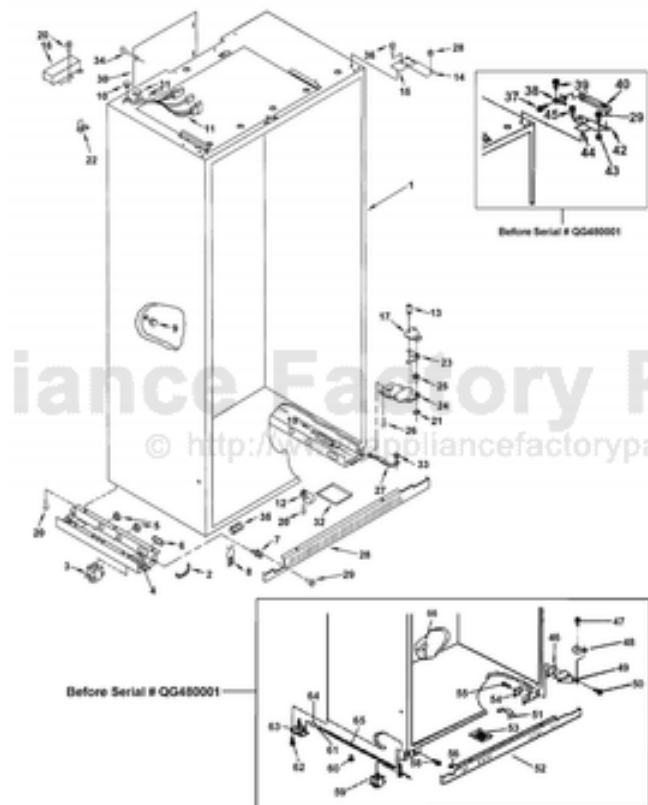


This Owner's Manual is provided and hosted by [Appliance Factory Parts](http://ApplianceFactoryParts.com).



VIKING VCSB480 Owner's Manual

[Shop genuine replacement parts for VIKING VCSB480](#)

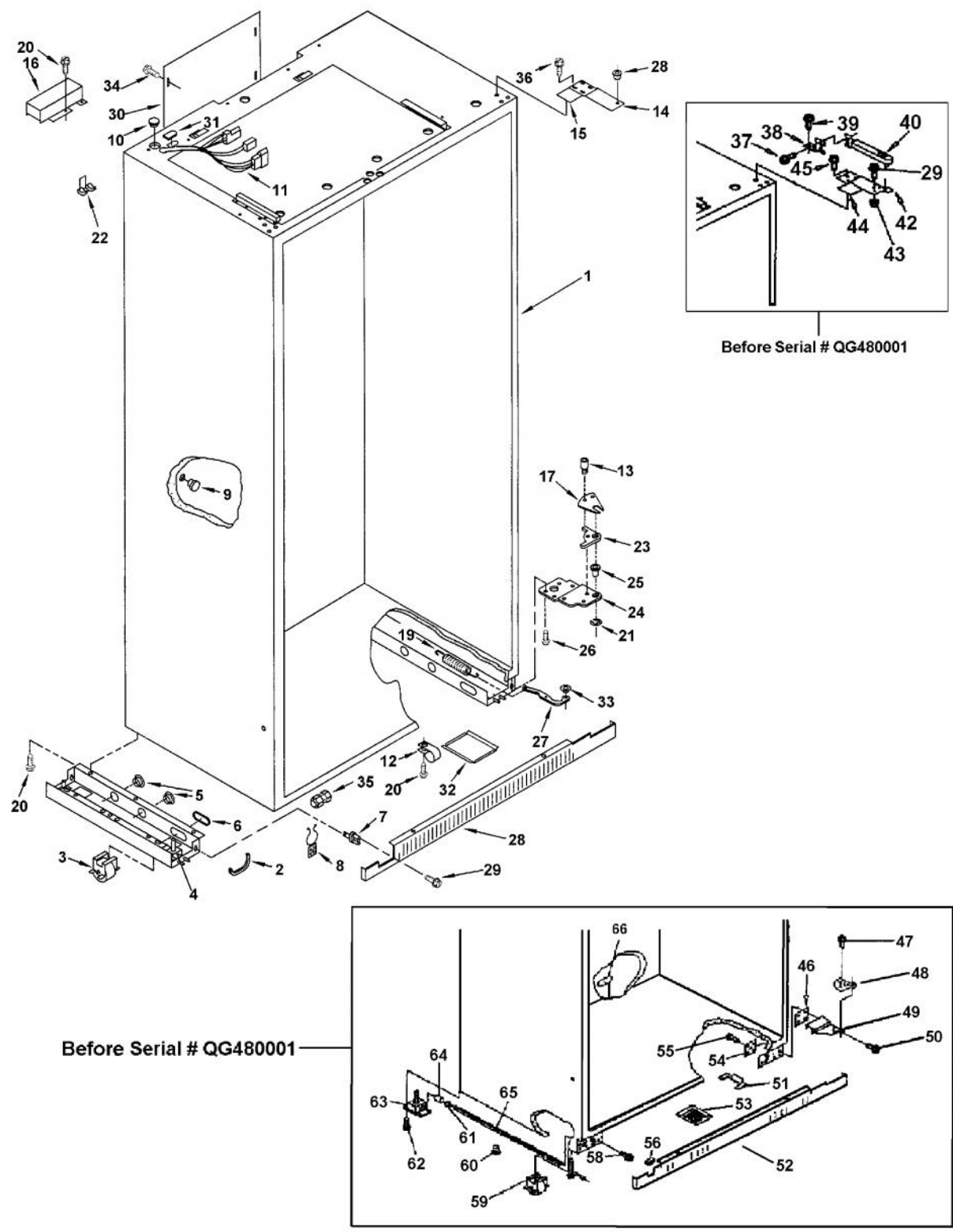


[Find Your VIKING Refrigerator Parts - Select From 341 Models](#)

----- Manual continues below -----

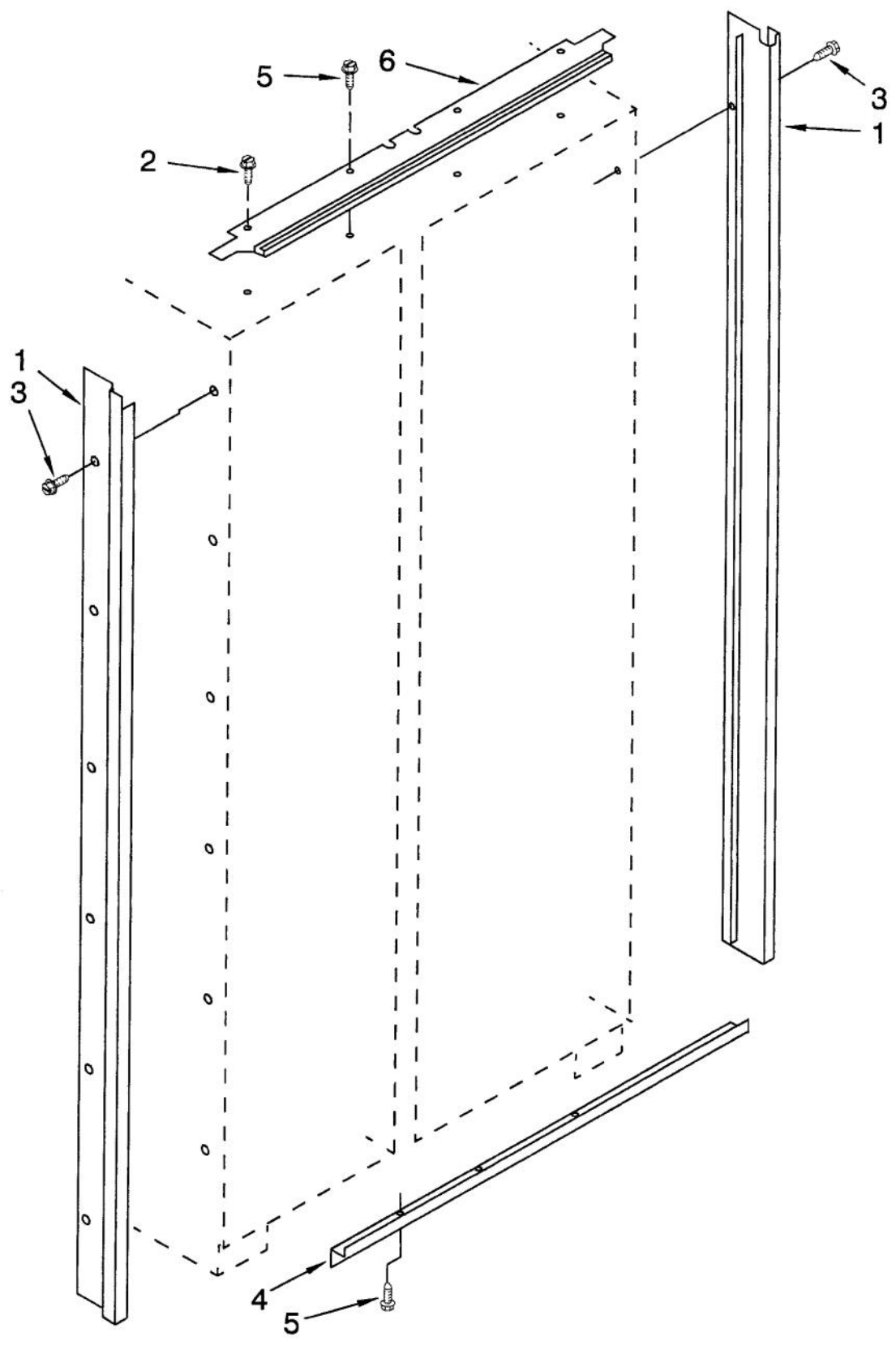
Functional Parts

Ref #	Part Number	Qty.	Description
1	PR110003		CONTROL SWITCH - MEAT PAN DAMPER (1
2	PR110005		THERMISTOR 1116959
3	PR110008		SWITCH, ROCKER ARM
4	PR110010		ROCKER ARM SWITCH WPNO.4387911
5	PR110028		COMPRESSOR VCSB480 4387779
6	PR150059		RELAY OVERLOAD VCSB480 819160
7	PR100030		LABEL CONTROL PANEL REFR 2004111
8	PR110013		CAPACITOR (2169137)
9	PR110014		CONDENSER (2188550)
10	PR110015		DRIER (W10143759)
11	PR110016		FAN MOTOR (2169135)
12	PR150061		EVAPORATOR VCSB480 4388575
13	PR150062		HEATER,DEFROST-VCSB480 (2001608)
14	PR110035		FAN MOTOR 4389155
15	PR110024		MOTOR WPNO.628366
16	PR110025		THERMOSTAT (627985)
17	PR160032		ICEMAKER ASSY COMP 4317943
18	PR110009		THERM BARRIER ASSY FREE 1113466

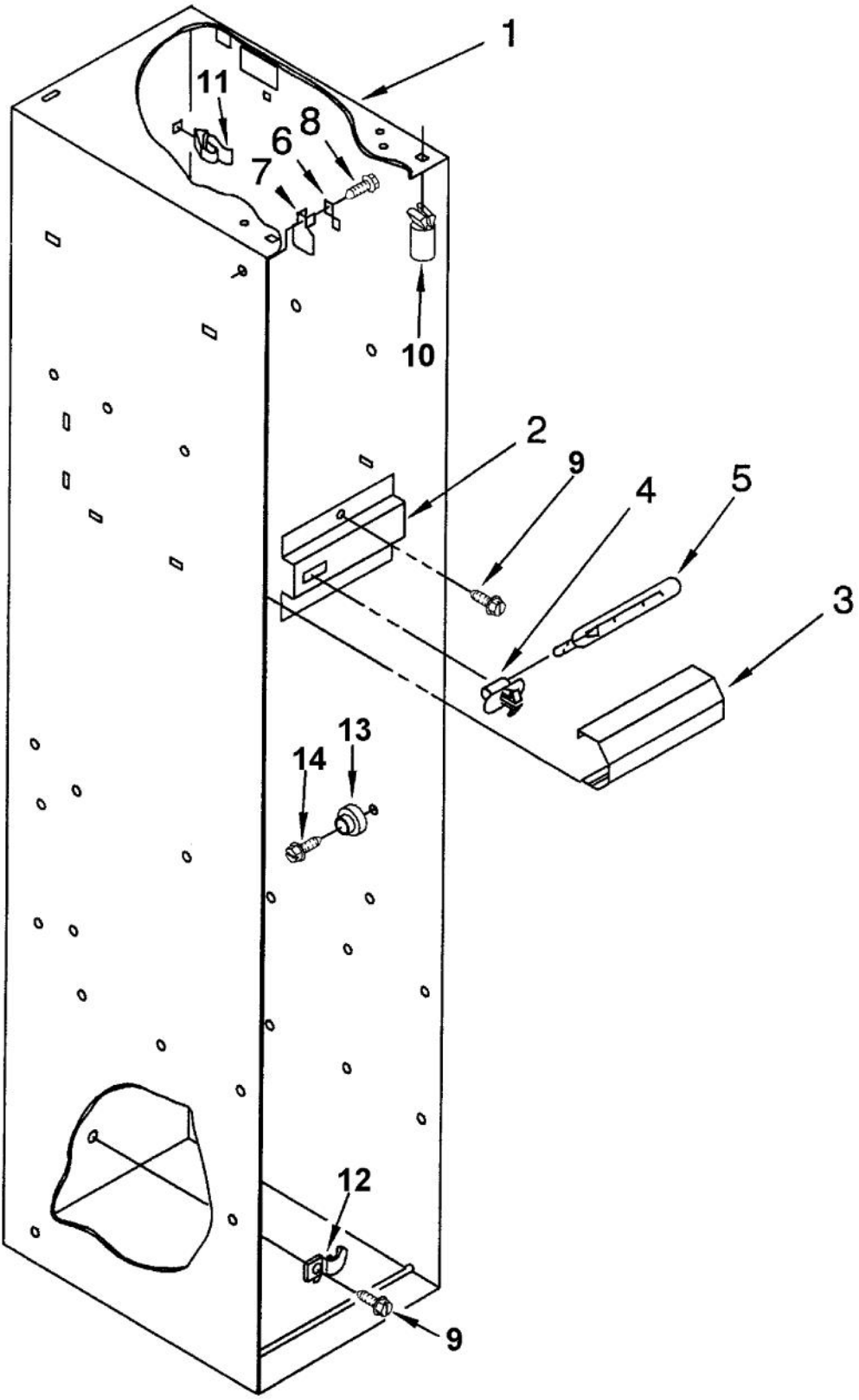


Ref #	Part Number	Qty.	Description
1	Not Replaceable		CABINET
2	PR120112		GROMMET, TUBE CROSSOVER WPNO.2005004
3	PR140000		FRONT/REAR ROLLER-VCSB (1112023)
4	PR140001		ADJUSTABLE LEVELER (1112695)
5	PR120084		WIRING GROMMET (1113122)
6	PR120114		GROMMET, FLEXIBLE WPNO.2005007
7	PR120101		STUD MTG GRILL BOT 2004852
8	PR120118		WIRE CLIP WPNO.2005237
9	PR120071		GROMMET CAP (1112849)
10	PR120084		WIRING GROMMET (1113122)
11	PR150078		CABINET,WIRING HARNESS WPNO.2004913
12	PR120106		TUBE CLAMP
13	PR120105		SCREW 2005378
14	PR100079		REFRIGERATOR LEFT SIDE 2221134
14	PR100078		REFRIGERATOR,RIGHT SIDE (2221134)
15	PR130001		HINGE SHIM-TOP (2000770)
16	PR130004		WIRING GUARD (1112805)
17	PR120103		BUSHING 2004994
18	PR120074		BUSHING 2002903
19	PR140047		SPRING, DOOR CLOSURE - LH
19	PR110029		SPRING - CLOSURE,DOOR NO.2004566
20	PR120005		SCREW 488729
21	PR120115		RING RETAINING ADJ BUSHING 2005008
22	PR120085		FASTENER (1113227)
23	PR140046		GAP COVER ASSY BOTTOM 4388319
24	PR140024		HINGE CABINET BOTTOM LH WPNO. 2006779
25	PR140025		HINGE CABINET BOTTOM RH WPNO. 2006780
25	PR120119		BUSHING ADJ 2302876
26	PR120124		SCREW WPNO.3400207
27	PR120102		LINKAGE CLOSURE DOOR WPNO.2004516
28	PR100100		GRILLE BASE, FRONT
29	PR120077		SCREW CABINET GRILL BASE 489238
30	PR160078		COVER, REAR WPNO.2004512
31	PR120081		GROMMET - UPPER CABINET WIRING (OBR
32	PR150065		CUP, WIRING WPNO.2004595
33	PR120099		BUSHING LINKAGE DOOR 2004565
34	PR120107		SCREW 1163283
35	PR130098		UNION WPNO.2150347
36	PR120025		SCREW GRILL BRACKET 2001415
37	PR120005		SCREW 488729
38	PR130006		DOOR CLOSER BRACKET (2000333)
39	PR120069		SCREW (489359)
40	PR140007		DOOR CLOSER ASSEMBLY
41	PR120072		SCREW STOP 2002902
42	PR140003		TOP HINGE-L.H. (2001976)
42	PR140004		HINGE TOP RH 4389191
43	PR120074		BUSHING 2002903
44	PR130001		HINGE SHIM-TOP (2000770)
45	PR120025		SCREW GRILL BRACKET 2001415
46	PR130002		HINGE SHIM (1112942)
46	PR130003		SHIM - LOWER HINGE (1112943)
47	PR120073		SCREW SHOULDER 2001295
48	PR130008		GAP COVER ASSY LH 2003386
48	PR130009		GAP COVER ASSY RH 2003387
49	PR140005		HINGE BOTTOM LH 2001978
49	PR140006		HINGE BOTTOM RH 2001977
50	PR120075		SCREW 2000490
51	PR150001		SEAL - LOWER CABINET WIRE GUARD (20
52	PR100023		GRILLE BASE, FRONT
53	PR130005		GUARD - LOWER CABINET WIRING (20034

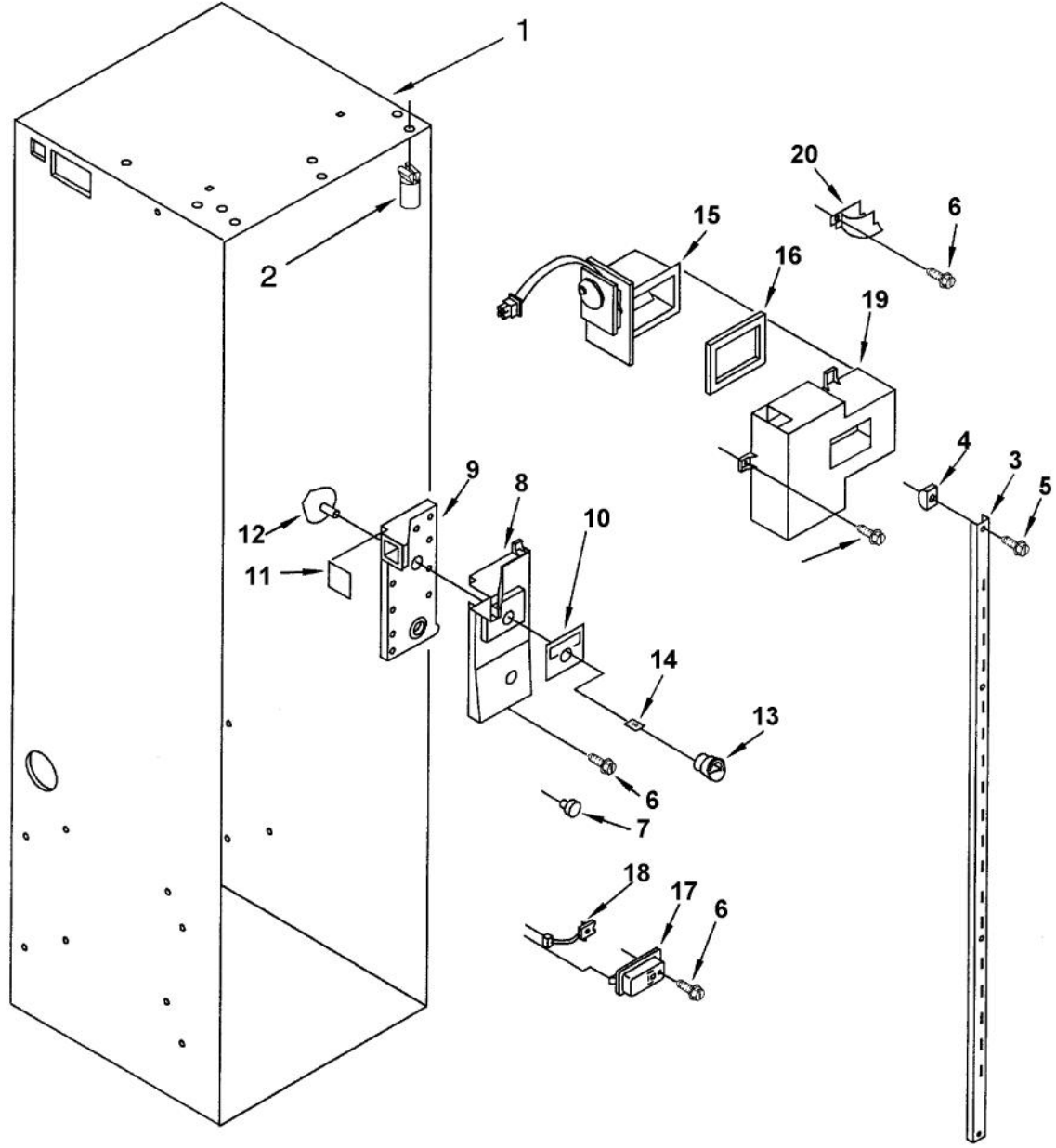
Ref #	Part Number	Qty.	Description
53	PR130005		GUARD - LOWER CABINET WIRING (20034
54	PR130007		HINGE BOTTOM TAP PLATE (1112973)
55	PR120048		SCREW (487534)
56	PR120079		GROMMET
57	PR120083		FRONT LEVELER-VCSB (1112019)
58	PR120077		SCREW CABINET GRILL BASE 489238
59	PR140000		FRONT/REAR ROLLER-VCSB (1112023)
60	PR120070		LEVELER HOLE PLUG (1112939)
61	PR120068		BUSHING ROD (1112937)
62	PR120069		SCREW (489359)
63	PR140001		ADJUSTABLE LEVELER (1112695)
64	PR120043		RETAINER SLEEVE (1113250)
65	PR140002		ADJUSTING ROD (2000670)
66	PR120082		GROMMET - CABINET FLEXIBLE (1113079)



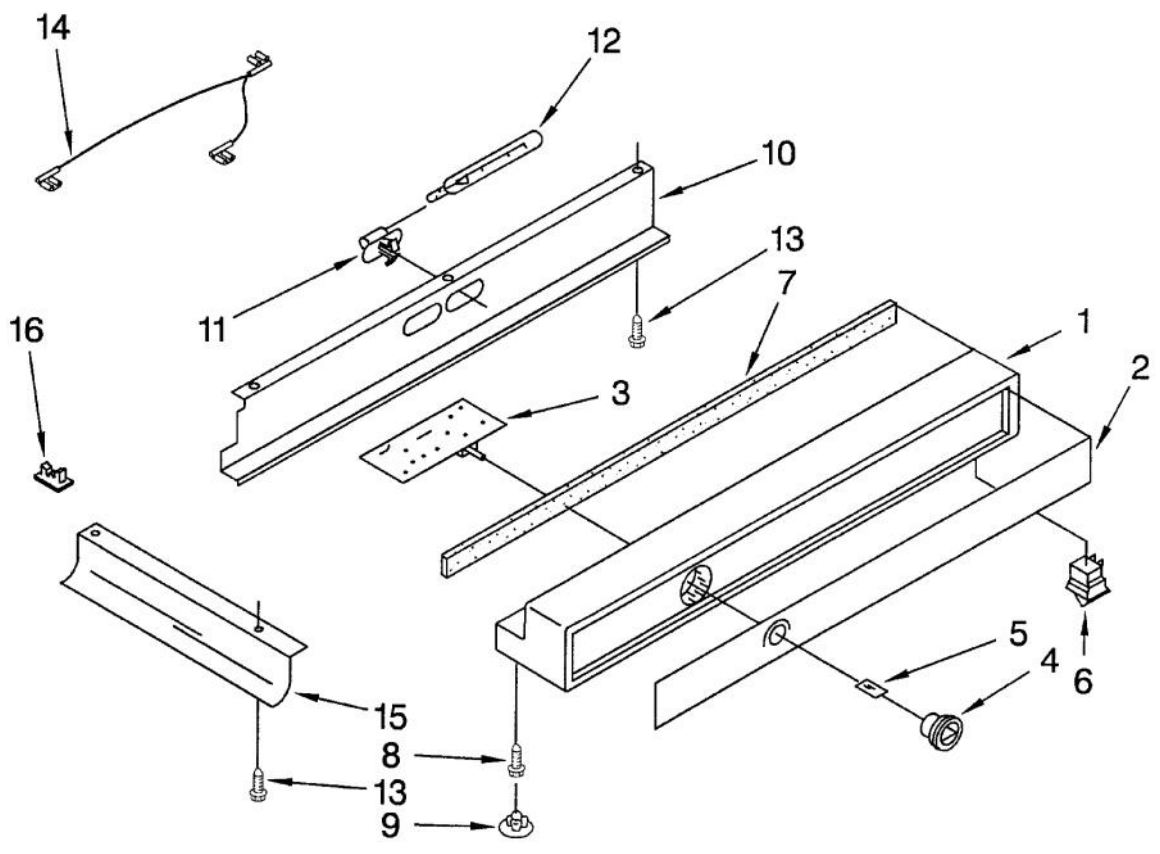
Ref #	Part Number	Qty.	Description
1	PR10001		CABINET TRIM XRH/XLH VIKEPK000017SS
1	C9302832BR		CABINET TRIM - BR
1	PR100075x		CABINET, TRIM - SS
1	C9304230x		CABINET, TRIM - BR
2	PR120001		SCREW - UPPER TRIM/OUTER (2003857)
3	PR120002		SCREW SIDE TRIM 2001297
3	PR120107x		SCREW
4	PR100025		CABINET TRIM - LOWER (2003592)
4	PR100101x		CABINET, TRIM (BOTTOM)
5	PR120000		SCREW - UPPER TRIM/INNER (488649)
6	PR100027		CABINET TRIM - UPPER (2003647)



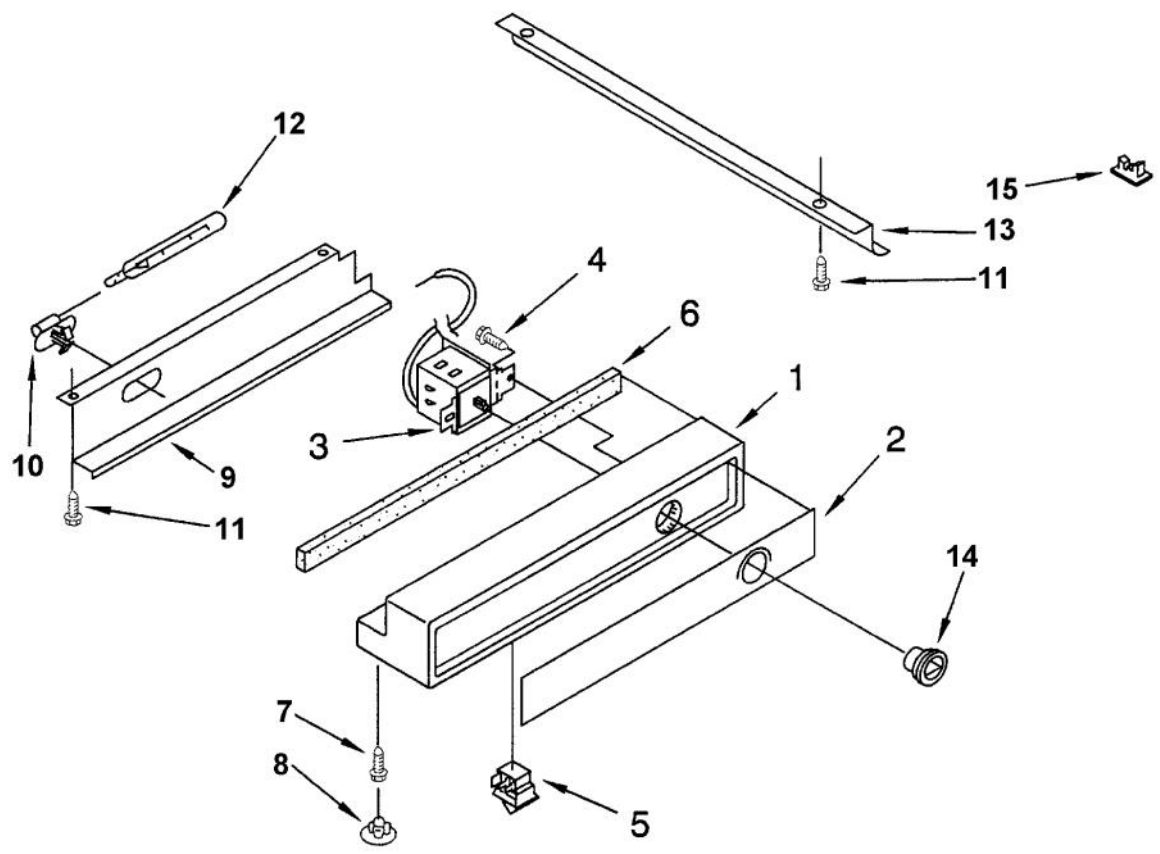
Ref #	Part Number	Qty.	Description
1	NON REPLACABLE		LINER
2	PR130000		BRACKET - FREEZER LIGHT (1113649)
3	PR110000		LIGHT LENS - FREEZER (1113650)
4	PR110001		LIGHT SOCKET (1112613)
5	PR110002		LIGHT BULB
6	PR120008		CLIP - ICE MAKER SUPPORT (538533)
7	PR120011		GROMMET - SCREW (2000193)
8	PR120004		SCREW - GROMMET (488552)
9	PR120005		SCREW 488729
10	PR120007		BUSHING - CONTROL PANEL (SPACER) (1
11	PR120003		CLIP - AIR DUCT (842534)
12	PR120009		EVAPORATOR SUPPORT (1112260)
13	PR120010		BUSHING - SHELF (STUD) (658944)
14	PR120006		SCREW - STUD SHELF (487559)



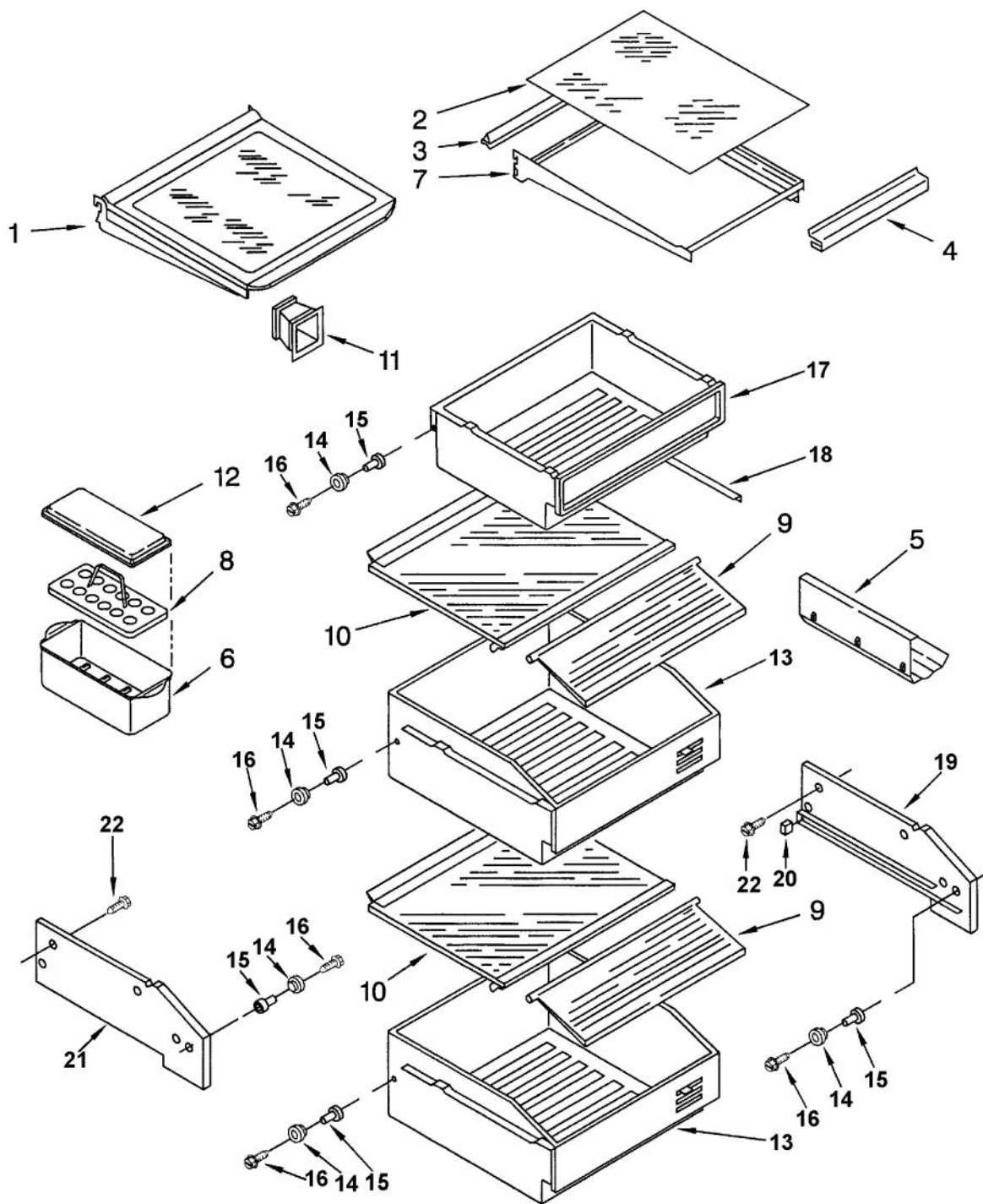
Ref #	Part Number	Qty.	Description
1	NON REPLACABLE		LINER
2	PR120007		BUSHING - CONTROL PANEL (SPACER) (1
3	PR140008		SUPPORT BAR - SHELF (2001117)
4	PR120013		BUSHING - LADDER (SUPPORT) (520965)
5	PR120012		SCREW LADDER 488357
6	PR120005		SCREW 488729
7	PR120014		HOLE PLUG (1112257)
8	PR130010		COVER PLATE-MEAT PAN AIR (2000740)
9	PR130011		AIR DUCT - MEAT PAN (2000337)
10	PR100006		LABEL - MEAT PAN CONTROL (2004071)
11	PR150002		SEAL - AIR DUCT (2001326)
12	PR110003		CONTROL SWITCH - MEAT PAN DAMPER (1
13	PR110004		CONTROL KNOB - MEAT PAN DAMPER (200
14	PR120018		RETAINER - CONTROL KNOB (837444)
15	PR130094		AIR BAFFLE ASSY. WPNO.2004484
16	PR150004		SEAL - AIR BAFFLE COVER (2001146)
17	PR130012		COVER - THERMISTOR (1116793)
18	PR110005		THERMISTOR 1116959
19	PR130013		COVER - AIR BAFFLE (438656)
20	PR130014		GUARD - AIR RETURN (2003577)
21	PR150003		WIRING HARNESS - AIR BAFFLE (200107



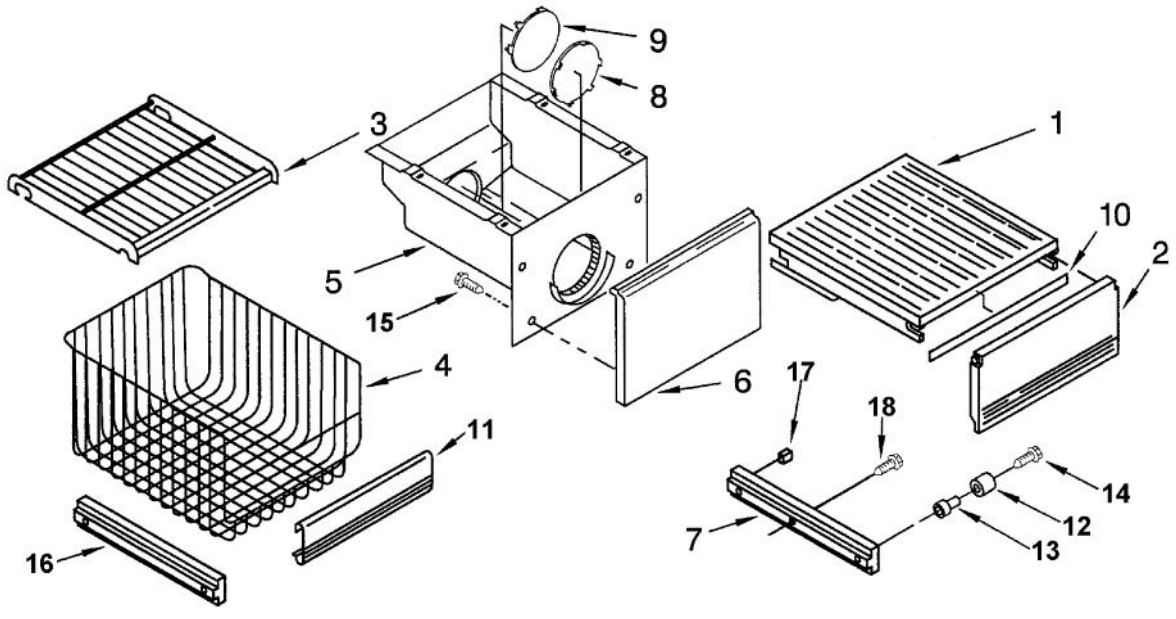
Ref #	Part Number	Qty.	Description
1	PR100029		CONTROL PANEL REFR 1112642
2	PR100031		LABEL CONTROL PANEL REFR 2004133
3	PR150005		CIRCUIT BOARD REFRIG 4388656
4	PR110007		CONTROL KNOB - CONTROL PANEL (REFRI
5	PR120018		RETAINER - CONTROL KNOB (837444)
6	PR110008		SWITCH, ROCKER ARM
7	PR150042		SEAL - CONTROL PANEL (REFRIGERATOR)
8	PR120016		SCREW - CONTROL PANEL (489260)
9	PR120017		HOLE PLUG - CONTROL PANEL (2000153)
10	PR130069		GUARD - CONTROL PANEL (REFRIGERATOR
11	PR110001		LIGHT SOCKET (1112613)
12	PR110002		LIGHT BULB
13	PR120005		SCREW 488729
14	PR150007		WIRING HARNESS - REFRIGERATOR LIGHT
15	PR130016		CHANNEL - WIRING (REFRIGERATOR) (20
16	PR120015		CLIP - CONTROL PANEL WIRING (111537



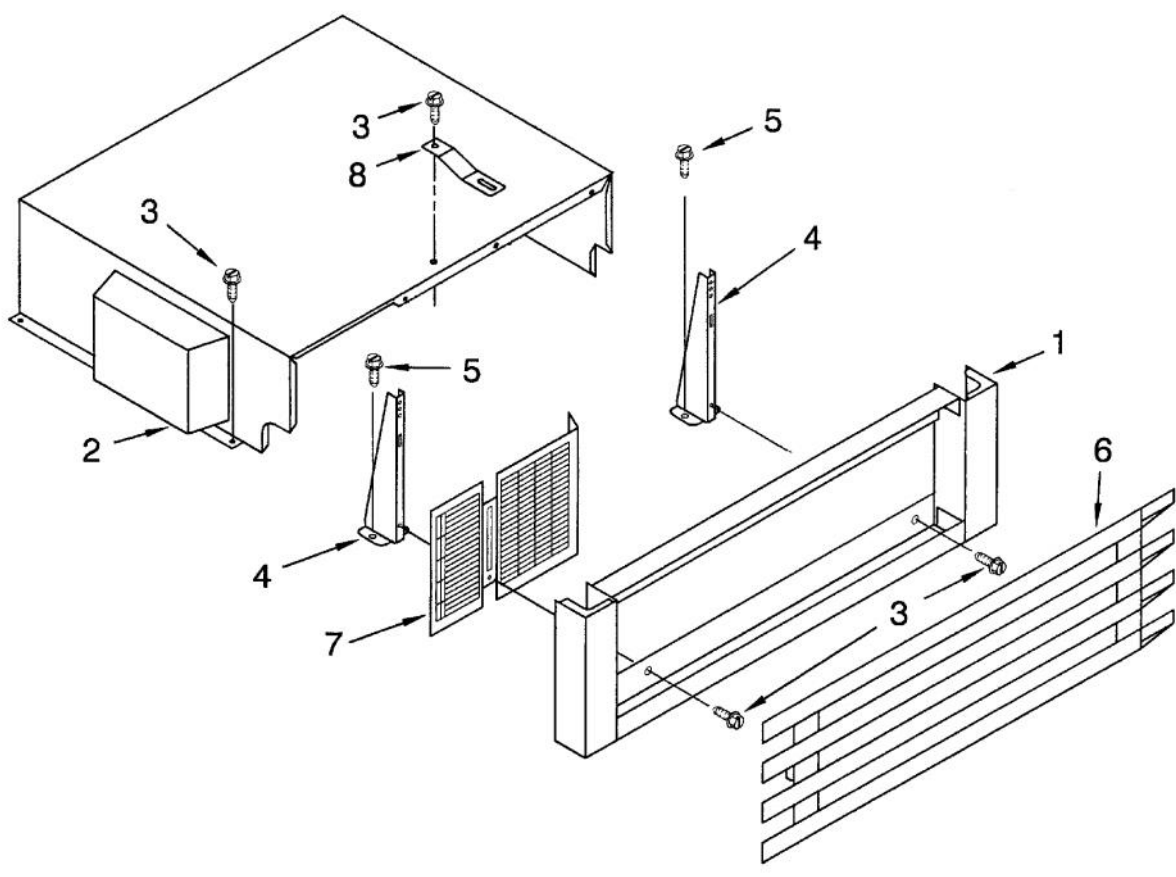
Ref #	Part Number	Qty.	Description
1	PR100033		CONTROL PANEL - FREEZER (1113627)
2	PR100035		LABEL CONTROL PANEL FRZR 2004134
3	PR110009		THERM BARRIER ASSY FREE 1113466
4	PR120019		SCREW - THERMOSTAT/BARRIER (488974)
5	PR110010		ROCKER ARM SWITCH WPNO.4387911
6	PR150044		SEAL - CONTROL PANEL (FREEZER) (111
7	PR120016		SCREW - CONTROL PANEL (489260)
8	PR120017		HOLE PLUG - CONTROL PANEL (2000153)
9	PR130071		GUARD - CONTROL PANEL (FREEZER) (11
10	PR110001		LIGHT SOCKET (1112613)
11	PR120005		SCREW 488729
12	PR110002		LIGHT BULB
13	PR130073		CHANNEL - WIRING (FREEZER) (2001974
14	PR110011		CONTROL KNOB - CONTROL PANEL (FREEZ
15	PR120015		CLIP - CONTROL PANEL WIRING (111537



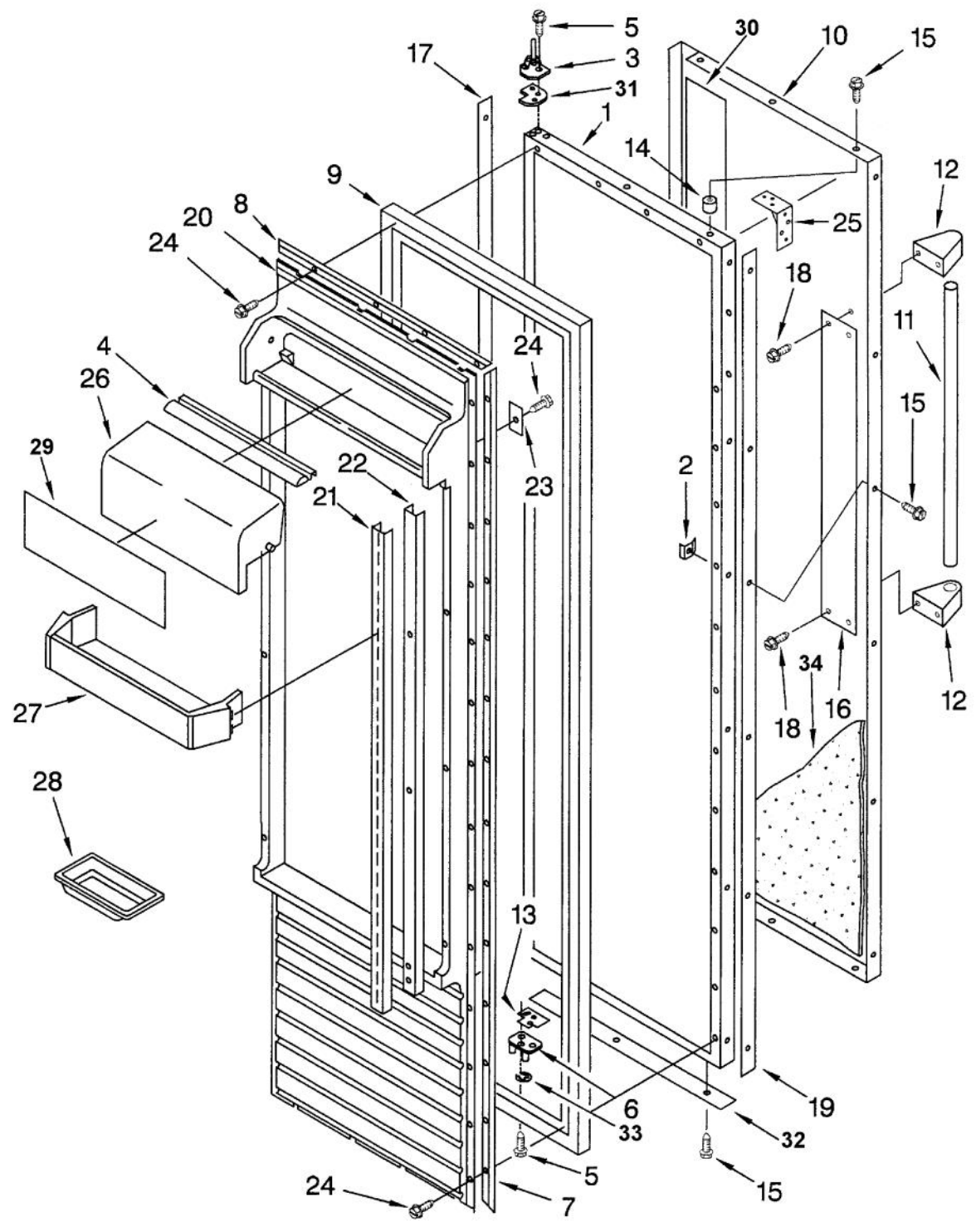
Ref #	Part Number	Qty.	Description
1	PR160035		FRAME - SHELF (1112004)
2	PR160037		GLASS - SHELF (2004137)
3	PR160039		REFLECTOR - SHELF (1112006)
4	PR150046		GASKET, GLASS
5	PR160003		RACK - WINE (2179404K)
6	PR160004		BIN - EGG (2216624K)
7	PR160041		FRAME MEAT PAN ASSY 2006525
8	PR160006		PAN - EGG (CARRIER) (2164373)
9	PR160043		COVER CRISPER PAN 1112247
10	PR160045		GLASS, CRISPER
11	PR160009		CONNECTOR MEAT PAN 2000742
12	PR160010		COVER - EGG BIN (2169935)
13	PR160047		CRISPER PAN
14	PR140009		ROLLER BASKET 4318078
15	PR140010		EYELET, ROLLER
16	PR120020		SCREW ROLLER 488930
	PR120109x		SCREW
17	PR160049		MEAT PAN
18	PR160015		GLASS - RETAINER (2002181)
19	PR160016		PAN SUPPORT CRISPER RH 2006515
20	PR120021		BUSHING - ROLLER (STOP) (1113169)
21	PR160017		PAN SUPPORT CRISPER LH 2006516
22	PR120005		SCREW 488729



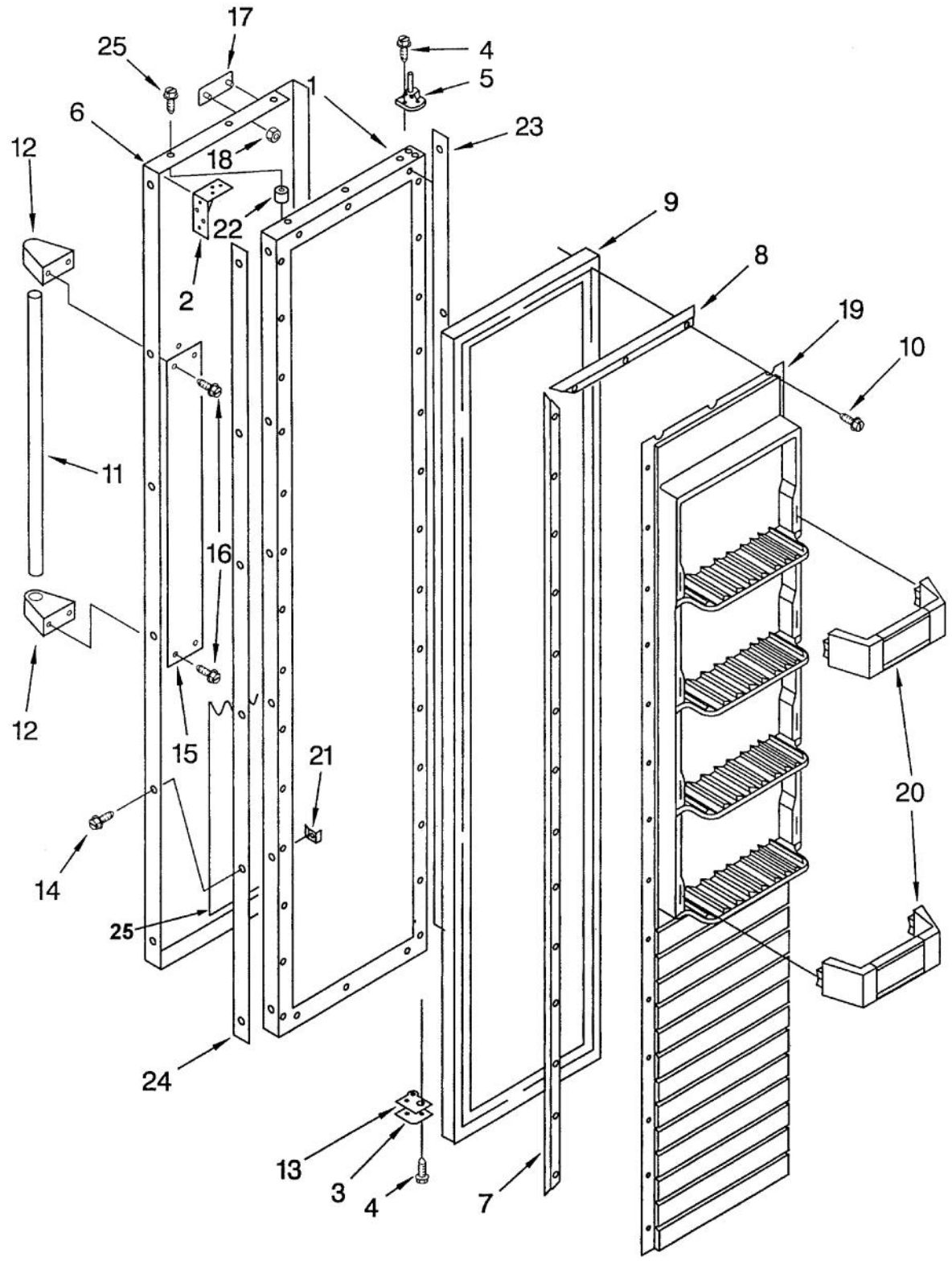
Ref #	Part Number	Qty.	Description
1	PR160051		RACK SHELF - SOLID (2003144)
2	PR160053		FRONT, ICE COMPARTMENT
3	PR160055		RACK SHELF - FIXED (1113638)
NI	PR160057		RACK SHELF - FIXED(DEEP) (1112052)
4	PR160059		BASKET (2208196)
5	PR160061		CONTAINER - ICE (2208908)
6	PR160063		FRONT COVER - ICE CONTAINER (200304)
7	PR160013		SUPPORT SLIDE - CONTAINER (R.H.) (2)
7	PR160012		SUPPORT SLIDE - CONTAINER (L.H.) (2)
8	PR120022		HOLE PLUG - FRONT (ICE CONTAINER) (
9	PR120023		HOLE PLUG - REAR (ICE CONTAINER) (2)
10	PR100054		ICE COMPARTMENT OVERLAY 2004304
11	PR100037		BASKET TRIM FRZR SHELF 2004141
12	PR140009		ROLLER BASKET 4318078
13	PR140010		EYELET, ROLLER
14	PR120020		SCREW ROLLER 488930
15	PR120024		SCREW - FRONT COVER (488886)
16	PR160026		SUPPORT SLIDE-BASKET RH WPNO.2208198
16	PR160025		SUPPORT SLIDE-BASKET LH WPNO.2208197
17	PR120021		BUSHING - ROLLER (STOP) (1113169)
18	PR120005		SCREW 488729



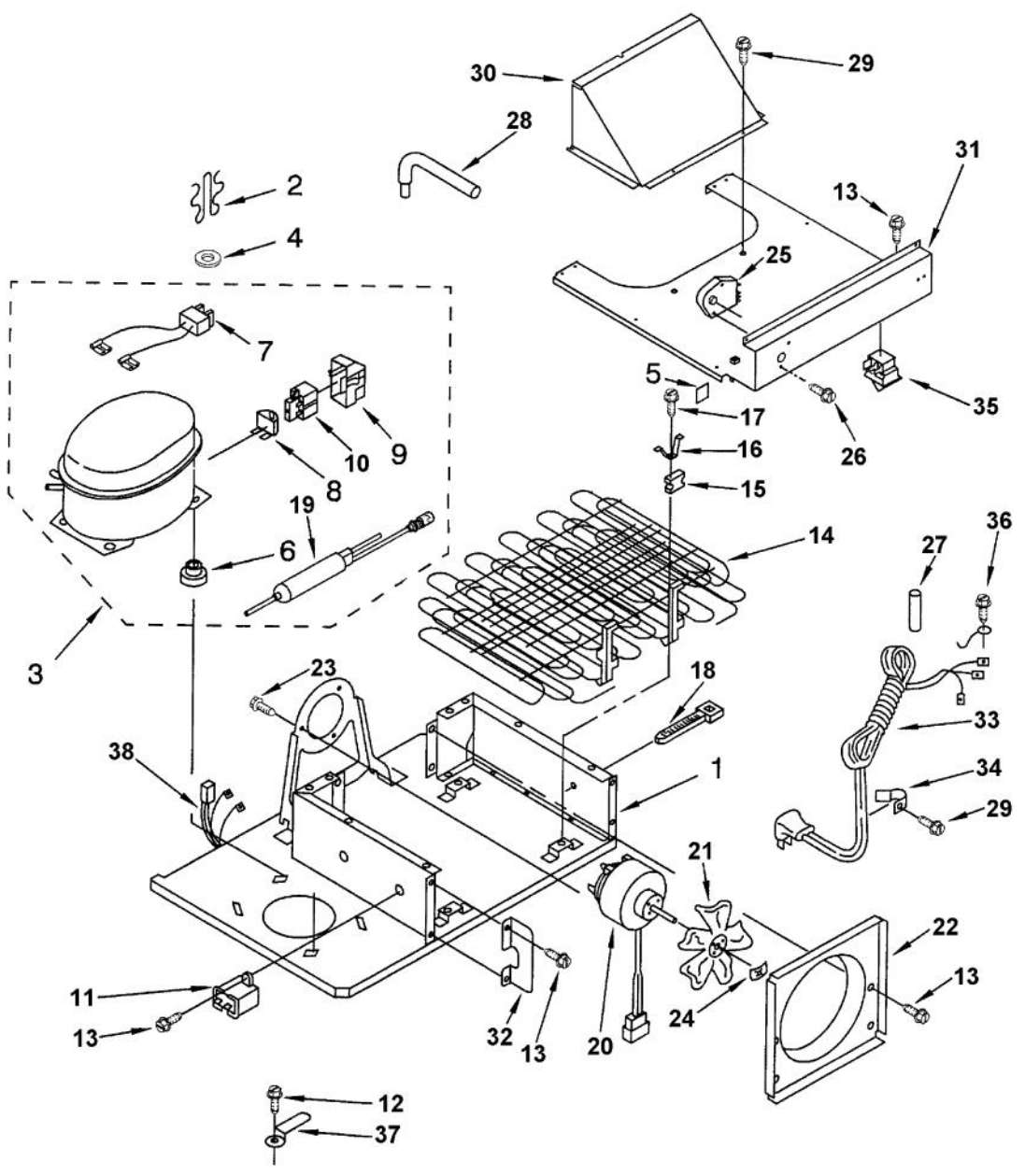
Ref #	Part Number	Qty.	Description
1	PR100039		TOP GRIL REPL PR100109 2004135
2	PR130019		COVER - TOP UNIT (2003267)
2	PR160087x		COVER, UNIT
3	PR120005		SCREW 488729
4	PR130022		BRACKET - GRILL (2002484)
5	PR120025		SCREW GRILL BRACKET 2001415
6	PR100041		TOP GIL REPL PR100108 2004341
7	PR130020		GUARD - COMPRESSOR WIRING (2003480)
7	PR130097x		GUARD, COMPRESSOR WIRING
8	PR120120		STRAP, VENT WPNO.2005537
9	PR130075		GUARD - WATER VALVE WIRING (2003483)



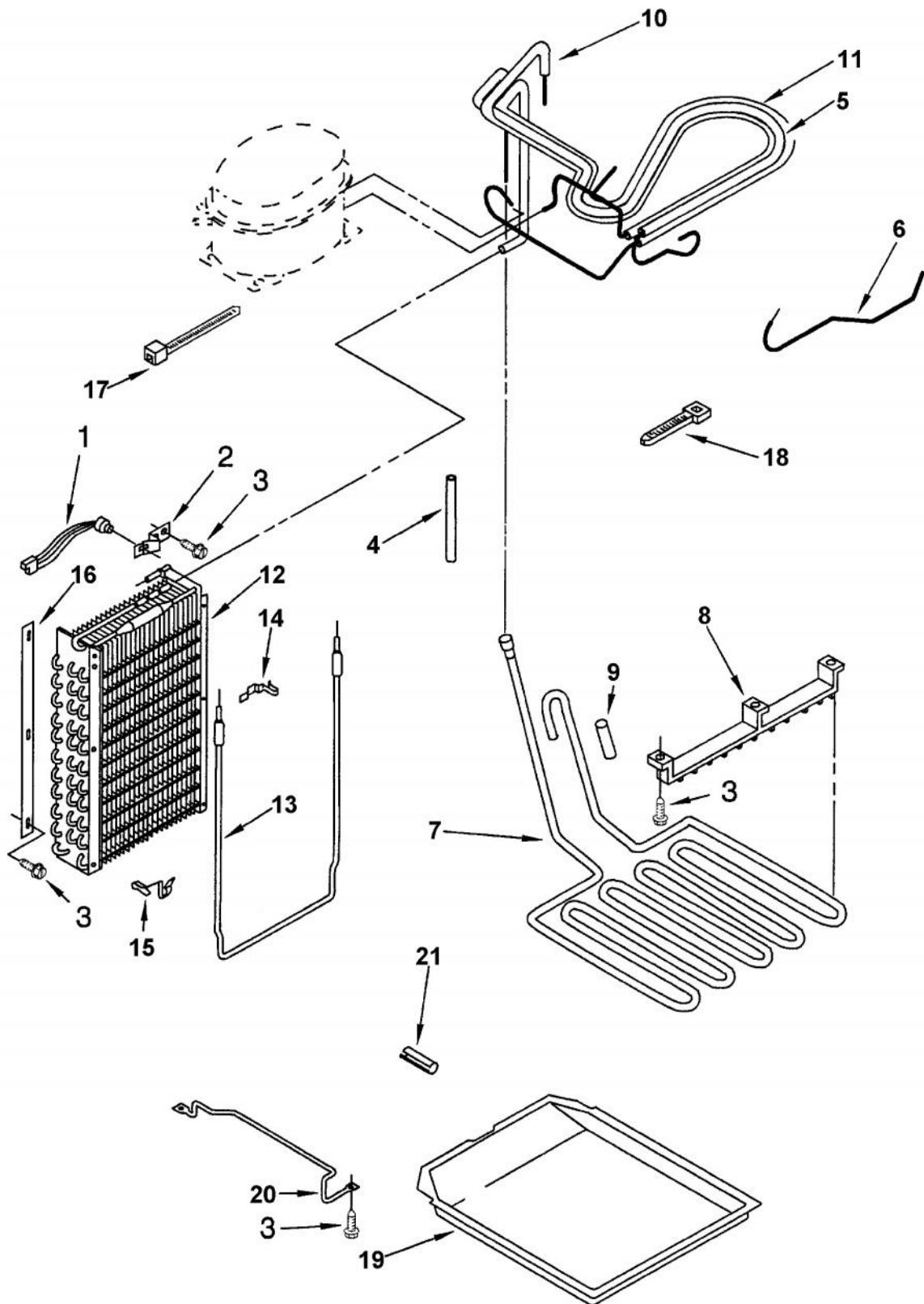
Ref #	Part Number	Qty.	Description
1	PR100043		REFRIGERATOR DOOR PANEL (INCLUDES INSULATION)
2	PR120027		SCREW RETAINER DOOR 939101
3	PR140012		HINGE ASSEMBLY - R.H. UPPER DOOR (2
3	PR140036x		HINGE ASSEMBLY, TOP
4	PR130093		GASKET, UTILITY BIN-RH DOOR-VCSB48 (1113955)
5	PR120030		SCREW DOOR HINGE 489282
6	PR140014		HINGE ASSY RH LOWER DOOR 2003986
6	PR140028x		HINGE ASSEMBLY, BOTTOM
7	PR130024		GASKET RETAINER, SIDE
8	PR130077		BRACKET - R.H. DOOR GASKET UPPER/LO
9	PR150048		REF DOOR GSKT - 2188321A
10	PK010032		DOOR SKIN - SS
10	C9002827AL		O/S DOOR PANEL-RH XALX (VCSB48)
10	C9002827BK		O/S DOOR PANEL-RH XBKX (VCSB48)
10	C9002827BT		DOOR SKIN - BT
10	C9002827BU		O/S DOOR PANEL-RH XBUX (VCSB48)
10	C9002827CB		DOOR SKIN - CB
10	C9002827EP		DOOR SKIN - EP
10	C9002827FG		O/S DOOR PANEL-RH XFGX (VCSB48)
10	C9002827GG		O/S DOOR PANEL-RH XGGX (VCSB48)
10	C9002827MJ		DOOR SKIN - MJ
10	C9002827PL		O/S DOOR PANEL-RH XPLX (VCSB48)
10	C9002827SG		DOOR SKIN - SG
10	C9002827VB		O/S DOOR PANEL-RH XVBX (VCSB48)
10	C9002827WH		O/S DOOR PANEL-RH XWHX (VCSB48)
11	PE030031		DOOR HANDLE XSSX (VGSO166)
11	PE030032		DOOR HANDLE XBRX (VGSO166) D
12	PE030001		BRACKET, DOOR, HANDLE
12	PE030001PVD		END CAP DOOR HANDLE XBR
13	PR130027		BRACE - DOOR HINGE (2003982)
14	PR120028		SPACER, TOP
14	PR140038x		SPACER, TOP
15	PR120029		SCREW DOOR PANEL 488849
15	PR120117x		SCREW
16	PR130028		PLATE, HANDLE
17	PR130029		BRACE - DOOR SIDE W/HNGS 2005030
17	PR140035x		SPACER, HINGE SIDE
18	PD010019		BLT-1/4-20X3/8HEX WASHER SERATED
19	PR140037		SPACER WPNO.2005330
20	PR100045		DOOR PANEL (INNER)-R.H. (1113950)
21	PR140023		LADDER, SHELF
22	PR010019		RETAINER, SHELF LADDER
23	PR130032		PLATE - SCREW BACKUP (1112514)
24	PR120005		SCREW 488729
25	PR130023		BRACE - DOOR CORNER (2258951)
26	PR160067		COVER UTILITY BIN RH DOOR 2003465
26	PR160084x		DOOR, UTILITY BIN
27	PR160069		DOOR, SHELF
28	PR160030		TRAY - BUTTER (2165792K)
28	PR160080x		BUTTER TRAY
29	PR100047		LABEL - UTILITY BIN COVER (R.H. DOO
30	PR150012		INSULATION - FOAM FILLER WPNO.2005327
30	PR150080		DO NOT ORDER THIS PART
31	PR140030		SPACER-DOOR (TOP) WPNO.2004520
32	PR140043		SPACER,DOOR,SKIN WP32004935
33	PR120110		RING RETAINING 2004881
34	PR150079		INSULATION WPNO.2005058



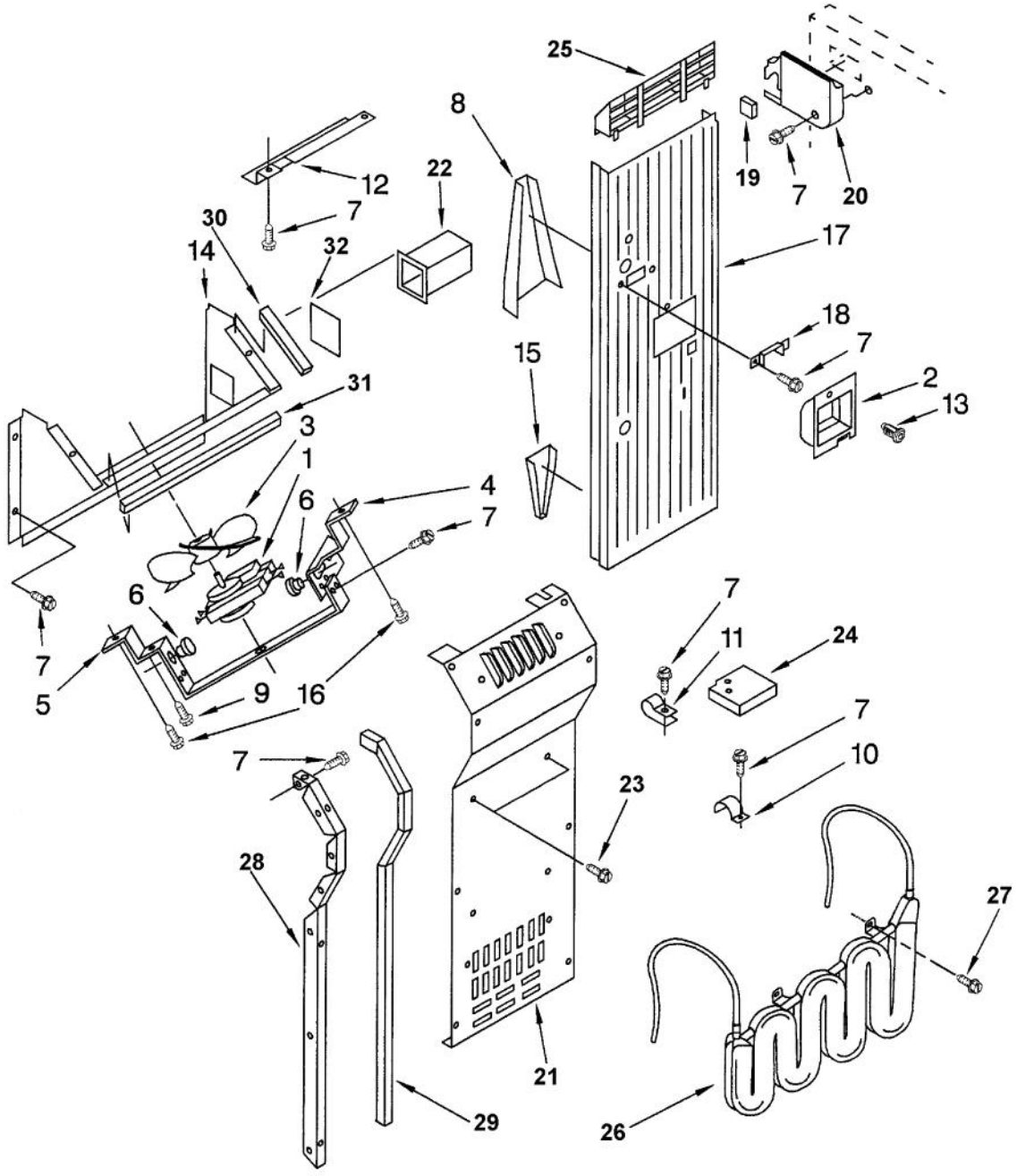
Ref #	Part Number	Qty.	Description
1	NOLONGERAVAILAB...		FREEZER DOOR PANEL - PR100049 (INCLUDES INSULATION)
2	PR130023		BRACE - DOOR CORNER (2258951)
3	PR140013		HINGE ASSEMBLY - L.H. LOWER DOOR (2
3	PR140027x		HINGE, BOTTOM
4	PR120030		SCREW DOOR HINGE 489282
5	PR140011		HINGE ASSEMBLY - L.H. UPPER DOOR (2
5	PR140036x		HINGE, TOP
6	PK010031		DOOR SKIN - SS
6	C9002826AL		O/S DOOR PANEL-LH XALX (VCSB48)
6	C9002826BK		O/S DOOR PANEL-LH XBKX (VCSB48)
6	C9002826BT		DOOR SKIN - BT
6	C9002826BU		O/S DOOR PANEL-LH XBUX (VCSB48)
6	C9002826CB		DOOR SKIN - CB
6	C9002826EP		DOOR SKIN - EP
6	C9002826FG		O/S DOOR PANEL-LH XFGX (VCSB48)
6	C9002826GG		O/S DOOR PANEL-LH XGGX (VCSB48)
6	C9002826MJ		DOOR SKIN - MJ
6	C9002826PL		O/S DOOR PANEL-LH XPLX (VCSB48)
6	C9002826SG		DOOR SKIN - SG
6	C9002826VB		O/S DOOR PANEL-LH XVBX (VCSB48)
6	C9002826WH		O/S DOOR PANEL-LH XWHX (VCSB48)
7	PR130024		GASKET RETAINER, SIDE
8	PR130025		BRACKET - R.H. DOOR GASKET UPPER/LO
9	PR150010		DOOR GASKET, MAGNETIC
10	PR120005		SCREW 488729
11	PE030031		DOOR HANDLE XSSX (VGSO166)
11	PE030032		DOOR HANDLE XBRX (VGSO166) D
12	PE030001		BRACKET, DOOR, HANDLE
12	PE030001PVD		END CAP DOOR HANDLE XBR
13	PR130027		BRACE - DOOR HINGE (2003982)
13	PR140032x		DOOR SPACER
14	PR120029		SCREW DOOR PANEL 488849
15	PR130028		PLATE, HANDLE
16	PD010019		BLT-1/4-20X3/8HEX WASHER SERATED
17	PE010030		LOGO, 6, PRO, BK
17	PE010031		LOGO 6 (VGRC) XBK/WHX
17	PE010068		LOGO, 6, PRO, BK/BR
17	PE010076		LOGO 6 (VGRC) XBR/WHX
18	PD030009		CLAMP, AL-8 (.500)
19	PR100051		DOOR PANEL (INNER)-L.H. (2000179)
20	PR160071		SHELF, BIN
21	PR120027		SCREW RETAINER DOOR 939101
22	PR120028		SPACER, TOP
22	PR100086x		SPACER, TOP
23	PR130029		BRACE - DOOR SIDE W/HNGS 2005030
23	PR140035x		SPACER, HINGE SIDE
24	PR130030		BRACE DOOR SIDE W/O HINGES 2004335
24	PR140037x		SPACER
25	PR150012		INSULATION - FOAM FILLER WPNO.2005327
25	PR150071x		FILLER, FOAM
26	PR140030		SPACER-DOOR (TOP) WPNO.2004520
27	PR120110		RING RETAINING 2004881
28	PR140034		SPACER-DOOR SKIN WPNO.2004933
29	PR150069		INSULATION WPNO.2005054



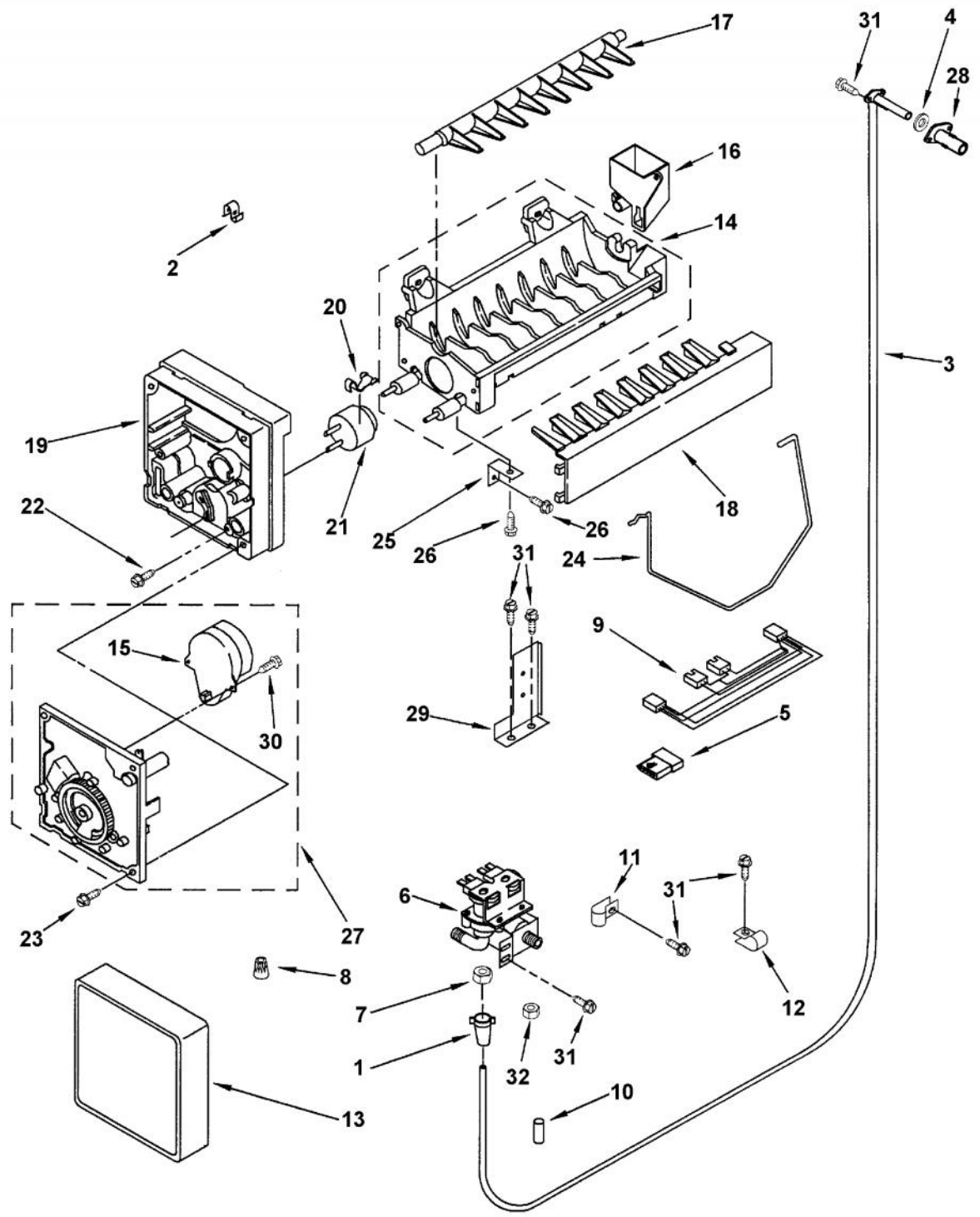
Ref #	Part Number	Qty.	Description
1	PR100019		UPPER UNIT ASSEMBLY PANEL - VCSB360
2	PR120031		CLIP - COMPRESSOR MOUNT (2163787)
3	PR110028		COMPRESSOR VCSB480 4387779 (INCLUDES ITEM NO. 6,7,8,9,11,19)
4	PR120032		WASHER - COMPRESSOR (488083)
5	PR120033		BUSHING - FOAM (2003389)
6	PR120034		GROMMET - COMPRESSOR MOUNT (2163786)
7	PR150052		COMPRESSOR WIRE ASSBY.WPNO. 2172890
8	PR150059		RELAY OVERLOAD VCSB480 819160
9	PR130066		TERMINAL COVER (2162358)
10	PR110030		RELAY WPNO.2262181
11	PR110013		CAPACITOR (2169137)
12	PR120035		SCREW - CORD PLUG CLIP (486899)
13	PR120036		SCREW - CAPACITOR (487869)
14	PR110014		CONDENSER (2188550)
15	PR120037		GROMMET - CONDENSER (548737)
16	PR120042		CLIP - CONDENSER (CLAMP) (1113019)
17	PR120038		SCREW - CONDENSER CLAMP (487522)
18	PR120095		STRAP (851095)
19	PR110015		DRIER (W10143759)
20	PR110016		FAN MOTOR (2169135)
21	PR110017		FAN BLADE (1108179)
22	PR130033		FAN HOUSING (2003169)
23	PR120039		SCREW - FAN MOTOR (489099)
24	PR120040		NUT - FAN BLADE (486692)
25	PR110018		DEFROST TIMER 2183400
26	PR120041		SCREW - DEFROST TIMER (488911)
27	PR110019		CONDENSER SLEEVE (2000645)
28	PR150037		PROCESS TUBE (2003011)
29	PR120005		SCREW 488729
30	PR130034		FAN COVER (2003174)
31	PR160083		COVER, CONDENSER WPNO.2005535
32	PR160037		GLASS - SHELF (2004137)
33	PR150038		SERVICE CORD (2003381)
34	PR120044		CLAMP - SERVICE CORD (1113162)
35	PR110020		POWER DISCONNECT SWITCH (2266802)
36	PR120045		SCREW - GROUND (488879)
37	PR120046		CLIP - CORD PLUG (653035)
38	PR150039		WIRING HARNESS - UPPER COMPARTMENT (UNIT COMPARTMENT)
NI	PR140016		ACCESS VALVE - 1/4 (978025)
NI	PR140017		ACCESS VALVE - 5/16 (978026)
NI	PR140018		ACCESS VALVE - 3/8 (978027)
NI	PR140019		ACCESS VALVE - 1/2 (978028)
NI	PR140020		ACCESS VALVE - 5/8 (978029)
NI	PR140021		ACCESS VALVE - 3/4 (978030)
NI	PR140022		ACCESS VALVE - 3/16 (876764)
NI			REFRIGERANT CHARGE (7.5 OZ. R134A)



Ref #	Part Number	Qty.	Description
1	PR150026		DEFROST BI-METAL HARNESS (4387499)
2	PR120047		CLIP - BI-METAL DEFROST (1113043)
3	PR120005		SCREW 488729
4	PR120091		SLEEVE SHORT 2003271
5	PR120092		SLEEVE LONG 2002171
6	PR150034		CONDENSER INLET TUBE (2002999)
7	PR150060		DRAIN PAN HEATER-VCSB480 (2002994)
7	PR130095x		HEATER, DRAIN PAN
8	PR120093		SLEEVE (2003484)
9	PR150027		TUBE - DRIER CONNECTOR (2003015)
10	PR130036		HANGER, HEATER
11	PR130037		HEATER BRACKET (1113105)
12	PR120048		SCREW (487534)
13	PR150062		HEATER,DEFROST-VCSB480 (2001608)
14	PR150054		HEAT EXCHANGER 2003003
15	PR150061		EVAPORATOR VCSB480 4388575
16	PR150062		HEATER,DEFROST-VCSB480 (2001608)
17	PR120049		CLIP - HEATER-UPPER (CLAMP) (111304
18	PR120050		CLIP - HEATER-LOWER(CLAMP) (1108431
19	PR150033		EVAPORATOR GASKET (1112844)
20	PR120096		WIRE TIE (3347868)
21	PR120095		STRAP (851095)
22	PR160033		DRAIN PAN (2001264)
23	PR130039		DRAIN PAN BRACKET - R.H. (1113207)
23	PR130038		DRAIN PAN BRACKET - L.H. (1113206)
23	PR120108		SLEEVE 2002448
24	PR120097		DAMPENER (513942)
NI	PR110033		48 COMPLETE CONDENSING UNIT (4387533)



Ref #	Part Number	Qty.	Description
1	PR110035		FAN MOTOR 4389155
2	PR130046		CLEARANCE CUP (2002732)
3	PR110022		FAN BLADE (2169142)
4	PR130040		FAN MOTOR SUPPORT BRACKET - DOUBLE 548263
5	PR130041		BRACKET (SINGLE)
6	PR120058		GROMMET - RESERVOIR FAN MOTOR BRACK
7	PR120005		SCREW 488729
8	PR130082		AIR DUCT DEFLECTOR - UPPER (2003926
9	PR120051		SCREW - (GROUND) RESERVOIR FAN MOTO
10	PR120052		CLIP - RESERVOIR TUBE (CLAMP) (4883
11	PR120053		CLIP - NYLON (489348)
12	PR130043		WIRING CHANNEL (2001145)
13	PR120054		FASTENER - CLEARANCE CUP (1112871)
14	PR130044		FAN SUPPORT HOUSING (2000783)
15	PR130084		AIR DUCT DEFLECTOR - LOWER (2003929
16	PR120055		SCREW - RESERVOIR FAN MOTOR BRACKET
17	PR130086		AIR DUCT COVER PLATE (2003920) (ALSO ORDER ITEMS 8 & 15)
17	PR130099x		ASSEMBLY, AIR DUCT
18	PR130048		ICEMAKER AIR DEFLECTOR (2000048)
19	PR150020		AIR BAFFLE GASKET (1112869)
20	PR130049		AIR OUTLET COVER (2003576)
21	PR130086		AIR DUCT COVER PLATE (2003920)
21	PR160086x		COVER, EVAPORATOR
22	PR130090		MEAT PAN DUCT CHANNEL (2000796)
23	PR120056		SCREW - EVAPORATOR COVER (487539)
24	PR130051		EVAPORATOR BRACKET (1112840)
25	PR130092		AIR DUCT VENT (1112853)
26	PR150025		RESERVOIR (2209687)
26	PR150067x		RESERVOIR
27	PR120057		SCREW - RESERVOIR (488280)
28	PR130053		EVAPORATOR COVER RAIL - L.H. (20006
28	PR130054		EVAPORATOR COVER RAIL - R.H. (20006
29	PR150021		EVAPORATOR COVER GASKET (2001337)
30	PR150022		GASKET
31	PR150023		FAN SUPPORT HOUSING GASKET - LONG (
32	PR150024		MEAT PAN DUCT GASKET (2001081)



Ref #	Part Number	Qty.	Description
1	PR120090		TUBE INSERT (4387491)
2	PR120059		CLIP, FUSE
3	PR150019		WATER TUBE INLET ASSEMBLY
3	PR150068x		WATER TUBE INLET ASSEMBLY
4	PR150014		SEAL GASKET (1106508)
5	PR150013		ELECTRICAL CONNECTOR (2154472)
6	PR110023		VALVE SOLENOID 2188542
6	PR140029x		VALVE, SOLENOID (AT BOTTOM)
7	PR120061		NUT - ICE MAKER SOLENOID VALVE/INSE
8	PR150015		WIRE CONNECTOR (227991)
9	PR150016		WATER VALVE WIRE HARNESS (2003477)
9	PR140031x		WATER VALVE HARNESS
10	PR120116		PLUG, WATER VALVE WPNO.2005038
11	PR120053		CLIP - NYLON (489348)
12	PR120090		TUBE INSERT (4387491)
12	PR120106x		CLAMP, TUBE
13	PR130055		MOLD AND HEATER SUPPORT COVER (2174
14	PR130056		MOLD AND HEATER (628228)
15	PR110024		MOTOR WPNO.628366
16	PR130057		WATER RESERVOIR CUP (628356)
17	PR130058		EJECTOR MOLD (627843)
18	PR130059		ICE STRIPPER MOLD (2182124)
19	PR140039		SUPPORT WPNO.2194712
20	PR120087		RETAINER - THERMOSTAT (627796)
21	PR110025		THERMOSTAT (627985)
22	PR120063		SCREW - ICE MAKER MOLD/HEATER SUPPO
23	PR120064		SCREW - ICE MAKER MODULE ASSEMBLY (
24	PR130063		SHUT OFF ARM BRACE (2304354)
25	PR130061		MOLD AND HEATER SUPPORT BRACKET (21
26	PR120065		SCREW - ICE MAKER MOLD&HEATER BRACK
27	PR110026		MOTOR MODULE ASSY (INCLUDES MOT.)W10122536
28	PR150063		TUBE WATER HEATER KIT 2004594
29	PR130062		WATER VALVE MOUNTING BRACKET (20008
29	PR140033x		WATER VALVE MOUNTING BRACKET
30	PR120066		SCREW - ICE MAKER MOTOR (489136)
31	PR120005		SCREW 488729
32	PR120067		NUT - ICE MAKER SOLENOID VALVE (112
NI	PR160032		ICEMAKER ASSY COMP 4317943