IOM



INSTALLER: PLEASE FAMILIARIZE YOURSELF WITH THIS MANUAL BEFORE PROCEEDING WITH THE INSTALLATION. LEAVE THIS MANUAL WITH THE APPLIANCE FOR FUTURE REFERENCE.

CONSUMER: RETAIN THIS MANUAL FOR FUTURE REFERENCE.

INSTALLATION AND OPERATING INSTRUCTIONS

Conforms to UL Standard 1995. Certified to CAN/CSA Standard C22.2 No.236.







▲ WARNING



ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD

FAILURE TO FOLLOW SAFETY WARNINGS AND INSTRUCTIONS EXACTLY COULD RESULT IN SERIOUS INJURY, DEATH OR PROPERTY DAMAGE.

THIS INFORMATION IS INTENDED FOR USE BY QUALIFIED HVAC TECHNICIANS POSSESSING ADEQUATE BACKGROUNDS OF ELECTRICAL AND MECHANICAL EXPERIENCE. ANY ATTEMPT TO REPAIR A HEAT PUMP PRODUCT MAY RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE. THE MANUFACTURER OR SELLER CANNOT BE RESPONSIBLE FOR THE INTERPRETATION OF THIS INFORMATION, NOR CAN IT ASSUME ANY LIABILITY IN CONNECTION WITH ITS USE.

▲ CAUTION ▲

UNIT CONTAINS R-410A REFRIGERANT AND POE COMPRESSOR OIL! USE ONLY R-410A REFRIGERANT AND APPROVED POE COMPRESSOR OIL. REFRIGERANT LINES MUST BE BRAZED AND RATED FOR R-410 PRESSURES!

PROPER SERVICE EQUIPMENT IS REQUIRED.
USE ONLY R-410A APPROVED SERVICE
EQUIPMENT. FAILURE TO USE PROPER
SERVICE TOOLS MAY RESULT IN EQUIPMENT
DAMAGE OR PERSONAL INJURY.

INSTALLATION SHALL BE MADE IN
ACCORDANCE WITH THE REQUIREMENTS
OF THE LOCAL UTILITY AND OTHER
AUTHORITIES HAVING JURISDICTION,
THE NATIONAL ELECTRICAL CODE IN THE
UNITED STATES AND THE CANADIAN
ELECTRICAL CODE CSA C22.1 PART 1
(LATEST EDITION) IN CANADA. ANY
ALTERATION OF INTERNAL WIRING WILL
VOID CERTIFICATION AND WARRANTIES.

SPLIT SYSTEM HEAT PUMPS



ENERGUIDE





Congratulations on the purchase of your Napoleon Heat Pump. Napoleon's line of Split System Heat Pumps offer industry leading quality and are equipped with multiple advanced features:



- Capacities from 1.5 to 4.0 tons
- Utilizes environmentally friendly R-410A refrigerant
- · High Efficiency Copeland Scroll Compressors
- · High Efficiency Finned Tube Coils
- Swept Fan Blades

MANUFACTURER RESERVES THE RIGHT TO DISCONTINUE, OR CHANGE AT ANY TIME, SPECIFICATIONS OR DESIGNS WITHOUT NOTICE AND WITHOUT INCURRING OBLIGATIONS.

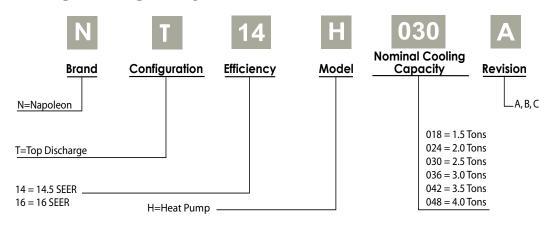
Wolf Steel Ltd., 24 Napoleon Rd., Barrie, ON, L4M 0G8 Canada / 103 Miller Drive, Crittenden, Kentucky, USA, 41030
Phone (705)721-1212 • Fax (705)722-6031 • www.napoleonheatingandcooling.com • hvac@napoleonproducts.com

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SHIPPING INSPECTION: The unit is shipped in one package, completely assembled and wired. Inspect the shipping container immediately upon receiving your unit. If it appears that damage has occurred, it should be noted on the freight bill before signing. Damage claims should be filed with the carrier as quickly as possible. Check the rating plate (at the front of the access panel) to confirm capacities. The unit MUST be operated only with the type of refrigerant, oil and electrical supply noted on the rating plate.

1. MODEL NOMENCLATURE



2. OVFRVIFW

These instructions cover installation of Napoleon Split System Heat Pumps. Napoleon's line of Split Heat Pumps offer industry leading quality and reliability. All outdoor units have been factory run-tested and ready for easy installation.

Napoleon's line of Split Heat Pumps are designed to perform for many years. These instructions are intended as an aid to the licensed service technician to properly install the unit. Improper installation may damage equipment, void the warranty, and can create a hazard, resulting in property damage, injury or death.

Our Heat Pump systems and components are designed to be installed by qualified HVAC technicians ONLY. The installation of Heat Pump systems includes electrical and refrigerant connections and is regulated by a multiple sets of laws, codes and guidelines, at the federal, state and local levels. It is the installer's responsibility to install the product in accordance with all applicable codes and regulations. It is the homeowner's responsibility to properly maintain the equipment. NO WARRANTY is offered for the products that were installed by unlicensed/unauthorized persons. Failure to comply with this policy could lead to violations of applicable laws that are punishable.

Documentation and specifications are continuously updated and subject to change. Please download the latest version of specifications and manuals at http://www.napoleonheatingandcooling.com.

3. SAFETY

3.1 SAFETY SYMBOLS

Understand and pay particular attention to the words DANGER, WARNING, and CAUTION and the following defined symbols are used throughout this manual to notify the reader of potential hazards of varying risk levels.

▲ DANGER ▲

INDICATES AN IMMINENTLY HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, WILL RESULT IN DEATH OR SERIOUS INJURY.

A WARNING A

INDICATES A POTENTIALLY HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, COULD RESULT IN DEATH OR SERIOUS INJURY.

A CAUTION A

INDICATES A POTENTIAL HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, MAY RESULT IN MINOR OR MODERATE INJURY. IT MAY ALSO BE USED TO ALERT AGAINST UNSAFE PRACTICES.

▲ IMPORTANT ▲

SUGGESTS IMPORTANT PROCEDURE STEPS TO INSURE PROPER INSTALLATION, RELIABILITY, OR OPERATION.

NOTE

HIGHLIGHTS SUGGESTIONS WHICH WILL RESULT IN ENHANCED INSTALLATION, RELIABILITY, OR OPERATION.

3.2 SAFETY RULES

IMPORTANT:

READ THE FOLLOWING INSTRUCTIONS COMPLETELY BEFORE INSTALLING!

H6.0

▲ WARNING **▲**

THIS INFORMATION IS INTENDED FOR USE BY QUALIFIED HVAC TECHNICIANS POSSESSING ADEQUATE BACKGROUNDS OF ELECTRICAL AND MECHANICAL EXPERIENCE. ANY ATTEMPT TO REPAIR HEAT PUMP PRODUCT MAY RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE. THE MANUFACTURER OR SELLER CANNOT BE RESPONSIBLE FOR THE INTERPRETATION OF THIS INFORMATION, NOR CAN IT ASSUME ANY LIABILITY IN CONNECTION WITH ITS USE.

▲ CAUTION ▲

UNIT CONTAINS R-410A REFRIGERANT AND POE COMPRESSOR OIL.
USE ONLY R-410A REFRIGERANT AND APPROVED POE COMPRESSOR OIL.
REFRIGERANT LINES MUST BE BRAZED AND RATED FOR R410 PRESSURES!
PROPER SERVICE EQUIPMENT IS REQUIRED. USE ONLY R-410A APPROVED SERVICE EQUIPMENT. FAILURE TO USE PROPER SERVICE TOOLS MAY RESULT IN EQUIPMENT DAMAGE OR PERSONAL INJURY.

ALL R-410A SYSTEMS USE POE OIL. POE OIL EASILY ABSORBS MOISTURE FROM THE AIR. A SYSTEM WHICH HAS BEEN EXPOSED TO THE ATMOSPHERE FOR MORE THAN 4 HOURS REQUIRES THAT THE COMPRESSOR OIL BE REPLACED. NEVER BREAK A VACUUM WITH AIR AND ALWAYS CHANGE THE FILTER DRIER WHEN OPENING THE SYSTEM FOR COMPONENT REPLACEMENT.

▲ WARNING **▲**

HOT SURFACE! DO NOT TOUCH TOP OF COMPRESSOR.

COMPRESSOR AND DISCHARGE PIPES MAY BE EXTREMELY HOT.

IT MAY CAUSE MINOR TO SEVERE BURNING.

▲ CAUTION ▲

DURING INSTALLATION, TESTING, SERVICING, AND TROUBLESHOOTING OF THIS PRODUCT, IT MAY BE NECESSARY TO WORK WITH ELECTRICAL COMPONENTS. THERE IS A RISK OF ELECTRIC SHOCK. IT CAN CAUSE INJURY OR DEATH:

DISCONNECT ALL REMOTE ELECTRIC POWER SUPPLIES BEFORE SERVICING!

H3.3.7 HP

▲ WARNING **▲**

THESE INSTRUCTIONS ARE INTENDED AS AN AID TO QUALIFIED SERVICE PERSONNEL FOR PROPER INSTALLATION, ADJUSTMENT AND OPERATION OF THIS UNIT. READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING INSTALLATION OR OPERATION. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN IMPROPER INSTALLATION, ADJUSTMENT, SERVICE OR MAINTENANCE, POSSIBLY RESULTING IN FIRE, ELECTRICAL SHOCK, EXPLOSION, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

NOTE

USE ONLY AUTHORIZED HVAC PARTS. USE OF OTHER PARTS MAY VOID WARRANTY OR ADVERSELY IMPACT PERFORMANCES.

- 1. Only trained service technicians familiar with standard service instructions and training materials should attempt installation, service, and repair of these units. Failure to follow these instructions may result in improper installation, adjustment, alteration, service, maintenance, or use that can cause explosion, fire, electrical shock, or other conditions which may cause death, personal injury, or property damage. For information or assistance, consult a qualified installer, service agency, your distributor or branch.
- 2. Unit contains R-410A refrigerant and POE compressor oil! Use only R-410A refrigerant and approved POE compressor oil. Refrigerant lines must be brazed and rated for R410A pressures!
- 3. Follow all safety codes.
- 4. Wear safety glasses, protective clothing, and work gloves.
- 5. Have fire extinguisher available.
- 6. Read instructions thoroughly and follow all warnings or cautions included in literature and attached to the unit. Consult federal, provincial, state, and local codes for special requirements.

3.3 **CODES**

This unit must be installed in accordance with all local codes, by-laws and regulations by those authorities having jurisdiction.

Electrical connections must be made in accordance with:

- a. Canada: current edition of CAN/CSA C22.1 and C22.2, Canadian Electrical Code (Part 1 and 2).
- b. United States: current edition of ANSI/NFPA 70, National Electrical Code.

Codes and additional information may be obtained from:

Canadian Standards Association 5060 Spectrum Way Mississauga, Ontario, L4W 5N6

Phone: (416) 747-4000 website: www.csa.ca

National Fire Protection Association American Gas Association

400 North Capitol Street, NW. 1 Batterymarch Park Suite 450 Quincy, MA, 02169-7471

Washington DC, 20001 Phone: (202) 824-7000 website: www.aga.org

4. LIMITATIONS

The unit should be installed in accordance with all National, Provincial/State and Local Safety Codes and the limitations listed below:

Phone: (617) 770-3000

website: www.nfpa.org

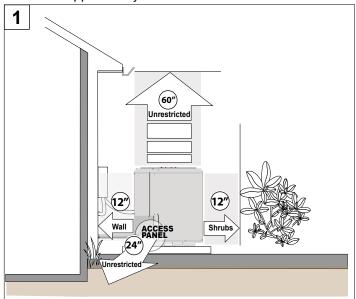
- 1. Limitations for the indoor unit, coil, and appropriate accessories must also be observed.
- 2. The outdoor unit must not be installed with any duct work in the air stream. The outdoor fan is the propeller type and is not designed to operate against any additional external static pressure.
- 3. The maximum and minimum conditions for operation must be observed to assure a system that will give maximum performance with minimum service.

	TABL	.E 1: MIN/N	IAX OPERAT	ING LIMIT C	ONDITIONS	S	
	Air temp	erature at COIL, ° F (°C)		ı	Air tempe		
М	IN.	MA	X.	MI	N.	MAX	⟨.
DB	DB	DB	DB	WB	DB	WB	DB
Cool	Heat	Cool	Heat	Cool	Heat	Cool	Heat
50 (10)	17 (-8)	115 (46)	75 (24)	57 (14)	50 (10)	72 (22)	80 (27)

LOCATION AND CLEARANCE

5.1 CLEARANCE

The minimum clearances required for installation and accessibility are shown below. These clearances should be followed unless otherwise approved by the manufacturer.



- Ensure the top discharge area is unrestricted for at least 60" above the unit (Figure 1.).
- Clearance must be provided in front of the access panel for servicing and adequate airflow around the cabinet as shown on Fig.1, 2 & 3.
- The distance in between two or more units will be 24" minimum.

5.2 LOCATION RESTRICTIONS

- Do not locate unit close to bedrooms or areas where operational sounds may be objectionable (Fig. 4).
- Outdoor unit location must be far enough away from any structure to prevent excess runoff water from pouring directly on to the unit (Fig. 5). Check with National and Local Codes.
- When installing units on a roof, the structure must be capable of supporting the total weight of the unit, including a padded frame unit, rails, etc.

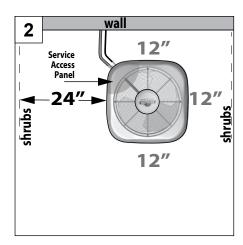
NOTE

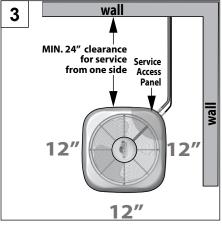
Heat pumps will defrost periodically resulting in water drainage. The unit should not be located where water drainage may freeze and create a hazardous condition (such as sidewalks and steps).

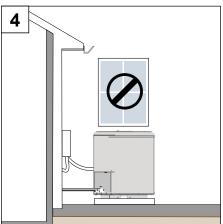
5.2.1 Cold Climate Considerations

In areas where snow accumulation and prolonged below-freezing temperatures occur, the following precautions are recommended:

- Units should be elevated 3"-12" above the pad. This elevation will allow drainage of snow and ice melted during defrost cycle prior to its refreezing.
- Ensure that drain holes in unit base pan are not obstructed, preventing draining of defrost water.
- If possible, avoid locations that are likely to accumulate snow drifts.
 If not possible, a snow drift barrier should be installed around the unit to prevent a build-up of snow on the sides of the unit.









6. INSTALLATION

6.1 SUPPORT

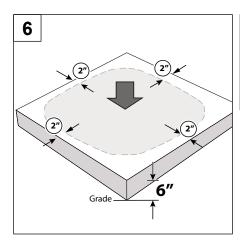
Support pad:

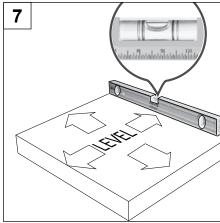
- 1. The pad must be:
 - a. separate from any structure.
 - b. at least 2" larger than the unit on all sides and high enough (6" recommended) to allow for drainage (Fig 6).



<u>If on a slope</u>: Maintain slope tolerance of two (2) degrees (or two inches per five feet [50 mm per 1.5 m]) away from building structure.

d. For areas that have below freezing temperatures
Heat Pump must be installed on an elevated stand or
risers to allow unobstructed drainage and air flow. For
precautions and recommendations see 5.2.1 "Cold
Climate Considerations".



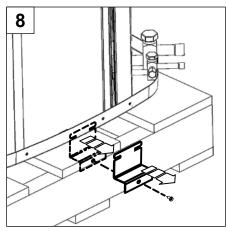


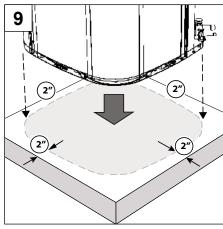
6.2 UNIT PLACEMENT

△ IMPORTANT

BEFORE INSTALLATION, REMOVE THE SHIPPING BRACKETS.

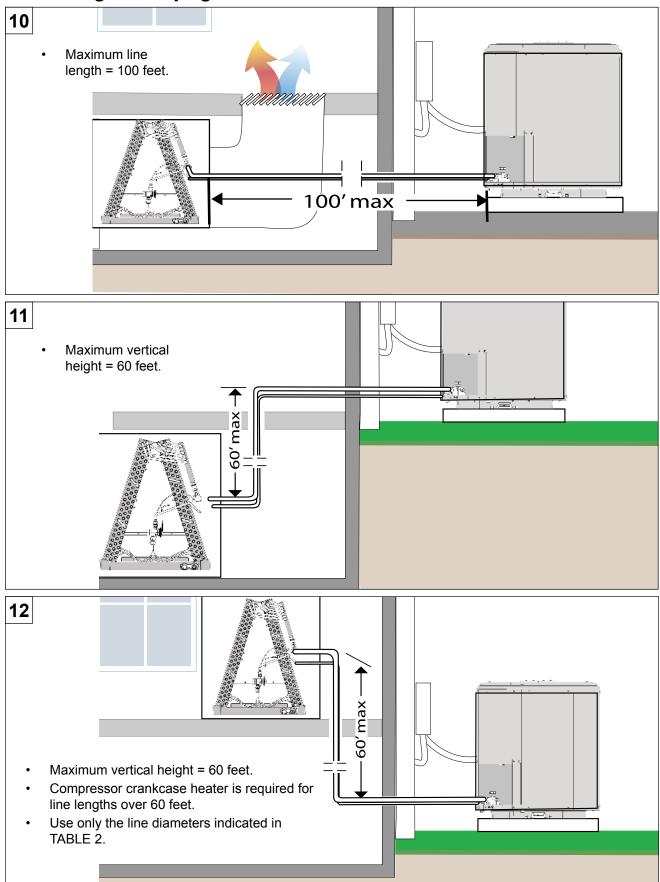
- 2. Remove screws holding four brackets to the pallet and lift off the clips (Fig 8).
- 3. Center, position and place the unit onto pad or risers (Fig 9). Heat Pump Risers are used to elevate the system from the potential threat of rain or snow and to provide extra ventilation underneath the unit.





6.3 REFRIGERANT LINE SET INSTALLATION

6.3.1 Refrigerant Piping Limitations



6.3.2 Refrigerant Line and Service Valve Connection Sizes

PIPING CONNECTIONS

The outdoor unit must be connected to the indoor unit using field supplied refrigerant grade (ACR) copper tubing that is internally clean and dry. Units should be installed only with the tubing sizes for approved system combinations as specified in tabular data sheet. The charge given is applicable for total tubing lengths up to 15 feet (4.6m).

NOTE

- USING A LARGER THAN SPECIFIED LINE SIZE COULD RESULT IN OIL RETURN PROBLEMS.
- USING TOO SMALL A LINE WILL RESULT IN LOSS OF CAPACITY AND OTHER PROBLEMS CAUSED BY INSUFFICIENT REFRIGERANT FLOW.
- SLOPE HORIZONTAL VAPOR LINES AT LEAST 1" EVERY 20 FEET TOWARD THE OUTDOOR UNIT TO FACILITATE PROPER OIL RETURN.

TABLE 3.

	Line S	izes	Service Valve Con	nection Sizes
MODEL	Vapor Line	Liquid Line	Vapor Line Connection	Liquid Line Connection
1.5 T ons	3/4	3/8	3/4	3/8
2.0 Tons	3/4	3/8	3/4	3/8
2.5 Tons	3/4	3/8	3/4	3/8
3.0 Tons	3/4	3/8	3/4	3/8
3.5 Tons	7/8	3/8	7/8	3/8
4.0 Ton s	7/8	3/8	7/8	3/8

6.3.3 Line Brazing

▲WARNING **▲**

REFRIGERANT LINES MUST BE BRAZED AND RATED FOR R410A PRESSURES!

▲WARNING **▲**

DO NOT REMOVE SERVICE VALVE CAPS UNTIL SECTION 7.

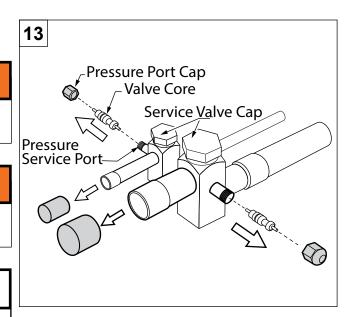
▲ CAUTION ▲

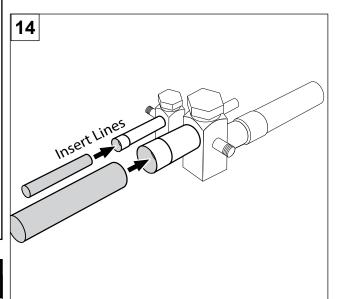
DRY NITROGEN SHOULD ALWAYS
BE SUPPLIED THROUGH THE TUBING
WHILE IT IS BEING BRAZED, BECAUSE
THE TEMPERATURE REQUIRED IS HIGH
ENOUGH TO CAUSE OXIDATION OF
THE COPPER UNLESS AN INERT ATMOSPHERE IS PROVIDED. THE FLOW OF DRY
NITROGEN SHOULD CONTINUE UNTIL
THE JOINT HAS COOLED. ALWAYS USE
A PRESSURE REGULATOR AND SAFETY VALVE TO INSURE THAT ONLY LOW
PRESSURE DRY NITROGEN IS INTRODUCED INTO THE TUBING. ONLY A SMALL
FLOW IS NECESSARY TO DISPLACE AIR
AND PREVENT OXIDATION.

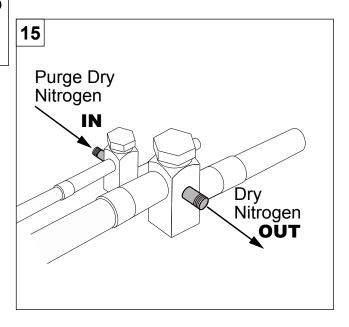
▲ WARNING **▲**

NEVER ATTEMPT TO REPAIR ANY BRAZED CONNECTIONS WHILE THE SYSTEM IS UNDER PRESSURE. PERSONAL INJURY COULD RESULT.

- Remove plastic caps from the service valve connections. Remove the pressure port caps and valve cores from pressure service ports (Fig. 13).
- 2. Cut ends of the refrigerant lines square (free from nicks or dents) and debur the ends. The pipe must remain round. Install lines into service valve connections (Fig. 14).
- 3. Purge the refrigerant line and indoor coil with dry nitrogen (Fig. 15). Continue to purge until whole brazing process is complete.







4. Brazing steps:

- Wrap a wet rag around the valve body to avoid heat damage and continue the dry nitrogen purge.
- b. Braze the refrigerant lines to the service valves (Fig. 16 and Fig. 17).

△IMPORTANT △

WHEN BRAZING LINE SET TO SERVICE VALVES POINT FLAME AWAY FROM SERVICE VALVE.

▲ CAUTION ▲

AVOID BREATHING VAPORS OR FUMES FROM BRAZING OPERATIONS.

PERFORM OPERATIONS ONLY IN WELL-VENTILATED AREAS.

WEAR GLOVES AND PROTECTIVE GOGGLES OR FACE SHIELD TO PROTECT AGAINST BURNS.

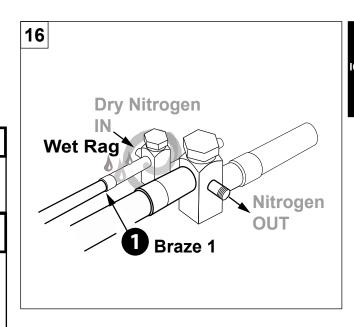
WASH HANDS WITH SOAP AND WATER AFTER HANDLING BRAZING ALLOYS AND FLUX.

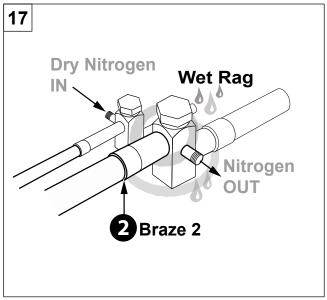
5. Continue to purge until whole brazing process is complete (Fig. 17).

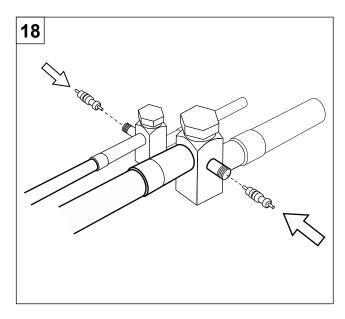
^IMPORTANT ∧

ONCE THE BRAZING IS COMPLETE, REMOVE THE WET RAG BEFORE STOPPING THE DRY NITROGEN PURGE.

6. Reinstall the valve cores to service ports (Fig. 18).



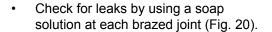


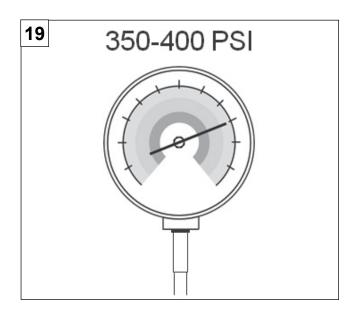


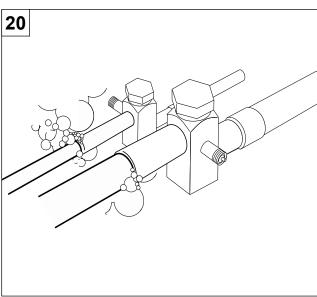
6.3.4 Refrigerant Line Leak Test

Test for leak

- Pressurize the refrigerant lines and indoor coil to 350-400 PSIG using dry nitrogen (Fig. 19). The nitrogen pressure must be maintained for a few minutes (15-30 min).
- If pressure decay is observed, it is an indication of leak(s).

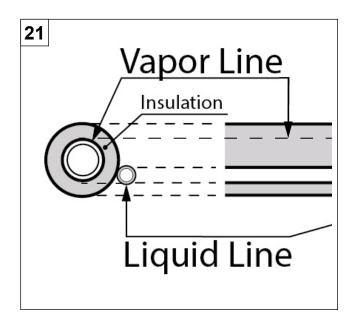






6.3.5 Refrigerant Line Insulation

- The Vapor Line must always be insulated (Fig. 21).
- DO NOT allow the liquid line and vapor line to come in direct (metal to metal) contact to each other.



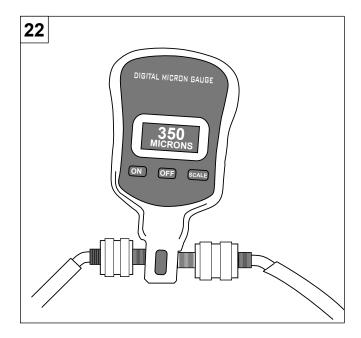
7. EVACUATION

7.1 EVACUATE THE REFRIGERANT LINES AND INDOOR COIL

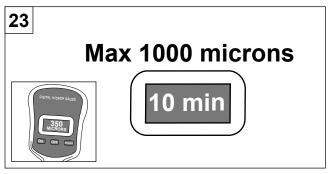
▲WARNING **▲**

DO NOT OPEN THE SERVICE VALVES UNTIL THE REFRIGERANT LINES AND INDOOR COIL LEAK CHECK AND EVACUATION ARE COMPLETE. REFRIGERANT CAN LEAK AND MAY CAUSING MILD TO SEVERE BURNS.

- Connect the vacuum pump to evacuate the refrigerant line set and indoor coil.
- Evacuate until the micron gauge reads no higher than 350 microns or less (Fig. 22), then close OFF the valve to the vacuum pump.



- Observe the micron gauge. Evacuation is complete if the micron gauge does not rise above 500 microns in one minute and no more the 1000 microns in 10 minutes (Fig. 23).
- When vacuum pressure rises more then 1000 microns but holds steady bellow 2000 microns it indicates the presence of moisture and/or noncondensible or presence of small leak. If vacuum pressure stays constantly at 2000 microns or it rises, it indicates the presence of leak.
- If the leak is found, perform the necessary repair and repeat the evacuation process.
- Once evacuation is complete, close the valves on the manifold gauge set, turn off and disconnect the vacuum pump.



8. SERVICE VALVES

8.1 OPEN THE SERVICE VALVES

▲ WARNING ▲

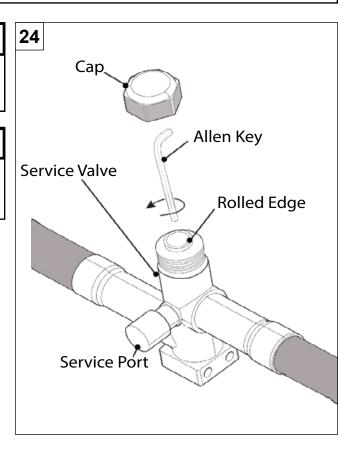
EXTREME CAUTION MUST BE EXERCISED WHEN OPENING THE LIQUID LINE SERVICE VALVE. TURN COUNTERCLOCKWISE UNTIL THE VALVE STEM JUST TOUCHES THE ROLLED EDGE. NO TORQUE IS REQUIRED. FAILURE TO FOLLOW THIS WARNING WILL RESULT IN ABRUPT RELEASE OF SYSTEM CHARGE AND MAY RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE.

LEAK CHECK AND EVACUATION MUST BE COMPLETED BEFORE OPENING THE SERVICE VALVES.

▲ CAUTION ▲

THE VAPOR LINE SERVICE VALVE MUST BE OPENED FIRST BEFORE OPENING THE LIQUID LINE SERVICE VALVE.

- 1. Remove the cap from vapor service valve (Fig. 24)
- Fully insert Allen key into the stem and rotate counterclockwise until valve stem just touches the rolled edge.
- 3. Replace the valve stem cap. Tighten the cap finger tight with an additional 1/6 turn.
- 4. Repeat STEPS 1 3 for Liquid Service Valve.



9. FIFCTRICAL

▲ WARNING ▲

ONLY COPPER CONDUCTORS MUST BE USED FOR ALL FIELD WIRING AND BE IN ACCORDANCE WITH LOCAL, NATIONAL, FIRE, SAFETY AND ELECTRICAL CODES. THIS UNIT MUST BE GROUNDED WITH A SEPARATE GROUND WIRE IN ACCORDANCE WITH THE CODES MENTIONED ABOVE.

Make sure that electrical supply meets the values specified on the unit nameplate and wiring label. Power wiring, disconnect switches, control (low voltage) wiring and over current protection must be supplied by the installer. Wire size must be sized per National and Local Electrical codes requirements.

9.1 **LOW VOLTAGE CONNECTIONS**

Make sure that electrical supply meets the values specified on the unit nameplate and wiring label. Power wiring, disconnect switches, control (low voltage) wiring and over current protection must be supplied by the installer. Wire size must be sized per National and Local Electrical codes requirements.

HIGH VOLTAGE CONNECTIONS 9.2

A WARNING A

DURING INSTALLATION, TESTING, SERVICING, AND TROUBLESHOOTING OF THIS PRODUCT, IT MAY BE NECESSARY TO WORK WITH ELECTRICAL COMPONENTS. THERE IS A RISK OF ELECTRIC SHOCK THAT CAN CAUSE INJURY OR DEATH: DISCONNECT ALL REMOTE ELECTRIC POWER SUPPLIES BEFORE SERVICING.

AWARNING

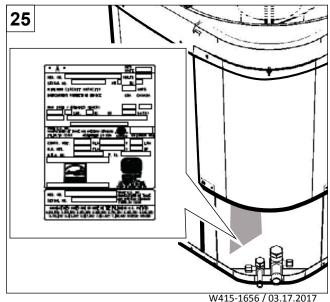
SHUT OFF ELECTRICAL POWER AT THE FUSE BOX OR SERVICE PANEL BEFORE MAKING ANY ELECTRICAL CONNECTIONS. FAILURE TO DO SO CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR DEATH.

- THE HEAT PUMP CABINET MUST HAVE AN UNINTERRUPTED GROUND.
- A GROUND LUG IS PROVIDED IN THE ELECTRICAL JUNCTION BOX.
- DO NOT USE REFRIGERANT PIPING AS A GROUND.

FAILING TO GROUND THE HEAT PUMP PROPERLY CAN RESULT IN ELECTRIC SHOCK RESULTING IN PERSONAL INJURY OR DEATH.

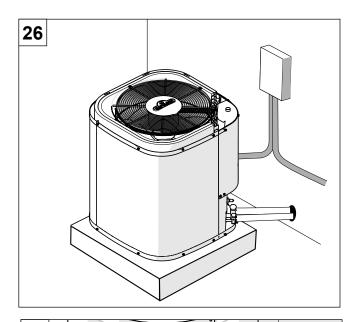
9.2.1 High Voltage Power Supply

- The high voltage power supply must agree with the equipment nameplate located on the service panel cover (Fig. 25).
- Power wiring must comply with national, state, and local codes. The wiring diagram is located on the back side of the electrical cover.



9.2.2 High Voltage Disconnect Switch

 Install a separate disconnect switch at the outdoor unit (Fig. 26).

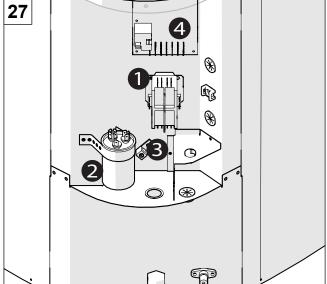


9.2.3 High Voltage Ground

Ground the outdoor unit per national, state, provincial and local code requirements (Fig. 27).

Components:

- 1. Contactor
- 2. Dual Run Capacitor
- 3. Ground Lug
- 4. Control Circuit Board



9.2.4 Thermostat

- Room thermostat (purchased separately) should be installed approximately in the center of the conditioned area on an INSIDE wall and 5 feet (1.5m) above the floor.
- Do NOT install thermostat on an outside wall or where it can be exposed to sunlight or drafts.

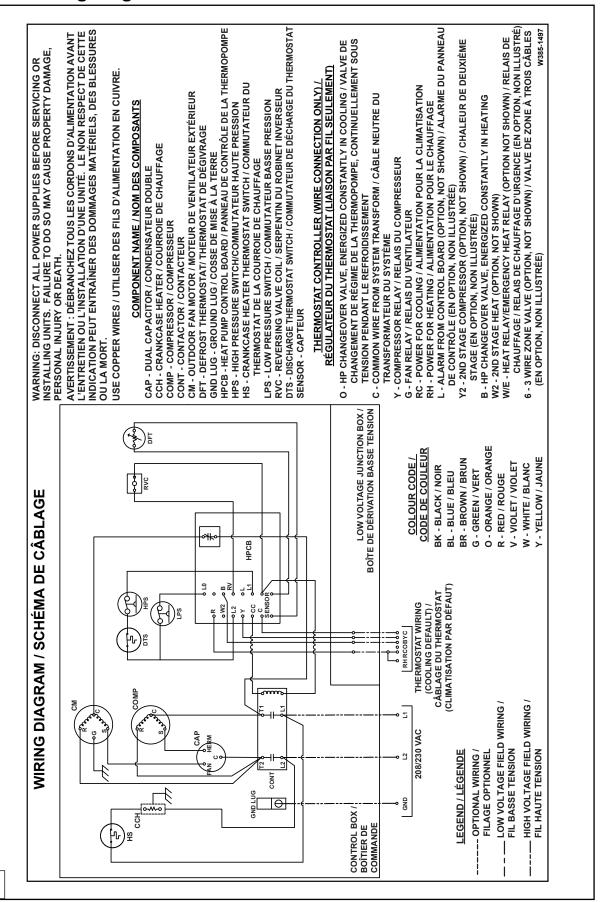
Good thermostat locations are:

- in a living room or dining room,
- in a position where the thermostat will be in natural air circulation (not dead air space) but where the thermostat will not be exposed to strong drafts from windows, doorways, or from a heating or cooling air

Bad Room Thermostat Locations:

- on an exterior building wall (exposed to outdoor temperature effects) where drafts from an exterior door will affect its reading
- above or in the line of airflow from a heating or cooling air supply register
- in direct sunlight
- in a kitchen, bath, or entry hallway or on a wall shared with a hot space such as a kitchen or boiler room
- in an alcove, behind an open door, behind furniture or next to concealed pipes or air ducts
- Do not place heat-emitting devices such as lamps or small appliances close to the thermostat. Their heat may affect its operation.

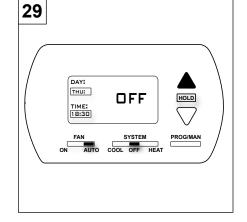
9.2.5 Wiring Diagram



10.START UP

Perform the following steps:

1. Set System Thermostat to OFF (Fig. 29).

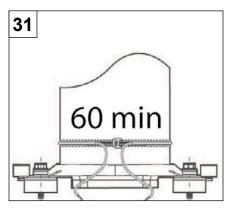


2. Turn disconnect switch ON (Fig. 30) to apply power to the indoor and outdoor units.

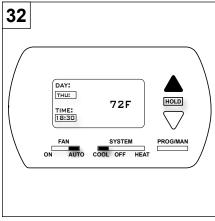


Wait:

3. Wait one (1) hour before starting the unit, if outdoor ambient temperature is below 70°F. Refer to (Fig. 31).



4. Set system thermostat to ON (cool or heat mode) Refer to (Fig. 32).



11.SYSTEM CHARGE ADJUSTMENT

▲ WARNING ▲

REFRIGERANT CHARGING MUST ONLY BE ATTEMPTED BY QUALIFIED CONTRACTORS.

IMPROPER SYSTEM CHARGE CAN REDUCE SYSTEM CAPACITY AND MAY CAUSE EQUIPMENT DAMAGE.

11.1 SYSTEM TOTAL CHARGE

▲ WARNING **▲**

DO NOT LEAVE THE SYSTEM OPEN TO THE ATMOSPHERE. DO NOT ATTEMPT TO PUMP "TOTAL SYSTEM CHARGE" INTO OUTDOOR UNIT FOR MAINTENANCE, SERVICE, ETC. THIS MAY CAUSE DAMAGE TO THE COMPRESSOR AND/OR OTHER COMPONENTS. THE OUTDOOR UNIT ONLY HAS ENOUGH VOLUME FOR THE "FACTORY CHARGE", NOT FOR THE "TOTAL SYSTEM CHARGE". IT IS UNLAWFUL TO KNOWINGLY VENT, RELEASE OR DISCHARGE REFRIGERANT INTO THE OPEN AIR DURING REPAIR, SERVICE, MAINTENANCE, OR THE FINAL DISPOSAL OF THIS UNIT.

All Heat Pump units come pre-charged with enough refrigerant for an appropriately matched indoor unit. For field installed line set, a correction of 0.6oz of R-410A per foot of line set is required for 3/4" suction line diameter and 0.7oz of R-410A per foot of line set required for 7/8" suction line diameter. Liquid line shall be 3/8" diameter. Using indoor unit that have not been approved as a match by the manufacturer is not recommended. To adjust the system charge to achieve the proper operating parameter, please follow the section 11.2.

NOTE

To obtain an efficient system matching AHRI performance, units with either thermostatic expansion valves or piston flow raters must be installed in the vertical direction with the liquid refrigerant flowing downwards or upwards, feeding the indoor coil. The capillary tubes and expansion valve location can be adjusted to ensure that the flow through both of the slabs of the A-Coil have equal flow of refrigerant. If the temperature difference does not vary more than 10°F between the two slabs of A-coil, it indicates the equal flow of refrigerant through each of the slabs.

11.2 ADJUSTING SYSTEM CHARGE FOR SYSTEMS USING THERMOSTATIC EXPANSION VALVES

11.2.1 Final Charge Adjustment

The outdoor temperature must be 60°F or higher. Set the room thermostat to COOL, fan switch to AUTO, and set the temperature control well below room temperature.

After system has stabilized per startup instructions, check subcooling and superheat as detailed in the following section:

Procedure:

- Connect charging hose from liquid port on the refrigerant bottle to charging service port on manifold gauge.
- 2. Open refrigerant bottle and purge hose.
- 3. Connect low side of manifold gauge set to the pressure port on vapor line service valve.
- 4. Connect the high side of the manifold gauge set to pressure port on liquid line service valve.
- 5. Temporarily install a temperature measuring device on the liquid line near the liquid service valve and one at the vapor line near the vapor service valve. Ensure that the temperature measuring device makes adequate contact and insulated for accurate readings.
- 6. Operate the system for at least 10 minutes.
- 7. Check subcooling and superheat. Systems using thermostatic expansion valves should have a subcooling of 7°F to 9°F.
- 8. Record Total Charge on the nameplate and manual.

Check the nameplate for unit specific designed subcooling

- i. If subcooling and superheat are low, adjust the TXV to 7°F to 9°F superheat.
- ii. If subcooling is low and superheat is high or normal, add charge to raise the subcooling to 7°F to 9°F.
- iii. If subcooling and superheat are high, adjust the TXV to 7°F to 9°F superheat.
- iv. If subcooling is high and superheat is low or normal, remove charge to lower the subcooling to 7°F to 9°F.

11.3 RECORD SYSTEM INFORMATION

Record system pressures and temperatures after charging is complete. The total system charge shall be marked on the outdoor unit nameplate.

Model Number = Serial Number =	
Name Plate Voltage =Measured Voltage =	
Rated Amps :Compressor Amps :Outdoor Fan Amps:	
Measured Outdoor Ambient =	°F
Outdoor Leaving Air Temperature =	°F
Indoor Air CFM =	
Indoor Temp =°F DB	°F WB
Air Leaving Indoor Coil Temperature =°F DB	°F WB
Measured Liquid Line Temp =	°F
Measured Suction Line Temp =	°F
Liquid Gage Pressure =	PSIG
Suction Gage Pressure =	PSIG
Total System Charge =	OZ

12. CHECKOUT PROCEDURES

Final phases of this installation are the unit Operational and Checkout Procedures. To obtain proper performance, all units must be operated and charge adjustments made.

12.1 INSTRUCTING THE OWNER

- Assist owner with processing warranty cards and/or online registration.
- Review Owners Guide and provide a copy to the owner and guidance on proper operation and maintenance. Instruct the owner or the operator how to start, stop and adjust temperature setting.
- Instruct the owner on proper operation and maintenance of all other system components.

\triangle IMPORTANT \triangle

PERFORM A FINAL UNIT INSPECTION TO BE SURE THAT FACTORY TUBING HAS NOT SHIFTED DURING SHIPMENT. ADJUST TUBING IF NECESSARY SO TUBES DO NOT RUB AGAINST EACH OTHER WHEN THE UNIT RUNS. ALSO BE SURE WIRING CONNECTIONS ARE TIGHT AND WIRE ROUTING IS SECURE.

12.2 CHECKOUT PROCEDURE

Procedure

1.	Check that unit is not damaged	[]
	Leak check refrigerant lines	
3.	Properly insulate suction line	[]
4.	Ensure that lines are rated for R410A	[
5.	Properly secure and isolate all refrigerant lines	[]
	Seal passages through masonry	
	Verify that all electrical connections are tight.	
8.	Verify outdoor coil is not blocked by foreign objects[
9.	Observe outdoor fan during on cycle for clearance and smooth operation	[
10.	Indoor coil drain line drains freely	[]
11.	Supply registers and return grilles are open and unobstructed	[
12.	Return air filter is installed.	[]
13.	Correct airflow setting is used on Indoor blower motor	[
14.	Operate complete system in each mode to ensure safe operation.	[]
15.	System information recorded	[]
16.	Instruct the owner on proper operation and fill out Warranty documentation	Γ

NOTE

INSTALLER SHOULD PLACE UNIT DATA SHEET AND INSTALLATION INSTRUCTION IN CUSTOMER PACKET AND GIVE TO HOME OWNER AFTER INSTALLATION IS COMPLETE.

12.3 SYSTEM OPERATION CHECKOUT PROCEDURE

Procedure

- 1. With thermostat set to the OFF position, close disconnect switch or switches to complete circuits to outdoor unit and furnace. Set thermostat to call for cooling.
- 2. After the system starts, check the voltage and amperage at the outdoor unit contactor.
- 3. If voltage is not within 10% of rated voltage, contact the local power company for corrections unsatisfactory performance may result.
- 4. If amperage greatly exceeds nameplate amperage, shut down the system and contact dealer.
- 5. With the system in operation, check the outdoor unit for unusual noise and vibration.
- 6. Allow the system to operate until it is balanced or stabilized (approximately 20 minutes), before making further checks.
- 7. Ensure that all refrigerant in the hoses is returned to the system before removing manifold gage hoses.
- 8. Remove manifold gage hoses, and install caps on service valves.

13. HEAT PUMP TROUBLESHOOTING

13.1 DIAGNOSTIC CHART FOR COOLING MODE

TABLE 4.

	DIAGNOSTIC CHART FOR CO	TABLE 4 OOLING MODE
WARNING!		GUIDE IS INTENDED FOR USE BY VICE PERSONNEL ONLY!
FAULT CONDITION	POSSIBLE CAUSE	CORRECTION
No cooling,	Outdoor disconnectswitch opened	- Close disconnect switch.
outdoor unit not	Fuse or breaker opened	- Replace fuse, reset breaker
running, indoor fanrunning	Faulty wiring	- Repair or replace faulty wiring and inspect connections
No cooling;	Low-voltage control problem:	
indoor fan and outdoor unit	1. Thermostat	Repair loose connections or replace thermostat
will not run	Interconnecting, wiring, or connections	Repair or replace wiring or connections.
	3. Transformer	3. Replace if defective.
No cooling; indoor and	Tripped compressor internal overload	<u>1:</u>
outdoor fan running, but compressomot running	A. Low line voltage	Correct low voltageCall power companyRepair loose connections
g	B. High head pressure:	
	- Dirty outdoor coil (condenser)	- Clean outdoor coil
	 Outdoor coilfan not running all the time 	 Check outdoor coilfan motor and capacitor.
	- Outdoor coilair re-circulating	- Correct recirculation problem.
	- Overcharge of refrigerant	- Correct charge.
	C. Low charge, motor not properly cooled	Correct charge; if due to leak, repair leak.
Indoor coil freezing	Restricted airflow	 Change filters. Open all supply register dampers. Clear return air blockage. Clean fan blades. Speed fan up to higher speed.
	Low charge	 Adjust unit charge—repair leak if refrigerant has been lost.
	Metering device	- Change or clean metering device.
	Restricted filter drier	- Change filter drier.

13.2 DIAGNOSTIC CHART FOR HEATING MODE

TABLE 5

	DIAGNOSTIC CHART FOR	TABLE 5.
	DIAGNOSTIC CHART FOR	HEATING MODE
WARNING!		INTENDED FOR USE BY QUALIFIED SERVICE SONNEL ONLY!
FAULT CONDITION	POSSIBLE CAUSE	CORRECTION
No heat - outdoor	Outdoor Disconnect Open	- Close disconnect.
unit will not run -	Fuse or breaker Open	 Replace fuse, reset breaker, and diagnose
indoor fan runs	Faulty wiring	- Repair or replace wiring or connections.
No heat - indoor fan and outdoor	Low-voltage control problem:	
unit will not run	A. Thermostat	 Repair loose connections or replace thermostat
	B. Interconnecting—wiring or connections	- Repair or replace wiring or connections.
	C. Transformer	- Replace if defective.
No heating;	Compressor overload tripped:	
indoor and outdoor fans	A. Low line voltage	Correct low voltage, call power company, or correct loose connections.
running, but	B. High head pressure:	
compressor not	1) Dirty indoor (condenser) coil	- Clean indoor coil.
running	Indoor fan not running all the time	- Check indoor fan motor and capacitor.
	3) Overcharge of refrigerant	 Correct charge.
		 Change filters.
	4) Restricted indoor airflow	 Open all supply registers.
		- Clear return air blockage.
Outdoor coil (evaporator)	Defrost control sequence not operating	 Check defrost sequence and correct if necessary.
freezes and ice will not melt	Low charge, not enough refrigerant to perform adequate	 Correct charge and run unit through enough defrost cycles to clear ice off;
not merc	defrost	then allow unit to run normally.
Unit will not change	Four-way valve not changing over	•
from cooling to heating or heating	Defective defrost relay or circuit board	- Replace relay or circuit board.
to cooling	B. Four-way valve stuck	- Change four-way valve.
	C. Thermostat not changing to heat	- Repair or replace

14. MAINTENANCE

14.1 INDOOR

- 1. Check air filters and replace if necessary.
- 2. The indoor coil should be inspected annually for blockages.
- 3. Vacuum or spray the coil fins with clean water to remove dust and dirt.
- 4. Refer to the furnace or air handler instructions for filter and blower motor maintenance.
- 5. The indoor coil and drain pan should be inspected and cleaned regularly to prevent odors and bacterial growth and to assure proper drainage.

14.2 OUTDOOR

• Check the heat pump annually for blockages and remove foreign objects blocking the heat pump.

▲ CAUTION ▲

DO NOT USE COIL CLEANERS TO CLEAN OUTDOOR COIL. CLEANERS CONTAINING HYDROGEN FLUORIDE, HYDROXIDES, CHLORIDES, AND SULFATES CAN GREATLY REDUCE THE LIFETIME OF THE COPPER-TUBE-ALUMINUM-FIN COIL.

- Clean the heat pump coil by spraying it with clean water from a garden hose.
- Avoid wetting any electrical controls.
- The outdoor fan motor is permanently lubricated and does not require periodic oiling.

▲ CAUTION ▲

BE SURE THE UNIT DISCONNECT IS IN THE OFF POSITION AND THAT ALL ELECTRICAL POWER TO THE UNIT IS TURNED OFF BEFORE CLEANING THE SYSTEM.

If unit is not operating properly, check the following items:

- The indoor section for dirty filter and outdoor section for blockage.
- If the compressor has shutdown on thermal-overload, it may be necessary to wait for the compressor to cool down before the unit will restart.
- If the temperature setting on the thermostat is low enough to bring the heat pump ON and system still does not start, call a service technician.



IT IS UNLAWFUL TO KNOWINGLY VENT, RELEASE OR DISCHARGE REFRIGERANT INTO THE OPEN AIR DURING REPAIR, SERVICE, MAINTENANCE, OR THE FINAL DISPOSAL OF THIS UNIT.

15. OWNER'S SERVICE INFORMATION

TABLE 6.

	HOMEOWNER'S	REFERENCE	TABLE	
Model No.				
Serial No.				
(serial number located on bottom of ins	side door)			
Date Installed				
Contractor				
Contact				
Address				
Postal Code/Zip Code				
Telephone No.				
After Hours No.				
If different from Installatio	n Contractor:			
Service Tech.				
Telephone No.				
After Hours No.				
NOTE:				

	Th	Appliance Solis heater must be serviced	Appliance Service History This heater must be serviced annually depending on usage.	
Date	Dealer Name	Service Technician Name	Service Performed	Special Concerns

16. WARRANTY





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