



AXESB-2 SIDE BURNER PARTS MANUAL

(SN° 18-00000 & FORWARD)

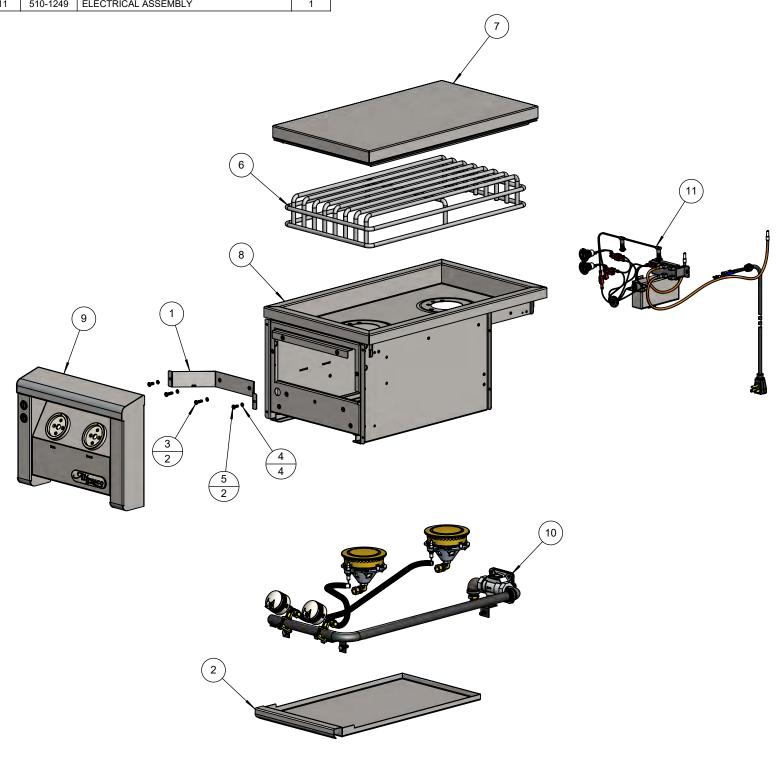


PROJECT TITLE: **PART MANUALS** DRAWING NO.: SHEET 1 OF 1

500-0214 MANUAL

AXESB-2 SIDE BURNER PARTS MANUAL

BILL OF MATERIAL						
NO.	PART#	DESCRIPTION	QTY			
1	100-2970	IGNITER MODULE BRACKET	1			
2	100-2972	GREASE TRAY	1			
3	200-0062	10-32 X 3/4 - PAN HEAD - PHILLIPS SCREW	2			
4	200-0075	# 10 LOCK WASHER	4			
5	200-0267	10-32 X 1/2 - PAN HEAD - PHILLIPS SCREW	2			
6	290-0069	GRATE - DUAL SIDE BURNER	1			
7	510-0532	COVER ASSEMBLY	1			
8	510-1138	MAIN BODY ASSEMBLY - WELDED	1			
9	510-1140	FRONT PANEL MAIN ASSEMBLY	1			
10	510-1248	PIPING ASSEMBLY	1			
11	510-1249	ELECTRICAL ASSEMBLY	1			





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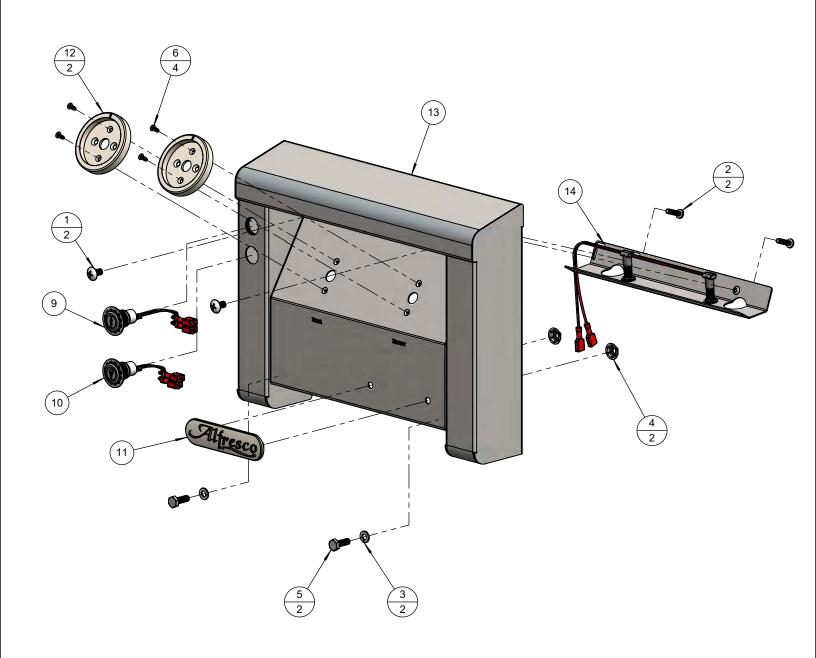
PROJECT TITLE: **AXESB-2**

DRAWING TITLE: **AXESB-2 MAIN ASSEMBLY** DRAWING NO.: 500-0214 M1

SHEET 1 OF 1

BILL OF MATERIAL					
NO.	PART#	DESCRIPTION	QTY		
1	200-0057	SCREW 1/4-20 X 1/2 - TRUSS HEAD - PHILLIPS	2		
2	200-0062	10-32 X 3/4 - PAN HEAD - PHILLIPS SCREW	2		
3	200-0087	WASHER - 1/4" SPRING LOCK- REGULAR - SS	2		
4	200-0125	NUT THREAD CUTTER FOR 1/4" Ø STUD -SPEED NUT	2		
5	200-0242	BOLT 1/4-20 UNC x 3/4 - HEX HEAD - SS	2		
6	200-0348	SCREW 6-32 x % - THREAD CUTTER - FLAT HEAD PHILIPS	4		
7	210-0581	WASHER - LOCK - Ø 19 mm - INTERNAL TEETH	1		
8	210-0582	NUT - Ø 19 mm X 1	1		
9	210-0583	SWITCH - IGNITION - MOMENTARY [ON]/OFF	1		
10	210-0584	SWITCH - LIGHT - LATCHING [ON/OFF]	1		
11	290-0377	ALFRESCO RANGE LOGO	1		
12	290-0388	ALFRESCO RANGE KNOB - BEZEL RING	2		
13	510-1141	FRONT PANEL WELDED / RIVETED PARTS	1		
14	510-1142	LIGHT ASSEMBLY	1		
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NOTE: SWITCHES (9) AND (10) AS WELL AS LIGHT ASSEMBLY (14) SHOWN AS REFERENCE. FOR ELECTRICAL COMPONENTS SEE DRAWING 510-1249 M1

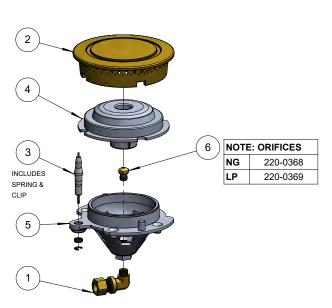


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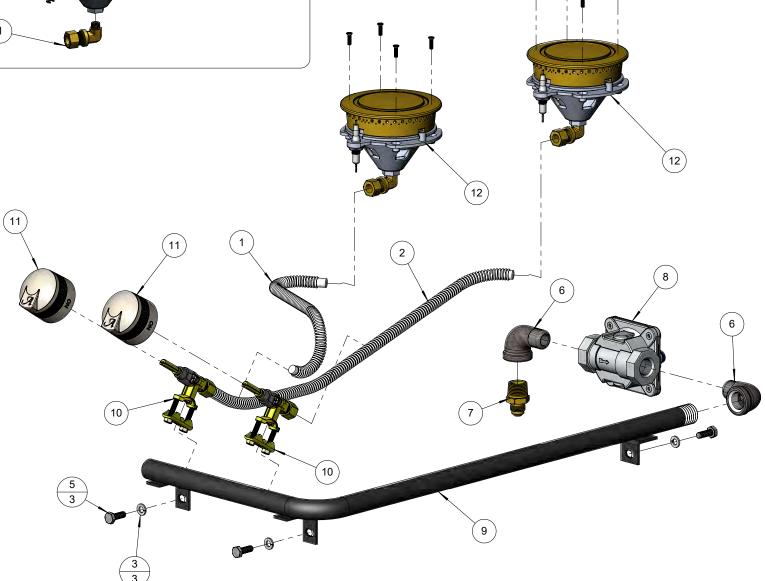
AXESB-2

DRAWING NO.: 510-1140 M1 SHEET 1 OF 1

BILL OF MATERIAL						
NO.	PART#	DESCRIPTION	QTY			
1	220-0293	ELBOW .125 FPT x .375 COMP (SIDE BURNER)	1			
2	290-0072	SIDE BURNER - EXTERIOR CAP	1			
3	290-0074	ELECTRODE ASSEMBLY	1			
4	290-0222	SIDE BURNER - INNER CAP	1			
5	290-0344	SIDE BURNER BODY	1			
6	SEE NOTE	SIDE BURNER ORIFICE ► SEE NOTE	1			
4						



BILL OF MATERIAL						
NO.	PART#	DESCRIPTION	QTY			
1	100-0917	GAS LINE - 8"L X 3/8"Ø FLEX TUBE	1			
2	100-0941	GAS LINE - 24"L x 3/8" Ø - SS. FLEX TUBE	1			
3	200-0087	WASHER - 1/4" SPRING LOCK- REGULAR - SS	3			
4	200-0098	SCREW 6-32 X ½" - FLAT HEAD 82° - PHILIPS	8			
5	200-0242	BOLT 1/4-20 UNC x 3/4 - HEX HEAD - SS	3			
6	200-0274	ELBOW 90°- CAST IRON - 1/2" FPT x 1/2" MPT	2			
7	220-0275	NIPPLE - 1/2" MPT X 3/8" OD FL	1			
8	220-0280	REGULATOR GAS - MAXITROL RV48CL440002	1			
9	220-0298	MANIFOLD - SIDE BURNER - DUAL VALVE	1			
10	290-0042	GAS VALVE - SIDE BURNER - WITH INTERNAL ORIFICE	2			
11	290-0451	KNOB - BBQ VALVE - ASSEMBLY	2			
- 12	SEE BOM	SIDE BURNER ASSEMBLY ► SEE PARTS	2			



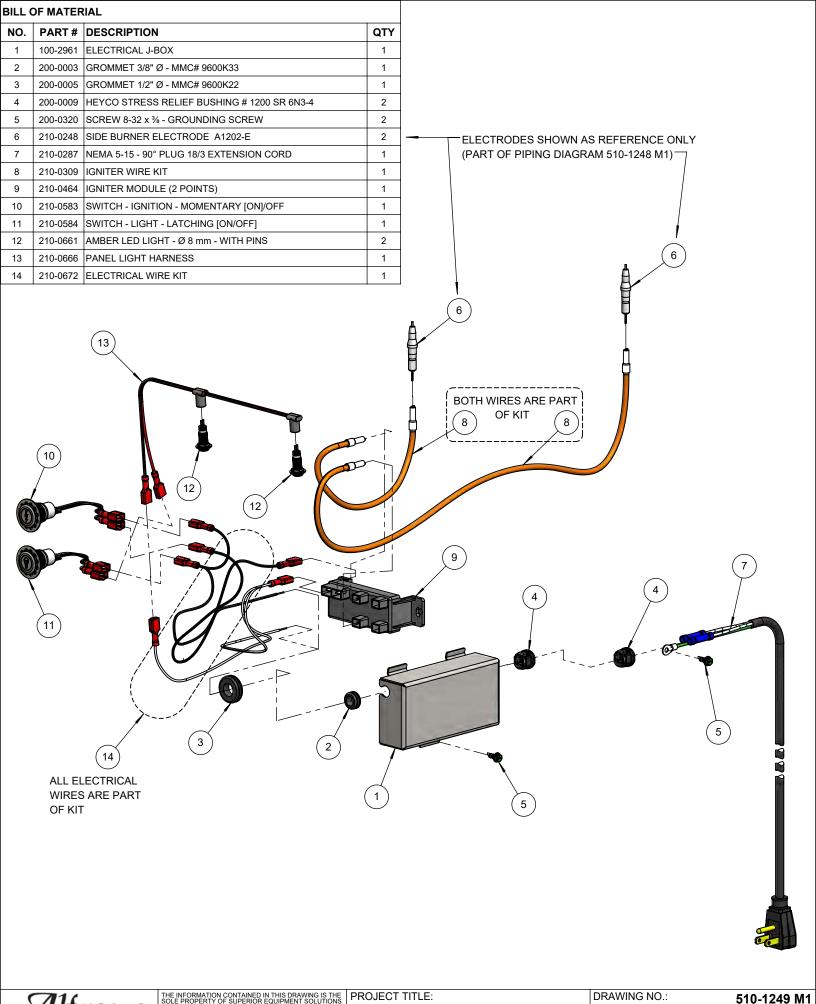


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DRAWING NO.: 510-1248 M1 SHEET 1 OF 1

DRAWING TITLE:

PIPING ASSEMBLY





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SHEET 1 OF 1

DRAWING TITLE:
ELECTRICAL ASSEMBLY