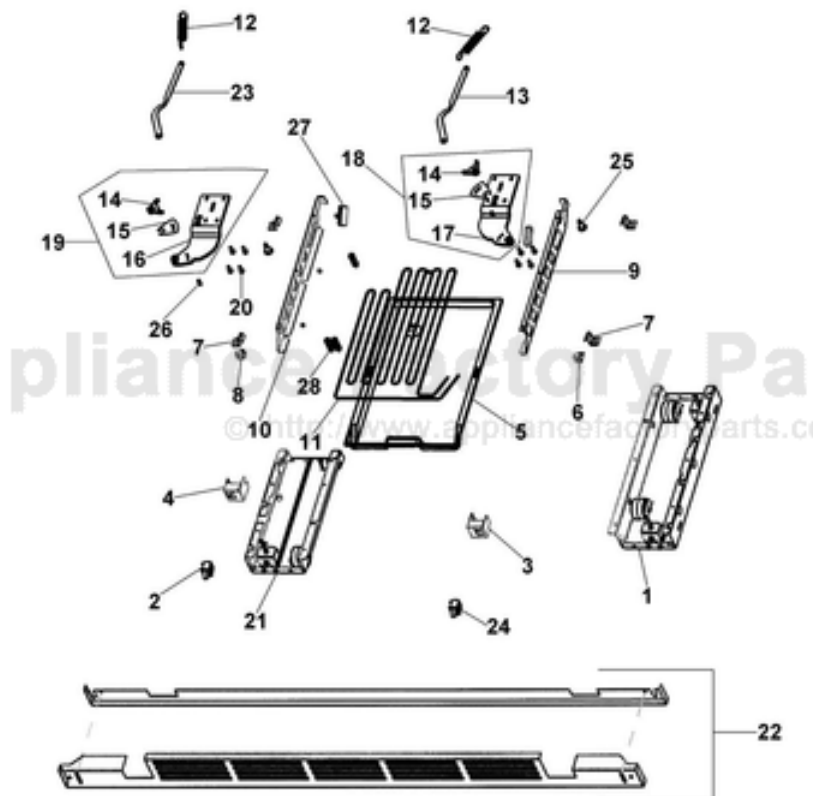


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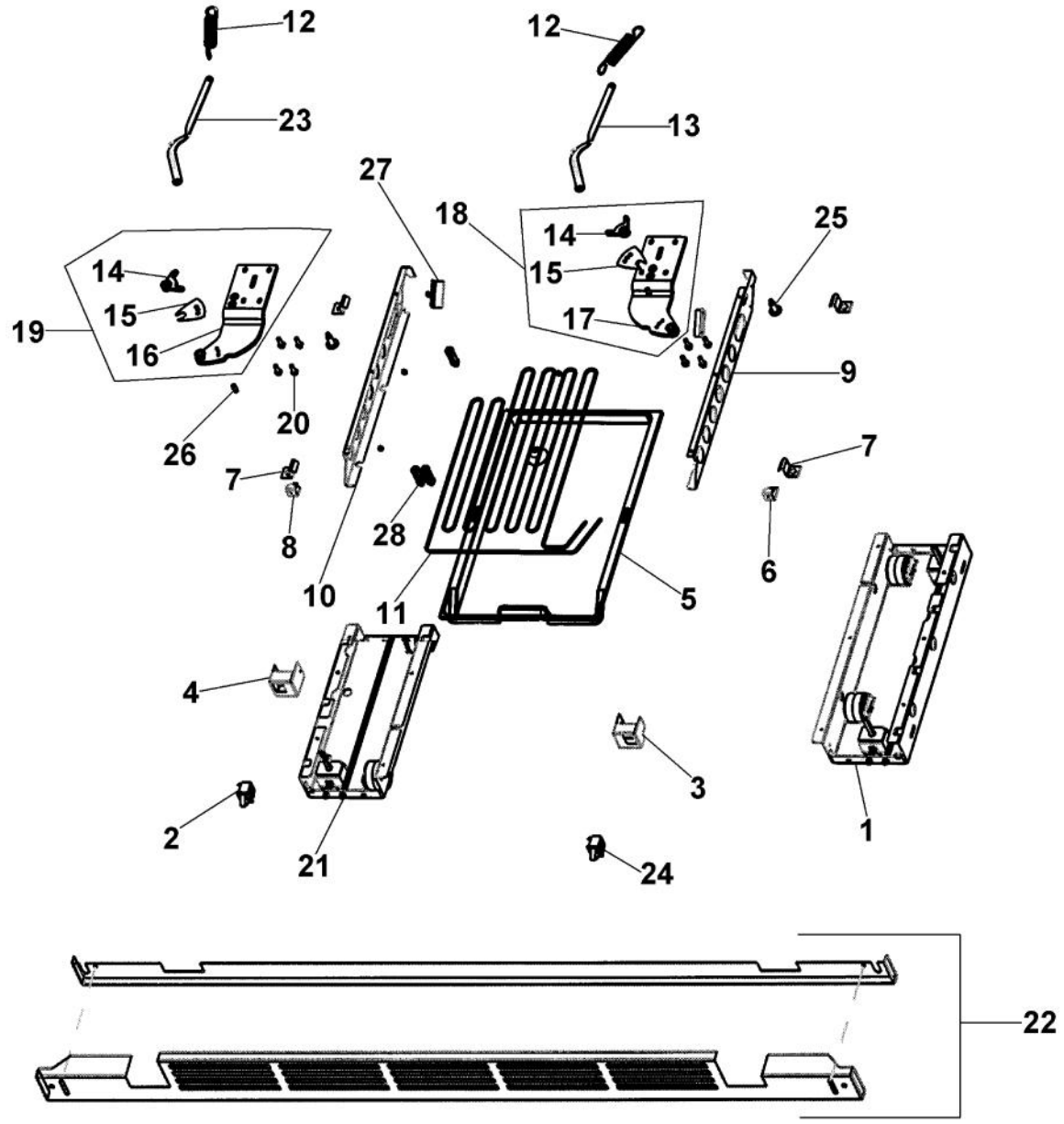
VIKING VCSB423 Owner's Manual

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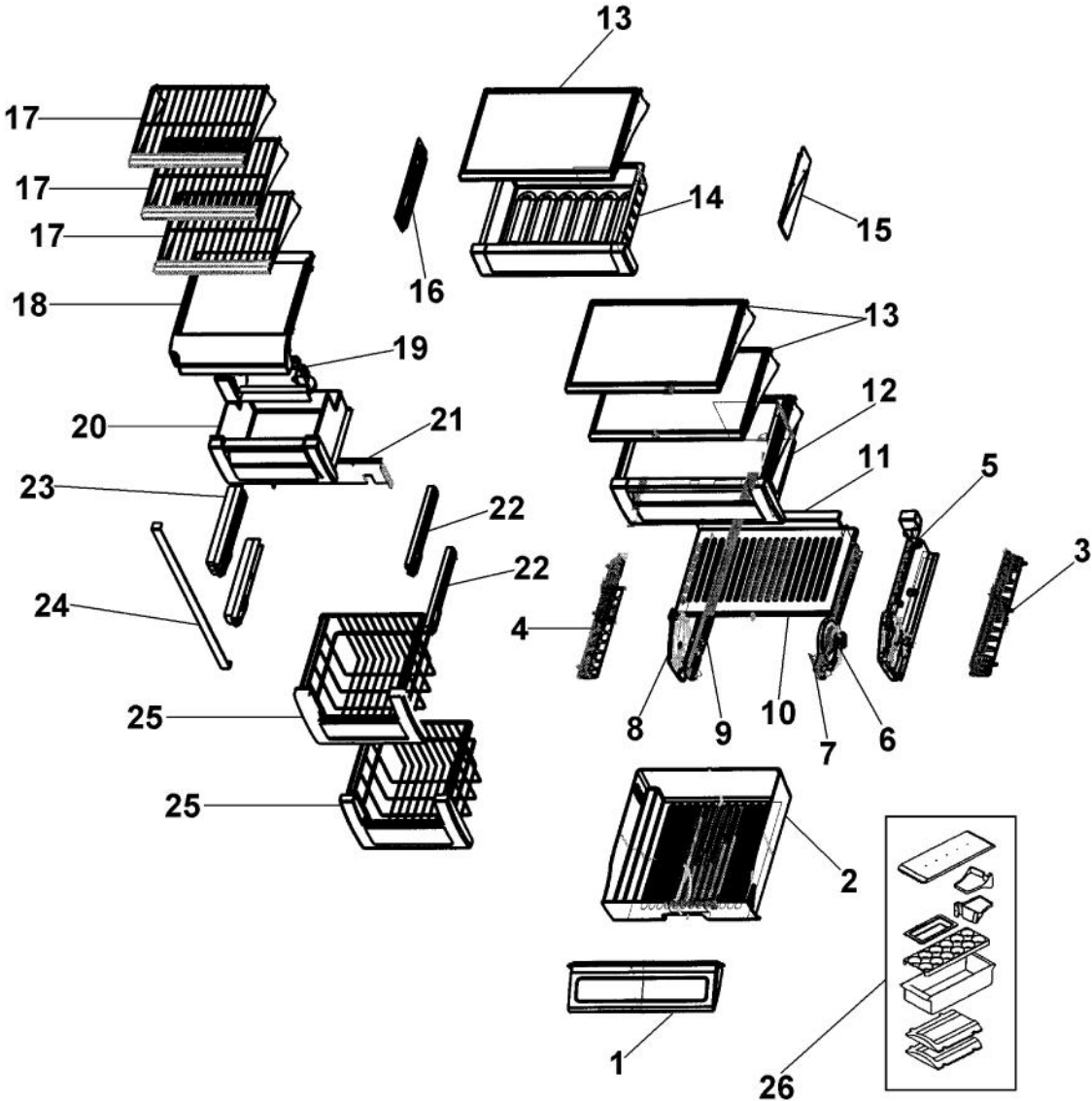


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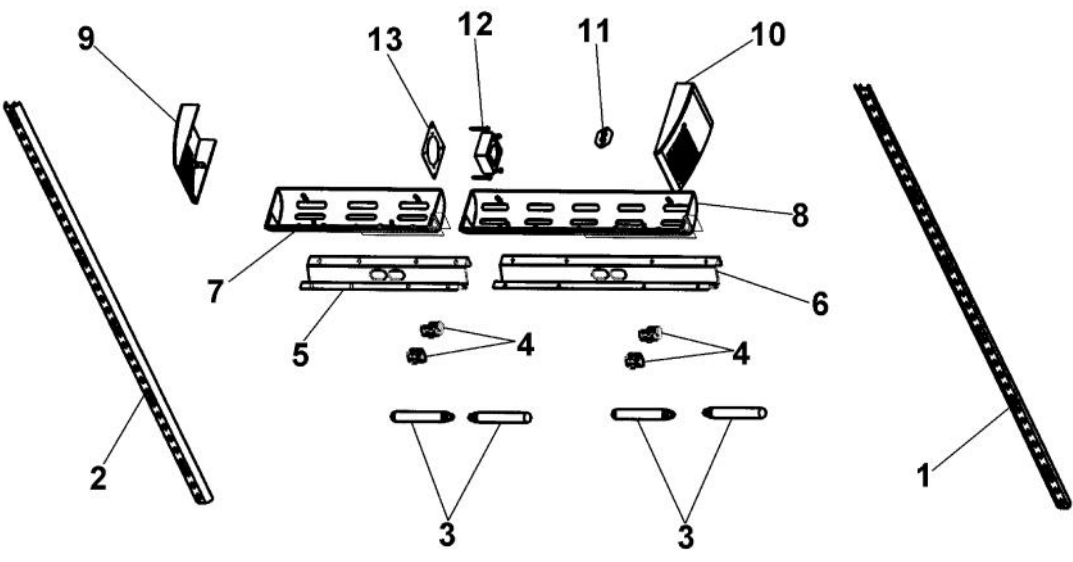
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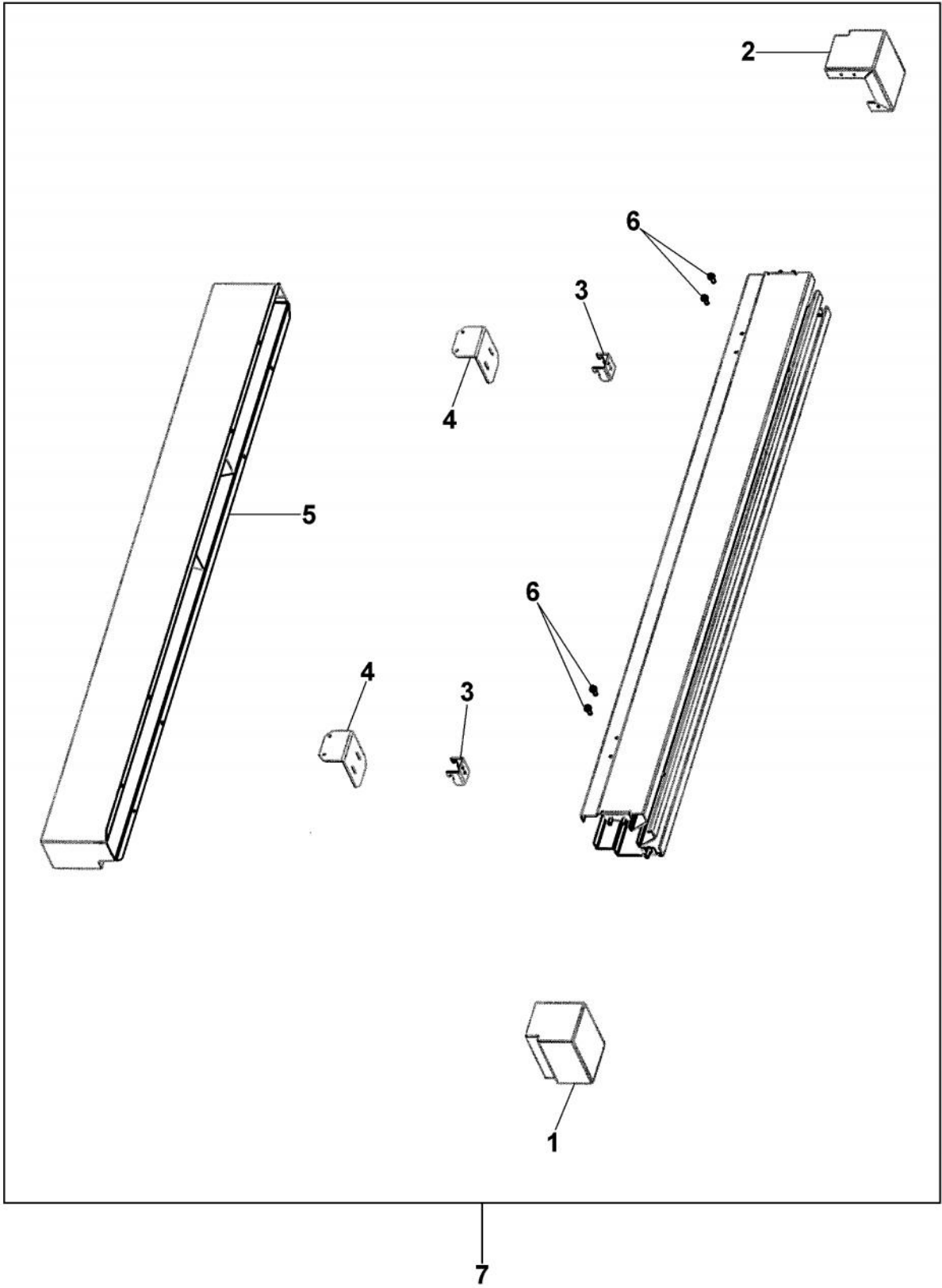
Ref #	Part Number	Qty.	Description
1	PM910154		LEVELER MODULE ASSY. (RIGHT)
NI	PA970142		WATER VALVE
2	PE950146		SWITCH SPDT BLACK
3	C2098045		LIGHT SWITCH BRACKET - REF. DOOR
4	C2098046		BASE GRILLE - SWITCH MNT RH
5	12071301		PAN-DRAIN (NON-ANTIMICROBIAL)
			(BEFORE 02/07/05)
	PK930348		PAN DRAIN
			(AFTER 02/07/05)
6	K2098044		BRKT GRILLE SUPPORT
7	K2096427		BRKT-SHIPPING 12071102
8	K2098096		BRKT GRILLE SUPPORT
9	K2099456		RAIL PAN R
10	K2099457		RAIL PAN L
11	F2096550		SERPENTINE DRAIN SXS
12	PC910015		SPRING EXTENSION
13	PC920166		BAR-WC BOT HINGE RH
14	PD940091		BUSHING - DOOR STOP
15	PC920144		PLATE - WC DOOR SHIM
16	PC920187		HINGE PLATE LL
17	PC920186		HINGE PLATE LR
18	G3298648		HINGE ASM COMPLETE LR
19	G3298649		HINGE ASM COMPLETE LL
20	12075003		MOTOR-REF FAN
21	PM910155		LEVELER MODULE L
22	G5097788		GRILLE TOE ASM COMPLETE 42
23	PC920149		BAR-WC BOT HINGE LH
24	PE950147		SWITCH SPST NC BLACK
25	M0221523		SCREW - SHLDR
26	PC920145		PIN - DOOR STOP
27	K2096439		ANGLE-DRAIN PAN 12143801
28	12071201		CLIP-DRAIN LOOP
NI	PK910123		SIDE TRIM - PRO
NI	C9398011BR		PRO SIDE TRIM BRASS



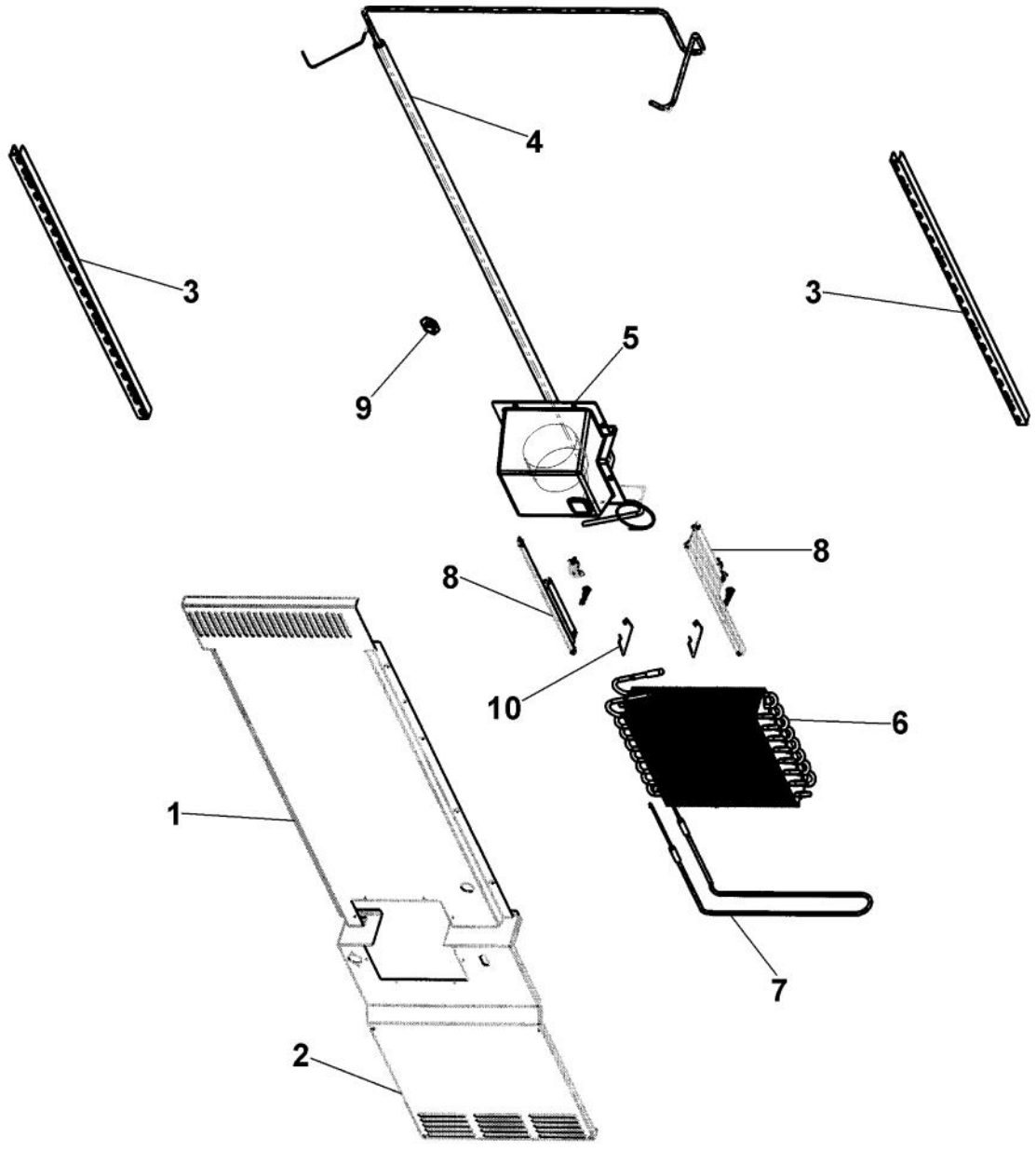
Ref #	Part Number	Qty.	Description
1	PK930119		DELI LID
2	PK930114		DRAWER MEAT SAVOR SXS 42
3	PK930173		SUPPORT SLIDE MEAT SAVOR SXS 42/48 R
4	PK930174		SUPPORT SLIDE MEAT SAVOR SXS 42/48 L
5	PK930169		DUCT MEAT SAVOR SXS 42/48 R
6	PK930168		DIAL CONTROL MEAT SAVOR
7	PK930175		SUPPORT DRAWER MEAT SAVOR SXS 42/48 R
8	PK930170		DUCT MEAT SAVOR SXS 42 L
9	PK930176		SUPPORT DRAWER MEAT SAVOR 42/48 L
10	PK930120		SHELF MEAT SAVOR SXS 42
11	PK930171		DUCT MEAT SAVOR SXS 42 REAR
12	PK930122		DRAWER PRODUCE ASM SXS 42
13	PM910236		GLASS SHELF
14	PK930121		DRAWER DELI ASM SXS 42
15	PK930189		SLIDE SUPPORT (RIGHT)
16	PK930190		SLIDE SUPPORT (LEFT)
17	PM910189		SHELF WIRE FZ
18	PK930079		SHELF COVER SXS 48 FZ
19	G50911858		ICE MAKER ASM, SXS ND, AF
20	PK930076		ICE PAN ASM SXS 48
21	C2097183		SUPPORT IM ND SXS 48
22	PK930074		GLIDE SXS 48 FZ R
23	PK930075		GLIDE SXS 48 FZ L
24	PK930073		CLOSEOUT SIDE SXS 48 FZ L
25	PM910190		BASKET ASM FZ
26	V12460005		ACCESSORY ASSEMBLY



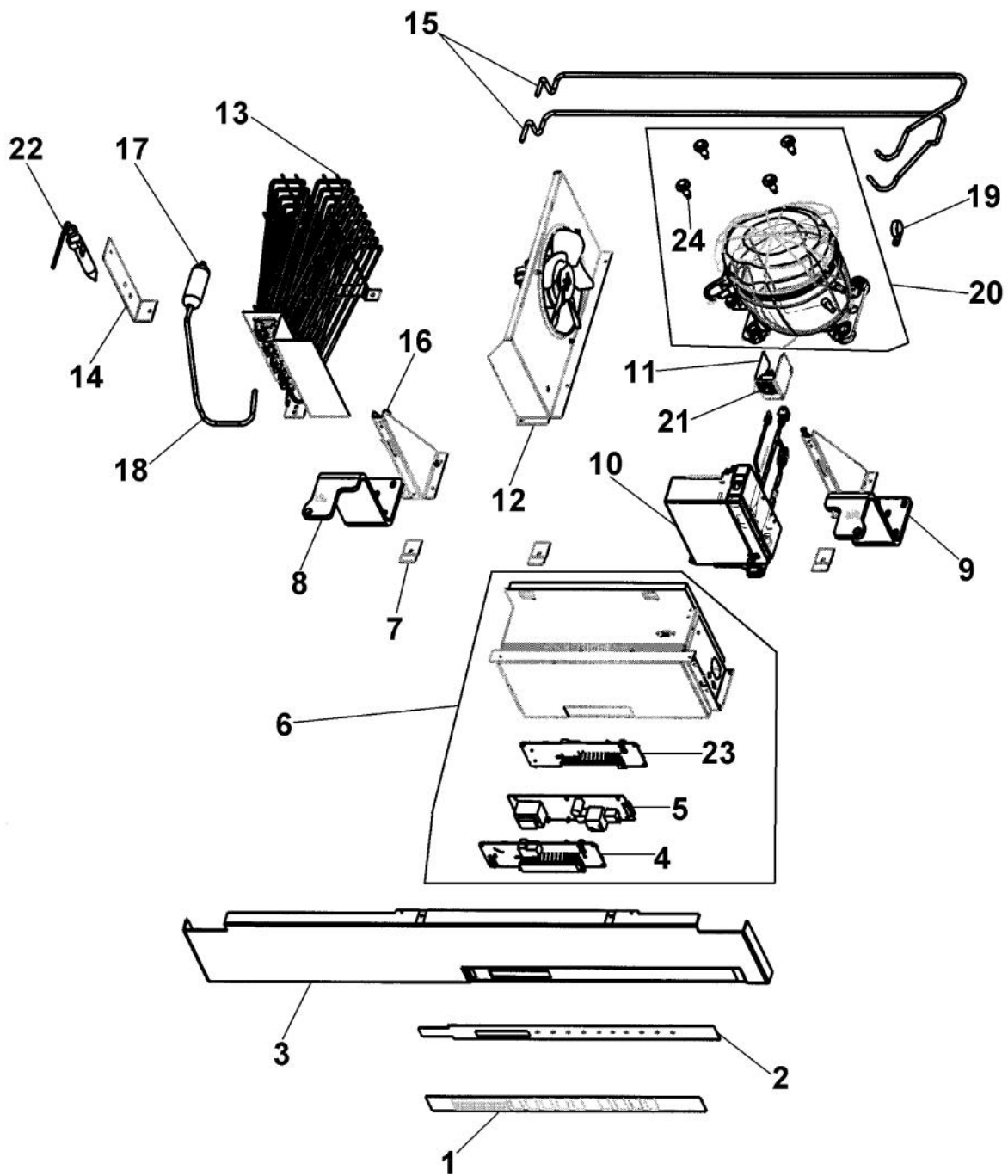
Ref #	Part Number	Qty.	Description
1	PK920024		LADDER FF R
2	PK920023		LADDER FF L
3	A3079001		LAMP - 40W
4	PE950125		LIGHT SOCKET
5	L2099453		BRACKET, FRZ. LIGHT
6	L2099452		BRKT LIGHT FF SXS
7	PK930116		COVER LIGHT ASM SXS 42 FZ
8	PK930115		COVER LIGHT ASM SXS 42 FF
9	PK930086		COVER FAN SXS 48 FZ
10	PK930085		COVER FAN SXS 48 FF
11	C8983701		THERMISTOR
12	12075003		MOTOR-REF FAN
13	K2096475		PLATE-FAN MNT 12404701
NI	10281601		SOCKET-SGL LIGHT
NI	10270203		HOUSING-LIGHT V10270203
NI	10270101		COVER, LIGHT
NI	013112-000		NOISE REDUCTION FAN KIT



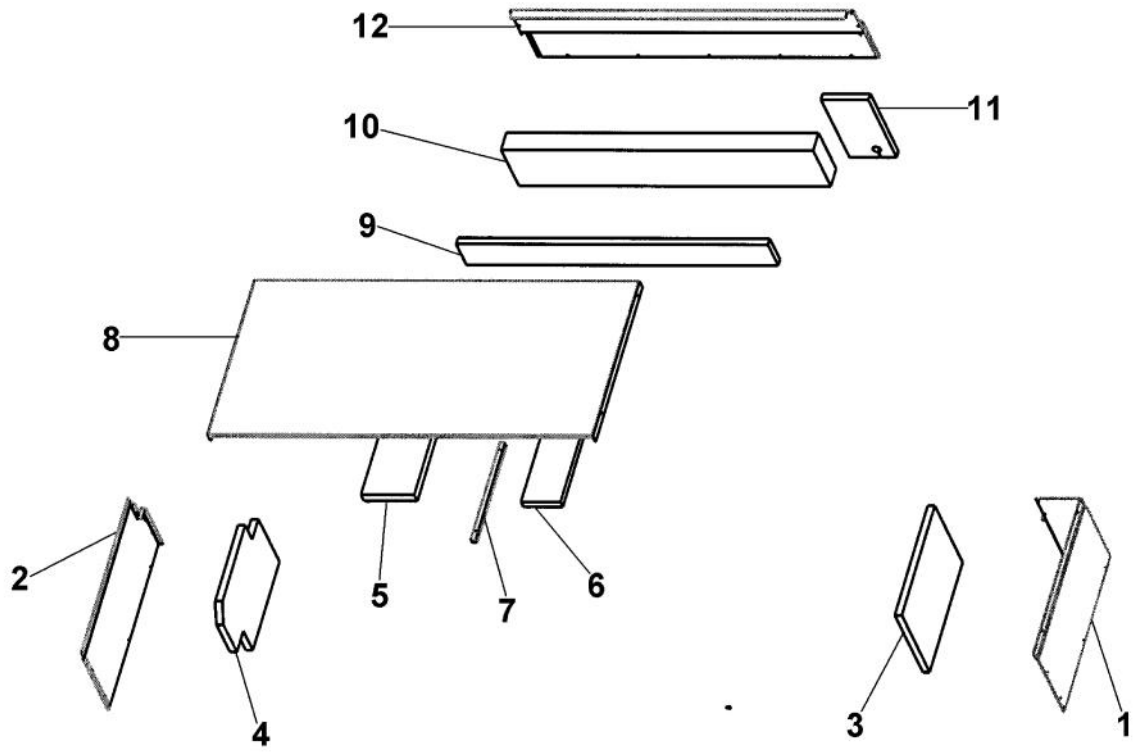
Ref #	Part Number	Qty.	Description
1	B2098639		GRILLE ENDCAP - LH
2	B2098640		SUB TO B20911802 - GRILLE ENDCAP PRO R
3	B2096961		BRACKET-LOUVER
4	B2096962		BRACKET-LOUVER SUP
5	G3097768		AIR DUCT WELD ASM 42
6	M0220417		SCREW-TC
7	G3297764		GRILLE ASM SXS 42 PRO



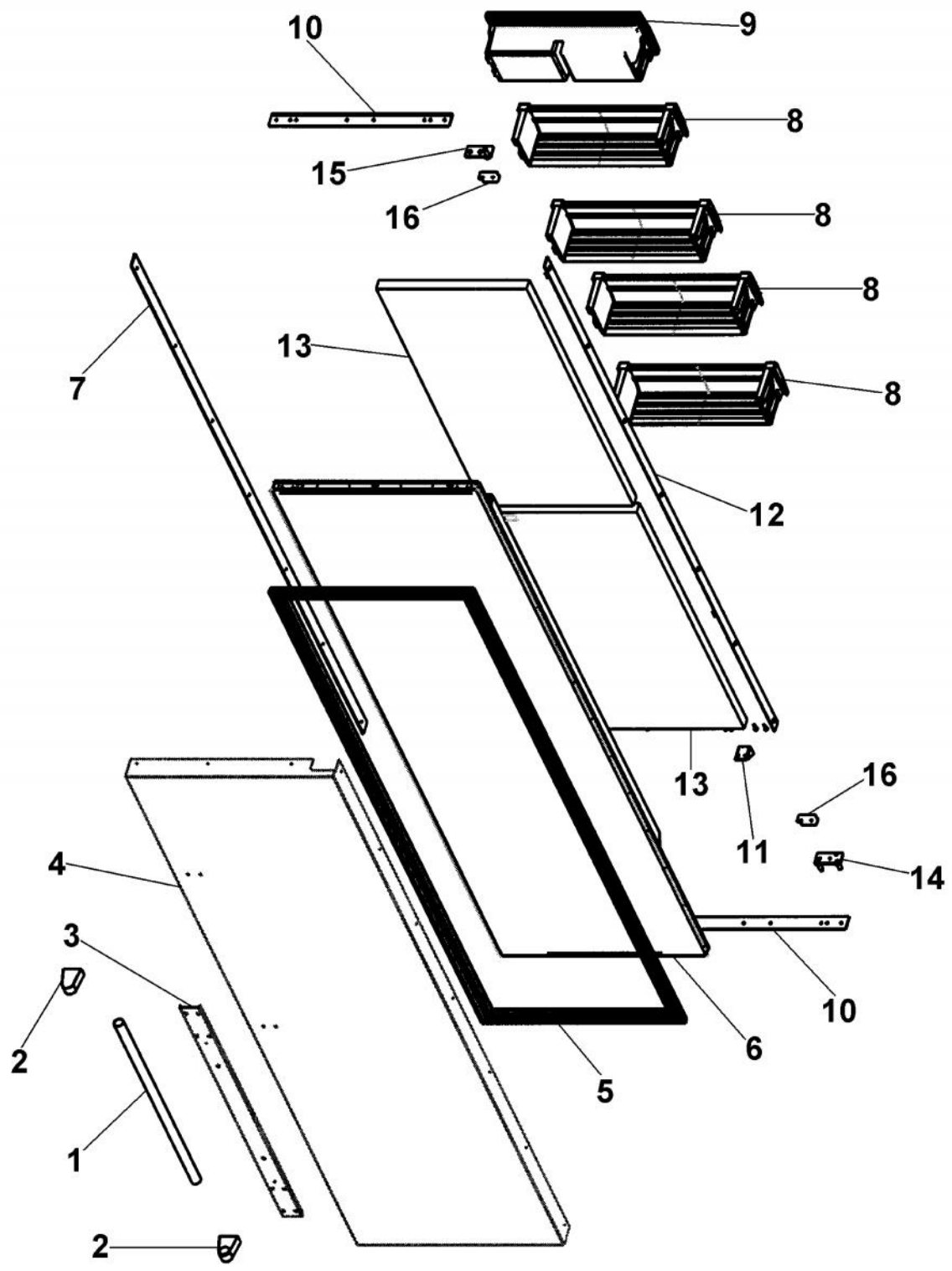
Ref #	Part Number	Qty.	Description
1	L2097181		COVER EVAP UPPER SXS 48
2	L2097182		COVER EVAP LOWER SXS 48
3	12231701		LADDER-FZ L/R SIDE
4	F2097793		TUBE FORMED HT EXCH
5	PK930150		COVER CTR EVAP
NI	G5098660		FAN EVAP ASM
6	PM910206		EVAPORATOR SXS 48
7	PJ910031		HEATER EVAP SXS
8	K2096461		BRKT-EVAP COVER 12234801
9	C8983701		THERMISTOR
10	10527401		CLIP-EVAP



Ref #	Part Number	Qty.	Description
1	PE980003		OVERLAY KEYBOARD SXS 42
2	PE950135		SWITCH, KEYBOARD
3	PK930230		CONTROL PANEL SXS 42
4	G50911836		HIGH VOLTAGE BOARD (BEFORE 01/22/05) (F AND G SERIES BEFORE 11/17/03)
	G50911825		LOW VOLT BOARD KIT (G SERIES) (G SERIES AFTER 11/17/03)
	G50911823		LOW VOLT BOARD KIT (BEFORE 1/22/05) (H SERIES BEFORE 1/22/05)
	PE970603		LOW VOLTAGE BOARD (AFTER 1/22/05)
NI	PE970609		HARNESS CONTROL BOARD (AFTER 1/22/05)
5	G50911836		HIGH VOLTAGE BOARD (BEFORE 01/22/05) (F AND G SERIES BEFORE 11/17/03)
	PE970463		POWER CONTROL BOARD (AFTER 11/17/03)
NI	12271701		HARNESS-HIGH VOLT V12271701
6	NOT ORDERABLE		COMPLETE CONTROL ASSEMBLY
7	K2096943		PANEL BRACKET
8	PC920204		HINGE ASM UL
9	PC920203		HINGE ASM UR
10	G5098300		INVERTER ASSEMBLY
11	K2098654		BRACKET SWITCH POWER
12	G5096494		COND. FAN ASSY
13	PB920171		CONDENSER ASM
14	K2099454		BRACKET DRIER
15	F2099443		TUBE DISCHARGE FORMED PRE ACCUM
16	C2097595		LOUVER SUPPORT BRACKET
17	PB920201		ACCUMULATOR
18	12075003		MOTOR-REF FAN
19	M0102303		CLAMP-TUBE VM0102303
20	G5097976		COMPRESSOR ASSEMBLY (363 AND 483)
21	12074801		SWITCH, POWER
22	10743201		DRIER, HI SIDE
23	Order No.4		ADAPTER BOARD
24	M0221523		SCREW - SHLDR

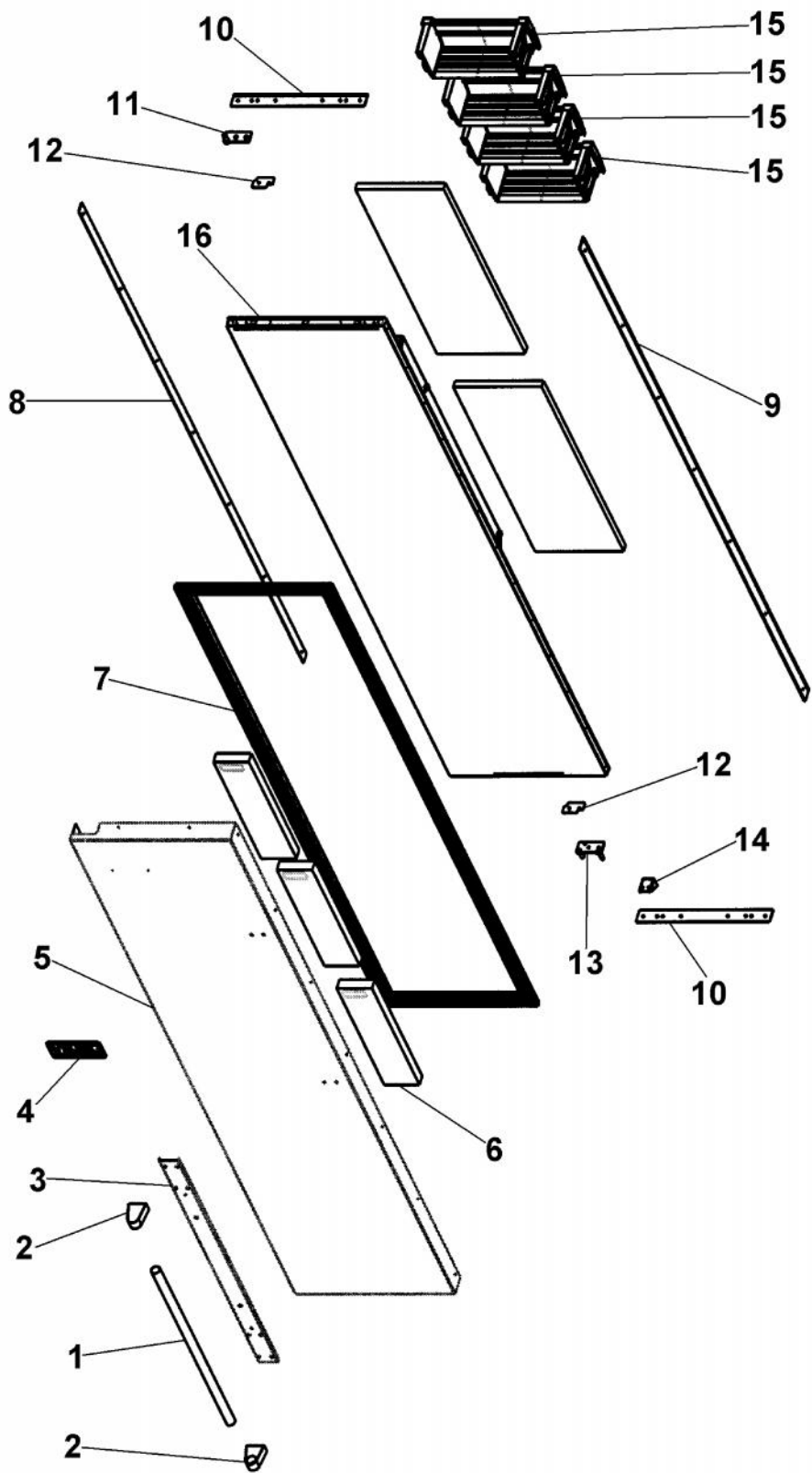


Ref #	Part Number	Qty.	Description
1	K2099459		MC SIDE R
2	K2099460		MC SIDE L
3	12074702		INSUL-R MC CVR V12074702
4	12074601		INSUL-L MC CVR V12074601
5	12074704		INSUL-MC CVR
6	12074701		INSUL-MC CVR V12074701
7	K2099455		SUPPORT MC Z
8	K2099458		MC TOP SXS 42
9	PB970169		INSUL MC BACK SXS 42 UPPER
10	PB970170		INSUL MC BACK SXS 42 LOWER
11	PB970171		MC INSULATION - BACK SIDE
12	K2099461		MC BACK 42
NI	PK910089		BRACKET, ANTI - TIP



Ref #	Part Number	Qty.	Description
1	PE930101		VCSB482 HANDLE -(12466403)
	PE030044PVD		CNPY HDLE 41/53 PVD F0005408
2	PE030001		BRACKET, DOOR, HANDLE
	PE030001PVD		END CAP DOOR HANDLE XBR
3	K2097526		BRACKET - HANDLE SUPPORT
4	B2099427		SKIN SXS 42 FF PRO
	L2099427WH		(OLD HANDLE LOCATION) DOOR SKIN SXS 42 FF PRO WH
	C9099427BK		(OLD HANDLE LOCATION) DOOR SKIN SXS 42 FF PRO BK
	C9099427AL		(OLD HANDLE LOCATION) DOOR SKIN SXS 42 FF PRO AL
	C9099427BT		(OLD HANDLE LOCATION) DOOR SKIN SXS 42 FF PRO BT
	C9099427BU		(OLD HANDLE LOCATION) DOOR SKIN SXS 42 FF PRO BU
	C9099427CB		(OLD HANDLE LOCATION) DOOR SKIN SXS 42 FF PRO CB
	C9099427EP		(OLD HANDLE LOCATION) DOOR SKIN SXS 42 FF PRO EP
	C9099427FG		(OLD HANDLE LOCATION) DOOR SKIN SXS 42 FF PRO FG
	C9099427GG		(OLD HANDLE LOCATION) DOOR SKIN SXS 42 FF PRO GG
	C9099427LE		(OLD HANDLE LOCATION) DOOR SKIN SXS 42 FF PRO LE
	C9099427MJ		(OLD HANDLE LOCATION) DOOR SKIN SXS 42 FF PRO MJ
	C9099427SG		(OLD HANDLE LOCATION) DOOR SKIN SXS 42 FF PRO SG
	C9099427VB		(OLD HANDLE LOCATION) DOOR SKIN SXS 42 FF PRO VB
	B2099993		DOOR SKIN SXS 42 PRO FF
	L2099993WH		(NEW HANDLE LOCATION) DOOR SKIN SXS 42 PRO FF
	C9099993BK		(NEW HANDLE LOCATION) DOOR SKIN SXS 42 PRO FF
	C9099993AL		(NEW HANDLE LOCATION) DOOR SKIN SXS 42 PRO FF
	C9099993BT		(NEW HANDLE LOCATION) DOOR SKIN SXS 42 PRO FF
	C9099993BU		(NEW HANDLE LOCATION) DOOR SKIN SXS 42 PRO FF
	C9099993CB		(NEW HANDLE LOCATION) DOOR SKIN SXS 42 PRO FF
	C9099993EP		(NEW HANDLE LOCATION) DOOR SKIN SXS 42 PRO FF
	C9099993FG		(NEW HANDLE LOCATION) DOOR SKIN SXS 42 PRO FF
	C9099993GG		(NEW HANDLE LOCATION) DOOR SKIN SXS 42 PRO FF
	C9099993LE		(NEW HANDLE LOCATION) DOOR SKIN SXS 42 PRO FF
	C9099993MJ		(NEW HANDLE LOCATION) DOOR SKIN SXS 42 PRO FF
	C9099993SG		(NEW HANDLE LOCATION) DOOR SKIN SXS 42 PRO FF
	C9099993VB		(NEW HANDLE LOCATION) DOOR SKIN SXS 42 PRO FF

Ref #	Part Number	Qty.	Description
	C9099993VB		DOOR SKIN SXS 42 PRO FF (NEW HANDLE LOCATION)
5	PB970183		DOOR GASKET
6	G5098625		DOOR ASM SXS 42 FF
7	PE940176		TRIM - DOOR SXS PRO SIDES
8	G5098675		DOORBIN ASM SXS 42 FF
9	PK930123		DAIRY MODULE ASM SXS 42
10	PK930240		TRIM DOOR BULLNOSE SXS 42 FF TOP/BOT
11	PD950007		STRIKER SWITCH
12	PD940087		SPACER DOOR SKIN-HINGE SIDE (75.1) (HINGE SIDE)
13	PM910333		BLOCK EPS DOOR SKIN SXS 42 FF
14	PC920146		PIVOT PLATE ASSY - WC RH BOT (LOWER)
15	PC920133		PIVOT PLATE ASSY - RH (UPPER)
16	PD940092		SPACER - DOOR HINGE
NI	PD020032		SRW-8(A)X3/8PH.WFR HD 7/16DIAXNICL



Ref #	Part Number	Qty.	Description
1	PE930101		VCSB482 HANDLE -(12466403)
	PE030044PVD		CNPY HDLE 41/53 PVD F0005408
2	PE030001		BRACKET, DOOR, HANDLE
	PE030001PVD		END CAP DOOR HANDLE XBR
3	K2097526		BRACKET - HANDLE SUPPORT
4	PE010030		LOGO, 6, PRO, BK
	PE010068		LOGO, 6, PRO, BK/BR
	PE010031		LOGO 6 (VGRC) XBK/WHX
	PE010076		LOGO 6 (VGRC) XBR/WHX
5	B2099428		SKIN DOOR SXS 42 FZ PRO (OLD HANDLE LOCATION)
	L2099428WH		DOOR SKIN SXS 42 FZ PRO WH (OLD HANDLE LOCATION)
	C9099428AL		DOOR SKIN SXS 42 FZ PRO AL (OLD HANDLE LOCATION)
	C9099428BK		DOOR SKIN SXS 42 FZ PRO BK (OLD HANDLE LOCATION)
	C9099428BT		DOOR SKIN SXS 42 FZ PRO BT (OLD HANDLE LOCATION)
	C9099428BU		DOOR SKIN SXS 42 FZ PRO BU (OLD HANDLE LOCATION)
	C9099428CB		DOOR SKIN SXS 42 FZ PRO CB (OLD HANDLE LOCATION)
	C9099428EP		DOOR SKIN SXS 42 FZ PRO EP (OLD HANDLE LOCATION)
	C9099428FG		DOOR SKIN SXS 42 FZ PRO FG (OLD HANDLE LOCATION)
	C9099428GG		DOOR SKIN SXS 42 FZ PRO GG (OLD HANDLE LOCATION)
	C9099428LE		DOOR SKIN SXS 42 FZ PRO LE (OLD HANDLE LOCATION)
	C9099428MJ		DOOR SKIN SXS 42 FZ PRO MJ (OLD HANDLE LOCATION)
	C9099428SG		DOOR SKIN SXS 42 FZ PRO SG (OLD HANDLE LOCATION)
	C9099428VB		DOOR SKIN SXS 42 FZ PRO VB (OLD HANDLE LOCATION)
	B2099994		SKIN DOOR SXS 42 PRO FZ (NEW HANDLE LOCATION)
	L2099994WH		DOOR SKIN SXS 42 PRO FF (NEW HANDLE LOCATION)
	C9099994AL		DOOR SKIN SXS 42 PRO FZ (NEW HANDLE LOCATION)
	C9099994BK		DOOR SKIN SXS 42 PRO FZ (NEW HANDLE LOCATION)
	C9099994BT		DOOR SKIN SXS 42 PRO FZ (NEW HANDLE LOCATION)
	C9099994BU		DOOR SKIN SXS 42 PRO FZ (NEW HANDLE LOCATION)
	C9099994CB		DOOR SKIN SXS 42 PRO FZ (NEW HANDLE LOCATION)
	C9099994EP		DOOR SKIN SXS 42 PRO FZ (NEW HANDLE LOCATION)
	C9099994FG		DOOR SKIN SXS 42 PRO FZ (NEW HANDLE LOCATION)
	C9099994GG		DOOR SKIN SXS 42 PRO FZ (NEW HANDLE LOCATION)
	C9099994LE		DOOR SKIN SXS 42 PRO FZ (NEW HANDLE LOCATION)
	C9099994MJ		DOOR SKIN SXS 42 PRO FZ (NEW HANDLE LOCATION)

Ref #	Part Number	Qty.	Description
	C9099994MJ		DOOR SKIN SXS 42 PRO FZ (NEW HANDLE LOCATION)
	C9099994SG		DOOR SKIN SXS 42 PRO FZ (NEW HANDLE LOCATION)
	C9099994VB		DOOR SKIN SXS 42 PRO FZ (NEW HANDLE LOCATION)
6	10921223		BLOCK, EPS
7	PB970184		DOOR GASKET
8	PD940087		SPACER DOOR SKIN-HINGE SIDE (75.1) (HINGE SIDE)
9	PE940176		TRIM - DOOR SXS PRO SIDES
10	PK930241		TRIM DOOR BULLNOSE SXS 42 FZ TOP/BOT
11	PC920132		PIVOT PLATE ASSY - LH (UPPER)
12	PD940092		SPACER - DOOR HINGE
13	PC920147		PIVOT PLATE ASSY - WC LH BOT (LOWER)
14	PD950007		STRIKER SWITCH
15	G5098676		DOORBIN ASM SXS 42 & 48 FZ
16	G5098626		DOOR ASM SXS 42 FZ
NI	PD020032		SRW-8(A)X3/8PH.WFR HD 7/16DIAXNICL