

## USE AND CARE MANUAL



If you have any questions or need assistance during assembly, please call 1-800-241-7548.



#### FOR YOUR SAFETY

- 1. Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- 2. An LP Tank not connected for use shall not be stored in the vicinity of this or any other appliance.

#### FOR YOUR SAFETY

If you smell gas:

- 1. Shut off gas to the appliance.
- 2. Extinguish any open flame.
- 3. Open lid.
- 4. If odor continues, immediately call your gas supplier or your fire department.

#### **Call Grill Service Center For Help And Parts**

- If you need help or warranty parts call 

  1-800-241-7548 U.S. or 1-800-387-6057 CAN, or send a FAX to 1-706-576-6355.
  Business hours: Open 24 hours Seven days a week.
- To order non-warranty replacement parts or accessories (grill cover, cleaners, paint) call 1-800-993-2677 or send a FAX to 1-706-565-2121.

#### Important: Fill out Warranty Information below

| Warranty Information         |
|------------------------------|
| Model Number                 |
| Lot Number (on carton label) |
| Serial Number                |
| Date Purchased               |
|                              |



#### **Installation Safety Precautions**

- Use grill only with LP (propane) gas and the regulator/valve assembly supplied.
- Grill installation must conform with local codes, or in their absence with National Fuel Gas Code, NFPA 54 / ANSI Z223.1 or CAN/CGA-B149.2 Propane Installation Code. Handling and storage of LP cylinders must conform to LP Gas Code NFPA/ANSI 58. Grill is not for use in or on recreational vehicles and/or boats.
- All electrical accessories (such as rotisserie) must be electrically grounded in accordance with local codes, or National Electrical Code, ANSI / NFPA 70 or Canadian Electrical Code, CSA C22.1. Keep any electrical cords and/or fuel supply hoses away from any hot surfaces.
- This grill is safety certified for use in the United States and Canada only. Do not modify for use in any other location.
   Modification will result in a safety hazard.

#### **Safety Symbols**

- The symbols and boxes shown below explain what each heading means. Read and follow all of the messages found throughout the manual.
  - DANGER: Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



 WARNING: Be alert to the possibility of serious bodily injury if the instructions are not followed. Be sure to read and carefully follow all of the messages.



 CAUTION: Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

cooking.

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## Warranty

Manufacturer warrants to the original consumerpurchaser that this product shall be free from defects in workmanship and materials under normal and reasonable use and correct assembly (if assembled by consumerpurchaser), from date of purchase.

> Stainless steel and die cast parts - 99 years Electronic ignition and burners - 10 years Remaining parts - 2 years

Manufacturer will, at its option, refinish or replace any product or part found to be defective during the warranty period. Manufacturer will require you to return the part(s) claimed to be defective, for its inspection, freight or postage prepaid.

If you wish to obtain performance of any obligation under this limited warranty, you should write to:

Consumer Warranty / P.O. Box 1240 Columbus, GA 31902-1240

Manufacturer may require reasonable proof of purchase and we suggest you keep your receipt. In the state of California only, if refinishing or replacement of the product is not commercially practicable, the retailer selling this product or Manufacturer will refund the purchase price paid for the product, less the amount directly attributable to use by the original consumer-purchaser prior to discovery of the nonconformity. In addition, in the state of California only, you may take the product to the retail establishment from which it was purchased or to any retail establishment selling this product in order to obtain performance under this warranty.

This warranty does not include the cost on any inconvenience or property damage due to failure of the product and does not cover damage due to misuse, abuse, accident, damage arising out of transportation of the product, or damage incurred through commercial use of the product. This express warranty is the sole warranty given by the manufacturer and is in lieu of all other warranties, express or implied, including implied warranty of merchantability or fitness for a particular purpose. Neither Manufacturer dealers nor the retail establishment selling this product has any authority to make any warranties or to promise remedies in addition to or inconsistent with those stated above. Manufacturer's maximum liability, in any event, shall not exceed the purchase price of the product paid by the original consumer-purchaser. Some states do not allow the exclusion or limitation of incidental or consequential damages. So the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights and may also have other rights which vary from state to state.

## **Use and Care**

#### LP Tank

- The LP tank used with your grill must meet the following requirements:
- Purchase LP tanks only with these required measurements:
   12" (30.5cm) (diameter) x 18" (45.7 cm) (tall) with 20 lb. (9 kg.) capacity maximum.
- Be constructed and marked in accordance with specifications for LP tank of the U.S. Department of Transportation (DOT) or for Canada, CAN/CSA-B339, cylinders, spheres and tubes for transportation of dangerous goods, Transport Canada (TC). See LP tank collar for marking.
- LP tank valve must have:
  - Type 1 outlet compatible with regulator or grill.
  - · Safety relief valve.
  - UL listed Overfill Protection Device (OPD). This OPD safety feature is identified by a unique triangular hand wheel. Use only tanks equipped with this type of valve.



**OPD Hand Wheel** 

 Supply system must be arranged for vapor withdrawal and include collar to protect LP tank valve.

### LP (Liquefied Petroleum Gas)

- Is nontoxic, odorless and colorless when produced. For Your Safety, LP gas has been given an odor (similar to rotten cabbage) so that it can be smelled.
- LP gas is highly flammable and may ignite unexpectedly when mixed with air.

#### **LP Tank Filling**

- Use only licensed and experienced dealers.
- LP tank **must be purged** before filling.
- Dealer should **NEVER** fill LP tank more than 80% of LP tank volume. Volume of propane in tank will vary by temperature.
- A frosty regulator indicates gas overfill. Immediately close LP tank valve and call local LP gas dealer for assistance.
- Do not release liquid propane (LP) gas into the atmosphere. This is a hazardous practice.
- To remove gas from LP tank, contact an LP dealer or call a local fire department for assistance. Check the telephone directory under "Gas companies" for nearest certified LP dealers
- LP tank Exchange: You may choose to replace your empty LP tank through an exchange service. Use only those reputable exchange companies that inspect, precision fill, test and certify their cylinders. Exchange for OPD safety feature equipped tank as described in LP Tank
- Always keep LP tank in upright position during use, transit or storage.
- · Leak test LP tank BEFORE connecting to grill.

#### **LP Tank Leak Test**

#### For your safety

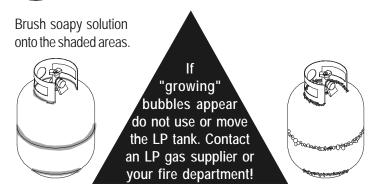
- Leak test must be repeated each time LP tank is exchanged or refilled.
- Do not smoke during leak test.
- Do not use an open flame to check for gas leaks.
- Grill must be leak checked outdoors in well-ventilated area, away from ignition sources such as gas fired or electrical appliances.

  During leak test, keep grill away from open flames or sparks.



Use a clean paint brush and 50/50 soap and water solution. Use mild soap and water.

▲ Do not use household cleaning agents. Damage to gas train components can result.



## **Connecting The Regulator To The LP Tank**

- 1. LP tank must be properly secured onto grill.
- 2. Turn all control knobs including sideburner (if featured) to the OFF position.

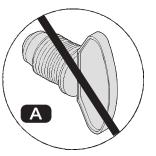
3. Turn LP tank OFF by turning hand-wheel clockwise to a **full stop**.

4. Remove the protective cap from LP tank valve. Always use cap and strap supplied with valve.



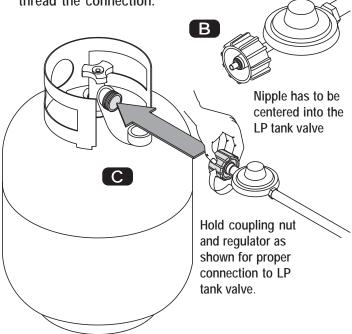
Safety Relief Valve

Type 1 outlet with thread on outside



Use of this POL transport plug (A) (plastic part with external threads) will defeat safety feature of valve.

5. Hold regulator, insert nipple (B) into LP tank valve. Hand tighten coupling nut, holding regulator in a straight line (C) with LP tank valve so as not to cross thread the connection.



6. Turn the coupling nut clockwise to tighten to a full solid stop. The regulator will seal on the back-check feature in LP tank valve, resulting in some resistance. An additional one-half to three quarters turn is required to complete connection. Tighten by hand only - do not use tools.

**NOTE:** If you cannot complete connection, disconnect regulator and repeat steps 5 and 6. If you are still unable to complete the connection, **do not use this regulator!** 



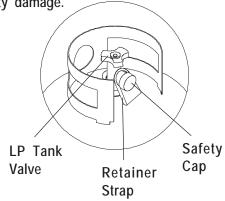
- Do not insert any foreign objects into the valve outlet. You may damage the valve and cause a leak.
   Leaking propane may result in explosion, fire, severe personal injury, or death.
- Never attempt to attach this grill to the self-contained LP gas system of a camper trailer or motor home.
- · Do not use grill until leak checked.
- If leak is detected at any time, STOP and call the Fire Department.
- If you cannot stop a gas leak, immediately close LP tank valve and call LP gas supplier or your fire department!



- NEVER store a spare LP tank under or near grill or in enclosed areas.
- Never fill the cylinder beyond 80% full. An overfilled spare LP tank is hazardous due to possible gas released from the safety relief valve. The safety relief valve on a LP tank could activate releasing gas and cause a fire, resulting in serious injury, property damade or death.
- If you see, smell or hear escaping gas, immediately get away from the LP tank/grill and call your fire department.
- All spare LP tanks must have safety caps installed on the LP tank outlet.

#### LP Tank Removal, Transport And Storage

Turn OFF all control knobs and LP tank valve. Turn coupling nut
counter clockwise by hand only - do not use tools to disconnect. Lift
LP tank wire upward off of LP tank collar, lift LP tank up and off of
support bracket. Install safety cap onto LP tank valve. Always use
cap and strap supplied with valve. Failure to use safety cap as
directed may result in serious personal injury and/or
property damage.

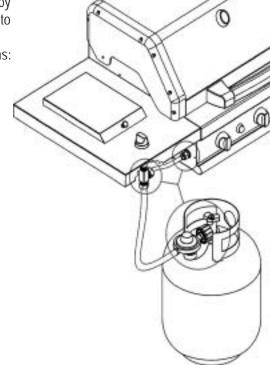


- A disconnected LP tank in storage or being transported must have a safety cap installed (as shown). Do not store an LP tank in enclosed spaces such as a carport, garage, porch, covered patio or other building. Never leave a LP tank inside a vehicle which may become overheated by the sun.
- · Do not store LP tank in an area where children play.

## Leak Testing Valves, Hoses and Regulator

- 1. Turn all grill control knobs to OFF.
- 2. Be sure regulator is tightly connected to LP tank.
- 3. Completely open LP tank valve by turning hand wheel counter clockwise. If you hear a *rushing sound*, turn gas off immediately. There is a major leak at the connection. **Correct before proceeding**.

4. Brush soapy solution onto following connections:



- 5. "If growing" bubbles appear, there is a leak. Close LP tank valve immediately and retighten connections. If leaks cannot be stopped "do not try to repair." Call for replacement parts. Order new parts by giving the serial, model number and name of items needed to the Grill Service Center at \$\mathbb{T}\$1-800-241-7548 U.S. or 1-800-387-6057 CAN.
- **6.** Always close LP tank valve after performing leak test by turning hand wheel clockwise.

## **Safety Tips**

- ▲ Before opening LP tank valve, check the coupling nut for tightness.
- ▲ When grill is not in use, turn off all control knobs and LP tank valve.
- ▲ Never move grill while in operation or still hot.
- ▲ When moving the grill push it forward, do not pull from behind.
- ▲ Use long-handled barbecue utensils to avoid burns and splatters.
- ▲ Do not remove grease receptacle or tray until grill has completely cooled.
- ▲ If you notice grease or other hot material dripping from grill onto valve, hose or regulator turn off gas supply at once. Determine the cause, correct, clean and inspect valve, hose and regulator before continuing. Perform a leak test.
- ▲ The regulator may make a humming or whistling noise during operation. This will not affect safety or use of grill.
- ▲ If you have a grill problem see the "Troubleshooting Section".



# WARNING



#### For Safe Use Of Your Grill:

- Do not let children operate or play near grill.
- Keep grill area clear and free from materials that burn.
- Do not block holes in bottom or back of grill.
- Check burner flames regularly.
- Use grill only in well-ventilated space. NEVER use in enclosed space such as carport, garage, porch, covered patio, or under a surface that can catch fire.
- Use grill at least 3 ft. from any wall or surface. Maintain 10 ft. clearance to objects that can catch fire or sources of ignition such as pilot lights on water heaters, live electrical appliances, etc.



- Do not use charcoal, briquets or lava rock in this grill.
- · Apartment Dwellers:

Check with management to learn the requirements and fire codes for using an LP Gas Grill in an apartment complex. If allowed use outside on the ground floor with a three (3) foot clearance from walls or rails. Do not use on or under balconies made of wood.

- NEVER attempt to light burner with lid closed. A buildup of non-ignited gas inside a closed grill is hazardous.
- Never operate grill with LP tank out of correct position.
- Always close LP tank valve and remove coupling nut before moving LP tank from specified operating position.



## CAUTION



- Putting out grease fires by closing the lid is not possible. Grills are well ventilated for safety reasons.
- Do not use water on a grease fire. Personal injury may result. If a grease fire develops turn knobs and LP tank off.
- Do not leave grill unattended while preheating or burning off on high. If grill has not been regularly cleaned a grease fire can occur that may damage the product.

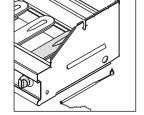
## **Ignitor Lighting**

- ▲ Do not lean over grill while lighting.
- 1. Open lid during lighting
- To ignite, turn center knob to HI, push and hold ELECTRONIC IGNITOR button.
- 3. If ignition does NOT take place within 5 seconds, turn all burner valve knobs to OFF, wait 5 minutes, then repeat lighting procedure.
- 4. To ignite left burner, turn left knob to HI.
- 5. To ignite right burner, turn right knob to HI.

#### Match Lighting

#### ▲ Do not lean over grill while lighting.

- 1. Open lid during lighting.
- 2. Place lit match into match lighting stick, then into lighting hole on right side of grill.
- 3. Push in and turn far right burner knob to HI. Be sure burner lights and stays lit.



4. Light adjacent burners in sequence by pushing knobs in and turning to HI.



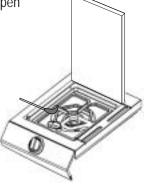
 If burner does not light turn knobs to OFF, wait 5 minutes, try again.

#### **Sideburner Ignitor Lighting**

- Do not lean over grill while lighting.
- 1. To ignite side burner, open side burner cover.
- 2. Turn side burner knob to HI, push and hold ELECTRONIC IGNITOR button.
- 3. If side burner does NOT light, turn knob to OFF, wait 5 minutes, then repeat lighting procedure or use match.

#### Match Lighting

- 1. To match light SIDEBURNER, open sideburner cover.
- 2. Place lit match near burner.
- Push in and turn sideburner knob counter-clockwise. Be sure burner lights and stays lit.



#### **Burner Flame Check**

 Remove grates and flametamers. Light burners, rotate knobs from HI to LOW. You should see a smaller flame in LOW position than seen on HI. Always check flame prior to each use. Perform flame check for sideburner. If only low flame is seen refer to "Sudden drop or low flame" in the *Troubleshooting Section*.



## **Turning Grill Off**

 Turn all knobs to OFF position. Turn LP tank OFF by turning hand-wheel clockwise to a full stop.

#### **Ignitor Check**

 Turn gas off at LP tank. Push and hold electronic ignitor button or push in and turn sideburner knob counterclockwise. "Clicks" should be heard and spark seen each time between collector box or burner and electrode. See "Troubleshooting" if no click or spark.

#### **Valve Check**

 Important: Make sure gas is OFF at LP tank before checking valves. Knobs lock in OFF position. To check valves, first push in knobs and release, knobs should spring back. If knobs don't spring back, replace valve assembly before using grill. Turn knobs to LOW position then turn back to OFF position. Valves should turn smoothly.

#### **Hose Check**

Before each use, check to see if hoses are cut or worn. Replace damaged hoses before using grill. Use only valve/ hose/regulator specified by manufacturer.

#### **Cleaning The Burner Assembly**

Follow these instructions to clean and/or replace parts of burner assembly or if you have trouble igniting grill.

- 1. Turn gas off at control knobs and LP tank.
- 2. Remove cooking grates, flametamers, grease tray and grease receptacle.
- 3. Remove cotter pins from beneath each burner "foot" using a screwdriver or needle nose pliers.
- 4. Carefully lift each burner up and away from valve openings.

We suggest three ways to clean the burner tubes. Use the one easiest for you.

(A) Bend a stiff wire (a light weight coat hanger works well) into a small hook. Run the hook through each burner tube and burner several times.



- **(B)** Use a narrow bottle brush with a flexible handle (do not use a brass wire brush), run the brush through each burner tube and burner several times.
- **(C)** Wear eye protection: Use an air hose to force air into the burner tube and out the burner ports. Check each port to make sure air comes out each hole.
- Wire brush entire outer surface of burner to remove food residue and dirt.
- 6. Clean any blocked ports with a stiff wire such as an open paper clip.
- 7. Check burner for damage, due to normal wear and corrosion some holes may become enlarged. If any large cracks or holes are found replace burner.

VERY IMPORTANT: Burner tubes must reengage valve openings.

- 8. Carefully replace burners.
- 9. Replace cotter pin beneath each burner.
- 10. Replace grease tray and receptacle, flametamers, and cooking grates.

#### **General Grill Cleaning**

- Do not mistake brown or black accumulation of grease and smoke for paint. Interiors of gas grills are not painted at the factory (and should never be painted). Apply a strong solution of detergent and water or use a grill cleaner with scrub brush to insides of grill lid and bottom. Rinse and allow to completely air dry. Do not apply a caustic grill/oven cleaner to painted surfaces.
- Plastic parts: wash with warm soapy water and wipe dry.
   Do not use citrisol, abrasive cleaners, degreasers or a concentrated grill cleaner on plastic parts. Damage to and failure of parts can result.

# Caution Clean burners prior to use after storing, at the beginning of grilling season or a period of

beginning of grilling season or a period of one month not being used. Spiders and insects like to build nests in burner tubes (especially during colder months). These nests can cause fires in burner tubes or under grill.

- Porcelain surfaces: because of glass-like composition, most residue can be wiped away with baking soda/water solution or specially formulated cleaner. Use nonabrasive scouring powder for stubborn stains.
- Painted surfaces: Wash with mild detergent or nonabrasive cleaner and warm soapy water, wipe dry with a soft nonabrasive cloth.
- Stainless steel surfaces: To maintain your grill's highquality appearance, wash with mild detergent and warm soapy water, wipe dry with a soft cloth after each use. Bakedon grease deposits may require the use of an abrasive plastic cleaning pad.

## Storing Your Grill

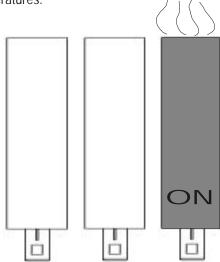
- · Clean cooking grates
- Store in dry location.
- When LP tank is connected to grill, store outdoors in well-ventilated space and out of reach of children.
- Cover grill if stored outdoors. Choose from a variety of grill covers offered by Manufacturer.
- Store grill indoors ONLY if LP tank is turned off and disconnected, removed from grill and stored outdoors.
- When removing grill from storage follow "Cleaning the Burner Assembly" instructions before starting grill.

#### **Indirect Cooking**

Poultry and large cuts of meat cook slowly to perfection on the grill by indirect heat. The heat from selected burners circulates gently throughout the grill, cooking meat or poultry without the touch of a direct flame. This method greatly reduces flare-ups when cooking extra fatty cuts because there is no direct flame to ignite the fats and juices that drip during cooking.

#### **Indirect Cooking Instructions**

- Always cook with the lid closed.
- Due to weather conditions, cooking times may vary. During cold and windy conditions the temperature setting may need to be increased to insure sufficient cooking temperatures.

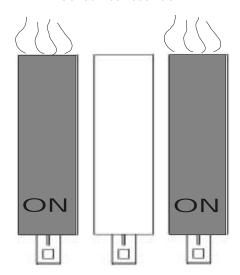


## 1 Burner Cooking

Cook with direct or indirect heat.

Best for smaller meals or foods.

Consumes less fuel.



## 2 Burner Cooking

Great indirect cooking on low. Produces slow, even heating. Ideal for slow roasting and baking.

#### **Food Safety**

 Food safety is a very important part of enjoying the outdoor cooking experience. To keep food safe from harmful bacteria, follow these four basic steps:

**Clean:** Wash hands, utensils, and surfaces with hot soapy water before and after handling raw meat and poultry.

**Separate**: Separate raw meats and poultry from ready-to-eat foods to avoid cross contamination. Use a clean platter and utensils when removing cooked foods.

**Cook:** Cook meat and poultry thoroughly to kill bacteria. Use a thermometer to ensure proper internal food temperatures.

Chill: Refrigerate prepared foods and leftovers promptly.

#### **How To Tell If Meat Is Grilled Thoroughly**

- Meat and poultry cooked on a grill often browns very fast on the outside. Use a meat thermometer to be sure food has reached a safe internal temperature, and cut into food to check for visual signs of doneness.
- Whole poultry should reach 180° F; breasts, 170° F. Juices should run clear and flesh should not be pink.
- Hamburgers made of any ground meat or poultry should reach 160° F, and be brown in the middle with no pink juices.
   Beef, veal and lamb steaks, roasts and chops can be cooked to 145° F. All cuts of pork should reach 160° F.
- NEVER partially grill meat or poultry and finish cooking later.
   Cook food completely to destroy harmful bacteria.
- When reheating takeout foods or fully cooked meats like hot dogs, grill to 165° F, or until steaming hot.

| Troubleshooting                        |  |  |  |  |
|--|--|--|--|--|
| Problem                                | Possible Cause   | Prevention/Cure  |  |  |
| Burner will not light using            | - Wires and/or electrode covered with cooking residue.       | - Clean wires and/or electrode with rubbing alcohol and clean swab.  |  |  |
| ignitor.                               | - Electrode cracked or broken "sparks at crack"              | - Replace electrode(s).  |  |  |
|  | - Electrode tip not in proper position                       | - Main Burners: Tip of electrode should be pointing toward tip of collector box. The distance should be 1/8" to 1/4", adjust if necessary.   |  |  |
|  |  | Sideburner: Tip of electrode should be pointing toward gas port opening on burner. The distance should be 1/8" to 3/16", adjust if necessary.  |  |  |
|  | - Wires are loose or disconnected.                           | - Reconnect wires or replace electrode/wire assembly.  |  |  |
|  | - Wire is shorting (sparking) between ignitor and electrode. | - Replace ignitor wire/electrode assembly.   |  |  |
|  | - Dead battery.  | - Replace with a new AA battery.   |  |  |
| Burners will not match light.          | - No gas flow.   | - Turn gas on at source.   |  |  |
|  | - Obstruction of gas flow.                                   | - Clear burner tubes.  |  |  |
|  | - Disengagement of burner to valve.                          | - Reengage burner and valve.   |  |  |
| Sudden drop in                         | - Outofgas.  | - Check for gas in LP tank.  |  |  |
| gas flow or low<br>flame.              | - Excess flow valve tripped.                                 | - Turn off knobs, wait 30 seconds and light grill. If flames are still low, turn off knobs and LP tank valve. Disconnect regulator. Reconnect regulator and leak check. Turn on LP tank valve, wait 30 seconds and then light grill. |  |  |
| Flames blow out.                       | - High or gusting winds.                                     | - Turn front of grill to face wind or increase flame height.   |  |  |
| Flare-up.                              | - Grease buildup.  | - Clean grill.   |  |  |
|  | - Excessive fat in meat.                                     | - Trimfatfrommeatbefore grilling.  |  |  |
|  | - Excessive cooking temperature.                             | - Adjust (lower) temperature accordingly or use indirect cooking.  |  |  |
| Persistent grease fire.                | Grease trapped by food buildup around burner system.         | - Turn knobs to OFF. Turn gas off at gas source. Leave lid in position and let fire burn out. <i>After grill cools, remove and clean all parts.</i>  |  |  |
| Flashback<br>(fire in burner<br>tubes) | - Burner and/or burner tubes are blocked.                    | - Clean burner and/or burner tubes.  |  |  |

# Troubleshooting - Electronic Ignition

| Problem   | Possible Cause                                    | Check Procedure  | Solution  |
|---|---|--|---|
| No sparks appear at any electrodes when ignition  | - Battery not installed properly.                 | - Check battery orientation.   | - Install battery (make sure that "+" and "-" connectors are oriented correctly, with "+" end down and "-" end up.) |
| button is pushed;<br>no noise can be<br>heard from spark<br>module.   | - Dead battery.                                   | - Has battery been used previously?  | - Replace battery with new AA-size alkaline battery.  |
| module.   | - Button assembly not installed properly.         | Check to insure threads are properly engaged. Button should travel up and down without binding.                                | - Unscrew button cap assembly and reinstall, making sure threads are aligned and engaged fully.                     |
|   | - Faulty spark module.                            | If no sparks are generated with<br>new battery and good wire<br>connections, module is faulty.                                 | - Replace spark module assembly.  |
| No sparks appear<br>at any electrodes<br>when ignition<br>switch is pushed;<br>noise can be heard<br>from spark module. | - Output lead connections not complete.           | - Are output connections on and tight?   | - Remove and reconnect all output connections at module and electrodes.   |
| Sparks are present<br>but not at all<br>electrodes and/or   | - Output lead connections not complete.           | - Are output connections on and tight?   | - Remove and reconnect all output connections at module and electrodes.   |
| not at full strength  | - Arcing to grill away from burner(s).            | If possible, observe grill in dark location. Operate ignition system and look for arcing between output wires and grill frame. | If sparks are observed other than from burner(s), wire insulation may be damaged. Replace wires.                    |
|   | - Weak battery.                                   | - All sparks present but weak or at slowrate.  | - Replace battery with a new AA-size alkaline battery.  |
|   | - Electrodes are wet.                             | - Has moisture accumulated on electrode and/or in burner ports?  | - Use paper towel to remove moisture.   |
|   | - Electrodes cracked or broken "sparks at crack". | - Inspect electrodes for cracks.   | - Replace cracked or broken electrodes.   |



A Division of W.C. Bradley Co. P. O. Box 1240 Columbus, GA 31902-1240