEDULE we must first set the following before turning it on.

1. Set time and day
2. Set start time
3. Set stop time

See timer settings on next page.

To Turn On the Timer or Schedule Selected



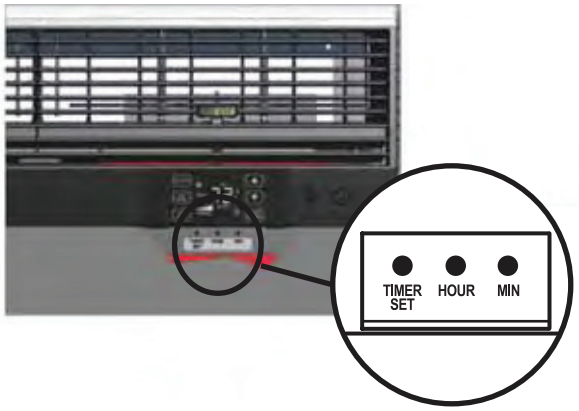
FRR139

Press the TIMER SCHEDULE button and let go. The system will operate in the mode option (1, 2 or Timer) you selected. At the above image, TIMER is selected and turned on.

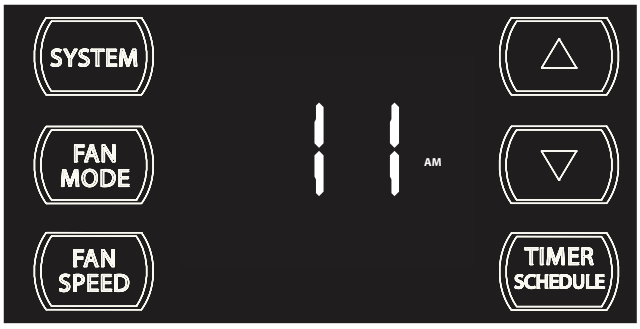
TIMER SETTINGS

1. Set time and day 2. Set start time 3. Set stop time

Figure 4



SET TIME AND DAY - To adjust the unit's time press and hold the HOUR and the MIN buttons for three seconds (Refer to Figure 4).



FRR128

The unit's current hour displays. Use the ▲ or ▼ buttons to adjust the hour. To change from AM to PM continue to increment (roll) the display. Press TIMER SET (Refer to Figure 4) button to save the hour and display the unit's current minutes.



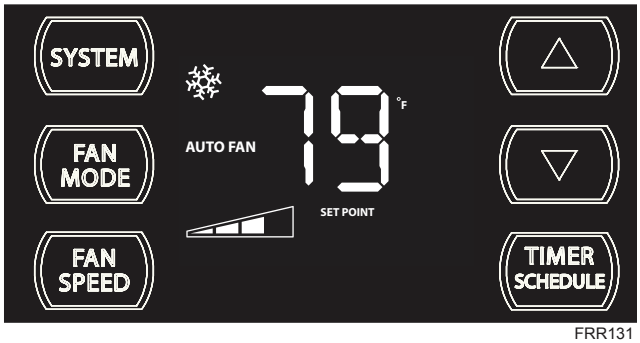
FRR129

Use the ▲ or ▼ buttons to adjust the minutes. The clock is now set for 11:25 AM. Press TIMER SET (Refer to Figure 4) button to display the unit's day setting.



FRR130

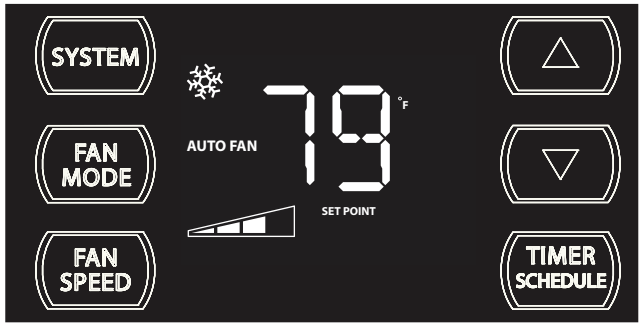
Use the ▲ or ▼ buttons to adjust the day (1 to 7). The day setting is up to the user. If you set the current day = 1. So if today is Tuesday, then Day 1 = Tuesday, select 1.



FRR131

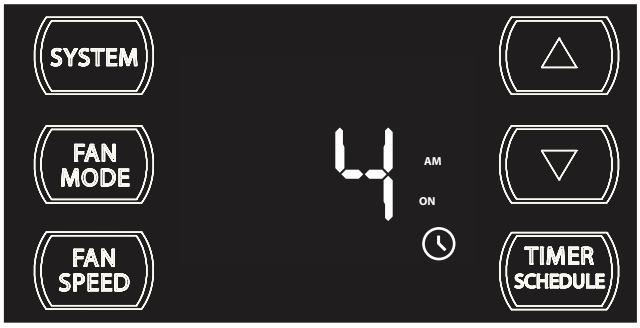
Press TIMER SET (Refer to Figure 4) button to exit and save the SET TIME function. The TIMER SET button must be pressed within 15 second. Button inactivity for more than 15 seconds causes the display to time out and return to the normal operating display.

Timer Start Time



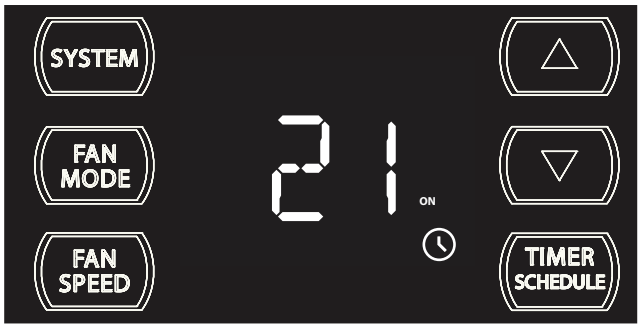
FRR140

The display shows a normal system. Press and hold the HOUR button (Figure 4) for 3 seconds. Note: The Timer start-stop times may be set even when the system is in the Timer or Schedule mode.



FRR141

Use the ▲ or ▼ button to adjust the hour. Press the TIMER SET button (Figure 4) to adjust the minutes.

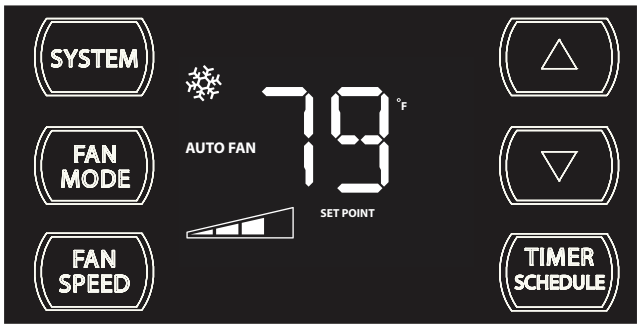


FRR142

Use the ▲ or ▼ button to adjust the minutes. Press the TIMER SET button (Figure 4) within 15 seconds to exit and save the setting. The timer is now set to start at 4:21 AM.

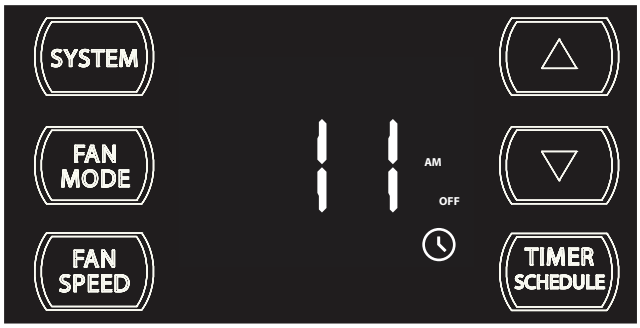
The display will return to normal.

Set theTimer Stop Time



FRR144

The display shows a normal system. Press and hold the MIN button (Figure 4) for 3 seconds. Note the Timer start - stop times may be set even when the system is in the Schedule mode.



FRR145

Use the ▲ or ▼ button to adjust the hour. Press the TIMER SET button (Figure 4) to advance to the Minutes section.



FRR146

Use the ▲ or ▼ button to adjust the minutes. Press the TIMER SET button (Figure 4) within 15 seconds to exit and save the setting. The timer is now set to stop at 11:55 AM. The display returns to normal.

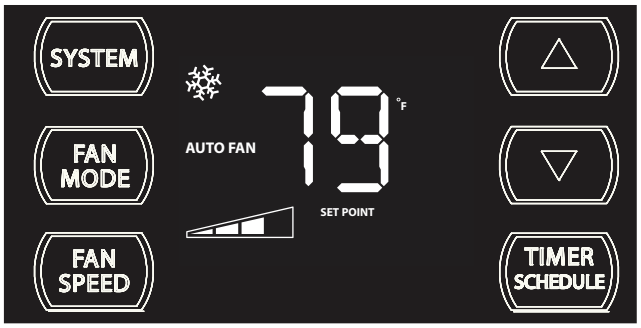
Turning the TIMER ON once the time and day, the start and top times have been set:

Press the TIMER SCHEDULE button once and let go.

NOTE: See the following TIMER ON/OFF scenarios.

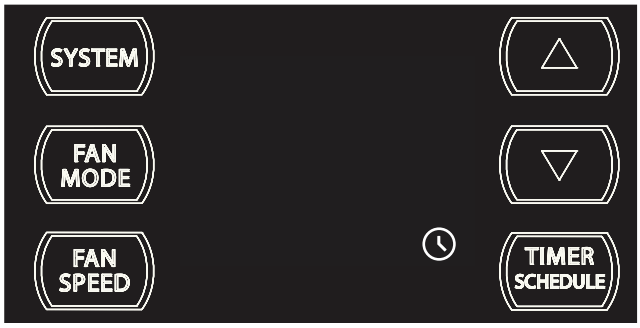
Timer ON Scenarios

Scenario 1



FRR156

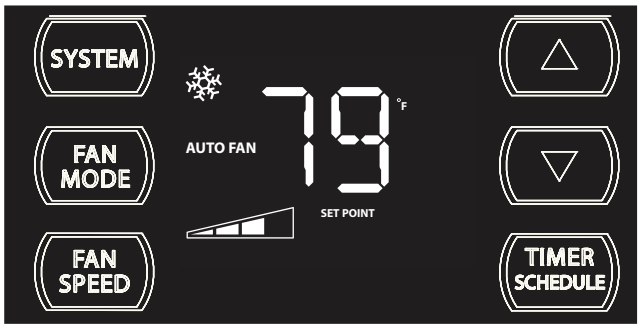
The display shows a normal operating system.



FRR157

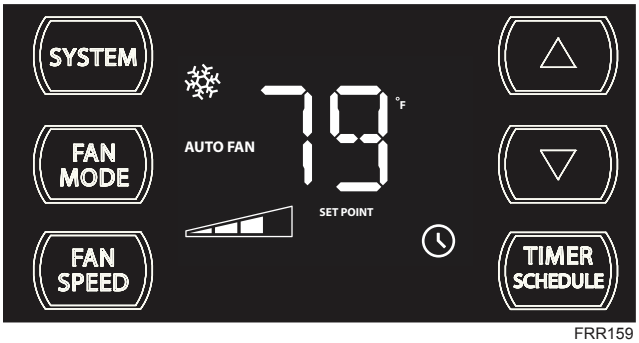
If the Timer function is turned ON during the Timer's OFF time, the icon illuminates. The control system immediately turns the unit OFF.

Scenario 2



FRR158

The display shows a normal operating system.



FRR159

If the Timer function is turned ON during the Timer's ON time, the icon illuminates. The control system immediately turns the unit OFF.

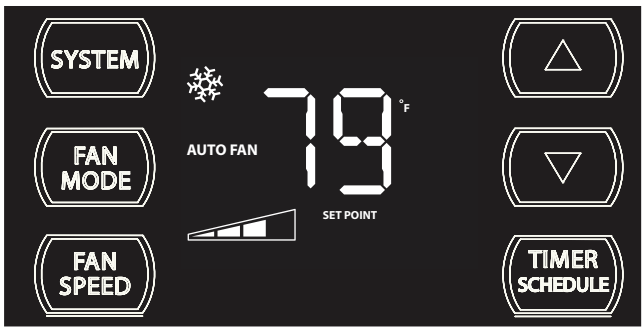
Timer OFF Scenarios

Scenario 1



FRR166

The display shows the unit in Timer mode during an in-active (OFF) period.



FRR167

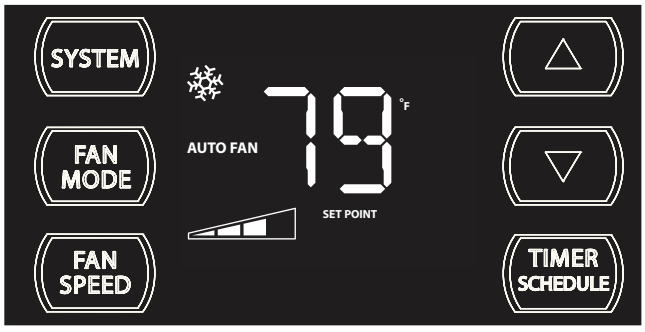
If the Timer function is turned OFF during an in-active (OFF) period, the Timer icon turns off. The display shows a normal system.

Scenario 2



FRR168

The display shows the unit in Timer mode during an active (ON) period.

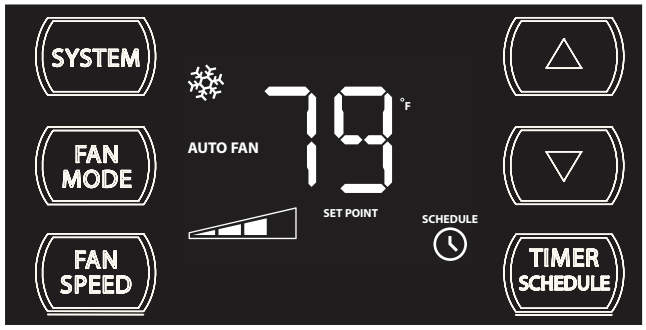


FRR169

If the Timer function is turned OFF during the ON time. The Timer icon turns off. The control stays in the current state.

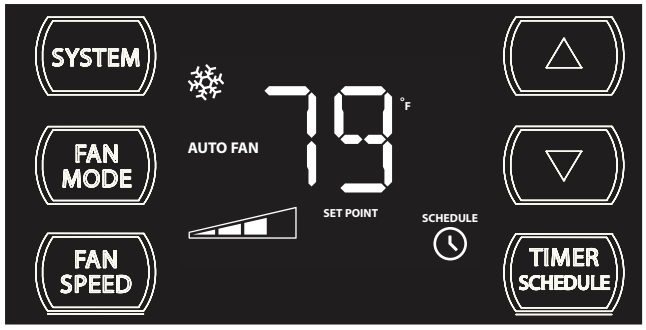
The display shows a normal system.

Timer - Schedule Control Block



FRR148

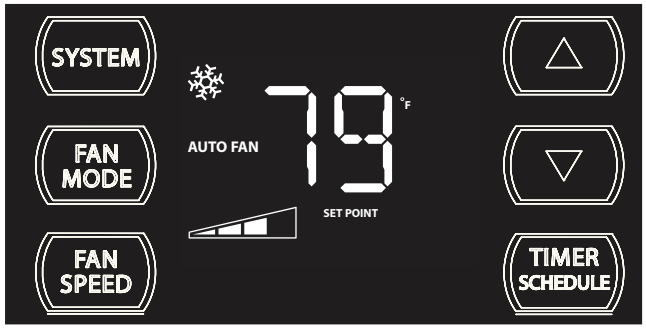
If the unit is operating in the TIMER or SCHEDULE mode, and you press any bytton except the TIMER SCHEDULE button, the TIMER icon begins to blink. All button action is blocked.



FRR149

The TIMER icon stops blinking after 3 seconds. You must turn the active TIMER or SCHEDULE mode OFF before making changes. Once the changes are made, press the TIMER SCHEDULE button to re-activate TIMER or SCHEDULE mode.

If the unit is operating in the TIMER or SCHEDULE mode, and then you press any button except the TIMER SCHEDULE button, the TIMER icon begins to blink.



FRR150

All button action is blocked.

Remote Control Operation

Remote Control - Refer to Figures 12 and 13 during operation description.

Getting Started - Install two (2) AAA batteries in the battery compartment located on the back of the unit.

Operation - The remote control should be within 25 feet of the air conditioner for operation. (Refer to Figure 11 for effectiveness). Press the power button to turn the remote on. The remote will automatically power off after 15 seconds if the buttons are not being pressed. The remote must be on to control the unit.

POWER Button - Turns remote and unit on and off.

SYSTEM Button - Allows the user to sequentially select the following: AUTO - **AUTO** -, COOL, HEAT, and FAN ONLY operations. When the button is pressed, the display indicates which mode has been selected via a display message.Note that when the heating function is not available, the system will automatically skip the HEAT mode.

FAN MODE Button - Selects between automatic (AUTO FAN) or CONTINUOUS operation. In the AUTO FAN mode, the fan only turns on and off when the compressor operates or the heat function is enabled.

NOTE: AUTO FAN is not available in the FAN ONLY Mode, the display indicates CONTINUOUS. In the CONTINUOUS mode, fan speed is determined by your selection on the FAN SPEED button.

FAN SPEED Button - Used to sequentially select new fan speed, plus AUTO operation. When the FAN SPEED button is pressed, the fan speed icon (triangle) changes to indicate the new speed level. Fan speed automatically varies depending on the set temperature on the control panel and the actual room temperature. For example if there is a big difference between your set temperature and the actual room temperature, the system fan speed increases to HIGH. It remains at this speed until the room temperature matches the set temperature.

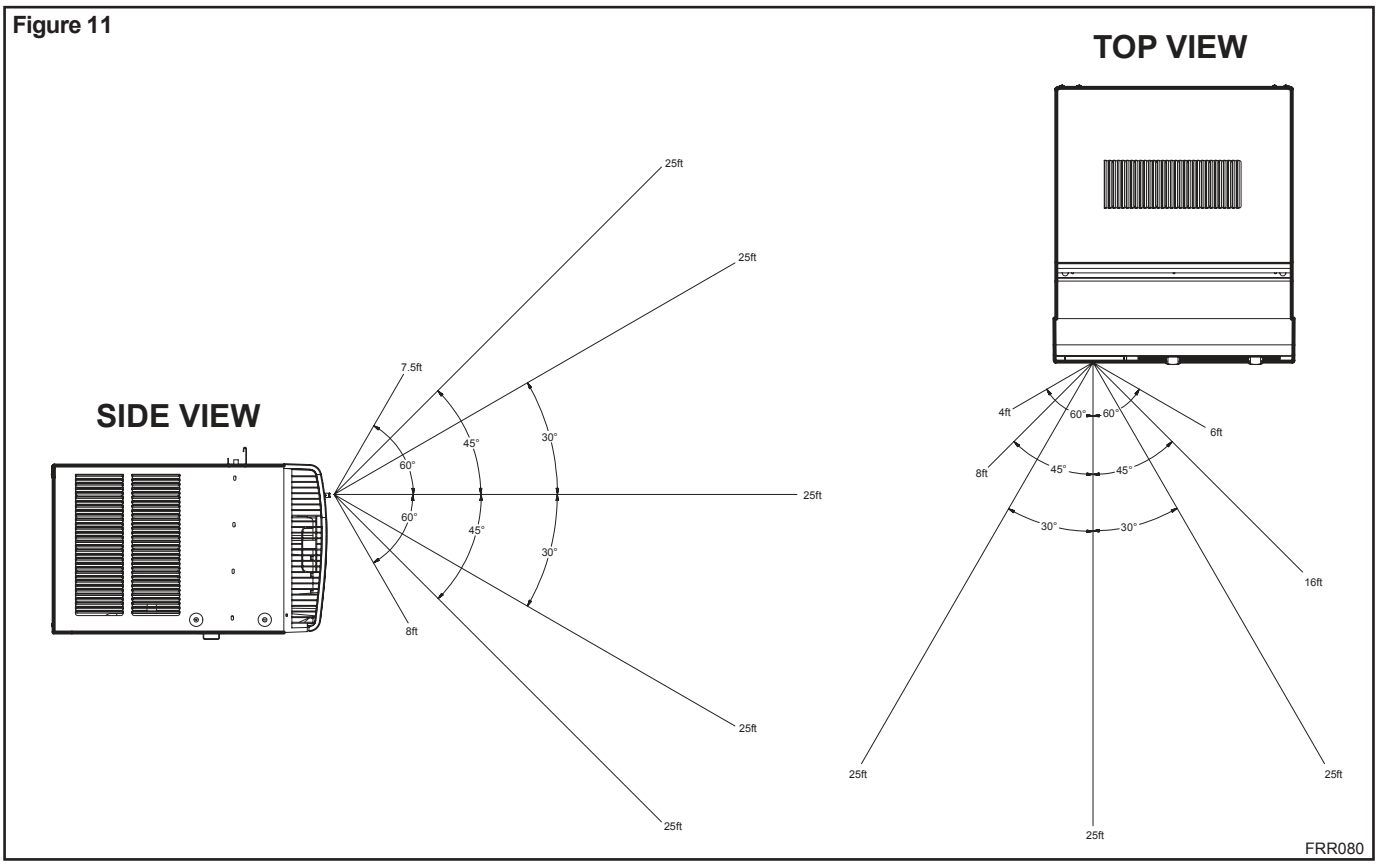
TIMER/SCHEDULE Button - The TIMER SCHEDULE button turns the schedule function on and off. Press the Schedule button once to turn on the Schedule (Residential, Commercial, or Timer) that has already been selected on your unit. Pressing the TIMER SCHEDULE button a second time turns the schedule function off.

UP and DOWN Arrows - Pressing either the (UP) or (DOWN) button changes the desired room temperature. The factory preset lower and upper limits are 60°F (16°C) and 99°F (37°C). These buttons are also used to navigate between function options when using the User Menu or Maintenance Mode.

Remote Effectiveness

Hand Held Remote - Has an operating range of up to 25 ft. The infrared remote control signal must have a clear path to transmit the command to the air conditioning unit. The remote signal has some ability to "bounce" off of walls and furniture similar to a television remote control. The diagram below shows the typical operating range of the control in a standard room with 8 ft high ceilings.

Figure 11

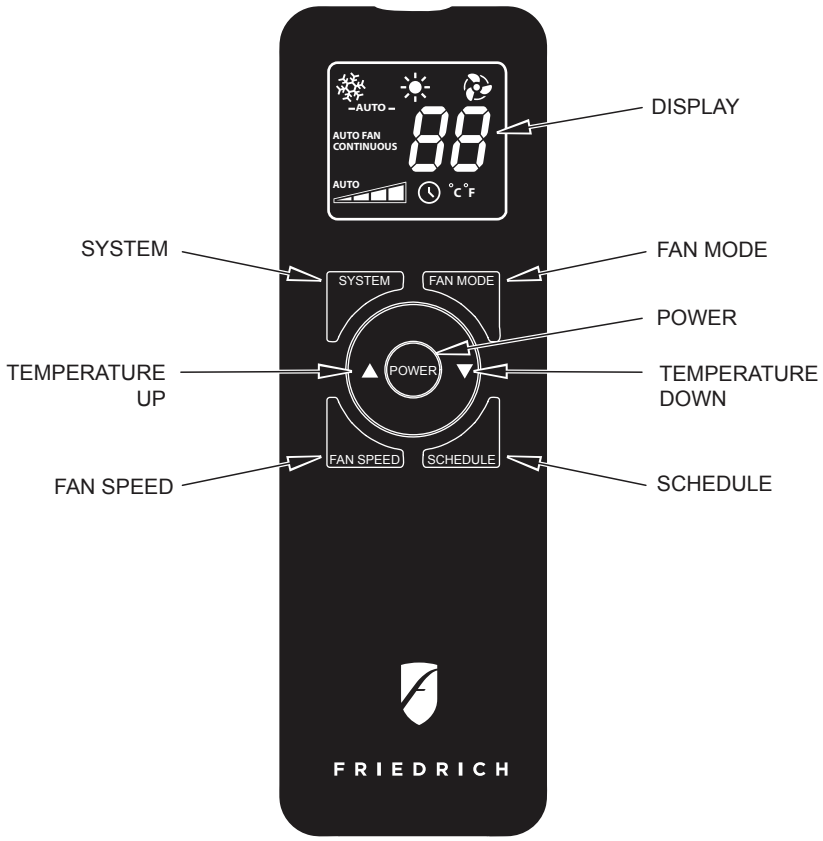


Changing Temperature from F˚ (Fahrenheit) To C˚ (Celsius) or Reverse

Be within 25' of unit with the remote control. Press the SYSTEM and FAN MODE buttons at the same time and hold for 3 seconds. The display will show the temperature in Celcius. Do the same to reverse temperature to F˚ (Fahrenheit). (The remote control operation overrides manual settings on unit)

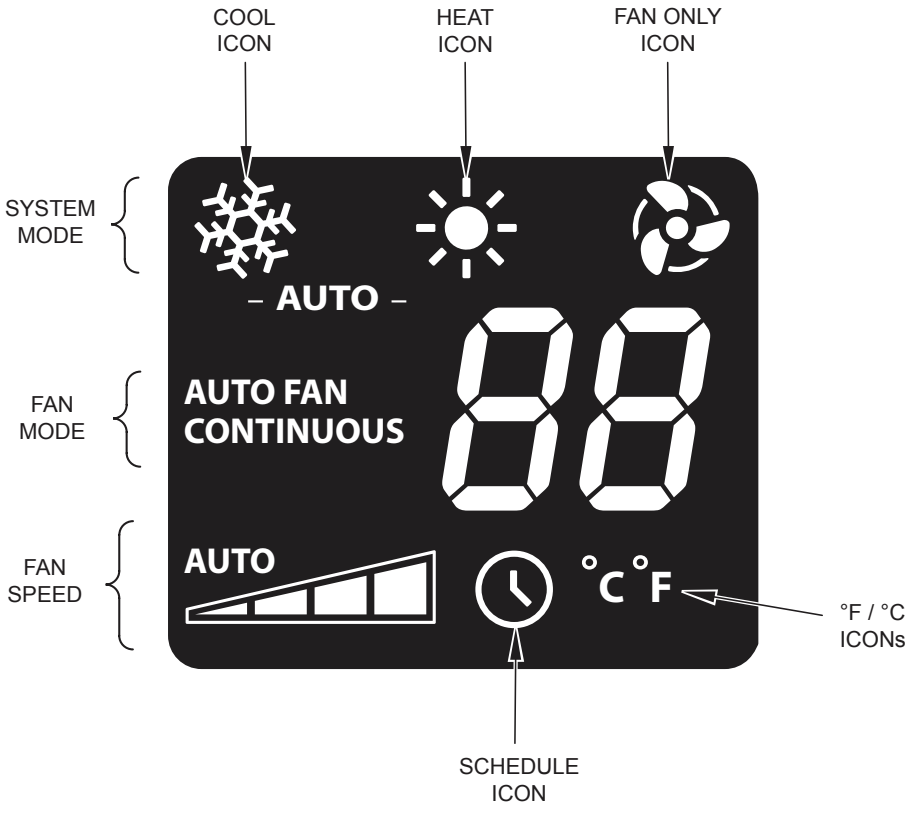
Remote Control Operation (Continued)

Figure 12



FRR081

Figure 13



FRR082

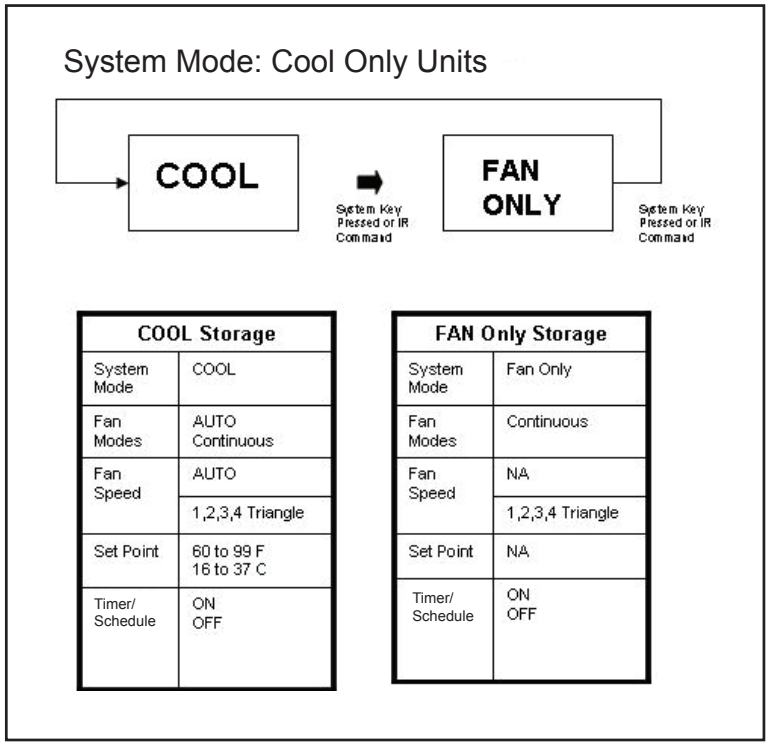
UNIT OPERATION

Front Panel

System Mode Sequence (TIMER/SCHEDULE = OFF)

There are two system modes of operation. One for a cool only unit (see figure 1) and one for a heat-cool unit (see figure 2). System parameters for each system mode are saved when exiting a system mode, and retrieved when entering a new system mode.

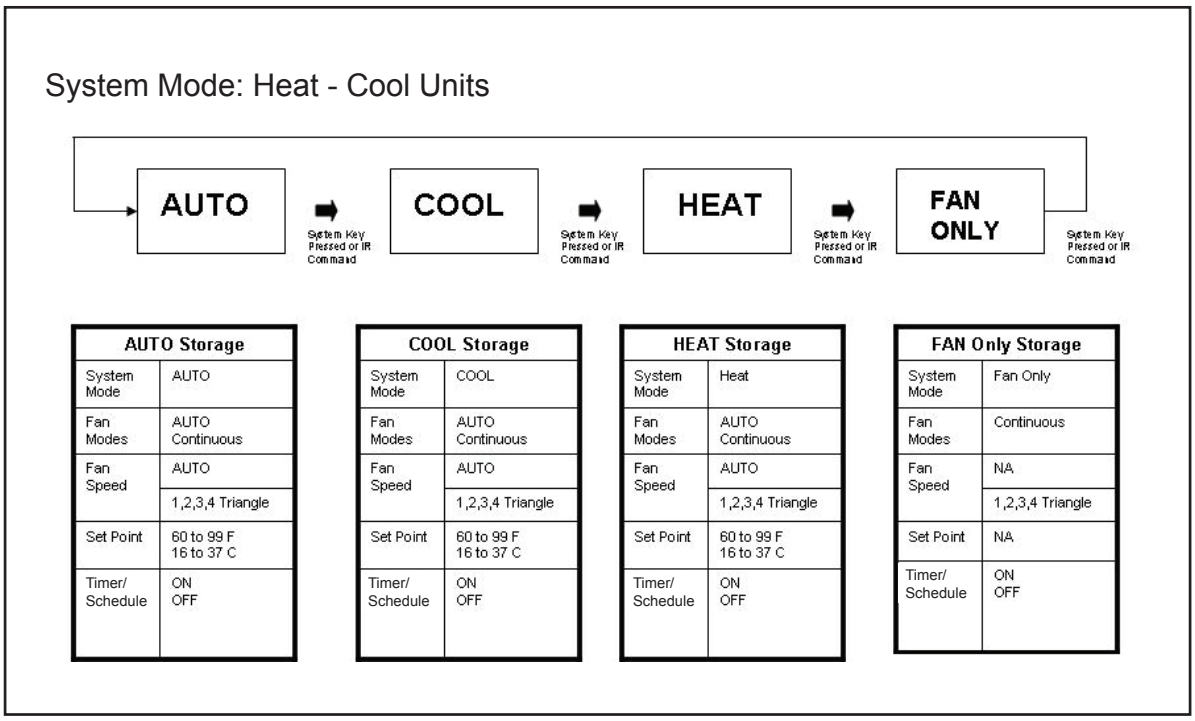
Figure 1



COOL Storage	
System Mode	COOL
Fan Modes	AUTO Continuous
Fan Speed	AUTO
	1,2,3,4 Triangle
Set Point	60 to 99 F 16 to 37 C
Timer/ Schedule	ON OFF

FAN Only Storage	
System Mode	Fan Only
Fan Modes	Continuous
Fan Speed	NA
	1,2,3,4 Triangle
Set Point	NA
Timer/ Schedule	ON OFF

Figure 2



AUTO Storage	
System Mode	AUTO
Fan Modes	AUTO Continuous
Fan Speed	AUTO
	1,2,3,4 Triangle
Set Point	60 to 99 F 16 to 37 C
Timer/ Schedule	ON OFF

COOL Storage	
System Mode	COOL
Fan Modes	AUTO Continuous
Fan Speed	AUTO
	1,2,3,4 Triangle
Set Point	60 to 99 F 16 to 37 C
Timer/ Schedule	ON OFF

HEAT Storage	
System Mode	Heat
Fan Modes	AUTO Continuous
Fan Speed	AUTO
	1,2,3,4 Triangle
Set Point	60 to 99 F 16 to 37 C
Timer/ Schedule	ON OFF

FAN Only Storage	
System Mode	Fan Only
Fan Modes	Continuous
Fan Speed	NA
	1,2,3,4 Triangle
Set Point	NA
Timer/ Schedule	ON OFF

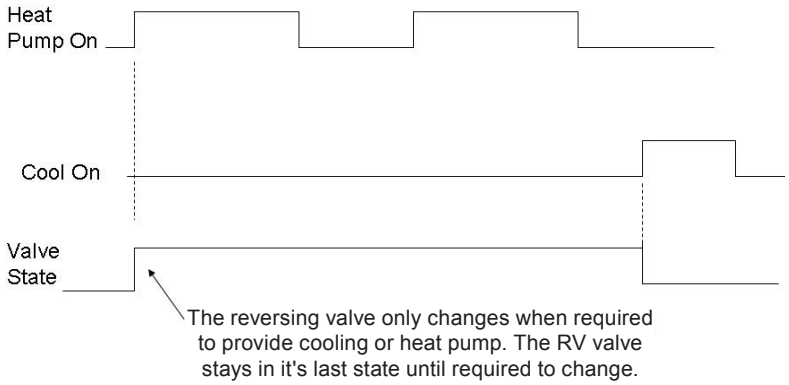
ELECTRONIC CONTROL SEQUENCE OF OPERATION

Compressor and Reversing Valve Control

Active Mode	Compressor	Reversing Valve State *
Cooling	On	De-Energized
Heat - Heat Pump	On	Energized
Heat - Electric	Off	
Fan Only	Off	

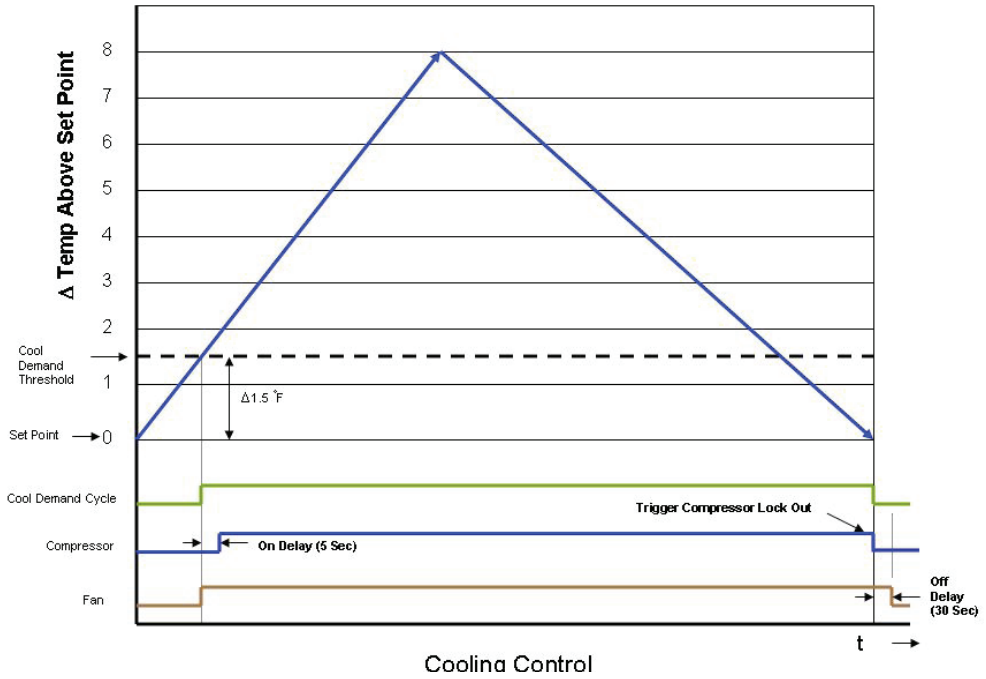
* The Reversing valve stays in the last state until a call for heat or cooling (see figure below)

Compressor Operation:



Cooling Mode

Once the ambient temperature rises past the cool demand threshold (Cool Set Point + 1.5 ˚F) (see figure below), and the compressor is not locked out, the cooling cycle begins. As shown in the figure below, the fan is started 5 seconds prior to the compressor. Once the ambient temperature has been lowered to the cool set point (Cool Set Point minus .25 ˚F), the cooling cycle starts to terminate by shutting off the compressor. After a 30 seconds delay, the fan is shut off. (See figure below for graphic details)



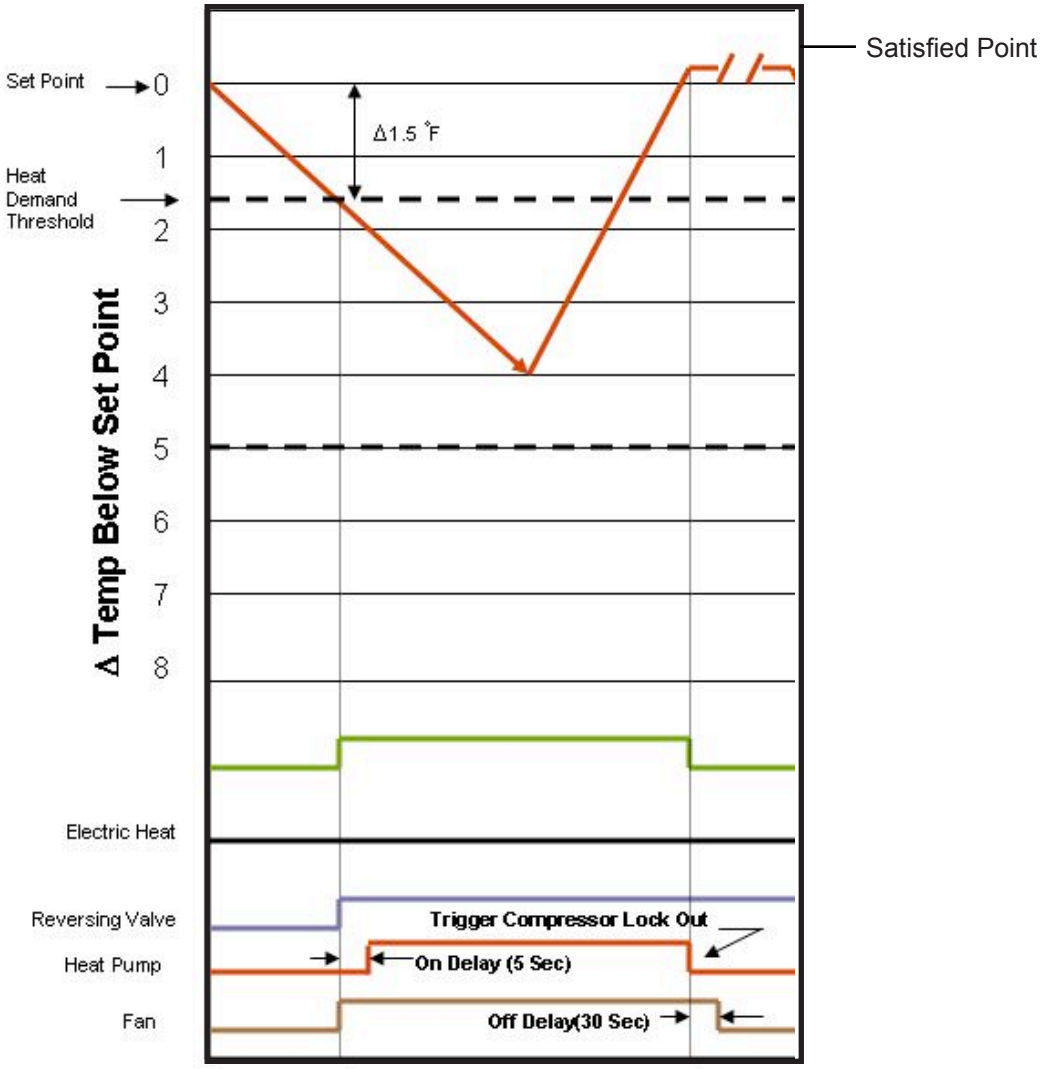
Cooling Control

Heating Mode Control Operation

There are two heating methods: Heat Pump and Electric Resistance Heat.
There are 3 types of units that provide heating: Heat Pump Only (Model YS10M10)
Heat Pump with Electric Heat and Cool with Electric Heat.

Heat Control Operation Heat Pump Only Unit (YS10M10 has no electric heat back-up)

Once the ambient temperature falls below the Heating Demand Threshold
(1.5 ˚F Below the Heat Set Point Temperature), the heating cycle begins. The fan is turned on 5 seconds before.
Once the ambient temperature has been raised to the Heat Satisfied Point (Set point + .25 ˚F), the compressor is turned off. The fan is turned off 15 seconds later. The figure below illustrates the basic heat pump operation.



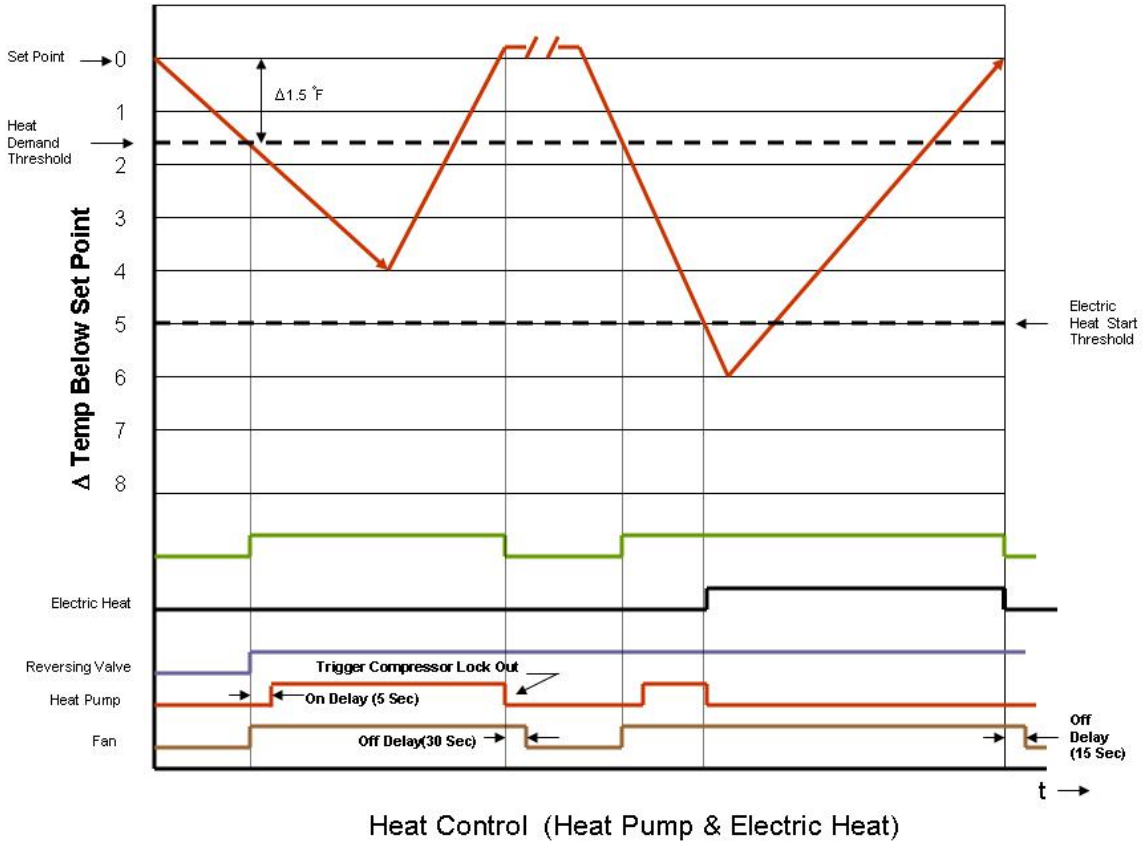
Heat Control (Heat Pump Only)

YS10M10 Heat Pump Defrost Cycle Operation

The defrost in this unit is an active reverse cycle. The defrost control runs in the background and determines when a defrost cycle is required. Once initiated, the defrost cycle runs to completion.
The defrost cycle can only be initiated when the heat pump is in operation. The compressor will not be turned off to avoid activating the compressor's time delay. The reversing valve will be switched to the cool mode position. The indoor fan/blower will be turned off. Once the defrost cycle is finished, the system should re-enter a heating demand cycle if required.
When the heat pump run time is 60 minutes or greater with an outdoor coil temperature of 26F degrees or lower, the control will run an active defrost for up to 6 minutes. When the temperature at the outdoor coil reaches 54F degrees, the heat pump heat will resume.

Heat Pump With Electric Heat Operation

This heating is more complex due to the possibility of two heating methods. If the ambient indoor temperature is below the heat demand threshold (1.5˚F below the heat set point temperature), and the compressor is not locked out, turn on compressor. If the ambient indoor temperature is 0.25˚F above the heat set point turn off the compressor.



Heat Control (Heat Pump & Electric Heat)

If the compressor is locked out & electric heat is available:
1. Turn on the electric heat until the compressor is not locked out.
2. After lockout, turn off the electric heat, wait 5 seconds, then turn on the compressor.

If Electric Heat is Available

After the Heat button is initially pressed, the unit will run the electric heater first until the initial set point is satisfied (**Hot Start Feature**). After the initial start, the unit will switch to Heat Pump heat and decide between Heat Pump heat and Electric heat based on the following two monitored conditions:

Condition 1

If the outdoor coil temperature sensor drops to 30 ˚F or less for 2 consecutive minutes, the unit will switch to electric heat if available. Thereafter, the unit will switch back to Heat Pump heat if the outdoor coil temperature sensor rises to 45 ˚F or greater.

If Electric Heat is not available (out of order) and the outdoor coil temperature sensor drops to 30 ˚F or less for 2 consecutive minutes, then the compressor and fan will turn off. Thereafter, the unit will switch back to Heat Pump heat if the outdoor coil temperature rises to 45 ˚F or greater.

Heat Pump With Electric Heat Operation (Continued)

Condition 2

If the Δ (delta) (set point temperature minus the ambient indoor temperature) is greater than 5 ˚F, then the unit will switch to electric heat, if available. The unit will continue to operate with electric heat until the heat demand is satisfied. Note that the electric heat switches on after the Δ temp passes 5°F and the heat pump switches off. Also note that the electric heat will run until the heat demand is satisfied. When another heat demand cycle is initiated, the heat pump will run unless the Δ temp is greater than the electric heat threshold.

Automatic Emergency Heat

If the sealed system fails with a bad reversing valve or anything that causes the indoor coil to get colder than the indoor ambient temperature:

1) If the indoor coil thermistor senses a 5 degree temperature drop as compared to the ambient temperature thermistor and this lasts up to 5 minutes, the control board will switch the unit to electric heat and continue heating with it.

2) At this point, error code 15 is generated; heat pump failure. Indoor coil temperature lower than indoor ambient temperature for 5 or more degrees for 5 consecutive minutes.

Note: It is Ok to continue to use the unit with the electric heater until the heat pump is repaired.

Electric Heat Operation in Cool with Electric Heat Units

When in the Heat mode, with and without Fan Mode Auto (Fan cycling):
If the indoor ambient temperature is below the Heat Demand Threshold (Heat Set Point minus 1.5 ˚F), turn on electric heat. If Ambient is 0.3 ˚F above the Heat Set Point turn off the electric heat.

System Mode Auto

This mode provides automatic change over between cool and heat. The auto mode runs based on the room ambient temperature vs. the Demand Thresholds. It is only available in Heat-Cool Unit.

Notes:

There is a buffer zone between the cool and heat set points where no heating or cooling is allowed to occur. It is critical that the Cool Demand Threshold be greater than the Heat Demand Threshold by a minimum of 3° while in the Auto System Mode. For example, if a user enters a value for the Auto Cooling Set Point that violates the minimum Δ 3° rule, the Auto Heating Set Point will adjust accordingly.

Automatic Change Over Delay (Cool with Heat Units)

The change over delay ensures that any system heating or cooling over shoot does not trigger an opposite demand cycle. The change over delay = 15 min. This timer blocks the opposite demand cycle from running until the timer expires. As an example, if the last demand was a cool cycle, and another cool cycle is requested, the timer will not block the request. However, if the last demand cycle was a cool cycle, and heat cycle is requested, the timer will block the request until the change over delay is expired.

Compressor Lock Out Time

The lockout feature ensures that the compressor is de-energized for a period of time. The timer varies randomly from 180 to 240 seconds
The compressor lockout is initiated every time the compressor is “off” due to:

(1) Satisfying the temperature set point
(2) Changing mode to fan only or heat
(3) Turning the unit off
(4) Control is first plugged in or power is restored after failure
(5) Line power is restored from a brown out condition

Wait ICON (Hour Glass ⧖)

The wait icon will be turned on when the compressor is locked out and during demand for cooling or heat pump compressor operation. The Wait ICON will be turned off when the condition clears.

Cooling Fan Delay

Fan cycle/Auto mode only
When unit cycles cooling ON – starts the fan 5 seconds EARLY. When unit cycles cooling OFF – DELAYS the fan off for 30 seconds
Note: this fan delay is disabled during Test Mode

Heating Fan Delay

This is only for fan Mode Auto (Fan cycles with cool/heat operation) and not for continuous fan mode. When unit cycles Heating ON – starts the fan 5 seconds EARLY. When unit cycles Heating OFF – DELAYS the fan off for 15 seconds
Note: the fan delay is disabled during Test Mode

Fan Speed Change Delay

Relay activation is delayed by a minimum number of seconds. The default for this value is 2 seconds and is used to eliminate relay chatter.

Fan Only System Mode

The fan is turned on and runs at the specified manually set speed.
Only the Fan is turned on. Cool or Heat operation are off.
(This is different than FAN MODE CONTINUOUS where the fan is on with the cool or heat operation).

Fan Only Rules

1. If the SYSTEM FAN ONLY MODE is selected, the Auto fan mode is disabled, and the fan mode is forced to continuous. In addition, the auto fan speed is disabled. If the user presses the fan speed key, the menu will skip over the auto selection. The set point temperature display is off.
2. Any fan speed may be manually selected during Fan Only Mode.

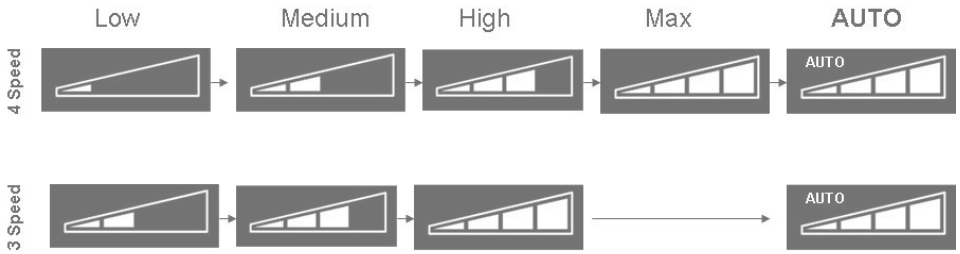
Fan Operation (Front Panel Mode)

Heat – Cool – Auto – Fan Only
Models starting with SS, SM have 4 speeds. Models with SL, and all Kuhl+ have 3 speeds

		Speed Selection				
		1	2	3	4	AUTO
Fan	Continuous	"On" "	On"	"On" "	On"	AUTO Operation, but never turns Off. Uses cool set point or heat set point vs. ambient temperature. When there is no demand, operate at the lowest available speed.
	AUTO	Turns On or Off with heat or cool demand	Turns On or Off with heat or cool demand	Turns On or Off with heat or cool demand	Turns On or Off with heat or cool demand	AUTO operation turns On or Off with heat or cool demand Uses cool set point or heat set point vs. ambient temperature
Mode	Fan Only	"On" "	On"	"On" "	On"	Disabled

Fan ICON Detail

The system may have a 3 or 4 speed fan. The Fan Speed ICON will Display as per the table below.



Note that in the AUTO mode, the speed of the fan will be shown by illuminating the number of bars in the speed triangle.

Fan Relay Operation

Using the Front Panel

	2 Speed Fan	3 Speed Fan	4 Speed Fan
Relay 4			Max
Relay 3	High	High	High
Relay 2		Med	Med
Relay 1	Low	Low	Low

LCD Display Text

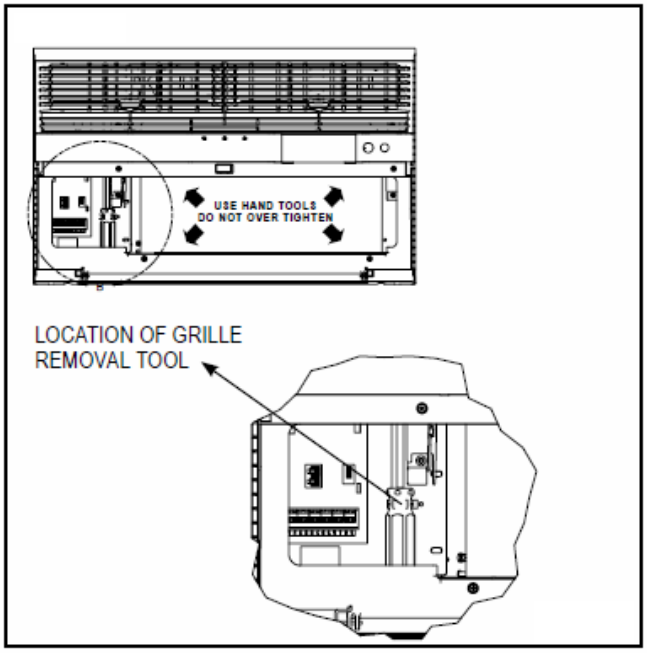
REMOVING THE FRONT COVER

⚠ WARNING

ELECTRIC SHOCK HAZARD

Disconnect power to the unit before servicing. Failure to follow this warning could result in serious injury or death.

Remove the decorative front cover by using the tool provided (see figure below).



Tighten the four (4) captive screws as indicated by the arrows in the figure above before closing the front panel **(do not over tighten)**. Ensure the filter is in place. Make sure curtains do not block the side air intake

Notes on reattaching the decorative front cover: Align the cord notch over the cord and center the fresh air lever. **Align the cover over the User Interface (UI) to ensure it is clear around it and it does not depress any buttons. If not installed correctly the wrench alert symbol could flash.**

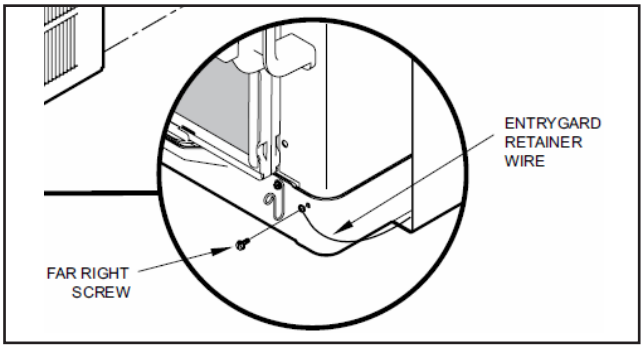
REMOVING THE CHASSIS

⚠ WARNING

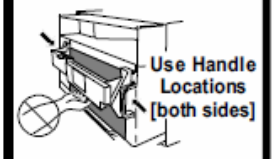
ELECTRIC SHOCK HAZARD

Disconnect power to the unit before servicing. Failure to follow this warning could result in serious injury or death.

Remove the decorative front cover. (See figure at left). Remove the chassis Entrygard Retainer Wire by removing the screw at the front right bottom corner (See Figure below). Save this screw for reattachment after reinstalling the chassis.



⚠ CAUTION

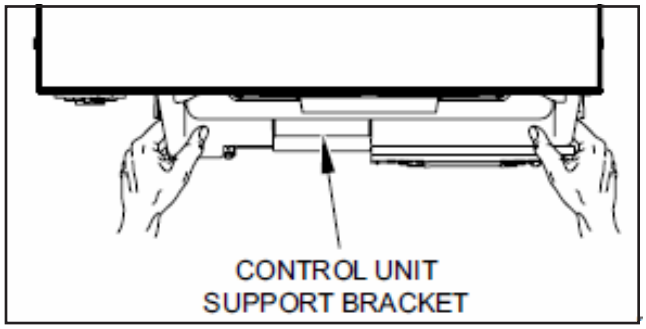


Handle Use

Use handle on both sides to pull unit from sleeve.

Do not push, pull or lift from center of support.

Hold the cabinet stationary then use the hand grips on both ends of the control unit support bracket to pull the chassis out of the cabinet (see below).



Before reinserting the chassis into the sleeve ensure to properly reinstall the chassis seal gasket.

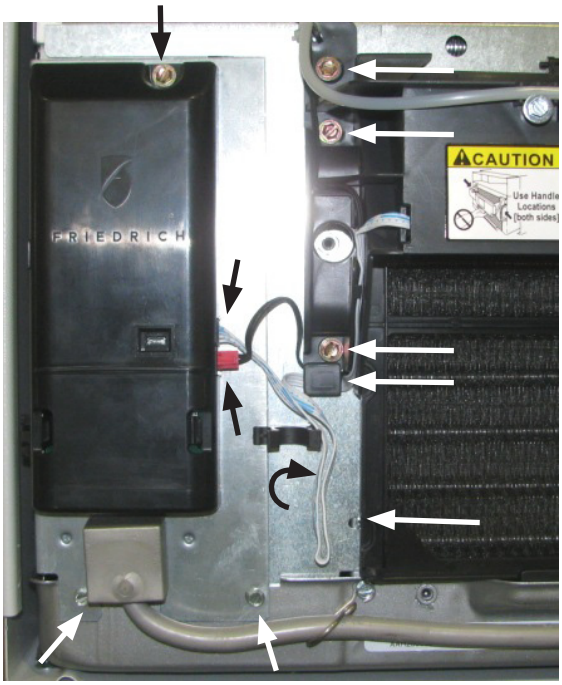
REPLACING THE INDOOR COIL THERMISTOR

⚠ WARNING

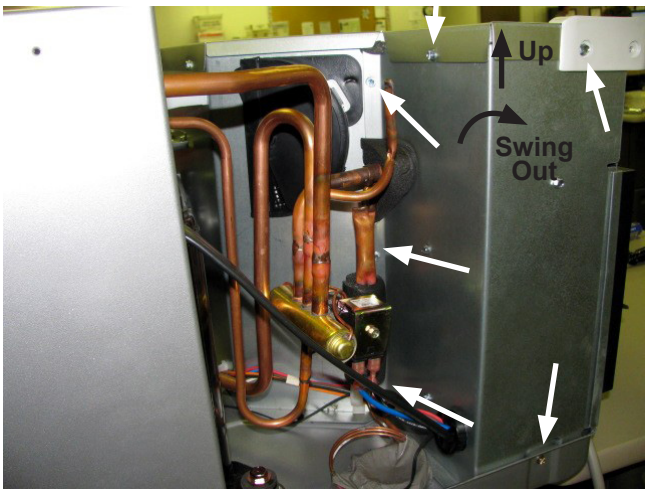
ELECTRIC SHOCK HAZARD

Disconnect power to the unit before servicing. Failure to follow this warning could result in serious injury or death.

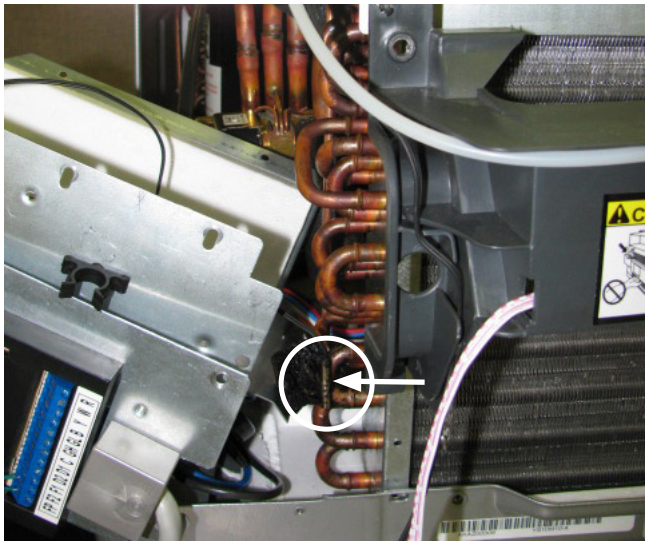
Remove the decorative front cover (see page 29). Remove all indicated screws below (8 total, see figure below). Remove the Discharge Sensor and the User Interface plugs from the control board.



Remove the screws indicated at the side and back plate (6 total, see figure below). Partially lift the top cover and at the same time carefully swing out from the top, the back and side plate.



Replace the indoor coil sensor. Ensure to properly clip and insulate it at the same location (see figure below).



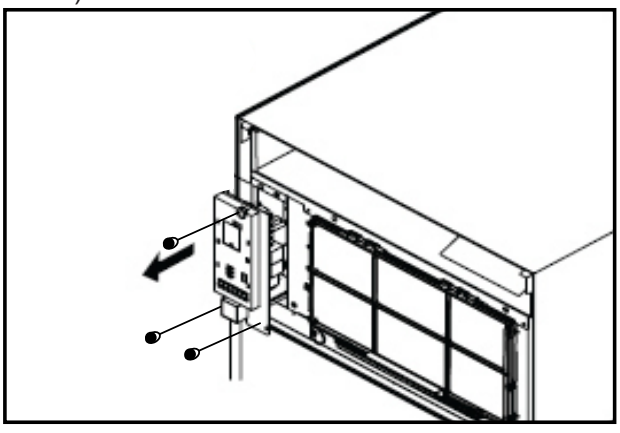
REPLACING THE CONTROL BOARD

⚠ WARNING

ELECTRIC SHOCK HAZARD

Disconnect power to the unit before servicing. Failure to follow this warning could result in serious injury or death.

Remove the decorative front cover (see page 29).
Disconnect discharge sensor plug (red)
Disconnect the User Interface plug (white)
Remove the 3 screws indicated below.
Pull control board and mount plate out and disconnect the following connectors from it:
Power, capacitor, thermistors, fan, reversing valve and heater.
Remove the hex screw holding the control board to its mount plate. Pull out the control board (see figure below).



30

Airflow Selection and Adjustment

Air flow direction adjustment

The airflow path may be adjusted to distribute air independently from the left or right side of the discharge opening. Each of the banks of louvers can be directed left, right, up or down in order to achieve the most optimum airflow positioning.

To adjust airflow direction grab the lever in the center of the louver bank and move it in the direction that you would like the air to be directed. Please note that it is normal that airflow may be stronger out of one side of the louvers than the other.

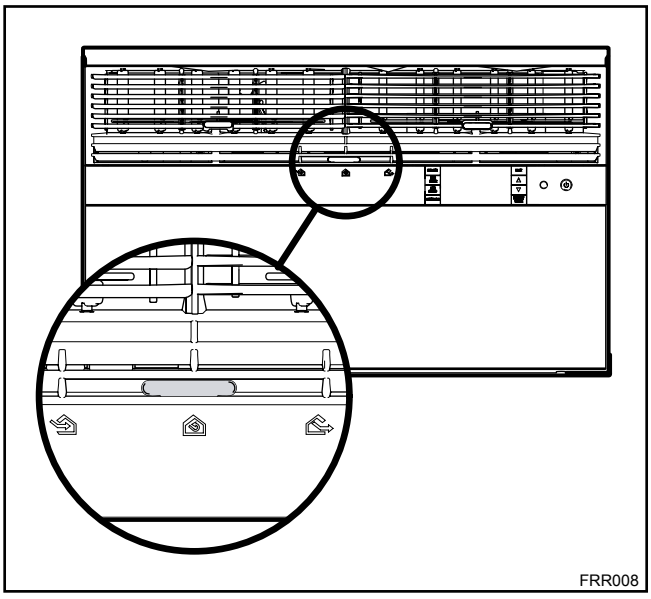
Fresh air and exhaust control

Your air conditioner has the ability to bring fresh air into the room or exhaust stale air out of the room. The control slide is found on the upper part of the unit (See Figure).

TO BRING IN FRESH AIR – Move the lever to the ***Fresh Air*** position which allows outside air to enter the room. This is useful in fall and spring as a means of bringing in fresh outside air when using FAN ONLY . It can also be used in the summer with the compressor in the Cooling Mode if you wish.

TO EXHAUST INDOOR AIR – Move the lever to the ***Exhaust*** position. This will allow stale air to be expelled to the outside of the dwelling. This is especially handy in the spring or fall when indoor air tends to get stale, or after a social gathering involving smokers, or to remove cooking odors.

BEST PERFORMANCE – Move the lever to the ***Re-Circulate Position***. This is the most efficient mode for cooling and heating.



COMPONENTS TESTING

FAN MOTOR

A single phase permanent split capacitor motor is used to drive the evaporator blower and condenser fan. A self-resetting overload is located inside the motor to protect against high temperature and high amperage conditions. (See Figure 23)

⚠ WARNING

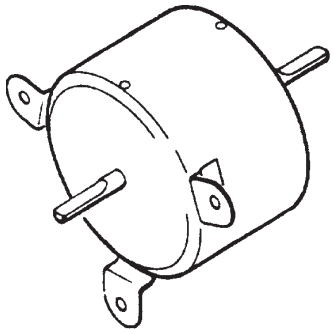
ELECTRIC SHOCK HAZARD

Disconnect power to the unit before servicing. Failure to follow this warning could result in serious injury or death.

BLOWER/FAN MOTOR - TEST

1. Determine that capacitor is serviceable.
2. Disconnect fan motor wires from fan speed switch or system switch.
3. Apply "live" test cord probes on black wire and common terminal of capacitor. Motor should run at high speed.
4. Apply "live" test cord probes on red wire and common terminal of capacitor. Motor should run at low speed.
5. Apply "live" test cord probes on each of the remaining wires from the speed switch or system switch to test intermediate speeds. If the control is in the "MoneySaver" mode and the thermostat calls for cooling, the fan will start - then stop after approximately 2 minutes; then the fan and compressor will start together approximately 2 minutes later.

Blower/Fan Motor



CAPACITORS

⚠ WARNING

ELECTRIC SHOCK HAZARD

Turn off electric power before servicing. Discharge capacitor with a 20,000 Ohm 2 Watt resistor before handling.

Failure to do so may result in personal injury, or death.

Many motor capacitors are internally fused. Shorting the terminals will blow the fuse, ruining the capacitor. A 20,000 ohm 2 watt resistor can be used to discharge capacitors safely. Remove wires from capacitor and place resistor across terminals. When checking a dual capacitor with a capacitor analyzer or ohmmeter, both sides must be tested.

Capacitor Check with Capacitor Analyzer

The capacitor analyzer will show whether the capacitor is "open" or "shorted." It will tell whether the capacitor is within its micro farads rating and it will show whether the capacitor is operating at the proper power-factor percentage. The instrument will automatically discharge the capacitor when the test switch is released.

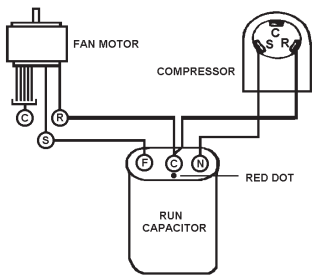
Capacitor Connections

The starting winding of a motor can be damaged by a shorted and grounded running capacitor. This damage usually can be avoided by proper connection of the running capacitor terminals.

From the supply line on a typical 230 volt circuit, a 115 volt potential exists from the "R" terminal to ground through a possible short in the capacitor. However, from the "S" or start terminal, a much higher potential, possibly as high as 400 volts, exists because of the counter EMF generated in the start winding. Therefore, the possibility of capacitor failure is much greater when the identified terminal is connected to the "S" or start terminal. The identified terminal should always be connected to the supply line, or "R" terminal, never to the "S" terminal.

When connected properly, a shorted or grounded running capacitor will result in a direct short to ground from the "R" terminal and will blow the line fuse. The motor protector will protect the main winding from excessive temperature.

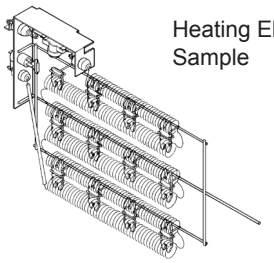
Dual Rated Run Capacitor Hook-up



COMPONENTS TESTING (continued)

HEATING ELEMENT

All heat pumps and electric heat models are equipped with a heating element with the exception of model YS10M10. The other "YS" and "ES" models are equipped with a 3.3 KW element. The "YM" and "EM" models are equipped with a 4.0 KW element. The "YL" and "EL" models are equipped with a 5.2 KW element.



Heating Element Sample

The heating element contains a fuse link and a heater limit switch. The fuse link is in series with the power supply and will open and interrupt the power when the temperature reaches 199°F or a short circuit occurs in the heating element. Once the fuse link separates, a new fuse link must be installed.

NOTE: Always replace with the exact replacement.
The heater element has a high limit control. This control is a bimetal thermostat mounted in the top of the heating element.

Should the fan motor fail or filter become clogged, the high limit control will open and interrupt power to the heater before reaching an unsafe temperature condition.

The control is designed to open at 110°F ±6°F. Test continuity below 110°F or when it is cooled off.

HEATING ELEMENT (Heat Pump Models)

The heating element for the "Y" model is energized by an outdoor thermistor via the electronic control board. The outdoor defrost thermistor is adjusted at a predetermined temperature of approximately 30 degrees Fahrenheit and sensed for two consecutive minutes, to stop the compressor and turn on the heating element.

TESTING THE HEATING ELEMENT

⚠ WARNING

ELECTRIC SHOCK HAZARD

Disconnect power to the unit before servicing. Failure to follow this warning could result in serious injury or death.

Testing of the elements can be made with an ohmmeter across the terminals after the connecting wires have been removed. A cold resistance reading of approximately 14.5 ohms for the 3.3 KW heater, 11.9 ohms for the 4.0 KW heater and 9.15 ohms for the 5.2 KW heater should be registered.

DRAIN PAN VALVE

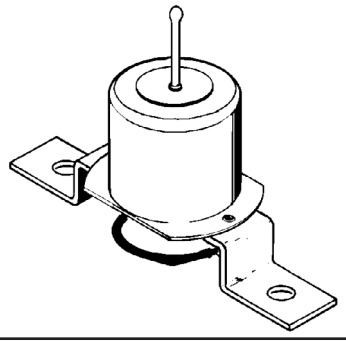
During the cooling mode of operation, condensate which collects in the drain pan is picked up by the condenser fan blade and sprayed onto the condenser coil. This assists in cooling the refrigerant plus evaporating the water.

During the heating mode of operation, it is necessary that water be removed to prevent it from freezing during cold outside temperatures. This could cause the condenser fan blade to freeze in the accumulated water and prevent it from turning.

To provide a means of draining this water, a bellows type drain valve is installed over a drain opening in the base pan.

This valve is temperature sensitive and will open when the outside temperature reaches 40°F. The valve will close gradually as the temperature rises above 40°F to fully close at 60°F.

Bellows Assembly Drain Pan Valve



COMPONENTS TESTING (continued)

Testing the User Interface and the Electronic Control Board

⚠ WARNING

ELECTRIC SHOCK HAZARD
Turn off electric power before service or installation. Extreme care must be used, if it becomes necessary to work on equipment with power applied.

Failure to do so could result in serious injury or death.

If the User Interface does not turn on:

1. Make sure the unit has the proper voltage and that it is turned on.

2. Disconnect the User Interface's wire harness on the control board.

3. Using a voltmeter, check the top and bottom pins of the male connector (see picture below). There should be 5VDC

4. If there is no voltage, replace the electronic control board.

6. If the connections and the wire harness are good, replace the User Interface.

User Interface



Control Board



Micro USB port for KWIFI adaptor and offline scheduler. (See page #11)

User Interface Connector

Check here for 5VDC. If no voltage, replace board. If there is 5VDC, check connections and cable. If ok, replace User Interface.

REFRIGERATION SEQUENCE OF OPERATION

A good understanding of the basic operation of the refrigeration system is essential for the service technician. Without this understanding, accurate troubleshooting of refrigeration system problems will be more difficult and time consuming, if not (in some cases) entirely impossible. The refrigeration system uses four basic principles (laws) in its operation they are as follows:

1. "Heat always flows from a warmer body to a cooler body."
2. "Heat must be added to or removed from a substance before a change in state can occur"
3. "Flow is always from a higher pressure area to a lower pressure area."
4. "The temperature at which a liquid or gas changes state is dependent upon the pressure."

The refrigeration cycle begins at the compressor. Starting the compressor creates a low pressure in the suction line which draws refrigerant gas (vapor) into the compressor. The compressor then "compresses" this refrigerant, raising its pressure and its (heat intensity) temperature.

The refrigerant leaves the compressor through the discharge Line as a hot High pressure gas (vapor). The refrigerant enters the condenser coil where it gives up some of its heat. The condenser fan moving air across the coil's finned surface facilitates the transfer of heat from the refrigerant to the relatively cooler outdoor air.

When a sufficient quantity of heat has been removed from the refrigerant gas (vapor), the refrigerant will "condense" (i.e. change to a liquid). Once the refrigerant has been condensed (changed) to a liquid it is cooled even further by the air that continues to flow across the condenser coil.

The RAC design determines at exactly what point (in the condenser) the change of state (i.e. gas to a liquid) takes place. In all cases, however, the refrigerant must be totally condensed (changed) to a Liquid before leaving the condenser coil.

The refrigerant leaves the condenser Coil through the liquid line as a warm high pressure liquid. It next will pass through the refrigerant drier (if so equipped). It is the function of the drier to trap any moisture present in the system, contaminants, and large particulate matter.

The liquid refrigerant next enters the metering device. The metering device is a capillary tube. The purpose of the metering device is to "meter" (i.e. control or measure) the quantity of refrigerant entering the evaporator coil.

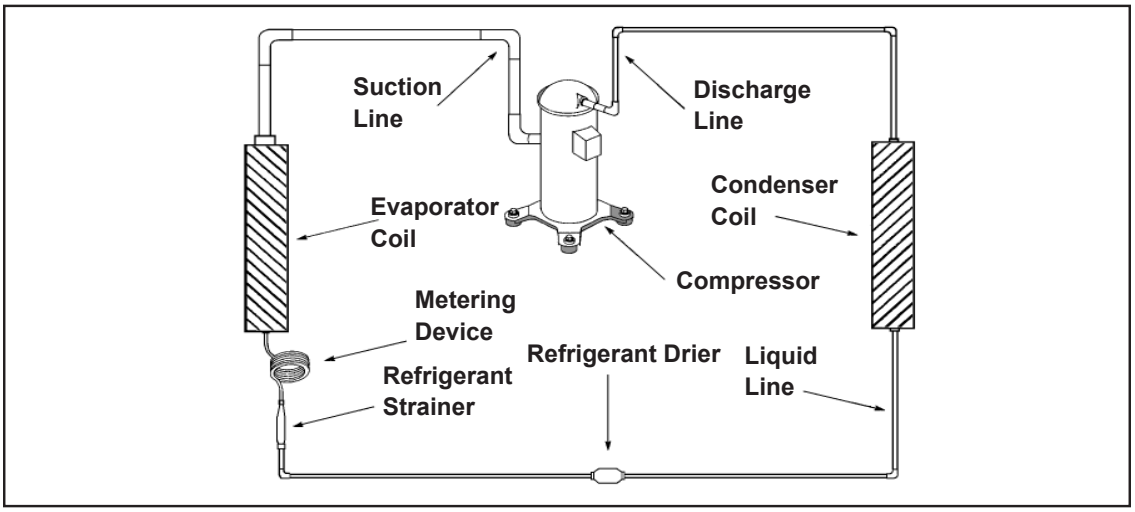
In the case of the capillary tube this is accomplished (by design) through size (and length) of device, and the pressure difference present across the device.

Since the evaporator coil is under a lower pressure (due to the suction created by the compressor) than the liquid line, the liquid refrigerant leaves the metering device entering the evaporator coil. As it enters the evaporator coil, the larger area and lower pressure allows the refrigerant to expand and lower its temperature (heat intensity). This expansion is often referred to as "boiling". Since the unit's blower is moving indoor air across the finned surface of the evaporator coil, the expanding refrigerant absorbs some of that heat. This results in a lowering of the indoor air temperature, hence the "cooling" effect.

The expansion and absorbing of heat cause the liquid refrigerant to evaporate (i.e. change to a gas). Once the refrigerant has been evaporated (changed to a gas), it is heated even further by the air that continues to flow across the evaporator coil.

The particular system design determines at exactly what point (in the evaporator) the change of state (i.e. liquid to a gas) takes place. In all cases, however, the refrigerant must be totally evaporated (changed) to a gas before leaving the evaporator coil.

The low pressure (suction) created by the compressor causes the refrigerant to leave the evaporator through the suction line as a cool low pressure vapor. The refrigerant then returns to the compressor, where the cycle is repeated.



R-410A SEALED SYSTEM REPAIR CONSIDERATIONS

⚠ WARNING	
	**Refrigeration system under high pressure** Do not puncture, heat, expose to flame or incinerate. Only certified refrigeration technicians should service this equipment. R410A systems operate at higher pressures than R22 equipment. Appropriate safe service and handling practicces must be used. Only use gauge sets designed for use with R410A. Do not use standard R22 gauge sets.

The following is a list of important considerations when working with R-410A equipment

- R-410A pressure is approximately 60% higher than R-22 pressure.
- R-410A cylinders must not be allowed to exceed 125 F, they may leak or rupture.
- R-410A must never be pressurized with a mixture of air, it may become flammable.
- Servicing equipment and components must be specifically designed for use with R-410A and dedicated to prevent contamination.
- Manifold sets must be equipped with gauges capable of reading 750 psig (high side) and 200 psig (low side), with a 500-psig low-side retard.
- Gauge hoses must have a minimum 750-psig service pressure rating
- Recovery cylinders must have a minimum service pressure rating of 400 psig, (DOT 4BA400 and DOT BW400 approved cylinders).
- POE (Polyol-Ester) lubricants must be used with R-410A equipment.
- To prevent moisture absorption and lubricant contamination, do not leave the refrigeration system open to the atmosphere longer than 1 hour.
- Weigh-in the refrigerant charge into the high side of the system.
- Introduce liquid refrigerant charge into the high side of the system.
- For low side pressure charging of R-410A, use a charging adaptor.
- Use Friedrich approved R-410A filter dryers only.

R-410A SEALED REFRIGERATION SYSTEM REPAIRS

IMPORTANT

SEALED SYSTEM REPAIRS TO COOL-ONLY MODELS REQUIRE THE INSTALLATION OF A LIQUID LINE DRIER.

EQUIPMENT REQUIRED:

1. Voltmeter
2. Ammeter
3. Ohmmeter
4. E.P.A. Approved Refrigerant Recovery System
5. Vacuum Pump (capable of 200 microns or less vacuum.)
6. Acetylene Welder
7. Electronic Halogen Leak Detector capable of detecting HFC (Hydrofluorocarbon) refrigerants.
8. Accurate refrigerant charge measuring device such as:
   a. Balance Scales - 1/2 oz. accuracy
   b. Charging Board - 1/2 oz. accuracy
9. High Pressure Gauge - (0 to 750 lbs.)
10. Low Pressure Gauge - (-30 to 200 lbs.)
11. Vacuum Gauge - (0 - 1000 microns)
12. Facilities for flowing nitrogen through refrigeration tubing during all brazing processes.

EQUIPMENT MUST BE CAPABLE OF:

1. Recovering refrigerant to EPA required levels.
2. Evacuation from both the high side and low side of the system simultaneously.
3. Introducing refrigerant charge into high side of the system.
4. Accurately weighing the refrigerant charge introduced into the system.

⚠ WARNING



RISK OF ELECTRIC SHOCK

Unplug and/or disconnect all electrical power to the unit before performing inspections, maintenances or service.

Failure to do so could result in electric shock, serious injury or death.

⚠ WARNING



HIGH PRESSURE HAZARD

Sealed Refrigeration System contains refrigerant and oil under high pressure.

Proper safety procedures must be followed, and proper protective clothing must be worn when working with refrigerants.

Failure to follow these procedures could result in serious injury or death.

Refrigerant Charging

NOTE: Because the RAC system is a sealed system, service process tubes will have to be installed. First install a line tap and remove refrigerant from system. Make necessary sealed system repairs and vacuum system. Crimp process tube line and solder end shut. Do not leave a service valve in the sealed system.

Proper refrigerant charge is essential to proper unit operation. Operating a unit with an improper refrigerant charge will result in reduced performance (capacity) and/or efficiency. Accordingly, the use of proper charging methods during servicing will insure that the unit is functioning as designed and that its compressor will not be damaged.

Too much refrigerant (overcharge) in the system is just as bad (if not worse) than not enough refrigerant (undercharge). They both can be the source of certain compressor failures if they remain uncorrected for any period of time. Quite often, other problems (such as low air flow across evaporator, etc.) are misdiagnosed as refrigerant charge problems. The refrigerant circuit diagnosis chart will assist you in properly diagnosing these systems.

An overcharged unit will at times return liquid refrigerant (slugging) back to the suction side of the compressor eventually causing a mechanical failure within the compressor. This mechanical failure can manifest itself as valve failure, bearing failure, and/or other mechanical failure. The specific type of failure will be influenced by the amount of liquid being returned, and the length of time the slugging continues.

Not enough refrigerant (undercharge) on the other hand, will cause the temperature of the suction gas to increase to the point where it does not provide sufficient cooling for the compressor motor. When this occurs, the motor winding temperature will increase causing the motor to overheat and possibly cycle open the compressor overload protector. Continued overheating of the motor windings and/or cycling of the overload will eventually lead to compressor motor or overload failure.

Method Of Charging / Repairs

The acceptable method for charging the sealed system is the Weighed in Charge Method. The weighed in charge method is applicable to all units. It is the preferred method to use, as it is the most accurate.

The weighed in method should always be used whenever a charge is removed from a unit such as for a leak repair, compressor replacement, or when there is no refrigerant charge left in the unit. To charge by this method, requires the following steps:

1. Install a piercing valve to remove refrigerant from the sealedsystem. (Piercing valve must be removed from the system before recharging.)
2. Recover Refrigerant in accordance with EPA regulations.

⚠ WARNING



BURN HAZARD

Proper safety procedures must be followed, and proper protective clothing must be worn when working with a torch.

Failure to follow these procedures could result in moderate or serious injury.

3. Install a process tube to sealed system.

⚠ CAUTION



FREEZE HAZARD

Proper safety procedures must be followed, and proper protective clothing must be worn when working with liquid refrigerant.

Failure to follow these procedures could result in minor to moderate injury.

4. Make necessary repairs to system.
5. Evacuate system to 200 microns or less.
6. Weigh in refrigerant with the property quantity of R-410A refrigerant.
7. Start unit, and verify performance.

⚠ WARNING



BURN HAZARD

Proper safety procedures must be followed, and proper protective clothing must be worn when working with a torch.

Failure to follow these procedures could result in moderate or serious injury.

8. Crimp the process tube and solder the end shut.

⚠ WARNING



ELECTRIC SHOCK HAZARD
Turn off electric power before service or installation.

Extreme care must be used, if it becomes necessary to work on equipment with power applied.

Failure to do so could result in serious injury or death.

⚠ WARNING



HIGH PRESSURE HAZARD
Sealed Refrigeration System contains refrigerant and oil under high pressure.

Proper safety procedures must be followed, and proper protective clothing must be worn when working with refrigerants.

Failure to follow these procedures could result in serious injury or death.

Undercharged Refrigerant Systems

An undercharged system will result in poor performance (low pressures, etc.) in both the heating and cooling cycle.

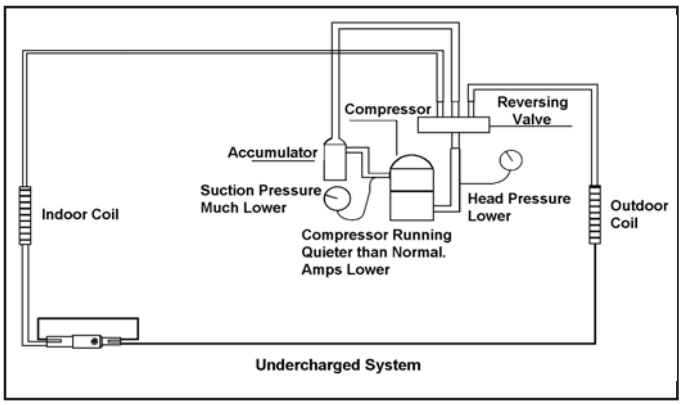
Whenever you service a unit with an undercharge of refrigerant, always suspect a leak. The leak must be repaired before charging the unit.

To check for an undercharged system, turn the unit on, allow the compressor to run long enough to establish working pressures in the system (15 to 20 minutes).

During the cooling cycle you can listen carefully at the exit of the metering device into the evaporator; an intermittent hissing and gurgling sound indicates a low refrigerant charge. Intermittent frosting and thawing of the evaporator is another indication of a low charge, however, frosting and thawing can also be caused by insufficient air over the evaporator.

Checks for an undercharged system can be made at the compressor. If the compressor seems quieter than normal, it is an indication of a low refrigerant charge.

A check of the amperage drawn by the compressor motor should show a lower reading. (Check the Unit Specification.) After the unit has run 10 to 15 minutes, check the gauge pressures. Gauges connected to system with an undercharge will have low head pressures and substantially low suction pressures.



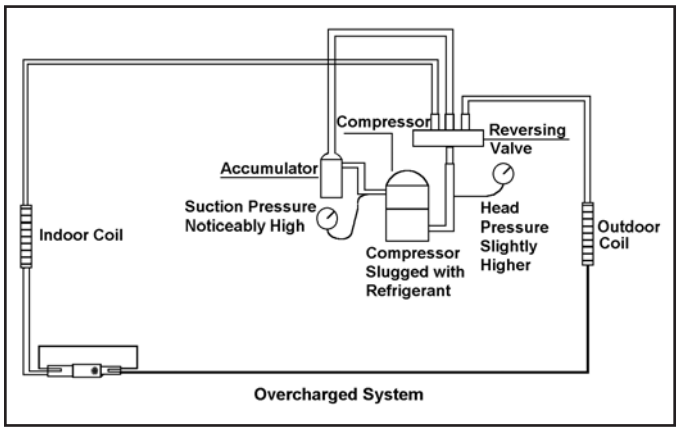
Overcharged Refrigerant Systems

Compressor amps will be near normal or higher. Noncondensables can also cause these symptoms. To confirm, remove some of the charge, if conditions improve, system may be overcharged. If conditions don't improve, Noncondensables are indicated.

Whenever an overcharged system is indicated, always make sure that the problem is not caused by air flow problems. Improper air flow over the evaporator coil may indicate some of the same symptoms as an over charged system.

An overcharge can cause the compressor to fail, since it would be "slugged" with liquid refrigerant.

The charge for any system is critical. When the compressor is noisy, suspect an overcharge, when you are sure that the air quantity over the evaporator coil is correct. Icing of the evaporator will not be encountered because the refrigerant will boil later if at all. Gauges connected to system will usually have higher head pressure (depending upon amount of over charge). Suction pressure should be slightly higher.



Restricted Refrigerant System

Troubleshooting a restricted refrigerant system can be difficult. The following procedures are the more common problems and solutions to these problems. There are two types of refrigerant restrictions: Partial restrictions and complete restrictions.

A partial restriction allows some of the refrigerant to circulate through the system.

With a complete restriction there is no circulation of refrigerant in the system.

Restricted refrigerant systems display the same symptoms as a “low-charge condition.”

When the unit is shut off, the gauges may equalize very slowly.

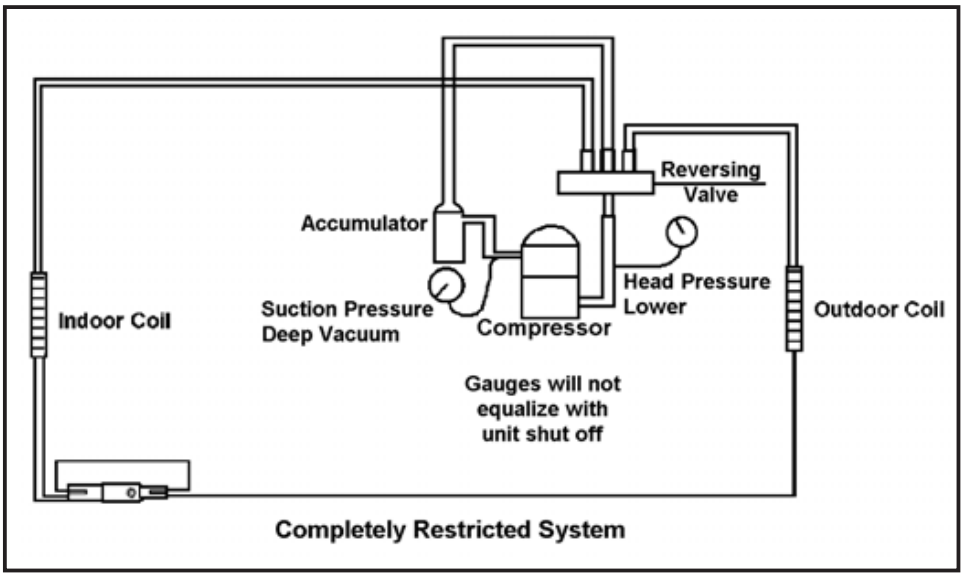
Gauges connected to a completely restricted system will run in a deep vacuum. When the unit is shut off, the gauges will not equalize at all.

A quick check for either condition begins at the evaporator. With a partial restriction, there may be gurgling sounds at the metering device entrance to the evaporator. The evaporator in a partial restriction could be partially frosted or have an ice ball close to the entrance of the metering device. Frost may continue on the suction line back to the compressor.

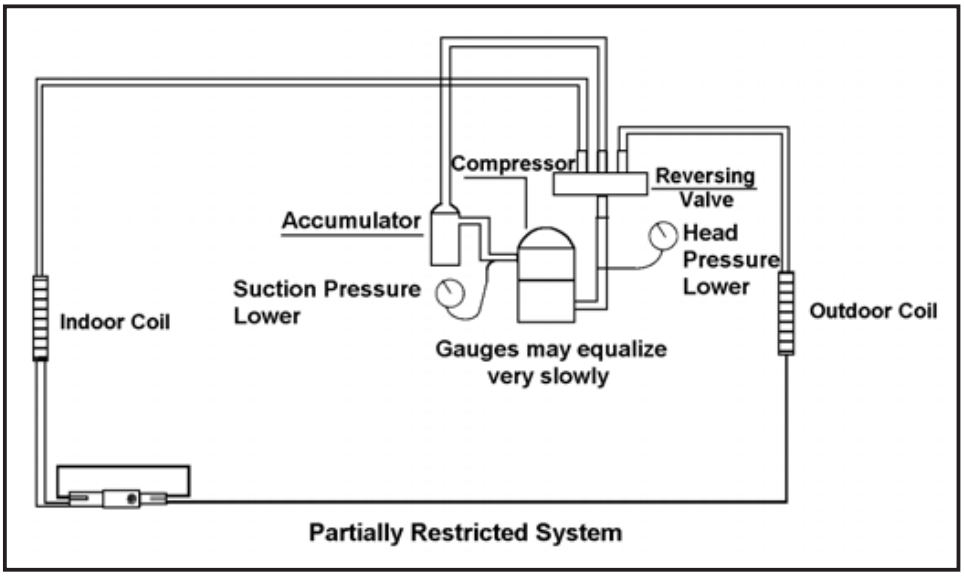
Often a partial restriction of any type can be found by feel, as there is a temperature difference from one side of the restriction to the other.

With a complete restriction, there will be no sound at the metering device entrance. An amperage check of the compressor with a partial restriction may show normal current when compared to the unit specifi cation. With a complete restriction the current drawn may be considerably less than normal, as the compressor is running in a deep vacuum (no load.) Much of the area of the condenser will be relatively cool since most or all of the liquid refrigerant will be stored there.

The following conditions are based primarily on a system in the cooling mode.



Completely Restricted System



Partially Restricted System

HERMETIC COMPONENTS CHECK

⚠ WARNING



BURN HAZARD

Proper safety procedures must be followed, and proper protective clothing must be worn when working with a torch.

Failure to follow these procedures could result in moderate or serious injury.

⚠ WARNING



CUT/SEVER HAZARD

Be careful with the sharp edges and corners. Wear protective clothing and gloves, etc.

Failure to do so could result in serious injury.

METERING DEVICE

Capillary Tube Systems

All units are equipped with capillary tube metering devices.

Checking for restricted capillary tubes.

1. Connect pressure gauges to unit.
2. Start the unit in the cooling mode. If after a few minutes of operation the pressures are normal, the check valve and the cooling capillary are not restricted.
3. Switch the unit to the heating mode and observe the gauge readings after a few minutes running time. If the system pressure is lower than normal, the heating capillary is restricted.
4. If the operating pressures are lower than normal in both the heating and cooling mode, the cooling capillary is restricted.

CHECK VALVE

A unique two-way check valve is used on the reverse cycle heat pumps. It is pressure operated and used to direct the flow of refrigerant through a single filter drier and to the proper capillary tube during either the heating or cooling cycle.

One-way Check Valve
(Heat Pump Models)



NOTE: The slide (check) inside the valve is made of teflon. Should it become necessary to replace the check valve, place a wet cloth around the valve to prevent overheating during the brazing operation.

CHECK VALVE OPERATION

In the cooling mode of operation, high pressure liquid enters the check valve forcing the slide to close the opposite port (liquid line) to the indoor coil. Refer to refrigerant flow chart. This directs the refrigerant through the filter drier and cooling capillary tube to the indoor coil.

In the heating mode of operation, high pressure refrigerant enters the check valve from the opposite direction, closing the port (liquid line) to the outdoor coil. The flow path of the refrigerant is then through the filter drier and heating capillary to the outdoor coil.

Failure of the slide in the check valve to seat properly in either mode of operation will cause flooding of the cooling coil. This is due to the refrigerant bypassing the heating or cooling capillary tube and entering the liquid line.

COOLING MODE

In the cooling mode of operation, liquid refrigerant from condenser (liquid line) enters the cooling check valve forcing the heating check valve shut. The liquid refrigerant is directed into the liquid dryer after which the refrigerant is metered through cooling capillary tubes to evaporator. (Note: liquid refrigerant will also be directed through the heating capillary tubes in a continuous loop during the cooling mode).

HEATING MODE

In the heating mode of operation, liquid refrigerant from the indoor coil enters the heating check valve forcing the cooling check valve shut. The liquid refrigerant is directed into the liquid dryer after which the refrigerant is metered through the heating capillary tubes to outdoor coils. (Note: liquid refrigerant will also be directed through the cooling capillary tubes in a continuous loop during the heating mode).

REVERSING VALVE DESCRIPTION/OPERATION

⚠ WARNING

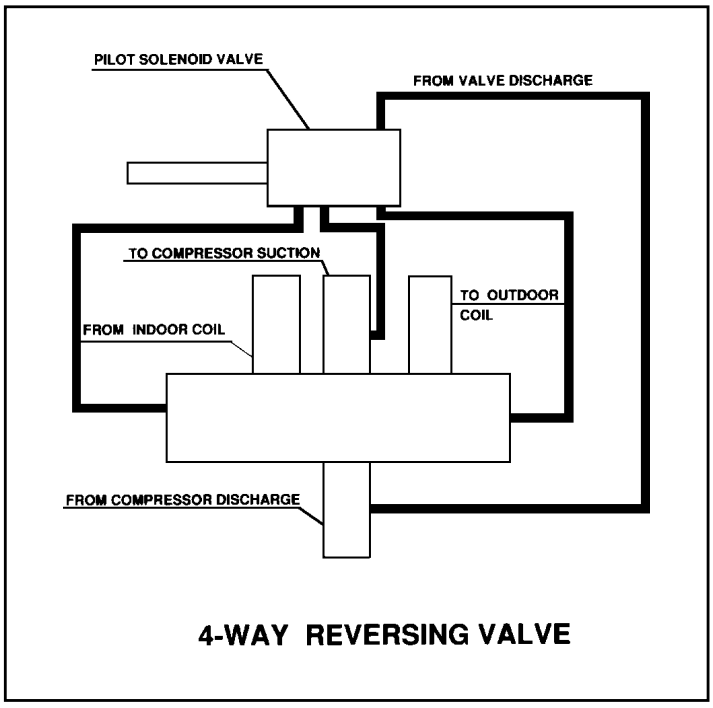
ELECTRIC SHOCK HAZARD
Disconnect power to the unit before servicing. Failure to follow this warning could result in serious injury or death.

The Reversing Valve controls the direction of refrigerant flow to the indoor and outdoor coils. It consists of a pressure-operated, main valve and a pilot valve actuated by a solenoid plunger. The solenoid is energized during the heating cycle only. The reversing valves used in the RAC system is a 2-position, 4-way valve.

The single tube on one side of the main valve body is the high-pressure inlet to the valve from the compressor. The center tube on the opposite side is connected to the low pressure (suction) side of the system. The other two are connected to the indoor and outdoor coils. Small capillary tubes connect each end of the main valve cylinder to the "A" and "B" ports of the pilot valve. A third capillary is a common return line from these ports to the suction tube on the main valve body. Four-way reversing valves also have a capillary tube from the compressor discharge tube to the pilot valve.

The piston assembly in the main valve can only be shifted by the pressure differential between the high and low sides of the system. The pilot section of the valve opens and closes ports for the small capillary tubes to the main valve to cause it to shift.

NOTE: System operating pressures must be near normal before valve can shift.



4-WAY REVERSING VALVE

TESTING THE REVERSING VALVE SOLENOID COIL

⚠ WARNING



ELECTRIC SHOCK HAZARD
Unplug and/or disconnect all electrical power to the unit before performing inspections, maintenances or service.

Failure to do so could result in electric shock, serious injury or death.

The solenoid coil is an electromagnetic type coil mounted on the reversing valve and is energized during the operation of the compressor in the heating cycle.

1. Turn off high voltage electrical power to unit.
2. Unplug line voltage lead from reversing valve coil.
3. Check for electrical continuity through the coil. If you do not have continuity replace the coil.
4. Check from each lead of coil to the copper liquid line as it leaves the unit or the ground lug. There should be no continuity between either of the coil leads and ground; if there is, coil is grounded and must be replaced.
5. If coil tests okay, reconnect the electrical leads.
6. Make sure coil has been assembled correctly.

NOTE: Do not start unit with solenoid coil removed from valve, or do not remove coil after unit is in operation. This will cause the coil to burn out.

CHECKING THE REVERSING VALVE

NOTE: You must have normal operating pressures before the reversing valve can shift.

⚠ WARNING



HIGH PRESSURE HAZARD
Sealed Refrigeration System contains refrigerant and oil under high pressure.

Proper safety procedures must be followed, and proper protective clothing must be worn when working with refrigerants.

Failure to follow these procedures could result in serious injury or death.

Check the operation of the valve by starting the system and switching the operation from “Cooling” to “Heating” and then back to “Cooling”. Do not hammer on valve.

Occasionally, the reversing valve may stick in the heating or cooling position or in the mid-position.

When sluggish or stuck in the mid-position, part of the discharge gas from the compressor is directed back to the suction side, resulting in excessively high suction pressure.

Should the valve fail to shift from coooling to heating, block the air flow through the outdoor coil and allow the discharge pressure to build in the system. Then switch the system from heating to cooling.

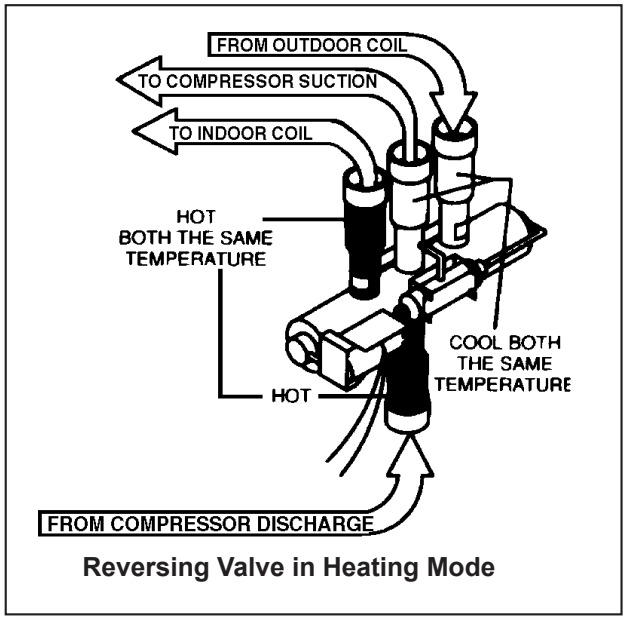
If the valve is stuck in the heating position, block the air flow through the indoor coil and allow discharge pressure to build in the system. Then switch the system from heating to cooling.

Should the valve fail to shift in either position after increasing the discharge pressure, replace the valve.

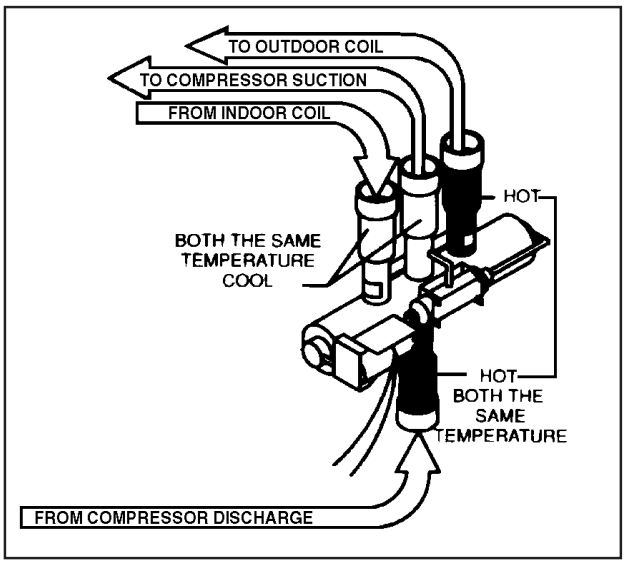
Dented or damaged valve body or capillary tubes can prevent the main slide in the valve body from shifting.

If you determing this is the problem, replace the reversing valve.

After all of the previous inspections and checks have been made and determined correct, then perform the “Touch Test” on the reversing valve.



Reversing Valve in Heating Mode



Touch Test in Heating/Cooling Cycle

⚠ WARNING



BURN HAZARD

Certain unit components operate at temperatures hot enough to cause burns.

Proper safety procedures must be followed, and proper protective clothing must be worn.

Failure to follow these procedures could result in minor to moderate injury.

The only definite indications that the slide is in the mid-position is if all three tubes on the suction side of the valve are hot after a few minutes of running time.

NOTE: A condition other than those illustrated above, and on Page 44, indicate that the reversing valve is not shifting properly. Both tubes shown as hot or cool must be the same corresponding temperature.

Procedure For Changing Reversing Valve

⚠ WARNING



HIGH PRESSURE HAZARD

Sealed Refrigeration System contains refrigerant and oil under high pressure.

Proper safety procedures must be followed, and proper protective clothing must be worn when working with refrigerants.

Failure to follow these procedures could result in serious injury or death.

NOTICE

FIRE HAZARD

The use of a torch requires extreme care and proper judgment. Follow all safety recommended precautions and protect surrounding areas with fire proof materials. Have a fire extinguisher readily available. Failure to follow this notice could result in moderate to serious property damage.

1. Install Process Tubes. Recover refrigerant from sealed system. PROPER HANDLING OF RECOVERED REFRIGERANT ACCORDING TO EPA REGULATIONS IS REQUIRED.
2. Remove solenoid coil from reversing valve. If coil is to be reused, protect from heat while changing valve.
3. Unbraze all lines from reversing valve.
4. Clean all excess braze from all tubing so that they will slip into fittings on new valve.
5. Remove solenoid coil from new valve.
6. Protect new valve body from heat while brazing with plastic heat sink (Thermo Trap) or wrap valve body with wet rag.
7. Fit all lines into new valve and braze lines into new valve.

⚠ WARNING



EXPLOSION HAZARD

The use of nitrogen requires a pressure regulator. Follow all safety procedures and wear protective safety clothing etc.

Failure to follow proper safety procedures could result in serious injury or death.

8. Pressurize sealed system with a combination of R-410A and nitrogen and check for leaks, using a suitable leak detector. Recover refrigerant per EPA guidelines.
9. Once the sealed system is leak free, install solenoid coil on new valve and charge the sealed system by weighing in the proper amount and type of refrigerant as shown on rating plate. Crimp the process tubes and solder the ends shut. Do not leave Schrader or piercing valves in the sealed system.

NOTE: When brazing a reversing valve into the system, it is of extreme importance that the temperature of the valve does not exceed 250°F at any time.

Wrap the reversing valve with a large rag saturated with water. “Re-wet” the rag and thoroughly cool the valve after each brazing operation of the four joints involved.

The wet rag around the reversing valve will eliminate conduction of heat to the valve body when brazing the line connection.

COMPRESSOR CHECKS

⚠ WARNING



ELECTRIC SHOCK HAZARD
Turn off electric power before service or installation. Extreme care must be used, if it becomes necessary to work on equipment with power applied.

Failure to do so could result in serious injury or death.

Locked Rotor Voltage (L.R.V.) Test

Locked rotor voltage (L.R.V.) is the actual voltage available at the compressor under a stalled condition.

Single Phase Connections

Disconnect power from unit. Using a voltmeter, attach one lead of the meter to the run “R” terminal on the compressor and the other lead to the common “C” terminal of the compressor. Restore power to unit.

Determine L.R.V.

Start the compressor with the volt meter attached; then stop the unit. Attempt to restart the compressor within a couple of seconds and immediately read the voltage on the meter. The compressor under these conditions will not start and will usually kick out on overload within a few seconds since the pressures in the system will not have had time to equalize. Voltage should be at or above minimum voltage of 197 VAC, as specified on the rating plate. If less than minimum, check for cause of inadequate power supply; i.e., incorrect wire size, loose electrical connections, etc.

Amperage (L.R.A.) Test

The running amperage of the compressor is the most important of these readings. A running amperage higher than that indicated in the performance data indicates that a problem exists mechanically or electrically.

Single Phase Running and L.R.A. Test

NOTE: Consult the specification and performance section for running amperage. The L.R.A. can also be found on the rating plate.

Select the proper amperage scale and clamp the meter probe around the wire to the “C” terminal of the compressor.

Turn on the unit and read the running amperage on the meter. If the compressor does not start, the reading will indicate the locked rotor amperage (L.R.A.).

Overloads

The compressor is equipped with either an external or internal overload which senses both motor amperage and winding temperature. High motor temperature or amperage heats the overload causing it to open, breaking the common circuit within the compressor.

Heat generated within the compressor shell, usually due to recycling of the motor, is slow to dissipate. It may take anywhere from a few minutes to several hours for the overload to reset.

Checking the Overloads

⚠ WARNING



ELECTRIC SHOCK HAZARD
Turn off electric power before service or installation. Extreme care must be used, if it becomes necessary to work on equipment with power applied.

Failure to do so could result in serious injury or death.

⚠ WARNING



BURN HAZARD
Certain unit components operate at temperatures hot enough to cause burns.

Proper safety procedures must be followed, and proper protective clothing must be worn.

Failure to follow this warning could result in moderate to serious injury.

External Overloads
With power off, remove the leads from compressor terminals. If the compressor is hot, allow the overload to cool before starting check. Using an ohmmeter, test continuity across the terminals of the external overload. If you do not have continuity; this indicates that the overload is open and must be replaced.

Interrnal Overloads
Some model compressors are equipped with an internal overload. The overload is embedded in the motor windings to sense the winding temperature and/or current draw. The overload is connected in series with the common motor terminal.

Should the internal temperature and/or current draw become excessive, the contacts in the overload will open, turning off the compressor. The overload will automatically reset, but may require several hours before the heat is dissipated.

Checking the Internal Overload
1. With no power to unit, remove the leads from the compressor terminals.
2. Using an ohmmeter, test continuity between terminals C-S and C-R. If no continuity, the compressor overload is open and the compressor must be replaced.

Single Phase Resistance Test

⚠ WARNING



ELECTRIC SHOCK HAZARD
Turn off electric power before service or installation. Extreme care must be used, if it becomes necessary to work on equipment with power applied.

Failure to do so could result in serious injury or death.

Remove the leads from the compressor terminals and set the ohmmeter on the lowest scale (R x 1).

Touch the leads of the ohmmeter from terminals common to start ("C" to "S"). Next, touch the leads of the ohmmeter from terminals common to run ("C" to "R").

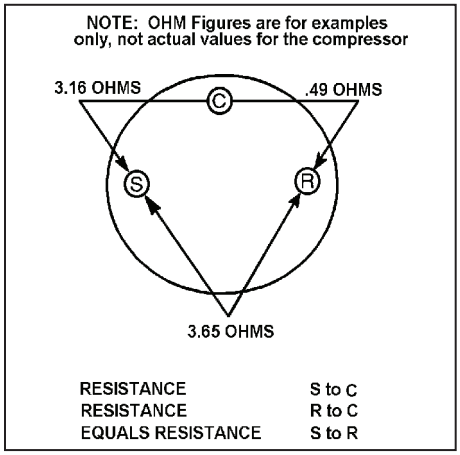
Add values "C" to "S" and "C" to "R" together and check resistance from start to run terminals ("S" to "R"). Resistance "S" to "R" should equal the total of "C" to "S" and "C" to "R."

In a single phase PSC compressor motor, the highest value will be from the start to the run connections ("S" to "R"). The next highest resistance is from the start to the common connections ("S" to "C"). The lowest resistance is from the run to common. ("C" to "R") Before replacing a compressor, check to be sure it is defective.

GROUND TEST
Use an ohmmeter set on its highest scale. Touch one lead to the compressor body (clean point of contact as a good connection is a must) and the other probe in turn to each compressor terminal. If a reading is obtained the compressor is grounded and must be replaced.

Check the complete electrical system to the compressor and compressor internal electrical system, check to be certain that compressor is not out on internal overload.

Complete evaluation of the system must be made whenever you suspect the compressor is defective. If the compressor has been operating for sometime, a careful examination must be made to determine why the compressor failed.



Many compressor failures are caused by the following conditions:

1. Improper air flow over the evaporator.
2. Overcharged refrigerant system causing liquid to be returned to the compressor.
3. Restricted refrigerant system.
4. Lack of lubrication.
5. Liquid refrigerant returning to compressor causing oil to be washed out of bearings.
6. Noncondensables such as air and moisture in the system. Moisture is extremely destructive to a refrigerant system.
7. Capacitor (see page 34).

CHECKING COMPRESSOR EFFICIENCY

The reason for compressor inefficiency is normally due to broken or damaged suction and/or discharge valves, reducing the ability of the compressor to pump refrigerant gas.

⚠ WARNING



HIGH PRESSURE HAZARD
Sealed Refrigeration System contains refrigerant and oil under high pressure.

Proper safety procedures must be followed, and proper protective clothing must be worn when working with refrigerants.

Failure to follow these procedures could result in serious injury or death.

This condition can be checked as follows:

1. Install a piercing valve on the suction and discharge or liquid process tube.

2. Attach gauges to the high and low sides of the system.

3. Start the system and run a "cooling or heating perfor mance test." If test shows:

A. **Below** normal high side pressure
B. **Above** normal low side pressure
C. **Low** temperature difference across coil

The compressor valves are faulty - replace the compressor.

COMPRESSOR REPLACEMENT

Recommended procedure for compressor replacement

⚠ WARNING



RISK OF ELECTRIC SHOCK

Unplug and/or disconnect all electrical power to the unit before performing inspections, maintenances or service.

Failure to do so could result in electric shock, serious injury or death.

1. Be certain to perform all necessary electrical and refrigeration tests to be sure the compressor is actually defective before replacing.

⚠ WARNING



HIGH PRESSURE HAZARD

Sealed Refrigeration System contains refrigerant and oil under high pressure.

Proper safety procedures must be followed, and proper protective clothing must be worn when working with refrigerants.

Failure to follow these procedures could result in serious injury or death.

2. Recover all refrigerant from the system though the process tubes. **PROPER HANDLING OF RECOVERED REFRIGERANT ACCORDING TO EPA REGULATIONS IS REQUIRED.** Do not use gauge manifold for this purpose if there has been a burnout. You will contaminate your manifold and hoses. Use a Schrader valve adapter and copper tubing for burnout failures.

⚠ WARNING



HIGH TEMPERATURES

Extreme care, proper judgment and all safety procedures must be followed when testing, troubleshooting, handling or working around unit while in operation with high temperature components. Wear protective safety aids such as: gloves, clothing etc.

Failure to do so could result in serious burn injury.

NOTICE

FIRE HAZARD

The use of a torch requires extreme care and proper judgment. Follow all safety recommended precautions and protect surrounding areas with fire proof materials. Have a fire extinguisher readily available. Failure to follow this notice could result in moderate to serious property damage.

3. After all refrigerant has been recovered, disconnect suction and discharge lines from the compressor and remove compressor. Be certain to have both suction and discharge process tubes open to atmosphere.

4. Carefully pour a small amount of oil from the suction stub of the defective compressor into a clean container.

5. Using an acid test kit (one shot or conventional kit), test the oil for acid content according to the instructions with the kit.

6. If any evidence of a burnout is found, no matter how slight, the system will need to be cleaned up following proper procedures.

7. Install the replacement compressor.

⚠ WARNING



EXPLOSION HAZARD

The use of nitrogen requires a pressure regulator. Follow all safety procedures and wear protective safety clothing etc.

Failure to follow proper safety procedures result in serious injury or death.

8. Pressurize with a combination of R-410A and nitrogen and leak test all connections with an electronic or Halide leak detector. Recover refrigerant and repair any leaks found.

Repeat Step 8 to insure no more leaks are present.

9. Evacuate the system with a good vacuum pump capable of a final vacuum of 200 microns or less. The system should be evacuated through both liquid line and suction line gauge ports. While the unit is being evacuated, seal all openings on the defective compressor. Compressor manufacturers will void warranties on units received not properly sealed. Do not distort the manufacturers tube connections.

⚠ CAUTION



FREEZE HAZARD

Proper safety procedures must be followed, and proper protective clothing must be worn when working with liquid refrigerant.

Failure to follow these procedures could result in minor to moderate injury.

10. Recharge the system with the correct amount of refrigerant. The proper refrigerant charge will be found on the unit rating plate. The use of an accurate measuring device, such as a charging cylinder, electronic scales or similar device is necessary.

SPECIAL PROCEDURE IN THE CASE OF MOTOR COMPRESSOR BURNOUT

⚠ WARNING



ELECTRIC SHOCK HAZARD
Turn off electric power before service or installation.

Failure to do so may result in personal injury, or death.

⚠ WARNING



HIGH PRESSURE HAZARD
Sealed Refrigeration System contains refrigerant and oil under high pressure.

Proper safety procedures must be followed, and proper protective clothing must be worn when working with refrigerants.

Failure to follow these procedures could result in serious injury or death.

⚠ WARNING



EXPLOSION HAZARD
The use of nitrogen requires a pressure regulator. Follow all safety procedures and wear protective safety clothing etc.

Failure to follow proper safety procedures result in serious injury or death.

1. Recover all refrigerant and oil from the system.
2. Remove compressor, capillary tube and filter drier from the system.
3. Flush evaporator condenser and all connecting tubing with dry nitrogen or equivalent. Use approved flushing agent to remove all contamination from system. Inspect suction and discharge line for carbon deposits. Remove and clean if necessary. Ensure all acid is neutralized.
4. Reassemble the system, including new drier strainer and capillary tube.
5. Proceed with step 8-10 on previous page.

ROTARY AND SCROLL COMPRESSOR SPECIAL TROUBLESHOOTING AND SERVICE

Basically, troubleshooting and servicing rotary compressors is the same as on the reciprocating compressor with only one main exception:
NEVER, under any circumstances, liquid charge a rotary compressor through the **LOW** side. Doing so would cause permanent damage to the new compressor. Use a charging adapter.

ROUTINE MAINTENANCE

⚠ WARNING



ELECTRIC SHOCK HAZARD
Turn off electric power before inspections, maintenances, or service.

Extreme care must be used, if it becomes necessary to work on equipment with power applied.

Failure to do so could result in serious injury or death.

⚠ WARNING



EXCESSIVE WEIGHT HAZARD
Use two people to lift or carry the unit, and wear proper protective clothing.

Failure to do so may result in personal injury.

⚠ WARNING



CUT/SEVER HAZARD
Be careful with the sharp edges and corners. Wear protective clothing and gloves, etc.

Failure to do so could result in serious injury.

NOTICE

Units are to be inspected and serviced by qualified service personnel only. Use proper protection on surrounding property. Failure to follow this notice could result in moderate or serious property damage.

NOTICE

Do not use a caustic coil cleaning agent on coils or base pan. Use a biodegradable cleaning agent and degreaser, to prevent damage to the coil and/or base pan.

AIR FILTER
The air filter should be inspected weekly and cleaned if needed by vacuuming with a dust attachment or by cleaning in the sink using warm water and a mild dishwashing detergent. Dry the filter thoroughly before reinstalling. Use caution as the coil surface can be sharp.

TO REMOVE, WASH AND REPLACE FILTER
Lower front panel. Use handle on filter to flex filter up and out of retainer. Remove filter from unit. Clean filter monthly or more frequently if needed. Refer to accessories section for filter options.

COILS AND BASE PAN
The indoor coil (evaporator coil), the outdoor coil (condenser coil) and base pan should be inspected periodically (yearly or bi-yearly) and cleaned of all debris (lint, dirt, leaves, paper, etc.). Clean the coils and base pan with a soft brush and compressed air or vacuum. If using a pressure washer, be careful not to bend the aluminium fin pack. Use a sweeping up and down motion in the direction of the vertical aluminum fin pack when pressure cleaning coils. Cover all electrical components to protect them from water or spray. Allow the unit to dry thoroughly before reinstalling it in the sleeve.

NOTE: Do not use a caustic coil cleaning agent on coils or base pan. Use a biodegradable cleaning agent and degreaser. The use of harsh cleaning materials may lead to deterioration of the aluminum fins or the coil end plates.

NOTE: It is extremely important to insure that none of the electrical and/or electronic parts of the unit get wet. Be sure to cover all electrical components to protect them from water or spray.

BLOWER WHEEL / HOUSING / CONDENSER FAN / SHROUD
Inspect the indoor blower and its housing, evaporator blade, condenser fan blade and condenser shroud periodically (yearly or bi-yearly) and clean of all debris (lint, dirt, mold, fungus, etc.). Clean the blower housing area and blower wheel with an antibacterial / antifungal cleaner. Use a biodegradable cleaning agent and degreaser on condenser fan and condenser shroud. Use warm or cold water when rinsing these items. Allow all items to dry thoroughly before reinstalling them.

ELECTRONIC / ELECTRICAL / MECHANICAL
Periodically (at least yearly or bi-yearly): inspect all control components: electronic, electrical and mechanical, as well as the power supply. Use proper testing instruments (voltmeter, ohmmeter, ammeter, wattmeter, etc.) to perform electrical tests. Use an air conditioning or refrigeration thermometer to check room, outdoor and coil operating temperatures.

BLOWER/FAN MOTOR
The motor is permanently lubricated.

ROUTINE MAINTENANCE (Continued)

NOTICE

Do not drill holes in the bottom of the drain pan or the underside of the unit. Not following this notice could result in damage to the unit or condensate water leaking inappropriately which could cause water damage to surrounding property.

SLEEVE / DRAIN

Inspect the sleeve and drain system periodically (at least yearly or bi-yearly) and clean of all obstructions and debris. Clean both areas with an antibacterial and antifungal cleaner. Rinse both items thoroughly with water and ensure that the drain outlets are operating correctly. Check the sealant around the sleeve and reseal areas as needed.

DECORATIVE FRONT COVER

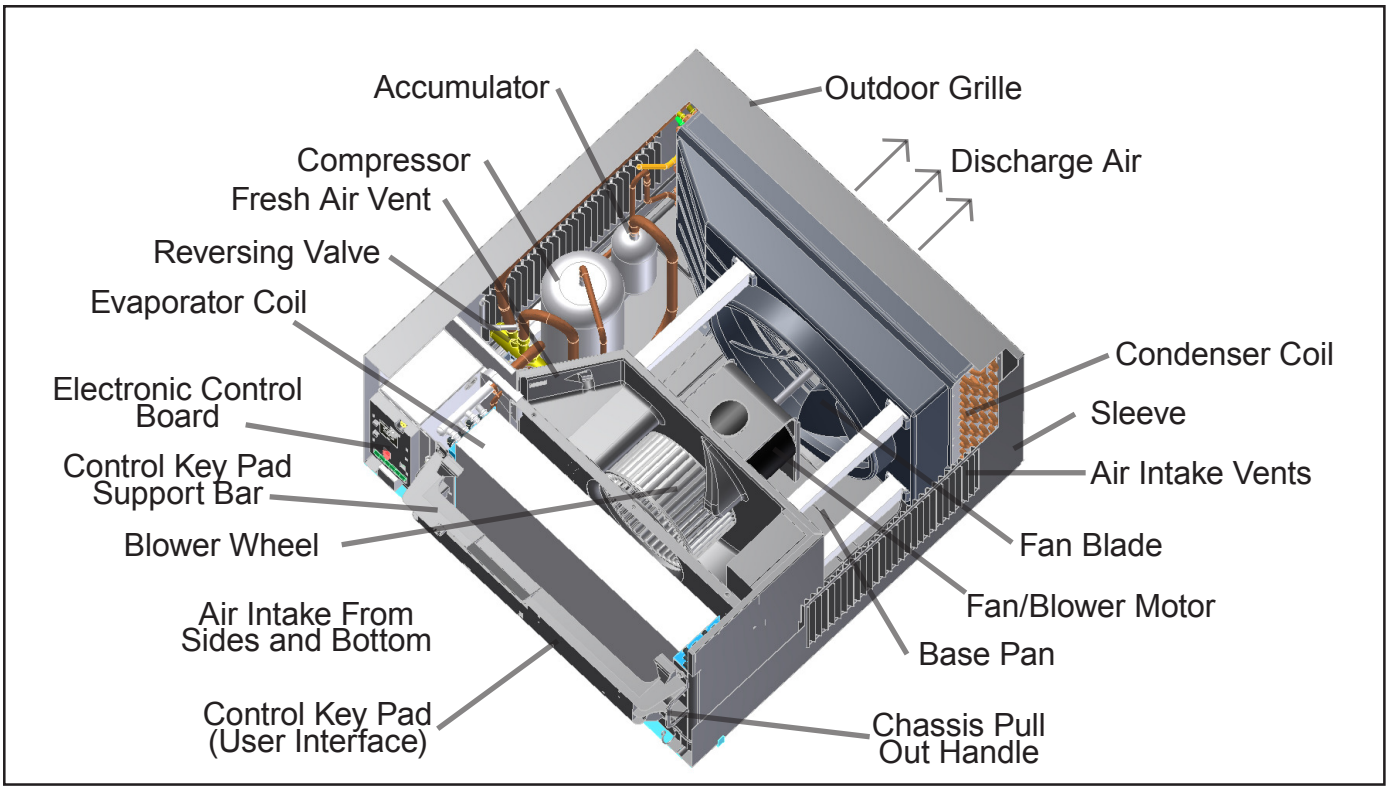
Clean the front cover when needed. Use a mild detergent. Wash and rinse with warm water. Allow it to dry thoroughly before reinstalling it in the chassis.

The decorative front and the cabinet can be cleaned with warm water and a mild liquid detergent. Do NOT use solvents or hydrocarbon based cleaners such as acetone, naphtha, gasoline, benzene, etc.

Use a damp (not wet) cloth when cleaning the control area to prevent water from entering the unit, and possibly damaging the electronic control.

CLEARANCES

Inspect the surrounding area (inside and outside) to ensure that the unit's clearances have not been compromised or altered.



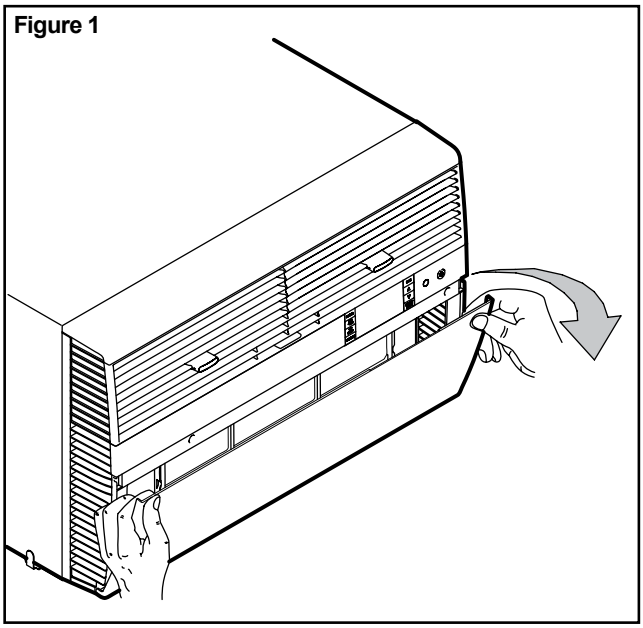
ROUTINE MAINTENANCE (Continued)

Standard filter cleaning, removal and installation instructions

Removing filter

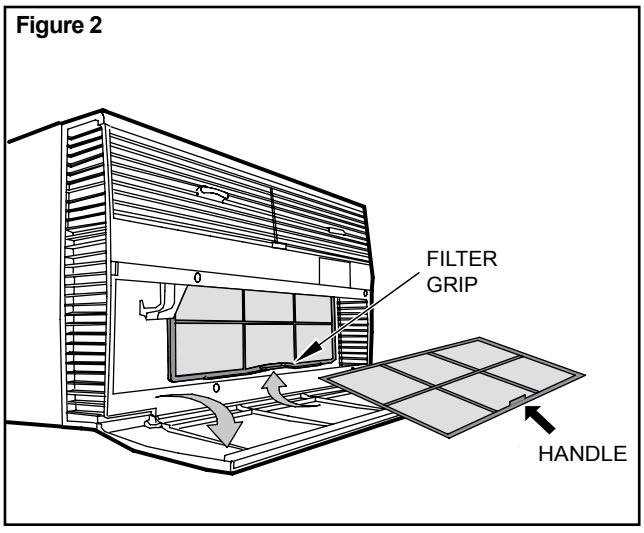
STEP 1. Swing the door open.

Figure 1



STEP 2.
Remove the filter by grabbing it from its handle, lifting it up and swinging it out.

Figure 2

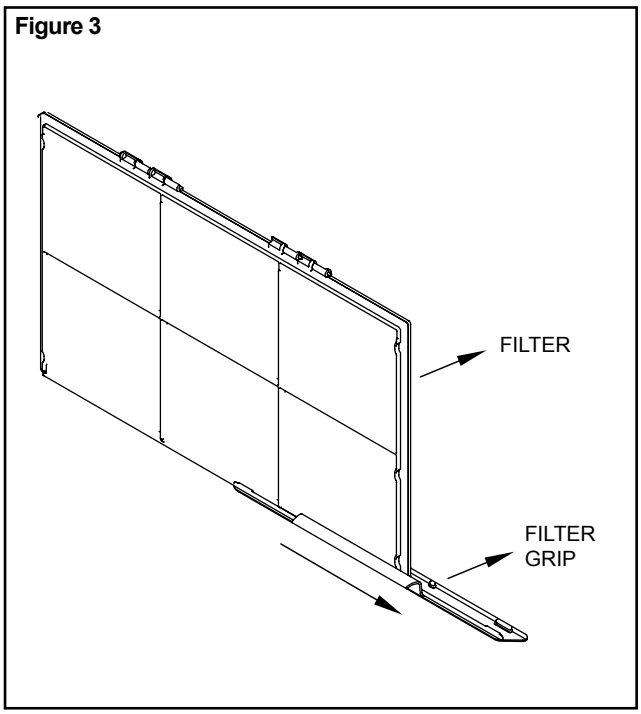


Filter dissassembly and cleaning

STEP 1. Slide the filter grip out from the filter as shown in Figure 3.

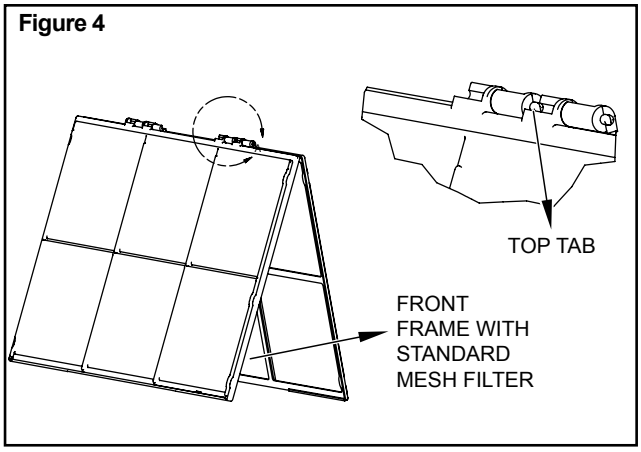
NOTE: Make sure the front frame with the mesh filter is facing you.

Figure 3



STEP 2. Swing the front frame open. Clean the front frame by washing the dirt from the filter. Use a mild soap solution if necessary. Allow filter to dry.

Figure 4



Filter assembly

STEP 1. Install the filter grip back by sliding it onto the filter frame. (The filter handle slides into the frame in only one direction)

Filter installation

Install the filter back into the unit by sliding the filter halfway up, tilt towards the front of you, then gently slide it up fully.
Do not force the filter into the unit.

After Maintenance/Repair Start-up Checklist and Notes

- Inspect and ensure that all components and accessories have been installed properly and that they have not been damaged during the installation progress.
- Check the condensate water drain(s) to ensure that they are adequate for the removal of condensate water, and that they meet the approval of the end user.
- Ensure that all installation instructions concerning clearances around the unit have been adhered to. Check to ensure that the unit air filter, indoor coil, and outdoor coil are free from any obstructions.
- Ensure that the circuit breaker(s) or fuse(s) and supply circuit wire size have been sized correctly. If the unit was supplied with a power supply cord, insure that it is stored properly.
- Ensure that the entire installation is in compliance with all applicable national and local codes and ordinances having jurisdiction.
- Secure components and accessories, such as a decorative front cover.
- Start the unit and check for proper operation of all components in each mode of operation.
- Instruct the owner or operator of the units operation, and the manufacturer's Routine Maintenance.

NOTE: A log for recording the dates of maintenance and/or service is recommended.

- Present the owner or operator of the equipment with the name, address and telephone number of the Authorized Friedrich Warranty Service Company in the area for future reference if necessary.

NOTE: This is a warm weather appliance

The air conditioner is designed to cool in warm weather when the outside temperature is above 60° F (15.6° C) and below 115° F (46.1° C), so it won't cool a room if it is already cool outside. If you want to cool a room in the spring or fall, select the FAN ONLY mode and set the Fresh Air/Exhaust air control to Fresh Air. This will bring in a supply of cooler outside air.

Condensation is normal

Air conditioners actually pump the heat and humidity from your room to the outside. Humidity becomes water, and your air conditioner will use most of the water to keep the outside coil cool. If there is excessive humidity, there may be excess water that will drip outside. This is normal operation.

Frosting

This usually occurs because of insufficient airflow across the coils, a dirty filter, cool damp weather, or all of these. Set the SYSTEM mode to FAN ONLY and the frost will disappear. Setting the thermostat a little warmer will probably prevent the frosting from recurring.

Noises

All air conditioners make some noise. Friedrich units are designed to operate as quietly as possible. An air conditioner mounted in a wall is quieter than one mounted in a window. It is important to ensure that the chassis seal gasket (Item 14) is properly installed (refer to installation instructions).

Heat pumps operate differently

If your unit is a "Y", or heat pump model, there are some things that you will want to be aware of. Some functions of a heat pump differ from your unit when it is used for heating:

1. It is normal for ice to form on the outdoor coil of the heat pump. Moisture in the outside air, passing over the coil when very cold, will form ice.
2. If the outdoor temperature drops below 37° F (3° C), your heat pump will automatically turn on the electric resistance heat. When the temperature rises to 40° F (4° C), the compressor will resume the heat pump operation. If your unit is a 115 volt model (YS10), it is designed for use in warmer climates and does not have an electrical heat feature, and will not provide adequate heat below 37° F (2.8° C).

Service and Assistance

Before calling for service, please check the "Troubleshooting Tips" section on pages 40 and 41. This may help you to find the answer to your problem, avoid unnecessary service calls, and save you the cost of a service call if the problem is not due to the product itself. If you have checked the "Basic Troubleshooting" section and still need help, it is available as follows:

You can find the name of your local Authorized Service Provider by visiting our web site at www.friedrich.com.

If you require further assistance

You can call the Technical Assistance Center at **1-800-541-6645.**

Before calling, please make sure that you have the complete model and serial number, and date of purchase of your equipment available. By providing us with this information, we will be better able to assist you.

Our specialists are able to assist you with:

- Specifications and Features of our equipment.
- Referrals to dealers, and distributors.
- Use and Care Information.
- Recommended maintenance procedures.
- Installation information.
- Referrals to Authorized Service Providers and Parts depots.

Available Accessories

DC-2 Drain Kit – Part No. 01900235

In some installations, excess condensate water caused by extremely humid conditions, may result in an undesirable water drip such as on a patio or over an entryway. MODEL DC-2 DRAIN KIT (Part No. 01900-235) can be installed to drain excess condensation to an alternate location.

Carbon Filter Kits

The kits vary depending on the chassis size (small, medium, large). Each kit contains three (3) filters.

WCFS – Carbon filter kit for small chassis models.

WCFM – Carbon filter kit for medium chassis models.

WCFL – Carbon filter kit for large chassis models.

FriedrichLink™

KWIFI - FriedrichLink™ Adaptor Accessory for wireless control and additional programming options.

Window Installation Kits (Standard in Kühl Models without Heat)

KWIKS – For all ES and YS models.

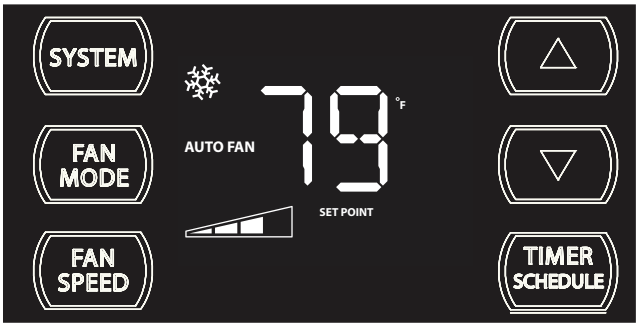
KWIKM – For all EM and YM models.

KWIKL – For all EL and YL models.

See www.friedrich.com for additional accessories for your unit.

How to Check the Diagnostic Codes

See codes chart on next page.



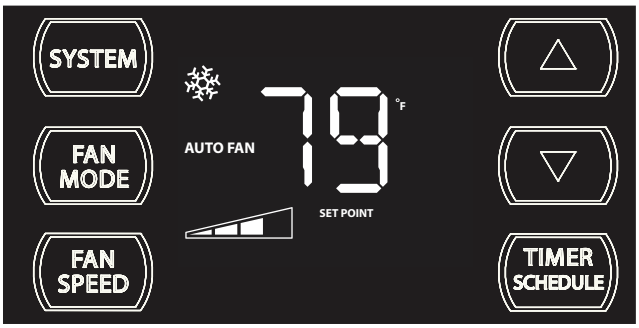
To check the active system errors, press the FAN SPEED & ▲ keys for 3 sec.



An “E” will appear in the display. Use the ▲ or ▲ keys to scroll through any system errors. Only active errors will be shown. The display error mode will time out in 15 seconds with no key activity.

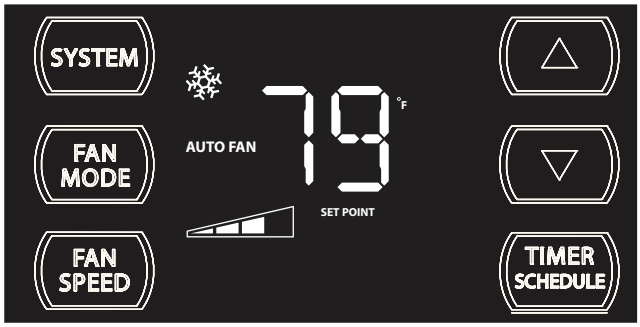


Press the ▲ key to view the next error. Press the SELECT key to exit.



Normal display.

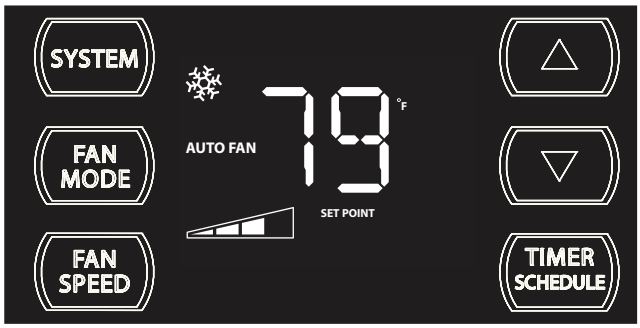
Erasing the Diagnostic Codes



Press and hold the TIMER SCHEDULE and ▲ buttons simultaneously for 3 sec.



The “E” will blink for 3 seconds.



After the “E” blinks for 3 seconds, the display returns to normal.

ERROR CODES AND ALARM STATUS

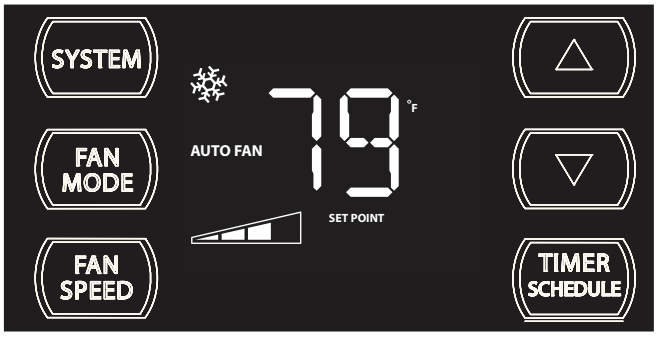
Error Code	Problem	Control Board's Action
1	Front Panel Button Stuck For More Than 20 Seconds	Continue to monitor for "OPEN" (Unstuck) switch. Do not process switch input. **ENSURE FRONT COVER DOES NOT DEPRESS BUTTONS**
2	Input Voltage Out of Specification (103 - 127 / 187 - 253)	Open all relays until voltage is back within specs. Resume operation
3	Indoor Temperature Sensor is Open or Shorted	Set temp to 75°F in COOLING or 68°F in HEATING. Unit continues to operate
4	Indoor Coil Temperature Sensor is Open or Shorted	Control Board sets temp to a default of 40°F. Override sensor. Unit continues to operate.
5	Outdoor Coil Temperature Sensor is Open or Shorted	Sets temp to 20°F. Override sensor. Continue operation. Use Elec Heat if available for HEATING. If not available use HEAT PUMP if outdoor temp allows.
6	Outdoor Coil > (greater than) 175 F	Shut down for 5 min. Resume operation for 3 min. Continues to monitor. If test fails 3 times, the unit operation is locked out. Unplug and replug to reset.
7	Indoor Coil < (less than) 30 F for 2 consecutive minutes	Turn compressor off. Run High Fan speed. When coil temp reachs 45°F resume operation after lockout time.
8	Unit Cycles > (grater than) 9 Times per hour	Continue operation. Continue to monitor. Take no action. Log Only.
9	Unit Cycles < (less than) 3 Times per Hour	Continue operation. Continue to monitor. Take no action. Log Only.
10	Room Freeze Protection	Only used if Electric Heat is available. Run High Speed and Electric heat until room temp reaches 46°F. Display "FRZ" during operation. Logged Only
11	Not Applicable	Not Applicable
12	Discharge Air > (greater than) 185 F	Shutdown heat pump and electric heater. Run high fan speed until temp is 100°F. Resume operation. Third occurance in 1 hour locks unit out.
13	Not Applicable	Not Applicable
14	Discharge Air Temperature Sensor is Open or Shorted	Override Sensor. Set temp to 75°F. Continue to monitor. Set error code 14 ON.
15	Heat Pump/Reversing Valve Error	If indoor coil temp < (Lesser than) ambient temp for 5 minutes. Unit uses electric heat to satisfy heating demand. Unplug and replug to reset.
16	Temperature Beyond Operating Limits	Ambient temp < (less than) 0°F and ambient temp > (greater than) 130°F. Set error code 16 ON. When cleared return unit to normal.
17	Equipment Doesn't Meet Minimum Configuration	Must have compressor enabled and at least 2 fan speeds
18	Not Applicable	Not Applicable
19	Not Applicable	Not Applicable
20	Not Applicable	Not Applicable
21	Not Applicable	Not Applicable
22	Outdoor Coil Temperature < 30 F for 2 consecutive Minutes	Unit will use electric heat to satisfy heating demands until temp is greater than 45°F. Unit must be a Heat Pump with electric heat.
23	Frost Protection (for Heat Pump Only Unit- YS10M10)	Unit will run active defrost for up to 6 minutes when Heat Pump run time is greater than 60 minutes and outdoor coil temp is 26 F or less.
24	Not Applicable	Not Applicable

Key Sequence	Action
To Access Error Codes	Press the fan speed and ▲ key for 3 seconds
Reset Error Codes & Error History	Press ▲ + timer/schedule for 3 seconds

When you have entered the Error Codes section, an “E” will appear. Use the up ▲ and down ▼ keys to scroll through error codes. Only active error codes will display.

Test Mode

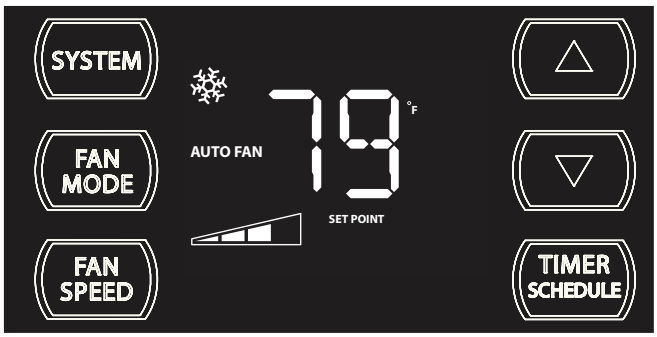
This function is used to test the compressor operation. By turning it on, it allows the service technician to bypass the compressor's 3 minute time delay.



Press the FAN MODE, FAN SPEED, ▲ & TIMER SCHEDULE buttons simultaneously for 3 seconds. This will activate the test mode.



The ON icon will appear for 5 seconds and the display will then revert to the normal display. The test mode will time out after 1 hour. To cancel test mode, unplug and replug the power cord.



Normal display.

THERMISTORS' RESISTANCE VALUES
(This Table Applies to All Thermistors)

TEMP	RESISTENCE (K Ohms)			RESISTANCE TOLERANCE %	
F	MIN	CENTR	MAX	MIN	MAX
-25	210.889	225.548	240.224	6.50	6.51
-20	178.952	190.889	202.825	6.25	6.25
-15	151.591	161.325	171.059	6.03	6.03
-10	128.434	136.363	144.292	5.81	5.81
-5	108.886	115.340	121.794	5.60	5.60
0	92.411	97.662	102.912	5.38	5.38
5	78.541	82.812	87.083	5.16	5.16
10	66.866	70.339	73.812	4.94	4.94
15	57.039	59.864	62.688	4.72	4.72
20	48.763	51.060	53.357	4.50	4.50
25	41.786	43.654	45.523	4.28	4.28
30	35.896	37.415	38.934	4.06	4.06
31	34.832	36.290	37.747	4.02	4.02
32	33.803	35.202	36.601	3.97	3.97
33	32.808	34.150	35.492	3.93	3.93
34	31.846	33.133	34.421	3.89	3.89
35	30.916	32.151	33.386	3.84	3.84
36	30.016	31.200	32.385	3.80	3.80
37	29.144	30.281	31.418	3.75	3.75
38	28.319	29.425	30.534	3.76	3.77
39	27.486	28.532	29.579	3.67	3.67
40	26.697	27.701	28.704	3.62	3.62
45	23.116	23.931	24.745	3.40	3.40
50	20.071	20.731	21.391	3.18	3.18
55	17.474	18.008	18.542	2.96	2.96
60	15.253	15.684	16.115	2.75	2.75
65	13.351	13.697	14.043	2.53	2.53
66	13.004	13.335	13.666	2.48	2.48
67	12.668	12.984	13.301	2.44	2.44
68	12.341	12.644	12.947	2.39	2.39
69	12.024	12.313	12.603	2.35	2.35
70	11.716	11.993	12.269	2.31	2.31
71	11.418	11.682	11.946	2.26	2.26
72	11.128	11.380	11.633	2.22	2.22
73	10.846	11.088	11.329	2.18	2.18
74	10.574	10.804	11.034	2.13	2.13
75	10.308	10.528	10.748	2.09	2.09
76	10.051	10.260	10.469	2.04	2.04
77	9.800	10.000	10.200	2.00	2.00
78	9.550	9.748	9.945	2.03	2.03
79	9.306	9.503	9.699	2.07	2.07
80	9.070	9.265	9.459	2.10	2.10
81	8.841	9.033	9.226	2.13	2.13
82	8.618	8.809	9.000	2.17	2.17
83	8.402	8.591	8.780	2.20	2.20
84	8.192	8.379	8.566	2.23	2.23
85	7.987	8.172	8.358	2.27	2.27
86	7.789	7.972	8.155	2.30	2.30
87	7.596	7.778	7.959	2.33	2.33
88	7.409	7.589	7.768	2.37	2.37
89	7.227	7.405	7.583	2.40	2.40
90	7.050	7.226	7.402	2.43	2.43
91	6.878	7.052	7.226	2.47	2.47
92	6.711	6.883	7.055	2.50	2.50
93	6.548	6.718	6.889	2.53	2.53
94	6.390	6.558	6.727	2.57	2.57
95	6.237	6.403	6.569	2.60	2.60
96	6.087	6.252	6.417	2.63	2.63
97	5.942	6.105	6.268	2.67	2.67
98	5.800	5.961	6.122	2.70	2.70
99	5.663	5.822	5.981	2.73	2.73
100	5.529	5.686	5.844	2.77	2.77
105	4.912	5.060	5.208	2.93	2.93
110	4.371	4.511	4.651	3.10	3.10
115	3.898	4.030	4.161	3.27	3.27
120	3.482	3.606	3.730	3.43	3.43

FRIEDRICH

ROOM AIR CONDITIONER UNIT PERFORMANCE TEST DATA SHEET

JOB NAME_____ **TECHS NAME**_____

DATE: _____ **MODEL:**_____ **SERIAL:**_____

HOW IS ALL OF THE INSTALLATION?	**GOOD YES**	**BAD NO**
IS A CHASSIS SEAL GASKET INTALLED ?	____	____
IS THE FRESH/EXAUST AIR VENT OPEN?	____	____
IS A FRIEDRICH SLEEVE INSTALLED?	____	____
IS A FRIEDRICH OUTDOOR GRILLE INSTALLED?	____	____
IS MAINTENANCE BEING PERFORMED?	____	____

If NO is checked use back of sheet for explanation

ELECTRICAL:

LINE VOLTAGE (STATIC)	**--------- VOLTS**
START UP VOLTAGE	**--------- VOLTS**
AMPERAGE DRAW	**--------- AMPS (COOL)**
AMPERAGE DRAW	**--------- AMPS (HEAT)**

COMPRESSOR

LOCKED ROTOR AMPS	**--------- AMPS**
RUNNING AMPERAGE DRAW	**--------- AMPS**

INDOOR TEMPERATURES:

INDOOR AMBIENT TEMPERATURE	**-------- F**
RELATIVE HUMIDITY (RH) INDOOR	**-------- %**

	COOL	HEAT
DISCHARGE AIR TEMPERATURE (INDOOR)	**---------- F**	**--------- F**
RETURN AIR TEMPERATURE (INDOOR)	**---------- F**	**--------- F**

OUTDOOR TEMPERATURE:

OUTDOOR AMBIENT TEMPERATURE	**--------- F**
RH OUTDOOR RELATIVE HUMIDITY	**--------- %**
CONDENSER	

DISCHARGE AIR TEMPERATURE (OUTDOOR)	**--------- F**	**---------- F**
INTAKE AIR TEMPERATURE (OUTDOOR)	**--------- F**	**---------- F**

APPLICATION USE ---------- ROOM (RESIDENTIAL OR COMMERCIAL)

COOLING OR HEATING AREA W ---------- X L ---------- X H ---------- = SQ/CU/FT ----------

This is a general guide. please consult manual J or M.

Sizing your air conditioner correctly is vital.

Sizing Guide

The following guide is based on normal room insulation, average number of sun-exposed windows and two-person occupancy.

FT²	Btu/h
100-150	5,000
150-250	6,000
250-300	7,000
300-350	8,000
350-400	9,000
400-450	10,000
450-550	12,000
550-700	14,000
700-1,000	18,000
1,000-1,200	21,000
1,200-1,400	23,000
1,400-1,600	25,000
1,600-1,900	28,000
1,900-2,700	36,000

This is a general guide.
Please consult manual J or M for exact load calculations.

1. If heavily shaded, reduce capacity by 10%.
2. If very sunny, add 10%.
3. Add 500 BTU/hr per person over 2 people.
4. Add 4,000 BTU/hr if area is a kitchen.

Due to variations in room design, climate zone and occupancy, larger areas may require the use of multiple units to provide the optimal cooling solution.

TROUBLESHOOTING TIPS

NOTE: To more accurately identify the problem, first check for current maintenance alerts and their history.

Problem	Possible Cause	Possible Solution
Unit does not operate.	The unit is turned to the off position, or the thermostat is satisfied.	Turn the unit to the on position and raise or lower temperature setting (as appropriate) to call for operation.
	The LCDI power cord is unplugged.	Plug into a properly grounded 3 prong receptacle. See “Electrical Rating Tables” on pg. 6 for the proper receptacle type for your unit.
	The LCDI power cord has tripped (Reset button has popped out).	Press and release RESET (listen for click; Reset button latches and remains in) to resume operation.
	The circuit breaker has tripped or the supply circuit fuse has blown.	Reset the circuit breaker, or replace the fuse as applicable. If the problem continues, contact a licensed electrician.
	There has been a local power failure.	The unit will resume normal operation once power has been restored.
Unit Trips Circuit Breaker or Blows Fuses.	Other appliances are being used on the same circuit.	The unit requires a dedicated outlet circuit, not shared with other appliances.
	An extension cord is being used.	Do NOT use an extension cord with this or any other air conditioner.
	The circuit breaker or time-delay fuse is not of the proper rating.	Replace with a circuit breaker or time-delay fuse of the proper rating. See “Electrical Rating Tables” on pg. 6 for the proper circuit breaker/fuse rating for your unit. If the problem continues, contact a licensed electrician.
LCDI Power Cord Trips (Reset Button Pops Out).	The LCDI power cord can trip (Reset button pops out) due to disturbances on your power supply line.	Press and release RESET (listen for click; Reset button latches and remains in) to resume normal operation.
	Electrical overload, overheating, or cord pinching can trip (Reset button pops out) the LCDI power cord.	Once the problem has been determined and corrected, press and release RESET (listen for click; Reset button latches and remains in) to resume normal operation.
	NOTE: A damaged power supply cord must be replaced with a new power supply cord obtained from the product manufacturer and must not be repaired.	
Unit Does Not Cool/Heat Room Sufficiently, Or Cycles On And Off Too Frequently.	The return/discharge air grille is blocked.	Ensure that the return and/or discharge air paths are not blocked by curtains, blinds, furniture, etc.
	Windows or doors to the outside are open.	Ensure that all windows and doors are closed.
	The temperature is not set at a cool enough/warm enough setting.	Adjust the Temperature control to a cooler or warmer setting as necessary.
	The filter is dirty or obstructed.	Clean the filter, (See Routine Maintenance), or remove obstruction.
	The indoor coil or outdoor coil is dirty or obstructed.	Clean the coils, (See Routine Maintenance), or remove obstruction.
	There is excessive heat or moisture (cooking, showers, etc.) in the room.	Be sure to use exhaust vent fans while cooking or bathing and, if possible, try not to use heat producing appliances during the hottest part of the day.
	The temperature of the room you are trying to cool is extremely hot.	Allow additional time for the air conditioner to cool off a very hot room.

TROUBLESHOOTING TIPS (Continued)

Problem	Possible Cause	Possible Solution
Unit Does Not Cool/Heat Room Sufficiently, Or Cycles On And Off Too Frequently (continued).	The outside temperature is below 60° F (16° C).	Do not try to operate your air conditioner in the cooling mode when the outside temperature is below 60° F (16° C). The unit will not cool properly, and the unit may be damaged.
	The digital control is set to fan cycling mode.	Since the fan does not circulate the room air continuously at this setting, the room air does not mix as well and hot (or cold) spots may result. Using the continuous fan setting is recommended to obtain optimum comfort levels.
	The air conditioner has insufficient cooling capacity to match the heat gain of the room.	Check the cooling capacity of your unit to ensure it is properly sized for the room in which it is installed. Room air conditioners are not designed to cool multiple rooms.
	The air conditioner has insufficient heating capacity to match the heat loss of the room.	Check the heating capacity of your unit. Air conditioners are sized to meet the cooling load, and heater size is then selected to meet the heating load. In extreme northern climates, room air conditioners may not be able to be used as a primary source of heat.
Unit Runs Too Much.	This may be due to an excessive heat load in the room.	If there are heat producing appliances in use in the room, or if the room is heavily occupied, the unit will need to run longer to remove the additional heat.
	It may also be due to an improperly sized unit.	Be sure to use exhaust vent fans while cooking or bathing and, if possible, try not to use heat producing appliances during the hottest part of the day.
	This may be normal for higher efficiency (EER) air conditioners.	The use of higher efficiency components in your new air conditioner may result in the unit running longer than you feel it should. This may be more apparent, if it replaced an older, less efficient, model. The actual energy usage, however, will be significantly less when compared to older models.
	You may notice that the discharge air temperature of your new air conditioner may not seem as cold as you may be accustomed to from older units. This does not, however, indicate a reduction in the cooling capacity of the unit.	The energy efficiency ratio (EER) and cooling capacity rating (Btu/h) listed on the unit's rating plate are both agency certified.

COOLING ONLY ROOM AIR CONDITIONERS: TROUBLESHOOTING TIPS

Problem	Possible Cause	Possible Solution
Compressor does not run	Low voltage	Check voltage at compressor. 115V & 230V units will operate at 10% voltage variance
	Temperature not set cold enough or room air thermistor inoperative	Set temperature to lower than ambient position. Test thermistor and replace if inoperative.
	Compressor hums but cuts off on overload	Hard start compressor. Direct test compressor. If compressor starts, add starting components
	Open or shorted compressor windings	Check for continuity & resistance
	Open overload	Test overload protector & replace if inoperative
	Open capacitor	Test capacitor & replace if inoperative
	Inoperative system button	Test for continuity in all positions. Replace if inoperative switch or electronic board.
	Broken, loose or incorrect wiring	Refer to appropriate wiring diagrams to check wiring. Correct as needed.

Problem	Possible Cause	Possible Solution
Fan motor does not run	Inoperative system button	Test button & replace user interface if inoperative
	Broken, loose or incorrect wiring	Refer to applicable wiring diagram
	Open capacitor	Test capacitor & replace if inoperative
	Fan speed button defective	Replace user interface if inoperative
	Inoperative fan motor	Test fan motor & replace if inoperative (be sure internal overload has had time to reset)

Problem	Possible Cause	Possible Solution
Does not cool or only cools slightly	Undersized unit	Refer to industry standard sizing chart
	Indoor ambient thermistor open or shorted	See alarms and replace thermistor if needed.
	Dirty filter	Clean as recommended in Owner's Manual
	Dirty or restricted condenser or evaporator coil	Use pressure wash or biodegradable cleaning agent to clean
	Poor air circulation	Adjust discharge louvers. Use high fan speed
	Fresh air or exhaust air door open	Close doors. Instruct customer on use of this feature
	Low capacity - undercharge	Check for leak & make repair
	Compressor not pumping properly	Check amperage draw against nameplate. If not conclusive, make pressure test

COOLING ONLY ROOM AIR CONDITIONERS: TROUBLESHOOTING TIPS

Problem	Possible Cause	Possible Solution
Unit does not run	Fuse blown or circuit tripped	Replace fuse, reset breaker. If repeats, check fuse or breaker size. Check for shorts in unit wiring & components
	Power cord not plugged in	Plug it in
	System button in "OFF" position	Set correctly
	Inoperative system button or open electronic control board	Test for continuity. Check alarms. Correct as needed.
	Loose or disconnected wiring control board or other components	Check wiring & connections. Reconnect per wiring diagram

Problem	Possible Cause	Possible Solution
Evaporator coil freezes up	Dirty filter	Clean as recommended in Owner's Manual
	Restricted airflow	Check for dirty or obstructed coil. Use pressure wash or biodegradable cleaning agent to clean
	Inoperative thermistor	Check alarms. Replace as necessary.
	Short of refrigerant	De-ice coil & check for leak
	Inoperative fan motor	Test fan motor & replace if inoperative
	Partially restricted capillary tube	De-ice coil. Replace capillary tube.

Problem	Possible Cause	Possible Solution
Compressor runs continually & does not cycle off	Excessive heat load	Unit undersized. Test cooling performance & replace with larger unit if needed. See sizing chart.
	Restriction in line	Check for partially iced coil & check temperature split across coil
	Refrigerant leak	Find leak and repair.
	Compressor relay contacts stuck	Check operation of t-stat. Replace if contacts remain closed.
	Remote wall T-stat incorrectly wired	Refer to appropriate wiring diagram
	Thermistor shorted	Replace thermistor or electronic control board

Problem	Possible Cause	Possible Solution
Electronic control board does not turn unit off	Compressor relay contacts stuck	Replace electronic control board
	Temperature set at coldest point	Turn to higher temp. setting to see if unit cycles off. If not, replace control board.
	Incorrect wiring	Refer to appropriate wiring diagrams
	Unit undersized for area to be cooled	Refer to industry standard sizing chart
	Defective thermistor	Replace thermistor or electronic control board

COOLING ONLY ROOM AIR CONDITIONERS: TROUBLESHOOTING TIPS

Problem	Possible Cause	Possible Solution
Compressor runs for short periods only. Cycles on overload	Overload inoperative. Opens too soon	Check operation of unit. Replace overload if system operation is satisfactory
	Compressor restarted before system pressures equalized	Control's default of 3 minutes wait delay timer inoperative. Replace board.
	Low or fluctuating voltage	Check voltage with unit operating. Check for other appliances on circuit. Air conditioner should be in a dedicated circuit for proper voltage & fused separately
	Incorrect wiring	Refer to appropriate wiring diagram
	Shorted or incorrect capacitor	Test capacitor and replace if needed.
	Restricted or low air flow through condenser coil or evaporator coil	Check for proper fan speed or blocked coils. Correct as needed.
	Compressor running abnormally hot	Check for kinked discharge line or restricted condenser. Refrigerant overcharge. Check amperage, connections.

Problem	Possible Cause	Possible Solution
Unit does not turn on	No power	Check power supply. Check LCDI plug. Check wire connections. Check if panel is locked.
	Incorrect wiring	Refer to appropriate wiring diagram
	Defective thermistor	Replace thermistor or electronic control board

Problem	Possible Cause	Possible Solution
Noisy operation	Poorly installed	Refer to Installation Manual for proper installation
	Fan blade striking chassis	Reposition - adjust motor mount
	Compressor vibrating	Check that compressor grommets have not deteriorated. Check that compressor mounting parts are not missing
	Improperly mounted or loose cabinet parts refrigerant tubes	Check assembly & parts for looseness, rubbing & rattling pipes, etc.

Problem	Possible Cause	Possible Solution
Water leaks into the room	Evaporator drain pan overflowing	Clean obstructed drain trough
	Condensation forming underneath base pan	Evaporator drain pan broken or cracked. Reseal or replace. No chassis gasket installed. Install chassis gasket
	Poor installation resulting in rain entering the room	Check installation instructions. Reseal as required
	Condensation on discharge grille louvers	Dirty evaporator coil. Use pressure wash or biodegradable cleaning agent to clean. Environmental phenomena: point supply louvers upward. Put on high fan.
	Chassis gasket not installed	Install gasket, per Installation manual
	Downward slope of unit is too steep inward	Refer to installation manual for proper installation

COOLING ONLY ROOM AIR CONDITIONERS: TROUBLESHOOTING TIPS

Problem	Possible Cause	Possible Solution
Water “spitting” into room	Sublimation: When unconditioned saturated, outside air mixes with conditioned air, condensation forms on the cooler surfaces	Ensure that foam gaskets are installed in between window panes & in between the unit & the sleeve. Also, ensure that fresh air/exhaust vents (on applicable models) are in the closed position & are in tact
	Downward pitch of installation is too steep towards back of unit	Follow installation instructions to ensure that downward pitch of installed unit is no less than 1/4” & no more than 3/8”
	Restricted coil or dirty filter	Clean & advise customer of periodic cleaning & maintenance needs of entire unit

Problem	Possible Cause	Possible Solution
Excessive moisture	Insufficient air circulation thru area to be air conditioned	Adjust louvers for best possible air circulation
	Oversized unit	Operate in “MoneySaver” position
	Inadequate vapor barrier in building structure, particularly floors	Advise customer

Problem	Possible Cause	Possible Solution
Unit short cycles	Defective thermistor	Replace thermistor or electronic control board
	Unit oversized	See sizing chart. Correct as needed.
	Chassis seal gasket not sealing or absent causting unit to short cycle	Check gasket. Reposition or replace as needed
	Restricted coil or dirty filter	Clean & advise customer of periodic cleaning & maintenance needs of entire unit

Problem	Possible Cause	Possible Solution
Prolonged off cycles	Defective indoor ambient thermistor or electronic control board	Check alarms. Replace thermistor or electronic control board
	Defective remote wall t-stat	Replace t-stat

Problem	Possible Cause	Possible Solution
Outside water leaks	Evaporator drain pan cracked or obstructed	Repair, clean or replace as required
	Water in compressor area	Detach shroud from pan & coil. Clean & remove old sealer. Reseal, reinstall & check
	Obstructed condenser coil	Use pressure wash or biodegradable cleaning agent to clean
	Fan blade/slinger ring improperly positioned	Adjust fan blade to 1/2” of condenser coil fin pack

HEAT / COOL ONLY ROOM AIR CONDITIONERS: TROUBLESHOOTING TIPS

Problem	Possible Cause	Possible Solution
Room temperature uneven (Heating cycle)	Bad indoor ambient thermistor	Check error codes. Replace as needed.
	Fan speed too low	Set at higher fan speed.
	Opened door, windows, etc.	Close doors, windows, etc.
	ATSF (room air sampling feature) disabled	Enable ATSF

Problem	Possible Cause	Possible Solution
Unit will not defrost (Heat pump only models)	Bad outdoor coil thermistor	Replace thermistor.
	Temperature below 32°F/ 0°C	• On heat pumps with electric heat: no action needed • On model YS10N10: do not operate below 37°F/ 0°C • If outdoor air temp is higher than freezing, check reversing valve, electric coil, outdoor thermistor, refrigerant circuits, etc. • For proper operation: correct as needed

Problem	Possible Cause	Possible Solution
Does not heat adequately	Exhaust or fresh air door open	Check if operating properly. Instruct customer on proper use of control
	Dirty filter	Clean as recommended in Owner's Manual
	Unit undersized	Check heat rise across coil. If unit operates efficiently, check if insulation can be added to attic or walls. If insulation is adequate, recommend additional unit or larger one
	Outdoor coil thermistor or electronic control board defective	Check alarms (error codes). Replace thermistor or electronic control board.
	Heater hi-limit control cycling on & off	Check for adequate fan air across heater. Check for open hi-limit control.
	Shorted or open supplementary heater	Do ohmmeter check.
	Incorrect wiring	Check applicable wiring diagram

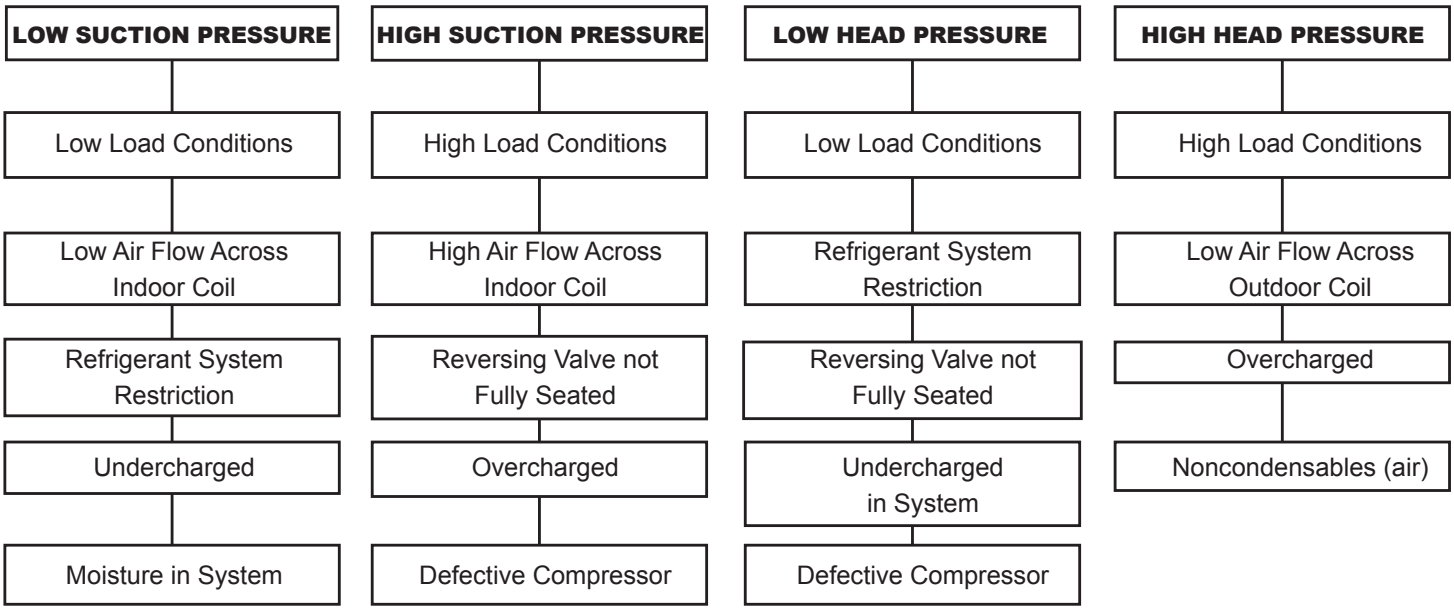
HEAT PUMP ROOM AIR CONDITIONERS: TROUBLE SHOOTING TIPS

Problem	Possible Cause	Action
Unit cools when heat is called for	Incorrect wiring	Refer to applicable wiring diagram
	Defective solenoid coil	Check for continuity of coil
	Reversing valve fails to shift	Block condenser coil & switch unit to cooling. Allow pressure to build up in system, then switch to heating. If valve fails to shift, replace valve.
	Inoperative system switch	Check for continuity of system switch

Problem	Possible Cause	Action
Cooling adequate, but heating insufficient	Heating capillary tube partially restricted	Check for partially starved outer coil. Replace heating capillary tube
	Check valve leaking internally	Switch unit several times from heating to cooling. Check temperature rise across coil. Refer to specification sheet for correct temperature rise
	Reversing valve failing to shift completely; bypassing hot gas	Denergize solenoid coil, raise head pressure, energize solenoid to break loose. If valve fails to make complete shift, replace valve.

TROUBLESHOOTING CHART - HEAT PUMP

REFRIGERANT SYSTEM DIAGNOSIS - COOLING CYCLE

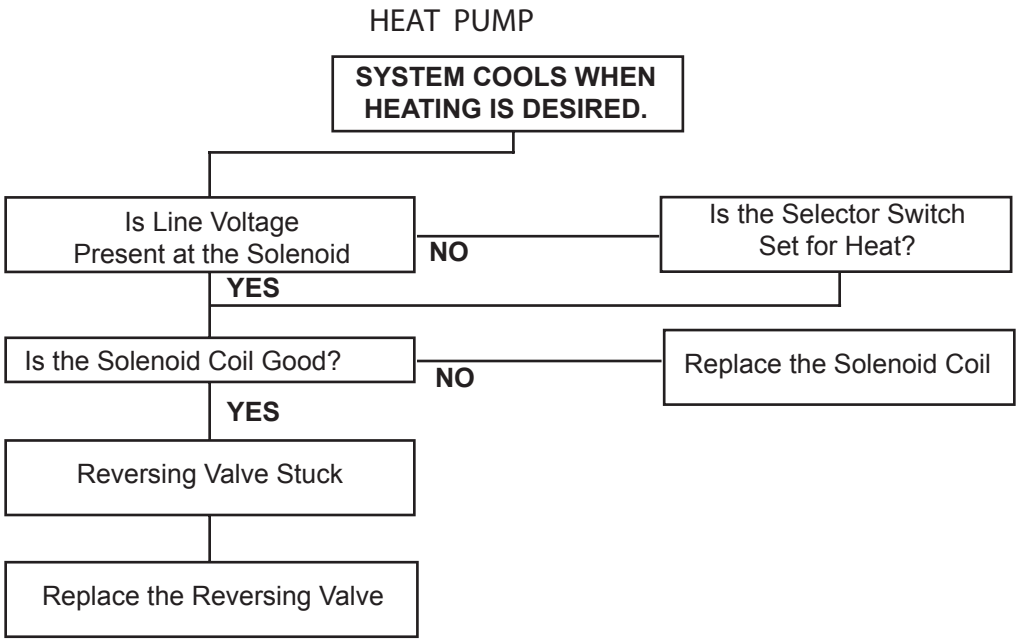


HEAT PUMP ROOM AIR CONDITIONERS: TROUBLE SHOOTING TIPS

REFRIGERANT SYSTEM DIAGNOSIS - HEATING CYCLE

LOW SUCTION PRESSURE	HIGH SUCTION PRESSURE	LOW HEAD PRESSURE	HIGH HEAD PRESSURE
Low Airflow Across Outdoor Coil	Outdoor Ambient Too High for Operation in Heating	Refrigerant System Restriction	Outdoor Ambient Too High For Operation In Heating
Refrigerant System Restriction	Reversing Valve not Fully Seated	Reversing Valve not Fully Seated	Low Airflow Across Indoor Coil
Undercharged	Overcharged	Undercharged	Overcharged
Moisture in System	Defective Compressor	Defective Compressor	Noncondensables (air) in System

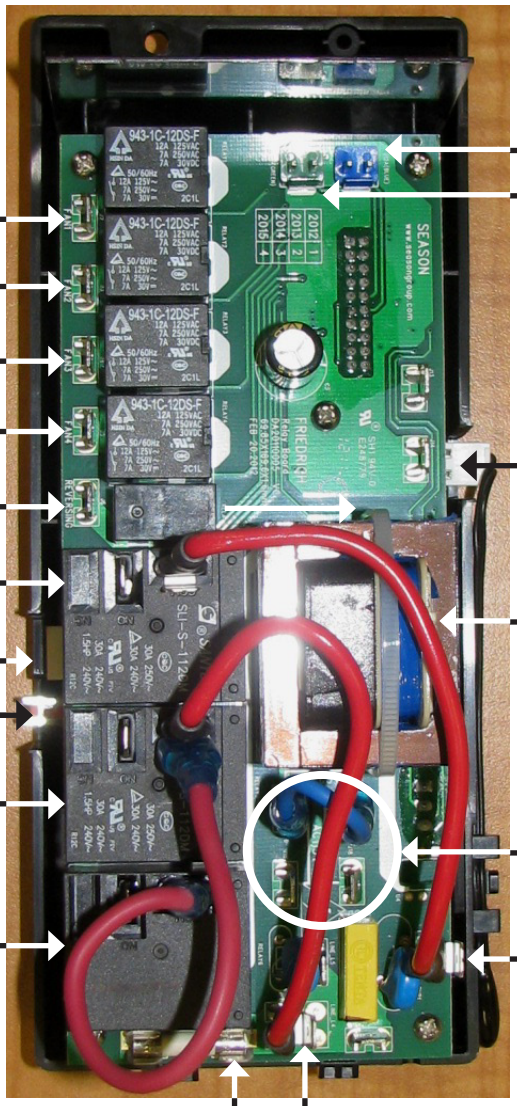
ELECTRICAL TROUBLESHOOTING CHART - HEAT PUMP



TROUBLESHOOTING TOUCH TEST CHART: TO SERVICE REVERSING VALVES

NORMAL FUNCTION OF VALVE								
VALVE OPERATING CONDITION	DISCHARGE TUBE from Compressor	SUCTION TUBE to Compressor	Tube to INSIDE COIL	Tube to OUTSIDE COIL	LEFT Pilot Capillary Tube	RIGHT Pilot Capillary Tube	NOTES: * TEMPERATURE OF VALVE BODY ** WARMER THAN VALVE BODY	
	1	**2**	**3**	**4**	**5**	**6**	**POSSIBLE CAUSES**	**CORRECTIONS**
Normal Cooling	Hot	Cool	Cool as (2)	Hot as (1)	*TVB	TVB		
Normal Heating	Hot	Cool	Hot as (1)	Cool as (2)	*TVB	TVB		
MALFUNCTION OF VALVE								
Valve will not shift from cool to heat.	Check Electrical circuit and coil						No voltage to coil.	Repair electrical circuit.
							Defective coil.	Replace coil.
	Check refrigeration charge						Low charge.	Repair leak, recharge system.
							Pressure differential too high.	Recheck system.
	Hot	Cool	Cool, as (2)	Hot, as (1)	*TVB	Hot	Pilot valve okay. Dirt in one bleeder hole.	Deenergize solenoid, raise head pressure, reenergize solenoid to break dirt loose. If unsuccessful, remove valve, wash out. Check on air before installing. If no movement, replace valve, add strainer to discharge tube, mount valve horizontally.
							Piston cup leak	Stop unit. After pressures equalize, restart with solenoid energized. If valve shifts, reattempt with compressor running. If still no shift, replace valve.
Valve will not shift from cool to heat.	Hot	Cool	Cool, as (2)	Hot, as (1)	*TVB	*TVB	Clogged pilot tubes.	Raise head pressure, operate solenoid to free. If still no shift, replace valve.
	Hot	Cool	Cool, as (2)	Hot, as (1)	Hot	Hot	Both ports of pilot open. (Back seat port did not close).	Raise head pressure, operate solenoid to free partially clogged port. If still no shift, replace valve.
	Warm	Cool	Cool, as (2)	Hot, as (1)	*TVB	Warm	Defective Compressor.	Replace compressor
Starts to shift but does not complete reversal.	Hot	Warm	Warm	Hot	*TVB	Hot	Not enough pressure differential at start of stroke or not enough fl ow to maintain pressure differential.	Check unit for correct operating pressures and charge. Raise head pressure. If no shift, use valve with smaller port.
							Body damage.	Replace valve
	Hot	Warm	Warm	Hot	Hot	Hot	Both ports of pilot open.	Raise head pressure, operate solenoid. If no shift, use valve with smaller ports.
	Hot	Hot	Hot	Hot	*TVB	Hot	Body damage.	Replace valve
							Valve hung up at mid-stroke. Pumping volume of compressor not suffi cient to maintain reversal.	Raise head pressure, operate solenoid. If no shift, use valve with smaller ports.
	Hot	Hot	Hot	Hot	Hot	Hot	Both ports of pilot open.	Raise head pressure, operate solenoid. If no shift, replace valve.
Apparent leap in heating.	Hot	Cool	Hot, as (1)	Cool, as (2)	*TVB	*TVB	Piston needle on end of slide leaking.	Operate valve several times, then recheck. If excessive leak, replace valve.
	Hot	Cool	Hot, as (1)	Cool, as (2)	**WVB	**WVB	Pilot needle and piston needle leaking.	Operate valve several times, then recheck. If excessive leak, replace valve.
Will not shift from heat to cool.	Hot	Cool	Hot, as (1)	Cool, as (2)	*TVB	*TVB	Pressure differential too high.	Stop unit. Will reverse during equalization period. Recheck system
							Clogged pilot tube.	Raise head pressure, operate solenoid to free dirt. If still no shift, replace valve.
	Hot	Cool	Hot, as (1)	Cool, as (2)	Hot	*TVB	Dirt in bleeder hole.	Raise head pressure, operate solenoid. Remove valve and wash out. Check on air before reinstalling, if no movement, replace valve. Add strainer to discharge tube. Mount valve horizontally.
	Hot	Cool	Hot, as (1)	Cool, as (2)	Hot	*TVB	Piston cup leak.	Stop unit. After pressures equalize, restart with solenoid deenergized. If valve shifts, reattempt with compressor running. If it still will not reverse while running, replace the valve.
	Hot	Cool	Hot, as (1)	Cool, as (2)	Hot	Hot	Defective pilot.	Replace valve.
	Warm	Cool	Warm, as (1)	Cool, as (2)	Warm	*TVB	Defective compressor.	Replace compressor

ELECTRONIC CONTROL BOARD COMPONENTS IDENTIFICATION



When checking the 3.3 Volts DC for the thermistors, if there is no voltage or wrong voltage, replace control board. For thermistor testing, see page #57 for resistance values.

Configuration Instructions – Electronic Control Gen. 2

For Use with Kühl (cool only models) and Kühl + (cool and heat models) **N** models.
Example SS08**N**10-A

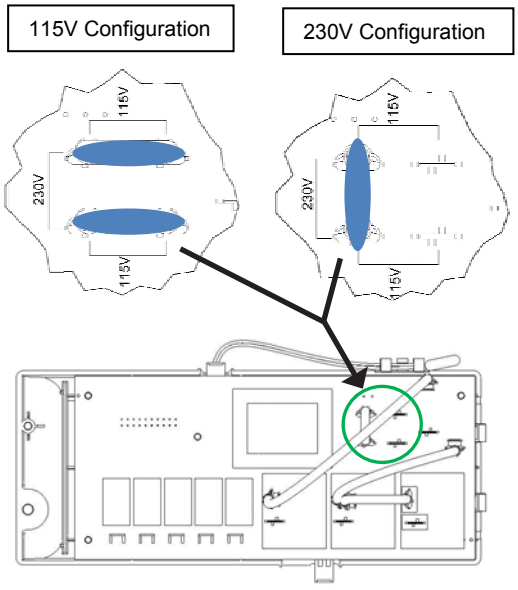
Notice: Please read these instructions completely before attempting configuration.

WARNING: Refer to the table below to determine the appropriate Electronic Control Kit part number by unit model number prefix. Failure to install the correct Electronic Control Kit for the given unit model may result in failure of the product and/or a potentially unsafe operating condition.

FRIEDRICH ELECTRONIC CONTROL KIT PART #	FRIEDRICH MODEL PREFIX
62601010	SS, SM
62601011	SL
62601012	YS*, YM, YL (*does not include YS10, see below)
62601013	ES, EM, EL
62601014	YS10N10

Contents:

- Main Board
- Indoor Air Sensor
- Indoor Coil Sensor
- Outdoor Coil Sensor
- Discharge Air Sensor
- Instruction Sheet



Procedure:

You must first confirm and set the voltage of the electronic control to match your air conditioner.

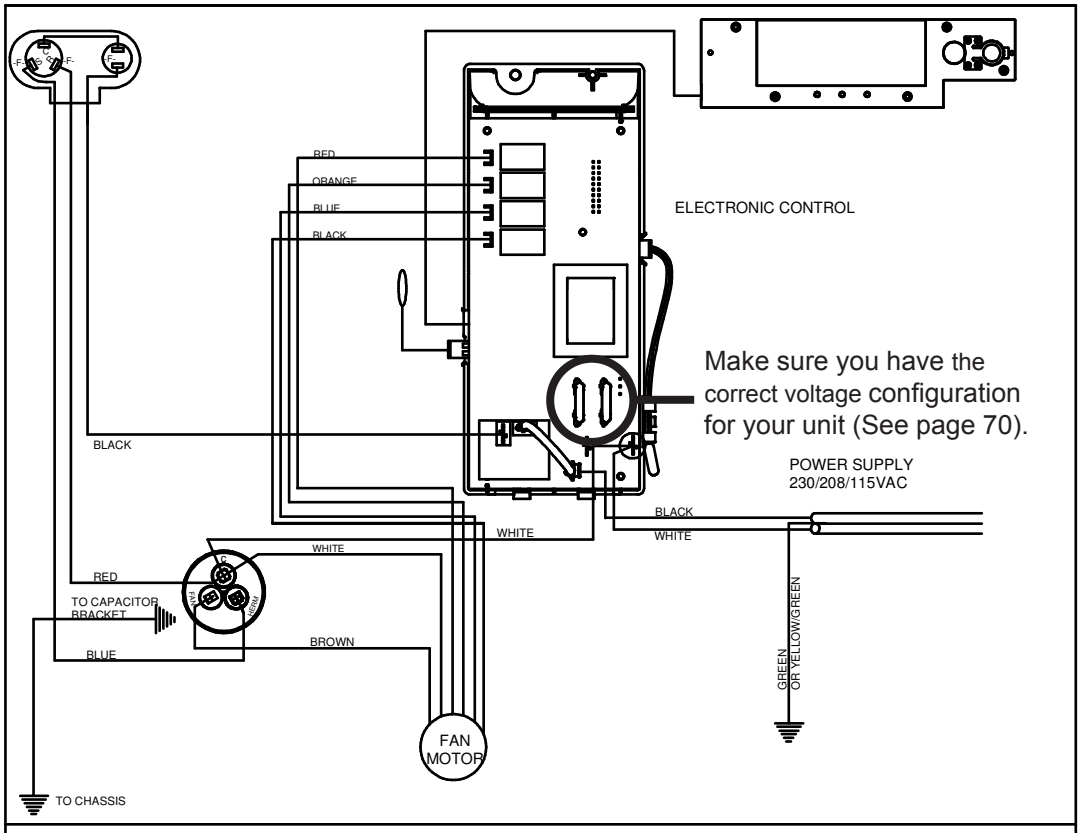
Please perform the steps listed below before installation:

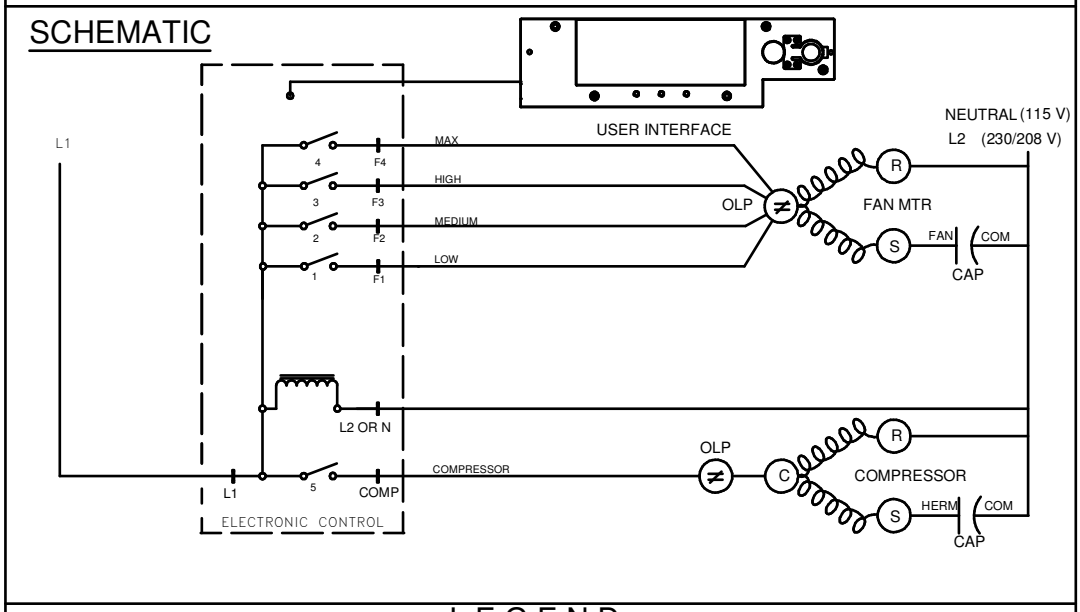
Step 1. Identify unit operating voltage from unit nameplate label.

Step 2. Set voltage selection on the electronic control by connecting the jumper wire(s) to match the voltage listed on the unit nameplate label.

Step 3. Consult service manual for electronic control replacement instructions and safety information.

Kühl Electronic Control
COOL ONLY Models
SS08N10-A, SS10N10-A, SS10N10-B, SS12N10-A, SS14N10-A, SS14N10A-A, SM15N10-A, SS12N30-A, SS15N30-A, SM18M30-A, SM21N30-A, SM24N30-A





LEGEND

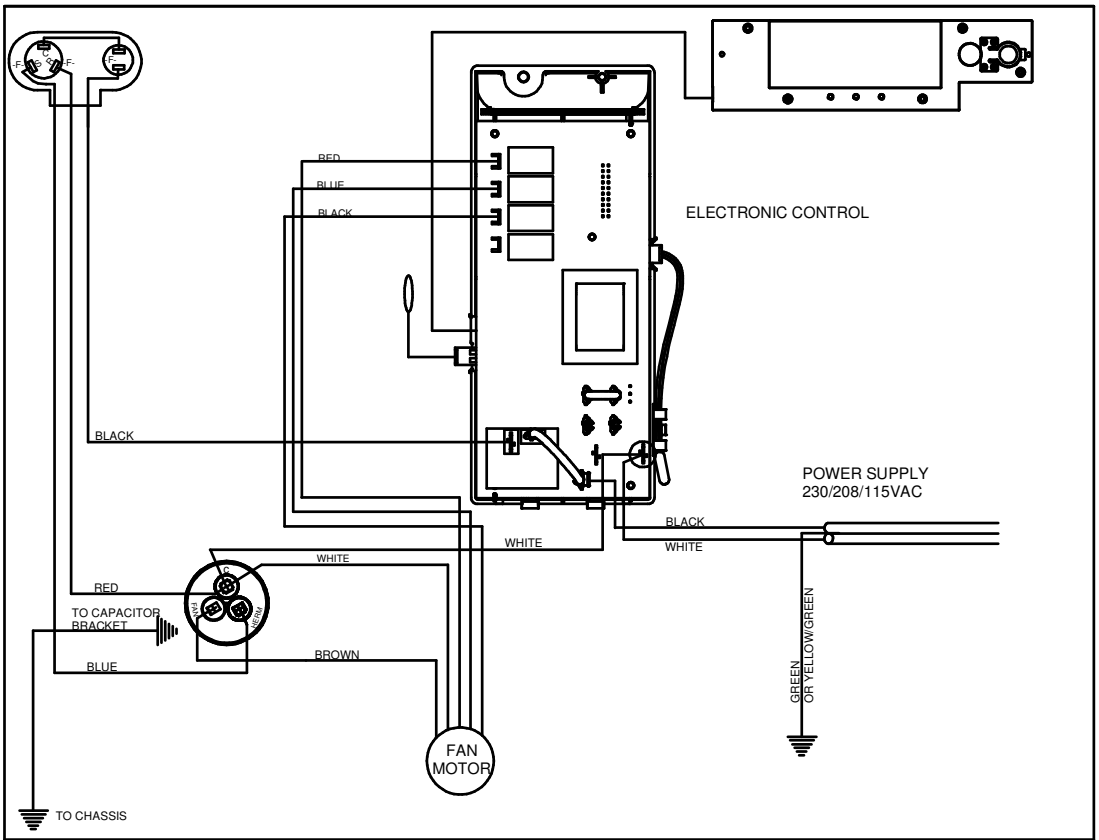
CAP - CAPACITOR
COMPR - COMPRESSOR
MTR - FAN MOTOR
OLP - OVERLOAD PROTECTOR
UI - USER INTERFACE
TF - THERMAL FUSE
HL - HEATER LIMIT FUSE

- THERMISTER
- COMBINATION TERMINAL
- GROUNDED LEAD SYMBOL
- INSULATOR

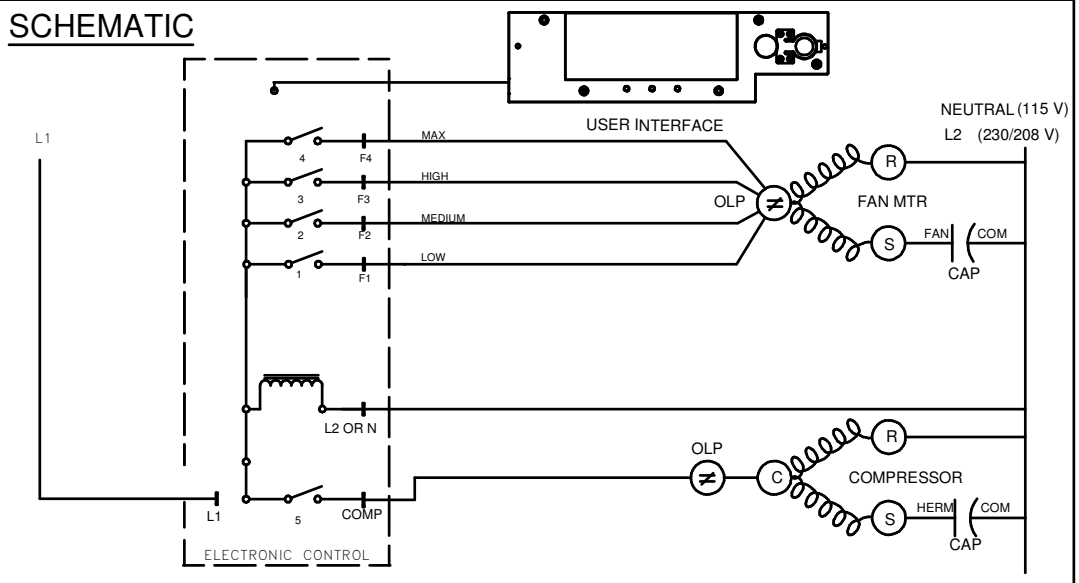
HTR - HEATER ELEMENT

PART NO.	REV.
92170019	01

Kühl Electronic Control
COOL ONLY Models
SL22N30-A, SL24N30-A, SL24N30-B



SCHEMATIC



LEGEND

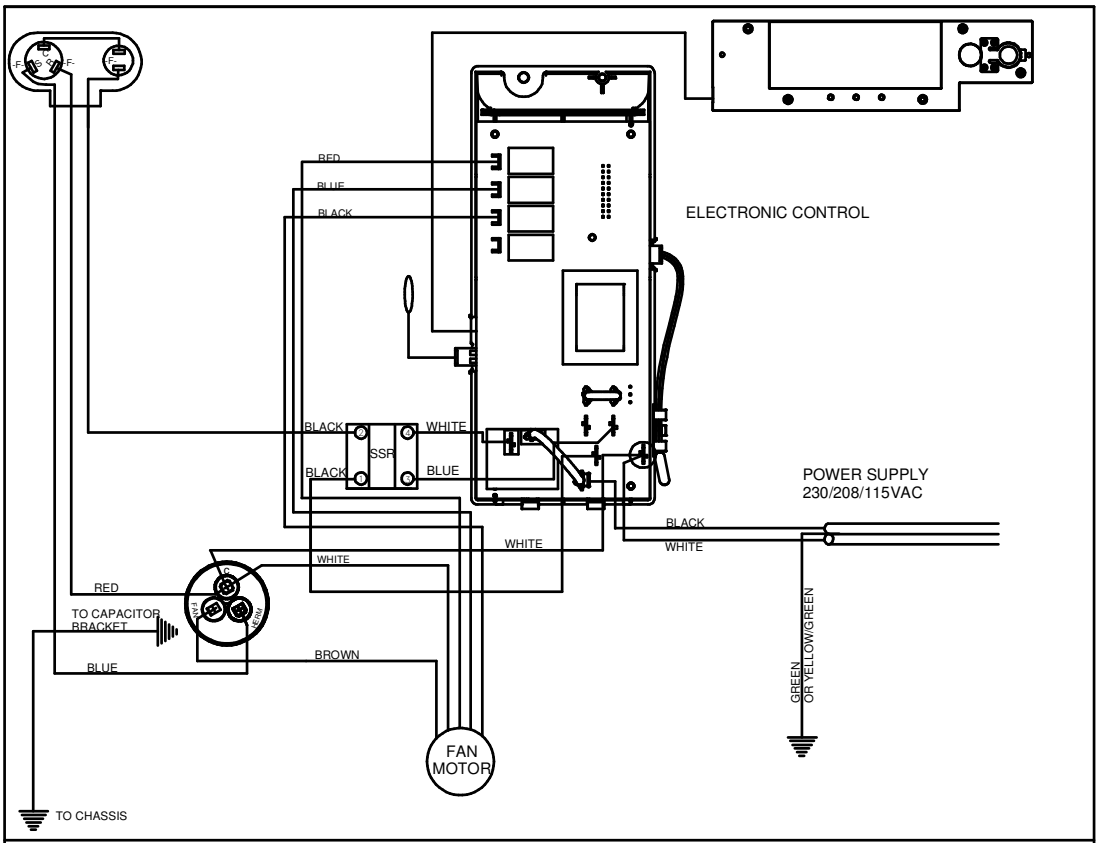
CAP - CAPACITOR
COMPR - COMPRESSOR
MTR - FAN MOTOR
OLP - OVERLOAD PROTECTOR
UI - USER INTERFACE
TF - THERMAL FUSE
HL - HEATER LIMIT FUSE

- REVERSING VALVE
- THERMISTER
- COMBINATION TERMINAL
- GROUNDED LEAD SYMBOL
- INSULATOR

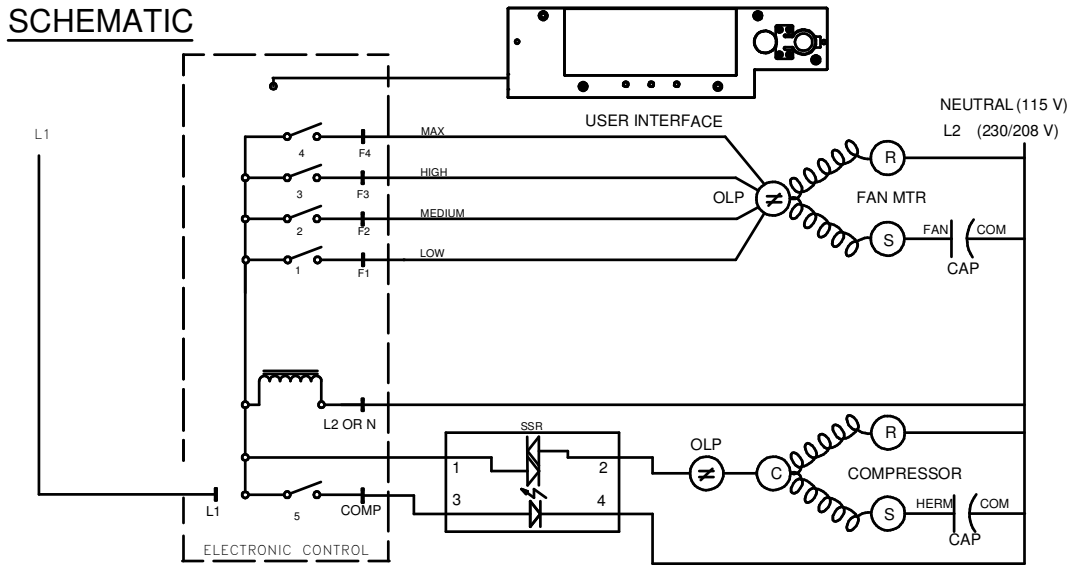
HTR - HEATER ELEMENT

PART NO.	REV.
92170021	01

Kühl Electronic Control
COOL ONLY Models
SL28N30-A, SL28N30-B, SL28N30-C



SCHEMATIC



LEGEND

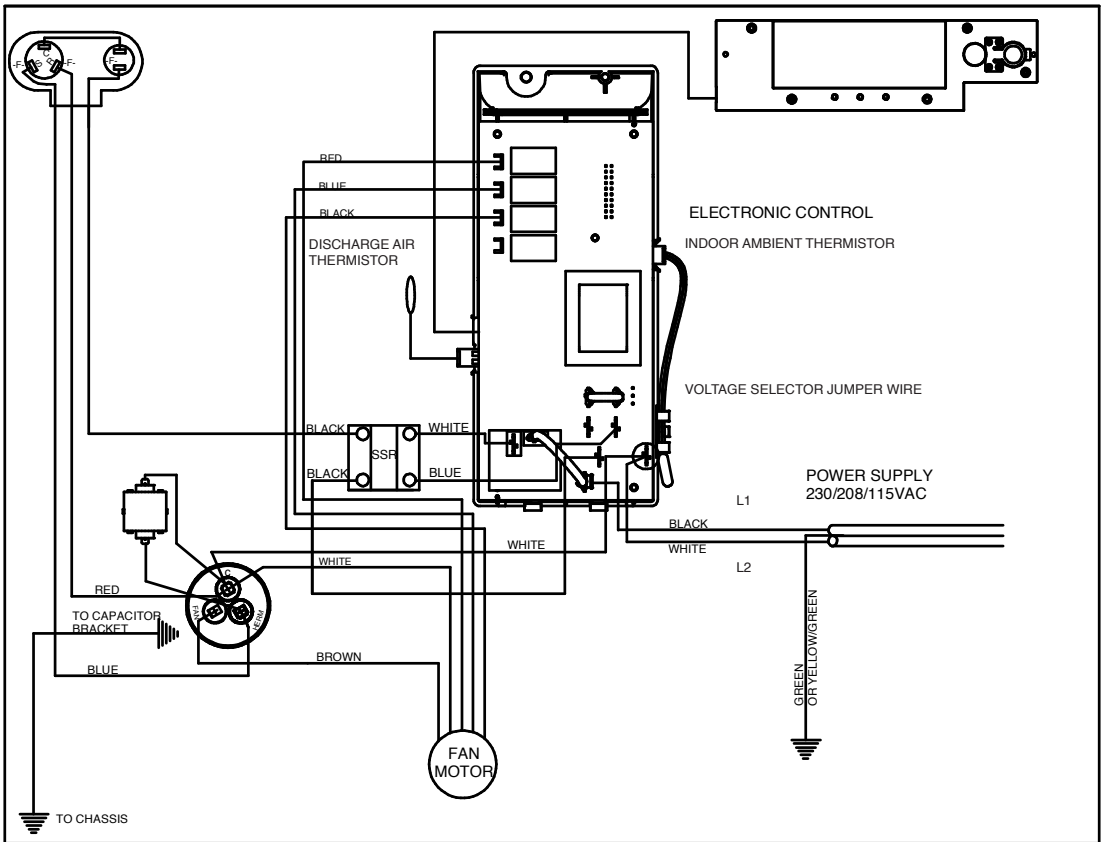
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COMPR - COMPRESSOR
MTR - FAN MOTOR
OLP - OVERLOAD PROTECTOR
UI - USER INTERFACE
TF - THERMAL FUSE
HL - HEATER LIMIT FUSE
SSR - SOLID STATE RELAY

- REVERSING VALVE
- THERMISTER
- COMBINATION TERMINAL
- GROUNDED LEAD SYMBOL
- INSULATOR

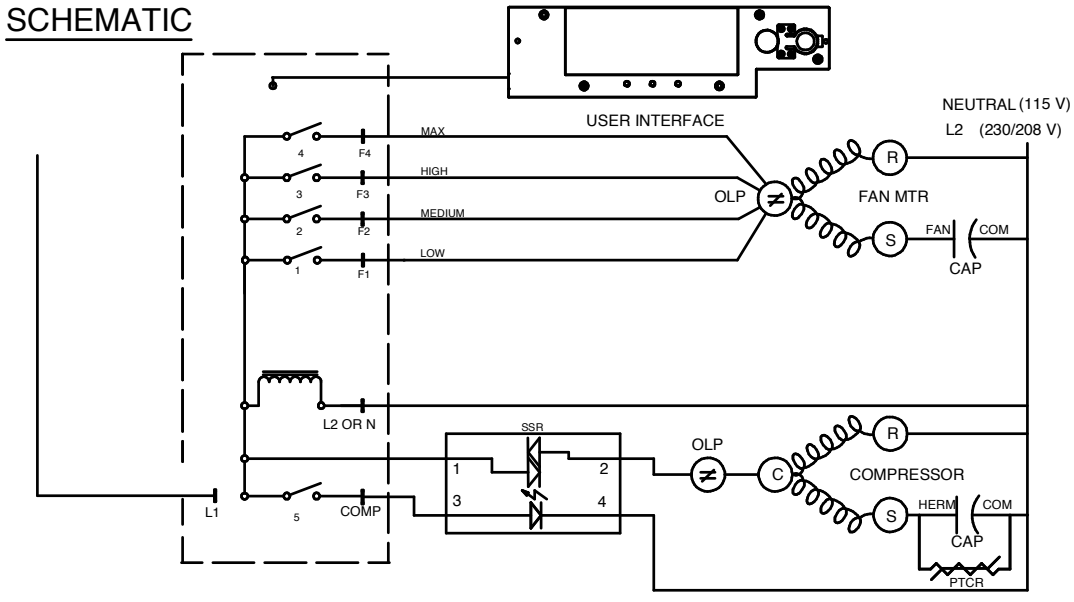
HTR - HEATER ELEMENT

PART NO.	REV.
92170013	01

Kühl Electronic Control
COOL ONLY Models
SL36N30-A



SCHEMATIC



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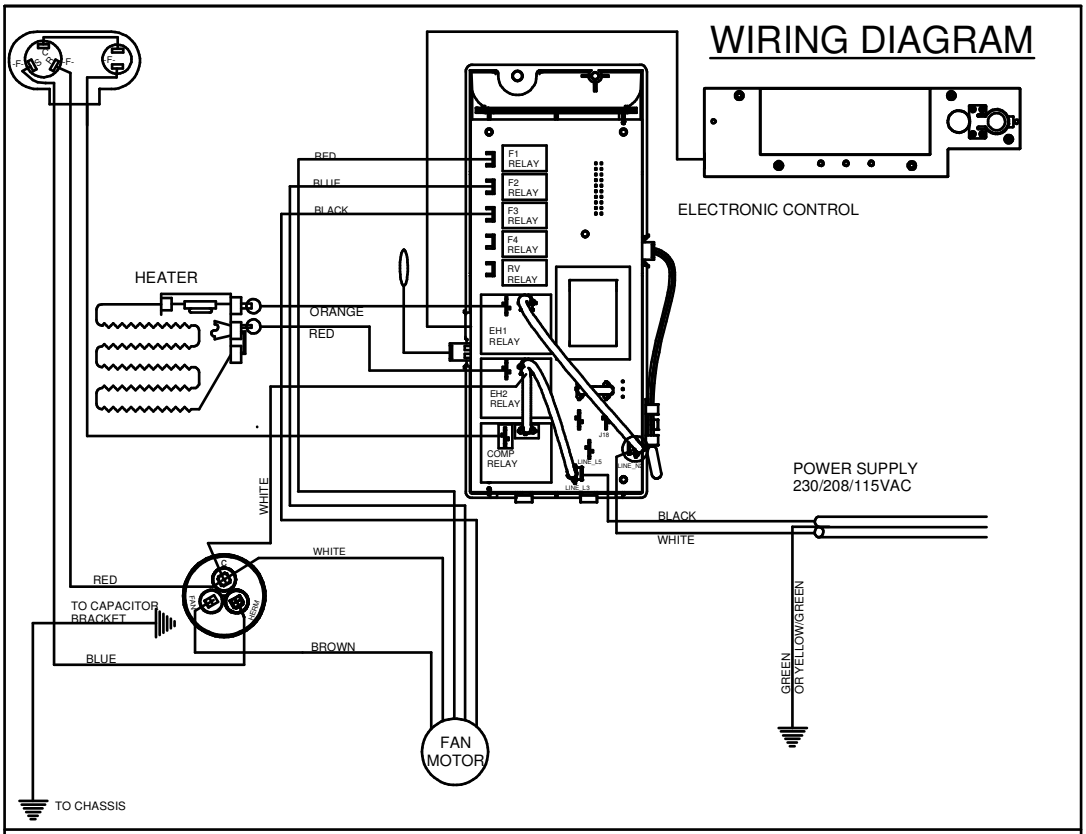
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OLP - OVERLOAD PROTECTOR
UI - USER INTERFACE
TF - THERMAL FUSE
HL - HEATER LIMIT FUSE

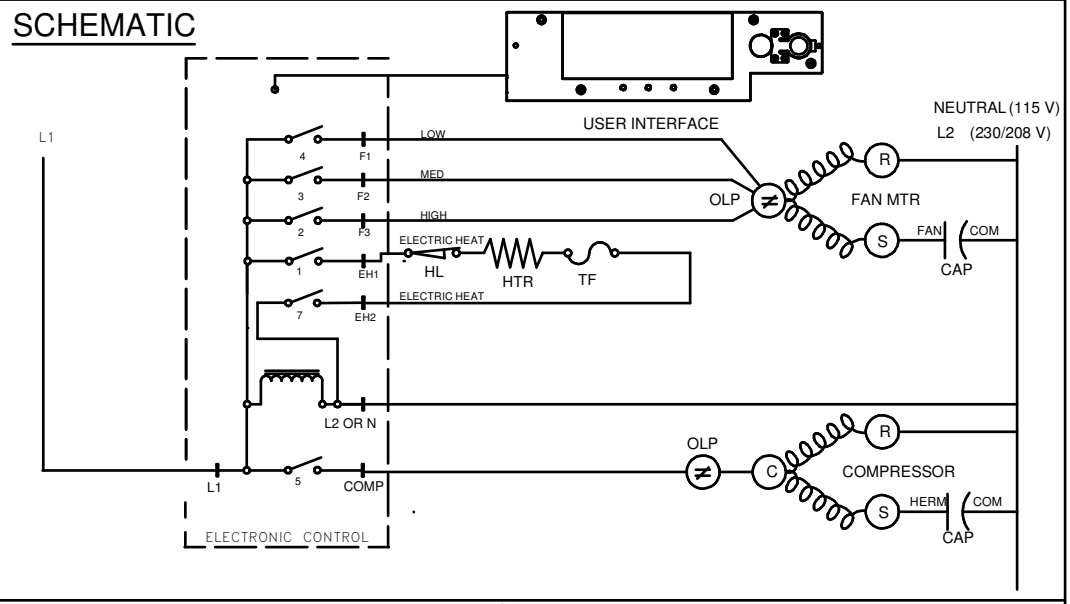
- REVERSING VALVE
- THERMISTER
- COMBINATION TERMINAL
- GROUNDED LEAD SYMBOL
- INSULATOR

HTR - HEATER ELEMENT

PART NO.	REV.
92170018	01

Kühl Electronic Control
COOL with ELECTRIC HEAT Models
ES12N33-A, ES15N33-A, EM18N34-A, EM24M34-A





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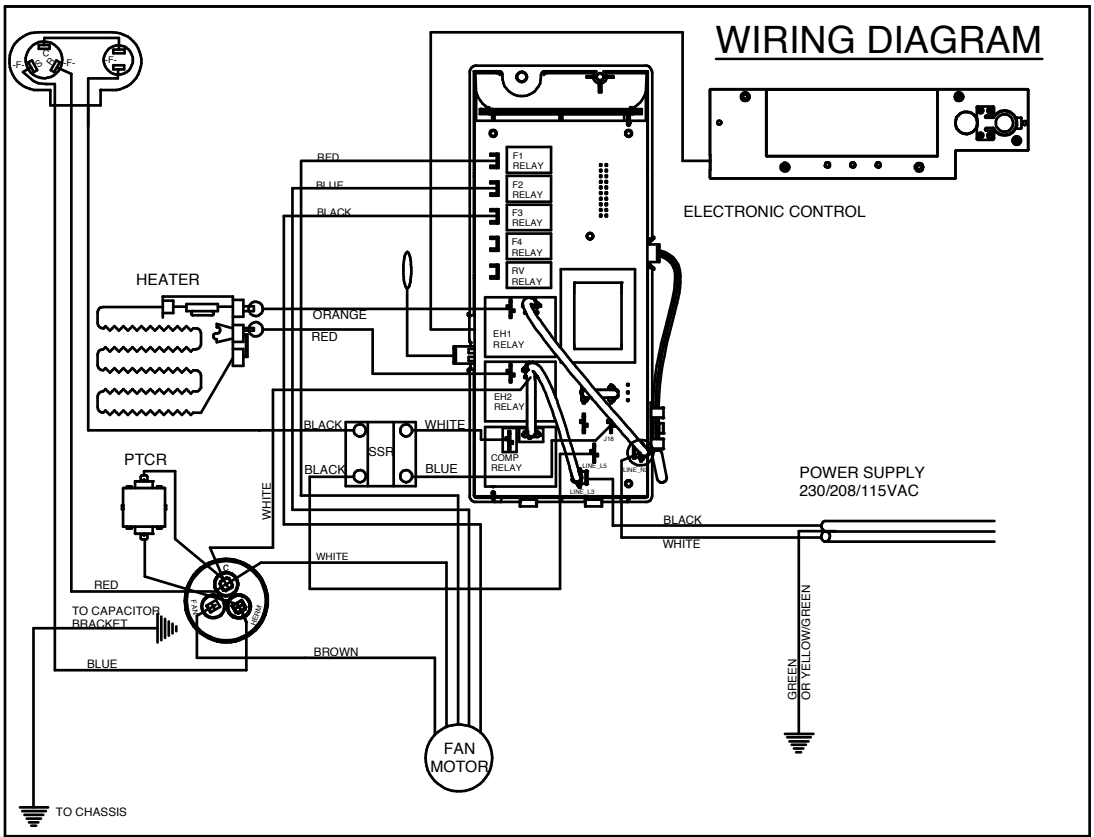
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COMPR	- COMPRESSOR
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OLP	- OVERLOAD PROTECTOR
UI	- USER INTERFACE
TF	- THERMAL FUSE
HL	- HEATER LIMIT FUSE

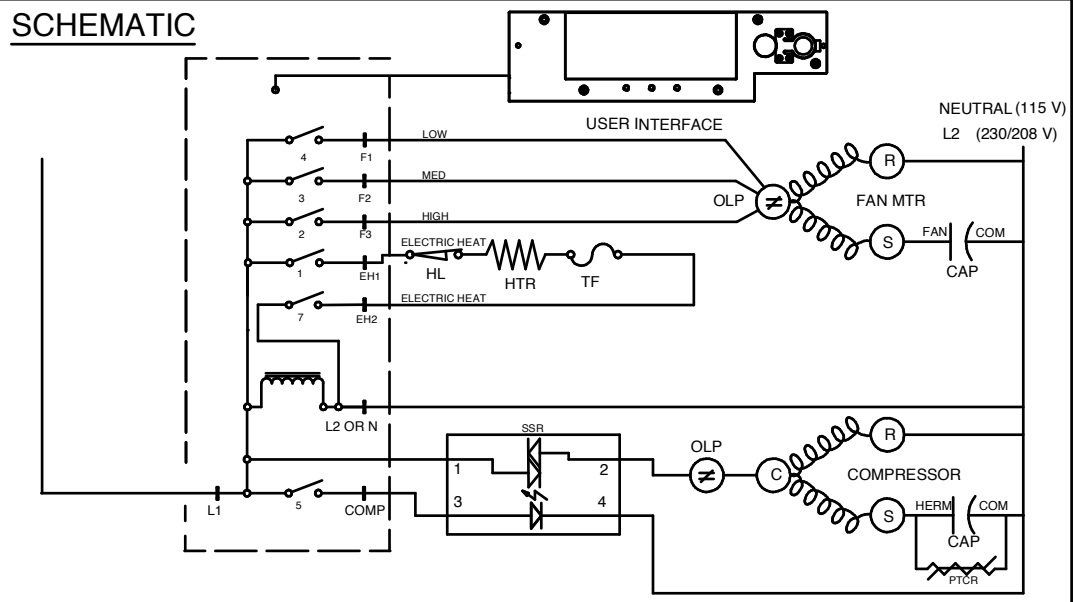
- REVERSING VALVE
- THERMISTER
- COMBINATION TERMINAL
- GROUNDED LEAD SYMBOL
- INSULATOR

HTR - HEATER ELEMENT

PART NO.	REV.
92170014	01

Kühl Electronic Control
COOL WITH ELECTRIC HEAT Models
EL36N35-A





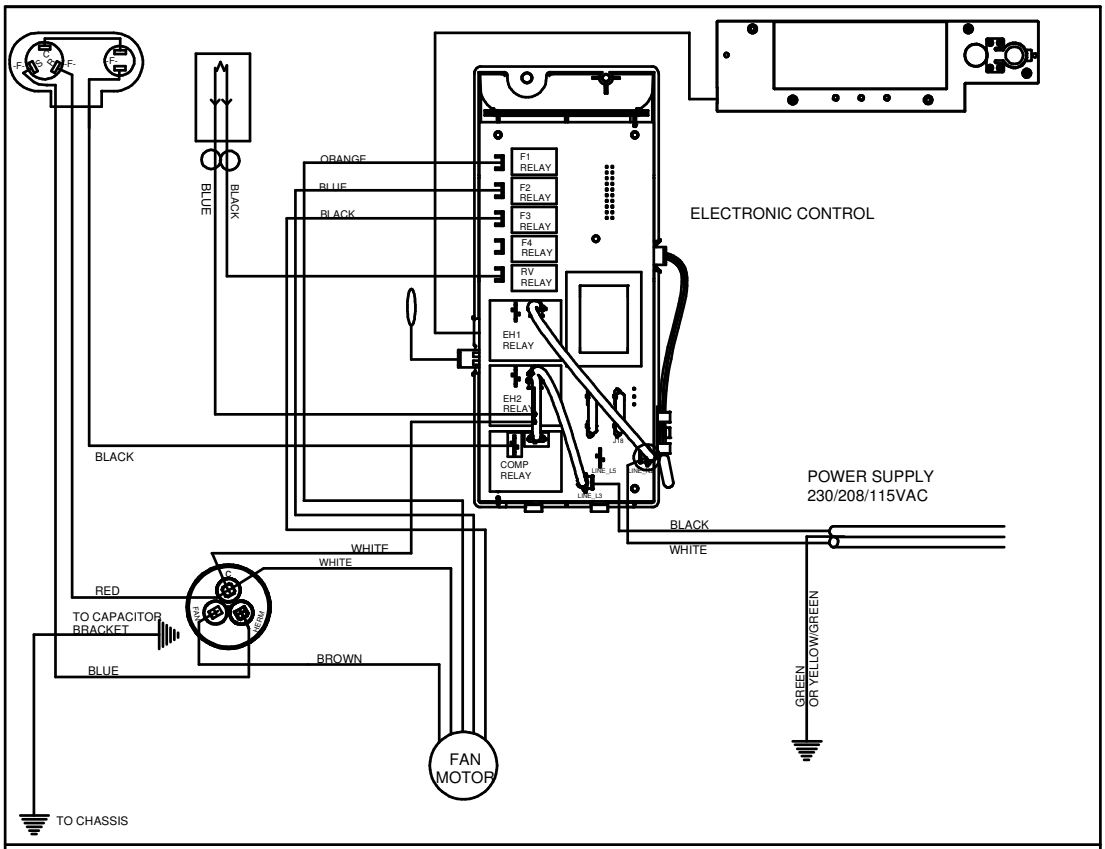
LEGEND

CAP	- CAPACITOR
COMPR	- COMPRESSOR
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OLP	- OVERLOAD PROTECTOR
UI	- USER INTERFACE
TF	- THERMAL FUSE
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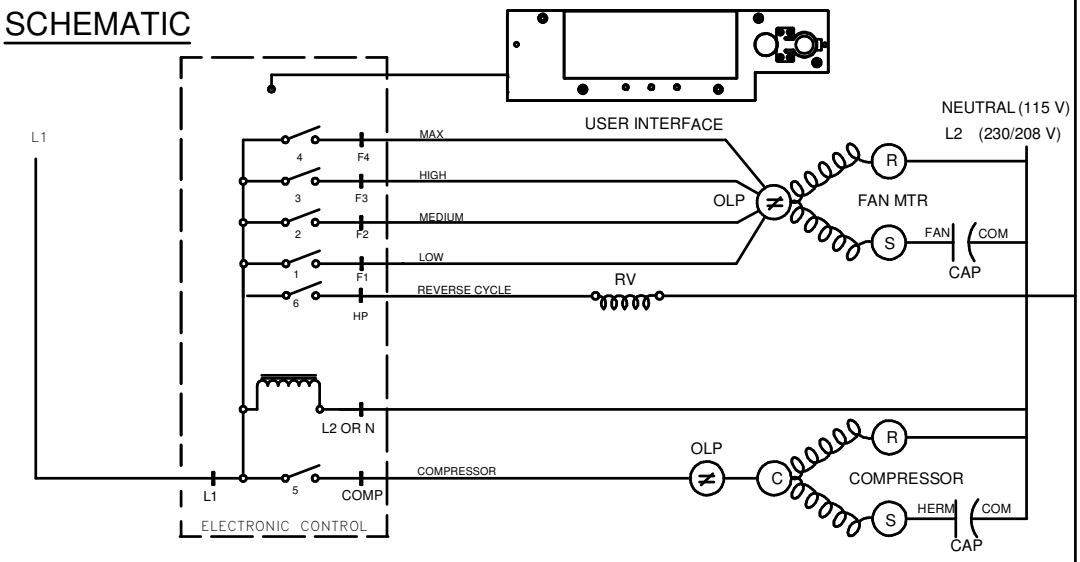
	- REVERSING VALVE
	- THERMISTER
	- COMBINATION TERMINAL
	- GROUNDED LEAD SYMBOL
	- INSULATOR
HTR	- HEATER ELEMENT

PART NO.	REV.
92170020	01

Kühl Electronic Control
HEAT PUMP without ELECTRIC HEAT
YS10N10-A



SCHEMATIC



LEGEND

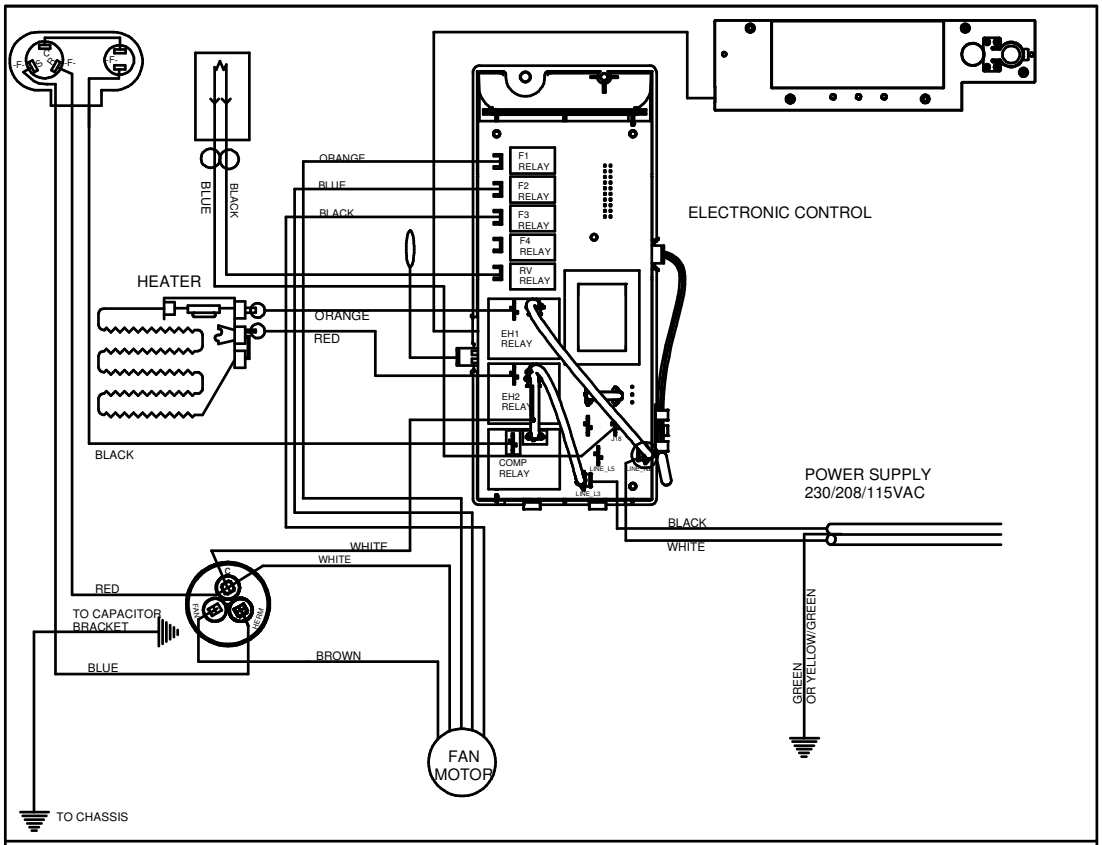
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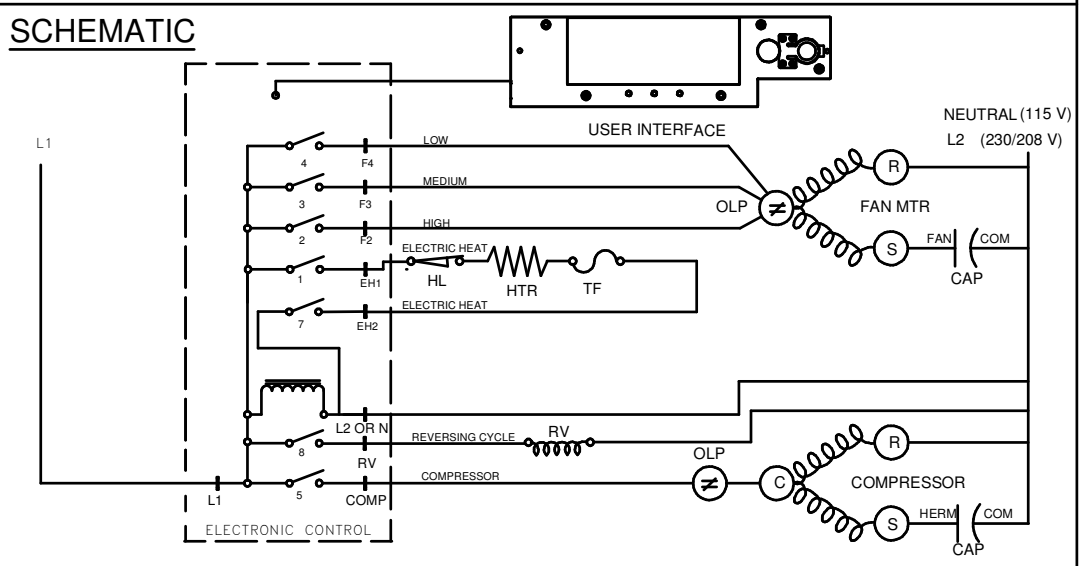
- REVERSING VALVE
- THERMISTER
- COMBINATION TERMINAL
- GROUNDED LEAD SYMBOL
- INSULATOR

HTR - HEATER ELEMENT

PART NO.	REV.
92170015	01

Kühl Electronic Control
HEAT PUMP models
YS12N33-A, YM18M34-A





LEGEND

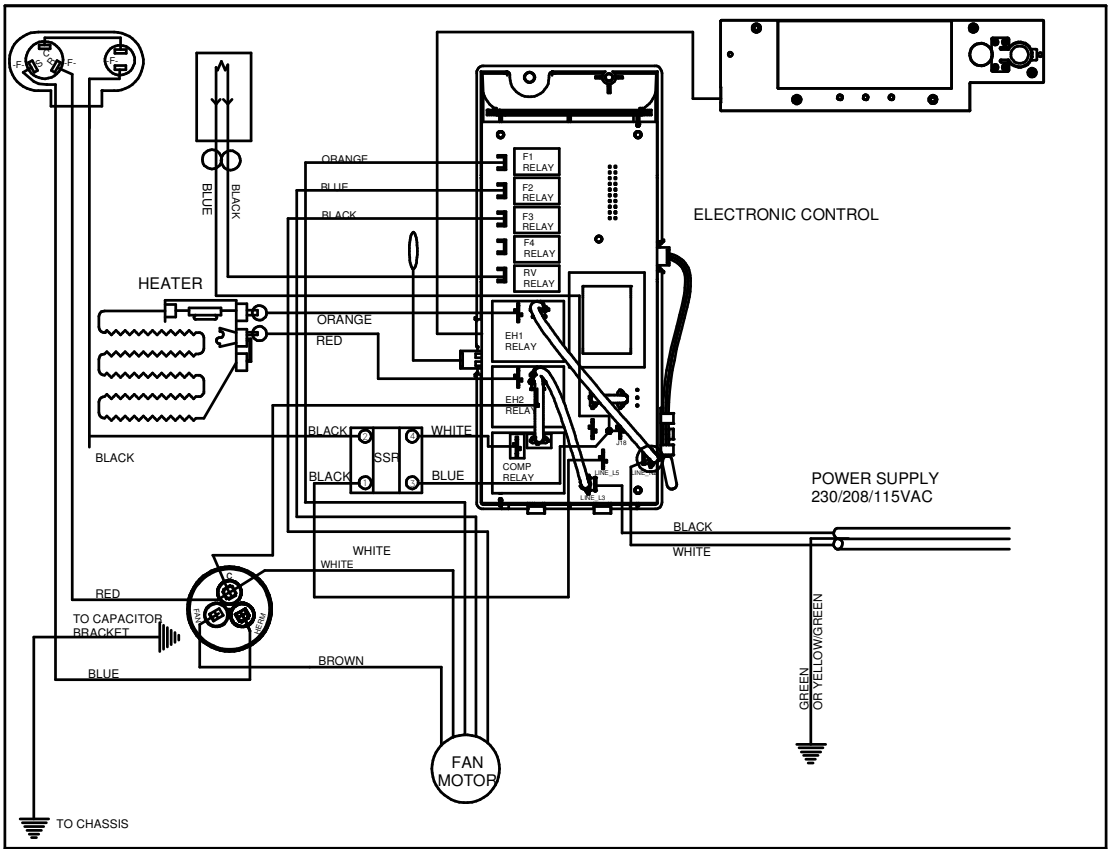
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- REVERSING VALVE
- THERMISTER
- COMBINATION TERMINAL
- GROUNDED LEAD SYMBOL
- INSULATOR

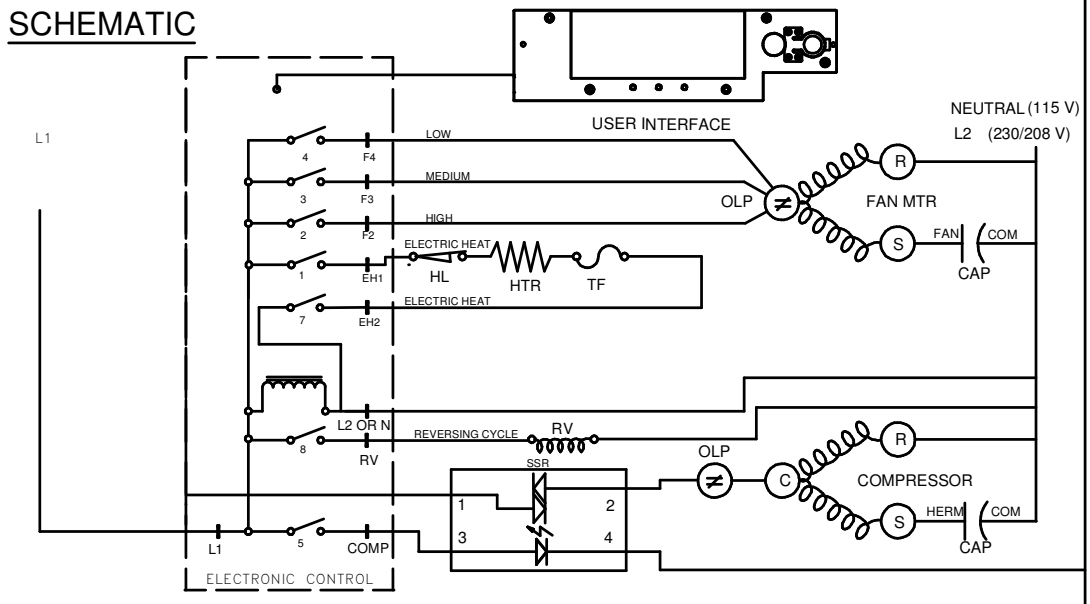
HTR - HEATER ELEMENT

PART NO.	REV.
92170016	01

Kühl Electronic Control
HEAT PUMP model
YL24N35-A



SCHEMATIC



LEGEND

CAP - CAPACITOR
COMPR - COMPRESSOR
MTR - FAN MOTOR
OLP - OVERLOAD PROTECTOR
UI - USER INTERFACE
TF - THERMAL FUSE
HL - HEATER LIMIT FUSE

- REVERSING VALVE
- THERMISTER
- COMBINATION TERMINAL
- GROUNDED LEAD SYMBOL
- INSULATOR

HTR - HEATER ELEMENT

PART NO.	REV.
92170017	01

Replacement Remote Control Configuration Instructions

For Use with Kühl (cool only models) and Kühl + (cool & heat models), N models only.

Contents:

- Remote Control with Holder
- (2) AAA-batteries
- Instruction Sheet

ATTENTION! – If the Remote Control Does not Control the Unit, You May Need to Configure it. **Follow the steps below to configure:**

Please read instructions completely before attempting configuration of the Remote Control. Before performing the steps below, please test the remote control with your Air Conditioning unit as it may already configured for your unit model type.

Step 1. Point the Remote Control at the Air Conditioning Unit and press the Remote Control **POWER** key once to illuminate the Air Conditioning Unit's display.

Step 2. Once the display on the Air Conditioning Unit is illuminated, note the number shown in the display. (See Figure 1)

Step 3. With the Remote Control display illuminated, press and hold the Remote Control **SCHEDULE** and the **FAN SPEED** Keys simultaneously for approximately 6 seconds until the Remote Control displays current configuration number message. (See Figure 2)

If the number displayed does not match what is shown on the Remote Control display, you will need to change the Remote Control's setting to match that of the Air Conditioning Unit.

Air Conditioner Message

Figure 1



Remote Control Message

Figure 2



Step 4. Using the Remote Control **▲ Increase** or **▼ Decrease** Keys, match the configuration number displayed on the Remote Control to the number shown on the Air Conditioning Unit display (see examples below).

Air Conditioning Unit Display



Remote Control Display



Step 5. To save setting in Remote Control, press and hold the Remote Control **SCHEDULE** and **FAN SPEED** Key simultaneously for approximately 6 seconds until the displayed configuration number on the Remote Control flashes.

The Remote Control is now configured to work with the air conditioner.

Replacement Instructions

For Use with Kühl (cool only models) and Kühl + (cool and heat models)

ATTENTION! - Please read these instructions completely before attempting replacement. Always unplug the power supply from the power supply receptacle.

Contents:

- User Interface (UI)
- Ribbon Cable
- 2 – Mounting screws for UI
- Instruction Sheet

Step 1. Disconnect ribbon cable by pulling straight out

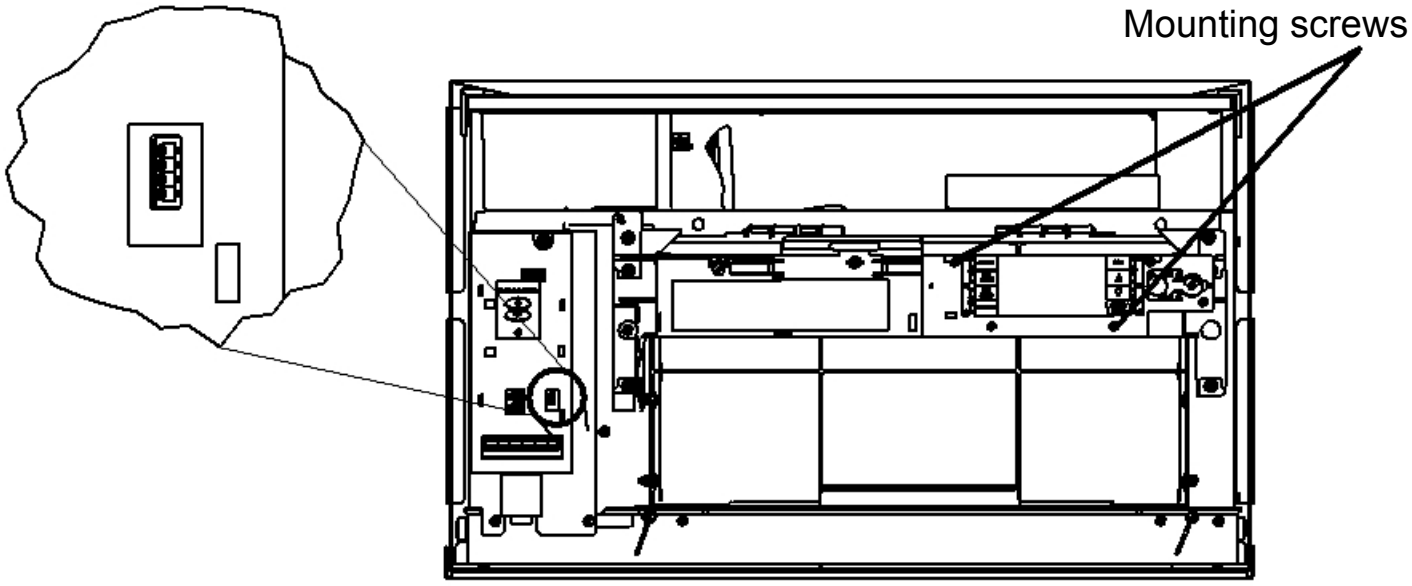
Step 2. Remove 2 –mounting screws securing UI and disconnect ribbon cable

Step 3. Remove UI and ribbon cable from handle assembly

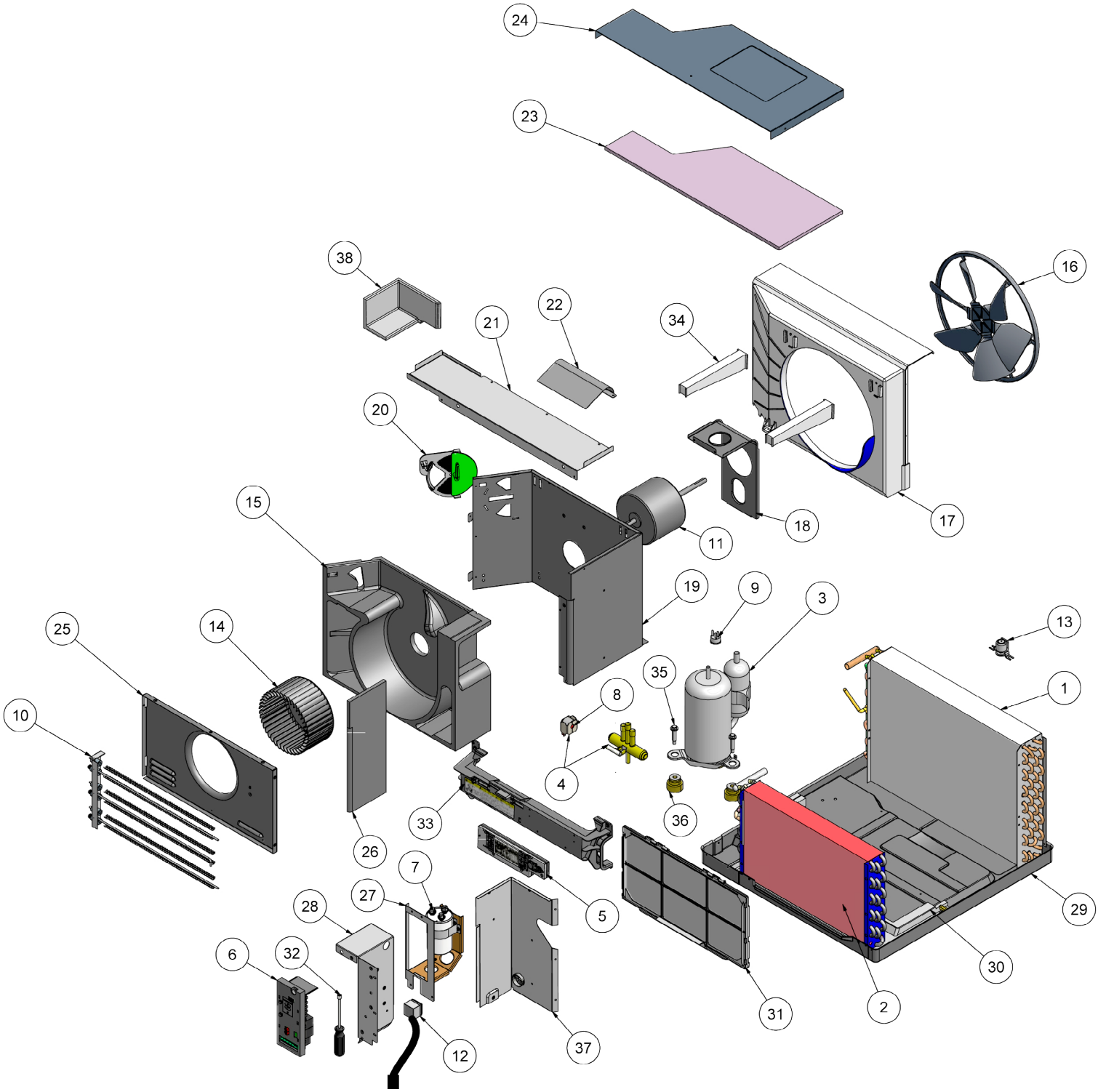
Step 4. Install new UI using the 2-screws, route new ribbon cable and reattach ribbon cable to UI and Main control board

Step 5. Verify control operation

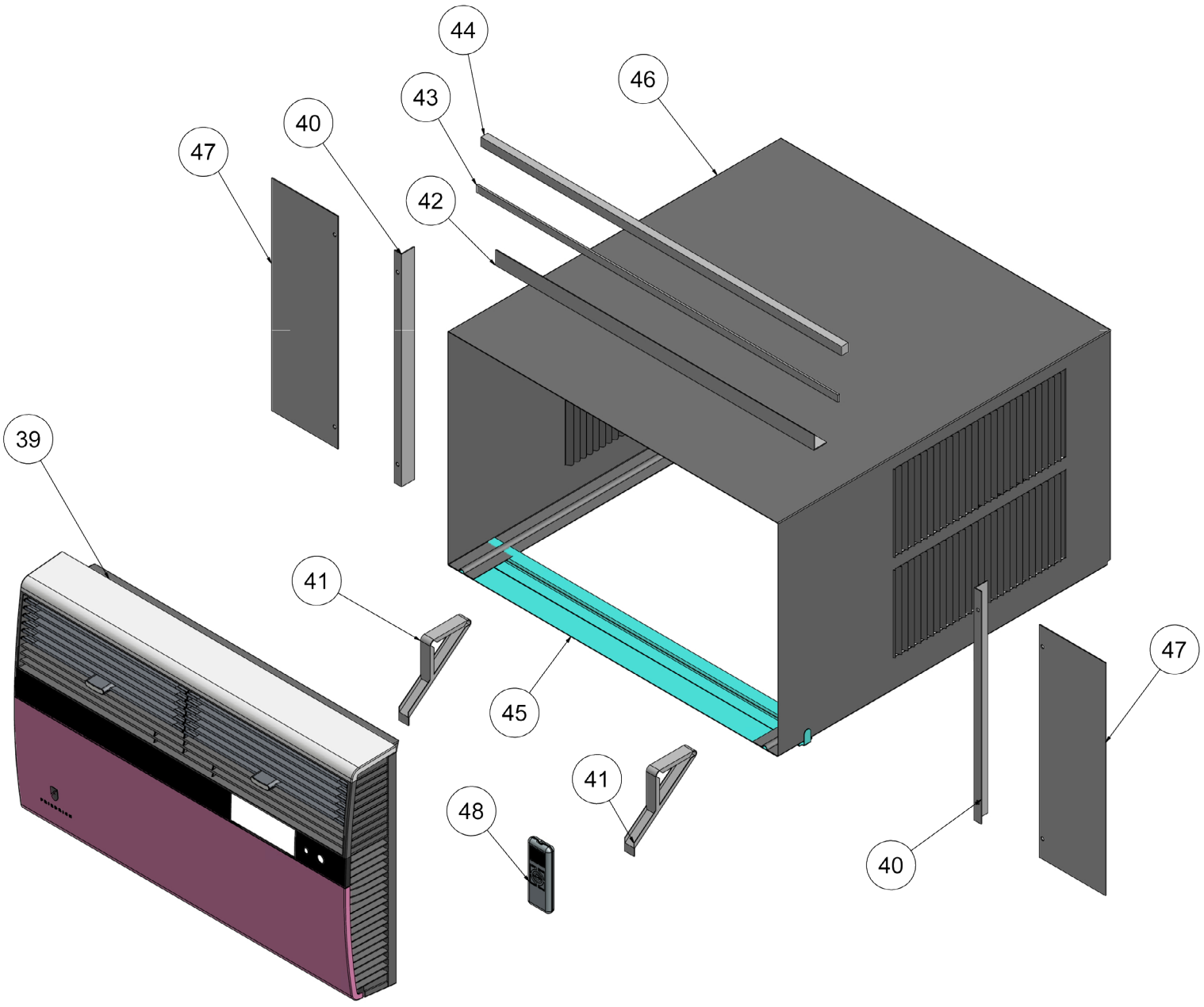
Ribbon cable connection



PARTS SECTION
Kühl & Kühl+ Standard Chassis Unit Exploded Diagram



PARTS SECTION
Kühl & Kühl+ Standard Chassis Unit Exploded Diagram



Kühl & Kühl+ Small-Chassis 2012 Parts List

Item	Part Number	Part Description	ES12N33-A	ES15N33-A	SS08N10-A	SS10N10-A	SS12N10-A	SS12N30-A	SS14N10-A	SS15N30-A	YS10N10-A	YS12N33-A
1	62050304	CONDENSOR COIL			1							
1	61850343	CONDENSOR COIL									1	1
1	61850345	CONDENSOR COIL	1	1				1		1		
1	61850344	CONDENSOR COIL				1	1		1			
*	61818520	EXPANDED METAL GRILLE PAINTED SML	1	1	1	1	1	1	1	1	1	1
*	60169120	SCRIPT FRIEDRICH 2010 "FESTOON"	1	1	1	1	1	1	1	1	1	1
*	91002900	SPEEDNUT PUSH TYPE	3	3	3	3	3	3	3	3	3	3
2	61850126	EVAPORATOR COIL									1	
2	61850129	EVAPORATOR COIL	1	1			1	1	1	1		
2	61850128	EVAPORATOR COIL										1
2	61850127	EVAPORATOR COIL			1							
2	61850131	EVAPORATOR COIL				1						
*	61834800	STRAINER .312 COIL	1	1	1	1	1	1	1	1	2	3
3	61718107	COMPRESSOR KIT 62200118			1							
3	61717176	COMPRESSOR KIT 62200501	1					1				
3	61717127	COMPRESSOR KIT 62200109				1					1	
3	61718104	COMPRESSOR KIT 62200420					1					
3	61717126	COMPRESSOR KIT 62200115							1			
3	61717116	COMPRESSOR KIT 62200103										1
3	61718114	COMPRESSOR KIT 62200419		1						1		
*	3760500	CAPILLARY TUBE									1	
*	3760520	CAPILLARY TUBE	1					1	1			
*	3760513	CAPILLARY TUBE			1							
*	3760511	CAPILLARY TUBE		1						1		
*	3760451	CAPILLARY TUBE				1						
*	3760547	CAPILLARY TUBE					1					
*	3760543	CAPILLARY TUBE										1
*	3760555	CAPILLARY TUBE										1
*	3760479	CAPILLARY TUBE									1	
4	25022022	REVERSING VALVE KIT + SOLENOID KIT									1	1
5	62601016	USER INTERFACE SERVICE KIT	1	1	1	1	1	1	1	1	1	1
6	62601013	ELECTRONIC CONTROL SERVICE KIT CL-EH 3SP GEN2	1	1								
6	62601010	ELECTRONIC CONTROL SERVICE KIT COOL 4SP GEN2			1	1	1	1	1	1		
6	62601012	ELECTRONIC CONTROL SERVICE KIT HP-EH 3SP GEN2										1
6	62601014	ELECTRONIC CONTROL SERVICE KIT HP 3SP GEN2									1	
7	61080522	CAPACITOR	1					1				
7	61080529	CAPACITOR										1
7	61080533	CAPACITOR			1							
7	61080559	CAPACITOR							1			
7	61080582	CAPACITOR				1					1	
7	61080566	CAPACITOR					1					
7	61080532	CAPACITOR		1						1		
*	61820700	CAPACITOR STRAP 2.0 DIAMETER	1	1	1	1		1	1	1	1	1
*	61820702	CAPACITOR STRAP 2.5 DIAMETER					1					
	61820401	CAPACITOR MOUNTING BRACKET	1	1	1	1	1	1	1	1	1	1
8	25063505	COIL SOLENOID 115VAC									1	
8	25063605	COIL SOLENOID 208/230VAC										1
9	61764583	OVERLOAD							1			
9	61764585	OVERLOAD	1					1				
9	61764586	OVERLOAD		1						1		
9	61764589	OVERLOAD										1
9	61764594	OVERLOAD				1					1	
9	61764601	OVERLOAD			1							
9	61764606	OVERLOAD					1					
10	61878610	HEATER 3.3 KW @ 230V	1	1								1
11	61871496	FAN MOTOR	1	1				1		1		1
11	61871497	FAN MOTOR			1	1	1		1		1	
12	60500390	SUPPLY CORD 15A 125V			1	1	1		1		1	
12	60500394	SUPPLY CORD 13A 250V						1		1		
12	60500398	SUPPLY CORD 20A 250V	1	1								1
13	60179904	CONDENSATE DRAIN VALVE	1	1							1	1
14	60610603	BLOWER WHEEL		1			1			1	1	1
14	60610604	BLOWER WHEEL	1		1	1		1	1			
15	61814905	SCROLL SML	1	1	1	1	1	1	1	1	1	1
16	60542003	FAN BLADE	1	1	1	1	1	1	1	1	1	1

Kühl & Kühl+ Small-Chassis 2012 Parts List

Item	Part Number	Part Description	ES12N33-A	ES15N33-A	SS08N10-A	SS10N10-A	SS12N10-A	SS12N30-A	SS14N10-A	SS15N30-A	YS10N10-A	YS12N33-A
17	61803601	SHROUD, SML	1	1	1	1	1	1	1	1	1	1
18	61802500	MOUNT, FAN MOTOR	1	1	1	1	1	1	1	1	1	1
19	61907312	INNERWALL ASY SML	1	1	1	1	1	1	1	1	1	1
20	61821500	ASSY DOOR/SLIDE S/M/L	1	1	1	1	1	1	1	1	1	1
*	61814805	CONNECTOR FRESH AIR S/M	1	1	1	1	1	1	1	1	1	1
21	61817100	DECK SML/MED	1	1	1	1	1	1	1	1	1	1
*	61817000	INSUL L/S PANEL SML	1	1	1	1	1	1	1	1	1	1
22	61820200	AIRFOIL SM/MED/SH	1	1	1	1	1	1	1	1	1	1
23	61816701	INSUL TOP COVER S/M	1	1	1	1	1	1	1	1	1	1
24	61906700	COVER TOP S/M	1	1	1	1	1	1	1	1	1	1
25	61817300	BLOWER FR SML	1	1	1	1	1	1	1	1	1	1
26	61816900	INSUL INNERWALL SML	1	1	1	1	1	1	1	1	1	1
27	61807255	PANEL CONTROL SML	1	1	1	1	1	1	1	1	1	1
28	61802810	ASSY PARTITION SML	1	1	1	1	1	1	1	1	1	1
29	61803457	BASEPAN	1									
29	61803459	BASEPAN			1		1	1				
29	61803461	BASEPAN				1			1	1		
29	61803462	BASEPAN		1							1	1
30	61803800	DRAINPAN SML/MED	1	1	1	1	1	1	1	1	1	1
31	62400127	AIR FILTER ASSEMBLY SML	1	1	1	1	1	1	1	1	1	1
32	62400134	TOOL MANIFOLD	1	1	1	1	1	1	1	1	1	1
*	60301802	CLIP MANIFOLD TOOL	1	1	1	1	1	1	1	1	1	1
33	62400124	ASSY UI HOLDER MOUNT SML/MED	1	1	1	1	1	1	1	1	1	1
34	61802600	BRACE SHROUD, S/M	2	2	2	2	2	2	2	2	2	2
35	91400402	COMPRESSOR STUD	3	3	3	3	3	3	3	3	3	3
35	61715800	COUNTER WEIGHT	3	2	3	3	2	3	5	2	3	
36	61028900	COMPRESSOR GROMMET	3				3	3				
36	61028901	COMPRESSOR GROMMET		3		3			3	3	3	3
36	61028903	COMPRESSOR GROMMET			3							
37	61937200	PANEL L/S SML	1	1	1	1	1	1	1	1	1	1
38	61816800	INSUL L/S AIR DECK S/M	1	1	1	1	1	1	1	1	1	1
39	62400425	DECORATIVE FRONT SERVICE KIT SML	1	1	1	1	1	1	1	1	1	1
40	61819816	ANGLE WNGBRD SIDE PAINTED SML			2	2	2	2	2	2		
41	61109514	BRKT SUPPORT ASSY PAINTED			2	2	2	2	2	2		
42	61819715	ANGLE WINGBOARD TOP PAINTED SML/MED			1	1	1	1	1	1		
43	60610305	WINDOW SEAL GASKET	1	1	1	1	1	1	1	1	1	1
44	61717302	CHASSIS GASKET SEAL	1	1	1	1	1	1	1	1	1	1
45	61808414	SILL PLATE PAINTED SML/MED	1	1	1	1	1	1	1	1	1	1
46	61825720	SHELL OUTER SML REPLMT 2010	1	1	1	1	1	1	1	1	1	1
47	60294416	WINGBOARD SML 2010			1	1	1	1	1	1		
48	62601015	REMOTE CONTROL SERVICE KIT	1	1	1	1	1	1	1	1	1	1
*	61824405	CHECK VALVE									1	1
*	61883102	48 PAD ISOLATION 3X6									1	
*	61818900	HEATER MOUNT BRACKET	1	1								1
*	61812900	SHIELD BOTTOM S/M 3R	1	1								
*	61812901	SHIELD BOTTOM S/M 4R										1
*	61821800	SHEILD HEAT SMALL	1	1								1
*	61715800	COUNTER WEIGHT		1						1	1	
*	60846016	ASSY PLSTC BAG W/WIK			1	1	1	1	1	1		
*	60846017	ASSY PLSTC BAG W/O WIK	1	1							1	1
*	60073300	GASKET URETHANE FOAM			1	1	1	1	1	1		
*	61819601	SHELL GUIDE S/M/L	2	2	2	2	2	2	2	2	2	2
*	61826400	CHASSIS RETAINER WIRE	1	1	1	1	1	1	1	1	1	1
*	62601019	THERMISTOR SENSOR KIT	1	1	1	1	1	1	1	1	1	1

Kühl & Kühl+ Medium-Chassis 2012 Parts List

Item	Part Number	Part Description	EM18N34-A	EM24N34-A	SM15N10-A	SM18N30-A	SM21N30-A	SM24N30-A	YM18N34-A
1	61850227	CONDENSOR COIL							1
1	61850140	CONDENSOR COIL	1			1			
1	61850244	CONDENSOR COIL		1			1	1	
1	61850141	CONDENSOR COIL			1				
*	61818521	EXPANDED METAL GRILLE PAINTED MED	1	1	1	1	1	1	1
*	60169120	SCRIPT FRIEDRICH 2010 "FESTOON"	1	1	1	1	1	1	1
*	91002900	SPEEDNUT PUSH TYPE	3	3	3	3	3	3	3
2	61850108	EVAPORATOR COIL					1		
2	62050030	EVAPORATOR COIL							1
2	62050034	EVAPORATOR COIL		1				1	
2	61850130	EVAPORATOR COIL	1			1			
2	62050040	EVAPORATOR COIL			1				
*	61834800	STRAINER .312 COIL	1	1	1	1	1	1	1
*	61834801	STRAINER .375 COIL							1
3	61718111	COMPRESSOR KIT 62200311	1			1			
3	61717131	COMPRESSOR KIT 62200108		1				1	
3	61717118	COMPRESSOR KIT 62200105					1		
3	61717119	COMPRESSOR KIT 62200106							1
3	61718105	COMPRESSOR KIT 62200121			1				
*	3760500	CAPILLARY TUBE			3				1
*	3760520	CAPILLARY TUBE							1
*	3760513	CAPILLARY TUBE	2						
*	3760545	CAPILLARY TUBE		3				3	
*	3760451	CAPILLARY TUBE					2		
4	25022032	REVERSING VALVE KIT + SOLENOID KIT							1
5	62601016	USER INTERFACE SERVICE KIT	1	1	1	1	1	1	1
6	62601013	ELECTRONIC CONTROL SERVICE KIT CL-EH 3SP GEN2	1	1					
6	62601010	ELECTRONIC CONTROL SERVICE KIT COOL 4SP GEN2			1	1	1	1	
6	62601012	ELECTRONIC CONTROL SERVICE KIT HP-EH 3SP GEN2							1
7	61080529	CAPACITOR							1
7	61080557	CAPACITOR		1				1	
7	61080588	CAPACITOR					1		
7	61080591	CAPACITOR	1			1			
7	61080592	CAPACITOR			1				
*	61820700	CAPACITOR STRAP 2.0 DIAMETER		1				1	1
*	61820702	CAPACITOR STRAP 2.5 DIAMETER	1		1	1	1		
	61820401	CAPACITOR MOUNTING BRACKET	1	1	1	1	1	1	1
8	25063605	COIL SOLENOID 208/230VAC							1
9	61764583	OVERLOAD			1				
9	61764570	OVERLOAD	1			1			
10	61878611	HEATER 4.0 KW @ 230V	1	1					1
11	61871495	FAN MOTOR	1	1		1	1	1	1
11	61871498	FAN MOTOR			1				
12	60500390	SUPPLY CORD 15A 125V			1				
12	60500394	SUPPLY CORD 13A 250V				1	1		
12	60500398	SUPPLY CORD 20A 250V						1	
12	60500399	SUPPLY CORD 30A 250V	1	1					1
13	60179904	CONDENSATE DRAIN VALVE	1	1					1
14	60610616	BLOWER WHEEL	1		1	1			
14	60610617	BLOWER WHEEL					1		1
14	60610618	BLOWER WHEEL		1				1	
15	61817505	SCROLL MED	1	1	1	1	1	1	1
16	60542004	FAN BLADE	1	1	1	1	1	1	1

Kühl & Kühl+ Medium-Chassis 2012 Parts List

Item	Part Number	Part Description	EM18N34-A	EM24N34-A	SM15N10-A	SM18N30-A	SM21N30-A	SM24N30-A	YM18N34-A
17	61804901	SHROUD, MED	1	1	1	1	1	1	1
18	61804100	MOUNT, FAN MOTOR	1	1	1	1	1	1	1
19	61907212	INNERWALL ASY MED	1	1	1	1	1	1	1
20	61821500	ASSY DOOR/SLIDE S/M/L	1	1	1	1	1	1	1
*	61814805	CONNECTOR FRESH AIR S/M	1	1	1	1	1	1	1
21	61817100	DECK SML/MED	1	1	1	1	1	1	1
*	61817001	INSUL L/S PANEL MED	1	1	1	1	1	1	1
22	61820200	AIRFOIL SM/MED/SH	1	1	1	1	1	1	1
23	61816701	INSUL TOP COVER S/M	1	1	1	1	1	1	1
24	61906700	COVER TOP S/M	1	1	1	1	1	1	1
25	61817400	BLOWER FR MED	1	1	1	1	1	1	1
26	61816901	INSUL INNERWALL MED	1	1	1	1	1	1	1
27	61807256	PANEL CONTROL MED	1	1	1	1	1	1	1
28	61804310	ASSY PARTITION MED	1	1	1	1	1	1	1
29	61803461	BASEPAN			1	1	1	1	
29	61803462	BASEPAN	1	1					1
30	61803800	DRAINPAN SML/MED	1	1	1	1	1	1	1
31	62400210	AIR FILTER ASSEMBLY MED	1	1	1	1	1	1	1
32	62400134	TOOL MANIFOLD	1	1	1	1	1	1	1
*	60301802	CLIP MANIFOLD TOOL	1	1	1	1	1	1	1
33	62400124	ASSY UI HOLDER MOUNT SML/MED	1	1	1	1	1	1	1
34	61802600	BRACE SHROUD, S/M	2	2	2	2	2	2	2
35	91400402	COMPRESSOR STUD	3	3	3	3	3	3	3
35	61715800	COUNTER WEIGHT	2	2	3	2	2	2	2
36	61028900	COMPRESSOR GROMMET	3			3	3		
36	61028901	COMPRESSOR GROMMET		3	3			3	3
37	61937100	PANEL L/S MED	1	1	1	1	1	1	1
38	61816800	INSUL L/S AIR DECK S/M	1	1	1	1	1	1	1
39	62400426	DECORATIVE FRONT SERVICE KIT MED	1	1	1	1	1	1	1
40	61819817	ANGLE WNGBRD SIDE PAINTED MED			2	2	2	2	
41	61109514	BRKT SUPPORT ASSY PAINTED			2	2	2	2	
42	61819715	ANGLE WINGBOARD TOP PAINTED SML/MED			1	1	1	1	
43	60610305	WINDOW SEAL GASKET	1	1	1	1	1	1	1
44	61717302	CHASSIS GASKET SEAL	1	1	1	1	1	1	1
45	61808414	SILL PLATE PAINTED SML/MED	1	1	1	1	1	1	1
46	61825721	SHELL OUTER MED REPLMT 2010	1	1	1	1	1	1	1
47	60294421	WINGBOARD MED 2010			1	1	1	1	
48	62601015	REMOTE CONTROL SERVICE KIT	1	1	1	1	1	1	1
*	61824405	CHECK VALVE							1
*	61883102	48 PAD ISOLATION 3X6							1
*	61818900	HEATER MOUNT BRACKET	1	1					1
*	61812900	SHIELD BOTTOM S/M 3R		1					1
*	61812901	SHIELD BOTTOM S/M 4R	1						
*	61821801	SHIELD HEAT MED	1	1					1
*	61715800	COUNTER WEIGHT	1			1	1		
*	60846016	ASSY PLSTC BAG W/WIK			1	1	1	1	
*	60846017	ASSY PLSTC BAG W/O WIK	1	1					1
*	60073300	GASKET URETHANE FOAM			1	1	1	1	
*	61819601	SHELL GUIDE S/M/L	2	2	2	2	2	2	2
*	61826400	CHASSIS RETAINER WIRE	1	1	1	1	1	1	1
*	62601019	THERMISTOR SENSOR KIT	1	1	1	1	1	1	1

Kühl & Kühl+ Large-Chassis 2012 Parts List

Item	Part Number	Part Description	EL25N35-A	EL36N35-A	SL22N30-A	SL25N30-A	SL28N30-A	SL36N30-A	YL24N35-A
1	61850238	CONDENSOR COIL							1
1	62050222	CONDENSOR COIL	1	1		1	1	1	
1	61850246	CONDENSOR COIL			1				
*	61818522	EXPANDED METAL GRILLE PAINTED LRG	1	1	1	1	1	1	1
*	60169120	SCRIPT FRIEDRICH 2010 "FESTOON"	1	1	1	1	1	1	1
*	91002900	SPEEDNUT PUSH TYPE	3	3	3	3	3	3	3
2	61896305	EVAPORATOR COIL		1				1	
2	62050004	EVAPORATOR COIL	1			1	1		1
2	62050041	EVAPORATOR COIL			1				
*	61834801	STRAINER .375 COIL	1	1	1	1	1	1	3
3	61717134	COMPRESSOR KIT 62200205		1				1	
3	61717131	COMPRESSOR KIT 62200108	1			1			1
3	61718113	COMPRESSOR KIT 62200207			1				
3	61717130	COMPRESSOR KIT 62200200					1		
*	1390000	CAPILLARY TUBE							1
*	3760482	CAPILLARY TUBE							1
*	3760473	CAPILLARY TUBE	2			2	2		
*	3760512	CAPILLARY TUBE		2				2	
*	3760518	CAPILLARY TUBE			2				
4	25022032	REVERSING VALVE KIT + SOLENOID KIT							1
5	62601016	USER INTERFACE SERVICE KIT	1	1	1	1	1	1	1
6	62601013	ELECTRONIC CONTROL SERVICE KIT CL-EH 3SP GEN2	1	1					
6	62601011	ELECTRONIC CONTROL SERVICE KIT COOL 3SP GEN2			1	1	1	1	
6	62601012	ELECTRONIC CONTROL SERVICE KIT HP-EH 3SP GEN2							1
7	61080589	CAPACITOR	1			1			
7	61080588	CAPACITOR					1		
7	61080520	CAPACITOR			1				1
7	61080514	CAPACITOR		1				1	
*	61820700	CAPACITOR STRAP 2.0 DIAMETER	1			1			
*	61820702	CAPACITOR STRAP 2.5 DIAMETER		1	1		1	1	1
	61820401	CAPACITOR MOUNTING BRACKET	1	1	1	1	1	1	1
8	25063605	COIL SOLENOID 208/230VAC							1
10	61878612	HEATER 5.2 KW @ 230V	1	1					1
11	61871466	FAN MOTOR		1				1	
11	61871467	FAN MOTOR	1		1	1	1		1
12	60500394	SUPPLY CORD 13A 250V			1				
12	60500398	SUPPLY CORD 20A 250V				1	1		
12	60500399	SUPPLY CORD 30A 250V	1	1				1	1
13	60179904	CONDENSATE DRAIN VALVE	1	1					1
14	60610617	BLOWER WHEEL					1		
14	60610619	BLOWER WHEEL	1	1				1	
14	60610620	BLOWER WHEEL			1	1			1
14	60610620	BLOWER WHEEL	1						
15	61818100	SCROLL LRG	1	1	1	1	1	1	1
16	60542007	FAN BLADE	1	1	1	1	1	1	1
17	61807702	SHROUD, LRG	1	1	1	1	1	1	1
18	61806700	MOUNT, FAN MOTOR	1	1	1	1	1	1	1
19	61907111	INNERWALL ASY LRG	1	1	1	1	1	1	1
20	61821500	ASSY DOOR/SLIDE S/M/L	1	1	1	1	1	1	1
*	61814806	CONNECTOR FRESH AIR LRG	1	1	1	1	1	1	1

Kühl & Kühl+ Large-Chassis 2012 Parts List

Item	Part Number	Part Description	EL25N35-A	EL36N35-A	SL22N30-A	SL25N30-A	SL28N30-A	SL36N30-A	YL24N35-A
21	61818000	DECK LRG	1	1	1	1	1	1	1
*	61817600	INSUL L/S PANEL LRG	1	1	1	1	1	1	1
22	61820201	AIRFOIL LRG	1	1	1	1	1	1	1
23	61818201	INSUL, TOP COVER LRG	1	1	1	1	1	1	1
24	61906600	COVER TOP LRG	1	1	1	1	1	1	1
25	61817800	BLOWER FRONT LRG		1	1	1	1	1	1
26	61816902	INSUL INNERWALL LRG	1	1	1	1	1	1	1
27	61807257	PANEL CONTROL LRG	1	1	1	1	1	1	1
28	61807010	ASSY PARTITION LRG	1	1	1	1	1	1	1
29	61809515	BASEPAN						1	
29	61809516	BASEPAN		1					
29	61809517	BASEPAN			1	1	1		
29	61809518	BASEPAN	1						1
30	61807400	DRAINPAN LRG	1	1	1	1	1	1	1
31	62400321	AIR FILTER ASSEMBLY LRG	1	1	1	1	1	1	1
32	62400134	TOOL MANIFOLD	1	1	1	1	1	1	1
*	60301802	CLIP MANIFOLD TOOL	1	1	1	1	1	1	1
33	62400318	ASSY UI HOLDERMOUNT LRG	1	1	1	1	1	1	1
34	61810000	BRACE SHROUD, LARGE	2	2	2	2	2	2	2
35	91400402	COMPRESSOR STUD	3	3	3	3	3	3	3
35	61715800	COUNTER WEIGHT	2		2	2	2	2	
36	1150934	COMPRESSOR GROMMET	3	3	3	3	3	3	
36	61028902	COMPRESSOR GROMMET							3
37	61937000	PANEL L/S LRG			1	1	1		1
37	61937002	PANEL L/S LRG PTCR	1	1				1	
38	61818300	INSUL L/S AIR DECK LRG	1	1	1	1	1	1	1
39	62400427	DECORATIVE FRONT SERVICE KIT LRG	1	1	1	1	1	1	1
40	61819818	ANGLE WNGBRD SIDE PAINTED LRG			2	2	2	2	
42	61819710	ASSY ANGLE WINGBOARD TOP LRG			1	1	1	1	
43	60610305	WINDOW SEAL GASKET	1	1	1	1	1	1	1
44	61717302	CHASSIS GASKET SEAL	1	1	1	1	1	1	1
45	61808415	SILL PLATE PAINTED LRG	1	1	1	1	1	1	1
46	61825730	SHELL OUTER LRG REPLMT 2010	1	1	1	1	1	1	1
47	60294426	WINGBOARD LRG 2010			1	1	1	1	
48	62601015	REMOTE CONTROL SERVICE KIT	1	1	1	1	1	1	1
*	61108801	SOLID STATE RELAY	1	1	1	1	1	1	1
*	61768203	BOX EXTERNAL RELAY		1				1	
*	61883803	PTCR RESISTOR HARD START		1				1	
*	61883804	PTCR MNTG CLIP PTCAUX36-520H RND		1				1	
*	61824405	CHECK VALVE							1
*	61883102	48 PAD ISOLATION 3X6							1
*	61883101	48 PAD ISOLATION 2X4			1		1		
*	61818900	HEATER MOUNT BRACKET	1	1					1
*	61813501	SHIELD BOTTOM LRG 4R	1	1					1
*	61821900	SHIELD HEAT LRG	1	1					1
*	60846016	ASSY PLSTC BAG W/WIK			1	1	1	1	
*	60846017	ASSY PLSTC BAG W/O WIK	1	1					1
*	60073300	GASKET URETHANE FOAM			1	1	1	1	
*	61819601	SHELL GUIDE S/M/L	4	4	4	4	4	4	4
*	61826400	CHASSIS RETAINER WIRE	1	1	1	1	1	1	1
*	62601019	THERMISTOR SENSOR KIT	1	1	1	1	1	1	1

Addendum 1

Schedule Table with Energy Saving Values

Pre Programmed Residential Schedule Option 1														
Period	Sun		Mon		Tues		Wed		Thur		Fri		Sat	
1	Start Time	600	Start Time	600	Start Time	600	Start Time	600	Start Time	600	Start Time	600	Start Time	600
	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool
	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto
	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low
	Set Point Cool	78	Set Point Cool	78	Set Point Cool	78	Set Point Cool	78	Set Point Cool	78	Set Point Cool	78	Set Point Cool	78
	Set Point Heat	70	Set Point Heat	70	Set Point Heat	70	Set Point Heat	70	Set Point Heat	70	Set Point Heat	70	Set Point Heat	70
2	Start Time	800	Start Time	800	Start Time	800	Start Time	800	Start Time	800	Start Time	800	Start Time	800
	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool
	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto
	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low
	Set Point Cool	85	Set Point Cool	85	Set Point Cool	85	Set Point Cool	85	Set Point Cool	85	Set Point Cool	85	Set Point Cool	85
	Set Point Heat	62	Set Point Heat	62	Set Point Heat	62	Set Point Heat	62	Set Point Heat	62	Set Point Heat	62	Set Point Heat	62
3	Start Time	1800	Start Time	1800	Start Time	1800	Start Time	1800	Start Time	1800	Start Time	1800	Start Time	1800
	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool
	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto
	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low
	Set Point Cool	78	Set Point Cool	78	Set Point Cool	78	Set Point Cool	78	Set Point Cool	78	Set Point Cool	78	Set Point Cool	78
	Set Point Heat	70	Set Point Heat	70	Set Point Heat	70	Set Point Heat	70	Set Point Heat	70	Set Point Heat	70	Set Point Heat	70
4	Start Time	2200	Start Time	2200	Start Time	2200	Start Time	2200	Start Time	2200	Start Time	2200	Start Time	2200
	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool
	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto
	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low	Fan Speed	Low
	Set Point Cool	82	Set Point Cool	82	Set Point Cool	82	Set Point Cool	82	Set Point Cool	82	Set Point Cool	82	Set Point Cool	82
	Set Point Heat	62	Set Point Heat	62	Set Point Heat	62	Set Point Heat	62	Set Point Heat	62	Set Point Heat	62	Set Point Heat	62

Pre Programmed Commercial Schedule Option 2														
Period	Sun		Mon		Tues		Wed		Thur		Fri		Sat	
1	Start Time	700	Start Time	700	Start Time	700	Start Time	700	Start Time	700	Start Time	700	Start Time	700
	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool
	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto
	Fan Speed	Med	Fan Speed	Med	Fan Speed	Med	Fan Speed	Med	Fan Speed	Med	Fan Speed	Med	Fan Speed	Med
	Set Point Cool	84	Set Point Cool	75	Set Point Cool	75	Set Point Cool	75	Set Point Cool	75	Set Point Cool	75	Set Point Cool	84
	Set Point Heat	62	Set Point Heat	70	Set Point Heat	70	Set Point Heat	70	Set Point Heat	70	Set Point Heat	70	Set Point Heat	62
2	Start Time	1800	Start Time	1800	Start Time	1800	Start Time	1800	Start Time	1800	Start Time	1800	Start Time	1800
	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool	System Mode	Cool
	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto	Fan Mode	Auto
	Fan Speed	Med	Fan Speed	Med	Fan Speed	Med	Fan Speed	Med	Fan Speed	Med	Fan Speed	Med	Fan Speed	Med
	Set Point Cool	84	Set Point Cool	84	Set Point Cool	84	Set Point Cool	84	Set Point Cool	84	Set Point Cool	84	Set Point Cool	84
	Set Point Heat	62	Set Point Heat	62	Set Point Heat	62	Set Point Heat	62	Set Point Heat	62	Set Point Heat	62	Set Point Heat	62

Friedrich Air Conditioning Company
10001 Reunion Place, Suite 500
San Antonio, TX 78216
800.541.6645
www.friedrich.com

ROOM AIR CONDITIONERS LIMITED WARRANTY

FIRST YEAR

ANY PART: If any part supplied by FRIEDRICH fails because of a defect in workmanship or material within twelve months from date of original purchase, FRIEDRICH will repair the product at no charge, provided room air conditioner is reasonably accessible for service. Any additional labor cost for removing inaccessible units and/or charges for mileage related to travel by a Service Agency that exceeds 25 miles one way will be the responsibility of the owner. This remedy is expressly agreed to be the exclusive remedy within twelve months from the date of the original purchase.

SECOND THROUGH FIFTH YEAR

SEALED REFRIGERANT SYSTEM: If the Sealed Refrigeration System (defined for this purpose as the compressor, condenser coil, evaporator coil, reversing valve, check valve, capillary, filter drier, and all interconnecting tubing) supplied by FRIEDRICH in your Room Air Conditioner fails because of a defect in workmanship or material within sixty months from date of purchase, FRIEDRICH will pay a labor allowance and parts necessary to repair the Sealed Refrigeration System; **PROVIDED** FRIEDRICH will not pay the cost of diagnosis of the problem, removal, freight charges, and transportation of the air conditioner to and from the Service Agency, and the reinstallation charges associated with repair of the Sealed Refrigeration System. All such cost will be the sole responsibility of the owner. This remedy is expressly agreed to be the exclusive remedy within sixty months from the date of the original purchase.

APPLICABILITY AND LIMITATIONS: This warranty is applicable only to units retained within the Fifty States of the U.S.A., District of Columbia, and Canada. This warranty is not applicable to:

1. Air filters, fuses, batteries and the front grille removal tool.
2. Products on which the model and serial numbers have been removed.
3. Products which have defects or damage which results from improper installation, wiring, electrical current characteristics, or maintenance; or caused by accident, misuse or abuse, fire, flood, alterations and/or misapplication of the product and/or units installed in a corrosive atmosphere, default or delay in performance caused by war, government restrictions or restraints, strikes, material shortages beyond the control of FRIEDRICH, or acts of God.

OBTAINING WARRANTY PERFORMANCE: Service will be provided by the **FRIEDRICH Authorized Dealer or Service Organization** in your area. They are listed in the Yellow Pages. If assistance is required in obtaining warranty performance, write to: Room Air Conditioner Service Manager (the Friedrich address is at the top of this warranty) or email tac@friedrich.com.

LIMITATIONS: THIS WARRANTY IS GIVEN IN LIEU OF ALL OTHER WARRANTIES. Anything in the warranty notwithstanding, ANY IMPLIED WARRANTIES OF FITNESS FOR PARTICULAR PURPOSE AND/OR MERCHANTABILITY SHALL BE LIMITED TO THE DURATION OF THIS EXPRESS WARRANTY. MANUFACTURER EXPRESSLY DISCLAIMS AND EXCLUDES ANY LIABILITY FOR CONSEQUENTIAL OR INCIDENTAL DAMAGE FOR BREACH OF ANY EXPRESSED OR IMPLIED WARRANTY.

Performance of Friedrich's Warranty obligation is limited to one of the following methods:

1. Repair of the unit
2. A refund to the customer for the prorated value of the unit based upon the remaining warranty period of the unit.
3. Providing a replacement unit of equal value

The method of fulfillment of the warranty obligation is at the sole discretion of Friedrich Air Conditioning.

NOTE: Some states do not allow limitations on how long an implied warranty lasts, or do not allow the limitation or exclusion of consequential or incidental damages, so the foregoing exclusions and limitations may not apply to you.

OTHER: This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

PROOF OF PURCHASE: Owner must provide proof of purchase in order to receive any warranty related services.

All service calls for explaining the operation of this product will be the sole responsibility of the consumer.

All warranty service must be provided by an **Authorized FRIEDRICH Service Agency**, unless authorized by FRIEDRICH prior to repairs being made.

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CUSTOMER SATISFACTION and QUALITY ASSURANCE

Friedrich is a conscientious manufacturer, concerned about customer satisfaction, product quality, and controlling warranty costs. As an Authorized Service Provider you play a vital role in these areas. By adhering to the policies and procedures you provide us with vital information on each warranty repair you complete. This information is used to identify product failure trends, initiate corrective action, and improve product quality, thereby further reducing warranty expenses while increasing customer satisfaction levels.

FRIEDRICH AUTHORIZED PARTS DEPOTS

AAA Refrigeration Service
1322 24th Street, Suite B
Kenner, Louisiana 70062
504-464-7444
877-813-7444

Alamo Service Company
1450 North Flores Street
San Antonio, Texas 78212
210-227-2450
800-328-2450

A/C Warehouse
670 Avahl Street
Honolulu, Hi 96813
808-545-3084

The Gabbert Company
6868 Ardmore
Houston, Texas 77054
713-747-4110
800-458-4110

Johnstone Supply of Woodside
27-01 Brooklyn Queens Expway
Woodside, New York 11377
718-545-5464
800-431-1143

International Parts Depot
Traco Corp.
380 Paterson Road
Carlstadt, NJ 07072
201-939-1600

Reeve Air Conditioning, Inc.
2501 South Park Road
Hallandale, Florida 33009
954-962-0252
800-962-3383

Valley of the Sun
4710 W. Dewey Drive
Las Vegas, NV 89118
702-547-4900
866-259-8500

TECHNICAL SUPPORT CONTACT INFORMATION

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